TAPER PINS

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BOX 232 • MINNEAPOLIS, KS • 67467
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EXTERNAL THREAD – IMPERIAL

DESCRIPTION

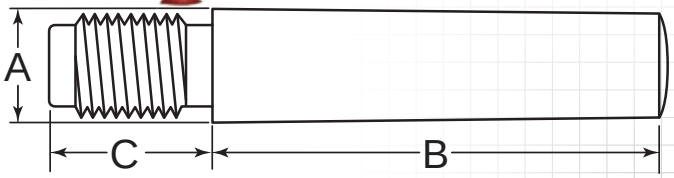
Solid cylindrical pin that has a uniform taper (1/4" per 12") that runs the entire length of the pin and is threaded at the large end. These reusable pins work well in blind holes and can be removed by tightening a hex nut on the thread.

HOW TO IDENTIFY

1. Verify solid tapered (1:48) pin with threaded end.
2. Measure large end diameter (A).
3. Measure the effective length (B).
4. Find the part in the chart below.



MEASURE THE DIAMETER FROM THE **LARGE** END



PREFIX MATERIAL/FINISH

TPT	=	CARBON STEEL, PLAIN*
TPTN	=	CARBON STEEL, PLAIN, HEX NUT INCLUDED
TPTS	=	300 SERIES STAINLESS STEEL, PLAIN
TPTSN	=	300 SERIES STAINLESS STEEL, PLAIN, HEX NUT INCLUDED

UNF thread type on all versions. Material/finish combinations may not be available in all sizes.

ADDITIONAL SIZES AND FINISHES MAY BE AVAILABLE UPON REQUEST

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"
#0 Pin Number (A) Outside Diameter: .154" +.001/-.001"	
(C) Head Length: .219" (7/32) +.010/-.010" Thread Size: #6 Thread Pitch: 32 Hex nut included with TPTN & TPTSN: HXN-0632	
PREFIX-00-0750	.750" (3/4)
PREFIX-00-1000	1.000" (1)
PREFIX-00-1250	1.250" (1-1/4)
PREFIX-00-1500	1.500" (1-1/2)
PREFIX-00-1750	1.750" (1-3/4)
PREFIX-00-2000	2.000" (2)
PREFIX-00-2250	2.250" (2-1/4)
PREFIX-00-2500	2.500" (2-1/2)
PREFIX-00-2750	2.750" (2-3/4)
PREFIX-00-3000	3.000" (3)

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"
#1 Pin Number (A) Outside Diameter: .170" +.001/-.001"	
(C) Head Length: .250" (1/4) +.010/-.010" Thread Size: #8 Thread Pitch: 32 Hex nut included with TPTN & TPTSN: HXN-0832	
PREFIX-01-0750	.750" (3/4)
PREFIX-01-1000	1.000" (1)
PREFIX-01-1250	1.250" (1-1/4)
PREFIX-01-1500	1.500" (1-1/2)
PREFIX-01-1750	1.750" (1-3/4)
PREFIX-01-2000	2.000" (2)
PREFIX-01-2250	2.250" (2-1/4)
PREFIX-01-2500	2.500" (2-1/2)
PREFIX-01-2750	2.750" (2-3/4)
PREFIX-01-3000	3.000" (3)

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"
#2 Pin Number (A) Outside Diameter: .191" +.001/-.001"	
(C) Head Length: .250" (1/4) +.010/-.010" Thread Size: #10 Thread Pitch: 32 Hex nut included with TPTN & TPTSN: HXN-1032	
PREFIX-02-0750	.750" (3/4)
PREFIX-02-1000	1.000" (1)
PREFIX-02-1250	1.250" (1-1/4)
PREFIX-02-1500	1.500" (1-1/2)
PREFIX-02-1750	1.750" (1-3/4)
PREFIX-02-2000	2.000" (2)
PREFIX-02-2250	2.250" (2-1/4)
PREFIX-02-2500	2.500" (2-1/2)
PREFIX-02-2750	2.750" (2-3/4)
PREFIX-02-3000	3.000" (3)
PREFIX-02-3250	3.250" (3-1/4)
PREFIX-02-3500	3.500" (3-1/2)
PREFIX-02-3750	3.750" (3-3/4)
PREFIX-02-4000	4.000" (4)
PREFIX-02-4250	4.250" (4-1/4)
PREFIX-02-4500	4.500" (4-1/2)

TO ORDER, REPLACE PREFIX WITH YOUR CHOICE:

TPT • TPTN
TPTS • TPTSN

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**Limited warranty for surface finish: 30 days from date of shipment. See page 8 for details.*

EXTERNAL THREAD – IMPERIAL

#3
Pin Number
(A) Outside Diameter: .217" +.001/-.001"

(C) Head Length: .250" (1/4) +.010/-.010"
Thread Size: #10
Thread Pitch: 32
Hex nut included with TPTN & TPTSN: HXN-1032

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"
PREFIX-03-0750	.750" (3/4)
PREFIX-03-1000	1.000" (1)
PREFIX-03-1250	1.250" (1-1/4)
PREFIX-03-1500	1.500" (1-1/2)
PREFIX-03-1750	1.750" (1-3/4)
PREFIX-03-2000	2.000" (2)
PREFIX-03-2250	2.250" (2-1/4)
PREFIX-03-2500	2.500" (2-1/2)
PREFIX-03-2750	2.750" (2-3/4)
PREFIX-03-3000	3.000" (3)
PREFIX-03-3250	3.250" (3-1/4)
PREFIX-03-3500	3.500" (3-1/2)
PREFIX-03-3750	3.750" (3-3/4)
PREFIX-03-4000	4.000" (4)
PREFIX-03-4250	4.250" (4-1/4)
PREFIX-03-4500	4.500" (4-1/2)
PREFIX-03-4750	4.750" (4-3/4)
PREFIX-03-5000	5.000" (5)
PREFIX-03-5250	5.250" (5-1/4)
PREFIX-03-5500	5.500" (5-1/2)
PREFIX-03-5750	5.750" (5-3/4)
PREFIX-03-6000	6.000" (6)

#4
Pin Number
(A) Outside Diameter: .248" +.001/-.001"

(C) Head Length: .406" (13/32) +.010/-.010"
Thread Size: 1/4"
Thread Pitch: 28
Hex nut included with TPTN & TPTSN: HXN-0250

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"
PREFIX-04-0750	.750" (3/4)
PREFIX-04-1000	1.000" (1)
PREFIX-04-1250	1.250" (1-1/4)
PREFIX-04-1500	1.500" (1-1/2)
PREFIX-04-1750	1.750" (1-3/4)
PREFIX-04-2000	2.000" (2)
PREFIX-04-2250	2.250" (2-1/4)
PREFIX-04-2500	2.500" (2-1/2)
PREFIX-04-2750	2.750" (2-3/4)
PREFIX-04-3000	3.000" (3)
PREFIX-04-3250	3.250" (3-1/4)
PREFIX-04-3500	3.500" (3-1/2)
PREFIX-04-3750	3.750" (3-3/4)
PREFIX-04-4000	4.000" (4)
PREFIX-04-4250	4.250" (4-1/4)
PREFIX-04-4500	4.500" (4-1/2)
PREFIX-04-4750	4.750" (4-3/4)
PREFIX-04-5000	5.000" (5)
PREFIX-04-5250	5.250" (5-1/4)
PREFIX-04-5500	5.500" (5-1/2)
PREFIX-04-5750	5.750" (5-3/4)
PREFIX-04-6000	6.000" (6)

#5
Pin Number
(A) Outside Diameter: .287" +.001/-.001"

(C) Head Length: .406" (13/32) +.010/-.010"
Thread Size: 1/4"
Thread Pitch: 28
Hex nut included with TPTN & TPTSN: HXN-0250

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"
PREFIX-05-0750	.750" (3/4)
PREFIX-05-1000	1.000" (1)
PREFIX-05-1250	1.250" (1-1/4)
PREFIX-05-1500	1.500" (1-1/2)
PREFIX-05-1750	1.750" (1-3/4)
PREFIX-05-2000	2.000" (2)
PREFIX-05-2250	2.250" (2-1/4)
PREFIX-05-2500	2.500" (2-1/2)
PREFIX-05-2750	2.750" (2-3/4)
PREFIX-05-3000	3.000" (3)
PREFIX-05-3250	3.250" (3-1/4)
PREFIX-05-3500	3.500" (3-1/2)
PREFIX-05-3750	3.750" (3-3/4)
PREFIX-05-4000	4.000" (4)
PREFIX-05-4250	4.250" (4-1/4)
PREFIX-05-4500	4.500" (4-1/2)
PREFIX-05-4750	4.750" (4-3/4)
PREFIX-05-5000	5.000" (5)
PREFIX-05-5250	5.250" (5-1/4)
PREFIX-05-5500	5.500" (5-1/2)
PREFIX-05-5750	5.750" (5-3/4)
PREFIX-05-6000	6.000" (6)

#6
Pin Number
(A) Outside Diameter: .339" +.001/-.001"

(C) Head Length: .469" (15/32) +.010/-.010"
Thread Size: 5/16"
Thread Pitch: 24
Hex nut included with TPTN & TPTSN: HXN-0312

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"
PREFIX-06-0750	.750" (3/4)
PREFIX-06-1000	1.000" (1)
PREFIX-06-1250	1.250" (1-1/4)
PREFIX-06-1500	1.500" (1-1/2)
PREFIX-06-1750	1.750" (1-3/4)
PREFIX-06-2000	2.000" (2)
PREFIX-06-2250	2.250" (2-1/4)
PREFIX-06-2500	2.500" (2-1/2)
PREFIX-06-2750	2.750" (2-3/4)
PREFIX-06-3000	3.000" (3)
PREFIX-06-3250	3.250" (3-1/4)
PREFIX-06-3500	3.500" (3-1/2)
PREFIX-06-3750	3.750" (3-3/4)
PREFIX-06-4000	4.000" (4)
PREFIX-06-4250	4.250" (4-1/4)
PREFIX-06-4500	4.500" (4-1/2)
PREFIX-06-4750	4.750" (4-3/4)
PREFIX-06-5000	5.000" (5)
PREFIX-06-5250	5.250" (5-1/4)
PREFIX-06-5500	5.500" (5-1/2)
PREFIX-06-5750	5.750" (5-3/4)
PREFIX-06-6000	6.000" (6)

#7
Pin Number
(A) Outside Diameter: .407" +.001/-.001"

(C) Head Length: .563" (9/16) +.010/-.010"
Thread Size: 3/8"
Thread Pitch: 24
Hex nut included with TPTN & TPTSN: HXN-0375

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"
PREFIX-07-1000	1.000" (1)
PREFIX-07-1250	1.250" (1-1/4)
PREFIX-07-1500	1.500" (1-1/2)
PREFIX-07-1750	1.750" (1-3/4)
PREFIX-07-2000	2.000" (2)
PREFIX-07-2250	2.250" (2-1/4)
PREFIX-07-2500	2.500" (2-1/2)
PREFIX-07-2750	2.750" (2-3/4)
PREFIX-07-3000	3.000" (3)
PREFIX-07-3250	3.250" (3-1/4)
PREFIX-07-3500	3.500" (3-1/2)
PREFIX-07-3750	3.750" (3-3/4)
PREFIX-07-4000	4.000" (4)
PREFIX-07-4250	4.250" (4-1/4)
PREFIX-07-4500	4.500" (4-1/2)
PREFIX-07-4750	4.750" (4-3/4)
PREFIX-07-5000	5.000" (5)
PREFIX-07-5250	5.250" (5-1/4)
PREFIX-07-5500	5.500" (5-1/2)
PREFIX-07-5750	5.750" (5-3/4)
PREFIX-07-6000	6.000" (6)

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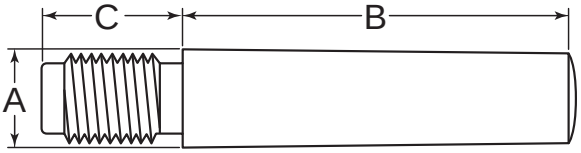
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EXTERNAL THREAD – IMPERIAL

PREFIX		MATERIAL/FINISH
TPT	=	CARBON STEEL, PLAIN*
TPTS	=	300 SERIES STAINLESS STEEL, PLAIN
TPTN	=	CARBON STEEL, PLAIN WITH HEX NUT
TPTSN	=	300 SERIES STAINLESS STEEL, PLAIN WITH HEX NUT

UNF thread type on all versions. Material/finish combinations may not be available in all sizes.



#8

Pin Number
(A) Outside Diameter: .490" +.001/-.001"

(C) Head Length: .688" (11/16) +.010/-.010"
Thread Size: 7/16"
Thread Pitch: 20
Hex nut included with TPTN & TPTSN: HXN-0437

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"
PREFIX-08-1000	1.000" (1)
PREFIX-08-1250	1.250" (1-1/4)
PREFIX-08-1500	1.500" (1-1/2)
PREFIX-08-1750	1.750" (1-3/4)
PREFIX-08-2000	2.000" (2)
PREFIX-08-2250	2.250" (2-1/4)
PREFIX-08-2500	2.500" (2-1/2)
PREFIX-08-2750	2.750" (2-3/4)
PREFIX-08-3000	3.000" (3)
PREFIX-08-3250	3.250" (3-1/4)
PREFIX-08-3500	3.500" (3-1/2)
PREFIX-08-3750	3.750" (3-3/4)
PREFIX-08-4000	4.000" (4)
PREFIX-08-4250	4.250" (4-1/4)
PREFIX-08-4500	4.500" (4-1/2)
PREFIX-08-4750	4.750" (4-3/4)
PREFIX-08-5000	5.000" (5)
PREFIX-08-5250	5.250" (5-1/4)
PREFIX-08-5500	5.500" (5-1/2)
PREFIX-08-5750	5.750" (5-3/4)
PREFIX-08-6000	6.000" (6)
PREFIX-08-6250	6.250" (6-1/4)
PREFIX-08-6500	6.500" (6-1/2)
PREFIX-08-6750	6.750" (6-3/4)
PREFIX-08-7000	7.000" (7)

#9

Pin Number
(A) Outside Diameter: .589" +.001/-.001"

(C) Head Length: .750" (3/4) +.010/-.010"
Thread Size: 1/2"
Thread Pitch: 20
Hex nut included with TPTN & TPTSN: HXN-0500

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"
PREFIX-09-1000	1.000" (1)
PREFIX-09-1250	1.250" (1-1/4)
PREFIX-09-1500	1.500" (1-1/2)
PREFIX-09-1750	1.750" (1-3/4)
PREFIX-09-2000	2.000" (2)
PREFIX-09-2250	2.250" (2-1/4)
PREFIX-09-2500	2.500" (2-1/2)
PREFIX-09-2750	2.750" (2-3/4)
PREFIX-09-3000	3.000" (3)
PREFIX-09-3250	3.250" (3-1/4)
PREFIX-09-3500	3.500" (3-1/2)
PREFIX-09-3750	3.750" (3-3/4)
PREFIX-09-4000	4.000" (4)
PREFIX-09-4250	4.250" (4-1/4)
PREFIX-09-4500	4.500" (4-1/2)
PREFIX-09-4750	4.750" (4-3/4)
PREFIX-09-5000	5.000" (5)
PREFIX-09-5250	5.250" (5-1/4)
PREFIX-09-5500	5.500" (5-1/2)
PREFIX-09-5750	5.750" (5-3/4)
PREFIX-09-6000	6.000" (6)
PREFIX-09-6250	6.250" (6-1/4)
PREFIX-09-6500	6.500" (6-1/2)
PREFIX-09-6750	6.750" (6-3/4)
PREFIX-09-7000	7.000" (7)

#10

Pin Number
(A) Outside Diameter: .704" +.001/-.001"

(C) Head Length: .938" (15/16) +.010/-.010"
Thread Size: 5/8"
Thread Pitch: 18
Hex nut included with TPTN & TPTSN: HXN-0625

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"
PREFIX-10-1000	1.000" (1)
PREFIX-10-1250	1.250" (1-1/4)
PREFIX-10-1500	1.500" (1-1/2)
PREFIX-10-1750	1.750" (1-3/4)
PREFIX-10-2000	2.000" (2)
PREFIX-10-2250	2.250" (2-1/4)
PREFIX-10-2500	2.500" (2-1/2)
PREFIX-10-2750	2.750" (2-3/4)
PREFIX-10-3000	3.000" (3)
PREFIX-10-3250	3.250" (3-1/4)
PREFIX-10-3500	3.500" (3-1/2)
PREFIX-10-3750	3.750" (3-3/4)
PREFIX-10-4000	4.000" (4)
PREFIX-10-4250	4.250" (4-1/4)
PREFIX-10-4500	4.500" (4-1/2)
PREFIX-10-4750	4.750" (4-3/4)
PREFIX-10-5000	5.000" (5)
PREFIX-10-5250	5.250" (5-1/4)
PREFIX-10-5500	5.500" (5-1/2)
PREFIX-10-5750	5.750" (5-3/4)
PREFIX-10-6000	6.000" (6)
PREFIX-10-6250	6.250" (6-1/4)
PREFIX-10-6500	6.500" (6-1/2)
PREFIX-10-6750	6.750" (6-3/4)
PREFIX-10-7000	7.000" (7)

#11

Pin Number
(A) Outside Diameter: .858" +.001/-.001"

(C) Head Length: 1.125" (1-1/8) +.010/-.010"
Thread Size: 3/4"
Thread Pitch: 16
Hex nut included with TPTN & TPTSN: HXN-0750

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"
PREFIX-11-1000	1.000" (1)
PREFIX-11-1250	1.250" (1-1/4)
PREFIX-11-1500	1.500" (1-1/2)
PREFIX-11-1750	1.750" (1-3/4)
PREFIX-11-2000	2.000" (2)
PREFIX-11-2250	2.250" (2-1/4)
PREFIX-11-2500	2.500" (2-1/2)
PREFIX-11-2750	2.750" (2-3/4)
PREFIX-11-3000	3.000" (3)
PREFIX-11-3250	3.250" (3-1/4)
PREFIX-11-3500	3.500" (3-1/2)
PREFIX-11-3750	3.750" (3-3/4)
PREFIX-11-4000	4.000" (4)
PREFIX-11-4250	4.250" (4-1/4)
PREFIX-11-4500	4.500" (4-1/2)
PREFIX-11-4750	4.750" (4-3/4)
PREFIX-11-5000	5.000" (5)
PREFIX-11-5250	5.250" (5-1/4)
PREFIX-11-5500	5.500" (5-1/2)
PREFIX-11-5750	5.750" (5-3/4)
PREFIX-11-6000	6.000" (6)
PREFIX-11-6500	6.500" (6-1/2)
PREFIX-11-7000	7.000" (7)
PREFIX-11-7500	7.500" (7-1/2)
PREFIX-11-8000	8.000" (8)
PREFIX-11-9000	9.000" (9)
PREFIX-11-10000	11.000" (11)

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EXTERNAL THREAD – IMPERIAL

ITEM NUMBER	(B) EFFECTIVE LENGTH +.010/-.010"

#12

Pin Number
(A) Outside Diameter: 1.030" +.001/-.001"

(C) Head Length: 1.281" (1-9/32) +.010/-.010"
Thread Size: 7/8"
Thread Pitch: 14
Hex nut included with TPTN & TPTSN: HXN-0875

PREFIX-12-1000	1.000" (1)
PREFIX-12-1250	1.250" (1-1/4)
PREFIX-12-1500	1.500" (1-1/2)
PREFIX-12-1750	1.750" (1-3/4)
PREFIX-12-2000	2.000" (2)
PREFIX-12-2250	2.250" (2-1/4)
PREFIX-12-2500	2.500" (2-1/2)
PREFIX-12-2750	2.750" (2-3/4)
PREFIX-12-3000	3.000" (3)
PREFIX-12-3250	3.250" (3-1/4)
PREFIX-12-3500	3.500" (3-1/2)
PREFIX-12-3750	3.750" (3-3/4)
PREFIX-12-4000	4.000" (4)
PREFIX-12-4250	4.250" (4-1/4)
PREFIX-12-4500	4.500" (4-1/2)
PREFIX-12-4750	4.750" (4-3/4)
PREFIX-12-5000	5.000" (5)
PREFIX-12-5250	5.250" (5-1/4)
PREFIX-12-5500	5.500" (5-1/2)
PREFIX-12-5750	5.750" (5-3/4)
PREFIX-12-6000	6.000" (6)
PREFIX-12-6500	6.500" (6-1/2)
PREFIX-12-7000	7.000" (7)
PREFIX-12-7500	7.500" (7-1/2)
PREFIX-12-8000	8.000" (8)
PREFIX-12-9000	9.000" (9)
PREFIX-12-10000	10.000" (10)

#13

Pin Number
(A) Outside Diameter: 1.239" +.001/-.001"

(C) Head Length: 1.281" (1-9/32) +.010/-.010"
Thread Size: 7/8"
Thread Pitch: 14
Hex nut included with TPTN & TPTSN: HXN-0875

PREFIX-13-1000	1.000" (1)
PREFIX-13-1250	1.250" (1-1/4)
PREFIX-13-1500	1.500" (1-1/2)
PREFIX-13-1750	1.750" (1-3/4)
PREFIX-13-2000	2.000" (2)
PREFIX-13-2250	2.250" (2-1/4)
PREFIX-13-2500	2.500" (2-1/2)
PREFIX-13-2750	2.750" (2-3/4)
PREFIX-13-3000	3.000" (3)
PREFIX-13-3250	3.250" (3-1/4)
PREFIX-13-3500	3.500" (3-1/2)
PREFIX-13-3750	3.750" (3-3/4)
PREFIX-13-4000	4.000" (4)
PREFIX-13-4250	4.250" (4-1/4)
PREFIX-13-4500	4.500" (4-1/2)
PREFIX-13-4750	4.750" (4-3/4)
PREFIX-13-5000	5.000" (5)
PREFIX-13-5250	5.250" (5-1/4)
PREFIX-13-5500	5.500" (5-1/2)
PREFIX-13-5750	5.750" (5-3/4)
PREFIX-13-6000	6.000" (6)
PREFIX-13-6500	6.500" (6-1/2)
PREFIX-13-7000	7.000" (7)
PREFIX-13-7500	7.500" (7-1/2)
PREFIX-13-8000	8.000" (8)
PREFIX-13-9000	9.000" (9)
PREFIX-13-10000	10.000" (10)

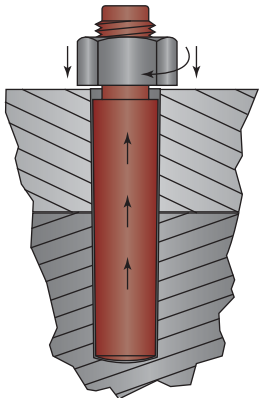
#14

Pin Number
(A) Outside Diameter: 1.521" +.001/-.001"

(C) Head Length: 1.438" (1-7/16) +.010/-.010"
Thread Size: 1-1/8"
Thread Pitch: 12
Hex nut included with TPTN & TPTSN: HXN-1125

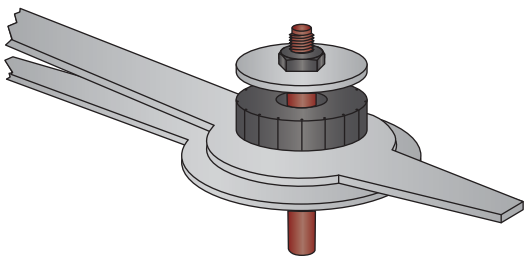
PREFIX-14-1000	1.000" (1)
PREFIX-14-1250	1.250" (1-1/4)
PREFIX-14-1500	1.500" (1-1/2)
PREFIX-14-1750	1.750" (1-3/4)
PREFIX-14-2000	2.000" (2)
PREFIX-14-2250	2.250" (2-1/4)
PREFIX-14-2500	2.500" (2-1/2)
PREFIX-14-2750	2.750" (2-3/4)
PREFIX-14-3000	3.000" (3)
PREFIX-14-3250	3.250" (3-1/4)
PREFIX-14-3500	3.500" (3-1/2)
PREFIX-14-3750	3.750" (3-3/4)
PREFIX-14-4000	4.000" (4)
PREFIX-14-4250	4.250" (4-1/4)
PREFIX-14-4500	4.500" (4-1/2)
PREFIX-14-4750	4.750" (4-3/4)
PREFIX-14-5000	5.000" (5)
PREFIX-14-5250	5.250" (5-1/4)
PREFIX-14-5500	5.500" (5-1/2)
PREFIX-14-5750	5.750" (5-3/4)
PREFIX-14-6000	6.000" (6)
PREFIX-14-6500	6.500" (6-1/2)
PREFIX-14-7000	7.000" (7)
PREFIX-14-7500	7.500" (7-1/2)
PREFIX-14-8000	8.000" (8)
PREFIX-14-9000	9.000" (9)
PREFIX-14-10000	10.000" (10)

APPLICATIONS



USED IN BLIND HOLES WHERE IT IS NOT POSSIBLE TO REMOVE THE TAPER PIN BY DRIVING IT OUT FROM THE SMALL END

REMOVAL IS ACHIEVED BY SCREWING A NUT DOWN ONTO THE THREADS PULLING THE TAPER PIN OUT



USED TO HOLD A CLOCK HAND MECHANISM TOGETHER

FOR DETAILED SPECIFICATIONS AND TOLERANCES, VISIT HUYETT.COM.

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**Limited warranty for surface finish: 30 days from date of shipment. See page 8 for details.*