TECHNICAL DRAWINGS ARE APPROXIMATE ACTUAL SIZE

THREAD FORMING

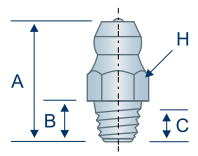
EXCEEDS 72 HR SALT SPRAY. 8,000 PSI MAX PRESSURE.

DIN 71412

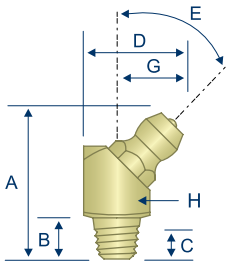
Thread forming fittings are ideal for high-volume assembly line applications or anywhere thread tapping is an unwanted step in grease fitting installation. When replacement is necessary, standard metric fittings may be used.

FOR MORE INFORMATION, PLEASE SEE PG. 30-31

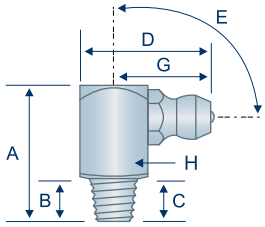
H2206Z3
Straight
S6 x 1.0 Thread Forming
Standard Shank



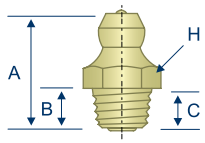
H2207
45° Angle
S6 x 1.0 Thread Forming
Standard Shank



H2208Z3
90° Angle
S6 x 1.0 Thread Forming
Standard Shank

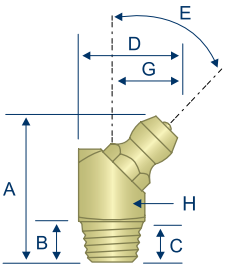


H2203
Straight
S8 x 1.0 Thread Forming
Standard Shank

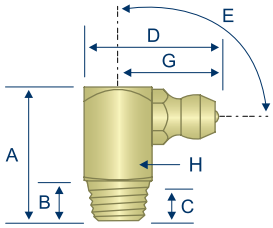


A 369569

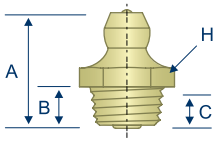
H2204
45° Angle
S8 x 1.0 Thread Forming
Standard Shank



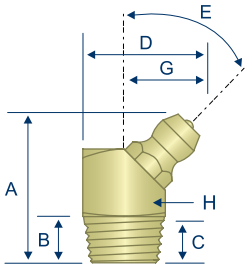
H2205
90° Angle
S8 x 1.0 Thread Forming
Standard Shank



H2209
Straight
S10 x 1.0 Thread Forming
Standard Shank



H2210
45° Angle
S10 x 1.0 Thread Forming
Standard Shank



Item #	Thread	Angle (E)	Overall Length (A)	Shank Length (B)	Min. Thread Length (C)	Overall Width (D)	Swing Clearance (G)	Hex (H)
H2206Z3	S6 x 1.0	Straight	16.0 mm	5.5 mm	3.7 mm	—	—	7.0 mm
H2207	S6 x 1.0	45°	20.2 mm	5.5 mm	3.7 mm	15.0 mm	10.0 mm	9.0 mm
H2208Z3	S6 x 1.0	90°	18.0 mm	5.5 mm	3.7 mm	18.0 mm	14.0 mm	9.0 mm
H2203	S8 x 1.0	Straight	15.0 mm	5.5 mm	3.7 mm	—	—	9.0 mm
H2204	S8 x 1.0	45°	20.2 mm	5.5 mm	3.7 mm	15.0 mm	10.0 mm	9.0 mm
H2205	S8 x 1.0	90°	18.0 mm	5.5 mm	3.7 mm	18.0 mm	14.0 mm	9.0 mm
H2209	S10 x 1.0	Straight	15.0 mm	5.5 mm	3.7 mm	—	—	11.0 mm
H2210	S10 x 1.0	45°	20.5 mm	5.5 mm	3.7 mm	16.0 mm	11.0 mm	11.0 mm
H2211	S10 x 1.0	90°	18.0 mm	5.5 mm	3.7 mm	20.0 mm	15.0 mm	11.0 mm

NOTE:
S6 X 1.0 MM APPROXIMATE HOLE SIZE 5.45-5.55 MM
S8 X 1.0 MM APPROXIMATE HOLE SIZE 7.45-7.55 MM
S10 X 1.0 MM APPROXIMATE HOLE SIZE 9.45-9.55 MM

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