



Hammer Unions



Figure 602 Butt Weld 6000 PSI CWP

Specially Designed Lip Type Elastomer Seal Protects Metal to Metal Sealing Surface and Reduces Line Flow Turbulence

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUW602-2	2	13.85	4
HUW602-3	3	26.30	2
HUW602-4	4	37.90	1



Figure 1002 Butt Weld 10,000 PSI CWP

Specially Designed Lip Type Elastomer Seal Protects Metal to Metal Sealing Surface and Reduces Line Flow Turbulence

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUW1002-2	2	13.95	4
HUW1002-3	3	25.80	2
HUW1002-4	4	37.50	1



Figure 1502 Threaded 15,000 PSI CWP

Specially Designed Lip Type Elastomer Seal Protects Metal to Metal Sealing Surface and Reduces Line Flow Turbulence

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUT1502-2	2	18.96	2
HUT1502-3	3	27.56	2



Figure 1502 Butt Weld 15,000 PSI CWP

Specially Designed Lip Type Elastomer Seal Protects Metal to Metal Sealing Surface and Reduces Line Flow Turbulence

Part Number	Size (in.)	Weight Each (lbs.)	Standard Carton
HUW1502-2	2	20.00	2
HUW1502-3	3	29.10	2
HUW1502-4	4	78.55	1

Specifications

Features & Benefits

- Applications include oil, gas, air, and water
- Unions conform to NACE, ISO and DNV standards
- Color coded for easy identification
- CWP (Cold Working Pressure) is the maximum pressure at 70°F (+21°C)
- Unions are completely interchangeable with competitors of like products

Material Specifications

- ASTM Grade 65-45-12
- ASTM A-105
- ASTM A29
- NPT threads conform to ASME B1.20.1
- Elastomer seals are BUNA-N

CWP Rating @ 70°F (+21°C)

Figure 100	1000 PSI
Figure 200	2000 PSI
Figure 206	2000 PSI
Figure 400	4000 PSI
Figure 602	6000 PSI
Figure 1002	10,000 PSI
Figure 1502	15,000 PSI

Because we continually examine ways to improve our products, we reserve the right to alter specifications or discontinue products without prior notice.