



ISO 8752

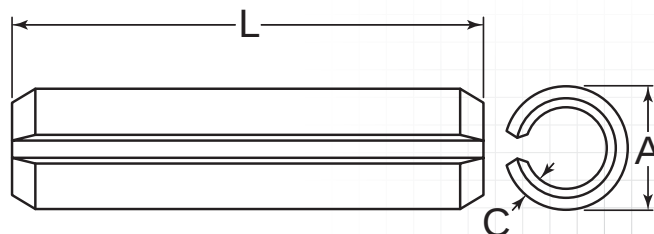
SLOTTED – METRIC

DESCRIPTION

A single-turn rolled pin, formed with one straight parallel slot. Slotted pins are economical and save time because they can be installed in a single operation. The hollow design and slot give them their unique self-locking capabilities. The ISO 8752 specification matches EN28752.

HOW TO IDENTIFY

1. Verify single-turn roll with parallel slot.
2. Measure diameter (A).
3. Measure length (L).
4. Find the part in the chart below.



PREFIX MATERIAL/FINISH

ISO 8752 identified by "-I" at end of item number.

SPM	=	HIGH CARBON STEEL, PLAIN*
SPMP	=	HIGH CARBON STEEL, PHOSPHATE
SPMZ	=	HIGH CARBON STEEL, ZINC CLEAR

ADDITIONAL SIZES AND FINISHES MAY BE AVAILABLE UPON REQUEST

SPM3P	=	302/304 STAINLESS STEEL, PASSIVATED
SPM6P	=	420 STAINLESS STEEL, PASSIVATED

Material/finish combinations may not be available in all sizes.

ITEM NUMBER	(L) OVERALL LENGTH
1.50 mm (A) Outside Diameter: +0.03/+0.02 mm	
(C) Wall Thickness: 0.30 mm Recommended Hole Diameter: 1.50-1.60 mm	
	+0.25/-0.25 mm
PREFIX-015-004-I	4.00 mm
PREFIX-015-005-I	5.00 mm
PREFIX-015-006-I	6.00 mm
PREFIX-015-008-I	8.00 mm
PREFIX-015-010-I	10.00 mm
	+0.50/-0.50 mm
PREFIX-015-012-I	12.00 mm
PREFIX-015-014-I	14.00 mm
PREFIX-015-016-I	16.00 mm
PREFIX-015-018-I	18.00 mm
PREFIX-015-020-I	20.00 mm
PREFIX-015-022-I	22.00 mm
PREFIX-015-024-I	24.00 mm
PREFIX-015-026-I	26.00 mm
PREFIX-015-028-I	28.00 mm

ITEM NUMBER	(L) OVERALL LENGTH
2.00 mm (A) Outside Diameter: +0.04/+0.03 mm	
(C) Wall Thickness: 0.40 mm Recommended Hole Diameter: 2.00-2.10 mm	
	+0.25/-0.25 mm
PREFIX-020-004-I	4.00 mm
PREFIX-020-005-I	5.00 mm
PREFIX-020-006-I	6.00 mm
PREFIX-020-008-I	8.00 mm
PREFIX-020-010-I	10.00 mm
	+0.50/-0.50 mm
PREFIX-020-012-I	12.00 mm
PREFIX-020-014-I	14.00 mm
PREFIX-020-016-I	16.00 mm
PREFIX-020-018-I	18.00 mm
PREFIX-020-020-I	20.00 mm
PREFIX-020-022-I	22.00 mm
PREFIX-020-024-I	24.00 mm
PREFIX-020-025-I	25.00 mm
PREFIX-020-026-I	26.00 mm
PREFIX-020-028-I	28.00 mm
PREFIX-020-030-I	30.00 mm
PREFIX-020-032-I	32.00 mm
PREFIX-020-035-I	35.00 mm

ITEM NUMBER	(L) OVERALL LENGTH
PREFIX-020-040-I	40.00 mm
2.50 mm (A) Outside Diameter: +0.04/+0.03 mm	
(C) Wall Thickness: 0.50 mm Recommended Hole Diameter: 2.50-2.60 mm	
	+0.25/-0.25 mm
PREFIX-025-004-I	4.00 mm
PREFIX-025-005-I	5.00 mm
PREFIX-025-006-I	6.00 mm
PREFIX-025-008-I	8.00 mm
PREFIX-025-010-I	10.00 mm
	+0.50/-0.50 mm
PREFIX-025-012-I	12.00 mm
PREFIX-025-014-I	14.00 mm
PREFIX-025-016-I	16.00 mm
PREFIX-025-018-I	18.00 mm
PREFIX-025-020-I	20.00 mm
PREFIX-025-022-I	22.00 mm
PREFIX-025-024-I	24.00 mm
PREFIX-025-026-I	26.00 mm
PREFIX-025-028-I	28.00 mm
PREFIX-025-030-I	30.00 mm
PREFIX-025-032-I	32.00 mm
PREFIX-025-035-I	35.00 mm

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*Limited warranty for surface finish: 30 days from date of shipment. See page 8 for details.

SPRING PINS

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SLOTTED – METRIC

ISO 8752

PREFIX MATERIAL/FINISH

ISO 8752 identified by "I" at end of item number.

SPM	=	HIGH CARBON STEEL, PLAIN*
SPMP	=	HIGH CARBON STEEL, PHOSPHATE
SPMZ	=	HIGH CARBON STEEL, ZINC CLEAR

SPM3P	=	302/304 STAINLESS STEEL, PASSIVATED
SPM5P	=	420 STAINLESS STEEL, PASSIVATED

Material/finish combinations may not be available in all sizes.

ITEM NUMBER	(L) OVERALL LENGTH
2.50 mm (A) Outside Diameter: +0.04/+0.03 mm	
(C) Wall Thickness: 0.50 mm Recommended Hole Diameter: 2.50-2.60 mm	
	+0.50/-0.50 mm
PREFIX-025-040-I	40.00 mm
PREFIX-025-045-I	45.00 mm

3.00 mm (A) Outside Diameter: +0.05/+0.03 mm	
(C) Wall Thickness: 0.60 mm Recommended Hole Diameter: 3.00-3.10 mm	
	+0.25/-0.25 mm
PREFIX-030-004-I	4.00 mm
PREFIX-030-005-I	5.00 mm
PREFIX-030-006-I	6.00 mm
PREFIX-030-008-I	8.00 mm
PREFIX-030-010-I	10.00 mm
	+0.50/-0.50 mm
PREFIX-030-012-I	12.00 mm
PREFIX-030-014-I	14.00 mm
PREFIX-030-016-I	16.00 mm
PREFIX-030-018-I	18.00 mm
PREFIX-030-020-I	20.00 mm
PREFIX-030-022-I	22.00 mm
PREFIX-030-024-I	24.00 mm
PREFIX-030-025-I	25.00 mm
PREFIX-030-026-I	26.00 mm
PREFIX-030-028-I	28.00 mm
PREFIX-030-030-I	30.00 mm
PREFIX-030-032-I	32.00 mm
PREFIX-030-035-I	35.00 mm
PREFIX-030-036-I	36.00 mm
PREFIX-030-040-I	40.00 mm
PREFIX-030-045-I	45.00 mm
PREFIX-030-050-I	50.00 mm

3.50 mm (A) Outside Diameter: +0.05/+0.03 mm	
(C) Wall Thickness: 0.75 mm Recommended Hole Diameter: 3.50-3.62 mm	
	+0.25/-0.25 mm
PREFIX-035-004-I	4.00 mm
PREFIX-035-006-I	6.00 mm

ITEM NUMBER	(L) OVERALL LENGTH
PREFIX-035-008-I	8.00 mm
PREFIX-035-010-I	10.00 mm
	+0.50/-0.50 mm
PREFIX-035-012-I	12.00 mm
PREFIX-035-014-I	14.00 mm
PREFIX-035-016-I	16.00 mm
PREFIX-035-018-I	18.00 mm
PREFIX-035-020-I	20.00 mm
PREFIX-035-022-I	22.00 mm
PREFIX-035-024-I	24.00 mm
PREFIX-035-026-I	26.00 mm
PREFIX-035-028-I	28.00 mm
PREFIX-035-030-I	30.00 mm
PREFIX-035-032-I	32.00 mm
PREFIX-035-035-I	35.00 mm
PREFIX-035-040-I	40.00 mm
PREFIX-035-045-I	45.00 mm
PREFIX-035-050-I	50.00 mm

4.00 mm (A) Outside Diameter: +0.06/+0.04 mm	
(C) Wall Thickness: 0.80 mm Recommended Hole Diameter: 4.00-4.12 mm	
	+0.25/-0.25 mm
PREFIX-040-004-I	4.00 mm
PREFIX-040-005-I	5.00 mm
PREFIX-040-006-I	6.00 mm
PREFIX-040-008-I	8.00 mm
PREFIX-040-010-I	10.00 mm
	+0.50/-0.50 mm
PREFIX-040-012-I	12.00 mm
PREFIX-040-014-I	14.00 mm
PREFIX-040-016-I	16.00 mm
PREFIX-040-018-I	18.00 mm
PREFIX-040-020-I	20.00 mm
PREFIX-040-022-I	22.00 mm
PREFIX-040-024-I	24.00 mm
PREFIX-040-026-I	26.00 mm
PREFIX-040-028-I	28.00 mm
PREFIX-040-030-I	30.00 mm
PREFIX-040-032-I	32.00 mm
PREFIX-040-035-I	35.00 mm
PREFIX-040-036-I	36.00 mm
PREFIX-040-040-I	40.00 mm
PREFIX-040-045-I	45.00 mm

ITEM NUMBER	(L) OVERALL LENGTH
PREFIX-040-050-I	50.00 mm
	+0.75/-0.75 mm
PREFIX-040-055-I	55.00 mm
PREFIX-040-060-I	60.00 mm

4.50 mm (A) Outside Diameter: +0.06/+0.04 mm	
(C) Wall Thickness: 1.00 mm Recommended Hole Diameter: 4.50-4.62 mm	
	+0.25/-0.25 mm
PREFIX-045-010-I	10.00 mm
	+0.50/-0.50 mm
PREFIX-045-012-I	12.00 mm
PREFIX-045-014-I	14.00 mm
PREFIX-045-016-I	16.00 mm
PREFIX-045-018-I	18.00 mm
PREFIX-045-020-I	20.00 mm
PREFIX-045-022-I	22.00 mm
PREFIX-045-024-I	24.00 mm
PREFIX-045-026-I	26.00 mm
PREFIX-045-028-I	28.00 mm
PREFIX-045-030-I	30.00 mm
PREFIX-045-032-I	32.00 mm
PREFIX-045-035-I	35.00 mm
PREFIX-045-040-I	40.00 mm
PREFIX-045-045-I	45.00 mm
PREFIX-045-050-I	50.00 mm
	+0.75/-0.75 mm
PREFIX-045-055-I	55.00 mm
PREFIX-045-060-I	60.00 mm

5.00 mm (A) Outside Diameter: +0.06/+0.04 mm	
(C) Wall Thickness: 1.00 mm Recommended Hole Diameter: 5.00-5.12 mm	
	+0.25/-0.25 mm
PREFIX-050-006-I	6.00 mm
PREFIX-050-008-I	8.00 mm
PREFIX-050-010-I	10.00 mm
	+0.50/-0.50 mm
PREFIX-050-012-I	12.00 mm
PREFIX-050-014-I	14.00 mm
PREFIX-050-016-I	16.00 mm
PREFIX-050-018-I	18.00 mm
PREFIX-050-020-I	20.00 mm

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SLOTTED – METRIC

ITEM NUMBER	(L) OVERALL LENGTH
PREFIX-050-022-I	22.00 mm
PREFIX-050-024-I	24.00 mm
PREFIX-050-025-I	25.00 mm
PREFIX-050-026-I	26.00 mm
PREFIX-050-028-I	28.00 mm
PREFIX-050-030-I	30.00 mm
PREFIX-050-032-I	32.00 mm
PREFIX-050-035-I	35.00 mm
PREFIX-050-036-I	36.00 mm
PREFIX-050-038-I	38.00 mm
PREFIX-050-040-I	40.00 mm
PREFIX-050-045-I	45.00 mm
PREFIX-050-046-I	46.00 mm
PREFIX-050-050-I	50.00 mm
	+0.75/-0.75 mm
PREFIX-050-055-I	55.00 mm
PREFIX-050-060-I	60.00 mm
PREFIX-050-065-I	65.00 mm
PREFIX-050-070-I	70.00 mm
PREFIX-050-075-I	75.00 mm
PREFIX-050-080-I	80.00 mm

6.00 mm

(A) Outside Diameter: +0.07/+0.04 mm

(C) Wall Thickness: 1.20 mm
Recommended Hole Diameter: 6.00-6.12 mm

	+0.25/-0.25 mm
PREFIX-060-010-I	10.00 mm
	+0.50/-0.50 mm
PREFIX-060-012-I	12.00 mm
PREFIX-060-014-I	14.00 mm
PREFIX-060-016-I	16.00 mm
PREFIX-060-018-I	18.00 mm
PREFIX-060-020-I	20.00 mm
PREFIX-060-022-I	22.00 mm
PREFIX-060-024-I	24.00 mm
PREFIX-060-025-I	25.00 mm
PREFIX-060-026-I	26.00 mm
PREFIX-060-028-I	28.00 mm
PREFIX-060-030-I	30.00 mm
PREFIX-060-032-I	32.00 mm
PREFIX-060-035-I	35.00 mm
PREFIX-060-036-I	36.00 mm
PREFIX-060-040-I	40.00 mm
PREFIX-060-045-I	45.00 mm
PREFIX-060-046-I	46.00 mm
PREFIX-060-050-I	50.00 mm
	+0.75/-0.75 mm
PREFIX-060-055-I	55.00 mm
PREFIX-060-060-I	60.00 mm
PREFIX-060-065-I	65.00 mm
PREFIX-060-070-I	70.00 mm
PREFIX-060-075-I	75.00 mm

ITEM NUMBER	(L) OVERALL LENGTH
PREFIX-060-080-I	80.00 mm
PREFIX-060-085-I	85.00 mm
PREFIX-060-090-I	90.00 mm
PREFIX-060-095-I	95.00 mm
PREFIX-060-100-I	100.00 mm

8.00 mm

(A) Outside Diameter: +0.08/+0.05 mm

(C) Wall Thickness: 1.50 mm
Recommended Hole Diameter: 8.00-8.15 mm

	+0.25/-0.25 mm
PREFIX-080-010-I	10.00 mm
	+0.50/-0.50 mm
PREFIX-080-012-I	12.00 mm
PREFIX-080-014-I	14.00 mm
PREFIX-080-016-I	16.00 mm
PREFIX-080-018-I	18.00 mm
PREFIX-080-020-I	20.00 mm
PREFIX-080-022-I	22.00 mm
PREFIX-080-024-I	24.00 mm
PREFIX-080-025-I	25.00 mm
PREFIX-080-026-I	26.00 mm
PREFIX-080-028-I	28.00 mm
PREFIX-080-030-I	30.00 mm
PREFIX-080-032-I	32.00 mm
PREFIX-080-035-I	35.00 mm
PREFIX-080-036-I	36.00 mm
PREFIX-080-040-I	40.00 mm
PREFIX-080-045-I	45.00 mm
PREFIX-080-050-I	50.00 mm
	+0.75/-0.75 mm
PREFIX-080-055-I	55.00 mm
PREFIX-080-060-I	60.00 mm
PREFIX-080-065-I	65.00 mm
PREFIX-080-070-I	70.00 mm
PREFIX-080-075-I	75.00 mm
PREFIX-080-080-I	80.00 mm
PREFIX-080-085-I	85.00 mm
PREFIX-080-090-I	90.00 mm
PREFIX-080-095-I	95.00 mm
PREFIX-080-100-I	100.00 mm
PREFIX-080-120-I	120.00 mm

10.00 mm

(A) Outside Diameter: +0.08/+0.05 mm

(C) Wall Thickness: 2.00 mm
Recommended Hole Diameter: 10.00-10.15 mm

	+0.25/-0.25 mm
PREFIX-100-010-I	10.00 mm
	+0.50/-0.50 mm
PREFIX-100-012-I	12.00 mm
PREFIX-100-014-I	14.00 mm
PREFIX-100-016-I	16.00 mm

ITEM NUMBER	(L) OVERALL LENGTH
PREFIX-100-018-I	18.00 mm
PREFIX-100-020-I	20.00 mm
PREFIX-100-022-I	22.00 mm
PREFIX-100-024-I	24.00 mm
PREFIX-100-026-I	26.00 mm
PREFIX-100-028-I	28.00 mm
PREFIX-100-030-I	30.00 mm
PREFIX-100-032-I	32.00 mm
PREFIX-100-035-I	35.00 mm
PREFIX-100-036-I	36.00 mm
PREFIX-100-038-I	38.00 mm
PREFIX-100-040-I	40.00 mm
PREFIX-100-045-I	45.00 mm
PREFIX-100-050-I	50.00 mm
	+0.75/-0.75 mm
PREFIX-100-055-I	55.00 mm
PREFIX-100-060-I	60.00 mm
PREFIX-100-065-I	65.00 mm
PREFIX-100-070-I	70.00 mm
PREFIX-100-075-I	75.00 mm
PREFIX-100-080-I	80.00 mm
PREFIX-100-085-I	85.00 mm
PREFIX-100-090-I	90.00 mm
PREFIX-100-095-I	95.00 mm
PREFIX-100-100-I	100.00 mm
PREFIX-100-120-I	120.00 mm
PREFIX-100-140-I	140.00 mm
PREFIX-100-160-I	160.00 mm

12.00 mm

(A) Outside Diameter: +0.08/+0.05 mm

(C) Wall Thickness: 2.50 mm
Recommended Hole Diameter: 12.00-12.18 mm

	+0.50/-0.50 mm
PREFIX-120-022-I	22.00 mm
PREFIX-120-024-I	24.00 mm
PREFIX-120-026-I	26.00 mm
PREFIX-120-028-I	28.00 mm
PREFIX-120-030-I	30.00 mm
PREFIX-120-032-I	32.00 mm
PREFIX-120-035-I	35.00 mm
PREFIX-120-040-I	40.00 mm
PREFIX-120-045-I	45.00 mm
PREFIX-120-050-I	50.00 mm
	+0.75/-0.75 mm
PREFIX-120-055-I	55.00 mm
PREFIX-120-060-I	60.00 mm
PREFIX-120-065-I	65.00 mm
PREFIX-120-070-I	70.00 mm
PREFIX-120-075-I	75.00 mm
PREFIX-120-080-I	80.00 mm
PREFIX-120-085-I	85.00 mm
PREFIX-120-090-I	90.00 mm

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SPRING PINS

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SPM3P	=	302/304 STAINLESS STEEL, PASSIVATED
SPM5P	=	420 STAINLESS STEEL, PASSIVATED

Material/finish combinations may not be available in all sizes.

ITEM NUMBER	(L) OVERALL LENGTH
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12.00 mm

(A) Outside Diameter: +0.08/+0.05 mm

(C) Wall Thickness: 2.50 mm
Recommended Hole Diameter: 12.00-12.18 mm

	+0.75/-0.75 mm
PREFIX-120-095-I	95.00 mm
PREFIX-120-100-I	100.00 mm
PREFIX-120-120-I	120.00 mm
PREFIX-120-140-I	140.00 mm
PREFIX-120-160-I	160.00 mm
PREFIX-120-180-I	180.00 mm

14.00 mm

(A) Outside Diameter: +0.08/+0.05 mm

(C) Wall Thickness: 3.00 mm
Recommended Hole Diameter: 14.00-14.18 mm

	+0.50/-0.50 mm
PREFIX-140-022-I	22.00 mm
PREFIX-140-030-I	30.00 mm
PREFIX-140-032-I	32.00 mm
PREFIX-140-035-I	35.00 mm
PREFIX-140-040-I	40.00 mm
PREFIX-140-045-I	45.00 mm
PREFIX-140-050-I	50.00 mm
	+0.75/-0.75 mm
PREFIX-140-055-I	55.00 mm
PREFIX-140-060-I	60.00 mm
PREFIX-140-065-I	65.00 mm
PREFIX-140-070-I	70.00 mm
PREFIX-140-075-I	75.00 mm
PREFIX-140-080-I	80.00 mm
PREFIX-140-085-I	85.00 mm
PREFIX-140-090-I	90.00 mm
PREFIX-140-095-I	95.00 mm
PREFIX-140-100-I	100.00 mm
PREFIX-140-120-I	120.00 mm
PREFIX-140-140-I	140.00 mm
PREFIX-140-160-I	160.00 mm
PREFIX-140-180-I	180.00 mm
PREFIX-140-200-I	200.00 mm

ITEM NUMBER	(L) OVERALL LENGTH
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16.00 mm

(A) Outside Diameter: +0.08/+0.05 mm

(C) Wall Thickness: 3.00 mm
Recommended Hole Diameter: 16.00-16.18 mm

	+0.50/-0.50 mm
PREFIX-160-032-I	32.00 mm
PREFIX-160-035-I	35.00 mm
PREFIX-160-040-I	40.00 mm
PREFIX-160-045-I	45.00 mm
PREFIX-160-050-I	50.00 mm
	+0.75/-0.75 mm
PREFIX-160-055-I	55.00 mm
PREFIX-160-060-I	60.00 mm
PREFIX-160-065-I	65.00 mm
PREFIX-160-070-I	70.00 mm
PREFIX-160-075-I	75.00 mm
PREFIX-160-080-I	80.00 mm
PREFIX-160-085-I	85.00 mm
PREFIX-160-090-I	90.00 mm
PREFIX-160-095-I	95.00 mm
PREFIX-160-100-I	100.00 mm
PREFIX-160-120-I	120.00 mm
PREFIX-160-140-I	140.00 mm
PREFIX-160-160-I	160.00 mm
PREFIX-160-180-I	180.00 mm
PREFIX-160-200-I	200.00 mm

18.00 mm

(A) Outside Diameter: +0.09/+0.05 mm

(C) Wall Thickness: 3.50 mm
Recommended Hole Diameter: 18.00-18.18 mm

	+0.50/-0.50 mm
PREFIX-180-035-I	35.00 mm
PREFIX-180-040-I	40.00 mm
PREFIX-180-045-I	45.00 mm
PREFIX-180-050-I	50.00 mm
	+0.75/-0.75 mm
PREFIX-180-055-I	55.00 mm
PREFIX-180-060-I	60.00 mm
PREFIX-180-065-I	65.00 mm
PREFIX-180-070-I	70.00 mm
PREFIX-180-075-I	75.00 mm
PREFIX-180-080-I	80.00 mm
PREFIX-180-085-I	85.00 mm

ITEM NUMBER	(L) OVERALL LENGTH
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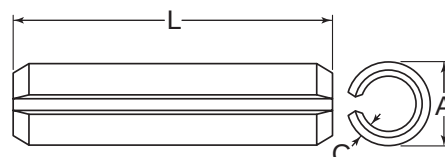
PREFIX-180-090-I	90.00 mm
PREFIX-180-095-I	95.00 mm
PREFIX-180-100-I	100.00 mm
PREFIX-180-120-I	120.00 mm
PREFIX-180-140-I	140.00 mm
PREFIX-180-160-I	160.00 mm
PREFIX-180-180-I	180.00 mm
PREFIX-180-200-I	200.00 mm

20.00 mm

(A) Outside Diameter: +0.09/+0.05 mm

(C) Wall Thickness: 4.00 mm
Recommended Hole Diameter: 20.00-20.21 mm

	+0.50/-0.50 mm
PREFIX-200-035-I	35.00 mm
PREFIX-200-040-I	40.00 mm
PREFIX-200-045-I	45.00 mm
PREFIX-200-050-I	50.00 mm
	+0.75/-0.75 mm
PREFIX-200-055-I	55.00 mm
PREFIX-200-060-I	60.00 mm
PREFIX-200-065-I	65.00 mm
PREFIX-200-070-I	70.00 mm
PREFIX-200-075-I	75.00 mm
PREFIX-200-080-I	80.00 mm
PREFIX-200-085-I	85.00 mm
PREFIX-200-090-I	90.00 mm
PREFIX-200-095-I	95.00 mm
PREFIX-200-100-I	100.00 mm
PREFIX-200-120-I	120.00 mm
PREFIX-200-140-I	140.00 mm
PREFIX-200-160-I	160.00 mm
PREFIX-200-180-I	180.00 mm
PREFIX-200-200-I	200.00 mm



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