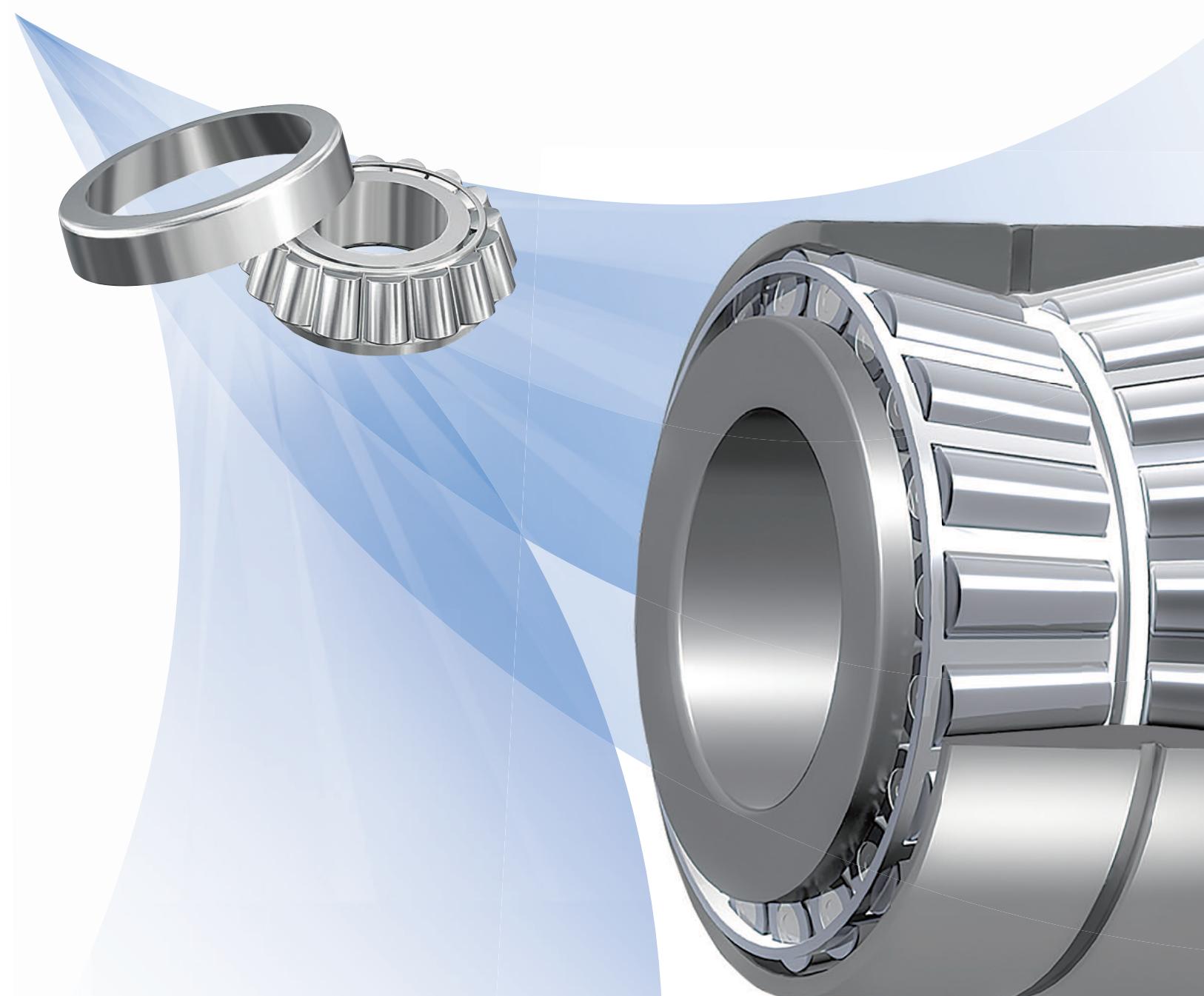


**Koyo**<sup>®</sup>

# Inch Series **TAPERED ROLLER BEARINGS**



CAT. NO. BS001EN-ODS

# Koyo®

Inch Series

## TAPERED ROLLER BEARINGS

# **Publication of New *Koyo* Inch series Tapered Roller Bearing Catalog**

Allow us to express our heartfelt appreciation for your valuable patronage.

At this time we are pleased to provide you with our new Koyo Inch Series Tapered Roller Bearing Catalog.

JTEKT Corporation has long enjoyed a strong reputation as a maker of inch-series tapered roller bearings from the time of its predecessor Koyo Seiko, and in recent years we have continued intense R&D activities to make improvements in such areas as the size, weight, and environmental friendliness of these bearings. The fruits of these efforts are reflected in the bearings described in this new catalog.

You will notice that this new catalogue has undergone a thorough revision from the previous version and contains model information based on the latest results.

We believe this catalogue will prove valuable to you in your selection and use of Koyo bearings, and we look forward to your continued patronage.

★The contents of this catalog are subject to change without prior notice. Every possible effort has been made to ensure that the data herein is correct; however, JTEKT cannot assume responsibility for any errors or omissions.

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# 1 Outstanding features of tapered roller bearings

## 1 Outstanding features of tapered roller bearings

### 1) Higher load ratings

Tapered roller bearings with higher load ratings can accept radial loads or axial loads in one direction and combined radial and axial loads.

This type of bearing is suitable for use under heavy load or impact load.

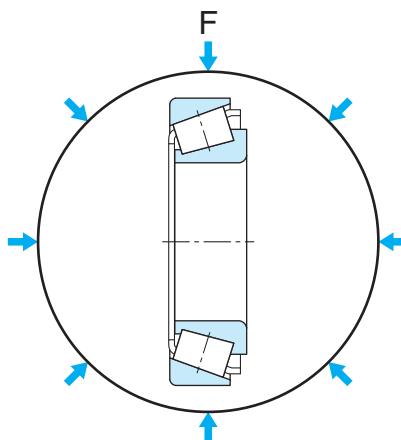
### 2) The cup can be mounted separately from the cone assembly

Since the cup is separable from the cone assembly, the cone assembly can be installed on the shaft and the cup in the housing, individually.

This feature facilitates mounting of the bearing while making the design of the shaft and housing simpler. In addition, more options regarding the fitting practice employed are available than with any other type of bearing.

### 3) Mounted clearance is adjustable

In general, bearings of unitized design are supplied with a predetermined radial clearance which will vary according to fitting practice and application. Tapered roller bearings on the other hand can be adjusted at the time of installation by varying the axial location of either the cone assembly or cup.



## 2 Structure of tapered roller bearings

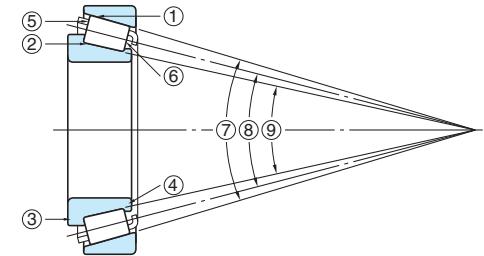
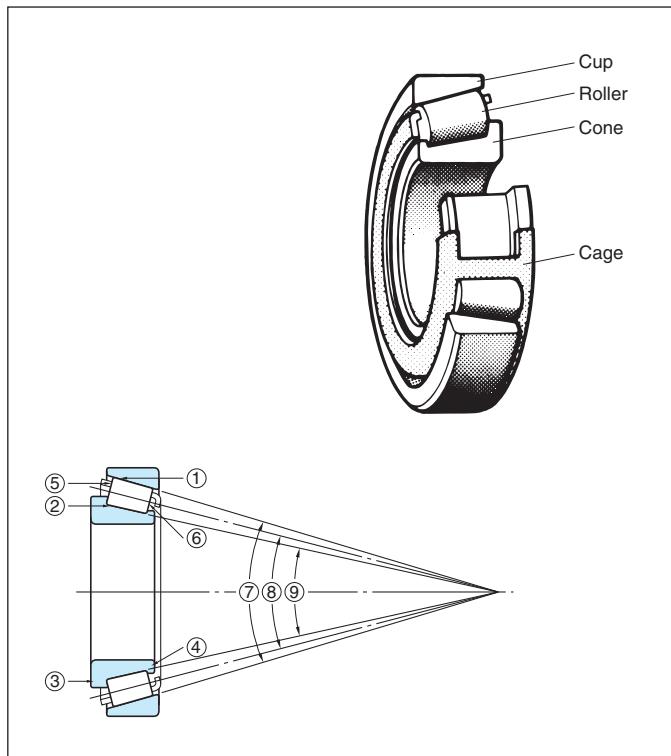
### 2.1 Single-row

Tapered roller bearings consist of cup, cone, rollers and a cage. This bearing contains tapered rollers for its rolling element which are guided by the cone backface rib on the roller large end face.

The raceway surfaces of cone and cup and the rolling contact surface of rollers are designed so that the respective apexes converge at a point on the bearing center line.

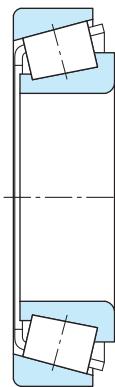
Bearings are classified into standard, intermediate and steep types, in accordance with their contact angle ( $\alpha$ ).

The larger the contact angle is, the greater the bearing resistance to axial load.



- |                         |                                |
|-------------------------|--------------------------------|
| ① Cup raceway           | ⑥ Roller small end face        |
| ② Cone raceway          | ⑦ Included cup angle           |
| ③ Cone backface rib     | ⑧ Included roller center angle |
| ④ Cone front face rib   | ⑨ Included cone angle          |
| ⑤ Roller large end face |                                |

TS type (pages 38, 108)

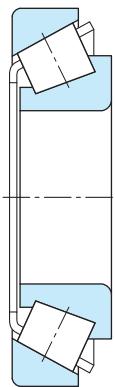


Standard contact angle



Medium contact angle

TSS type (page 102)



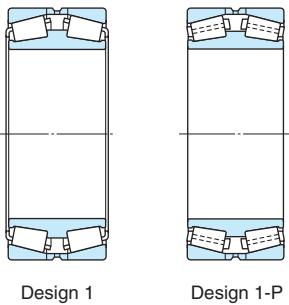
Steep contact angle

## 2 Structure of tapered roller bearings

### 2.2 Double-row

#### ■ Double-row (Face to face)

TDI type (page 110)



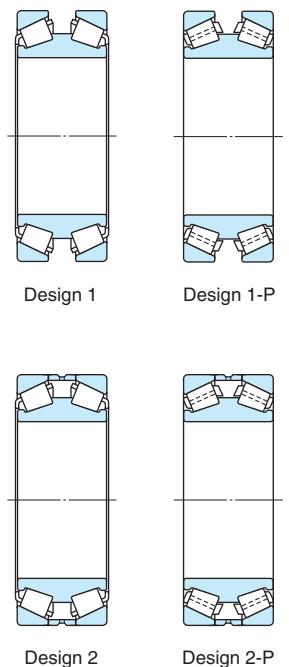
The TDI type bearing is made up of two single-row cups and one double cone, and is generally provided with a cup spacer.

The bearing with cup spacer is handy for mounting, as its end play has been pre-adjusted for each application.

The spacer is provided with an lubrication groove and several lubrication holes.

Used for roll neck of medium-duty rolling mills, speed reducers, etc.

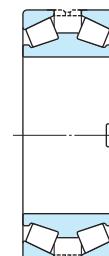
TDIS type ..... For axial support (page 120)



The TDIS type bearing is of the same construction as the TDI type, except that it has larger contact angle so that it can accommodate heavier axial load.

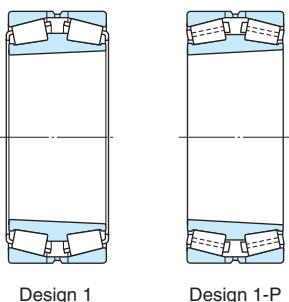
Used for applications where the axial load is greater than the radial load or where only the axial load is applied.

The bearing with the key way on the cone is mainly used for rolling mill roll necks. The bearing may be also used with pre-load without using the cup spacer.



[ Example of  
key way ]

TDIT type ..... Tapered bore (page 122)



Where the interference fit is necessary, and needs to be removed frequently, the use of TDIT type is convenient. It is also possible to mount the bearing on the shaft by using an adaptor sleeve.

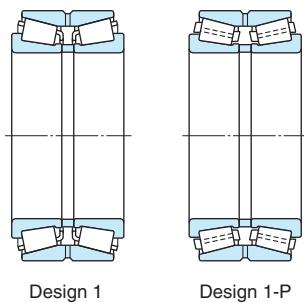
Used for roll neck of light or medium-duty rolling mills and roll neck of calendar mills.

The use of a hydraulic unit will facilitate bearing mounting/dismounting.

The roll neck taper needs to be matched to the bore diameter of bearing by using taper gauge, sign bar gauge, etc.

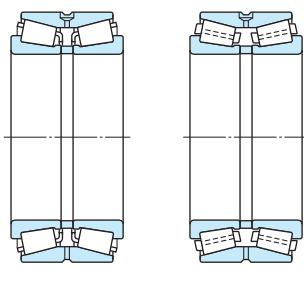
### ■ Double-row (Back to back)

TDO, TDOS type (page 126)



Design 1

Design 1-P



Design 2

Design 2-P

The TDO type bearing is made up of one double cup, two single-row cones and one cone spacer. The cup is provided with several lubrication holes.

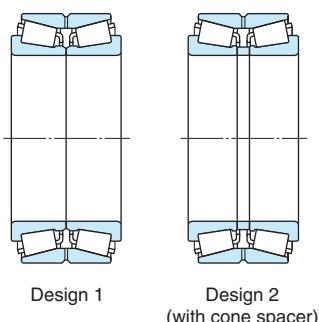
The cone spacer has been adjusted to provide an end play suitable to each application.

It is also possible to freely adjust the end play for use by removing the cone spacer, however, it requires time and labor.

Suitable to case where moment may act.  
Used for speed reducer, winding machine, etc.

The steep angle type (TDOS type) having large contact angle has increased axial load capacity, and is widely used for worm shaft of medium, heavy duty applications, thrust bearing of reducers etc.

TNA type (page 146)



Design 1

Design 2  
(with cone spacer)

The TNA type bearing has different assembled width tolerance from the TDO type, specially selected for the TNA type.

### [Reference] Features of bearing with pin type cage

#### (1) Load rating can be increased.

The pin type cage accommodates a larger number of rollers, thus making it possible to increase the load rating of bearing.

#### (2) Reduced friction resistance

Friction coefficient of pin type cage is reduced, as contact area of roller and cage is limited.

#### (3) Easy mounting/dismounting

The pin type cage is provided with a tap hole for lifting. The use of tap hole will facilitate the work. Use ISO metric thread for lifting tap screw.

### 3 Bearing service life

## 3 Bearing service life

### 3.1 Bearing service life

When bearings rotate under load, material flakes from the surfaces of cone and cup or rolling elements by fatigue arising from repeated contact stress.

This phenomenon is called flaking.

The total number of bearing rotations until flaking occurs is regarded as the bearing "(fatigue) service life".

"(Fatigue) service life" differs greatly depending upon bearing structures, dimensions, materials, and processing methods.

Since this phenomenon results from fatigue distribution in bearing materials themselves, differences in bearing service life should be statistically considered.

When a group of identical bearings are rotated under the same conditions, the total number of revolutions until 90 % of the bearings are left without flaking (i.e. a service life of 90 % reliability) is defined as the basic rating life. In operation at a constant speed, the basic rating life can be expressed in terms of time.

### 3.2 Basic dynamic load ratings

#### Basic dynamic load ratings, C

The basic dynamic load rating is either pure radial (for radial bearings) or central axial load (for thrust bearings) of constant magnitude in a constant direction, under which the basic rating life of 1 million revolutions can be obtained, when the cone rotates while the cup is stationary, or vice versa. The basic dynamic load rating, which represents the capacity of a bearing under rolling fatigue, is specified as the basic dynamic radial load rating ( $C_r$ ) for radial bearings, and basic dynamic axial load rating ( $C_a$ ) for thrust bearings. These load ratings are listed in the specification table.

These values are prescribed by ISO 281/1990, and are subject to change by conformance to the latest ISO standards.

### 3.3 Calculation of service life

Generally, the relationship between the dynamic load rating, applied load and basic rating life of the bearing is expressed as follows :

$$L_{10} = \left( \frac{C}{P} \right)^{10/3} \quad \dots \dots \dots \quad (3.1)$$

where :

$L_{10}$  : basic rating life  $\times 10^6$  revolutions

$C$  : basic dynamic load rating N

$P$  : dynamic equivalent radial (or axial) load N

In case the bearing operates at a constant speed, it is often convenient to express the life in terms of hours which can be obtained by the following equation :

$$L_{10h} = \left( \frac{C}{P} \right)^{10/3} \frac{16\,667}{n} \quad \dots \dots \dots \quad (3.2)$$

where :

$L_{10h}$  : life in terms of hours h

$$\left. \begin{aligned} L_{10h} &= L_{10} \times \frac{10^6}{60n} \\ &= \left( \frac{C}{P} \right)^{10/3} \frac{10^6}{60n} \\ &= \left( \frac{C}{P} \right)^{10/3} \frac{16\,667}{n} \end{aligned} \right\}$$

$n$  : rotational speed  $\text{min}^{-1}$

Life calculation can be further simplified by the use of service life coefficient ( $f_h$ ) and coefficient of rotational speed ( $f_n$ ) as tabulated in **Tables 3.3 and 3.4**.

$$L_{10h} = 500 \cdot f_h^{10/3} \quad \dots \dots \dots \quad (3.3)$$

$$f_h = f_n \cdot \frac{C}{P} \quad \dots \dots \dots \quad (3.4)$$

$$f_n = \left( \frac{33.3}{n} \right)^{3/10} \quad \dots \dots \dots \quad (3.5)$$

### **3.4 Correction of basic dynamic load rating for high temperature use and dimension stabilizing treatment**

In high temperature operation, bearing material hardness deteriorates, as material compositions are altered. As a result, the basic dynamic load rating is diminished. Once altered, material composition is not recovered, even if operating temperatures return to normal.

Therefore, for bearings used in high temperature operation, the basic dynamic load rating should be corrected by multiplying the basic dynamic load rating values specified in the bearing specification table by the temperature coefficient values in **Table 3.1**.

**Table 3.1** Temperature coefficient values

Bearing temperature, °C	125	150	175	200	250
Temperature coefficient	1	1	0.95	0.90	0.75

### 3.5 Modified rating life $L_{nm}$

The life of rolling bearings was standardized as a basic rating life in the 1960s, but in actual applications, sometimes the actual life and the basic rating life have been quite different due to the lubrication status and the influence of the usage environment. To make the calculated life closer to the actual life, a corrected rating life has been considered since the 1980s. In this corrected rating life, bearing characteristic factor  $a_2$  (a correction factor for the case in which the characteristics related to the life are changed due to the bearing materials, manufacturing process, and design) and usage condition factor  $a_3$  (a correction factor that takes into account usage conditions that have a direct influence on the bearing life, such as the lubrication) or factor  $a_{23}$  formed from the interdependence of these two factors, are considered with the basic rating life. These factors were handled differently by each bearing manufacturer, but they have been standardized as a modified rating life in **ISO 281** in 2007. In 2013, **JIS B 1518** (dynamic load ratings and rating life) was amended to conform to the **ISO**.

The basic rating life ( $L_{10}$ ) shown in **Equation (3.1)** is the (fatigue) life with a dependability of 90 % under normal usage conditions for rolling bearings that have standard factors such as internal design, materials, and manufacturing quality. **JIS B 1518:2013** specifies a calculation method based on **ISO 281:2007**. To calculate accurate bearing life under a variety of operating conditions, it is necessary to consider elements such as the effect of changes in factors that can be anticipated when using different reliabilities and system approaches, and interactions between factors. Therefore, the specified calculation method considers additional stress due to the lubrication status, lubricant contamination, and fatigue load limit  $C_u$  (refer to p. 10) on the inside of the bearing. The life that uses this life modification factor  $a_{ISO}$ , which considers the above factors, is called modified rating life  $L_{nm}$  and is calculated with the following **Equation (3.6)**.

In this equation,

$L_{nm}$ : modified rating life       $10^6$  rotations

This rating life has been modified for one of or a combination of the following: reliability of 90 % or higher, fatigue load limit, special bearing characteristics, lubrication contamination, and special operating conditions.

$a_1$  : life modification factor for reliability  
..... refer to section (1)

$a_{ISO}$  : life modification factor ..... refer to section (2)

---

**[Remark]**

[Item 1] When bearing dimensions are to be selected given  $L_{n,m}$  greater than 90 % in reliability, the strength of shaft and housing must be considered.

### 3 Bearing service life

#### (1) Life modification factor for reliability $a_1$

The term “reliability” is defined as “for a group of apparently identical rolling bearings, operating under the same conditions, the percentage of the group that is expected to attain or exceed a specified life” in ISO 281:2007. Values of  $a_1$  used to calculate a modified rating life with a reliability of 90 % or higher (a failure probability of 10 % or less) are shown in Table 3.2.

**Table 3.2** Life modification factor for reliability  $a_1$

Reliability, %	$L_{nm}$	$a_1$
90	$L_{10m}$	1
95	$L_{5m}$	0.64
96	$L_{4m}$	0.55
97	$L_{3m}$	0.47
98	$L_{2m}$	0.37
99	$L_{1m}$	0.25
99.2	$L_{0.8m}$	0.22
99.4	$L_{0.6m}$	0.19
99.6	$L_{0.4m}$	0.16
99.8	$L_{0.2m}$	0.12
99.9	$L_{0.1m}$	0.093
99.92	$L_{0.08m}$	0.087
99.94	$L_{0.06m}$	0.080
99.95	$L_{0.05m}$	0.077

(Citation from JIS B 1518:2013)

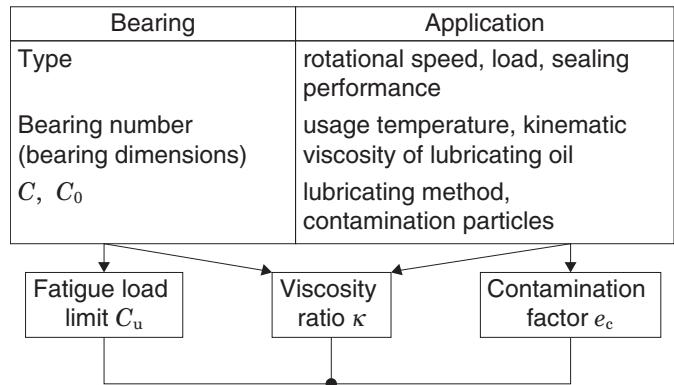
#### (2) Life modification factor $a_{ISO}$

##### a) System approach

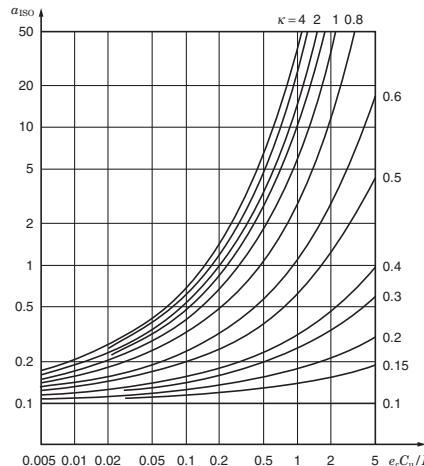
The various influences on bearing life are dependent on each other. The system approach of calculating the modified life has been evaluated as a practical method for determining life modification factor  $a_{ISO}$  (ref. Fig. 3.1). Life modification factor  $a_{ISO}$  is calculated with the following equation. A diagram is available for each bearing type (radial ball bearings, radial roller bearings, thrust ball bearings, and thrust roller bearings). (Each diagram (Fig. 3.2) is a citation from JIS B 1518:2013.)

Note that in practical use, this is set so that life modification factor  $a_{ISO} \leq 50$ .

$$a_{ISO} = f\left(\frac{e_c C_u}{P}, \kappa\right) \quad \dots \dots \dots (3.7)$$



**Fig. 3.1** System approach



**Fig. 3.2** Life modification factor  $a_{ISO}$  (Radial roller bearings)

(Fig. 3.2 Citation from JIS B 1518:2013)

##### b) Fatigue load limit $C_u$

For regulated steel materials or alloy steel that has equivalent quality, the fatigue life is unlimited so long as the load condition does not exceed a certain value and so long as the lubrication conditions, lubrication cleanliness class, and other operating conditions are favorable. For general high-quality materials and bearings with high manufacturing quality, the fatigue stress limit is reached at a contact stress of approximately 1.5 GPa between the raceway and rolling elements. If one or both of the material quality and manufacturing quality are low, the fatigue stress limit will also be low.

The term “fatigue load limit”  $C_u$  is defined as “bearing load under which the fatigue stress limit is just reached in the most heavily loaded raceway contact” in ISO 281:2007. and is affected by factors such as the bearing type, size, and material.

For details on the fatigue load limits of special bearings and other bearings not listed in this catalog, contact JTEKT.

### c) Contamination factor $e_c$

If solid particles in the contaminated lubricant are caught between the raceway and the rolling elements, indentations may form on one or both of the raceway and the rolling elements. These indentations will lead to localized increases in stress, which will decrease the life. This decrease in life attributable to the contamination of the lubricant can be

calculated from the contamination level as contamination factor  $e_c$ .

$D_{pw}$  shown in this table is the pitch diameter of ball/roller set, which is expressed simply as  $D_{pw} = (D + d)/2$ . ( $D$ : Outside diameter,  $d$ : Bore diameter)

For information such as details on special lubricating conditions or detailed investigations, contact JTEKT.

**Table 3.3 Values of contamination factor  $e_c$**

Contamination level	$e_c$	
	$D_{pw} < 100 \text{ mm}$	$D_{pw} \leq 100 \text{ mm}$
Extremely high cleanliness: The size of the particles is approximately equal to the thickness of the lubricant oil film, this is found in laboratory-level environments.	1	1
High cleanliness: The oil has been filtered by an extremely fine filter, this is found with standard grease-packed bearings and sealed bearings.	0.8 to 0.6	0.9 to 0.8
Standard cleanliness: The oil has been filtered by a fine filter, this is found with standard grease-packed bearings and shielded bearings.	0.6 to 0.5	0.8 to 0.6
Minimal contamination: The lubricant is slightly contaminated.	0.5 to 0.3	0.6 to 0.4
Normal contamination: This is found when no seal is used and a coarse filter is used in an environment in which wear debris and particles from the surrounding area penetrate into the lubricant.	0.3 to 0.1	0.4 to 0.2
High contamination: This is found when the surrounding environment is considerably contaminated and the bearing sealing is insufficient.	0.1 to 0	0.1 to 0
Extremely high contamination	0	0

(Table 3.3 Citation from JIS B 1518:2013)

### d) Viscosity ratio $\kappa$

The lubricant forms an oil film on the roller contact surface, which separates the raceway and the rolling elements. The status of the lubricant oil film is expressed by viscosity ratio  $\kappa$ , the actual kinematic viscosity at the operating temperature  $v$  divided by the reference kinematic viscosity  $v_1$  as shown in the following equation.

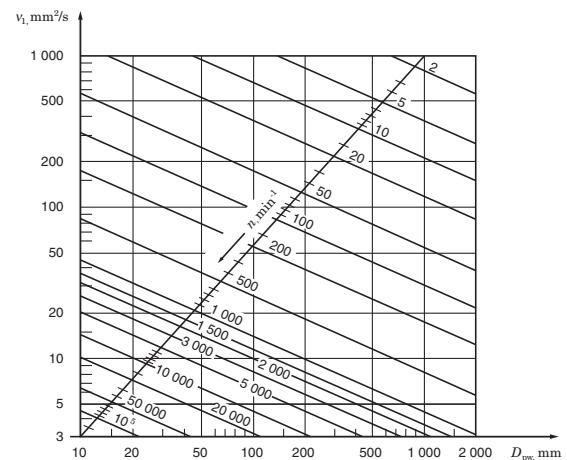
A  $\kappa$  greater than 4, equal to 4, or less than 0.1 is not applicable.

For details on lubricants such as grease and lubricants with extreme pressure additives, contact JTEKT.

$$\kappa = \frac{v}{v_1} \quad \dots \quad (3.8)$$

$v$  : Actual kinematic viscosity at the operating temperature; the viscosity of the lubricant at the operating temperature

$v_1$  : Reference kinematic viscosity; determined according to the speed and pitch diameter of ball/roller set  $D_{pw}$  of the bearing (ref. Fig. 3.3)



**Fig. 3.3 Reference kinematic viscosity  $v_1$**

(Fig. 3.3 Citation from JIS B 1518:2013)

Table 3.4 Speed factor

Rotational speed <i>n</i> (min <sup>-1</sup> )	Coefficient of rotational speed <i>f<sub>n</sub></i>	Rotational speed <i>n</i> (min <sup>-1</sup> )	Coefficient of rotational speed <i>f<sub>n</sub></i>	Rotational speed <i>n</i> (min <sup>-1</sup> )	Coefficient of rotational speed <i>f<sub>n</sub></i>	Rotational speed <i>n</i> (min <sup>-1</sup> )	Coefficient of rotational speed <i>f<sub>n</sub></i>
10	1.435	65	0.819	650	0.410	4 000	0.238
11	1.395	70	0.800	700	0.401	4 200	0.234
12	1.359	75	0.784	750	0.393	4 400	0.231
13	1.326	80	0.769	800	0.385	4 600	0.228
14	1.297	85	0.756	850	0.379	4 800	0.225
15	1.271	90	0.742	900	0.372	5 000	0.222
16	1.246	95	0.731	950	0.366	5 200	0.220
17	1.224	100	0.719	1 000	0.361	5 400	0.217
18	1.203	110	0.699	1 050	0.355	5 600	0.215
19	1.184	120	0.681	1 100	0.350	5 800	0.213
20	1.166	130	0.665	1 150	0.346	6 000	0.211
21	1.149	140	0.650	1 200	0.341	6 200	0.209
22	1.133	150	0.637	1 250	0.337	6 400	0.207
23	1.118	160	0.625	1 300	0.333	6 600	0.205
24	1.104	170	0.613	1 400	0.326	6 800	0.203
25	1.090	180	0.603	1 500	0.319	7 000	0.201
26	1.077	190	0.593	1 600	0.313	7 200	0.199
27	1.065	200	0.584	1 700	0.307	7 400	0.198
28	1.054	220	0.568	1 800	0.302	7 600	0.196
29	1.043	240	0.553	1 900	0.297	8 000	0.193
30	1.032	260	0.540	2 000	0.293	8 500	0.190
31	1.022	280	0.528	2 100	0.289	9 000	0.187
32	1.012	300	0.517	2 200	0.285	9 500	0.184
33.3	1.000	320	0.507	2 300	0.281	10 000	0.181
34	0.994	340	0.498	2 400	0.277	11 000	0.176
36	0.977	360	0.490	2 500	0.274	12 000	0.171
38	0.962	380	0.482	2 600	0.271	13 000	0.167
40	0.947	400	0.475	2 700	0.268	14 000	0.163
42	0.933	420	0.467	2 800	0.265	15 000	0.160
44	0.920	440	0.461	2 900	0.262	16 000	0.157
46	0.908	460	0.455	3 000	0.259	17 000	0.154
48	0.896	480	0.449	3 200	0.254	18 000	0.152
50	0.886	500	0.444	3 400	0.250	19 000	0.149
55	0.866	550	0.432	3 600	0.246	20 000	0.147
60	0.838	600	0.420	3 800	0.242		

### 3.6 Basic static load rating

Excessive static load or impact load even at very low rotation causes partial permanent deformation of the rolling element and raceway contacting surfaces. This permanent deformation increases with the load; if it exceeds a certain limit, smooth rotation will be hindered.

The basic static load rating is the static load which responds to the calculated contact stress shown below, at the contact center between the raceway and rolling elements which receive the maximum load.

- Roller bearings ..... 4 000 MPa

The total extent of contact stress-caused permanent deformation on surfaces of rolling elements and raceway will

be approximately 0.000 1 times greater than the rolling element diameter.

The basic static load rating for radial bearings is specified as the basic static radial load rating. This load ratings are listed in the bearing specification table, using  $C_{0r}$ .

This value is prescribed by ISO 78/1987 and is subject to change by conformance to the latest ISO standards.

### 3.7 Safety coefficient

The allowable static equivalent load for a bearing is determined by the basic static load rating of the bearing; however, bearing service life, which is affected by permanent deforma-

**Table 3.5 Life factor**

Service life coefficient $f_h$	$L_{10}$ ( $10^6$ rev.)	$L_{10h}$ (h)	Service life coefficient $f_h$	$L_{10}$ ( $10^6$ rev.)	$L_{10h}$ (h)	Service life coefficient $f_h$	$L_{10}$ ( $10^6$ rev.)	$L_{10h}$ (h)
0.70	0.30	150	2.45	19.8	9 920	4.20	120	59 800
0.75	0.38	190	2.50	21.2	10 600	4.25	124	62 200
0.80	0.48	240	2.55	22.6	11 300	4.30	129	64 600
0.85	0.58	290	2.60	24.2	12 100	4.35	134	67 200
0.90	0.70	350	2.65	25.8	12 900	4.40	140	69 800
0.95	0.84	420	2.70	27.4	13 700	4.45	145	72 500
1.00	1.00	500	2.75	29.1	14 600	4.50	150	75 200
1.05	1.18	590	2.80	30.9	15 500	4.55	156	78 000
1.10	1.37	685	2.85	32.8	16 400	4.60	162	80 900
1.15	1.59	795	2.90	34.8	17 400	4.65	168	83 900
1.20	1.84	920	2.95	36.8	18 400	4.70	174	87 000
1.25	2.10	1 050	3.00	38.9	19 500	4.75	180	90 800
1.30	2.40	1 200	3.05	41.1	20 600	4.80	187	93 300
1.35	2.72	1 360	3.10	43.4	21 700	4.85	193	96 600
1.40	3.07	1 530	3.15	45.8	22 900	4.90	200	99 900
1.45	3.45	1 730	3.20	48.3	24 100	4.95	207	103 000
1.50	3.86	1 930	3.25	50.8	25 400	5.00	214	107 000
1.55	4.31	2 160	3.30	53.5	26 800	5.10	228	114 000
1.60	4.79	2 400	3.35	56.3	28 100	5.20	244	122 000
1.65	5.31	2 650	3.40	59.1	29 600	5.30	260	130 000
1.70	5.86	2 930	3.45	62.0	31 000	5.40	276	138 000
1.75	6.46	3 230	3.50	65.1	32 500	5.50	294	147 000
1.80	7.09	3 550	3.55	68.2	34 100	5.60	312	156 000
1.85	7.77	3 890	3.60	71.5	35 800	5.70	331	165 000
1.90	8.50	4 250	3.65	74.9	37 400	5.80	351	175 000
1.95	9.26	4 630	3.70	78.3	39 200	5.90	371	186 000
2.00	10.1	5 040	3.75	81.9	41 000	6.00	392	196 000
2.05	10.9	5 470	3.80	85.6	42 800	6.50	513	256 000
2.10	11.9	5 930	3.85	89.4	44 700	7.00	656	328 000
2.15	12.8	6 420	3.90	93.4	46 700	7.50	826	413 000
2.20	13.8	6 920	3.95	97.4	48 700	8.00	1 020	512 000
2.25	14.9	7 460	4.00	102	50 800	8.50	1 250	627 000
2.30	16.1	8 030	4.05	106	52 900	9.00	1 520	758 000
2.35	17.2	8 620	4.10	110	55 200	9.50	1 820	908 000
2.40	18.5	9 250	4.15	115	57 400	10.00	2 150	1 080 000

tion, differs in accordance with the performance required of the bearing and operating conditions.

Therefore, a safety coefficient is designated, based on empirical data, so as to ensure safety in relation to basic static load rating.

$$f_s = \frac{C_0}{P_0} \quad \dots \quad (3.9)$$

where :

$f_s$  : safety coefficient (ref. **Table 3.6**)

$C_0$  : basic static load rating N

$P_0$  : static equivalent load N

**Table 3.6 Values of safety coefficient  $f_s$** 

Operating condition	$f_s$ (min.)	
	Ball bearing	Roller bearing
With bearing rotation	When high accuracy is required	2
	Normal operation	1
	When impact load is applied	1.5
Without bearing rotation (occasional oscillation)	Normal operation	0.5
	When impact load or uneven distribution load is applied	1

[Remark] For spherical thrust roller bearings,  $f_s \geq 4$ .

## 4 Equivalent load

### 4 Equivalent load

#### 4.1 Dynamic equivalent load

Bearings are used under various operating conditions; however, in most cases, bearings receive radial and axial load combined, while the load magnitude fluctuates during operation.

Therefore, it is impossible to directly compare the actual load and basic dynamic load rating.

The two are compared by replacing the loads applied to the shaft center with one of a constant magnitude and in a specific direction, that yields the same bearing service life as under actual load and rotational speed.

This theoretical load is referred to as the dynamic equivalent load ( $P$ ).

##### 4.1.1 Calculation of dynamic equivalent load

Dynamic equivalent loads for radial bearings and thrust bearings ( $\alpha \neq 90^\circ$ ) which receive a combined load of a constant magnitude in a specific direction can be calculated using the following equation,

$$P = XF_r + YF_a \quad \dots \dots \dots \quad (4.1)$$

where :

$P$  : dynamic equivalent load N

for radial bearings,  
 $P_r$  : dynamic equivalent radial load  
 for thrust bearings,  
 $P_a$  : dynamic equivalent axial load

$F_r$  : radial load N

$F_a$  : axial load N

$X$  : radial load factor

$Y$  : axial load factor

( values of  $X$  and  $Y$  are listed in the bearing specification table. )

When  $F_a/F_r \leq e$  for single-row radial bearings, it is taken that  $X = 1$ , and  $Y = 0$ .

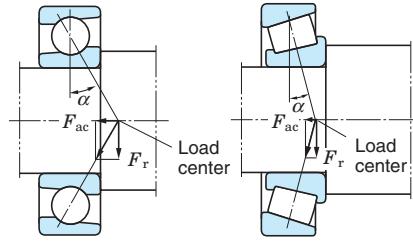
Hence, the dynamic equivalent load rating is  $P_r = F_r$ .

( Values of  $e$ , which designates the limit of  $F_a/F_r$ , are listed in the bearing specification table. )

For single-row tapered roller bearings, axial component forces ( $F_{ac}$ ) are generated as shown in Fig. 4.1, therefore a pair of bearings is arranged face-to-face or back-to-back.

The axial component force can be calculated using the following equation.

$$F_{ac} = \frac{F_r}{2Y} \quad \dots \dots \dots \quad (4.2)$$



( Load center position is listed in the bearing specification table. )

Fig. 4.1 Axial component force

For instance, when radial loads  $F_{rA}$  and  $F_{rB}$  are on tapered roller bearings A and B as shown in Table 4.1 and, in addition, a axial load  $K_a$  from the outside is on bearing A, the dynamic equivalent loads  $P_A$  and  $P_B$  on bearings A and B are as follows :

Table 4.1 Dynamic equivalent load calculation : when a pair of tapered roller bearings is arranged face-to-face or back-to-back.

Paired mounting		Loading condition	Bearing	Axial load	Dynamic equivalent load
Back-to-back arrangement	Face-to-face arrangement				
		$\frac{F_{rB}}{2Y_B} + K_a \geq \frac{F_{rA}}{2Y_A}$	Bearing A	$\frac{F_{rB}}{2Y_B} + K_a$	$P_A = XF_{rA} + Y_A \left( \frac{F_{rB}}{2Y_B} + K_a \right)$ $P_A = F_{rA}, \text{ where } P_A < F_{rA}$
			Bearing B	—	$P_B = F_{rB}$
		$\frac{F_{rB}}{2Y_B} + K_a < \frac{F_{rA}}{2Y_A}$	Bearing A	—	$P_A = F_{rA}$
			Bearing B	$\frac{F_{rA}}{2Y_A} - K_a$	$P_B = XF_{rB} + Y_B \left( \frac{F_{rA}}{2Y_A} - K_a \right)$ $P_B = F_{rB}, \text{ where } P_B < F_{rB}$

## 4.2 Static equivalent load

The static equivalent load is a theoretical load calculated such that, during rotation at very low speed or when bearings are stationary, the same contact stress as that imposed under actual loading condition is generated at the contact center between raceway and rolling element to which the maximum load is applied.

For radial bearings, radial load passing through the bearing center is used for the calculation; for thrust bearings, axial load in a direction along the bearing axis is used.

The static equivalent load can be calculated using the following equations.

[Radial bearings] ... The greater value obtained by the following two equations is used.

where :

$P_{0r}$  : static equivalent radial load

$P_{0a}$  : static equivalent axial load

$F_r$  : radial load N

$F_a$  : axial load N

$X_0$  : static radial load factor

$Y_0$  : static axial load factor

{ values of  $X_0$  and  $Y_0$  are listed in the bearing specification table. }

## 5 Bearing tolerances

### 5 Bearing tolerances

#### 5.1 Boundary tolerances for tapered roller bearings

Koyo Inch Series tapered roller bearings are manufactured to the five tolerance levels recognized by the ANSI/ABMA, Classes 4, 2, 3, 0 and 00, in order to ascending precision.

Metric J series For "J" prefix Bearing No. tapered roller bearings are produced in Classes PK, PN, PC and PB, in accordance with industry standards. These classes provide

quality levels suitable for all applications. The higher grades have reduced runout tolerances, producing smoother rotation of the bearings with less noise and vibration.

Improved mounting fits are also obtained because of closer tolerances on bore and outside diameter. Tolerances class4 to class 00 and class PK to class PB are shown in **Table 5.1, 5.2**. Koyo tapered roller bearings may be supplied in any precision desired.

**Table 5.1 Tolerances and permissible values for Inch series tapered roller bearings**

#### (1) Cone

Applied bearing type	Cone bore $d$				Single plane mean bore diameter deviation $\Delta_{d_{mp}}$												Class 00			
	over		up to		Class 4				Class 2				Class 3				Class 0			
					upper		lower	upper		lower	upper		lower	upper		lower	upper		lower	
	mm	inch	mm	inch	μm	inch		μm	inch		μm	inch		μm	inch		μm	inch		
All types	—	—	76.2	3.0	13	0.0005	0	13	0.0005	0	13	0.0005	0	13	0.0005	0	8	0.0003	0	
	76.2	3.0	304.8	12.0	25	0.0010	0	25	0.0010	0	13	0.0005	0	13	0.0005	0	8	0.0003	0	
	304.8	12.0	609.6	24.0	51	0.0020	0	51	0.0020	0	25	0.0010	0	—	—	—	—	—	—	
	609.6	24.0	914.4	36.0	76	0.0030	0	—	—	—	38	0.0015	0	—	—	—	—	—	—	
	914.4	36.0	1 219.2	48.0	102	0.0040	0	—	—	—	51	0.0020	0	—	—	—	—	—	—	
	1 219.2	48.0	1 828.8	72.0	127	0.0050	0	—	—	—	76	0.0030	0	—	—	—	—	—	—	

#### (2) Cup

Applied bearing type	Cup outside diameter $D$				Single plane mean outside diameter deviation $\Delta_{D_{mp}}$												Class 00			
	over		up to		Class 4				Class 2				Class 3				Class 0			
					upper		lower	upper		lower	upper		lower	upper		lower	upper		lower	
	mm	inch	mm	inch	μm	inch		μm	inch		μm	inch		μm	inch		μm	inch		
All types	—	—	304.8	12.0	25	0.0010	0	25	0.0010	0	13	0.0005	0	13	0.0005	0	8	0.0003	0	
	304.8	12.0	609.6	24.0	51	0.0020	0	51	0.0020	0	25	0.0010	0	—	—	—	—	—	—	
	609.6	24.0	914.4	36.0	76	0.0030	0	76	0.0030	0	38	0.0015	0	—	—	—	—	—	—	
	914.4	36.0	1 219.2	48.0	102	0.0040	0	—	—	—	51	0.0020	0	—	—	—	—	—	—	
	1 219.2	48.0	2 133.6	84.0	127	0.0050	0	—	—	—	76	0.0030	0	—	—	—	—	—	—	
	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	

#### (3) Assembled bearing width and overall width

Applied bearing type	Cone bore $d$				Cup OD $D$				Actual bearing width deviation $\Delta_{Ts}$												
	over		up to		over		up to		Class 4				Class 2				Class 3				
									upper		lower		upper		lower		upper		lower		
	mm	inch	mm	inch	mm	inch	mm	inch	μm	inch	μm	inch	μm	inch	μm	inch	μm	inch	μm	inch	
Single row	0	0	101.6	4	0	0	2 133.6	84	203	0.0080	0	0	203	0.0080	0	0	203	0.0080	203	0.0080	-203-0.0080
	101.6	4	304.8	12	0	0	2 133.6	84	356	0.0140	-254-0.0100	203	0.0080	0	0	203	0.0080	203	0.0080	-203-0.0080	
	304.8	12	609.6	24	0	0	508.0	20	381	0.0150	-381-0.0150	381	0.0150	-381-0.0150	203	0.0080	-203-0.0080	—	—	—	
	304.8	12	609.6	24	508	20	2 133.6	84	381	0.0150	-381-0.0150	381	0.0150	-381-0.0150	381	0.0150	-381-0.0150	—	—	—	
	609.6	24	1 828.8	72	0	0	2 133.6	84	381	0.0150	-381-0.0150	—	—	—	381	0.0150	-381-0.0150	—	—	—	
	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—		
Double row	0	0	101.6	4	0	0	2 133.6	84	406	0.0160	0	0	406	0.0160	0	0	406	0.0160	406	0.0160	-406-0.0160
	101.6	4	304.8	12	0	0	2 133.6	84	711	0.0280	-508-0.0200	406	0.0160	-203-0.0080	406	0.0160	-406-0.0160	406	0.0160	406	0.0160
	304.8	12	609.6	24	0	0	508.0	20	762	0.0300	-762-0.0300	762	0.0300	-762-0.0300	406	0.0160	-406-0.0160	—	—	—	
	304.8	12	609.6	24	508	20	2 133.6	84	762	0.0300	-762-0.0300	762	0.0300	-762-0.0300	762	0.0300	-762-0.0300	—	—	—	
	609.6	24	1 828.8	72	0	0	2 133.6	84	762	0.0300	-762-0.0300	—	—	—	762	0.0300	-762-0.0300	—	—	—	

(4) Radial runout of assembled bearing cone / cup

Applied bearing type	Cup outside diameter $D$				Assembled bearing runout $K_{ia}, K_{ea}$									
	over		up to		Class 4		Class 2		Class 3		Class 0		Class 00	
	mm	inch	mm	inch	μm	inch	μm	inch	μm	inch	μm	inch	μm	inch
All types	—	—	304.8	12	51	0.0020	38	0.0015	8	0.0003	4	0.00015	2	0.000075
	304.8	12	609.6	24	51	0.0020	38	0.0015	18	0.0007	—	—	—	—
	609.6	24	914.4	36	76	0.0030	51	0.0020	51	0.0020	—	—	—	—
	914.4	36	2 133.6	84	76	0.0030	—	—	76	0.0030	—	—	—	—

Table 5.2 Tolerances for metric “J” series tapered roller bearing

(1) Bore diameter and width of cone and assembled width

Unit : μm

Cone Bore $d$ (mm)	Single plane mean bore diameter deviation $\Delta_{Dmp}$								Single cone width deviation $\Delta_{Bs}$								Actual bearing width deviation $\Delta_{Ts}$							
	Class K		Class N		Class C		Class B		Class K		Class N		Class C		Class B		Class K		Class N		Class C		Class B	
	over	up to	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower
0 10	0	— 12	0	— 12	0	— 7	0	— 5	0	— 120	0	— 50	0	— 200	0	— 200	200	0	100	0	200	— 200	200	— 200
10 18	0	— 12	0	— 12	0	— 7	0	— 5	0	— 120	0	— 50	0	— 200	0	— 200	200	0	100	0	200	— 200	200	— 200
18 30	0	— 12	0	— 12	0	— 8	0	— 6	0	— 120	0	— 50	0	— 200	0	— 200	200	0	100	0	200	— 200	200	— 200
30 50	0	— 12	0	— 12	0	— 10	0	— 8	0	— 120	0	— 50	0	— 240	0	— 240	200	0	100	0	200	— 200	200	— 200
50 80	0	— 15	0	— 15	0	— 12	0	— 9	0	— 150	0	— 50	0	— 300	0	— 300	200	0	100	0	200	— 200	200	— 200
80 120	0	— 20	0	— 20	0	— 15	0	— 10	0	— 200	0	— 50	0	— 400	0	— 400	200	— 200	100	0	200	— 200	200	— 200
120 180	0	— 25	0	— 25	0	— 18	0	— 13	0	— 250	0	— 50	0	— 500	0	— 500	350	— 250	150	0	350	— 250	350	— 250
180 250	0	— 30	0	— 30	0	— 22	0	— 15	0	— 300	0	— 50	0	— 600	0	— 600	350	— 250	150	0	350	— 250	350	— 250
250 315	0	— 35	0	— 35	0	— 25	0	— 18	0	— 350	0	— 50	0	— 700	0	— 700	400	— 400	200	0	350	— 250	350	— 250
315 400	0	— 40	0	— 40	0	— 30	—	—	0	— 400	0	— 50	0	— 800	—	—	450	— 450	200	0	400	— 400	—	—
400 500	0	— 45	0	— 45	0	— 35	—	—	0	— 450	0	— 50	0	— 900	—	—	500	— 500	200	0	450	— 450	—	—
500 630	0	— 60	—	—	0	— 40	—	—	0	— 500	0	— 50	0	— 1100	—	—	600	— 600	—	—	500	— 500	—	—
630 800	0	— 75	—	—	0	— 50	—	—	0	— 750	—	—	0	— 1600	—	—	750	— 750	—	—	600	— 600	—	—
800 1 000	0	— 100	—	—	0	— 60	—	—	0	— 1000	—	—	0	— 2000	—	—	900	— 900	—	—	750	— 750	—	—
1 000 1 250	0	— 125	—	—	0	— 75	—	—	0	— 1250	—	—	0	— 2000	—	—	1050	— 1050	—	—	750	— 750	—	—
1 250 1 600	0	— 160	—	—	0	— 90	—	—	0	— 1600	—	—	0	— 2000	—	—	1200	— 1200	—	—	900	— 900	—	—

(2) Outside diameter and width of cup and radial runout of assembled bearing cone / cup

Unit : μm

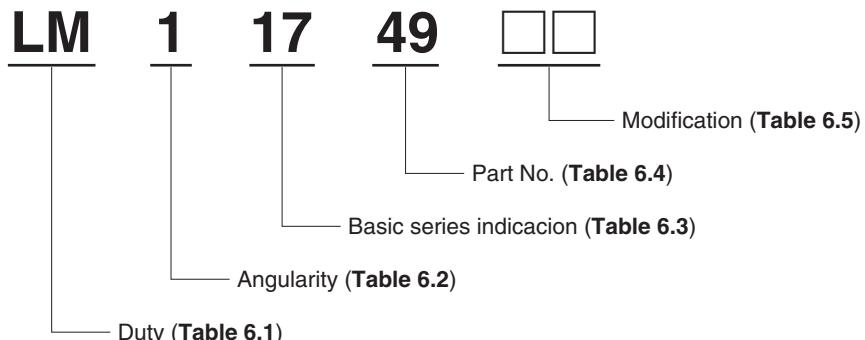
Cup OD $D$ (mm)	Single plane mean outside diameter deviation $\Delta_{Dmp}$								Single cup width deviation $\Delta_{Cs}$								Assembled bearing radial runout $K_{ia}, K_{ea}$							
	Class K		Class N		Class C		Class B		Class K		Class N		Class C		Class B		Class K		Class N		Class C		Class B	
	over	up to	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	$K_{ia}$ max.	$K_{ea}$ max.	$K_{ia}$ max.	$K_{ea}$ max.	$K_{ia}$ max.	$K_{ea}$ max.	$K_{ia}$ max.	$K_{ea}$ max.
0 18	0	— 12	0	— 12	0	— 8	0	— 6	0	— 120	0	— 100	0	— 200	0	— 200	15	18	15	18	5	6	3	4
18 30	0	— 12	0	— 12	0	— 8	0	— 6	0	— 120	0	— 100	0	— 200	0	— 200	15	18	15	18	5	6	3	4
30 50	0	— 14	0	— 14	0	— 9	0	— 7	0	— 120	0	— 100	0	— 200	0	— 200	18	20	18	20	5	7	3	5
50 80	0	— 16	0	— 16	0	— 11	0	— 9	0	— 120	0	— 100	0	— 240	0	— 240	20	25	20	25	6	8	4	5
80 120	0	— 18	0	— 18	0	— 13	0	— 10	0	— 150	0	— 100	0	— 300	0	— 300	25	35	25	35	7	10	4	6
120 150	0	— 20	0	— 20	0	— 15	0	— 11	0	— 200	0	— 100	0	— 400	0	— 400	30	40	30	40	8	11	5	7
150 180	0	— 25	0	— 18	0	— 13	0	— 20	0	— 250	0	— 100	0	— 500	0	— 500	35	45	35	45	11	13	6	8
180 250	0	— 30	0	— 30	0	— 20	0	— 15	0	— 300	0	— 100	0	— 600	0	— 600	50	50	50	50	13	15	8	10
250 315	0	— 35	0	— 25	0	— 18	0	— 13	0	— 350	0	— 100	0	— 700	0	— 700	60	60	60	60	13	18	9	11
315 400	0	— 40	0	— 40	0	— 28	0	— 20	0	— 400	0	— 100	0	— 800	—	—	70	70	70	70	15	20	—	13
400 500	0	— 45	0	— 45	0	— 33	—	—	0	— 450	0	— 100	0	— 900	—	—	80	80	80	80	20	24	—	—
500 630	0	— 50	0	— 50	0	— 38	—	—	0	— 500	—	—	0	— 1100	—	—	90	100	— 100	25	30	—	—	—
630 800	0	— 75	—	—	0	— 45	—	—	0	— 750	—	—	0	— 1600	—	—	100	120	—	—	30	36	—	—
800 1 000	0	— 100	—	—	0	— 60	—	—	0	— 1000	—	—	0	— 2000	—	—	115	140	—	—	37	43	—	—
1 000 1 250	0	— 125	—	—	0	— 80	—	—	0	— 1250	—	—	0	— 2000	—	—	130	160	—	—	45	52	—	—
1 250 1 600	0	— 160	—	—	0	— 100	—	—	0	— 1600	—	—	0	— 2000	—	—	150	180	—	—	55	62	—	—

## 6 Numbering system

### 6 Numbering system

The numbering system of the inch series tapered roller bearings is specified by the ABMA Standard as follows.

This will provide a guideline for identification of duty,



**Table 6.1 Duty**

Inch series tapered roller bearings will be divided into ten classes according to their duty as follows :

Code	Details
EL	Extra Light
LL	Lighter than Light
L	Light
LM	Light Medium
M	Medium
HM	Heavy Medium
H	Heavy
HH	Heavier than Heavy
EH	Extra Heavy
T	Thrust only

**Table 6.2 Angularity**

The first digit following the prefix letters will indicate approximately the included angle ( $\alpha$ ) of the outer race or the cup angle according to the following code.

Code	Details
1	$0 \leq \alpha < 24^\circ$
2	$24^\circ \leq \alpha < 25^\circ 30'$
3	$25^\circ 30' \leq \alpha < 27^\circ$
4	$27^\circ \leq \alpha < 28^\circ 30'$
5	$28^\circ 30' \leq \alpha < 30^\circ 30'$
6	$30^\circ 30' < \alpha < 32^\circ 30'$
7	$32^\circ 30' \leq \alpha < 36^\circ$
8	$36^\circ \leq \alpha < 45^\circ$
9	$45^\circ \leq \alpha$ , but not thrust only
0	Thrust bearing only

angularity and dimensions of the inch series tapered roller bearings.

**Table 6.3 Basic series indication**

The selection of the basic series indication in relation to the maximum theoretical bore of the bearing will then be in accord with the following tabulation :

Series indication	Max. bore range (inch)
00 to 19 incl.	0 - 1
20 to 99 incl.	1 - 2
000 to 029 incl.	
039 to 129 incl.	2 - 3
130 to 189 incl.	3 - 4
190 to 239 incl.	4 - 5
240 to 289 incl.	5 - 6
290 to 339 incl.	6 - 7
340 to 389 incl.	7 - 8
390 to 429 incl.	8 - 9

**Table 6.4 Part No.**

The 5th and 6th digits or the last two digits of the bearing number indicate the part number of the individual member of the bearing.

Bearing member	Code
Cup : (Outer ring)	Expressed by 10 to 19, and 10 is used for the cup of the minimum outside diameter of the series.
Cone : (Inner ring)	Expressed by 30 to 49, and 49 is used for the cone of the maximum bore size of the series.

**Table 6.5 Modification**

These codes indicate the special design features. Some examples are;

Code	Details
A	Bearing limit for overall width or size in master closer than standard.
B	Single cup with flange.
BR	Single or double cup or cone with snap ring.
BW	Single cup with flange and slotted.
CR	Rib cup.
CP	Chrome plated cone and cup.
D	Double cone or cup – minimum length.
DA	Spherical O.D. – double cup – self-aligning –

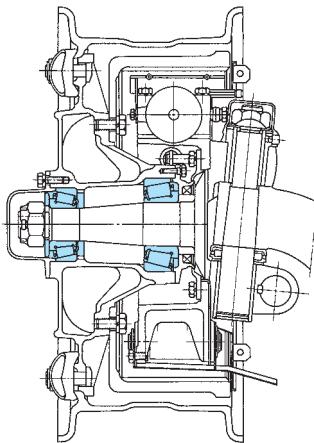
## 7 Typical applications

### 7 Typical applications

#### Automotive

##### • Front wheels

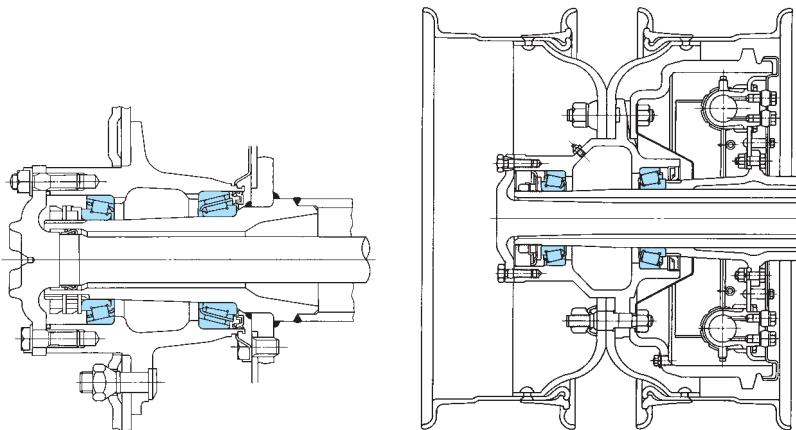
In general, automotive front wheel bearings are primarily subjected to radial loads. However, during cornering or running on bad roads, substantial moment loads can be imposed. Therefore, it is extremely important to select bearings which can absorb these moment loads without difficulty. At the present time, two tapered roller bearings are generally used in each front wheels of trucks.



##### • Rear wheels

Tapered roller bearings are generally used in rear wheels of trucks and buses over 2 tons in gross vehicle weight.

Since the cone and cup can misalign during cornering, which can have an adverse affect on service life, bearings which offer superior performance under these conditions should be selected.

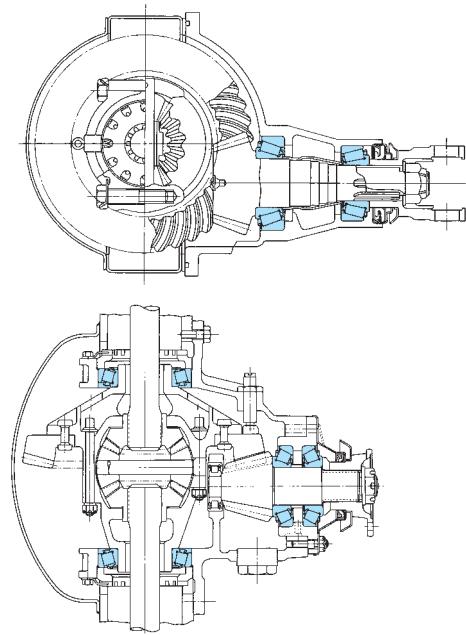


##### • Differentials

The bearings used in automotive differentials are preloaded to maintain accuracy between the drive pinion and ring gear. The accuracy of gear engagement affects greatly the performance of the differential as well as running noise.

From this point of view, it is necessary to select bearings which will provide optimum rigidity so that satisfactory engagement of the gears is obtained during operation. The pinion shaft is supported by either two tapered roller bearings (cantilever mount) mounted back to back, or two steep angle tapered roller bearings plus a single cylindrical roller bearing opposite the tapered roller bearings (straddle mount).

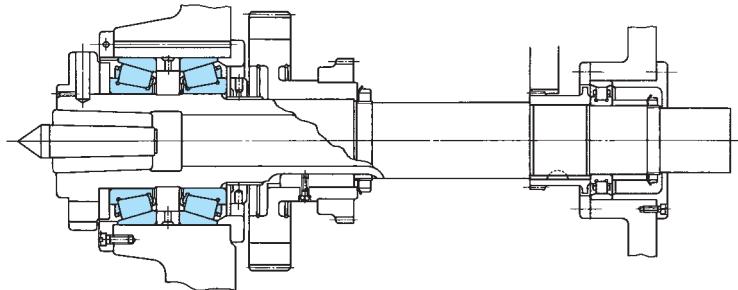
The differential ring gear is supported by tapered roller bearings mounted face to face.



## General industries

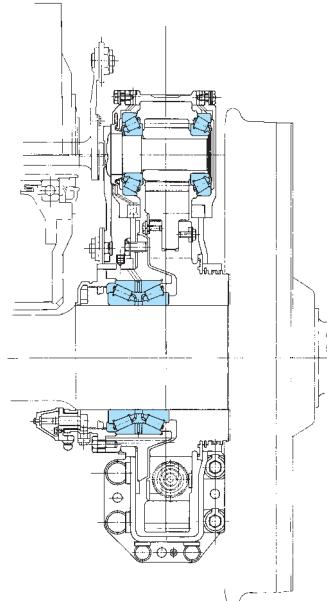
### • Machine tool spindles

Tapered roller bearings are widely used to support spindles of various machine tools such as engine lathes and milling machines. Since these spindles require rigidity and accuracy of guidance in both radial and axial directions, a pair of tapered roller bearings are usually mounted in a back-to-back arrangement and adjusted to obtain the proper preload. In addition to providing rigid radial and axial support, tapered roller bearings simplify the machine structure and promote simple preload adjustment.

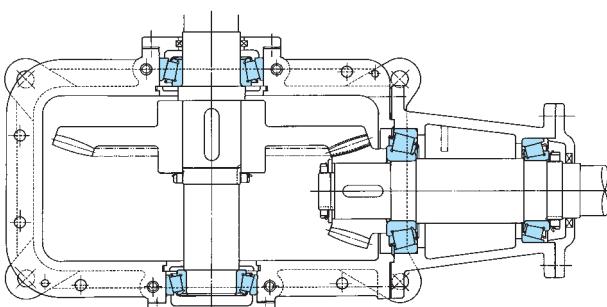


### • Electric railway car gear units

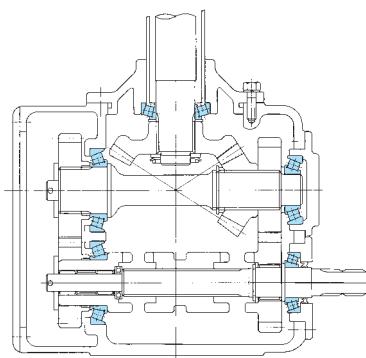
The driving axles of electric cars are equipped with gearing units to transmit the torque and rotation generated by the traction main motors. In the parallel cardan gear units (currently more widely used than square cardan gear units), both the pinion shaft and gear housing are generally fitted with tapered roller bearings.



### • Bevel-gear units



### • Farm equipment, transmission





# Specification tables of tapered roller bearings

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TDIT type.....	122
TDO · TDOS type .....	126
TNA type .....	146

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Series No.	Cone (Inner ring)	Page	Cup (Outer ring)	Page
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	335	51		43,47,51,53, 55,59
	335S	49		
	336	59	332A	
	337	55		
	338	43		
	339	53		
	339X	53		
	340	51		
	341	41		
	342	59		
	342A	59		
	342S	61		
	343	51		
	344	57		
	344A	57		
	346	49		
	347	55		
	348	45		
355	350	59	352	59,65
	350A	57	353	63
	355	61,63	354	61
	355A	63	354A	57,61,63,65
	355X	63	354X	57
	357	57		
	358	65		
	358A	65		
	359A	65		
	359S	65		
365	365	67	362	65
	365A	59	362A	59,65,67,69,
	365S	67		71
	366	67	363	65
	367	65		
	368	69		
	368A	69		
	368S	71		
	369A	65		
	369S	65		
	370A	69		
375	375	69	372	65,67,71
	375S	69	372A	69
	376	65	374	69
	376A	65		
	377	71		
	377A	71		
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Series No.	Cone (Inner ring)	Page	Cup (Outer ring)	Page
375	378A	67		
385	385	73	382	73
	385A	69	382A	65,69,73,75
	385AS	69	382S	69
	385AX	69	383A	71
	385X	73	383X	73
	386	73		
	386A	65		
	387	73		
	387A	73		
	387AS	73		
	387S	73		
	388A	75		
	389	73		
	389AS	71		
	389S	73		
395	390	75	393A	75
	390A	77	393AS	75
	392	77	394	69,75,77
	395	77	394A	67,75,77,79,
	395A	79		81
	395S	79	394AS	69
	396	67		
	397	75		
	398	69		
	399	79		
	399A	81		
	399AS	81		
415	415	57	414	45,51,53,57,
	416	45		59
	417	51	414A	45,53,57
	418	57	414X	57
	419	59		
	420	59		
	421	53		
	422	57		
	423X	59		
	424X	53		
435	435	63	432	51,53,59,61,
	436	65		63
	438	63	432A	49,57,61,63,
	439	61		65
	440	57		
	441	53		
	442S	59		
	443	49		
	444	57		

Series No.	Cone (Inner ring)	Page	Cup (Outer ring)	Page
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	449	51		
455	455	69	452	69
	455S	69	453	71
	456	71	453A	61,63,67,73
	458	63	453X	61,65,67,71,
	458S	65		73
	460	63	454	69,73
	461	61		
	462	73		
	463	67		
	464	61		
	464A	61		
	465	67		
	465A	67		
	466	73		
	466S	73		
	467	67		
	468	71		
	469	73		
475	475	73	472	77,79,81
	475X	73	472A	73,77,79,81,
	476	77		83
	476A	77	472X	79,83
	477	79		
	478	79		
	478S	81		
	479	81		
	480	81		
	482	81,83		
	482A	81		
	483	79		
	484	83		
	486X	83		
495	495	87	492	87
	495A	85	492A	83,85,87,89
	495AS	87	493	85,87,89,91
	495AX	85		
	495S	83		
	495X	91		
	496	87		
	496AS	87		
	496X	87		
	497	89		
	497A	89		
	498	89		
	499A	89		

Series No.	Cone (Inner ring)	Page	Cup (Outer ring)	Page
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	525A	57		
	525X	57		
	526	61		
	526A	61		
	527	63		
	527S	65		
	528	67		
	528A	67		
	529	69		
	529X	69		
535	535	63	532	63,67
	536	67	532A	63
	537	69	532X	57,59,61,67, 69,71
	539	71	533A	71
	539A	71		
	540	71		
	541	61		
	542	57		
	543	59		
	545	67		
	546	67		
555	554	77	552	77
	555	71	552A	71,75
	555S	75	553	77
	555SA	75	553X	71,75,77,79, 81
	557A	77		
	557S	71		
	558	77		
	558A	77		
	559	79		
	560	81		
	560S	81		
565	565	79	563	79,81,83,85
	565S	79		
	566	83		
	566S	83		
	567	83		
	567A	83		
	567S	83		
	568	85		
	569	79		
	570	81		
575R	575R	85	572	83,85,87,89
	575SR	85	572X	89
	576R	83		
	577R	85		

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	581R	87		
	582R	89		
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	593	91	592XE	85,91,93
	593A	91	592XS	87
	593S	91	593X	89
	594	93		
	594A	93		
	595	89		
	595A	87		
	596	91		
	596S	91		
	596X	89		
	597	93		
	597X	93		
615	615	63	612	57,63,67,71,
	617	67		73,75
	618X	67	612A	57,63,67,71,
	619	71		75
	620	57	612S	71
	621	71	613X	71
	622A	73		
	622X	73		
	623	75		
	623A	75		
	624	71		
635	635	75	632	75,81
	636	73	633	73,77,79,81,
	637	77		83
	639	79		
	641	81		
	642	81		
	643	83		
	644	83		
	645	83		
655	655	83	652	85,89
	656	79	652A	83,89
	657	83,85	653	79,83,85,87,
	658	85		89,91
	659	85	653X	85
	661	87		

Series No.	Cone (Inner ring)	Page	Cup (Outer ring)	Page
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	663	89		
	663A	89		
	664	89		
	665	91		
	665A	91		
675	677	91	672	91,93,95
	679	91	673SA	91
	681	93		
	681A	93		
	683	93		
	685	93		
	687	95		
745R	740R	87	742	79,83,85,87,
	744AR	83		89
	744R	85		
	745AR	83		
	745SR	79		
	747SR	79		
	748R	87		
	748SR	85		
755	749AR	89		
	749R	89		
	749SR	89		
	750AR	89		
	750R	87		
	755	85,87	752	85,87,89,91,
	756A	87		93
775	757	89	752A	85,91
	758	91	753	87
	759	91		
	760	93		
	762	85		
	766	91		
795	775	91	772	91,93,95
	776	93		
	778	93		
	779	93		
	780	95		
	782	95		
	783	95		
787	786	95		
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795	795	97	792	97,99
	797	99		
	799	99		

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	850AR	91		
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	857XR	91		
	860R	95		
	861R	95		
	862R	93		
	863R	95		
	863XR	95		
	864R	93		
	864XR	87		
	865XR	89		
	866R	93		
	867AR	93		
	867XR	89		
<b>935</b>	935	95	930	97 95,97
	936	95		
	938	97		
	938S	97		
	939	97		
	941	95		
	942	97		
	947	97		
<b>1200</b>	1280	41	1220	41
<b>1300</b>	1380	41	1328	41
			1329	41
<b>1600</b>	1674	47	1620	47,49
	1680	49		
<b>1700</b>	1755	41	1729	39,41
	1774	39	1729X	39,41
	1775	39	1730	39,41
	1779	41		
	1780	41		
<b>1900R</b>	1975R	41	1922	41,43
	1985R	43	1931	41
	1986R	41	1932	41
	1987R	43		
	1988R	43		
	1994XR	41		
	1997XR	43		

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	A2043	39		
	A2047	39		
<b>2500</b>	2558	45	2520	43,47,49 45 45 45 45 45 45
	2559	45		
	2578	43		
	2580	47		
	2581	49		
	2582	47		
	2585	49		
	2586	45		
<b>2600</b>	2682	43	2631	39,41,43,45
	2684	41		
	2685	41		
	2687	43		
	2688	43		
	2689	43		
	2689X	43		
	2690	45		
	2691	45		
	2693X	39		
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	2780R	53		
	2785R	49		
	2786R	51		
	2788AR	55		
	2788R	55		
	2789R	57		
	2790R	49		
	2793R	51		
	2794R	53		
<b>2800</b>	2875	47	2820	47,51,53 49,51
	2876	49		
	2877	51		
	2878	51		
	2879	49		
<b>2900</b>	2880	53		
	2973	61	2924	61,63,65 65
	2975	63		
	2984	65		

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	3188S	47	3125	47
	3188X	41	3126	47
	3189	43	3129	47
	3189X	43	3130	43,47,49
	3190	45		
	3190S	45		
	3191	47		
	3192	45		
	3193	47		
	3194	49		
	3196	49		
	3197	49		
	3198	45		
	3199	47		
3300	3378	53	3320	53,57
	3379	51	3325	51
	3381	55	3328	57,59
	3382	57	3329	53,57
	3383	59	3331	55
	3384	59	3339	55
	3386	57		
	3387	55		
3400	3474	47	3420	47,49,51,53,
	3476	49		55
	3476X	49	3422	49
	3477	49		
	3478	51		
	3479	53		
	3480	53		
	3482	51		
	3483	49		
	3490	55		
	3492X	53		
3500R	3576R	59	3520	55,59,61,65
	3577R	59	3525	51,59,63
	3578AR	63	3526	57
	3578R	61		
	3579R	61		
	3580R	55		
	3581R	51		
	3582R	59		
	3583R	57		
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Series No.	Cone (Inner ring)	Page	Cup (Outer ring)	Page
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	3774	57		69
	3775	69	3726	65
	3776	65	3730	63,65,67,69,
	3777	65		71
	3778	65	3732	63,65,69
	3779	65		
	3780	69		
	3781	67		
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	3782	63		
	3783	63		
	3784	69		
3800	3872	51	3820	51,53
	3872A	51	3821	51,55,59
	3875	55		
	3876	55		
	3877	59		
	3877A	59		
	3878	53		
	3879	59		
	3880	59		
3900	3975	69	3920	75
	3977	77	3925	69,77,79,81
	3978	75	3926	75
	3979	75		
	3980	77		
	3981	75		
	3982	79		
	3984	81		
	3994	81		
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	A4050	39		
	A4059	39		
4300	4367	57	4335	51,57,59,61,
	4368	51		63
	4370	63		
	4375	57		
	4388	59		
	4395	61		
4500	4559	65	4535	65,69,71
	4580	69	4536	69
	4595	71		
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	5557R	81		75,77,79,81
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Series No.	Cone (Inner ring)	Page	Cup (Outer ring)	Page
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	5562R	67		
	5564R	79		
	5565R	71		
	5566R	73		
	5577R	71		
	5578R	71		
	5582R	77		
	5583R	77		
	5584R	79		
	5595R	79		
5700	5760	85	5735	85,87
	5795	87		
A6000	A6062	39	A6157	39
	A6067	39	A6162	39
	A6075	39		
6300	6375	75	6320	73,75,77,79,
	6376	77		81
	6379	79		
	6380	73		
	6381	73		
	6382	79		
	6386	81		
	6386A	81		
	6387	75		
	6389	81		
6400	6454	83	6420	75,79,83,85
	6455	75		
	6460	85		
	6461	85		
	6461A	85		
	6464	79		
	6465	75		
	6466	85		
	6475	79		
	6484	83		
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	6554R	87	6535	85,87,89,91,
	6555R	85		93
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	6559R	89		
	6575R	85		
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Series No.	Cone (Inner ring)	Page	Cup (Outer ring)	Page
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	6580R	91		
	6581XR	93		
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	9181	77	9121	77,81
	9185	81		
9200R	9278R	105	9220	105,107
	9285R	107		
9300R	9378R	107	9320	107
	9380R	107	9321	107
	9382R	107		
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	02474	43	02421	43
	02475	47		
	02475A	47		
	02476	47		
	02477	45		
02800	02872	45	02820	45,47,51,53
	02875	47	02830	45,47,51
	02876	47	02831	45
	02877	51		
	02878	51		
	02884	53		
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07000	07079	39	07196	39,41
	07087	41	07204	41
	07093	41	07205	41
	07097	41	07210X	41
	07098	41		
	07100	41		
07100S	07100S	41		
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	08125	47		
09000	09062	39	09194	39
	09067	39	09195	39
	09070	39	09196	39
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	11157XR	57	11315	57
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	11165XR	61		
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LM11900	LM11949	39	LM11910	39
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12500	12580	39	12520	39
M12600	M12648	41	M12610	41
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LM12700	LM12749	41	LM12711	41
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	13685	55	13621	55
	13686	55	13624	55
	13687	55		
13800	13889	55	13830	55,57
	13892	57	13836	55
14000	14116	47	14274	45,47
	14117A	45	14274A	45,47,49,51
	14118	45	14276	45,51
	14118A	45	14277	49
	14120A	45	14283	45
	14123A	47		
	14125	47		
	14130	49		
	14131	49		
	14136A	51		
	14137A	51		
	14138A	51		
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	15112	43		
	15113	43		
	15116	45		
	15117	45		
	15118	47		
	15119	47		
	15120	47		
15123	47			
	15125	47		
	15126	47		

Series No.	Cone (Inner ring)	Page	Cup (Outer ring)	Page
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	15578	41	15523	43
	15579X	43		
	15580	43		
	15590	43		
16000	16131	49	16282	53,55
	16137	51	16283	55
	16143	53	16284	49,51,53,55
	16150	55		
	16151	55		
17000	17098	41	17244	41,45
	17098X	41		
	17118	45		
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17500R	17580R	39	17520	39
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18000	18200	69	18337	69
18500	18587	57	18520	57,59
	18590	59		
	18591	59		
18600	18685	61	18620	61,65
	18690	65		
18700	18780	65	18720	65
	18790	69	18721	69
			18723	69
			18724	69
19000R	19138R	51	19268	51,53
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	19150R	55	19269	55
			19281	53,55
			19282	55
			19283	53,55
21000	21063	39	21212	39
	21075	39	21213	39
	21078	39		
L21500	L21549	39	L21511	39
23000	23092	103	23256	103
	23098	103		
	23100	103		
23600	23685	49	23620	49,51
	23690	51	23621	53
	23691	53	23623	53
24700R	24780R	59	24720	59
	24781R	59	24721	59
			24722	59

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	25576	61	25521	61
	25577	61	25522	61
	25578	61	25523	61
	25580	61,63	25524	61
	25581	61	25526	63,65
	25582	61	25527	65
	25583	61		
	25584	65		
	25590	65		
25800R	25877R	51	25820	51
	25878R	51	25821	51,53
	25880R	53		
26000	26093	41	26274	49
	26100	43	26283	41,43,45,49
	26112	45	26283S	45
	26118	45	26300	49
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	26131	49		
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26800R	26877R	53	26820	53,59,61
	26878R	55	26821	59
	26880R	57	26822	53,61
	26881R	57	26822A	55
	26882R	59	26823	61
	26883R	53	26824	57
	26884R	61	26830	57
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27600	26886R	61		
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	27687	87		
	27689	89		
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27800	27691	89		
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	28118	47	28300	51,57
	28137	51	28315	51
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	28151	55		
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28600	28678	69	28622	69,73
	28680	73	28623	73
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	28682	73		
28900	28980	75	28920	75,77
	28985	77	28921	77
	28995	77	28921A	77
29500	29580	75	29520	75,77
	29582	75	29521	77
	29585	77	29522	75,79
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29600	29588	79		
	29590	79		
	29675	81	29620	81,83,85
	29676	81	29630	83
	29680	83		
LM29700	29681	83		
	29685	83		
LM29700	29688	85		
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31500	LM29749	55	LM29711	55
	31590	49	31520	51
	31593	51	31521	49,51,53
	31594	51		
33000	31597	53		
	33225	75	33461	75
	33251	79	33462	75,81,83
	33261	81	33472	79
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	33269	81		
33800	33275	81		
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	33287	83		
	33880	57	33821	63
	33885	63	33822	57,69,71
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	34300	85		
	34301	85		
	34304	87		
	34306	87		
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37000	37425	95	37625	95,97
	37431	97	37637	95
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39000	39236	75	39412	75
	39250	77	39422	77
			39433	77
39500	39575	69	39520	69,75,79,81
	39578	71	39521	81
	39580	75	39522	75
	39581	75	39528	71
	39585	79		
	39586	79		
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	41106	43		
	41125	45		
	41126	45		
42000	42381	93	42584	93
42600	42683	83	42620	83,85,87
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	45282	67	45221	63,69,71,73
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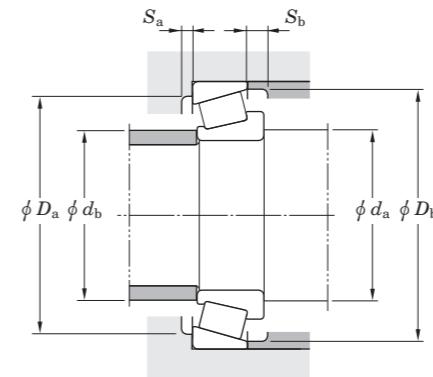
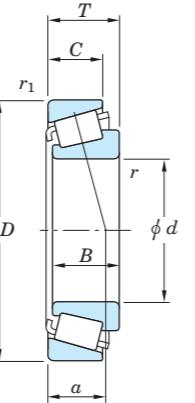
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## TS type

*d* 7.938 ~ 20.638 mm

0.3125 ~ 0.8125 inch

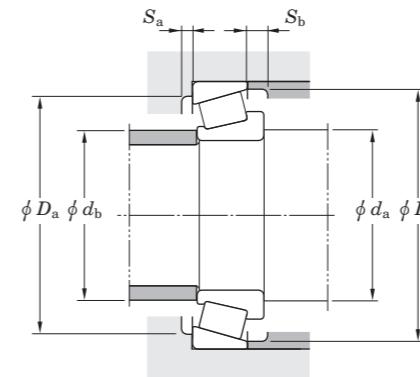
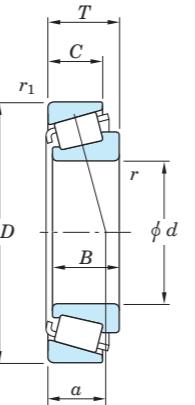


$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$										
<i>d</i> mm	<i>d</i> inch	<i>D</i> mm	<i>D</i> inch	<i>T</i> mm	<i>T</i> inch	<i>B</i> mm	<i>B</i> inch	<i>C</i> mm	<i>C</i> inch	<i>r</i> <sup>1)</sup> (min.) mm	<i>r</i> <sup>1)</sup> (min.) inch	<i>C<sub>r</sub></i>	<i>C<sub>0r</sub></i>	<i>a</i> mm	<i>a</i> inch	<i>d<sub>a</sub></i> mm	<i>d<sub>a</sub></i> inch	<i>d<sub>b</sub></i> mm	<i>d<sub>b</sub></i> inch	<i>D<sub>a</sub></i> mm	<i>D<sub>a</sub></i> inch	<i>D<sub>b</sub></i> mm	<i>D<sub>b</sub></i> inch												
7.938	0.3125	31.991	1.2595	10.008	0.3940	10.785	0.4246	7.938	0.3125	0.5	0.02	1.2	0.05	13.4	9.30	1.25		A2031	A2126	7.1	0.28	12.5	0.49	12.5	0.49	26.0	1.02	29.0	1.14	0.40	1.48	0.82	3.10	2.15	1.45
9.525	0.3750	31.991	1.2595	10.008	0.3940	10.785	0.4246	7.938	0.3125	1.2	0.05	1.2	0.05	13.4	9.30	1.25		A2037	A2126	7.1	0.28	15.0	0.59	13.5	0.53	26.0	1.02	29.0	1.14	0.40	1.48	0.82	3.10	2.15	1.45
11.112	0.4375	31.991	1.2595	10.008	0.3940	14.351	0.5650	7.938	0.3125	0.8	0.03	1.2	0.05	13.4	9.30	1.25		A2043	A2126	7.1	0.28	15.5	0.61	14.5	0.57	26.0	1.02	29.0	1.14	0.40	1.48	0.82	3.10	2.15	1.45
11.112	0.4375	34.988	1.3775	10.998	0.4330	10.988	0.4326	8.730	0.3437	1.2	0.05	1.2	0.05	15.7	11.9	1.55		A4044	A4138	8.3	0.33	17.5	0.69	15.5	0.61	29.0	1.14	32.0	1.26	0.45	1.33	0.73	3.65	2.80	1.29
11.986	0.4719	31.991	1.2595	10.008	0.3940	10.785	0.4246	7.938	0.3125	0.8	0.03	1.2	0.05	13.4	9.30	1.25		A2047	A2126	7.1	0.28	16.5	0.65	15.5	0.61	26.0	1.02	29.0	1.14	0.40	1.48	0.82	3.10	2.15	1.45
12.700	0.5000	34.988	1.3775	10.998	0.4330	10.988	0.4326	8.730	0.3437	1.2	0.05	1.2	0.05	15.7	11.9	1.55		A4050	A4138	8.3	0.33	18.5	0.73	17.0	0.67	29.0	1.14	32.0	1.26	0.45	1.33	0.73	3.65	2.80	1.29
14.989	0.5901	34.988	1.3775	10.998	0.4330	10.988	0.4326	8.730	0.3437	0.8	0.03	1.2	0.05	15.7	11.9	1.55		A4059	A4138	8.3	0.33	19.5	0.77	19.0	0.75	29.0	1.14	32.0	1.26	0.45	1.33	0.73	3.65	2.80	1.29
15.875	0.6250	34.988	1.3775	10.998	0.4330	10.998	0.4330	8.712	0.3430	1.2	0.05	1.2	0.05	18.1	14.3	1.90		L21549	L21511	7.6	0.30	21.5	0.85	19.5	0.77	29.0	1.14	32.5	1.28	0.32	1.88	1.04	4.15	2.25	1.83
0.6250	39.992	1.5745	12.014	0.4730	11.153	0.4391	9.525	0.3750	1.2	0.05	1.2	0.05	18.2	15.1	2.00		A6062	A6157	10.3	0.41	22.0	0.87	20.5	0.81	34.0	1.34	37.0	1.46	0.53	1.14	0.63	4.20	3.75	1.11	
0.6250	41.275	1.6250	14.288	0.5625	14.681	0.5780	11.112	0.4375	1.2	0.05	2.0	0.08	27.3	20.5	2.85		03062	03162	9.3	0.37	21.5	0.85	20.0	0.79	34.0	1.34	37.5	1.48	0.31	1.93	1.06	6.30	3.35	1.88	
0.6250	42.862	1.6875	16.670	0.6563	16.670	0.6563	13.495	0.5313	1.6	0.06	1.6	0.06	38.2	29.5	4.15		17580R	17520	10.9	0.43	23.0	0.91	21.0	0.83	36.5	1.44	39.0	1.54	0.33	1.81	1.00	8.80	4.95	1.77	
0.6250	49.225	1.9380	19.845	0.7813	21.539	0.8480	14.288	0.5625	0.8	0.03	1.2	0.05	47.2	37.7	5.40		09062	09195	10.6	0.42	22.0	0.87	21.5	0.85	42.0	1.65	44.5	1.75	0.27	2.26	1.24	10.9	4.95	2.20	
0.6250	53.975	2.1250	22.225	0.8750	21.839	0.8598	15.875	0.6250	0.8	0.03	2.4	0.09	52.6	41.2	5.65		21063	21212	16.6	0.65	29.0	1.14	26.5	1.04	43.0	1.69	50.0	1.97	0.59	1.02	0.56	12.2	12.3	0.99	
16.000	0.6299	47.000	1.8504	21.000	0.8268	21.000	0.8268	16.000	0.6299	1.0	0.04	2.0	0.08	45.4	37.7	5.05		HM81649	HM81610	15.0	0.59	27.5	1.08	23.0	0.91	37.5	1.48	43.0	1.69	0.55	1.10	0.60	10.5	9.85	1.07
16.993	0.6690	41.275	1.6250	11.905	0.4687	11.153	0.4391	8.730	0.3437	0.8	0.03	1.2	0.05	18.2	15.1	2.00		A6067	A6162	10.2	0.40	22.0	0.87	21.0	0.83	34.5	1.36	37.0	1.46	0.53	1.14	0.63	4.20	3.75	1.11
17.000	0.6693	49.225	1.9380	23.020	0.9063	21.539	0.8480	17.462	0.6875	2.0	0.08	1.6	0.06	47.2	37.7	5.40		09099																	

## TS type

 $d \ 21.430 \sim (25.400) \text{ mm}$  $0.8437 \sim (1.0000) \text{ inch}$ 

$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

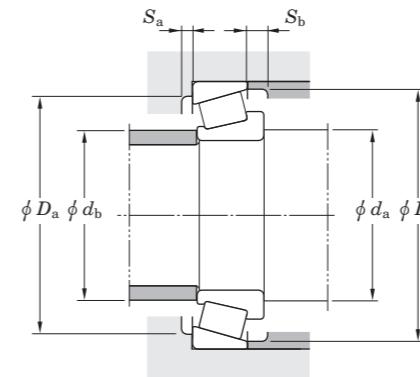
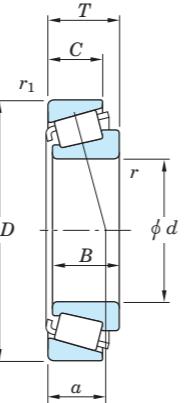
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$		Bearing No.		Load center a mm	Mounting dimensions				Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$										
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r^1$ (min.) mm	$r^1$ (min.) inch			Cone (Inner ring)	Cup (Outer ring)	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch												
21.430	0.8437	50.005	1.9687	17.526	0.6900	18.288	0.7200	13.970	0.5500	1.2	0.05	1.2	0.05	48.8	40.7	5.80		M12649	M12610	11.1	0.44	27.5	1.08	25.5	1.00	44.0	1.73	46.0	1.81	0.28	2.16	1.19	11.2	5.35	2.10
21.987	0.8656	45.974	1.8100	15.494	0.6100	16.637	0.6550	12.065	0.4750	1.2	0.05	1.2	0.05	37.5	34.6	4.85		LM12749	LM12711	10.0	0.39	27.5	1.08	26.0	1.02	40.0	1.57	42.5	1.67	0.31	1.96	1.08	8.65	4.50	1.91
22.225	0.8750	50.005	1.9687	17.526	0.6900	18.288	0.7200	13.970	0.5500	1.2	0.05	1.2	0.05	48.8	40.7	5.80		M12648	M12610	11.1	0.44	28.5	1.12	26.5	1.04	44.0	1.73	46.0	1.81	0.28	2.16	1.19	11.2	5.35	2.10
	0.8750	50.005	1.9687	17.526	0.6900	18.288	0.7200	13.970	0.5500	1.2	0.05	1.2	0.05	48.8	40.7	5.80		M12648A	M12610	11.1	0.44	28.5	1.12	26.5	1.04	44.0	1.73	46.0	1.81	0.28	2.16	1.19	11.2	5.35	2.10
	0.8750	50.800	2.0000	15.011	0.5910	14.260	0.5614	12.700	0.5000	1.2	0.05	1.6	0.06	33.3	28.8	4.05		07087	07210X	12.3	0.48	28.5	1.12	27.0	1.06	44.5	1.75	47.5	1.87	0.40	1.49	0.82	7.65	5.25	1.46
	0.8750	52.388	2.0625	19.368	0.7625	20.168	0.7940	14.288	0.5625	1.6	0.06	1.6	0.06	45.9	37.9	5.45		1380	1328	11.6	0.46	29.5	1.16	29.5	1.16	45.0	1.77	48.5	1.91	0.29	2.05	1.13	10.7	5.35	2.00
	0.8750	53.975	2.1250	19.368	0.7625	20.168	0.7940	14.288	0.5625	1.6	0.06	1.6	0.06	45.9	37.9	5.45		1380	1329	11.6	0.46	29.5	1.16	29.5	1.16	46.0	1.81	49.0	1.93	0.29	2.05	1.13	10.7	5.35	2.00
	0.8750	56.896	2.2400	19.368	0.7625	19.837	0.7810	15.875	0.6250	1.2	0.05	1.2	0.05	50.0	43.1	6.20		1755	1729	12.5	0.49	29.0	1.14	27.5	1.08	49.0	1.93	51.0	2.01	0.31	1.95	1.07	11.6	6.10	1.90
	0.8750	57.150	2.2500	17.462	0.6875	17.462	0.6875	13.495	0.5313	1.6	0.06	1.6	0.06	47.2	42.7	6.10		15572	15520	12.7	0.50	32.5	1.28	30.5	1.20	51.0	2.01	53.0	2.09	0.35	1.73	0.95	10.8	6.40	1.69
	0.8750	57.150	2.2500	19.845	0.7813	19.355	0.7620	15.875	0.6250	0.8	0.03	1.6	0.06	60.8	57.1	8.25		1975R	1922	13.9	0.55	29.0	1.14	28.0	1.10	51.0	2.01	53.5	2.11	0.33	1.82	1.00	14.0	7.90	1.77
	0.8750	57.150	2.2500	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	1.6	0.06	65.8	55.7	8.05		1280	1220	15.3	0.60	29.5	1.16	29.0	1.14	49.0	1.93	52.0	2.05	0.35	1.73	0.95	15.2	9.00	1.69
	0.8750	66.421	2.6150	23.812	0.9375	25.433	1.0013	19.050	0.7500	0.8	0.03	1.2	0.05	83.8	75.2	11.2		2684	2631	13.9	0.55	31.5	1.24	29.0	1.14	58.0	2.28	60.0	2.36	0.25	2.36	1.30	19.5	8.45	2.30
	0.8750	80.000	3.1496	20.996	0.8266	22.403	0.8820	17.826	0.7018	0.8	0.03	1.2	0.05	85.0	74.8	11.4		341	332	15.1	0.59	33.5	1.32	32.0	1.26	73.0	2.87	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
22.606	0.8900	47.000	1.8504	15.500	0.6102	15.500	0.6102	12.000	0.4724	1.6	0.06	1.0	0.04	35.0	32.8	4.45		LM72849	LM72810	12.3	0.48	30.0	1.18	28.0	1.10	40.5	1.59	44.0	1.73	0.47	1.27	0.70	8.05	6.50	1.24
23.812	0.9375	50.292	1.9800	14.224	0.5600	14.732	0.5800	10.668	0.4200	1.6	0.06	1.2	0.05	39.1	37.0	5.15		L44640R	L44610	10.8	0.43	30.5	1.20	28.5	1.12	44.5	1.75	47.0	1.85	0.37	1.60	0.88	8.95	5.70	1.56
	0.9375	52.000	2.0472	15.011	0.5910	14.260	0.5614	12.700	0.5000	1.6	0.06	2.0	0.08	33.3	28.8	4.05		07093	07205	12.3	0.48	30.5	1.20	28.5	1.12	44.5	1.75	48.0	1.89</td						

## TS type

 $d$  (25.400) ~ (28.575) mm

(1.0000) ~ (1.1250) inch



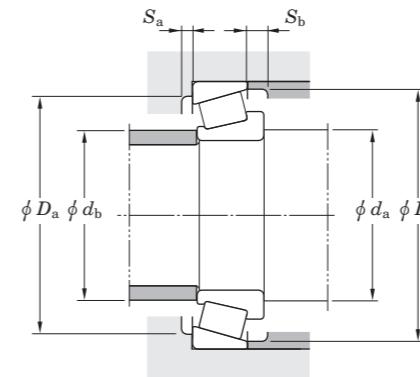
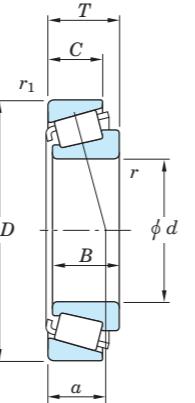
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$										
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r^1$ (min.) mm	$r^1$ (min.) inch	$C_r$	$C_u$	$a$ mm	$a$ inch	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch												
<b>25.400</b>	1.0000	63.500	2.5000	19.050	0.7500	20.638	0.8125	14.288	0.5625	0.8	0.03	1.2	0.05	55.7	50.7	7.30		15101	15250R	13.2	0.52	32.5	1.28	31.5	1.24	55.0	2.17	59.0	2.32	0.35	1.71	0.94	12.9	7.75	1.67
	1.0000	63.500	2.5000	20.638	0.8125	20.638	0.8125	15.875	0.6250	3.6	0.14	1.2	0.05	55.7	50.7	7.30		15100	15250	15.0	0.59	38.0	1.50	31.5	1.24	55.0	2.17	59.0	2.32	0.35	1.71	0.94	12.9	7.75	1.67
	1.0000	63.500	2.5000	20.638	0.8125	20.638	0.8125	15.875	0.6250	3.6	0.14	1.6	0.06	55.7	50.7	7.30		15100	15250X	15.0	0.59	38.0	1.50	31.5	1.24	55.0	2.17	59.0	2.32	0.35	1.71	0.94	12.9	7.75	1.67
	1.0000	63.500	2.5000	20.638	0.8125	20.638	0.8125	15.875	0.6250	1.6	0.06	1.6	0.06	55.7	50.7	7.30		15102	15250X	15.0	0.59	34.0	1.34	31.5	1.24	55.0	2.17	59.0	2.32	0.35	1.71	0.94	12.9	7.75	1.67
	1.0000	64.292	2.5312	21.432	0.8438	21.432	0.8438	16.670	0.6563	1.6	0.06	1.6	0.06	69.1	70.7	9.90		M86643R	M86610	18.0	0.71	38.0	1.50	36.5	1.44	54.0	2.13	61.0	2.40	0.55	1.10	0.60	16.0	14.9	1.07
	1.0000	66.421	2.6150	23.812	0.9375	25.433	1.0013	19.050	0.7500	1.2	0.05	1.2	0.05	83.8	75.2	11.2		2687	2631	13.9	0.55	33.5	1.32	31.5	1.24	58.0	2.28	60.0	2.36	0.25	2.36	1.30	19.5	8.45	2.30
	1.0000	68.262	2.6875	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	1.6	0.06	63.7	61.1	8.80		02473	02420	17.1	0.67	34.5	1.36	33.5	1.32	59.0	2.32	63.0	2.48	0.42	1.44	0.79	14.8	10.5	1.41
	1.0000	68.262	2.6875	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	0.8	0.03	63.7	61.1	8.80		02473	02421	17.1	0.67	34.5	1.36	33.5	1.32	59.0	2.32	63.0	2.48	0.42	1.44	0.79	14.8	10.5	1.41
	1.0000	72.000	2.8346	19.000	0.7480	18.923	0.7450	15.875	0.6250	1.6	0.06	1.6	0.06	69.8	60.0	8.85		26100	26283	14.3	0.56	34.5	1.36	32.5	1.28	62.0	2.44	65.0	2.56	0.36	1.67	0.92	16.1	9.90	1.62
	1.0000	72.233	2.8438	25.400	1.0000	25.400	1.0000	19.842	0.7812	0.8	0.03	2.4	0.09	83.8	87.4	12.4		HM88630	HM88610	20.7	0.81	39.5	1.56	39.5	1.56	60.0	2.36	69.0	2.72	0.55	1.10	0.60	19.6	18.3	1.07
	1.0000	72.626	2.8593	24.608	0.9688	24.257	0.9550	17.462	0.6875	2.4	0.09	1.6	0.06	77.3	60.5	8.75		41100	41286	20.7	0.81	41.0	1.61	36.5	1.44	61.0	2.40	68.0	2.68	0.60	1.00	0.55	17.9	18.4	0.97
	1.0000	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	0.8	0.03	0.8	0.03	98.6	89.3	13.3		3189	3130	20.3	0.80	35.5	1.40	35.0	1.38	63.0	2.48	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
	1.0000	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	2.0	0.08	3.2	0.13	98.6	89.3	13.3		3189X	3120	20.3	0.80	37.5	1.48	35.0	1.38	61.0	2.40	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
	1.0000	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	0.8	0.03	1.2	0.05	85.0	74.8	11.4		338	332	15.1	0.59	36.5	1.44	35.0	1.38	73.0	2.87	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
	1.0000	80.000	3.1496	24.176	0.9518	22.403	0.8820	21.000	0.8268	0.8	0.03	2.4	0.09	85.0	74.8	11.4		338	332A	18.3	0.72	36.5	1.44	35.0	1.38	71.0	2.80	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
<b>25.987</b>	1.0231	50.292	1.9800	14.224	0.5600	14.732	0.5800	10.668	0.4200	3.6	0.14	1.2	0.05	39.1	37.0	5.15		L44645R	L44610	10.8	0.43	36.5	1.44	31.0	1.22	44.5	1.75	47.0	1.85	0.37	1.60	0.88	8.95	5.70	1.56</

## TS type

$d$  (28.575) ~ (30.162) mm  
(1.1250) ~ (1.1875) inch



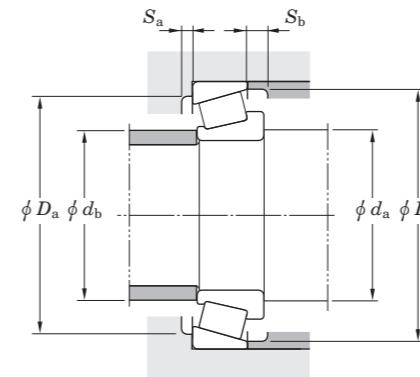
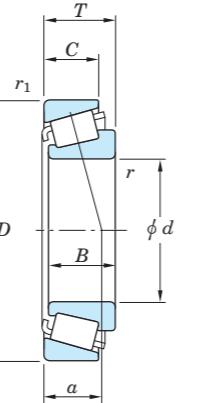
$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										$C_r$	$C_{0r}$	Basic load ratings (kN)	Fatigue load limit (kN) $C_u$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor Radial   Axial K								
	D mm inch	T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$C_r$	$C_{0r}$	$a$ mm inch	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																					
28.575	1.1250	68.262	2.6875	22.225	0.8750	22.225	0.8750	17.462	0.6875	2.4	0.09	2.4	0.09	70.2	71.1	10.0	M88040	M88011	19.2	0.76	42.0	1.65	39.0	1.54	58.0	2.28	65.0	2.56	0.55	1.10	0.60	16.3	15.2	1.07
	1.1250	72.000	2.8346	19.000	0.7480	18.923	0.7450	15.875	0.6250	1.6	0.06	1.6	0.06	59.4	60.0	7.25	26112	26283	14.3	0.56	37.0	1.46	35.0	1.38	62.0	2.44	65.0	2.56	0.36	1.67	0.92	16.1	9.90	1.62
	1.1250	72.626	2.8593	24.608	0.9688	24.257	0.9550	17.462	0.6875	4.8	0.19	1.6	0.06	77.3	60.5	8.75	41125	41286	20.7	0.81	48.0	1.89	36.5	1.44	61.0	2.40	68.0	2.68	0.60	1.00	0.55	17.9	18.4	0.97
	1.1250	72.626	2.8593	24.608	0.9688	24.257	0.9550	17.462	0.6875	1.6	0.06	1.6	0.06	77.3	60.5	8.75	41126	41286	20.7	0.81	41.5	1.63	36.5	1.44	61.0	2.40	68.0	2.68	0.60	1.00	0.55	17.9	18.4	0.97
	1.1250	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	3.6	0.14	3.2	0.13	98.6	89.3	13.3	3192	3120	20.3	0.80	42.5	1.67	37.0	1.46	61.0	2.40	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
	1.1250	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	1.2	0.05	3.2	0.13	98.6	89.3	13.3	3198	3120	20.3	0.80	39.0	1.54	37.0	1.46	61.0	2.40	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
	1.1250	73.025	2.8750	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	3.2	0.13	68.8	65.7	9.55	02872	02820	18.4	0.72	37.5	1.48	37.0	1.46	62.0	2.44	68.0	2.68	0.45	1.32	0.73	16.0	12.4	1.29
	1.1250	73.025	2.8750	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	0.8	0.03	68.8	65.7	9.55	02872	02830	18.4	0.72	37.5	1.48	37.0	1.46	64.0	2.52	69.0	2.72	0.45	1.32	0.73	16.0	12.4	1.29
	1.1250	80.962	3.1875	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	0.8	0.03	68.8	65.7	9.55	02872	02831	18.4	0.72	37.5	1.48	37.0	1.46	67.0	2.64	69.0	2.72	0.45	1.32	0.73	16.0	12.4	1.29
29.000	1.1417	50.292	1.9800	14.224	0.5600	14.732	0.5800	10.668	0.4200	3.6	0.14	1.2	0.05	36.3	37.2	5.15	L45449	L45410	10.9	0.43	39.5	1.56	33.0	1.30	44.5	1.75	48.0	1.89	0.37	1.62	0.89	8.35	5.25	1.58
	1.1417	66.421	2.6150	23.812	0.9375	25.433	1.0013	19.050	0.7500	1.0	0.04	1.2	0.05	83.8	75.2	11.2	2695X	2631	13.9	0.55	35.0	1.38	34.0	1.34	58.0	2.28	60.0	2.36	0.25	2.36	1.30	19.5	8.45	2.30
29.367	1.1562	66.421	2.6150	23.812	0.9375	25.433	1.0013	19.050	0.7500	3.6	0.14	1.2	0.05	83.8	75.2	11.2	2690	2631	13.9	0.55	41.0	1.61	35.0	1.38	58.0	2.28	60.0	2.36	0.25	2.36	1.30	19.5	8.45	2.30
	1.1562	66.421	2.6150	23.812	0.9375	25.433	1.0013	19.050	0.7500	0.8	0.03	1.2	0.05	83.8	75.2	11.2	2691	2631	13.9	0.55	35.5	1.40	35.0	1.38	58.0	2.28	60.0	2.36	0.25	2.36	1.30	19.5	8.45	2.30
29.985	1.1805	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	0.8	0.03	3.2	0.13	98.6	89.3	13.3	3190S	3120	20.3	0.80	39.0	1.54	38.0	1.50	61.0	2.40	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
29.987	1.1806	62.000	2.4409	16.002	0.6300	16.566	0.6522	14.288	0.5625	1.6	0.06	1.6	0.06	47.4	40.6	5.80			12.7	0.50	37.0	1.46	34.5	1.36	54.0	2.13	57.0	2.24	0.38	1.57	0.86	10.9	7.15	1.53
	1.1806	62.000	2.4409	19.050	0.7500	20.638	0.8125	14.288	0.5625	1.2	0.05	1.2	0.05	55.7	50.7	7.30	15117	15245	13.2	0.52	36.5	1.44	35.0	1.38	55.0	2.17	58.0	2.28	0.35	1.71	0.94	12.		

## TS type

$d$  (30.162) ~ (31.750) mm  
(1.1875) ~ (1.2500) inch



$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

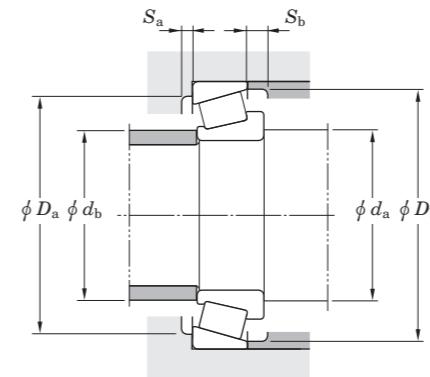
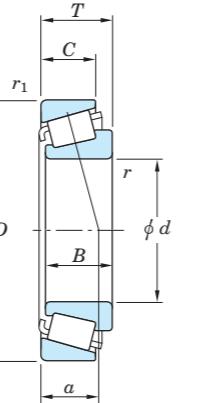
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

	$d$ mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Cone (Inner ring)	Load center Cup (Outer ring)	Mounting dimensions						Constant $e$	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$												
		$D$ mm inch	$T$ mm inch	$B$ mm inch	$C$ mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$a$ mm inch	$d_a$ mm inch						$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																			
30.162	1.1875	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	0.8	0.03	0.8	0.03	98.6	89.3	13.3			3187	3130	20.3	0.80	39.0	1.54	38.5	1.52	63.0	2.48	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
	1.1875	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	3.6	0.14	3.2	0.13	98.6	89.3	13.3			3191	3120	20.3	0.80	44.0	1.73	38.5	1.52	61.0	2.40	67.0	2.64	0.33	1.80	0.99	23.0	13.1	1.76
	1.1875	76.200	3.0000	30.162	1.1875	29.997	1.1810	23.812	0.9375	3.6	0.14	0.8	0.03	98.6	89.3	13.3			3191	3129	20.3	0.80	44.0	1.73	38.5	1.52	65.0	2.56	69.0	2.72	0.33	1.80	0.99	23.0	13.1	1.76
	1.1875	79.375	3.1250	29.370	1.1563	29.771	1.1721	23.812	0.9375	0.8	0.03	3.2	0.13	109	105	15.7			3474	3420	20.8	0.82	41.0	1.61	40.0	1.57	67.0	2.64	74.0	2.91	0.37	1.64	0.90	25.5	15.9	1.60
	1.1875	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	0.8	0.03	1.2	0.05	85.0	74.8	11.4			334	332	15.1	0.59	39.5	1.56	39.5	1.56	73.0	2.87	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
	1.1875	80.000	3.1496	24.176	0.9518	22.403	0.8820	21.000	0.8268	0.8	0.03	2.4	0.09	85.0	74.8	11.4			334	332A	18.3	0.72	39.5	1.56	39.5	1.56	71.0	2.80	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
	1.1875	80.035	3.1510	21.432	0.8438	20.940	0.8244	15.875	0.6250	1.6	0.06	1.6	0.06	71.6	65.9	9.70			28118	28317	16.9	0.67	40.0	1.57	37.5	1.48	69.0	2.72	73.0	2.87	0.40	1.49	0.82	16.5	11.3	1.46
30.213	1.1895	62.000	2.4409	19.050	0.7500	20.638	0.8125	14.288	0.5625	3.6	0.14	1.2	0.05	55.7	50.7	7.30			15118	15245	13.2	0.52	41.5	1.63	35.5	1.40	55.0	2.17	58.0	2.28	0.35	1.71	0.94	12.9	7.75	1.67
	1.1895	62.000	2.4409	19.050	0.7500	20.638	0.8125	14.288	0.5625	1.6	0.06	1.2	0.05	55.7	50.7	7.30			15119	15245	13.2	0.52	37.5	1.48	35.5	1.40	55.0	2.17	58.0	2.28	0.35	1.71	0.94	12.9	7.75	1.67
	1.1895	62.000	2.4409	19.050	0.7500	20.638	0.8125	14.288	0.5625	0.8	0.03	1.2	0.05	55.7	50.7	7.30			15120	15245	13.2	0.52	36.0	1.42	35.5	1.40	55.0	2.17	58.0	2.28	0.35	1.71	0.94	12.9	7.75	1.67
30.226	1.1900	69.012	2.7170	19.845	0.7813	19.583	0.7710	15.875	0.6250	0.8	0.03	3.2	0.13	57.7	55.0	7.95			14116	14274	15.5	0.61	37.0	1.46	36.5	1.44	59.0	2.32	63.0	2.48	0.38	1.57	0.86	13.4	8.70	1.53
30.955	1.2187	64.292	2.5312	21.432	0.8438	21.432	0.8438	16.670	0.6563	2.4	0.09	1.6	0.06	69.1	70.7	9.90			M86648R	M86610	18.0	0.71	41.0	1.61	38.0	1.50	54.0	2.13	61.0	2.40	0.55	1.10	0.60	16.0	14.9	1.07
31.623	1.2450	66.675	2.6250	20.638	0.8125	20.638	0.8125	15.875	0.6250	1.6	0.06	1.6	0.06	58.1	54.5	7.90			1674	1620	15.7	0.62	45.0	1.77	38.5	1.52	58.0	2.28	61.0	2.40	0.37	1.62	0.89	13.5	8.55	1.57
31.750	1.2500	58.738	2.3125	14.684	0.5781	15.080	0.5937	10.716	0.4219	1.0	0.04	1.0	0.04	37.0	33.3	4.60			08125	08231	13.5	0.53	37.5	1.48	36.0	1.42	52.0	2.05	55.0	2.17	0.48	1.26	0.69	8.45	6.85	1.23
	1.2500	59.131	2.3280	15.875	0.6250	16.764	0.6600	11.811	0.4650	SP	SP	1.2	0.05	44.8	43.1	6.05			LM67048	LM67010	13.0	0.51	42.5	1.67	36.0	1.42	52.0	2.05	56.0	2.20	0.41	1.46	0.80	10.3	7.25	1.42
	1.2500	62.000	2.4409	18.161	0.7150	19.050	0.7500	14.288	0.5625	SP	SP	1.2	0.05	55.7	50.7	7.30			15123	15245	13.2	0.52	42.5	1.67	36.5	1.44	55.0	2.17	58.0	2.28	0.35	1.71	0.94	12.9	7.7	

## TS type

 $d$  (31.750) ~ 33.338 mm

(1.2500) ~ 1.3125 inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

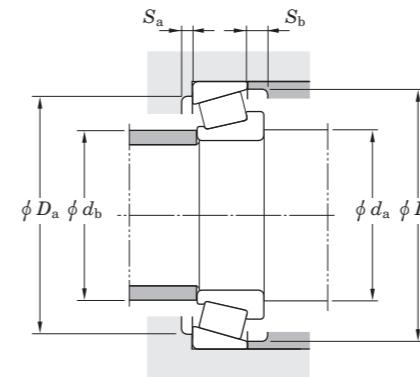
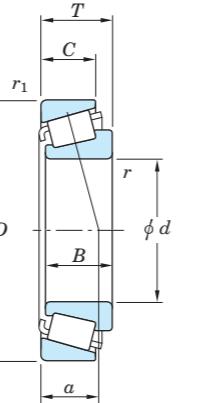
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

	$d$ mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Cone (Inner ring)	Load center Cup (Outer ring)	Mounting dimensions						Constant $e$	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$			
		$D$ mm inch	$T$ mm inch	$B$ mm inch	$C$ mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$a$ mm	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch															
31.750	1.2500	73.025	2.8750	22.225	0.8750	23.812	0.9375	17.462	0.6875	0.8 0.03	0.8 0.03	80.3	78.1	11.5			2879	2821	16.3 0.64	39.0 1.54	39.0 1.54	65.0 2.56	68.0 2.68	0.37	1.63 0.89	18.6 11.7	1.59
	1.2500	73.025	2.8750	26.543	1.0450	25.400	1.0000	21.000	0.8268	1.6 0.06	2.4 0.09	83.8	87.4	12.4			HM88644	HM88612	21.8 0.86	45.0 1.77	42.5 1.67	60.0 2.36	69.0 2.72	0.55	1.10 0.60	19.6 18.3	1.07
	1.2500	73.025	2.8750	26.988	1.0625	26.975	1.0620	22.225	0.8750	3.6 0.14	1.6 0.06	97.2	94.1	13.9			23685	23620	18.8 0.74	45.0 1.77	40.0 1.57	64.0 2.52	68.0 2.68	0.37	1.62 0.89	22.6 14.2	1.58
	1.2500	73.025	2.8750	29.370	1.1563	27.783	1.0938	23.020	0.9063	1.2 0.05	3.2 0.13	93.0	101	14.2			HM88542	HM88510	23.4 0.92	45.5 1.79	42.5 1.67	59.0 2.32	70.0 2.76	0.55	1.10 0.60	21.7 20.3	1.07
	1.2500	73.812	2.9060	29.370	1.1563	27.783	1.0938	23.020	0.9063	1.2 0.05	3.2 0.13	93.0	101	14.2			HM88542	HM88512	23.4 0.92	45.5 1.79	42.5 1.67	59.0 2.32	70.0 2.76	0.55	1.10 0.60	21.7 20.3	1.07
	1.2500	76.200	3.0000	29.370	1.1563	28.575	1.1250	23.020	0.9063	0.8 0.03	0.8 0.03	99.5	107	15.2			HM89440	HM89411	23.9 0.94	45.5 1.79	44.5 1.75	65.0 2.56	73.0 2.87	0.55	1.10 0.60	23.2 21.7	1.07
	1.2500	79.375	3.1250	29.370	1.1563	29.771	1.1721	23.812	0.9375	1.6 0.06	3.2 0.13	109	105	15.7			3476X	3420	20.8 0.82	43.0 1.69	41.0 1.61	67.0 2.64	74.0 2.91	0.37	1.64 0.90	25.5 15.9	1.60
	1.2500	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	0.8 0.03	1.2 0.05	85.0	74.8	11.4			346	332	15.1 0.59	40.0 1.57	39.5 1.56	73.0 2.87	75.0 2.95	0.27	2.20 1.21	19.6 9.15	2.14
	1.2500	80.167	3.1562	29.370	1.1563	29.771	1.1721	23.812	0.9375	1.2 0.05	3.2 0.13	109	105	15.7			3476	3422	20.8 0.82	43.0 1.69	41.0 1.61	68.0 2.68	74.0 2.91	0.37	1.64 0.90	25.5 15.9	1.60
	1.2500	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	0.8 0.03	0.8 0.03	129	122	18.8			443	432A	18.4 0.72	42.0 1.65	41.0 1.61	84.0 3.31	87.0 3.43	0.28	2.11 1.16	30.0 14.6	2.06
31.986	1.2593	72.233	2.8438	25.400	1.0000	25.400	1.0000	19.842	0.7812	3.2 0.13	2.4 0.09	83.8	87.4	12.4			HM88638	HM88610	20.7 0.81	48.5 1.91	42.5 1.67	60.0 2.36	69.0 2.72	0.55	1.10 0.60	19.6 18.3	1.07
32.004	1.2600	72.000	2.8346	19.000	0.7480	18.923	0.7450	15.875	0.6250	1.6 0.06	1.6 0.06	69.8	60.0	8.85			26126	26283	14.3 0.56	39.5 1.56	37.5 1.48	62.0 2.44	65.0 2.56	0.36	1.67 0.92	16.1 9.90	1.62
32.542	1.2812	72.626	2.8593	30.162	1.1875	29.997	1.1810	23.812	0.9375	0.8 0.03	3.2 0.13	98.6	89.3	13.3			3194	3120	20.3 0.80	41.0 1.61	40.0 1.57	61.0 2.40	67.0 2.64	0.33	1.80 0.99	23.0 13.1	1.76
33.338	1.3125	66.421	2.6150	25.400	1.0000	25.357	0.9983	20.638	0.8125	0.8 0.03	3.2 0.13	89.2	85.1	12.7			2581	2520	16.0 0.63	39.5 1.56	39.0 1.54	57.0 2.24	62.5 2.46	0.27	2.19 1.21	20.7 9.65	2.14
	1.3125	66.421	2.6150	25.400	1.0000	25.357	0.9983	20.638	0.8125	3.6 0.14	3.2 0.13	89.2	85.1	12.7			2585	2520	16.0 0.63	45.0 1.77	39.0 1.54	57.0 2.24	62.5 2.46	0.27	2.19 1.21	20.7 9.65	2.14
	1.3125	66.675	2.6250	20.638	0.8125	20.638	0.8125	15.875	0.6250	3.6 0.14	1.6 0.06	58.1	54.5	7.90			1680	1620	15.7 0.62	45.0 1.77	38.5 1.52	58.0 2.28	61.0 2.40	0.37	1.62 0.89	13.5 8.55	1.58
	1.3125	68.262	2.6875	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8 0.03	1.6 0.06	70.2	71.1	10.0			M88048	M88010	19.2 0.76	42.5 1.67	41.0 1.61	58.0 2.28	65.0 2.56	0.55	1.10 0.60	16.3 15.2	1.07
	1.3125	68.956	2.7148	19.845	0.7813	19.583	0.7710	15.875	0.6250	3.6 0.14	3.2 0.13	57.7	55.0	7.95			14130	14274A	15.5 0.61	45.0 1.77	38.5 1.52	59.0 2.32	63.0 2.48	0.38	1.57 0.86	13.4 8.70	1.53
	1.3125	68.956																									

## TS type

d 34.925 ~ (34.980) mm

1.3750 ~ (1.3772) inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

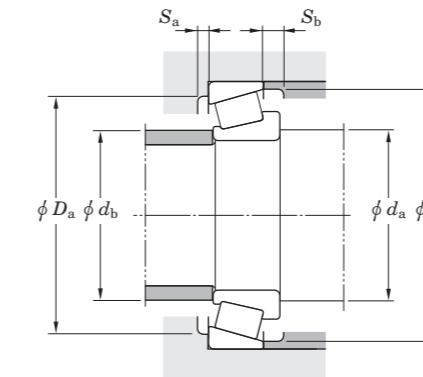
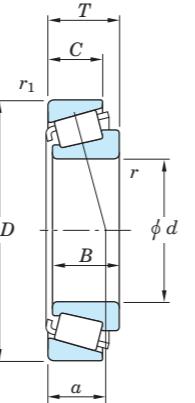
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor Radial Axial K	
	D mm inch	T mm inch	B mm inch	C mm inch	r <sup>1)</sup> (min.) mm inch	r <sub>1</sub> <sup>1)</sup> (min.) mm inch	SP	SP	1.2	0.05					a mm inch	d <sub>a</sub> mm inch	d <sub>b</sub> mm inch	D <sub>a</sub> mm inch	D <sub>b</sub> mm inch						
34.925	1.3750	65.088	2.5625	18.034	0.7100	18.288	0.7200	13.970	0.5500	SP	SP	1.2	0.05	60.0	58.5	8.40									1.55
	1.3750	68.956	2.7148	19.845	0.7813	19.583	0.7710	15.875	0.6250	1.2	0.05	3.2	0.13	57.7	55.0	7.95									1.53
	1.3750	68.956	2.7148	19.845	0.7813	19.583	0.7710	15.875	0.6250	3.6	0.14	3.2	0.13	57.7	55.0	7.95									1.53
	1.3750	69.012	2.7170	26.982	1.0623	26.721	1.0520	15.875	0.6250	0.8	0.03	1.2	0.05	57.7	55.0	7.95									1.53
	1.3750	72.233	2.8438	25.400	1.0000	25.400	1.0000	19.842	0.7812	2.4	0.09	2.4	0.09	83.8	87.4	12.4									1.07
	1.3750	72.238	2.8440	20.638	0.8125	20.638	0.8125	15.875	0.6250	3.6	0.14	1.2	0.05	62.3	61.3	8.90									1.46
	1.3750	73.025	2.8750	22.225	0.8750	22.225	0.8750	17.462	0.6875	3.6	0.14	3.2	0.13	68.8	65.7	9.55									1.29
	1.3750	73.025	2.8750	22.225	0.8750	22.225	0.8750	17.462	0.6875	3.6	0.14	0.8	0.03	68.8	65.7	9.55									1.29
	1.3750	73.025	2.8750	22.225	0.8750	22.225	0.8750	17.462	0.6875	0.8	0.03	0.8	0.03	80.3	78.1	11.5									2.02
	1.3750	73.025	2.8750	22.225	0.8750	23.812	0.9375	17.462	0.6875	3.6	0.14	3.2	0.13	80.3	78.1	11.5									1.59
	1.3750	73.025	2.8750	22.225	0.8750	23.812	0.9375	17.462	0.6875	0.8	0.03	0.8	0.03	80.3	78.1	11.5									2.02
	1.3750	73.025	2.8750	23.812	0.9375	24.608	0.9688	19.050	0.7500	1.6	0.06	0.8	0.03	90.1	87.3	13.1									2.02
	1.3750	73.025	2.8750	23.812	0.9375	24.608	0.9688	19.050	0.7500	3.6	0.14	2.4	0.09	90.1	87.3	13.1									1.93
	1.3750	73.025	2.8750	23.812	0.9375	25.654	1.0100	19.050	0.7500	5.2	0.20	0.8	0.03	92.6	92.2	13.8									1.93
	1.3750	73.025	2.8750	26.988	1.0625	26.975	1.0620	22.225	0.8750	3.6	0.14	1.6	0.06	97.2	94.1	13.9									1.58
	1.3750	76.200	3.0000	20.638	0.8125	20.940	0.8244	15.507	0.6105	1.6	0.06	1.2	0.05	71.6	65.9	9.70									1.46
	1.3750	76.200	3.0000	23.812	0.9375	25.654	1.0100	19.050	0.7500	0.8	0.03	1.6	0.06	92.6	92.2	13.8									1.46
	1.3750	76.200	3.0000	23.812	0.9375	25.654	1.0100	19.050	0.7500	3.6	0.14	3.2	0.13	92.6	92.2	13.8									1.46
	1.3750	76.200	3.0000	29.370	1.1563	28.575	1.1250	23.020	0.9063	3.6	0.14	0.8	0.03	99.5	107	15.2									1.07
	1.3750	76.200	3.0000	29.370	1.1563	28.575	1.1250	23.812	0.9375	3.6	0.14	1.2	0.05	101	97.4	14.4									1.46
	1.3750	76.200	3.0000	29.370	1.1563	28.575	1.1250	23.812	0.9375	1.6	0.06	3.2	0.13	101	97.4	14.4									1.46
	1.3750	79.375	3.1250	29.370	1.1563	29.771	1.1721	23.812	0.9375	3.6	0.14	3.2	0.13	109	105	15.7									1.60
	1.3750	79.375	3.1250	29.370	1.1563	29.771	1.1721	23.812	0.9375	0.8	0.03	3.2	0.13	109	105	15.7									1.60
	1.3750	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	0.8	0.03	1.2	0.05	85.0	74.8	11.4									2.14
	1.3750	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	1.2	0.05	1.2	0.05	85.0	74.8	11.4									2.14
	1.3750	80.000	3.1496	21.000	0.82																				

## TS type

 $d$  (34.980) ~ (36.512) mm

(1.3772) ~ (1.4375) inch



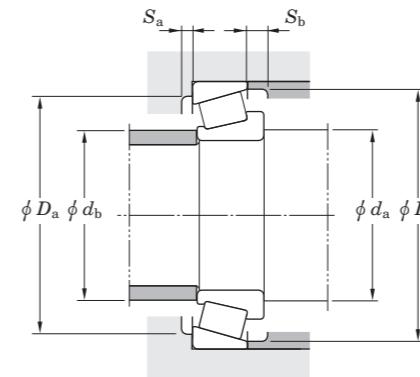
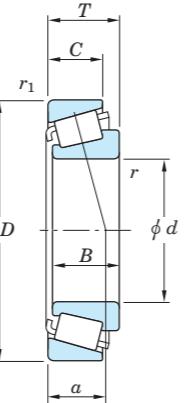
$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$		Bearing No.		Load center a mm	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$								
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r^1$ (min.) mm	$r^1$ (min.) inch			Cone (Inner ring)	Cup (Outer ring)	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch												
34.980	1.3772	59.975	2.3612	15.875	0.6250	16.764	0.6600	11.938	0.4700	SP	SP	44.9	48.5	6.85		L68149	L68111	13.2	0.52	45.5	1.79	39.0	1.54	53.0	2.09	56.0	2.20	0.42	1.44	0.79	10.3	7.35	1.41		
34.988	1.3775	61.973	2.4399	16.700	0.6575	17.000	0.6693	13.599	0.5354	SP	SP	51.2	52.8	7.45		LM78349	LM78310	14.5	0.57	46.0	1.81	40.0	1.57	54.0	2.13	59.0	2.32	0.44	1.35	0.74	11.8	8.95	1.32		
	1.3775	65.987	2.5979	20.638	0.8125	20.638	0.8125	16.670	0.6563	3.6	0.14	2.4	0.09	70.7	67.0	10.3		M38547	M38511	15.1	0.59	46.0	1.81	39.5	1.56	59.0	2.32	62.0	2.44	0.35	1.70	0.93	15.7	9.50	1.66
35.000	1.3780	73.025	2.8750	26.988	1.0625	26.975	1.0620	22.225	0.8750	3.6	0.14	0.8	0.03	97.2	94.1	13.9		23691	23621	18.8	0.74	49.0	1.93	42.0	1.65	63.0	2.48	68.0	2.68	0.37	1.62	0.89	22.6	14.2	1.58
	1.3780	77.788	3.0625	26.988	1.0625	26.975	1.0620	22.225	0.8750	3.6	0.14	0.8	0.03	97.2	94.1	13.9		23691	23623	18.8	0.74	49.0	1.93	42.0	1.65	65.0	2.56	71.0	2.80	0.37	1.62	0.89	22.6	14.2	1.58
	1.3780	79.375	3.1250	23.812	0.9375	25.400	1.0000	19.050	0.7500	0.8	0.03	0.8	0.03	101	105	15.8		26883R	26822	16.4	0.65	42.5	1.67	42.0	1.65	71.0	2.80	74.0	2.91	0.32	1.88	1.04	23.5	12.8	1.83
	1.3780	79.375	3.1250	29.370	1.1563	29.771	1.1721	23.812	0.9375	1.6	0.06	3.2	0.13	109	105	15.7		3480	3420	20.8	0.82	44.5	1.75	42.5	1.67	67.0	2.64	74.0	2.91	0.37	1.64	0.90	25.5	15.9	1.60
	1.3780	79.375	3.1250	29.370	1.1563	29.771	1.1721	23.812	0.9375	3.6	0.14	3.2	0.13	109	105	15.7		3492X	3420	20.8	0.82	49.0	1.93	44.0	1.73	67.0	2.64	74.0	2.91	0.37	1.64	0.90	25.5	15.9	1.60
	1.3780	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	0.8	0.03	1.2	0.05	85.0	74.8	11.4		339	332	15.1	0.59	42.5	1.67	41.5	1.63	73.0	2.87	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
	1.3780	80.000	3.1496	21.000	0.8268	22.403	0.8820	17.826	0.7018	2.0	0.08	1.2	0.05	85.0	74.8	11.4		339X	332	15.1	0.59	45.5	1.79	41.5	1.63	73.0	2.87	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
	1.3780	80.000	3.1496	24.176	0.9518	22.403	0.8820	21.000	0.8268	0.8	0.03	1.2	0.05	85.0	74.8	11.4		339	332A	18.3	0.72	42.5	1.67	41.5	1.63	71.0	2.80	75.0	2.95	0.27	2.20	1.21	19.6	9.15	2.14
	1.3780	80.167	3.1562	25.400	1.0000	25.400	1.0000	20.638	0.8125	0.8	0.03	3.2	0.13	101	105	15.8		26883R	26820	18.0	0.71	42.5	1.67	42.0	1.65	69.0	2.72	74.0	2.91	0.32	1.88	1.04	23.5	12.8	1.83
	1.3780	88.501	3.4843	26.988	1.0625	29.083	1.1450	22.225	0.8750	0.8	0.03	1.6	0.06	123	112	17.2		421	414	16.9	0.67	42.5	1.67	42.0	1.65	77.0	3.03	80.0	3.15	0.26	2.28	1.25	28.6	12.9	2.22
	1.3780	88.501	3.4843	26.988	1.0625	29.083	1.1450	22.225	0.8750	0.8	0.03	3.2	0.13	123	112	17.2		421	414A	16.9	0.67	42.5	1.67	42.0	1.65	76.0	2.99	79.0	3.11	0.26	2.28	1.25	28.6	12.9	2.22
	1.3780	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	3.6	0.14	2.4	0.09	129	122	18.8		441	432	18.4	0.72	49.0	1.93	43.5	1.71	83.0	3.27	87.0	3.43	0.28	2.11	1.16	30.0	14.6	2.06
35.306	1.3900	73.025	2.8750	22.225	0.8750	23.812	0.9375	17.462	0.6875	3.6	0.14	3.2	0.13	80.3	78.1	11.5		2880	2820	16.3	0.64	48.0	1.89	42.0	1.65	62.0	2.44	68.0	2.68	0.37	1.63	0.89	18.6	11.7	1.59
35.717</td																																			

## TS type

$d$  (36.512) ~ (38.100) mm  
(1.4375) ~ (1.5000) inch



$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

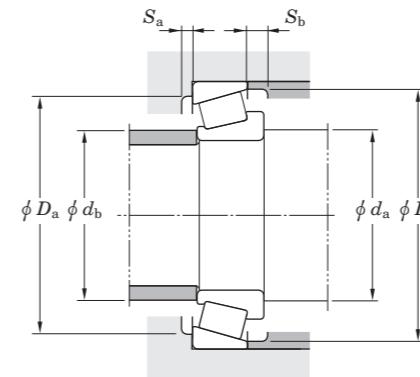
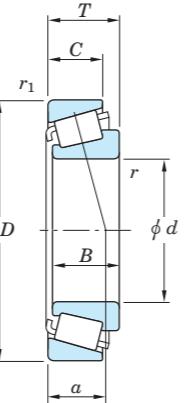
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										$C_r$ $C_{0r}$	Basic load ratings (kN) $C_u$	Fatigue load limit (kN) $C_{0r}$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor Radial Axial K										
	D mm inch	T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$C_r$	$C_{0r}$	$a$ mm inch	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																						
36.512	1.4375	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	1.6	0.06	3.2	0.13	132	134	20.2	  	46143	46368	24.0	0.94	49.0	1.93	47.5	1.87	79.0	3.11	87.0	3.43	0.40	1.49	0.82	30.8	21.1	1.46
	1.4375	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	1.6	0.06	1.2	0.05	132	134	20.2		46143	46369	24.0	0.94	49.0	1.93	47.5	1.87	79.0	3.11	87.0	3.43	0.40	1.49	0.82	30.8	21.1	1.46
38.100	1.5000	63.500	2.5000	12.700	0.5000	11.908	0.4688	9.525	0.3750	1.6	0.06	0.8	0.03	32.1	33.1	4.60	          	13889	13830	11.9	0.47	45.0	1.77	42.5	1.67	59.0	2.32	60.0	2.36	0.35	1.73	0.95	7.30	4.30	1.69
	1.5000	65.088	2.5625	12.700	0.5000	11.908	0.4688	9.525	0.3750	1.6	0.06	0.8	0.03	32.1	33.1	4.60		13889	13836	11.9	0.47	45.0	1.77	42.5	1.67	59.0	2.32	61.0	2.40	0.35	1.73	0.95	7.30	4.30	1.69
	1.5000	65.088	2.5625	18.034	0.7100	18.288	0.7200	13.970	0.5500	SP	SP	1.2	0.05	53.9	56.5	8.15		LM29748	LM29710	13.8	0.54	49.0	1.93	42.5	1.67	59.0	2.32	62.0	2.44	0.33	1.80	0.99	12.4	7.05	1.76
	1.5000	65.088	2.5625	19.812	0.7800	18.288	0.7200	15.748	0.6200	2.4	0.09	1.2	0.05	53.9	56.5	8.15		LM29749	LM29711	15.6	0.61	46.0	1.81	42.5	1.67	58.0	2.28	62.0	2.44	0.33	1.80	0.99	12.4	7.05	1.76
	1.5000	68.262	2.6875	19.997	0.7873	16.520	0.6504	16.030	0.6311	1.6	0.06	1.6	0.06	57.6	53.8	7.70		19150R	19269	18.6	0.73	45.0	1.77	43.0	1.69	63.0	2.48	66.0	2.60	0.44	1.35	0.74	13.2	10.0	1.32
	1.5000	68.275	2.6880	20.000	0.7874	16.520	0.6504	16.032	0.6312	1.6	0.06	1.6	0.06	57.6	53.8	7.70		19150R	19268X	18.7	0.74	45.0	1.77	43.0	1.69	61.0	2.40	65.0	2.56	0.44	1.35	0.74	13.2	10.0	1.32
	1.5000	69.012	2.7170	19.050	0.7500	19.050	0.7500	15.083	0.5938	3.6	0.14	0.8	0.03	61.7	62.0	8.95		13685	13620	16.1	0.63	49.5	1.95	43.0	1.69	62.0	2.44	65.0	2.56	0.40	1.49	0.82	14.2	9.75	1.46
	1.5000	69.012	2.7170	19.050	0.7500	19.050	0.7500	15.083	0.5938	2.0	0.08	2.4	0.09	61.7	62.0	8.95		13687	13621	16.1	0.63	46.5	1.83	43.0	1.69	61.0	2.40	65.0	2.56	0.40	1.49	0.82	14.2	9.75	1.46
	1.5000	69.012	2.7170	26.195	1.0313	26.187	1.0310	15.083	0.5938	1.6	0.06	2.4	0.09	61.7	62.0	8.95		13686	13621	16.1	0.63	46.5	1.83	43.0	1.69	61.0	2.40	65.0	2.56	0.40	1.49	0.82	14.2	9.75	1.46
	1.5000	69.012	2.7170	26.195	1.0313	26.195	1.0313	15.083	0.5938	1.6	0.06	0.8	0.03	61.7	62.0	8.95		13686	13620	16.1	0.63	46.5	1.83	43.0	1.69	62.0	2.44	65.0	2.56	0.40	1.49	0.82	14.2	9.75	1.46
1.5000	69.969	2.7547	21.996	0.8660	19.050	0.7500	18.029	0.7098	3.6	0.14	1.6	0.06	61.7	62.0	8.95	          	13685	13624	16.1	0.63	49.5	1.95	43.0	1.69	61.0	2.40	65.0	2.56	0.40	1.49	0.82	14.2	9.75	1.46	
	71.438	2.8125	15.875	0.6250	16.520	0.6504	11.908	0.4688	1.6	0.06	1.0	0.04	57.6	53.8	7.70		19150R	19281	14.5	0.57	45.0	1.77	43.0	1.69	63.0	2.48	66.0	2.60	0.44	1.35	0.74	13.2	10.0	1.32	
	71.438	2.8125	17.462	0.6875	16.520	0.6504	15.875	0.6250	1.6	0.06	1.6	0.06	57.6	53.8	7.70		19150R	19282	16.1	0.63	45.0	1.77	43.0	1.69	63.0	2.48	66.0	2.60	0.44	1.35	0.74	13.2	10.0	1.32	
	71.996	2.8346	17.018	0.6700	16.520	0.6504	14.288	0.5625	1.6	0.06	1.6	0.06</																							

## TS type

 $d$  (38.100) ~ (40.000) mm

(1.5000) ~ (1.5748) inch



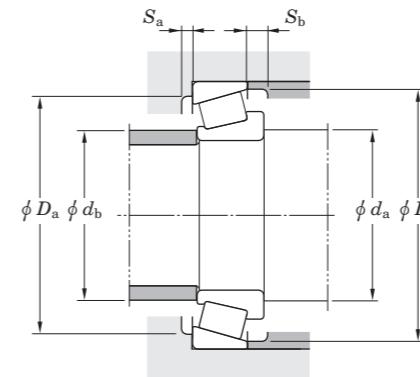
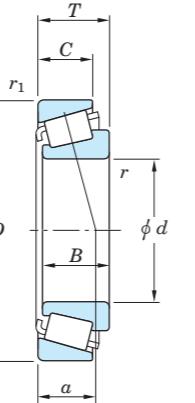
$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	D mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K													
		T mm inch	B mm inch	C mm inch	r <sup>1)</sup> (min.) mm inch	r <sub>1</sub> <sup>1)</sup> (min.) mm inch	a mm inch	d <sub>a</sub> mm inch	d <sub>b</sub> mm inch																											
38.100	1.5000	87.312	3.4375	30.162	1.1875	30.886	1.2160	23.812	0.9375	3.6	0.14	0.8	0.03	120	120	18.2			3583R	3526	20.5	0.81	52.0	2.05	45.5	1.79	76.0	2.99	80.0	3.15	0.31	1.96	1.08	27.9	14.6	1.91
	1.5000	88.501	3.4843	26.988	1.0625	29.083	1.1450	22.225	0.8750	0.8	0.03	1.6	0.06	123	112	17.2			415	414	16.9	0.67	45.0	1.77	44.5	1.75	77.0	3.03	80.0	3.15	0.26	2.28	1.25	28.6	12.9	2.22
	1.5000	88.501	3.4843	26.988	1.0625	29.083	1.1450	22.225	0.8750	3.6	0.14	1.6	0.06	123	112	17.2			418	414	16.9	0.67	51.0	2.01	44.5	1.75	77.0	3.03	80.0	3.15	0.26	2.28	1.25	28.6	12.9	2.22
	1.5000	88.900	3.5000	26.988	1.0625	29.083	1.1450	22.225	0.8750	0.8	0.03	0.8	0.03	123	112	17.2			415	414X	16.9	0.67	45.0	1.77	44.5	1.75	78.0	3.07	79.0	3.11	0.26	2.28	1.25	28.6	12.9	2.22
	1.5000	90.488	3.5625	39.688	1.5625	40.386	1.5900	33.338	1.3125	1.6	0.06	3.2	0.13	166	169	25.9			4375	4335	25.6	1.01	51.0	2.01	48.5	1.91	77.0	3.03	85.0	3.35	0.28	2.11	1.16	38.8	18.9	2.06
	1.5000	93.662	3.6875	31.750	1.2500	31.750	1.2500	25.400	1.0000	3.6	0.14	3.2	0.13	131	123	18.8			49150	49368	24.0	0.94	52.0	2.05	46.0	1.81	82.0	3.23	87.0	3.43	0.36	1.67	0.92	30.6	18.8	1.62
	1.5000	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	0.8	0.03	3.2	0.13	132	134	20.2			46150	46368	24.0	0.94	49.0	1.93	47.5	1.87	79.0	3.11	87.0	3.43	0.40	1.49	0.82	30.8	21.1	1.46
	1.5000	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	3.6	0.14	3.2	0.13	132	134	20.2			46151	46368	24.0	0.94	54.0	2.13	47.5	1.87	79.0	3.11	87.0	3.43	0.40	1.49	0.82	30.8	21.1	1.46
	1.5000	95.250	3.7500	27.783	1.0938	28.575	1.1250	22.225	0.8750	3.6	0.14	0.8	0.03	135	141	21.6			33880	33822	20.4	0.80	54.0	2.13	48.0	1.89	86.0	3.39	90.0	3.54	0.33	1.82	1.00	31.4	17.7	1.77
	1.5000	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	0.8	0.03	0.8	0.03	129	122	18.8			440	432A	18.4	0.72	46.5	1.83	45.5	1.79	84.0	3.31	87.0	3.43	0.28	2.11	1.16	30.0	14.6	2.06
	1.5000	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	3.6	0.14	0.8	0.03	129	122	18.8			444	432A	18.4	0.72	52.0	2.05	45.5	1.79	84.0	3.31	87.0	3.43	0.28	2.11	1.16	30.0	14.6	2.06
	1.5000	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	3.6	0.14	3.2	0.13	164	159	24.8			525	522	22.2	0.87	54.0	2.13	48.0	1.89	89.0	3.50	95.0	3.74	0.29	2.10	1.16	38.4	18.7	2.05
	1.5000	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	0.8	0.03	3.2	0.13	164	159	24.8			525X	522	22.2	0.87	49.0	1.93	48.0	1.89	89.0	3.50	95.0	3.74	0.29	2.10	1.16	38.4	18.7	2.05
	1.5000	107.950	4.2500	36.512	1.4375	36.957	1.4550	28.575	1.1250	3.6	0.14	3.2	0.13	172	172	26.8			542	532X	23.9	0.94	55.0	2.17	49.0	1.93	94.0	3.70	100.0	3.94	0.30	2.03	1.11	40.4	20.5	1.97
38.913	1.5320	122.238	4.8125	51.595	2.0313	51.702	2.0355	36.512	1.4375	3.6	0.14	3.2	0.13	276	318	43.6			5561R	5535	39.0	1.54	57.0	2.24	52.0	2.05	106.0	4.17	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
39.624	1.5600	63.500	2.5000	12.700	0.5000	11.908	0.4688	9.525	0.3750	1.6	0.06	0.8	0.03	32.1	33.1	4.60			13892	13830	11.9	0.47	45.0	1.77	42.5	1.67	59.0	2.32	60.0	2.36	0.35	1.73	0.95	7.30	4.30	1.69
39.688	1.5625	73.025	2.8750	16.667	0.6562	17.462	0.6875	12.700	0.5000	0.8	0.03																									

## TS type

$d$  (40.000) ~ (41.275) mm  
(1.5748) ~ (1.6250) inch



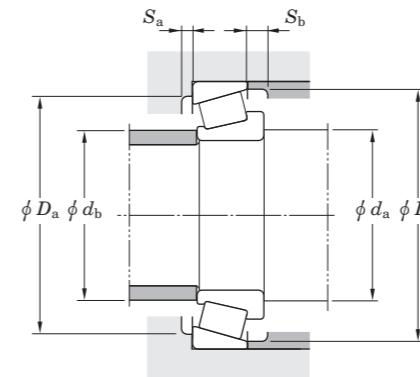
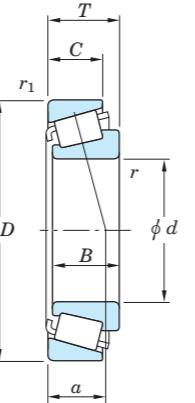
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										$C_r$ kN	$C_{0r}$ kN $C_u$	Basic load ratings (kN)	Fatigue load limit	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor K								
	D mm inch	T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$a$	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch						$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch														
	$r$	$r_1$	$\phi D$	$\phi d$	$r$	$r_1$	$a$	$d_a$	$d_b$	$D_a$	$D_b$						$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch														
40.000	1.5748	85.725	3.3750	30.162	1.1875	30.162	1.1875	23.812	0.9375	0.8	0.03	1.2	0.05	135	136	20.3	3879	3821	22.9	0.90	51.0	2.01	50.0	1.97	75.0	2.95	81.0	3.19	0.40	1.49	0.82	31.5	21.7	1.46
	1.5748	87.312	3.4375	30.162	1.1875	30.886	1.2160	23.812	0.9375	3.6	0.14	3.2	0.13	120	120	18.2	3582R	3525	20.5	0.81	53.0	2.09	48.5	1.91	75.0	2.95	81.0	3.19	0.31	1.96	1.08	27.9	14.6	1.91
	1.5748	88.501	3.4843	26.988	1.0625	29.083	1.1450	22.225	0.8750	3.6	0.14	1.6	0.06	123	112	17.2	420	414	16.9	0.67	52.0	2.05	46.0	1.81	77.0	3.03	80.0	3.15	0.26	2.28	1.25	28.6	12.9	2.22
	1.5748	90.119	3.5480	23.000	0.9055	21.692	0.8540	21.808	0.8586	4.0	0.16	2.4	0.09	89.6	81.7	12.4	350	352	17.8	0.70	54.0	2.13	46.5	1.83	78.0	3.07	82.0	3.23	0.31	1.96	1.08	20.7	10.8	1.91
	1.5748	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	3.6	0.14	2.4	0.09	129	122	18.8	442S	432	23.6	0.93	54.0	2.13	49.0	1.93	83.0	3.27	87.0	3.43	0.28	2.11	1.16	30.0	14.6	2.06
	1.5748	107.950	4.2500	36.512	1.4375	36.957	1.4550	28.575	1.1250	3.6	0.14	3.2	0.13	172	172	26.8	543	532X	23.9	0.94	57.0	2.24	50.0	1.97	94.0	3.70	100.0	3.94	0.30	2.03	1.11	40.4	20.5	1.97
40.483	1.5938	82.550	3.2500	29.370	1.1563	28.575	1.1250	23.020	0.9063	3.6	0.14	3.2	0.13	109	117	16.9	HM801349	HM801310	24.4	0.96	58.0	2.28	49.0	1.93	68.0	2.68	78.0	3.07	0.55	1.10	0.60	25.5	23.8	1.07
41.275	1.6250	73.025	2.8750	16.667	0.6562	17.462	0.6875	12.700	0.5000	3.6	0.14	1.6	0.06	57.6	55.8	8.15	18590	18520	14.5	0.57	53.0	2.09	46.0	1.81	66.0	2.60	69.0	2.72	0.35	1.71	0.94	13.2	7.90	1.67
	1.6250	73.025	2.8750	16.667	0.6562	17.462	0.6875	12.700	0.5000	1.2	0.05	1.6	0.06	57.6	55.8	8.15	18591	18520	14.5	0.57	47.5	1.87	46.0	1.81	66.0	2.60	69.0	2.72	0.35	1.71	0.94	13.2	7.90	1.67
	1.6250	73.431	2.8910	19.558	0.7700	19.812	0.7800	14.732	0.5800	3.6	0.14	0.8	0.03	72.5	73.0	10.6	LM501349	LM501310	16.1	0.63	53.0	2.09	46.5	1.83	67.0	2.64	70.0	2.76	0.40	1.50	0.83	16.7	11.4	1.46
	1.6250	73.431	2.8910	21.430	0.8437	19.812	0.7800	16.604	0.6537	3.6	0.14	0.8	0.03	72.5	73.0	10.6	LM501349	LM501314	18.0	0.71	53.0	2.09	46.5	1.83	66.0	2.60	70.0	2.76	0.40	1.50	0.83	16.7	11.4	1.46
	1.6250	73.431	2.8910	23.012	0.9060	19.812	0.7800	18.186	0.7160	3.6	0.14	2.4	0.09	72.5	73.0	10.6	LM501349	LM501311	16.1	0.63	53.0	2.09	46.5	1.83	64.0	2.52	70.0	2.76	0.40	1.50	0.83	16.7	11.4	1.46
	1.6250	76.200	3.0000	18.009	0.7090	17.384	0.6844	14.288	0.5625	1.6	0.06	1.6	0.06	64.7	63.3	9.15	11162R	11300	17.5	0.69	49.0	1.93	46.5	1.83	67.0	2.64	72.0	2.83	0.49	1.23	0.68	14.9	12.4	1.20
	1.6250	76.200	3.0000	18.009	0.7090	17.384	0.6844	14.288	0.5625	1.6	0.06	1.6	0.06	64.7	63.3	9.15	11162UR	11300	17.5	0.69	49.0	1.93	46.0	1.81	67.0	2.64	72.0	2.83	0.49	1.23	0.68	14.9	12.4	1.20
	1.6250	76.200	3.0000	18.009	0.7090	17.384	0.6844	14.288	0.5625	0.8	0.03	1.6	0.06	64.7	63.3	9.15	11163R	11300	17.5	0.69	47.0	1.85	46.5	1.83	67.0	2.64	72.0	2.83	0.49	1.23	0.68	14.9	12.4	1.20
	1.6250	76.200	3.0000	22.225	0.8750	23.020	0.9063	17.																										

## TS type

$d$  (41.275) ~ (44.450) mm  
(1.6250) ~ (1.7500) inch



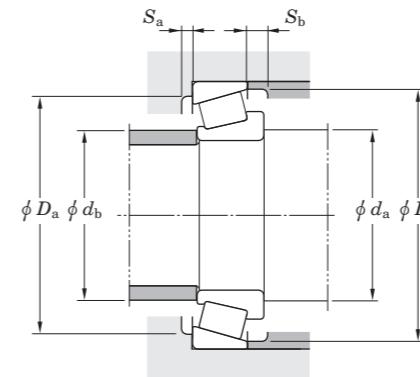
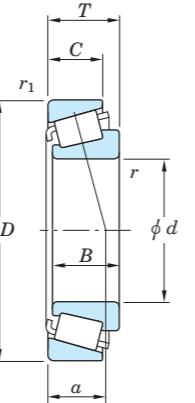
$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										$C_r$	$C_{0r}$	Basic load ratings (kN)	Fatigue load limit (kN) $C_u$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor Radial   Axial K									
	D mm inch	T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$C_r$	$C_{0r}$	$a$ mm inch	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																						
41.275	1.6250	93.662	3.6875	31.750	1.2500	31.750	1.2500	25.400	1.0000	3.6	0.14	3.2	0.13	131	123	18.8		49162	49368	22.9	0.90	55.0	2.17	49.0	1.93	82.0	3.23	87.0	3.43	0.36	1.67	0.92	30.6	18.8	1.62
	1.6250	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	0.8	0.03	3.2	0.13	132	134	20.2		46162	46368	24.0	0.94	52.0	2.05	51.0	2.01	79.0	3.11	87.0	3.43	0.40	1.49	0.82	30.8	21.1	1.46
	1.6250	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	1.2	0.05	2.4	0.09	129	122	18.8		439	432	18.4	0.72	51.0	2.01	48.5	1.91	83.0	3.27	87.0	3.43	0.28	2.11	1.16	30.0	14.6	2.06
	1.6250	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	3.6	0.14	0.8	0.03	129	122	18.8		447	432A	18.4	0.72	55.0	2.17	48.5	1.91	84.0	3.31	87.0	3.43	0.28	2.11	1.16	30.0	14.6	2.06
	1.6250	95.250	3.7500	30.162	1.1875	29.370	1.1563	23.020	0.9063	3.6	0.14	3.2	0.13	130	140	20.7		HM804840	HM804810	26.5	1.04	61.0	2.40	54.0	2.13	81.0	3.19	91.0	3.58	0.55	1.10	0.60	30.4	28.4	1.07
	1.6250	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	3.6	0.14	3.2	0.13	164	159	24.8		526	522	22.2	0.87	57.0	2.24	50.0	1.97	89.0	3.50	95.0	3.74	0.29	2.10	1.16	38.4	18.7	2.05
	1.6250	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	0.8	0.03	3.2	0.13	164	159	24.8		526A	522	22.2	0.87	52.0	2.05	50.0	1.97	89.0	3.50	95.0	3.74	0.29	2.10	1.16	38.4	18.7	2.05
	1.6250	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	1.6	0.06	3.2	0.13	136	144	22.2		464A	453X	23.6	0.93	54.0	2.13	52.0	2.05	92.0	3.62	98.0	3.86	0.34	1.79	0.98	31.7	18.2	1.74
	1.6250	104.775	4.1250	36.512	1.4375	36.512	1.4375	28.575	1.1250	1.6	0.06	3.2	0.13	185	187	28.6		59162	59412	26.9	1.06	55.0	2.17	54.0	2.13	92.0	3.62	99.0	3.90	0.40	1.49	0.82	43.2	29.6	1.46
	1.6250	104.775	4.1250	36.512	1.4375	36.512	1.4375	28.575	1.1250	1.6	0.06	3.2	0.13	176	195	29.3		HM807035	HM807010	29.3	1.15	60.0	2.36	57.0	2.24	89.0	3.50	100.0	3.94	0.49	1.23	0.68	41.3	34.4	1.20
	1.6250	107.950	4.2500	27.783	1.0938	29.317	1.1542	22.225	0.8750	2.4	0.09	0.8	0.03	136	144	22.2		464	453A	23.6	0.93	56.0	2.20	52.0	2.05	97.0	3.82	100.0	3.94	0.34	1.79	0.98	31.7	18.2	1.74
	1.6250	107.950	4.2500	36.512	1.4375	36.957	1.4550	28.575	1.1250	3.6	0.14	3.2	0.13	172	172	26.8		541	532X	23.9	0.94	58.0	2.28	52.0	2.05	94.0	3.70	100.0	3.94	0.30	2.03	1.11	40.4	20.5	1.97
42.000	1.6535	76.200	3.0000	18.009	0.7090	17.384	0.6844	14.288	0.5625	2.0	0.08	1.6	0.06	64.7	63.3	9.15		11165XR	11300	17.5	0.69	51.0	2.01	46.0	1.81	67.0	2.64	72.0	2.83	0.49	1.23	0.68	14.9	12.4	1.20
	1.6535	76.200	3.0000	18.009	0.7090	17.384	0.6844	14.288	0.5625	4.3	0.17	3.6	0.14	64.7	63.3	9.15		11165XSR	11300	17.5	0.69	53.0	2.09	46.0	1.81	67.0	2.64	72.0	2.83	0.49	1.23	0.68	14.9	12.4	1.20
42.070	1.6563	90.488	3.5625	39.688	1.5625	40.386	1.5900	33.338	1.3125	3.6	0.14	3.2	0.13	166	169	25.9		4395	4335	25.6	1.01	58.0	2.28	51.0	2.01	77.0	3.03	85.0	3.35	0.28	2.11	1.16	38.8	18.9	2.06
42.850	1.6870	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	0.8	0.03	3.2	0.13	136	144	22.2		461	453X	23.6	0.93	54.5	2.15	54.0	2.13	92.0	3.6								

## TS type

**d (44.450) mm  
(1.7500) inch**



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

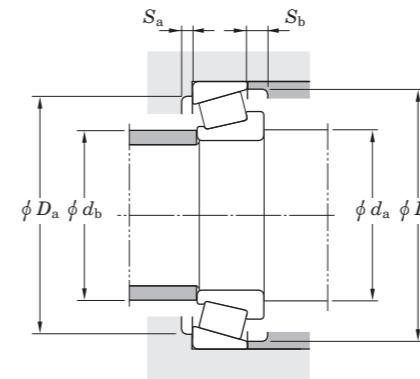
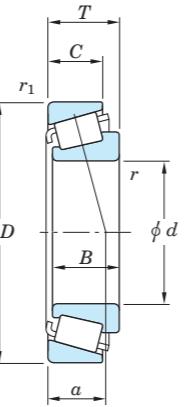
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										<b>Basic load ratings (kN)</b> $C_r$ $C_{0r}$	<b>Fatigue load limit (kN) <math>C_u</math></b>	<b>Bearing No.</b>	<b>Load center</b> <b>Cone (Inner ring)</b> <b>Cup (Outer ring)</b>	Mounting dimensions								<b>Con- stant e</b>	<b>Axial load factors</b> $Y_1$ $Y_0$	<b>Reference rating (kN) (500 rpm for 3 000 Hrs.)</b>	<b>Factor Radial Axial</b> <b>K</b>	
	D mm inch	T mm inch	B mm inch	C mm inch	r <sup>1)</sup> (min.) mm inch	r <sub>1</sub> <sup>1)</sup> (min.) mm inch	a	<b>da</b> mm inch	<b>db</b> mm inch	<b>D<sub>a</sub></b> mm inch					mm	inch	mm	inch	mm	inch	mm	inch					
								mm	inch	mm	inch																
<b>44.450</b>	1.7500	85.000	3.3465	20.638	0.8125	21.692	0.8540	17.462	0.6875	0.8	0.03	1.2	0.05	89.6	81.7	12.4									20.7	10.8	1.91
	1.7500	85.000	3.3465	20.638	0.8125	21.692	0.8540	17.462	0.6875	3.6	0.14	1.2	0.05	89.6	81.7	12.4									20.7	10.8	1.91
	1.7500	85.000	3.3465	23.812	0.9375	25.400	1.0000	19.050	0.7500	3.6	0.14	2.4	0.09	96.8	100	15.1									22.5	12.9	1.75
	1.7500	85.000	3.3465	25.400	1.0000	25.608	1.0082	20.638	0.8125	3.6	0.14	1.2	0.05	100	106	16.0									23.3	13.8	1.69
	1.7500	87.312	3.4375	30.162	1.1875	30.886	1.2160	23.812	0.9375	5.6	0.22	3.2	0.13	120	120	18.2									27.9	14.6	1.91
	1.7500	88.900	3.5000	30.162	1.1875	29.370	1.1563	23.020	0.9063	3.6	0.14	3.2	0.13	124	125	18.5									28.8	16.9	1.07
	1.7500	90.000	3.5433	23.000	0.9055	21.692	0.8540	23.000	0.9055	2.4	0.09	2.0	0.08	89.6	81.7	12.4									20.7	10.8	1.91
	1.7500	90.488	3.5625	39.688	1.5625	40.386	1.5900	33.338	1.3125	3.6	0.14	3.2	0.13	166	169	25.9									38.8	18.9	2.06
	1.7500	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	3.6	0.14	0.8	0.03	129	137	20.9									30.1	17.4	1.73
	1.7500	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	6.4	0.25	3.2	0.13	129	137	20.9									30.1	17.4	1.73
	1.7500	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	6.4	0.25	0.8	0.03	129	137	20.9									30.1	17.4	1.73
	1.7500	93.662	3.6875	31.750	1.2500	31.750	1.2500	25.400	1.0000	0.8	0.03	3.2	0.13	131	123	18.8									30.6	18.8	1.62
	1.7500	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	0.8	0.03	3.2	0.13	132	134	20.2									30.8	21.1	1.46
	1.7500	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	3.6	0.14	3.2	0.13	132	134	20.2									30.8	21.1	1.46
	1.7500	93.662	3.6875	31.750	1.2500	31.750	1.2500	31.750	1.2500	31.750	1.2500	31.750	1.2500	132	134	20.2									30.8	21.1	1.46
	1.7500	93.662	3.6875	31.750	1.2500	31.750	1.2500	26.195	1.0313	3.6	0.14	1.2	0.05	132	134	20.2									30.8	21.1	1.46
	1.7500	95.250	3.7500	27.783	1.0938	28.575	1.1250	22.225	0.8750	0.8	0.03	2.4	0.09	135	141	21.6									31.4	17.7	1.77
	1.7500	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	0.8	0.03	2.4	0.09	129	122	18.8									30.0	14.6	2.06
	1.7500	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	2.4	0.04	1.2	0.05	132	134	18.8									30.8	21.1	1.46
	1.7500	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	2.4	0.04	1.2	0.05	132	134	18.8									30.8	21.1	1.46
	1.7500	95.250	3.7500	27.783	1.0938	29.901	1.1772	22.225	0.8750	2.4	0.04	1.2	0.05	132	134	18.8									30.8	21.1	1.46
	1.7500	95.425	3.8750	30.162	1.1875	29.901	1.1772	22.225	0.8750	3.6	0.14	0.8	0.03	129	122	18.8									30.0	14.6	2.06
	1.7500	98.425	3.8750	30.162	1.1875	30.302	1.1930	23.812	0.9375	6.4	0.25	3.2	0.13	129	137	20.9											

## TS type

*d* 44.869 ~ (47.625) mm

1.7665 ~ (1.8750) inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

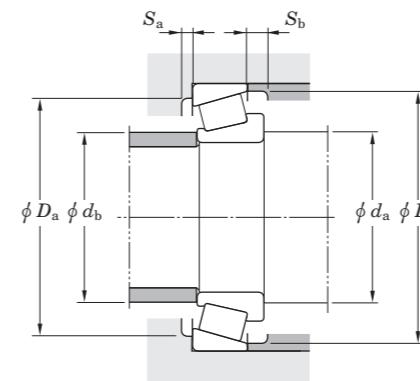
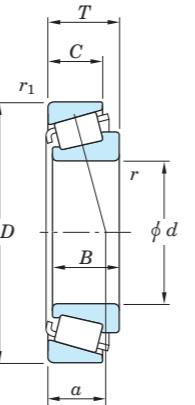
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_r$	Fatigue load limit (kN) $C_{0r}$	Bearing No.		Load center a mm	Mounting dimensions						Constant e	Axial load factors $Y_1$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$								
<i>d</i> mm	<i>d</i> inch	<i>D</i> mm	<i>D</i> inch	<i>T</i> mm	<i>T</i> inch	<i>B</i> mm	<i>B</i> inch	<i>C</i> mm	<i>C</i> inch	<i>r</i> <sup>1)</sup> (min.) mm	<i>r</i> <sup>1)</sup> (min.) inch	<i>r</i> <sub>1</sub> <sup>1)</sup> (min.) mm	<i>r</i> <sub>1</sub> <sup>1)</sup> (min.) inch	Cone (Inner ring)	Cup (Outer ring)	<i>d</i> <sub>a</sub> mm	<i>d</i> <sub>a</sub> inch	<i>d</i> <sub>b</sub> mm	<i>d</i> <sub>b</sub> inch	<i>D</i> <sub>a</sub> mm	<i>D</i> <sub>a</sub> inch	<i>D</i> <sub>b</sub> mm	<i>D</i> <sub>b</sub> inch												
44.869	1.7665	92.075	3.6250	24.608	0.9688	25.400	1.0000	19.845	0.7813	3.6	0.14	0.8	0.03	107	119	17.9		28576R	28521	19.9	0.78	59.0	2.32	53.0	2.09	83.0	3.27	87.0	3.43	0.38	1.59	0.87	24.7	15.9	1.55
44.983	1.7710	85.000	3.3465	26.988	1.0625	25.400	1.0000	22.225	0.8750	1.6	0.06	2.4	0.09	96.8	100	15.1		25584	25527	20.7	0.81	53.0	2.09	51.0	2.01	73.0	2.87	78.0	3.07	0.33	1.79	0.99	22.5	12.9	1.75
	1.7710	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	3.6	0.14	3.2	0.13	129	137	20.9		3776	3720	22.2	0.87	59.0	2.32	53.0	2.09	82.0	3.23	88.0	3.46	0.34	1.77	0.97	30.1	17.4	1.73
	1.7710	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	4.3	0.17	3.2	0.13	164	159	24.8		527S	522	22.2	0.87	61.0	2.40	53.0	2.09	89.0	3.50	95.0	3.74	0.29	2.10	1.16	38.4	18.7	2.05
45.000	1.7717	85.000	3.3465	20.638	0.8125	21.692	0.8540	17.462	0.6875	1.6	0.06	1.2	0.05	89.6	81.7	12.4		358	354A	15.5	0.61	52.5	2.07	50.0	1.97	77.0	3.03	80.0	3.15	0.31	1.96	1.08	20.7	10.8	1.91
	1.7717	85.000	3.3465	20.638	0.8125	21.692	0.8540	17.462	0.6875	3.6	0.14	1.2	0.05	89.6	81.7	12.4		358A	354A	15.5	0.61	56.5	2.22	50.0	1.97	77.0	3.03	80.0	3.15	0.31	1.96	1.08	20.7	10.8	1.91
	1.7717	90.000	3.5433	20.000	0.7874	22.225	0.8750	15.875	0.6250	2.0	0.08	2.0	0.08	92.9	87.3	13.3		367	362	15.4	0.61	55.0	2.17	51.0	2.01	81.0	3.19	84.0	3.31	0.32	1.88	1.03	21.4	11.7	1.83
	1.7717	90.119	3.5480	23.000	0.9055	21.692	0.8540	21.808	0.8586	1.6	0.06	2.4	0.09	89.6	81.7	12.4		358	352	17.8	0.70	52.5	2.07	50.0	1.97	78.0	3.07	82.0	3.23	0.31	1.96	1.08	20.7	10.8	1.91
	1.7717	100.000	3.9370	25.000	0.9842	22.225	0.8750	21.824	0.8592	0.8	0.03	2.0	0.08	105	98.5	15.1		376	372	21.5	0.85	57.0	2.24	54.0	2.13	86.0	3.39	90.0	3.54	0.34	1.77	0.97	24.1	14.0	1.73
	1.7717	100.000	3.9370	25.000	0.9842	22.225	0.8750	21.824	0.8592	2.4	0.09	2.0	0.08	105	98.5	15.1		376A	372	21.5	0.85	57.0	2.24	54.0	2.13	86.0	3.39	90.0	3.54	0.34	1.77	0.97	24.1	14.0	1.73
	1.7717	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	2.4	0.09	3.2	0.13	136	144	22.2		458S	453X	23.6	0.93	59.0	2.32	55.0	2.17	92.0	3.62	98.0	3.86	0.34	1.79	0.98	31.7	18.2	1.74
	1.7717	104.775	4.1250	39.688	1.5625	40.157	1.5810	33.338	1.3125	3.6	0.14	3.2	0.13	189	211	32.3		4559	4535	27.3	1.07	62.0	2.44	59.0	2.32	90.0	3.54	99.0	3.90	0.34	1.79	0.98	44.4	25.4	1.74
45.230	1.7807	79.985	3.1490	19.842	0.7812	20.638	0.8125	15.080	0.5937	2.0	0.08	1.2	0.05	69.1	70.8	10.4		17887	17831	15.9	0.63	52.0	2.05	49.5	1.95	72.0	2.83	76.0	2.99	0.37	1.64	0.90	15.9	9.95	1.60
45.237	1.7810	84.138	3.3125	30.162	1.1875	30.886	1.2160	23.812	0.9375	3.6	0.14	3.2	0.13	120	120	18.2		3586R	3520	20.5	0.81	58.0	2.28	52.0	2.05	74.0	2.91	79.5	3.13	0.31	1.96	1.08	27.9	14.6	1.91
45.242	1.7812	73.431	2.8910	19.558	0.7700	19.812	0.7800	15.748	0.6200	3.6	0.14	0.8	0.03	70.0	78.1	11.4		LM102949	LM102910	14.7	0.58	56.0	2.20	50.0	1.97	68.0	2.68	70.0	2.76	0.31	1.97	1.08	16.1	8.40	1.92
	1.7812	77.788	3.0625	19.842	0.7812	19.842	0.7812	15.080	0.5937</																										

## TS type

 $d$  (47.625) ~ (50.800) mm

(1.8750) ~ (2.0000) inch

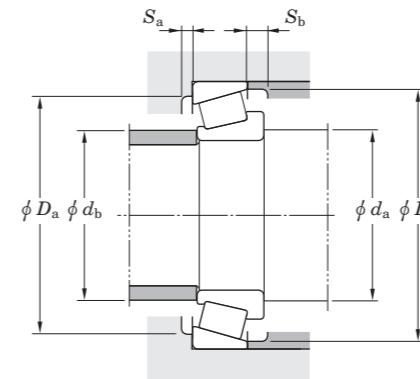
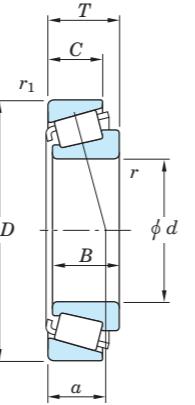


$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$					
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r^1$ (min.) mm	$r^1$ (min.) inch	$C_r$	$C_u$	$a$ mm	$a$ inch	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch							
47.625	1.8750	101.600	4.0000	31.750	1.2500	29.370	1.1563	23.020	0.9063	3.6	0.14	3.2	0.13	143	143	21.9										33.4	22.8	1.46		
	1.8750	101.600	4.0000	31.750	1.2500	31.750	1.2500	25.400	1.0000	6.4	0.25	3.2	0.13	143	143	21.9										33.4	22.8	1.46		
	1.8750	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	3.6	0.14	3.2	0.13	164	159	24.8										2.10	1.16	38.4	18.7	2.05
	1.8750	101.600	4.0000	34.925	1.3750	36.068	1.4200	26.988	1.0625	1.6	0.06	3.2	0.13	164	159	24.8										38.4	18.7	2.05		
	1.8750	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	4.8	0.19	3.2	0.13	136	144	22.2										31.7	18.2	1.74		
	1.8750	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	0.8	0.03	3.2	0.13	136	144	22.2										31.7	18.2	1.74		
	1.8750	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	1.6	0.06	3.2	0.13	136	144	22.2										31.7	18.2	1.74		
	1.8750	104.775	4.1250	30.162	1.1875	30.958	1.2188	23.812	0.9375	3.6	0.14	3.2	0.13	157	165	25.6										36.6	20.8	1.76		
	1.8750	104.775	4.1250	30.162	1.1875	36.512	1.4375	28.575	1.1250	3.6	0.14	3.2	0.13	185	187	28.6										43.2	29.6	1.46		
	1.8750	104.775	4.1250	36.512	1.4375	36.512	1.4375	28.575	1.1250	1.6	0.06	3.2	0.13	185	187	28.6										43.2	29.6	1.46		
	1.8750	107.950	4.2500	27.783	1.0938	29.317	1.1542	22.225	0.8750	4.8	0.19	0.8	0.03	136	144	22.2										31.7	18.2	1.74		
	1.8750	107.950	4.2500	27.783	1.0938	29.317	1.1542	22.225	0.8750	0.8	0.03	0.8	0.03	136	144	22.2										31.7	18.2	1.74		
	1.8750	107.950	4.2500	36.512	1.4375	36.957	1.4550	28.575	1.1250	3.6	0.14	3.2	0.13	172	172	26.8										40.4	20.5	1.97		
	1.8750	117.475	4.6250	33.338	1.3125	31.750	1.2500	23.812	0.9375	3.6	0.14	0.8	0.03	162	152	23.2										37.5	40.1	0.93		
	1.8750	117.475	4.6250	33.338	1.3125	31.750	1.2500	23.812	0.9375	3.6	0.14	3.2	0.13	162	152	23.2										37.5	40.1	0.93		
	1.8750	120.650	4.7260	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	218	217	34.0										50.9	27.4	1.86		
	1.8750	120.650	4.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	218	217	34.0										50.9	27.4	1.86		
48.412	1.9060	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	3.6	0.14	3.2	0.13	129	137	20.9										30.1	17.4	1.73		
	1.9060	95.250	3.7500	30.162	1.1875	29.370	1.1563	23.020	0.9063	2.4	0.09	3.2	0.13	130	140	20.7										30.4	28.4	1.07		
	1.9060	95.250	3.7500	30.162	1.1875	29.370	1.1563	23.020	0.9063	3.6	0.14	3.2	0.13	130	140	20.7										30.4	28.4	1.07		
49.212	1.9375	88.900	3.5000	20.638	0.8125	22.225	0.8750	16.513	0.6501	0.8	0.03	1.2	0.05	92.9	87.3	13.3										21.4	11.7	1.83		
	1.9375	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	3.6	0.14	0.8	0.03	129	137	20.9										30.1	17.4	1.73		
	1.9375	104.775	4.1250	36.512	1.4375	36.512	1.4375	28.575	1.1250	3.6	0.14	3.2	0.13	176	195	29.3										41.3	34.4	1.20		
	1.9375	111.125	4.3750	38.100	1.5000																									

**TS type**  
**d (50.800) mm**  
**(2.0000) inch**



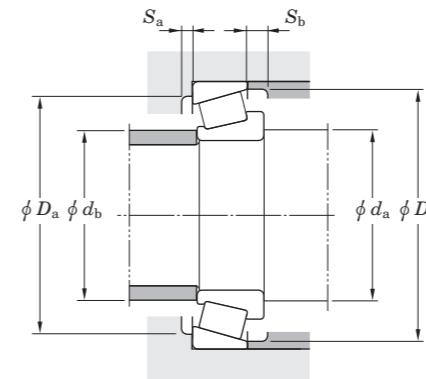
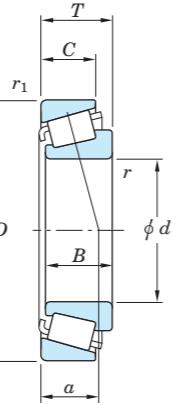
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K							
	D mm inch	T mm inch	B mm inch	C mm inch	r <sup>1)</sup> (min.) mm inch	r <sub>1</sub> <sup>1)</sup> (min.) mm inch	a	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																				
50.800	2.0000	83.312	3.2800	17.462	0.6875	17.462	0.6875	13.495	0.5313	3.6	0.14	0.8	0.03	18790	18721	17.4	0.69	62.0	2.44	56.0	2.20	73.0	2.87	78.0	3.07	0.41	1.48	0.81	14.4	9.95	1.44
	2.0000	85.725	3.3750	19.050	0.7500	18.263	0.7190	12.700	0.5000	1.6	0.06	1.6	0.06	18200	18337	22.7	0.89	59.0	2.32	56.0	2.20	76.0	2.99	81.0	3.19	0.57	1.06	0.58	14.6	14.2	1.03
	2.0000	88.900	3.5000	17.462	0.6875	17.462	0.6875	13.495	0.5313	3.6	0.14	1.2	0.05	18790	18724	17.4	0.69	62.0	2.44	56.0	2.20	78.0	3.07	82.0	3.23	0.41	1.48	0.81	14.4	9.95	1.44
	2.0000	88.900	3.5000	20.638	0.8125	17.462	0.6875	16.670	0.6563	3.6	0.14	1.2	0.05	18790	18723	22.7	0.89	62.0	2.44	56.0	2.20	78.0	3.07	82.0	3.23	0.41	1.48	0.81	14.4	9.95	1.44
	2.0000	88.900	3.5000	20.638	0.8125	22.225	0.8750	16.513	0.6501	1.6	0.06	1.2	0.05	368	362A	16.1	0.63	58.0	2.28	56.0	2.20	81.0	3.19	84.0	3.31	0.32	1.88	1.03	21.4	11.7	1.83
	2.0000	88.900	3.5000	20.638	0.8125	22.225	0.8750	16.513	0.6501	3.6	0.14	1.2	0.05	368A	362A	16.1	0.63	62.0	2.44	56.0	2.20	81.0	3.19	84.0	3.31	0.32	1.88	1.03	21.4	11.7	1.83
	2.0000	88.900	3.5000	20.638	0.8125	22.225	0.8750	16.513	0.6501	5.2	0.20	1.2	0.05	370A	362A	16.1	0.63	65.0	2.56	56.0	2.20	81.0	3.19	84.0	3.31	0.32	1.88	1.03	21.4	11.7	1.83
	2.0000	89.980	3.5425	24.750	0.9744	25.400	1.0000	19.987	0.7869	3.6	0.14	2.4	0.09	28580R	28520	20.0	0.79	63.0	2.48	57.0	2.24	81.0	3.19	86.0	3.39	0.38	1.59	0.87	24.7	15.9	1.55
	2.0000	92.075	3.6250	24.608	0.9688	25.400	1.0000	19.845	0.7813	3.6	0.14	0.8	0.03	28580R	28521	19.9	0.78	63.0	2.48	57.0	2.24	83.0	3.27	87.0	3.43	0.38	1.59	0.87	24.7	15.9	1.55
	2.0000	92.075	3.6250	27.780	1.0937	25.400	1.0000	23.017	0.9062	3.6	0.14	2.4	0.09	28580R	28523	23.1	0.91	63.0	2.48	57.0	2.24	81.0	3.19	86.0	3.39	0.38	1.59	0.87	24.7	15.9	1.55
	2.0000	93.264	3.6718	20.638	0.8125	22.225	0.8750	15.083	0.5938	2.4	0.09	1.2	0.05	375	374	17.1	0.67	60.0	2.36	57.0	2.24	85.0	3.35	88.0	3.46	0.34	1.77	0.97	24.2	14.0	1.73
	2.0000	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	0.8	0.03	0.8	0.03	3775	3730	22.2	0.87	58.0	2.28	58.0	2.28	84.0	3.31	88.0	3.46	0.34	1.77	0.97	30.1	17.4	1.73
	2.0000	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	3.6	0.14	3.2	0.13	3780	3720	22.2	0.87	64.0	2.52	58.0	2.28	82.0	3.23	88.0	3.46	0.34	1.77	0.97	30.1	17.4	1.73
	2.0000	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	3.6	0.14	0.8	0.03	3780	3730	22.2	0.87	64.0	2.52	58.0	2.28	84.0	3.31	88.0	3.46	0.34	1.77	0.97	30.1	17.4	1.73
	2.0000	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	6.4	0.25	3.2	0.13	3784	3730	22.2	0.87	70.0	2.76	58.0	2.28	84.0	3.31	88.0	3.46	0.34	1.77	0.97	30.1	17.4	1.73
	2.0000	95.250	3.7500	27.783	1.0938	28.575	1.1250	22.225	0.8750	3.6	0.14	0.8	0.03	33889	33822	20.4	0.80	64.0	2.52	58.0	2.28	86.0	3.39	90.0	3.54	0.33	1.82	1.00	31.4	17.7	1.77
	2.0000	96.838	3.8125	21.000	0.8268	21.946	0.8640	15.875	0.6250	1.6	0.06	0.8	0.03	385AS	382A	17.4	0.69	60.0	2.36	58.0	2.28	89.0	3.50	92.0	3.62	0.35	1.69	0.93	23.2	14.1	1.65
	2.0000	96.838	3.8125	21.000	0.8268	21.946	0.8640	15.875	0.6250	0.8	0.03	0.8	0.03	385AX	382A	17.4	0.69	59.0	2.32	58.0	2.28	89.0	3.50	92.0	3.62	0.35	1.69	0.93	23.2	14.1	1.65
	2.0000	96.838	3.8125	22.225	0.																										

## TS type

$d$  (50.800) ~ (53.975) mm  
(2.0000) ~ (2.1250) inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

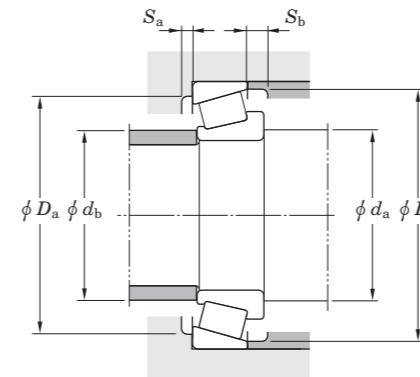
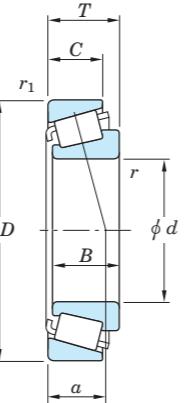
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										$C_r$	$C_{0r}$	Basic load ratings (kN)	Fatigue load limit (kN) $C_u$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor Radial Axial K									
	D mm inch	T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$C_r$	$C_{0r}$	$a$ mm inch	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																						
50.800	2.0000	120.000	4.7244	40.023	1.5757	41.275	1.6250	30.988	1.2200	3.6	0.14	3.0	0.12	218	217	34.0		619	613X	27.3	1.07	67.0	2.64	61.0	2.40	104.0	4.09	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
	2.0000	120.040	4.7260	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	1.6	0.06	218	217	34.0		619	612A	27.3	1.07	67.0	2.64	61.0	2.40	103.0	4.06	109.0	4.29	0.31	1.91	1.05	50.9	27.4	1.86
	2.0000	120.251	4.7343	44.450	1.7500	43.764	1.7230	36.512	1.4375	1.2	0.05	3.2	0.13	276	318	43.6		5565R	5520	31.9	1.26	67.0	2.64	65.0	2.56	110.0	4.33	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
	2.0000	120.650	4.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	218	217	34.0		619	612	27.3	1.07	67.0	2.64	61.0	2.40	105.0	4.13	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
	2.0000	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	2.4	0.09	3.2	0.13	202	223	34.8		555	553X	28.7	1.13	66.0	2.60	62.0	2.44	108.0	4.25	115.0	4.53	0.35	1.73	0.95	47.1	27.9	1.69
	2.0000	122.238	4.8125	43.658	1.7188	43.764	1.7230	36.512	1.4375	1.2	0.05	3.2	0.13	276	318	43.6		5565R	5535	31.1	1.22	67.0	2.64	65.0	2.56	106.0	4.17	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
	2.0000	127.000	5.0000	36.512	1.4375	36.512	1.4375	26.988	1.0625	3.6	0.14	1.6	0.06	209	235	36.2		HM813836	HM813811	32.9	1.30	72.0	2.83	66.0	2.60	113.0	4.45	121.0	4.76	0.50	1.20	0.66	48.6	41.7	1.17
	2.0000	127.000	5.0000	44.450	1.7500	44.450	1.7500	34.925	1.3750	3.6	0.14	3.2	0.13	259	269	41.0		65200	65500	35.2	1.39	75.0	2.95	69.0	2.72	107.0	4.21	119.0	4.69	0.49	1.23	0.68	60.6	50.5	1.20
	2.0000	127.000	5.0000	44.450	1.7500	44.450	1.7500	34.925	1.3750	3.6	0.14	1.2	0.05	259	269	41.0		65200	65501	35.2	1.39	75.0	2.95	69.0	2.72	110.0	4.33	120.0	4.72	0.49	1.23	0.68	60.6	50.5	1.20
	2.0000	136.525	5.3750	46.038	1.8125	44.450	1.7500	36.512	1.4375	3.6	0.14	3.2	0.13	259	269	41.0		65200	65537	36.7	1.44	75.0	2.95	69.0	2.72	110.0	4.33	120.0	4.72	0.49	1.23	0.68	60.6	50.5	1.20
51.592	2.0312	88.900	3.5000	20.638	0.8125	22.225	0.8750	16.513	0.6501	2.0	0.08	1.2	0.05	92.9	87.3	13.3		368S	362A	16.1	0.63	59.0	2.32	56.0	2.20	81.0	3.19	84.0	3.31	0.32	1.88	1.03	21.4	11.7	1.83
	2.0312	100.000	3.9370	25.000	0.9842	22.225	0.8750	21.824	0.8592	1.6	0.06	2.0	0.08	105	98.5	15.1		377S	372	21.5	0.85	60.0	2.36	58.0	2.28	86.0	3.39	90.0	3.54	0.34	1.77	0.97	24.1	14.0	1.73
52.388	2.0625	92.075	3.6250	24.608	0.9688	25.400	1.0000	19.845	0.7813	3.6	0.14	0.8	0.03	107	119	17.9		28584R	28521	19.9	0.78	65.0	2.56	58.0	2.28	83.0	3.27	87.0	3.43	0.38	1.59	0.87	24.7	15.9	1.55
	2.0625	93.264	3.6718	30.162	1.1875	30.302	1.1930	23.812	0.9375	2.4	0.09	0.8	0.03	129	137	20.9		3767	3730	22.2	0.87	63.0	2.48	59.0	2.32	84.0	3.31	88.0	3.46	0.34	1.77	0.97	30.1	17.4	1.73
	2.0625	95.250	3.7500	27.783	1.0938	28.575	1.1250	22.225	0.8750	1.6	0.06	0.8	0.03	135	141	21.6		33890	33822	20.4	0.80	61.0	2.40	59.0	2.32	86.0	3.39	90.0	3.54	0.33	1.82	1.00	31.4	17.7	1.77
	2.0625	95.250	3.7500	27.783	1.0938	28.575	1.1250	22.225	0.8750	3.6	0.14	0.8	0.03	135	141	21.6		33891	3382																

## TS type

 $d$  (53.975) ~ (57.150) mm

(2.1250) ~ (2.2500) inch



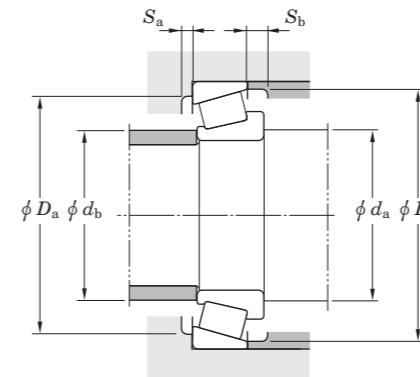
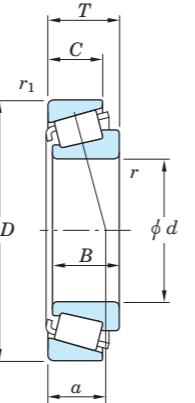
$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	D mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Cone (Inner ring)	Load center Cup (Outer ring)	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K									
		T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	a	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																						
53.975 2.1250	127.000 130.175	5.0000 5.1250	44.450 41.275	1.7500 1.6250	44.450 41.275	1.7500 1.6250	34.925 31.750	1.3750 1.2500	3.6 3.6	0.14 0.14	3.2 3.2	0.13 0.13	259 246	269 267	41.0 41.8	65212 636	65500 633	35.2 30.3	1.39 1.19	77.0 73.0	3.03 2.87	71.0 67.0	2.80 2.64	107.0 116.0	4.21 4.57	119.0 124.0	4.69 4.88	0.49 0.36	1.23 1.66	0.68 0.91	60.6 57.4	50.5 35.5	1.20 1.62
54.813 2.1580	135.755	5.3447	53.975	2.1250	56.007	2.2050	44.450	1.7500	0.8	0.03	3.2	0.13	333	357	49.3	6380	6320	34.8	1.37	70.0	2.76	68.0	2.68	117.0	4.61	126.0	4.96	0.32	1.85	1.02	78.4	43.5	1.80
54.986 2.1648	97.630	3.8437	24.608	0.9688	24.608	0.9688	19.446	0.7656	2.4	0.09	0.8	0.03	113	131	19.7	28680X	28622	21.2	0.83	65.0	2.56	58.0	2.28	88.0	3.46	92.0	3.62	0.40	1.49	0.82	26.1	17.9	1.45
54.988 2.1649	104.775	4.1250	30.162	1.1875	29.317	1.1542	24.605	0.9687	2.4	0.09	3.2	0.13	136	144	22.2	466	453X	23.6	0.93	67.0	2.64	61.0	2.40	92.0	3.62	98.0	3.86	0.34	1.79	0.98	31.7	18.2	1.74
	107.950	4.2500	27.783	1.0938	29.317	1.1542	22.225	0.8750	2.4	0.09	0.8	0.03	136	144	22.2	466	453A	23.6	0.93	67.0	2.64	61.0	2.40	97.0	3.82	100.0	3.94	0.34	1.79	0.98	31.7	18.2	1.74
	110.000	4.3307	27.795	1.0943	29.317	1.1542	27.000	1.0630	2.4	0.09	2.0	0.08	136	144	22.2	466	454	25.7	1.01	67.0	2.64	61.0	2.40	96.0	3.78	100.0	3.94	0.34	1.79	0.98	31.7	18.2	1.74
54.991 2.1650	135.755	5.3447	53.975	2.1250	56.007	2.2050	44.450	1.7500	3.6	0.14	3.2	0.13	333	357	49.3	6381	6320	34.8	1.37	76.0	2.99	70.0	2.76	117.0	4.61	126.0	4.96	0.32	1.85	1.02	78.4	43.5	1.80
55.000 2.1654	96.838	3.8125	21.000	0.8268	21.946	0.8640	15.875	0.6250	2.4	0.09	0.8	0.03	101	101	15.3	385	382A	17.4	0.69	65.0	2.56	61.0	2.40	89.0	3.50	92.0	3.62	0.35	1.69	0.93	23.2	14.1	1.65
	96.838	3.8125	21.000	0.8268	21.946	0.8640	15.875	0.6250	3.6	0.14	0.8	0.03	101	101	15.3	385X	382A	17.4	0.69	67.0	2.64	61.0	2.40	89.0	3.50	92.0	3.62	0.35	1.69	0.93	23.2	14.1	1.65
	98.425	3.8750	21.000	0.8268	21.946	0.8640	17.826	0.7018	2.4	0.09	0.8	0.03	101	101	15.3	385	382	17.4	0.69	65.0	2.56	61.0	2.40	89.0	3.50	92.0	3.62	0.35	1.69	0.93	23.2	14.1	1.65
	100.000	3.9370	25.400	1.0000	21.946	0.8640	22.225	0.8750	2.4	0.09	1.2	0.05	101	101	15.3	385	383X	21.8	0.86	65.0	2.56	61.0	2.40	87.0	3.43	93.0	3.66	0.35	1.69	0.93	23.2	14.1	1.65
	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	0.8	0.03	3.2	0.13	148	161	25.0	475	472A	24.9	0.98	67.0	2.64	66.0	2.60	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	2.0	0.08	3.2	0.13	148	161	25.0	475X	472A	24.9	0.98	69.0	2.72	66.0	2.60	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	120.650	4.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	0.8	0.03	3.2	0.13	218	217	34.0	622X	612	27.3	1.07	66.0	2.60	64.0	2.52	105.0	4.13	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
55.006 2.1656	120.650	4.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	0.8	0.03	3.2	0.13	218	217	34.0	622A	612	27.3	1.07	66.0	2.60	64.0	2.52	105.0	4.13	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
55.474 2.1840	96.838	3.8125	21.000	0.8268	21.946	0.8640	15.875	0.6250	2.4	0.09	0.8	0.03	101	101	15.3	386	382A	17.4	0.69	65.0	2.56	61.0	2.40	89.0	3.50	92.0	3.62	0.35	1.69	0.93	23.2	14.1	1.65
55.562 2.1875	97.630	3.8437	24.608	0.9																													

## TS type

*d* (57.150) ~ (60.000) mm  
(2.2500) ~ (2.3622) inch



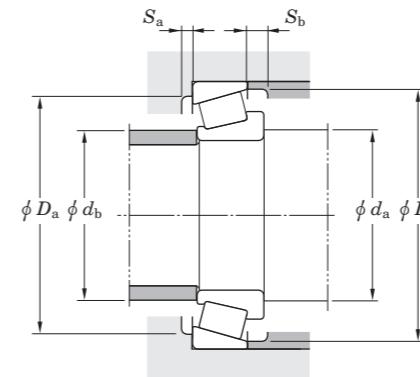
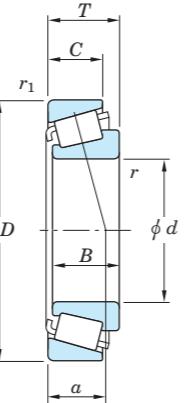
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	D mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K													
		T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	Cone (Inner ring)		Cup (Outer ring)		$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																						
57.150	2.2500	110.000	4.3307	22.000	0.8661	21.996	0.8660	22.000	0.8661	2.4	0.09	0.8	0.03	109	116	17.7			390	394	21.3	0.84	70.0	2.76	66.0	2.60	102.0	4.02	104.5	4.11	0.40	1.49	0.82	25.0	17.2	1.46
	2.2500	111.125	4.3750	22.000	0.8661	21.996	0.8660	18.824	0.7411	2.4	0.09	1.2	0.05	109	116	17.7			390	393AS	21.3	0.84	70.0	2.76	66.0	2.60	101.0	3.98	105.0	4.13	0.40	1.49	0.82	25.0	17.2	1.46
	2.2500	112.712	4.4375	22.225	0.8750	21.996	0.8660	15.875	0.6250	2.4	0.09	3.2	0.13	109	116	17.7			390	393A	21.5	0.85	70.0	2.76	66.0	2.60	100.0	3.94	105.0	4.13	0.40	1.49	0.82	25.0	17.2	1.46
	2.2500	112.712	4.4375	30.162	1.1875	30.048	1.1830	23.812	0.9375	3.6	0.14	3.2	0.13	139	164	25.1			3979	3920	25.9	1.02	72.0	2.83	66.0	2.60	99.0	3.90	106.0	4.17	0.40	1.49	0.82	32.4	22.3	1.46
	2.2500	112.712	4.4375	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	3.2	0.13	184	207	32.1			39580	39520	23.3	0.92	72.0	2.83	66.0	2.60	101.0	3.98	107.0	4.21	0.34	1.77	0.97	42.6	24.7	1.72
	2.2500	112.712	4.4375	30.162	1.1875	30.162	1.1875	23.812	0.9375	7.9	0.31	3.2	0.13	184	207	32.1			39581	39520	23.3	0.92	81.0	3.19	66.0	2.60	101.0	3.98	107.0	4.21	0.34	1.77	0.97	42.6	24.7	1.72
	2.2500	112.712	4.4375	36.512	1.4375	30.162	1.1875	30.162	1.1875	3.6	0.14	3.2	0.13	184	207	32.1			39580	39522	29.7	1.17	72.0	2.83	66.0	2.60	101.0	3.98	107.0	4.21	0.34	1.77	0.97	42.6	24.7	1.72
	2.2500	117.475	4.6250	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	0.8	0.03	148	179	27.4			33225	33461	27.8	1.09	74.0	2.91	68.0	2.68	106.0	4.17	0.44	1.38	0.76	34.4	25.6	1.34		
	2.2500	117.475	4.6250	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	3.2	0.13	148	179	27.4			33225	33462	27.8	1.09	74.0	2.91	68.0	2.68	104.0	4.09	112.0	4.41	0.44	1.38	0.76	34.4	25.6	1.34
	2.2500	117.475	4.6250	33.338	1.3125	31.750	1.2500	23.812	0.9375	3.6	0.14	0.8	0.03	162	152	23.2			66225R	66461	33.2	1.31	76.0	2.99	69.0	2.72	102.0	4.02	111.0	4.37	0.63	0.96	0.53	37.5	40.1	0.93
	2.2500	120.040	4.7260	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	218	217	34.0			623	612A	27.3	1.07	72.0	2.83	66.0	2.60	103.0	4.06	109.0	4.29	0.31	1.91	1.05	50.9	27.4	1.86
	2.2500	120.650	4.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	218	217	34.0			623	612	27.3	1.07	72.0	2.83	66.0	2.60	105.0	4.13	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
	2.2500	120.650	4.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	218	217	34.0			623A	612	27.3	1.07	78.0	3.07	66.0	2.60	105.0	4.13	110.0	4.33	0.31	1.91	1.05	50.9	27.4	1.86
	2.2500	122.238	4.8125	33.338	1.3125	31.750	1.2500	23.812	0.9375	3.6	0.14	3.2	0.13	160	153	23.3			66587	66520	35.4	1.39	77.0	3.03	71.0	2.80	105.0	4.13	116.0	4.57	0.67	0.90	0.50	37.1	42.2	0.88
	2.2500	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	3.6	0.14	3.2	0.13	202	223	34.8			555S	553X	28.7	1.13	73.0	2.87	67.0	2.64	108.0	4.25	115.0	4.53	0.35	1.73	0.95	47.1	27.9	1.69
	2.2500	123.825	4.8750	38.100	1.5000	36.678	1.4440	30.162	1.1875	7.9	0.31	3.2	0.13	202	223	34.8			555SA	552A	28.7	1.13	82.													

## TS type

$d$  (60.000) ~ (63.500) mm  
(2.3622) ~ (2.5000) inch



$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

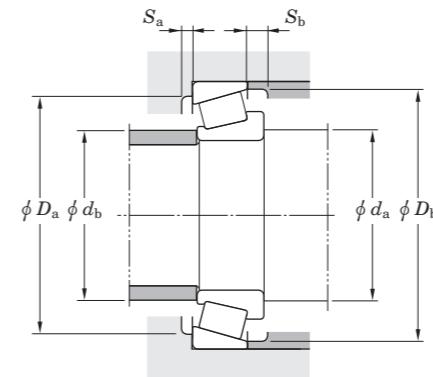
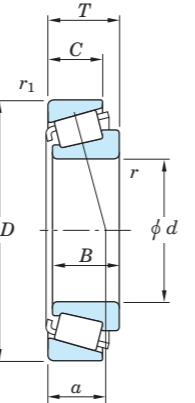
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										$C_r$ $C_{0r}$	Basic load ratings (kN) $C_u$	Fatigue load limit (kN)	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor Radial Axial										
	D mm inch	T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$C_r$	$C_{0r}$	$a$ mm inch	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																						
60.000	2.3622	112.712	4.4375	30.162	1.1875	30.048	1.1830	23.812	0.9375	3.6	0.14	0.8	0.03	139	164	25.1		3977	3925	25.9	1.02	74.0	2.91	68.0	2.68	101.0	3.98	106.0	4.17	0.40	1.49	0.82	32.4	22.3	1.46
	2.3622	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	2.0	0.08	3.2	0.13	148	161	25.0		476	472A	24.9	0.98	73.0	2.87	69.0	2.72	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.3622	120.000	4.7244	29.794	1.1730	29.007	1.1420	24.237	0.9542	1.6	0.06	2.0	0.08	148	161	25.0		476A	472	25.7	1.01	72.0	2.83	69.0	2.72	107.0	4.21	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.3622	122.238	4.8125	33.338	1.3125	31.750	1.2500	23.812	0.9375	3.6	0.14	3.2	0.13	160	153	23.3		66585	66520	35.4	1.39	79.0	3.11	73.0	2.87	105.0	4.13	116.0	4.57	0.67	0.90	0.50	37.1	42.2	0.88
	2.3622	122.238	4.8125	33.338	1.3125	31.750	1.2500	23.812	0.9375	0.8	0.03	3.2	0.13	160	153	23.3		66588	66520	35.4	1.39	72.0	2.83	65.0	2.56	105.0	4.13	116.0	4.57	0.67	0.90	0.50	37.1	42.2	0.88
60.325	2.3750	100.000	3.9370	25.400	1.0000	25.400	1.0000	19.845	0.7813	3.6	0.14	3.2	0.13	115	137	20.6		28985	28921	22.8	0.90	73.0	2.87	67.0	2.64	89.0	3.50	96.0	3.78	0.43	1.41	0.78	26.6	19.3	1.38
	2.3750	100.000	3.9370	25.400	1.0000	25.400	1.0000	19.845	0.7813	3.6	0.14	0.8	0.03	115	137	20.6		28985	28921A	22.8	0.90	73.0	2.87	67.0	2.64	92.0	3.62	96.0	3.78	0.43	1.41	0.78	26.6	19.3	1.38
	2.3750	101.600	4.0000	25.400	1.0000	25.400	1.0000	19.845	0.7813	3.6	0.14	3.2	0.13	115	137	20.6		28985	28920	22.8	0.90	73.0	2.87	67.0	2.64	89.0	3.50	96.0	3.78	0.43	1.41	0.78	26.6	19.3	1.38
	2.3750	112.712	4.4375	30.162	1.1875	30.048	1.1830	23.812	0.9375	3.6	0.14	0.8	0.03	139	164	25.1		3980	3925	25.9	1.02	75.0	2.95	68.0	2.68	101.0	3.98	106.0	4.17	0.40	1.49	0.82	32.4	22.3	1.46
	2.3750	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	7.9	0.31	3.2	0.13	202	223	34.8		557A	553X	28.7	1.13	84.0	3.31	69.0	2.72	108.0	4.25	115.0	4.53	0.35	1.73	0.95	47.1	27.9	1.69
	2.3750	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	2.4	0.09	3.2	0.13	202	223	34.8		558	553X	28.7	1.13	73.0	2.87	69.0	2.72	108.0	4.25	115.0	4.53	0.35	1.73	0.95	47.1	27.9	1.69
	2.3750	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	3.6	0.14	3.2	0.13	202	223	34.8		558A	553X	28.7	1.13	76.0	2.99	69.0	2.72	108.0	4.25	115.0	4.53	0.35	1.73	0.95	47.1	27.9	1.69
	2.3750	122.238	4.8125	38.100	1.5000	38.354	1.5100	29.718	1.1700	7.9	0.31	1.6	0.06	238	249	39.1		HM212044	HM212010	27.3	1.07	85.0	3.35	70.0	2.76	110.0	4.33	116.0	4.57	0.34	1.78	0.98	55.5	32.0	1.73
	2.3750	122.238	4.8125	43.658	1.7188	43.764	1.7230	36.512	1.4375	0.8	0.03	3.2	0.13	276	318	43.6		558R	5535	31.1	1.22	73.0	2.87	72.0	2.83	106.0	4.17	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
	2.3750	122.238	4.8125	43.658	1.7188	43.764	1.7230	36.512	1.4375	3.6	0.14	3.2	0.13	276	318	43.6		5583R	5535	31.1	1.22	78.0	3.07	72.0	2.83	106.0	4.17	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
61.912	2.4375	127.000	5.0000	36.512	1.4375	36.512	1.4375	26.988	1.0625	3.6	0.14	1.6	0.06	209	235</																				

## TS type

 $d$  (63.500) ~ (66.675) mm

(2.5000) ~ (2.6250) inch



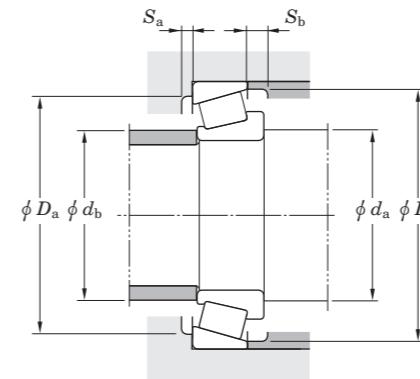
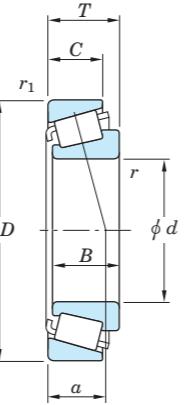
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

	$d$ mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Cone (Inner ring)	Load center Cup (Outer ring)	Mounting dimensions						Constant $e$	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$												
		$D$ mm inch	$T$ mm inch	$B$ mm inch	$C$ mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$a$ mm inch	$d_a$ mm inch						$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																			
63.500	2.5000	112.712	4.4375	30.162	1.1875	30.048	1.1830	23.812	0.9375	3.6	0.14	0.8	0.03	139	164	25.1			3982	3925	25.9	1.02	77.0	3.03	71.0	2.80	101.0	3.98	106.0	4.17	0.40	1.49	0.82	32.4	22.3	1.46
	2.5000	112.712	4.4375	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	3.2	0.13	184	207	32.1			39585	39520	23.3	0.92	77.0	3.03	71.0	2.80	101.0	3.98	107.0	4.21	0.34	1.77	0.97	42.6	24.7	1.72
	2.5000	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	0.8	0.03	3.2	0.13	148	161	25.0			477	472A	24.9	0.98	73.0	2.87	72.0	2.83	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.5000	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	3.6	0.14	3.2	0.13	148	161	25.0			483	472A	24.9	0.98	78.0	3.07	72.0	2.83	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.5000	120.000	4.7244	29.794	1.1730	29.007	1.1420	24.237	0.9542	0.8	0.03	2.0	0.08	129	161	18.8			477	472	25.7	1.01	73.0	2.87	72.0	2.83	108.0	4.25	113.0	4.45	0.38	1.56	0.86	34.5	22.7	1.52
	2.5000	120.000	4.7244	29.794	1.1730	30.162	1.1875	23.444	0.9230	0.8	0.03	0.8	0.03	148	179	27.4			33251	33472	27.4	1.08	73.0	2.87	72.0	2.83	107.0	4.21	113.0	4.45	0.44	1.38	0.76	34.4	25.6	1.34
	2.5000	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	3.6	0.14	3.2	0.13	202	223	34.8			559	553X	28.7	1.13	78.0	3.07	72.0	2.83	108.0	4.25	115.0	4.53	0.35	1.73	0.95	47.1	27.9	1.69
	2.5000	122.238	4.8125	38.354	1.5100	38.100	1.5000	29.718	1.1700	3.6	0.14	3.2	0.13	238	249	39.1			HM212046	HM212011	27.6	1.09	80.0	3.15	73.0	2.87	108.0	4.25	116.0	4.57	0.34	1.78	0.98	55.5	32.0	1.73
	2.5000	122.238	4.8125	38.354	1.5100	38.100	1.5000	29.718	1.1700	7.1	0.28	1.6	0.06	238	249	39.1			HM212047	HM212010	27.6	1.09	87.0	3.43	73.0	2.87	110.0	4.33	116.0	4.57	0.34	1.78	0.98	55.5	32.0	1.73
	2.5000	122.238	4.8125	43.658	1.7188	43.764	1.7230	36.512	1.4375	5.2	0.20	3.2	0.13	276	318	43.6			5564R	5535	31.1	1.22	79.0	3.11	72.0	2.83	106.0	4.17	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
	2.5000	122.238	4.8125	43.658	1.7188	43.764	1.7230	36.512	1.4375	3.6	0.14	3.2	0.13	276	318	43.6			5584R	5535	31.1	1.22	81.0	3.19	75.0	2.95	106.0	4.17	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
	2.5000	122.238	4.8125	51.595	2.0313	51.702	2.0355	36.512	1.4375	3.6	0.14	3.2	0.13	276	318	43.6			5552R	5535	39.0	1.54	81.0	3.19	72.0	2.83	106.0	4.17	116.0	4.57	0.36	1.67	0.92	64.5	39.5	1.63
	2.5000	123.825	4.8750	30.162	1.1875	29.007	1.1420	24.605	0.9687	0.8	0.03	3.2	0.13	148	161	25.0			477	472X	26.0	1.02	73.0	2.87	72.0	2.83	109.0	4.29	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.5000	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	3.6	0.14	3.2	0.13	196	226	35.3			565	563	28.6	1.13	80.0	3.15	73.0	2.87	112.0	4.41	120.0	4.72	0.36	1.65	0.91	45.8	28.5	1.61
	2.5000	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	6.4	0.25	3.2	0.13	196	226	35.3			565S	563	28.6	1.13	86.0	3.39	73.0	2.87	112.0	4.41	120.0	4.72	0.36	1.65	0.91	45.8	28.5	1.61
	2.5000	127.000	5.0000	36.512	1.4375	56.007	2.2050	44.450	1.7500	4.3	0.17	3.2	0.13	333	357	49.3			HM813842	HM813811	32.9	1.30	82.0	3.23	76.0	2.99	113.0	4.45	121.0	4.76	0.50	1.20	0.66	48.6	41.7	1.17

## TS type

*d* (66.675) ~ (69.850) mm  
(2.6250) ~ (2.7500) inch



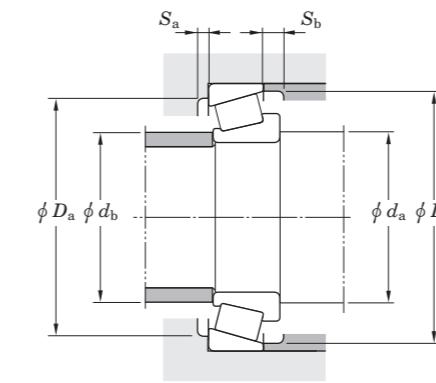
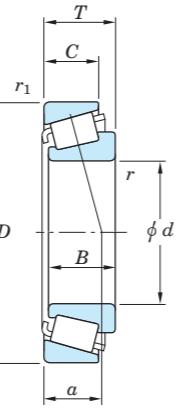
$P = XF_r + YF_a$			
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										$C_r$	$C_{0r}$	Basic load ratings (kN)	Fatigue load limit (kN) $C_u$	Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor Radial   Axial K								
	D mm inch	T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$a$	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch						$d_a$	$d_b$	$D_a$	$D_b$														
	$r$	$r_1$	$\phi D$	$\phi d$	$r$	$r_1$	$a$	$d_a$	$d_b$	$D_a$	$D_b$						$d_a$	$d_b$	$D_a$	$D_b$														
66.675	2.6250	112.712	4.4375	30.162	1.1875	30.048	1.1830	23.812	0.9375	3.6	0.14	0.8	0.03	139	164	25.1	3984	3925	25.9	1.02	80.0	3.15	74.0	2.91	101.0	3.98	106.0	4.17	0.40	1.49	0.82	32.4	22.3	1.46
	2.6250	112.712	4.4375	30.162	1.1875	30.048	1.1830	23.812	0.9375	5.6	0.22	0.8	0.03	139	164	25.1	3994	3925	25.9	1.02	84.0	3.31	74.0	2.91	101.0	3.98	106.0	4.17	0.40	1.49	0.82	32.4	22.3	1.46
	2.6250	112.712	4.4375	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	3.2	0.13	184	207	32.1	39590	39520	23.3	0.92	80.0	3.15	74.0	2.91	101.0	3.98	107.0	4.21	0.34	1.77	0.97	42.6	24.7	1.72
	2.6250	112.712	4.4375	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	0.8	0.03	184	207	32.1	39590	39521	23.3	0.92	80.0	3.15	74.0	2.91	103.0	4.06	107.0	4.21	0.34	1.77	0.97	42.6	24.7	1.72
	2.6250	117.475	4.6250	30.162	1.1875	30.162	1.1875	23.812	0.9375	5.6	0.22	3.2	0.13	148	179	27.4	33261	33462	27.8	1.09	86.0	3.39	76.0	2.99	104.0	4.09	112.0	4.41	0.44	1.38	0.76	34.4	25.6	1.34
	2.6250	117.475	4.6250	30.162	1.1875	30.162	1.1875	23.812	0.9375	3.6	0.14	3.2	0.13	148	179	27.4	33262	33462	27.8	1.09	81.0	3.19	75.0	2.95	104.0	4.09	112.0	4.41	0.44	1.38	0.76	34.4	25.6	1.34
	2.6250	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	2.0	0.08	3.2	0.13	148	161	25.0	478S	472A	24.9	0.98	78.0	3.07	74.0	2.91	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.6250	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	2.4	0.09	3.2	0.13	148	161	25.0	479	472A	24.9	0.98	78.0	3.07	74.0	2.91	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.6250	122.238	4.8125	38.100	1.5000	36.678	1.4440	30.162	1.1875	3.6	0.14	3.2	0.13	202	223	34.8	560	553X	28.7	1.13	81.0	3.19	75.0	2.95	108.0	4.25	115.0	4.53	0.35	1.73	0.95	47.1	27.9	1.69
	2.6250	122.238	4.8125	38.100	1.5000	38.354	1.5100	29.718	1.1700	3.6	0.14	1.6	0.06	238	249	39.1	HM212049	HM212010	27.3	1.07	82.0	3.23	75.5	2.97	110.0	4.33	116.0	4.57	0.34	1.78	0.98	55.5	32.0	1.73
	2.6250	127.000	5.0000	36.512	1.4375	36.512	1.4375	26.988	1.0625	3.6	0.14	1.6	0.06	209	235	36.2	HM813844	HM813811	32.9	1.30	85.0	3.35	78.0	3.07	113.0	4.45	121.0	4.76	0.50	1.20	0.66	48.6	41.7	1.17
	2.6250	130.175	5.1250	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	246	267	41.8	641	633	30.3	1.19	83.0	3.27	77.0	3.03	116.0	4.57	124.0	4.88	0.36	1.66	0.91	57.4	35.5	1.62
	2.6250	135.755	5.3447	53.975	2.1250	56.007	2.2050	44.450	1.7500	4.3	0.17	3.2	0.13	333	357	49.3	6386	6320	34.8	1.37	87.0	3.43	77.5	3.05	117.0	4.61	126.0	4.96	0.32	1.85	1.02	78.4	43.5	1.80
	2.6250	135.755	5.3447	53.975	2.1250	56.007	2.2050	44.450	1.7500	8.6	0.34	3.2	0.13	333	357	49.3	6386A	6320	34.8	1.37	92.0	3.62	77.0	3.03	117.0	4.61	126.0	4.96	0.32	1.85	1.02	78.4	43.5	1.80
	2.6250	135.755	5.3447	53.975	2.1250	56.007	2.2050	44.450	1.7500	6.4	0.25	3.2	0.13	333	357	49.3	6389	6320	34.8	1.37	91.0	3.58	77.5	3.05	117.0	4.61	126.0	4.96	0.32	1.85	1.02	78.4	43.5	1.80
	2.6250	136.525	5.3750	4																														

## TS type

$d$  (69.850) ~ (73.025) mm  
(2.7500) ~ (2.8750) inch



$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

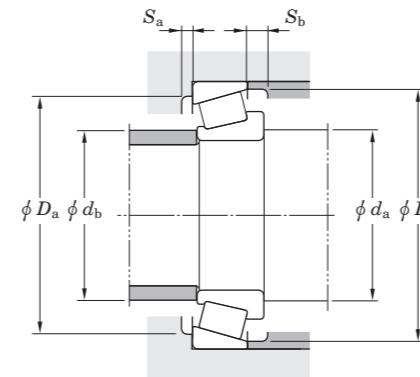
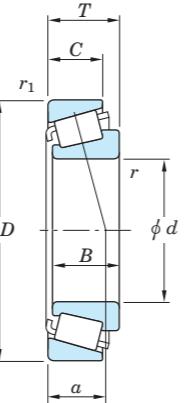
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										$C_r$	$C_{0r}$	Basic load ratings (kN)	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor Radial Axial								
	D mm inch	T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$C_r$	$C_{0r}$	$d_a$ mm inch	$d_b$ mm inch							$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch														
	$r$ mm	$r_1$ mm	$\phi D$ mm	$\phi d$ mm	$a$ mm	$\phi d_b$ mm	$\phi D_a$ mm	$\phi d_a$ mm	$\phi D_b$ mm	$\phi d_b$ mm							$\phi D_a$ mm	$\phi d_a$ mm	$\phi D_b$ mm	$\phi d_b$ mm														
69.850	2.7500	123.825	4.8750	30.162	1.1875	29.007	1.1420	24.605	0.9687	3.6	0.14	3.2	0.13	148	161	25.0	482	472X	26.0	1.02	83.0	3.27	77.0	3.03	109.0	4.29	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.7500	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	3.6	0.14	3.2	0.13	196	226	35.3	566	563	28.6	1.13	85.0	3.35	78.0	3.07	112.0	4.41	120.0	4.72	0.36	1.65	0.91	45.8	28.5	1.61
	2.7500	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	0.8	0.03	3.2	0.13	196	226	35.3	566S	563	28.6	1.13	79.0	3.11	78.0	3.07	112.0	4.41	120.0	4.72	0.36	1.65	0.91	45.8	28.5	1.61
	2.7500	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	3.6	0.14	1.6	0.06	209	235	36.2	HM813846	HM813811	32.9	1.30	88.0	3.46	81.0	3.19	113.0	4.45	121.0	4.76	0.50	1.20	0.66	48.6	41.7	1.17
	2.7500	130.175	5.1250	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	246	267	41.8	643	633	30.3	1.19	86.0	3.39	80.0	3.15	116.0	4.57	124.0	4.88	0.36	1.66	0.91	57.4	35.5	1.62
	2.7500	136.525	5.3750	46.038	1.8125	46.038	1.8125	36.512	1.4375	3.6	0.14	3.2	0.13	290	369	49.6	H715344	H715311	37.0	1.46	92.0	3.62	85.0	3.35	118.0	4.65	132.0	5.20	0.47	1.27	0.70	67.8	54.8	1.24
	2.7500	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3	655	653	33.4	1.31	88.0	3.46	82.0	3.23	131.0	5.16	139.0	5.47	0.41	1.47	0.81	60.9	42.6	1.43
	2.7500	149.225	5.8750	53.975	2.1250	54.229	2.1350	44.450	1.7500	5.2	0.20	3.2	0.13	357	404	54.4	6454	6420	39.3	1.55	94.0	3.70	85.0	3.35	129.0	5.08	141.0	5.55	0.36	1.66	0.91	83.9	51.9	1.62
	2.7500	149.225	5.8750	53.975	2.1250	54.229	2.1350	44.450	1.7500	6.4	0.25	3.2	0.13	357	404	54.4	6484	6420	39.3	1.55	95.0	3.74	85.0	3.35	129.0	5.08	141.0	5.55	0.36	1.66	0.91	83.9	51.9	1.62
	2.7500	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	5.2	0.20	3.2	0.13	330	368	50.1	744AR	742	32.4	1.28	92.0	3.62	82.0	3.23	134.0	5.28	142.0	5.59	0.33	1.84	1.01	77.3	43.0	1.80
	2.7500	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	3.6	0.14	3.2	0.13	330	368	50.1	745AR	742	32.4	1.28	88.0	3.46	82.0	3.23	134.0	5.28	142.0	5.59	0.33	1.84	1.01	77.3	43.0	1.80
	2.7500	168.275	6.6250	53.975	2.1250	56.363	2.2190	41.275	1.6250	3.6	0.14	3.2	0.13	429	467	62.1	835R	832	35.0	1.38	91.0	3.58	84.0	3.31	149.0	5.87	155.0	6.10	0.30	2.00	1.10	101	51.6	1.95
69.952	2.7540	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	2.0	0.08	2.0	0.08	113	127	19.4	34274	34478	26.8	1.06	81.0	3.19	78.0	3.07	110.0	4.33	116.0	4.57	0.45	1.33	0.73	26.0	20.0	1.30
70.000	2.7559	120.000	4.7244	29.002	1.1418	29.007	1.1420	23.444	0.9230	2.0	0.08	3.2	0.13	148	161	25.0	484	472A	24.9	0.98	80.0	3.15	77.0	3.03	106.0	4.17	114.0	4.49	0.38	1.56	0.86	34.5	22.7	1.52
	2.7559	125.052	4.9233	23.731	0.9343	23.012	0.9060	16.401	0.6457	2.0	0.08	2.0	0.08	113	127	19.4	34275	34492A	25.9	1.02	82.0	3.23	78.0	3.07	112.0	4.41	118.0	4.65	0.45	1.33	0.73	26.0	20.0	1.30
7																																		

## TS type

 $d$  (73.025) ~ (76.200) mm

(2.8750) ~ (3.0000) inch



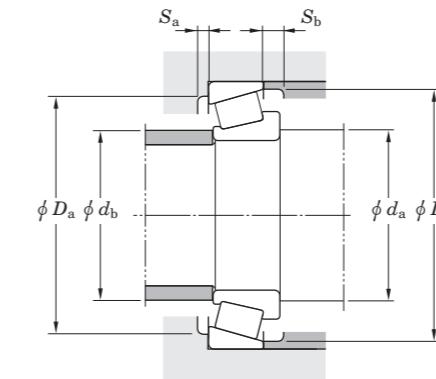
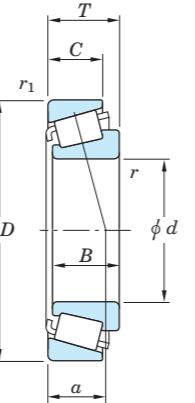
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

	$d$ mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Cone (Inner ring)	Load center Cup (Outer ring)	Mounting dimensions						Constant $e$	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3000 Hrs.)	Factor $K$										
		$D$ mm inch	$T$ mm inch	$B$ mm inch	$C$ mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$a$ mm inch	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																						
73.025	2.8750	149.225	5.8750	53.975	2.1250	54.229	2.1350	44.450	1.7500	3.6	0.14	3.2	0.13	357	404	54.4	6460	6420	39.3	1.55	93.0	3.66	87.0	3.43	129.0	5.08	141.0	5.55	0.36	1.66	0.91	83.9	51.9	1.62
	2.8750	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	3.6	0.14	3.2	0.13	330	368	50.1	744R	742	32.4	1.28	91.0	3.58	85.0	3.35	134.0	5.28	142.0	5.59	0.33	1.84	1.01	77.3	43.0	1.80
	2.8750	152.400	6.0000	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3	657	652	33.4	1.31	90.0	3.54	85.0	3.35	134.0	5.28	141.0	5.55	0.41	1.47	0.81	60.9	42.6	1.43
	2.8750	159.995	6.2990	47.625	1.8750	48.260	1.9000	38.100	1.5000	3.6	0.14	0.8	0.03	342	391	52.4	762	752A	35.5	1.40	92.0	3.62	97.0	3.82	146.0	5.75	149.0	5.87	0.34	1.76	0.97	80.0	46.6	1.72
	2.8750	161.925	6.3750	47.625	1.8750	48.260	1.9000	38.100	1.5000	3.6	0.14	3.2	0.13	342	391	52.4	762	752	35.5	1.40	92.0	3.62	97.0	3.82	144.0	5.67	150.0	5.91	0.34	1.76	0.97	80.0	46.6	1.72
73.817	2.9062	112.712	4.4375	25.400	1.0000	25.400	1.0000	19.050	0.7500	1.6	0.06	3.2	0.13	122	155	23.3	29688	29620	26.2	1.03	83.0	3.27	81.0	3.19	101.0	3.98	109.0	4.29	0.49	1.23	0.68	28.1	23.4	1.20
	2.9062	127.000	5.0000	36.512	1.4375	36.170	1.4240	28.575	1.1250	0.8	0.03	3.2	0.13	196	226	35.3	568	563	28.6	1.13	83.0	3.27	82.0	3.23	112.0	4.41	120.0	4.72	0.36	1.65	0.91	45.8	28.5	1.61
74.612	2.9375	139.992	5.5115	36.512	1.4375	36.098	1.4212	28.575	1.1250	3.6	0.14	3.2	0.13	220	262	39.8	577R	572	31.0	1.22	91.0	3.58	85.0	3.35	125.0	4.92	133.0	5.24	0.40	1.49	0.82	51.2	35.3	1.45
	2.9375	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3	658	653	33.4	1.31	92.0	3.62	86.0	3.39	131.0	5.16	139.0	5.47	0.41	1.47	0.81	60.9	42.6	1.43
	2.9375	150.000	5.9055	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.0	0.12	261	301	45.3	658	653X	33.4	1.31	92.0	3.62	86.0	3.39	133.0	5.24	141.0	5.55	0.41	1.47	0.81	60.9	42.6	1.43
74.976	2.9518	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	2.0	0.08	2.0	0.08	113	127	19.4	34294	34478	26.8	1.06	85.0	3.35	83.0	3.27	110.0	4.33	116.0	4.57	0.45	1.33	0.73	26.0	20.0	1.30
74.986	2.9522	127.000	5.0000	30.162	1.1875	31.000	1.2205	22.225	0.8750	2.4	0.09	3.2	0.13	179	225	32.3	42686X	42620	27.1	1.07	85.0	3.35	81.0	3.19	114.0	4.49	121.0	4.76	0.42	1.43	0.79	41.4	29.6	1.40
74.988	2.9523	127.000	5.0000	30.162	1.1875	31.000	1.2205	22.225	0.8750	6.4	0.25	3.2	0.13	179	225	32.3	42686	42620	27.1	1.07	95.0	3.74	84.0	3.31	114.0	4.49	121.0	4.76	0.42	1.43	0.79	41.4	29.6	1.40
75.000	2.9528	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	2.4	0.09	2.0	0.08	113	127	19.4	34295	34478	26.8	1.06	86.0	3.39	83.0	3.27	110.0	4.33	116.0	4.57	0.45	1.33	0.73	26.0	20.0	1.30
	2.9528	161.925	6.3750	53.975	2.1250	55.100	2.1693	42.862	1.6875	3.0	0.12	3.2	0.13	395	471	61.4	6555R	6535	41.0	1.61	95.0	3.74	85.0	3.35	141.0	5.55	154.0	6.06	0.40	1.50	0.82	92.9	63.5	1.46
76.200	3.0000	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	3.6	0.14	2.0	0.08	113	127	19.4	34301	34478	26.8	1.06	89.0	3.50	83.0	3.27	110.0	4.33	116.0	4.57	0.45	1.33	0.73	26.0	20.0	1.30

## TS type

$d$  (76.200) ~ (82.550) mm  
(3.0000) ~ (3.2500) inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

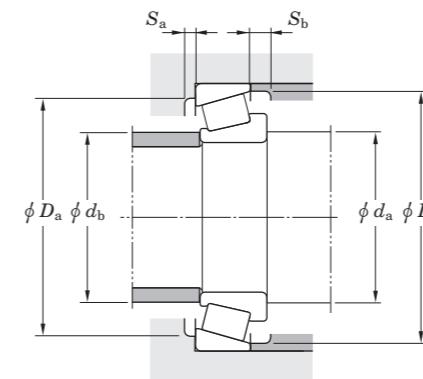
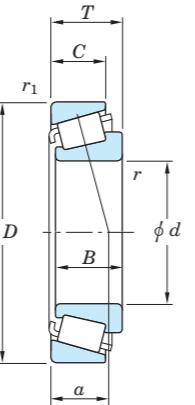
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Cone (Inner ring)	Load center Cup (Outer ring)	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K										
	D mm inch	T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$a$	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																								
76.200	3.0000	161.925	6.3750	53.975	2.1250	55.100	2.1693	42.862	1.6875	3.6	0.14	3.2	0.13	395	471	61.4																			
	3.0000	168.275	6.6250	47.625	1.8750	48.260	1.9000	38.100	1.5000	3.6	0.14	3.2	0.13	342	391	52.4																			
	3.0000	169.850	6.6870	62.705	2.4687	63.830	2.5130	44.450	1.7500	3.6	0.14	3.2	0.13	395	471	61.4																			
	3.0000	190.500	7.5000	57.150	2.2500	57.531	2.2650	46.038	1.8125	3.6	0.14	3.2	0.13	549	602	76.9																			
77.356	3.0455	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	3.6	0.14	2.0	0.08	113	127	19.4																			
																		34304	34478	26.8	1.06	90.0	3.54	85.0	3.35	110.0	4.33	116.0	4.57	0.45	1.33	0.73	26.0	20.0	1.30
																		LM814849	LM814810	27.6	1.09	91.0	3.58	85.0	3.35	105.0	4.13	113.0	4.45	0.51	1.18	0.65	29.2	25.4	1.15
77.788	3.0625	117.475	4.6250	25.400	1.0000	25.400	1.0000	19.050	0.7500	3.6	0.14	3.2	0.13	127	166	25.1																			
	3.0625	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	3.6	0.14	2.0	0.08	113	127	19.4																			
	3.0625	121.442	4.7812	24.608	0.9688	23.012	0.9060	17.462	0.6875	6.4	0.25	2.0	0.08	113	127	19.4																			
	3.0625	127.000	5.0000	30.162	1.1875	31.000	1.2205	22.225	0.8750	3.6	0.14	3.2	0.13	179	225	32.3																			
79.375	3.1250	127.000	5.0000	30.162	1.1875	29.769	1.1720	22.225	0.8750	3.6	0.14	3.2	0.13	167	198	30.0																			
	3.1250	133.350	5.2500	30.162	1.1875	34.925	1.3750	3.6	0.14	3.2	0.13	267	337	51.0																					
	3.1250	135.733	5.3438	44.450	1.7500	46.101	1.8150	34.925	1.3750	3.6	0.14	3.2	0.13	223	293	43.2																			
	3.1250	146.050	5.7500	33.338	1.3125	34.925	1.3750	26.195	1.0313	3.6	0.14	3.2	0.13	342	391	52.4																			
79.985	3.1490	136.525	5.3750	30.162	1.1875	29.769	1.1720	22.225	0.8750	3.6	0.14	3.2	0.13	167	198	30.0																			
	3.1490	139.992	5.5115	36.512	1.4375	36.098	1.4212	28.575	1.1250	3.6	0.14	3.2	0.13	220	262	39.8																			
	3.1490	152.400	6.0000	39.688	1.5625	36.322	1.4300	30.162	1.1875	3.6	0.14	3.2	0.13	230	287	42.5																			
																		496X	493	29.8	1.17	94.0	3.70	88.0	3.46	122.0	4.80	130.0	5.12	0.44	1.35	0.74	38.8	29.4	1.32
80.000	3.1496	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	3.0	0.12	3.2	0.13	330	368	50.1																			
	3.1496	161.925	6.3750	53.975	2.1250	55.100	2.1693	42.862	1.6875	3.0	0.12	3.2	0.13	395	471	61.4																			
	3.1496	168.275	6.6250	53.975	2.1250	56.363	2.2190	41.275	1.6250	3.0	0.12	3.2	0.13	429	467	62.1																			
	3.1496	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	3.0	0.12	3.2	0.13	482	565	72.4																			

## TS type

 $d$  (82.550) ~ (85.725) mm

(3.2500) ~ (3.3750) inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

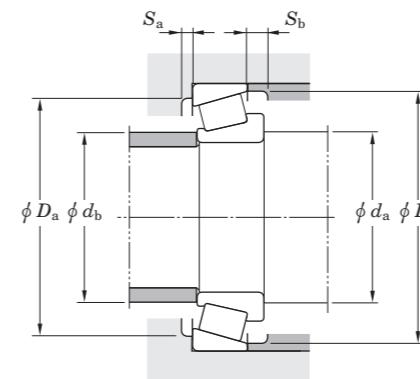
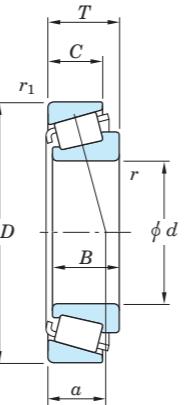
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

	$d$ mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Cone (Inner ring)	Load center Cup (Outer ring)	Mounting dimensions						Constant $e$	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$		
		$D$ mm inch	$T$ mm inch	$B$ mm inch	$C$ mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$a$ mm	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch														
82.550	3.2500	133.350	5.2500	33.338	1.3125	33.338	1.3125	26.195	1.0313	3.6	0.14	0.8	0.03	193	245	37.2								44.7	30.9	1.45
	3.2500	133.350	5.2500	33.338	1.3125	33.338	1.3125	26.195	1.0313	6.7	0.26	0.8	0.03	193	245	37.2								44.7	30.9	1.45
	3.2500	133.350	5.2500	39.688	1.5625	39.688	1.5625	32.545	1.2813	6.7	0.26	3.2	0.13	222	306	45.9								51.8	35.6	1.46
	3.2500	133.350	5.2500	39.688	1.5625	39.688	1.5625	32.545	1.2813	3.6	0.14	3.2	0.13	222	306	45.9								51.8	35.6	1.46
	3.2500	139.700	5.5000	36.512	1.4375	36.098	1.4212	28.575	1.1250	3.6	0.14	3.2	0.13	220	262	39.8								51.2	35.3	1.45
	3.2500	139.700	5.5000	36.512	1.4375	36.098	1.4212	28.575	1.1250	6.7	0.26	3.2	0.13	220	262	39.8								51.2	35.3	1.45
	3.2500	139.992	5.5115	36.512	1.4375	36.098	1.4212	28.575	1.1250	3.6	0.14	3.2	0.13	220	262	39.8								51.2	35.3	1.45
	3.2500	139.992	5.5115	36.512	1.4375	36.098	1.4212	28.575	1.1250	6.7	0.26	3.2	0.13	220	262	39.8								51.2	35.3	1.45
	3.2500	142.138	5.5960	42.862	1.6875	42.862	1.6875	34.133	1.3438	3.6	0.14	3.2	0.13	276	351	52.4								64.4	47.5	1.35
	3.2500	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3								60.9	42.6	1.43
	3.2500	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	6.7	0.26	3.2	0.13	261	301	45.3								60.9	42.6	1.43
	3.2500	150.000	5.9055	35.992	1.4170	36.322	1.4300	27.000	1.0630	3.6	0.14	3.0	0.12	230	287	42.5								53.5	40.4	1.32
	3.2500	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	3.6	0.14	3.2	0.13	330	368	50.1								77.3	43.0	1.80
	3.2500	150.089	5.9090	44.450	1.7500	46.672	1.8375	36.512	1.4375	6.7	0.26	3.2	0.13	330	368	50.1								77.3	43.0	1.80
	3.2500	161.925	6.3750	47.625	1.8750	48.260	1.9000	38.100	1.5000	3.6	0.14	3.2	0.13	342	391	52.4								80.0	46.6	1.72
	3.2500	161.925	6.3750	53.975	2.1250	55.100	2.1693	42.862	1.6875	3.6	0.14	3.2	0.13	395	471	61.4								92.9	63.5	1.46
	3.2500	168.275	6.6250	53.975	2.1250	56.363	2.2190	41.275	1.6250	0.8	0.03	3.2	0.13	429	467	62.1								101	51.6	1.95
	3.2500	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	3.2	0.13	3.2	0.13	482	565	72.4								113	64.6	1.75
83.345	3.2813	125.412	4.9375	25.400	1.0000	25.400	1.0000	19.845	0.7813	0.8	0.03	1.6	0.06	126	162	24.4								29.2	20.8	1.41
	3.2813	125.412	4.9375	25.400	1.0000	25.400	1.0000	19.845	0.7813	3.6	0.14	1.6	0.06	126	162	24.4								29.2	20.8	1.41
	3.2813	125.412	4.9375	25.400	1.0000	25.400	1.0000	19.845	0.7813	6.4	0.25	1.6	0.06	126	162	24.4								29.2	20.8	1.41
	3.2813	133.350	5.2500	33.338	1.3125	33.338	1.3125	26.195	1.0313	3.6	0.14	3.2	0.13	193	245	37.2								44.7	30.9	1.45
84.138	3.3125	133.350	5.2500	30.162	1.1875	29.769	1.1720	22.225	0.8750	3.6	0.14	3.2	0.13	167	198	30.0								38.8	29.4	1.32
	3.3125	149.225	5.8750	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3								60.9	42.6	1.43
	3.3125	1																								

## TS type

 $d$  (85.725) ~ 89.992 mm

(3.3750) ~ 3.5430 inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

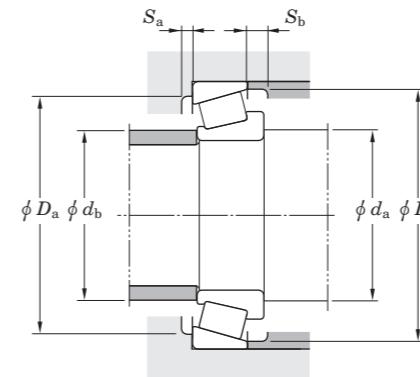
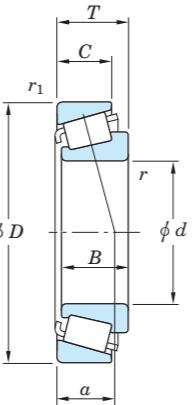
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	D mm inch	Boundary dimensions								Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center a mm inch	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K												
		T mm inch	B mm inch	C mm inch	r <sup>1)</sup> (min.) mm inch	r <sub>1</sub> <sup>1)</sup> (min.) mm inch	a mm inch	d <sub>a</sub> mm inch	d <sub>b</sub> mm inch																										
85.725	3.3750	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	3.6	0.14	3.2	0.13	261	301	45.3		665	653	33.4	1.31	102.0	4.02	95.0	3.74	131.0	5.16	139.0	5.47	0.41	1.47	0.81	60.9	42.6	1.43
	3.3750	146.050	5.7500	41.275	1.6250	41.275	1.6250	31.750	1.2500	6.4	0.25	3.2	0.13	261	301	45.3		665A	653	33.4	1.31	107.0	4.21	95.0	3.74	131.0	5.16	139.0	5.47	0.41	1.47	0.81	60.9	42.6	1.43
	3.3750	152.400	6.0000	39.688	1.5625	36.322	1.4300	30.162	1.1875	3.6	0.14	3.2	0.13	230	287	42.5		596	592A	37.1	1.46	102.0	4.02	96.0	3.78	135.0	5.31	144.0	5.67	0.44	1.36	0.75	53.5	40.4	1.32
	3.3750	161.925	6.3750	47.625	1.8750	48.260	1.9000	38.100	1.5000	3.6	0.14	3.2	0.13	342	391	52.4		758	752	35.5	1.40	103.0	4.06	97.0	3.82	144.0	5.67	150.0	5.91	0.34	1.76	0.97	80.0	46.6	1.72
	3.3750	161.925	6.3750	62.705	2.4687	63.830	2.5130	42.862	1.6875	6.7	0.26	3.2	0.13	395	471	61.4		6553R	6535	49.8	1.96	113.0	4.45	98.0	3.86	141.0	5.55	154.0	6.06	0.40	1.50	0.82	92.9	63.5	1.46
	3.3750	168.275	6.6250	41.275	1.6250	41.275	1.6250	30.162	1.1875	3.6	0.14	3.2	0.13	282	349	50.4		677	672	38.6	1.52	105.0	4.13	99.0	3.90	149.0	5.87	160.0	6.30	0.47	1.28	0.70	65.8	52.9	1.24
	3.3750	168.275	6.6250	53.975	2.1250	56.363	2.2190	41.275	1.6250	3.6	0.14	3.2	0.13	429	467	62.1		841R	832	35.0	1.38	104.0	4.09	97.0	3.82	149.0	5.87	155.0	6.10	0.30	2.00	1.10	101	51.6	1.95
	3.3750	170.045	6.6947	41.275	1.6250	41.275	1.6250	30.162	1.1875	3.6	0.14	2.4	0.09	282	349	50.4		677	673SA	38.6	1.52	105.0	4.13	99.0	3.90	151.0	5.94	160.0	6.30	0.47	1.28	0.70	65.8	52.9	1.24
87.312	3.4375	123.825	4.8750	20.638	0.8125	20.638	0.8125	16.670	0.6563	1.6	0.06	1.6	0.06	102	145	21.5		L217847	L217810	20.7	0.81	96.0	3.78	93.0	3.66	116.0	4.57	119.0	4.69	0.33	1.82	1.00	23.5	13.2	1.77
	3.4375	136.525	5.3750	30.162	1.1875	29.769	1.1720	22.225	0.8750	3.6	0.14	3.2	0.13	167	198	30.0		495X	493	29.8	1.17	100.0	3.94	94.0	3.70	122.0	4.80	130.0	5.12	0.44	1.35	0.74	38.8	29.4	1.32
	3.4375	152.400	6.0000	39.688	1.5625	36.322	1.4300	30.162	1.1875	3.6	0.14	3.2	0.13	230	287	42.5		596S	592A	37.1	1.46	103.0	4.06	97.0	3.82	135.0	5.31	144.0	5.67	0.44	1.36	0.75	53.5	40.4	1.32
	3.4375	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	7.9	0.31	3.2	0.13	482	565	72.4		869R	854	39.9	1.57	117.0	4.61	102.0	4.02	170.0	6.69	174.0	6.85	0.33	1.79	0.99	113	64.6	1.75
	3.4375	190.500	7.5000	57.150	2.2500	57.531	2.2650	46.038	1.8125	7.9	0.31	3.2	0.13	549	602	76.9		HH221432	HH221410	42.5	1.67	118.0	4.65	103.0	4.06	171.0	6.73	179.0	7.05	0.33	1.79	0.99	129	73.6	1.75
88.824	3.4970	161.925	6.3750	62.705	2.4687	63.830	2.5130	42.862	1.6875	3.6	0.14	3.2	0.13	395	471	61.4		6552XR	6535	49.8	1.96	109.0	4.29	98.0	3.86	141.0	5.55	154.0	6.06	0.40	1.50	0.82	92.9	63.5	1.46
88.900	3.5000	123.825	4.8750	20.638	0.8125	20.638	0.8125	16.670	0.6563	1.6	0.06	1.6	0.06	102	145	21.5		L217849	L217810	20.7	0.81	97.0	3.82	94.0	3.70	116.0	4.57	119.0	4.69	0.33	1.82	1.00	23.5	13.2	1.77
	3.5000	146.050	5.7500	33.338	1.3125	34.925	1.3750	26.195	1.0313	3.6	0.14	3.2	0.13	223	293	43.2		47885R	47820	32.6	1.28	104.0	4.09	98.0	3.86	131.0	5.16	140.0	5.51	0.45	1.34	0.74	51.6	39.5	1.31
	3.5000	147.638	5.8125	35.717	1.4062	36.322	1.4300	26.192	1.0312	3.6																									

## TS type

*d* 90.000 ~ 98.425 mm

3.5433 ~ 3.8750 inch

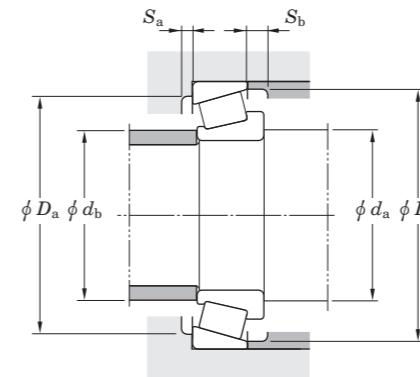
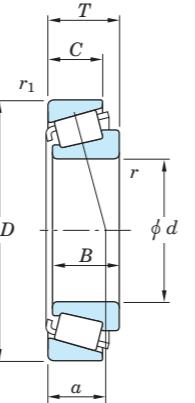


$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

<i>d</i> mm inch	<i>D</i> mm inch	Boundary dimensions								<i>C<sub>r</sub></i> kN	<i>C<sub>0r</sub></i> kN <i>C<sub>u</sub></i>	Basic load ratings (kN)	Fatigue load limit	Bearing No.	Load center	Mounting dimensions						Constant <i>e</i>	Axial load factors	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor <i>K</i>											
		<i>T</i> mm inch	<i>B</i> mm inch	<i>C</i> mm inch	<i>r<sup>1</sup></i> (min.) mm inch	<i>r<sub>1</sub><sup>1</sup></i> (min.) mm inch	<i>a</i> mm inch	<i>d<sub>a</sub></i> mm inch	<i>d<sub>b</sub></i> mm inch							<i>Y<sub>1</sub></i>	<i>Y<sub>0</sub></i>																			
90.000	3.5433	147.638	5.8125	35.717	1.4062	36.322	1.4300	26.192	1.0312	3.0	0.12	0.8	0.03	230	287	42.5			597X	592XE	33.4	1.31	104.0	4.09	99.0	3.90	135.0	5.31	142.0	5.59	0.44	1.36	0.75	53.5	40.4	1.32
	3.5433	160.000	6.2992	53.975	2.1250	55.100	2.1693	44.450	1.7500	3.0	0.12	3.0	0.12	395	471	61.4			6581XR	6525X	41.0	1.61	102.0	4.02	98.0	3.86	141.0	5.55	153.5	6.04	0.40	1.50	0.82	92.9	63.5	1.46
	3.5433	161.925	6.3750	53.975	2.1250	55.100	2.1693	42.862	1.6875	3.0	0.12	3.2	0.13	395	471	61.4			6581XR	6535	41.0	1.61	102.0	4.02	98.0	3.86	141.0	5.55	154.0	6.06	0.40	1.50	0.82	92.9	63.5	1.46
90.488	3.5625	161.925	6.3750	47.625	1.8750	48.260	1.9000	38.100	1.5000	3.6	0.14	3.2	0.13	342	391	52.4			760	752	35.5	1.40	107.0	4.21	101.0	3.98	144.0	5.67	150.0	5.91	0.34	1.76	0.97	80.0	46.6	1.72
92.075	3.6250	130.175	5.1250	20.638	0.8125	21.432	0.8438	16.670	0.6563	3.6	0.14	1.6	0.06	121	167	24.7			L319245	L319210	22.2	0.87	107.0	4.21	101.0	3.98	122.0	4.80	125.0	4.92	0.35	1.72	0.95	27.7	16.5	1.68
	3.6250	146.050	5.7500	33.338	1.3125	34.925	1.3750	26.195	1.0313	3.6	0.14	3.2	0.13	223	293	43.2			47890R	47820	32.6	1.28	107.0	4.21	101.0	3.98	131.0	5.16	140.0	5.51	0.45	1.34	0.74	51.6	39.5	1.31
	3.6250	147.638	5.8125	35.717	1.4062	36.322	1.4300	26.192	1.0312	3.6	0.14	0.8	0.03	230	287	42.5			598	592XE	33.4	1.31	107.0	4.21	101.0	3.98	135.0	5.31	142.0	5.59	0.44	1.36	0.75	53.5	40.4	1.32
	3.6250	147.638	5.8125	35.717	1.4062	36.322	1.4300	26.192	1.0312	6.4	0.25	0.8	0.03	230	287	42.5			598A	592XE	33.4	1.31	113.0	4.45	101.0	3.98	135.0	5.31	142.0	5.59	0.44	1.36	0.75	53.5	40.4	1.32
	3.6250	168.275	6.6250	41.275	1.6250	41.275	1.6250	30.162	1.1875	3.6	0.14	3.2	0.13	282	349	50.4			681	672	38.6	1.52	110.0	4.33	104.0	4.09	149.0	5.87	160.0	6.30	0.47	1.28	0.70	65.8	52.9	1.24
	3.6250	168.275	6.6250	41.275	1.6250	41.275	1.6250	30.162	1.1875	6.4	0.25	3.2	0.13	282	349	50.4			681A	672	38.6	1.52	116.0	4.57	104.0	4.09	149.0	5.87	160.0	6.30	0.47	1.28	0.70	65.8	52.9	1.24
	3.6250	180.975	7.1250	47.625	1.8750	48.006	1.8900	38.100	1.5000	3.6	0.14	3.2	0.13	362	438	56.6			778	772	39.5	1.56	111.0	4.37	105.0	4.13	161.0	6.34	168.0	6.61	0.39	1.56	0.86	84.5	55.7	1.52
	3.6250	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	7.9	0.31	3.2	0.13	482	565	72.4			857R	854	39.9	1.57	121.0	4.76	106.0	4.17	170.0	6.69	174.0	6.85	0.33	1.79	0.99	113	64.6	1.75
	3.6250	190.500	7.5000	57.150	2.2500	57.531	2.2650	46.038	1.8125	7.9	0.31	3.2	0.13	549	602	76.9			HH221438	HH221410	42.5	1.67	121.0	4.76	106.0	4.17	171.0	6.73	179.0	7.05	0.33	1.79	0.99	129	73.6	1.75
93.662	3.6875	147.638	5.8125	35.717	1.4062	36.322	1.4300	26.192	1.0312	3.6	0.14	0.8	0.03	230	287	42.5			597	592XE	33.4	1.31	109.0	4.29	102.0	4.02	135.0	5.31	142.0	5.59	0.44	1.36	0.75	53.5	40.4	1.32
94.976	3.7392	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	3.6	0.14	3.2	0.13	482	565	72.4			867AR	854	39.9	1.57	114.0	4.49	108.0	4.25	170.0	6.69	174.0	6.85	0.33	1.79	0.99	113	64.6	

## TS type

 $d \text{ 99.975 } \sim \text{ 107.950 mm}$  $\text{3.9360 } \sim \text{ 4.2500 inch}$ 

$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

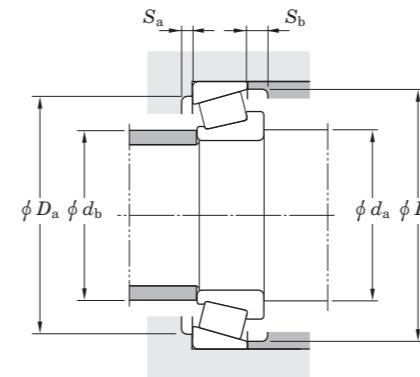
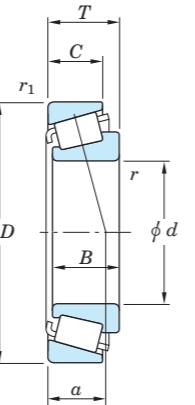
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$		Bearing No.		Load center a mm	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$							
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r^1$ (min.) mm	$r^1$ (min.) inch	$r_1^1$ (min.) mm	$r_1^1$ (min.) inch	Cone (Inner ring)	Cup (Outer ring)	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch											
99.975	3.9360	156.975	6.1801	42.000	1.6535	42.000	1.6535	34.000	1.3386	7.9	0.31	3.6	0.14	308	396	58.3										0.33	1.80	0.99	71.8	40.8	1.76			
	3.9360	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	3.6	0.14	3.2	0.13	641	699	87.1											0.33	1.84	1.01	151	84.2	1.80		
99.982	3.9363	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	6.4	0.25	3.2	0.13	482	565	72.4											0.33	1.79	0.99	113	64.6	1.75		
	3.9363	190.500	7.5000	57.150	2.2500	57.531	2.2650	46.038	1.8125	6.4	0.25	3.2	0.13	549	602	76.9												0.33	1.79	0.99	129	73.6	1.75	
100.000	3.9370	180.975	7.1250	47.625	1.8750	48.006	1.8900	38.100	1.5000	3.6	0.14	3.2	0.13	362	438	56.6												0.39	1.56	0.86	84.5	55.7	1.52	
	3.9370	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	6.0	0.24	3.2	0.13	482	565	72.4												0.33	1.79	0.99	113	64.6	1.75	
	3.9370	200.000	7.8740	52.761	2.0772	49.213	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	433	471	58.8													0.63	0.95	0.52	101	109	0.93
100.012	3.9375	157.162	6.1875	36.512	1.4375	36.116	1.4219	26.195	1.0313	3.6	0.14	3.2	0.13	227	288	41.7												0.47	1.26	0.69	52.7	42.8	1.23	
101.600	4.0000	157.162	6.1875	36.512	1.4375	36.116	1.4219	26.195	1.0313	3.6	0.14	3.2	0.13	227	288	41.7												0.47	1.26	0.69	52.7	42.8	1.23	
	4.0000	157.162	6.1875	36.512	1.4375	36.116	1.4219	26.195	1.0313	7.9	0.31	3.2	0.13	227	288	41.7												0.47	1.26	0.69	52.7	42.8	1.23	
	4.0000	161.925	6.3750	36.513	1.4375	36.116	1.4219	26.195	1.0313	3.6	0.14	3.2	0.13	227	288	41.7												0.47	1.26	0.69	52.7	42.8	1.23	
	4.0000	168.275	6.6250	41.275	1.6250	41.275	1.6250	30.162	1.1875	3.6	0.14	3.2	0.13	282	349	50.4												0.47	1.28	0.70	65.8	52.9	1.24	
	4.0000	180.975	7.1250	47.625	1.8750	48.006	1.8900	38.100	1.5000	3.6	0.14	3.2	0.13	362	438	56.6												0.39	1.56	0.86	84.5	55.7	1.52	
	4.0000	190.500	7.5000	57.150	2.2500	57.531	2.2650	44.450	1.7500	9.5	0.37	3.2	0.13	482	565	72.4												0.33	1.79	0.99	113	64.6	1.75	
	4.0000	190.500	7.5000	57.150	2.2500	57.531	2.2650	46.038	1.8125	7.9	0.31	3.2	0.13	549	602	76.9												0.33	1.79	0.99	129	73.6	1.75	
	4.0000	200.000	7.8740	52.761	2.0772	49.212	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	433	471	58.8												0.63	0.95	0.52	101	109	0.93	
	4.0000	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	7.1	0.28	3.2	0.13	563	674	84.1												0.33	1.84	1.01	133	73.9	1.80	
	4.0000	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	7.1	0.28	3.2	0.13	641	699	87.1												0.33	1.84	1.01	151	84.2	1.80	
104.775	4.1250	180.975	7.1250	47.625	1.8750	48.006	1.8900	38.100	1.5000	3.6	0.14	3.2	0.13	362	438	56.6												0.39	1.56	0.86	84.5	55.7	1.52	
	4.1250	180.975	7.1250	47.625	1.8750	48.006	1.8900	38.100	1.5000	6.4	0.25	3.2	0.13																					

## TS type

*d* 109.538 ~ 123.825 mm

4.3125 ~ 4.8750 inch



$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$	$X$	$Y$
1	0	0.4	$Y_1$

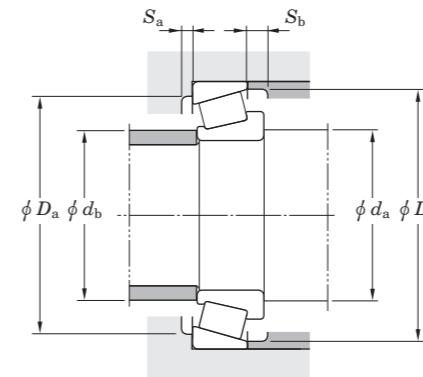
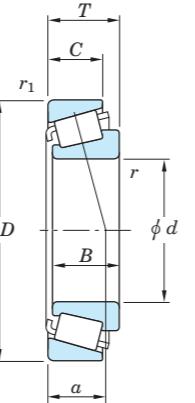
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

<i>d</i> mm inch	<i>D</i> mm inch	Boundary dimensions								<i>C<sub>r</sub></i> kN	<i>C<sub>0r</sub></i> kN <i>C<sub>u</sub></i>	Fatigue load limit (kN)	Bearing No.	Load center	Mounting dimensions						Constant <i>e</i>	Axial load factors	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor <i>K</i>											
		<i>T</i> mm inch	<i>B</i> mm inch	<i>C</i> mm inch	<i>r<sup>1</sup></i> (min.) mm inch	<i>r<sup>1</sup></i> (min.) mm inch	<i>a</i> mm inch	<i>d<sub>a</sub></i> mm inch	<i>d<sub>b</sub></i> mm inch						<i>D<sub>a</sub></i> mm inch	<i>D<sub>b</sub></i> mm inch	<i>Y<sub>1</sub></i>	<i>Y<sub>0</sub></i>																	
109.538	4.3125	158.750	6.2500	23.020	0.9063	21.438	0.8440	15.875	0.6250	3.6	0.14	3.2	0.13	130	169	23.9		37431	37625	36.5	1.44	123.0	4.84	116.0	4.57	143.0	5.63	152.0	5.98	0.61	0.99	0.54	29.7	30.8	0.97
109.952	4.3288	190.500	7.5000	47.625	1.8750	49.212	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	381	483	60.9		71432	71750	40.9	1.61	129.0	5.08	123.0	4.84	171.0	6.73	181.0	7.13	0.42	1.44	0.79	89.0	63.3	1.41
109.987	4.3302	159.987	6.2987	34.925	1.3750	34.925	1.3750	26.988	1.0625	7.9	0.31	3.2	0.13	231	319	45.8		LM522548	LM522510	32.9	1.30	131.0	5.16	121.0	4.76	146.0	5.75	154.0	6.06	0.40	1.50	0.82	53.4	36.5	1.46
	4.3302	159.987	6.2987	34.925	1.3750	34.925	1.3750	26.988	1.0625	3.6	0.14	3.2	0.13	231	319	45.8		LM522549	LM522510	32.9	1.30	123.0	4.84	121.0	4.76	146.0	5.75	154.0	6.06	0.40	1.50	0.82	53.4	36.5	1.46
109.992	4.3304	177.800	7.0000	41.275	1.6250	41.275	1.6250	30.162	1.1875	3.6	0.14	3.2	0.13	294	380	53.4		64433R	64700	42.8	1.69	128.0	5.04	121.0	4.76	160.0	6.30	172.6	6.80	0.52	1.16	0.64	68.4	60.3	1.13
110.000	4.3307	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	6.4	0.25	3.2	0.13	563	674	84.1		942	932	47.6	1.87	136.0	5.35	124.0	4.88	187.0	7.36	193.0	7.60	0.33	1.84	1.01	133	73.9	1.80
111.125	4.3750	190.500	7.5000	47.625	1.8750	49.212	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	381	483	60.9		71437	71750	40.9	1.61	129.0	5.08	123.0	4.84	171.0	6.73	181.0	7.13	0.42	1.44	0.79	89.0	63.3	1.41
111.917	4.4062	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	13.5	0.53	3.2	0.13	563	674	84.1		947	932	47.6	1.87	151.0	5.94	125.0	4.92	187.0	7.36	193.0	7.60	0.33	1.84	1.01	133	73.9	1.80
114.046	4.4900	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	7.1	0.28	3.2	0.13	563	674	84.1		938S	932	47.6	1.87	141.0	5.55	128.0	5.04	187.0	7.36	193.0	7.60	0.33	1.84	1.01	133	73.9	1.80
114.300	4.5000	152.400	6.0000	21.433	0.8438	21.433	0.8438	16.670	0.6563	1.6	0.06	1.6	0.06	121	197	27.3		L623149	L623110	27.7	1.09	130.0	5.12	120.0	4.72	143.0	5.63	148.0	5.83	0.41	1.45	0.80	27.5	19.4	1.42
	4.5000	155.575	6.1250	21.433	0.8438	21.433	0.8438	21.433	0.8438	1.6	0.06	1.6	0.06	121	197	27.3		L623149	L623114	27.7	1.09	130.0	5.12	120.0	4.72	143.0	5.63	149.0	5.87	0.41	1.45	0.80	27.5	19.4	1.42
	4.5000	177.800	7.0000	41.275	1.6250	41.275	1.6250	30.162	1.1875	3.6	0.14	3.2	0.13	294	380	53.4		64450R	64700	42.8	1.69	131.0	5.16	125.0	4.92	160.0	6.30	172.0	6.77	0.52	1.16	0.64	68.4	60.3	1.13
	4.5000	180.975	7.1250	34.925	1.3750	31.750	1.2500	25.400	1.0000	3.6	0.14	3.2	0.13	216	247	35.1		68450	68712	40.6	1.60	127.0	5.00	131.0	5.16	161.0	6.34	170.0	6.69	0.50	1.21	0.66	49.7	42.2	1.18
	4.5000	190.500	7.5000	47.625	1.8750	49.212	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	381	483	60.9		71450	71750	40.9	1.61	127.0	5.00	131.0	5.16	167.0	6.57	177.0	6.97	0.42	1.44	0.79	89.0	63.3	1.41
	4.5000	206.375	8.1250	66.675	2.6250	66.675	2.6250	53.975	2.1250	7.1	0.28	3.2	0.13	563	674	84.1		938	930	47.6	1.87	141.0	5.55	128.0	5.04	184.0	7.24	193.0	7.60	0.33	1.84	1.01	133	73.9	1.79
	4.5000	212.725	8.3750	66.675	2.6250	66.675	2.6250	53.975	2.1250	7.1	0.28	3.2	0.13	563	674	84.1		938	932	47.6	1.87	141.0	5.55	128.0	5.04	187.0	7.36	193.0	7.60</td						

## TS type

d 127.000 ~ 255.600 mm

5.0000 ~ 10.0630 inch



$P = XF_r + YF_a$	
$P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$	
$F_a / F_r \leq e$	$F_a / F_r > e$
X	Y
1	0
0.4	$Y_1$

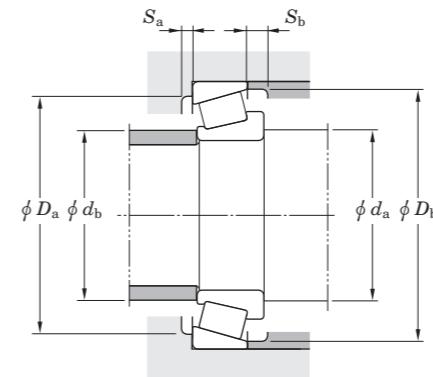
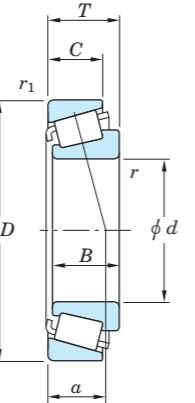
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Cone (Inner ring)	Load center Cup (Outer ring)	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K											
	D mm inch	T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	a	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch																									
127.000	5.0000	165.895	6.5313	18.258	0.7188	17.463	0.6875	13.495	0.5313	1.6	0.06	1.6	0.06	114	166	22.5								25.9	14.7	1.76										
	5.0000	169.863	6.6875	25.400	1.0000	26.195	1.0313	20.638	0.8125	1.6	0.06	1.6	0.06	165	250	34.8								37.9	21.6	1.76										
	5.0000	180.975	7.1250	25.400	1.0000	26.195	1.0313	20.638	0.8125	1.6	0.06	1.6	0.06	165	250	34.8								37.9	21.6	1.76										
	5.0000	182.563	7.1875	39.688	1.5625	38.100	1.5000	33.338	1.3125	3.6	0.14	3.2	0.13	284	429	59.8								65.8	34.3	1.92										
	5.0000	196.850	7.7500	46.038	1.8125	46.038	1.8125	38.100	1.5000	3.6	0.14	3.2	0.13	390	561	68.7								90.6	53.3	1.70										
	5.0000	203.200	8.0000	46.038	1.8125	46.038	1.8125	38.100	1.5000	3.6	0.14	3.2	0.13	390	561	68.7								90.6	53.3	1.70										
	5.0000	215.900	8.5000	47.625	1.8750	47.625	1.8750	34.925	1.3750	3.6	0.14	3.2	0.13	403	549	66.1								94.0	78.3	1.20										
	5.0000	234.950	9.2500	63.500	2.5000	63.500	2.5000	49.213	1.9375	6.4	0.25	3.2	0.13	656	826	100								154	97.1	1.58										
	5.0000	254.000	10.0000	77.788	3.0625	82.550	3.2500	61.912	2.4375	9.5	0.37	6.4	0.25	895	1050	125								211	116	1.82										
128.588	5.0625	206.375	8.1250	47.625	1.8750	47.625	1.8750	34.925	1.3750	3.2	0.13	3.2	0.13	409	548	67.2			799	792	45.7	1.80	146.0	5.75	140.0	5.51	186.0	7.32	198.0	7.80	0.46	1.31	0.72	95.2	74.6	1.27
130.000	5.1181	206.375	8.1250	47.625	1.8750	47.625	1.8750	34.925	1.3750	3.6	0.14	3.2	0.13	409	548	67.2			797	792	45.7	1.80	148.0	5.83	141.0	5.55	186.0	7.32	198.0	7.80	0.46	1.31	0.72	95.2	74.6	1.27
133.350	5.2500	177.008	6.9688	25.400	1.0000	26.195	1.0313	20.638	0.8125	1.6	0.06	1.6	0.06	176	278	38.2			L327249	L327210	29.1	1.15	142.0	5.59	145.0	5.71	164.0	6.46	171.0	6.73	0.35	1.72	0.95	40.4	24.1	1.68
142.875	5.6250	200.025	7.8750	41.275	1.6250	39.688	1.5625	34.130	1.3437	7.9	0.31	3.3	0.13	307	491	66.5			48684	48620	38.4	1.51	166.0	6.54	151.0	5.94	185.0	7.28	193.0	7.60	0.34	1.78	0.98	71.3	41.0	1.74
	5.6250	200.025	7.8750	41.275	1.6250	39.688	1.5625	34.130	1.3437	3.6	0.14	3.3	0.13	307	491	66.5			48685	48620	38.4	1.51	156.0	6.14	157.0	6.18	182.0	7.17	192.0	7.56	0.34	1.78	0.98	71.3	41.0	1.74
158.750	6.4800	225.425	8.8750	41.275	1.6250	39.688	1.5625	33.338	1.3125	3.6	0.14	3.2	0.13	323	568	73.8			46780R	46720	44.0	1.73	176.0	6.93	169.0	6.65	209.0	8.23	218.0	8.58	0.38	1.57	0.86	74.6	48.9	1.53
165.100	6.5000	225.425	8.8750	41.275	1.6250	39.688	1.5625	33.338	1.3125	7.9	0.31	3.2	0.13	323	568	73.8			46790AR	46720	44.0	1.73	181.0	7.13	174.0	6.85	209.0	8.23	218.0	8.58	0.38	1.57	0.86	74.6	48.9	1.53
	6.5000	225.425	8.8750	41.275	1.6250	39.688	1.5625	33.338	1.3125	3.6	0.14	3.2	0.13	323	568	73.8			46790R	46720	44.0	1.73	181.0	7.13	174.0	6.85	209.0	8.23	218.0	8.58	0.38	1.57	0.86	74.6	48.9	1.53
166.688	6.5625	225.425	8.8750	41.275	1.6250	39.688	1.5625	33.338	1.3125	3.6	0.14	3.2	0.13	323	568	73.8			46792R	46720	44.0	1.73	182.0	7.17	175.0	6.89	209.0	8.23	218.0	8.58	0.38	1.57	0.86	74.6	48.9	1.53
171.450	6.7500	222.250	8.7500	25.400	1.0000	24.608	0.9688	19.050	0.7500	1.6	0.06	1.6	0.06	197	299	38.7			L435049	L435010	36.0	1.42	181.0	7.13	179.0	7.05	211.0	8.31	215.0	8.46	0.38	1.60	0.88			

## TS type

d 257.175~1 092.200 mm

10.1250 ~ 43.0000 inch



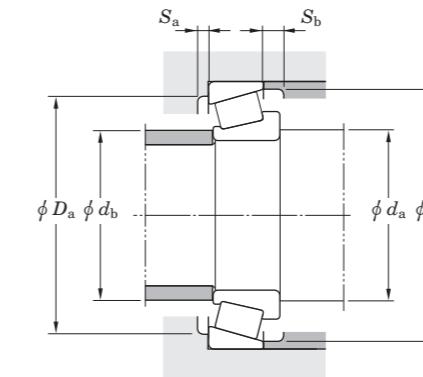
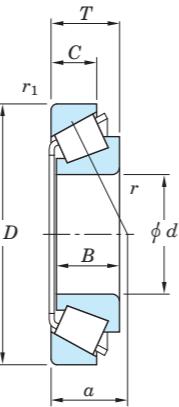
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor Radial Axial K					
	D mm inch	T mm inch	B mm inch	C mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$a$	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch				$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch											
257.175	10.1250	342.900	13.5000	57.150	2.2500	57.150	2.2500	44.450	1.7500	6.4	0.25	3.2	0.13	764	1 280	135							0.35	1.73	0.95	177	105	1.68	
	10.1250	358.775	14.1250	71.438	2.8125	76.200	3.0000	53.975	2.1250	1.6	0.06	3.2	0.13	968	1 590	166								0.33	1.80	0.99	225	128	1.76
292.100	11.5000	374.650	14.7500	47.625	1.8750	47.625	1.8750	34.925	1.3750	3.6	0.14	3.2	0.13	587	971	111								0.40	1.49	0.82	136	93.2	1.46
431.800	17.0000	533.400	21.0000	46.038	1.8125	46.038	1.8125	34.925	1.3750	3.2	0.13	3.2	0.13	698	1 380	143								0.31	1.96	1.08	160	83.3	1.91
450.850	17.7500	603.250	23.7500	85.725	3.3750	84.138	3.3125	60.325	2.3750	6.4	0.25	3.2	0.13	1 730	3 170	290								0.45	1.32	0.73	401	311	1.29
457.200	18.0000	573.088	22.5625	74.613	2.9375	74.613	2.9375	57.150	2.2500	6.4	0.25	6.4	0.25	1 380	2 930	263								0.40	1.49	0.82	319	219	1.45
	18.0000	596.900	23.5000	76.200	3.0000	73.025	2.8750	53.975	2.1250	9.5	0.37	3.2	0.13	1 410	2 620	243								0.40	1.48	0.82	325	225	1.44
479.425	18.8750	679.450	26.7500	128.588	5.0625	128.588	5.0625	101.600	4.0000	6.4	0.25	6.4	0.25	3 100	5 550	476								0.33	1.80	0.99	726	413	1.76
482.600	19.0000	634.873	24.9950	80.963	3.1875	80.963	3.1875	63.500	2.5000	6.4	0.25	3.2	0.13	1 660	3 290	292								0.34	1.75	0.96	382	224	1.70
488.950	19.2500	634.873	24.9950	84.138	3.3125	84.138	3.3125	61.913	2.4375	6.4	0.25	3.2	0.13	1 800	3 420	307								0.47	1.27	0.70	418	338	1.24
	19.2500	660.400	26.0000	93.663	3.6875	94.458	3.7188	69.850	2.7500	6.4	0.25	6.4	0.25	2 260	3 960	357								0.31	1.95	1.07	524	275	1.91
498.475	19.6250	634.873	24.9950	80.963	3.1875	80.963	3.1875	63.500	2.5000	6.4	0.25	3.2	0.13	1 660	3 290	292								0.34	1.75	0.96	382	224	1.70
536.575	21.1250	761.873	29.9950	146.050	5.7500	146.050	5.7500	114.300	4.5000	6.4	0.25	6.4	0.25	4 120	7 190	595								0.33	1.80	0.99	966	549	1.76
539.750	21.2500	635.000	25.0000	50.800	2.0000	50.800	2.0000	38.100	1.5000	6.4	0.25	6.4	0.25	943	1 970	175								0.41	1.48	0.81	215	149	1.44
549.097	21.6180	692.150	27.2500	80.963	3.1875	80.962	3.1875	61.913	2.4375	6.4	0.25	6.4	0.25	1 760	3 700	325								0.38	1.59	0.88	407	262	1.55
549.275	21.6250	692.150	27.2500	80.963	3.1875	80.963	3.1875	61.913	2.4375	6.4	0.25	6.4	0.25	1 760	3 700	325								0.38	1.59	0.88	407	262	1.55
584.200	23.0000	685.800	27.0000	49.213	1.9375	49.213	1.9375	34.925	1.3750	3.6	0.14	3.2	0.13	908	1 930	172								0.44	1.36	0.75	206	155	1.33
609.600	24.0000	762.000	30.0000	95.250	3.7500	92.075	3.6250	71.438	2.8125	6.4	0.25	6.4	0.25	2 140	4 510	379								0.49	1.23	0.67	496	416	1.19
	24.0000	787.400	31.0000	93.663	3.6875	93.663	3.6875	69.850	2.7500	6.4	0.25	6.4	0.25	2 480	4 970	420								0.37	1.61	0.89	574	365	1.57
759.924	29.9183	889.000	35.0000	88.900	3.5000	88.900	3.5000	71.999	2.8346	3.2	0.13	3.2	0.13	2 330	5 630	451								0.31	1.97	1.08	537	280	1.91
1092.200	43.0000	1320.800	52.0000	95.250	3.7500	88.900	3.5000	69.850	2.7500	6.4	0.25	6.4	0.25	3 330	7 140	540								0.57	1.05	0.58	761	746	1.02

Note 1) SP indicates the specially chamfered from.

## TSS type

 $d \ 15.875 \sim (44.450) \text{ mm}$  $0.6250 \sim (1.7500) \text{ inch}$ 

$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

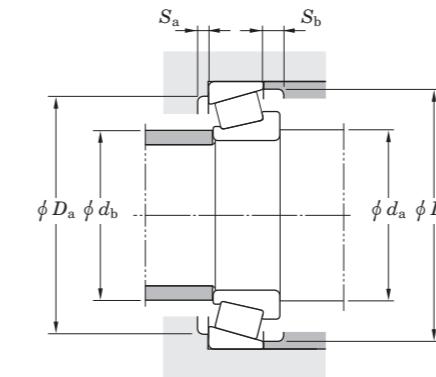
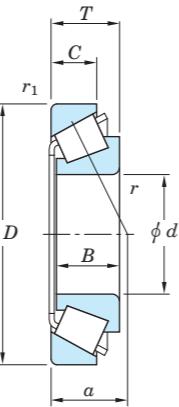
Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$		Bearing No.	Load center	Mounting dimensions						Constant e	Axial load factors $Y_1 \ Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$									
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r$ (min.) mm	$r$ (min.) inch	$r_1$ (min.) mm	$r_1$ (min.) inch	$C_r$	$C_u$	$a$ mm	$a$ inch	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch										
15.875	0.6250	42.862	1.6875	14.288	0.5625	14.288	0.5625	9.525	0.3750	1.6	0.06	1.6	0.06	22.2	17.7	2.30		11590	11520	13.1	0.52	24.5	0.96	22.5	0.89	34.5	1.36	39.5	1.56	0.70	0.85	0.47	5.15	6.15	0.83
23.812	0.9375	65.088	2.5625	22.225	0.8750	21.463	0.8450	15.875	0.6250	1.6	0.06	1.6	0.06	59.7	51.7	7.10		23092	23256	20.1	0.79	38.5	1.52	34.5	1.36	53.0	2.09	61.0	2.40	0.73	0.82	0.45	13.8	17.3	0.80
24.384	0.9600	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	0.8	0.03	1.6	0.06	86.9	72.5	10.5		43096	43312	23.7	0.93	40.5	1.59	39.5	1.56	62.0	2.44	68.0	2.68	0.67	0.90	0.49	20.1	23.0	0.88
25.000	0.9842	65.088	2.5625	22.225	0.8750	21.463	0.8450	15.875	0.6250	1.6	0.06	1.6	0.06	59.7	51.7	7.10		23098	23256	20.1	0.79	39.0	1.54	34.5	1.36	53.0	2.09	61.0	2.40	0.73	0.82	0.45	13.8	17.3	0.80
25.400	1.0000	65.088	2.5625	22.225	0.8750	21.463	0.8450	15.875	0.6250	1.6	0.06	1.6	0.06	59.7	51.7	7.10		23100	23256	20.1	0.79	39.0	1.54	34.5	1.36	53.0	2.09	61.0	2.40	0.73	0.82	0.45	13.8	17.3	0.80
28.575	1.1250	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	0.8	0.03	1.6	0.06	86.9	72.5	10.5		43112	43312	23.7	0.93	42.5	1.67	41.5	1.63	67.0	2.64	74.0	2.91	0.67	0.90	0.49	20.1	23.0	0.88
29.987	1.1806	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	1.6	0.06	1.6	0.06	86.9	72.5	10.5		43117	43312	23.7	0.93	45.0	1.77	42.0	1.65	62.0	2.44	68.0	2.68	0.67	0.90	0.49	20.1	23.0	0.88
30.162	1.1875	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	1.6	0.06	1.6	0.06	86.9	72.5	10.5		43118	43312	23.7	0.93	45.0	1.77	42.0	1.65	62.0	2.44	68.0	2.68	0.67	0.90	0.49	20.1	23.0	0.88
31.750	1.2500	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	1.6	0.06	1.6	0.06	86.9	72.5	10.5		43125	43312	23.7	0.93	44.0	1.73	41.5	1.63	62.0	2.44	68.0	2.68	0.67	0.90	0.49	20.1	23.0	0.88
	1.2500	88.501	3.4843	25.400	1.0000	23.698	0.9330	17.462	0.6875	1.6	0.06	1.6	0.06	94.0	84.4	12.3		44126	44348	28.0	1.10	49.0	1.93	46.0	1.81	75.0	2.95	84.0	3.31	0.78	0.77	0.42	21.8	29.1	0.75
33.338	1.3125	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	3.6	0.14	1.6	0.06	86.9	72.5	10.5		43131	43312	23.7	0.93	51.0	2.01	48.0	1.89	62.0	2.44	68.0	2.68	0.67	0.90	0.49	20.1	23.0	0.88
1.3125	79.375	3.1250	25.400	1.0000	24.074	0.9478	17.462	0.6875	2.0	0.08	1.6	0.06	86.9	72.5	10.5		43132	43312	23.7	0.93	48.0	1.89	42.0	1.65	62.0	2.44	73.0	2.87	0.67	0.90	0.49	20.1	23.0	0.88	
1.3125	88.501	3.4843	25.400	1.0000	23.698	0.9330	17.462	0.6875	2.0	0.08	1.6	0.06	94.0	84.4	12.3		44131	44348	28.0	1.10	51.0	2.01	48.0	1.89	75.0	2.95	84.0	3.31	0.78	0.77	0.42	21.8	29.1	0.75	
36.512	1.4375	88.501	3.4843	25.400	1.0000	23.698	0.9330	17.462	0.6875	2.4	0.09	1.6	0.06	94.0	84.4	12.3		44143	44348	30.0	1.18	54.0	2.13	50.0	1.97	75.0	2.95	84.0	3.31	0.78	0.77	0.42	21.8	29.1	0.75
38.100	1.5000	88.501	3.4843	25.400	1.0000	23.698	0.9330	17.462	0.6875	2.4	0.09	1.6	0.06	94.0	84.4	12.3		44150	44348	28.0	1.10	55.0	2.17	51.0	2.01	75.0	2.95	84.0	3.31	0.78	0.77	0.42	21.8	29.1	0.75
1.5000	95.250	3.7500	30.958	1.2188	28.301	1.1142	20.6																												

## TSS type

 $d$  (44.450) ~ 68.262 mm

(1.7500) ~ 2.6875 inch

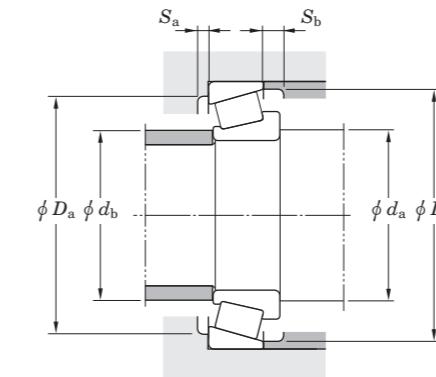
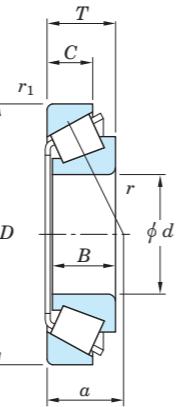


$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$	$F_a / F_r > e$		
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Cone (Inner ring) Cup (Outer ring)	Mounting dimensions						Constant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$										
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r$ (min.) mm	$r$ (min.) inch	$r_1$ (min.) mm	$r_1$ (min.) inch	$a$ mm	$a$ inch	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch												
44.450	1.7500	112.712	4.4375	30.162	1.1875	26.909	1.0594	20.638	0.8125	3.6	0.14	3.2	0.13	122	119	17.5		55175	55443	36.6	1.44	67.0	2.64	60.0	2.36	92.0	3.62	106.0	4.17	0.88	0.68	0.37	28.5	43.0	0.66
44.988	1.7712	95.250	3.7500	30.958	1.2188	28.575	1.1250	22.225	0.8750	3.6	0.14	0.8	0.03	124	120	17.4		HM903248	HM903210	30.8	1.21	65.0	2.56	54.0	2.13	81.0	3.19	91.0	3.58	0.74	0.81	0.45	29.0	36.6	0.79
47.625	1.8750	111.125	4.3750	30.162	1.1875	26.909	1.0594	20.638	0.8125	3.6	0.14	3.2	0.13	122	119	17.5		55187	55437	36.6	1.44	69.0	2.72	62.0	2.44	92.0	3.62	105.0	4.13	0.88	0.68	0.37	28.5	43.0	0.66
	1.8750	111.125	4.3750	30.162	1.1875	26.909	1.0594	20.638	0.8125	3.6	0.14	3.2	0.13	139	150	21.8		55187CR	55437	36.6	1.44	69.0	2.72	62.0	2.44	92.0	3.62	105.0	4.13	0.88	0.68	0.37	32.3	48.8	0.66
	1.8750	111.125	4.3750	30.162	1.1875	28.575	1.1250	20.638	0.8125	3.6	0.14	3.2	0.13	134	142	20.7		HM907639	HM907614	37.2	1.46	72.0	2.83	65.0	2.56	91.0	3.58	105.0	4.13	0.88	0.68	0.37	31.2	47.1	0.66
	1.8750	123.825	4.8750	36.512	1.4375	32.791	1.2910	25.400	1.0000	3.6	0.14	3.2	0.13	176	166	24.8		72187	72487	38.0	1.50	72.0	2.83	66.0	2.60	102.0	4.02	116.0	4.57	0.74	0.81	0.45	41.2	51.9	0.79
49.974	1.9675	111.125	4.3750	30.162	1.1875	26.909	1.0594	20.638	0.8125	3.6	0.14	3.2	0.13	122	119	17.5		55196	55437	36.6	1.44	71.0	2.80	64.0	2.52	92.0	3.62	105.0	4.13	0.88	0.68	0.37	28.5	43.0	0.66
	1.9675	111.125	4.3750	30.162	1.1875	26.909	1.0594	20.638	0.8125	2.0	0.08	3.2	0.13	122	119	17.5		55197	55437	36.6	1.44	68.0	2.68	64.0	2.52	92.0	3.62	105.0	4.13	0.88	0.68	0.37	28.5	43.0	0.66
50.800	2.0000	111.125	4.3750	30.162	1.1875	26.909	1.0594	20.638	0.8125	3.6	0.14	3.2	0.13	122	119	17.5		55200	55437	36.6	1.44	71.0	2.80	64.0	2.52	92.0	3.62	105.0	4.13	0.88	0.68	0.37	28.5	43.0	0.66
	2.0000	111.125	4.3750	30.162	1.1875	26.909	1.0594	20.638	0.8125	3.6	0.14	3.2	0.13	139	150	21.8		55200CR	55437	36.6	1.44	71.0	2.80	64.0	2.52	92.0	3.62	105.0	4.13	0.88	0.68	0.37	32.3	48.8	0.66
	2.0000	111.125	4.3750	30.162	1.1875	28.575	1.1250	20.638	0.8125	3.6	0.14	3.2	0.13	134	142	20.7		HM907643	HM907614	37.2	1.46	74.0	2.91	65.5	2.58	91.0	3.58	105.0	4.13	0.88	0.68	0.37	31.2	47.1	0.66
	2.0000	123.825	4.8750	36.512	1.4375	32.791	1.2910	25.400	1.0000	3.6	0.14	3.2	0.13	176	166	24.8		72200	72487	38.0	1.50	74.0	2.91	66.0	2.60	102.0	4.02	116.0	4.57	0.74	0.81	0.45	41.2	51.9	0.79
	2.0000	123.825	4.8750	36.512	1.4375	32.791	1.2910	25.400	1.0000	3.6	0.14	3.2	0.13	194	190	28.4		72200C	72487	38.0	1.50	74.0	2.91	66.0	2.60	102.0	4.02	116.0	4.57	0.74	0.81	0.45	45.2	57.0	0.79
52.388	2.0625	111.125	4.3750	30.162	1.1875	26.909	1.0594	20.638	0.8125	3.6	0.14	3.2	0.13	122	119	17.5		55206	55437	36.6	1.44	72.0	2.83	64.0	2.52	92.0	3.62	105.0	4.13	0.88	0.68	0.37	28.5	43.0	0.66
53.975	2.1250	123.825	4.8750	36.512	1.4375	32.791	1.2910	25.400	1.0000	3.6	0.14	3.2	0.13	176	166	24.8		72212	72487	38.0	1.50	77.0	3.03	66.0	2.60	102.0	4.02	116.0	4.57	0.74	0.81	0.45	41.2	51.9	0.79
	2.1250	123.825	4.8750	36.512	1.4375	32.791	1.2910	25.400	1.0000	3.6																									

## TSS type

 $d \ 69.850 \sim 342.900 \text{ mm}$  $2.7500 \sim 13.5000 \text{ inch}$ 

$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

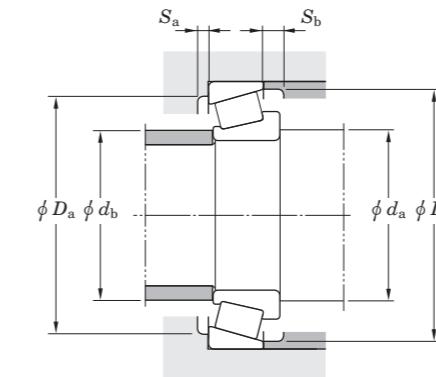
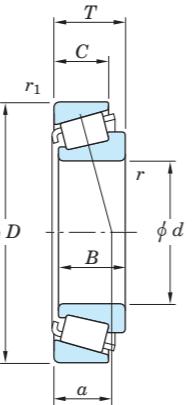
d mm inch	Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	Load center Cone (Inner ring) Cup (Outer ring)	Mounting dimensions						Con- stant e	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.) Radial Axial	Factor K
	D mm inch	T mm inch	B mm inch	C mm inch	r (min.) mm inch	r <sub>1</sub> (min.) mm inch	a mm inch	$d_a$ mm inch	$d_b$ mm inch	$D_a$ mm inch	$D_b$ mm inch													
69.850 2.7500	146.050 5.7500	41.275 1.6250	39.688 1.5625	25.400 1.0000	3.6 0.14	3.2 0.13	252 237	35.4	H913849R H913810	45.6 1.80	95.0 3.74	82.5 3.25	124.0 4.88	138.0 5.43	0.78	0.77 0.42	58.7 78.5	0.75						
69.914 2.7525	171.450 6.7500	49.212 1.9375	46.038 1.8125	31.750 1.2500	3.6 0.14	3.2 0.13	329 320	42.4	9382R 9321	55.1 2.17	105.0 4.13	98.0 3.86	147.0 5.79	164.0 6.46	0.76	0.79 0.43	76.9 100	0.77						
76.200 3.0000	161.925 6.3750	49.212 1.9375	46.038 1.8125	31.750 1.2500	3.6 0.14	3.2 0.13	307 286	39.1	9285R 9220	50.2 1.98	103.0 4.06	90.5 3.56	138.0 5.43	153.0 6.02	0.71	0.85 0.47	71.6 86.8	0.83						
3.0000	177.800 7.0000	52.388 2.0625	46.038 1.8125	34.925 1.3750	3.6 0.14	3.2 0.13	329 320	42.4	9380R 9320	55.1 2.17	117.0 4.61	98.2 3.87	148.0 5.83	164.0 6.46	0.76	0.79 0.43	76.9 100	0.77						
3.0000	177.800 7.0000	52.388 2.0625	50.800 2.0000	34.925 1.3750	3.6 0.14	3.2 0.13	329 320	42.4	9378R 9320	55.1 2.17	117.0 4.61	98.2 3.87	148.0 5.83	164.0 6.46	0.76	0.79 0.43	76.9 100	0.77						
84.138 3.3125	171.450 6.7500	49.212 1.9375	46.038 1.8125	31.750 1.2500	3.6 0.14	3.2 0.13	329 320	42.4	9385R 9321	55.1 2.17	111.0 4.37	98.0 3.86	147.0 5.79	164.0 6.46	0.76	0.79 0.43	76.9 100	0.77						
96.838 3.8125	188.913 7.4375	50.800 2.0000	46.038 1.8125	31.750 1.2500	3.6 0.14	3.2 0.13	330 357	43.2	90381 90744	63.0 2.48	125.0 4.92	113.0 4.44	161.0 6.34	179.5 7.06	0.87	0.69 0.38	77 115	0.67						
101.600 4.0000	250.825 9.8750	76.200 3.0000	73.025 2.8750	50.800 2.0000	6.4 0.25	6.4 0.25	685 691	81.3	HH923649 HH923610	74.0 2.91	149.0 5.87	131.0 5.16	207.0 8.15	229.0 9.02	0.71	0.85 0.47	162 196	0.83						
4.0000	250.825 9.8750	76.200 3.0000	73.025 2.8750	50.800 2.0000	6.4 0.25	3.2 0.13	685 691	81.3	HH923649 HH923611	74.0 2.91	149.0 5.87	131.0 5.16	210.0 8.27	229.0 9.02	0.71	0.85 0.47	162 196	0.83						
111.125 4.3750	214.313 8.4375	55.563 2.1875	52.388 2.0625	39.688 1.5625	3.6 0.14	3.2 0.13	506 578	70.6	H924045 H924010	62.3 2.45	139.0 5.47	131.0 5.16	186.0 7.32	205.0 8.07	0.67	0.89 0.49	118 137	0.87						
114.300 4.5000	228.600 9.0000	53.975 2.1250	49.428 1.9460	38.100 1.5000	3.6 0.14	3.2 0.13	540 651	77.1	HM926740 HM926710	67.9 2.67	146.0 5.75	142.0 5.59	200.0 7.87	219.0 8.62	0.74	0.81 0.45	126 159	0.79						
127.000 5.0000	228.600 9.0000	53.975 2.1250	49.428 1.9460	38.100 1.5000	3.6 0.14	3.2 0.13	540 651	77.1	HM926747 HM926710	68.1 2.68	156.0 6.14	143.0 5.63	200.0 7.87	219.0 8.63	0.74	0.81 0.45	126 159	0.79						
5.0000	304.800 12.0000	88.900 3.5000	82.550 3.2500	57.150 2.2500	6.4 0.25	6.4 0.25	987 1060	119	HH932132 HH932110	92.1 3.63	182.0 7.17	172.0 6.77	260.0 10.24	288.0 11.34	0.73	0.82 0.45	233 290	0.80						
127.792 5.0312	228.600 9.0000	53.975 2.1250	49.428 1.9460	38.100 1.5000	3.6 0.14	3.2 0.13	540 651	77.1	HM926749 HM926710	68.1 2.68	156.0 6.14	143.0 5.63	200.0 7.87	219.0 8.63	0.74	0.81 0.45	126 159	0.79						
146.050 5.7500	304.800 12.0000	88.900 3.5000	82.550 3.2500	57.150 2.2500	6.4 0.25	6.4 0.25	987 1060	119	HH932145 HH932110	92.1 3.63	195.0 7.68	174.5 6.87	260.0 10.24	288.0 11.34	0.73	0.82 0.45	233 290	0.80						
155.575 6.1250	330.200 13.0000	85.725 3.3750	79.375 3.1250	53.975 2.1250	6.4 0.25	6.4 0.25	1080 1210	131	H936340 H936310	103.8 4.09	209.0 8.23	192.5 7.58	282.0 11.10	311.5 12.26	0.81	0.74 0.41	255 352	0.72						
168.275 6.6250	330.200 13.0000	85.725 3.3750	79.375 3.1250	53.975 2.1250	6.4 0.25	6.4 0.25	1080 1210	131	H936349 H936310	103.8 4.09	218.0 8.58	192.5 7.58	282.0 11.10	311.5 12.26	0.81	0.74 0.41	255 352	0.72						
6.6250	342.900 13.5000	85.725 3.3750	79.375 3.1250	53.975 2.1250	6.4 0.25	6.4 0.25	1080 1210	131	H936349 H936316	103.8 4.09	218.0 8.58	192.5 7.58	287.0 11.30	311.5 12.26	0.81	0.74 0.41	255 352	0.72						
177.800 7.0000	428.625 16.8750	106.362 4.1875	95.250 3.7500	61.912 2.4375	6.4 0.25	6.4 0.25	1340 1390	145	EE350701 351687	118.7 4.67	230.0 9.06	221.0 8.70	365.0 14.37	383.0 15.08	0.76	0.79 0.44	318 411	0.77						
190.500 7.5000	428.625 16.8750	106.363 4.1875	95.250 3.7500	61.913 2.4375	6.4 0.25																			

## TS type

## Metric "J" series

d 38.000 ~ 200.000 mm

1.4961 ~ 7.8740 inch



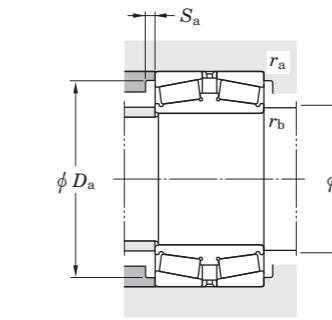
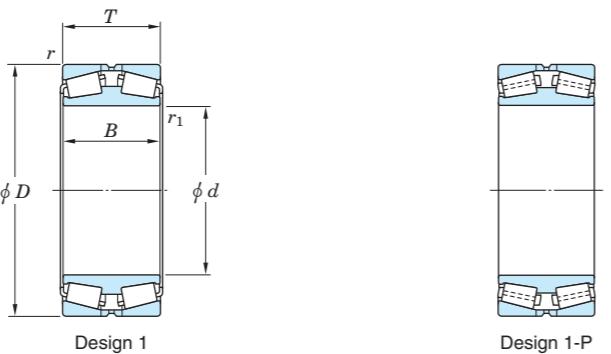
$P = XF_r + YF_a$ $P_0 = 0.5 F_r + Y_0 F_a$ or $P_0 = F_r$			
$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Note) The Values of "e" "Y<sub>1</sub>" and "Y<sub>0</sub>" are given in the table below.

Boundary dimensions												Basic load ratings (kN)	Fatigue load limit (kN) $C_{0r}$		Bearing No.		Load center		Mounting dimensions				Con- stant $e$	Axial load factors $Y_1$ $Y_0$	Reference rating (kN) (500 rpm for 3 000 Hrs.)	Factor $K$									
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$T$ mm	$T$ inch	$B$ mm	$B$ inch	$C$ mm	$C$ inch	$r^1$ (min.) mm	$r^1$ (min.) inch	$r_1^1$ (min.) mm	$r_1^1$ (min.) inch	$C_r$	$C_u$	Cone (Inner ring)	Cup (Outer ring)	$a$ mm	$a$ inch	$d_a$ mm	$d_a$ inch	$d_b$ mm	$d_b$ inch	$D_a$ mm	$D_a$ inch	$D_b$ mm	$D_b$ inch								
38.000	1.4961	63.000	2.4803	17.000	0.6693	17.000	0.6693	13.500	0.5315	SP	SP	SP	SP	54.7	58.2	8.25		JL69349	JL69310	14.6	0.57	49.0	1.93	41.0	1.61	60.0	2.36	59.5	2.34	0.42	1.44	0.79	12.6	8.95	1.41
50.000	1.9685	82.000	3.2283	21.501	0.8465	21.501	0.8465	17.000	0.6693	3.0	0.12	0.5	0.02	90.0	97.9	14.7		JLM104948	JLM104910	16.2	0.64	60.0	2.36	55.0	2.17	76.0	2.99	78.0	3.07	0.31	1.97	1.08	20.8	10.8	1.92
	1.9685	90.000	3.5433	28.000	1.1024	28.000	1.1024	23.000	0.9055	3.0	0.12	2.5	0.10	132	138	21.1		JM205149	JM205110	20.2	0.80	62.0	2.44	57.0	2.24	80.0	3.15	85.0	3.35	0.33	1.82	1.00	30.6	17.2	1.78
	1.9685	105.000	4.1339	37.000	1.4567	36.000	1.4173	29.000	1.1417	3.0	0.12	2.8	0.11	186	205	30.6		JHM807045	JHM807012	29.4	1.16	69.0	2.72	63.0	2.48	90.0	3.54	100.0	3.94	0.49	1.23	0.68	43.5	36.3	1.20
55.000	2.1654	90.000	3.5433	23.000	0.9055	23.000	0.9055	18.500	0.7283	1.6	0.06	0.5	0.02	102	115	17.2		JLM506849	JLM506810	20.1	0.79	63.0	2.48	61.0	2.40	82.0	3.23	86.0	3.39	0.40	1.49	0.82	23.6	16.2	1.46
	2.1654	95.000	3.7402	29.000	1.1417	29.000	1.1417	23.500	0.9252	1.6	0.06	2.8	0.11	138	150	23.0		JM207049	JM207010	21.3	0.84	64.0	2.52	62.0	2.44	85.0	3.35	91.0	3.58	0.33	1.79	0.99	32.0	18.3	1.75
	2.1654	110.000	4.3307	39.000	1.5354	39.000	1.5354	32.000	1.2598	3.0	0.12	2.5	0.10	220	224	34.7		JH307749	JH307710	26.8	1.06	71.0	2.80	64.0	2.52	97.0	3.82	104.0	4.09	0.35	1.73	0.95	51.5	30.5	1.69
60.000	2.3622	95.000	3.7402	24.000	0.9449	24.000	0.9449	19.000	0.7480	5.0	0.20	2.5	0.10	108	125	18.9		JLM508748	JLM508710	21.2	0.83	75.0	2.95	66.0	2.60	85.0	3.35	91.0	3.58	0.40	1.49	0.82	25.0	17.2	1.46
65.000	2.5591	105.000	4.1339	24.000	0.9449	23.000	0.9055	18.500	0.7283	3.0	0.12	1.0	0.04	120	129	19.6		JLM710949	JLM710910	23.8	0.94	77.0	3.03	71.0	2.80	96.0	3.78	101.0	3.98	0.45	1.32	0.73	27.7	21.4	1.29
	2.5591	110.000	4.3307	28.000	1.1024	28.000	1.1024	22.500	0.8858	3.0	0.12	2.8	0.11	170	191	29.4		JM511946	JM511910	24.5	0.96	78.0	3.07	72.0	2.83	99.0	3.90	105.0	4.13	0.40	1.49	0.82	39.3	27.0	1.46
	2.5591	120.000	4.7244	39.000	1.5354	38.500	1.5157	32.000	1.2598	3.0	0.12	2.8	0.11	236	255	39.7		JH211749	JH211710	27.9	1.10	80.0	3.15	74.0	2.91	107.0	4.21	114.0	4.49	0.34	1.78	0.98	55.2	31.8	1.74
	2.5591	120.000	4.7244	39.000	1.5354	38.500	1.5157	32.000	1.2598	7.1	0.28	2.8	0.11	236	255	39.7		JH211749A	JH211710	27.9	1.10	88.0	3.46	74.0	2.91	107.0	4.21	114.0	4.49	0.34	1.78	0.98	55.2	31.8	1.74
70.000	2.7559	110.000	4.3307	26.000	1.0236	25.000	0.9843	20.500	0.8071	1.0	0.04	2.5	0.10	129	158	23.9		JLM813049	JLM813010	26.1	1.03	78.0	3.07	77.0	3.03	98.0	3.86	106.0	4.17	0.49	1.23	0.68	29.8	24.8	1.20
	2.7559	115.000	4.5276	29.000	1.1417	29.000	1.1417	23.000	0.9055	3.0	0.12	2.5	0.10	155	173	26.6		JM612949	JM612910	26.2	1.03	83.0	3.27	77.0	3.03	103.0	4.06	111.0	4.37	0.43	1.39	0.77	36.0	26.5	1.36
75.000	2.9528	115.000	4.5276	25.000	0.9843	25.000	0.9843	19.000	0.7480	3.0	0.12	2.8	0.11	127	151	23.0		JLM714149	JLM714110	25.5	1.00	87.0	3.43	81.0	3.19	104.0	4.09	111.0	4.37	0.46	1.31	0.72	29.4	23.0	1.28

## TDI type

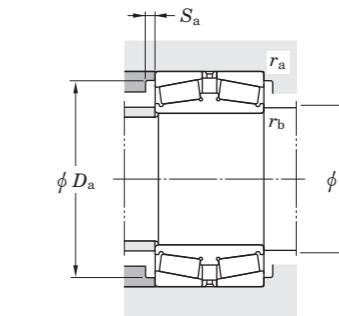
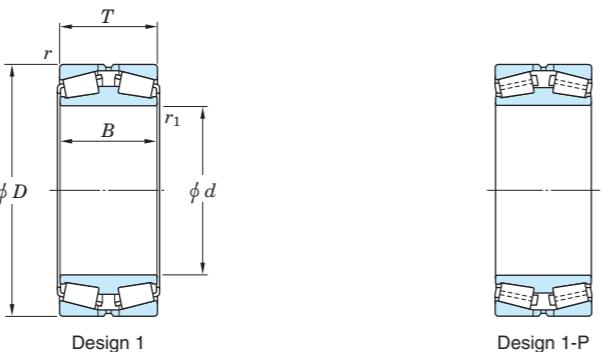
*d* 104.775 ~ (206.375) mm  
4.1250 ~ (8.1250) inch



Boundary dimensions										Basic load ratings (kN) $C_r$	Fatigue load limit (kN) $C_{0r}$		Bearing No.	De-sign	Mounting dimensions								Con- stant $e$	Axial load factors $Y_2$ $Y_3$ $Y_0$							
<i>d</i> mm	<i>d</i> inch	<i>D</i> mm	<i>D</i> inch	<i>B</i> mm	<i>B</i> inch	<i>T</i> mm	<i>T</i> inch	<i>r</i> <sup>1)</sup> (min.) mm	<i>r</i> <sup>1)</sup> (min.) inch	<i>r</i> <sub>1</sub> <sup>1)</sup> (min.) mm	<i>r</i> <sub>1</sub> <sup>1)</sup> (min.) inch	<i>C<sub>r</sub></i>	<i>C<sub>0r</sub></i>	<i>d<sub>a</sub></i> (max.) mm	<i>d<sub>a</sub></i> (max.) inch	<i>D<sub>a</sub></i> (max.) mm	<i>D<sub>a</sub></i> (max.) inch	<i>D<sub>a</sub></i> (min.) mm	<i>D<sub>a</sub></i> (min.) inch	<i>S<sub>a</sub></i> (min.) mm	<i>S<sub>a</sub></i> (min.) inch	<i>r<sub>a</sub></i> (max.) mm	<i>r<sub>a</sub></i> (max.) inch	<i>r<sub>b</sub></i> <sup>1)</sup> (max.) mm	<i>r<sub>b</sub></i> <sup>1)</sup> (max.) inch						
104.775	4.1250	180.975	7.1250	102.362	4.0300	101.600	4.0000	3.200	0.1260	1.600	0.0630	620	876	113		782D/772	1	120.000	4.7244	166.000	6.5354	156.000	6.1417	4.400	0.1732	3.200	0.1260	1.600	0.0630	0.39	1.75 2.61 1.71
127.000	5.0000	182.563	7.1875	76.200	3.0000	76.200	3.0000	3.200	0.1260	1.600	0.0630	487	858	120		48290D/48220	1	141.000	5.5512	171.000	6.7323	167.000	6.5748	3.800	0.1496	3.200	0.1260	1.600	0.0630	0.31	2.21 3.29 2.16
	5.0000	234.950	9.2500	139.700	5.5000	152.400	6.0000	3.200	0.1260	5.200	0.2047	1120	1650	200		95499D/95925	1	151.000	5.9449	223.000	8.7795	205.000	8.0709	8.000	0.3150	3.200	0.1260	5.200	0.2047	0.37	1.83 2.72 1.79
	5.0000	254.000	10.0000	161.925	6.3750	171.450	6.7500	6.400	0.2520	3.200	0.1260	1480	2010	240		EE153053D/153100	1	154.000	6.0630	236.000	9.2913	218.000	8.5827	11.000	0.4331	6.400	0.2520	3.200	0.1260	0.32	2.10 3.13 2.05
130.005	5.1183	215.900	8.5000	123.825	4.8750	123.825	4.8750	3.200	0.1260	1.600	0.0630	691	1100	132		74510D/74850	1	154.000	6.0630	204.000	8.0315	194.000	7.6378	5.000	0.1969	3.200	0.1260	1.600	0.0630	0.49	1.38 2.06 1.35
133.350	5.2500	196.850	7.7500	92.075	3.6250	92.075	3.6250	3.200	0.1260	1.600	0.0630	669	1120	137		67390D/67322	1	146.000	5.7480	185.000	7.2835	181.000	7.1260	5.000	0.1969	3.200	0.1260	1.600	0.0630	0.34	1.96 2.92 1.92
	5.2500	203.200	8.0000	92.075	3.6250	92.075	3.6250	3.200	0.1260	1.600	0.0630	669	1120	137		67390D/67320	1	146.000	5.7480	191.000	7.5197	181.000	7.1260	5.000	0.1969	3.200	0.1260	1.600	0.0630	0.34	1.96 2.92 1.92
136.525	5.3750	190.500	7.5000	77.788	3.0625	77.788	3.0625	3.200	0.1260	1.600	0.0630	505	944	129		48393D/48320	1	150.000	5.9055	179.000	7.0472	175.000	6.8898	4.700	0.1850	3.200	0.1260	1.600	0.0630	0.32	2.10 3.13 2.06
	5.3750	225.425	8.8750	120.650	4.7500	120.650	4.7500	3.200	0.1260	1.600	0.0630	1020	1610	194		H228649D/H228610	1	156.000	6.1417	214.000	8.4252	202.000	7.9528	6.000	0.2362	3.200	0.1260	1.600	0.0630	0.33	2.03 3.02 1.98
	5.3750	225.425	8.8750	120.650	4.7500	120.650	4.7500	3.200	0.1260	1.600	0.0630	1020	1610	194		45T272312	1	155.000	6.1024	211.000	8.3071	201.000	7.9134	6.000	0.2362	3.200	0.1260	1.600	0.0630	0.33	2.03 3.02 1.98
139.700	5.5000	200.025	7.8750	77.788	3.0625	75.408	2.9688	3.300	0.1299	0.800	0.0315	527	982	133		48680D/48620	1	155.000	6.1024	188.000	7.4016	183.000	7.2047	4.000	0.1575	3.300	0.1299	0.800	0.0315	0.34	2.01 2.99 1.96
149.225	5.8750	254.000	10.0000	120.650	4.7500	120.650	4.7500	3.200	0.1260	1.600	0.0630	1180	1830	215		99587D/99100	1	172.000	6.7717	242.000	9.5276	224.000	8.8189	8.000	0.3150	3.200	0.1260	1.600	0.0630	0.41	1.66 2.47 1.62
152.400	6.0000	222.250	8.7500	84.138	3.3125	84.138	3.3125	1.600	0.0630	1.600	0.0630	678	1190	159		M231649D/M231610	1	168.000	6.6142	214.000	8.4252	202.000	7.9528	6.000	0.2362	1.600	0.0630	1.600	0.0630	0.33	2.03 3.02 1.98
	6.0000	254.000	10.0000	133.350	5.2500	133.350	5.2500	3.200	0.1260	1.600	0.0630	1180	1830	215		99600D/99100	1	172.000	6.7717	242.000	9.5276	224.000	8.8189	8.000	0.3150	3.200	0.1260	1.600	0.0630	0.41	1.66 2.47 1.62
	6.0000	254.000	10.0000	158.750	6.2500	158.750	6.2500	3.200	0.1260	1.600	0.0630	1180	1830	215		99603D/99100	1	172.000	6.7717	242.000	9.5276	224.000	8.8189	8.000	0.3150	3.200	0.1260	1.600	0.0630	0.41	1.66 2.47 1.62
177.800	7.0000	247.650	9.7500	90.488	3.5625	90.488	3.5625	3.200	0.1260	1.600	0.0630	741	1400	160		67790D/67720	1	190.000	7.4803	236.000	9.2913	227.000	8.9370	5.000	0.1969	3.200	0.1260	1.600	0.0630	0.44	1

## TDI type

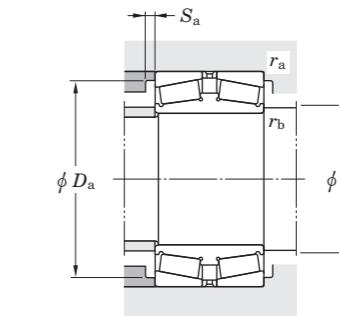
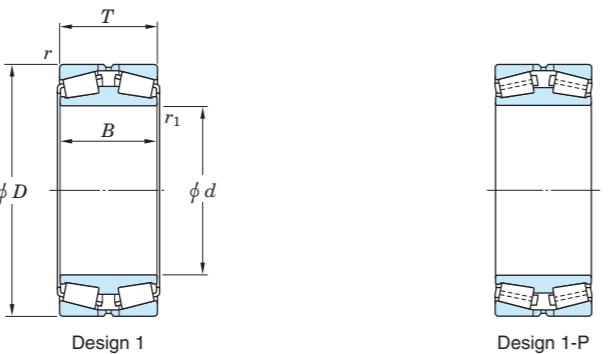
$d$  (206.375) ~ 266.700 mm  
(8.1250) ~ 10.5000 inch



	Boundary dimensions								Basic load ratings (kN) $C_r$	Fatigue load limit (kN) $C_{0r}$		Bearing No.	De- sign	Mounting dimensions								Con- stant $e$	Axial load factors $Y_2$ $Y_3$ $Y_0$								
	$d$ mm	$d$ inch	$D$ mm	$D$ inch	$B$ mm	$B$ inch	$T$ mm	$T$ inch						$d_a$ (max.) mm	$d_a$ (max.) inch	$D_a$ (max.) mm	$D_a$ (max.) inch	$D_a$ (min.) mm	$D_a$ (min.) inch	$S_a$ (min.) mm	$S_a$ (min.) inch	$r_a$ (max.) mm	$r_a$ (max.) inch	$r_b^1$ (max.) mm	$r_b^1$ (max.) inch						
206.375	8.1250	336.550	13.2500	180.975	7.1250	184.150	7.2500	3.200	0.1260	1.600	0.0630	2 230	3 800	400		H242649D/H242610	1	233.000	9.1732	324.000	12.7559	301.000	11.8504	9.000	0.3543	3.200	0.1260	1.600	0.0630	0.33	2.03 3.02 1.98
215.900	8.5000	285.750	11.2500	85.725	3.3750	85.725	3.3750	3.200	0.1260	0.800	0.0315	766	1 560	190		LM742749D/LM742710	1	228.000	8.9764	273.000	10.7480	266.000	10.4724	6.000	0.2362	3.200	0.1260	0.800	0.0315	0.48	1.40 2.09 1.37
	8.5000	288.925	11.3750	85.750	3.3760	85.725	3.3750	3.200	0.1260	0.800	0.0315	766	1 560	190			1	228.000	8.9764	276.000	10.8661	266.000	10.4724	6.000	0.2362	3.200	0.1260	0.800	0.0315	0.48	1.40 2.09 1.37
216.103	8.5080	330.200	13.0000	130.175	5.1250	127.000	5.0000	3.200	0.1260	1.600	0.0630	1 430	2 360	255		9974D/9920	1	237.000	9.3307	317.000	12.4803	301.000	11.8504	7.000	0.2756	3.200	0.1260	1.600	0.0630	0.55	1.22 1.82 1.19
	8.5080	330.200	13.0000	152.400	6.0000	142.875	5.6250	3.200	0.1260	3.200	0.1260	1 430	2 360	255			1	239.000	9.4094	317.000	12.4803	301.000	11.8504	7.000	0.2756	3.200	0.1260	3.200	0.1260	0.55	1.22 1.82 1.19
218.000	8.5827	314.325	12.3750	115.888	4.5625	115.888	4.5625	3.200	0.1260	1.600	0.0630	1 400	2 550	281		45T443112	1	240.000	9.4488	304.000	11.9685	289.000	11.3780	9.000	0.3543	3.200	0.1260	1.600	0.0630	0.33	2.03 3.02 1.98
219.075	8.6250	358.775	14.1250	196.850	7.7500	200.025	7.8750	6.400	0.2520	1.600	0.0630	2 660	4 580	469		H244849D/H244810	1	245.000	9.6457	340.000	13.3858	320.000	12.5984	9.000	0.3543	6.400	0.2520	1.600	0.0630	0.33	2.03 3.02 1.98
220.663	8.6875	314.325	12.3750	115.888	4.5625	115.888	4.5625	3.200	0.1260	1.600	0.0630	1 320	2 450	269		M244249D/M244210	1	241.000	9.4882	301.000	11.8504	289.000	11.3780	5.000	0.1969	3.200	0.1260	1.600	0.0630	0.33	2.03 3.02 1.98
228.600	9.0000	400.050	15.7500	139.700	5.5000	139.700	5.5000	3.200	0.1260	3.200	0.1260	1 960	2 950	318		EE529091D/529157	1	277.000	10.9055	387.000	15.2362	352.000	13.8583	6.000	0.2362	3.200	0.1260	3.200	0.1260	0.31	2.19 3.25 2.14
	9.0000	431.800	17.0000	177.800	7.0000	177.800	7.0000	6.000	0.2362	6.000	0.2362	2 980	4 280	447			1-P	280.000	11.0236	403.000	15.8661	377.000	14.8425	10.000	0.3937	5.000	0.1969	5.000	0.1969	0.40	1.68 2.50 1.64
	9.0000	431.800	17.0000	177.800	7.0000	177.800	7.0000	6.000	0.2362	6.000	0.2362	2 980	4 280	447			1-P	279.000	10.9843	403.000	15.8661	377.000	14.8425	10.000	0.3937	6.000	0.2362	6.000	0.2362	0.40	1.68 2.50 1.64
234.950	9.2500	327.025	12.8750	93.663	3.6875	93.663	3.6875	3.200	0.1260	1.600	0.0630	1 000	1 860	200		8576D/8520	1	256.000	10.0787	314.000	12.3622	300.000	11.8110	7.000	0.2756	3.200	0.1260	1.600	0.0630	0.41	1.66 2.47 1.62
	9.2500	384.175	15.1250	209.550	8.2500	209.550	8.2500	6.400	0.2520	1.600	0.0630	3 120	5 370	542			1-P	262.000	10.3150	365.000	14.3701	342.000	13.4646	8.000	0.3150	6.400	0.2520	1.600	0.0630	0.33	2.03 3.02 1.98
241.300	9.5000	355.524	13.9970	109.525	4.3120	109.525	4.3120	SP	SP	SP	SP	1 190	2 050	224		45T483611	1	267.000	10.5118	336.000	13.2283	319.000	12.5591	6.000	0.2362	2.500	0.0984	2.000	0.0787	0.35	1.91 2.84 1.86
	9.5000	355.600	14.0000	92.710	3.6500	92.862	3.6560	3.200	0.1260	1.600	0.0630	1 090	1 850	203			1	278.000	10.9449	343.000	13.5039	328.000	12.9134	10.000	0.3937	3.200	0.1260	1.600	0.0630	0.36	1.86 2.77 1.82
	9.5000	368.300	14.5000	92.710	3.6500	92.862	3.6560	3.200	0.1260	1.600	0.0630	1 090	1 850	203			1	278.000	10.9449	355.000	13.9764	328.000	12.9134	10.000	0.3937	3.200	0.1260	1.600	0.0630	0.36	1.86 2.77 1.82
241.478	9.5070	349.148	13.7460	107.950	4.2500	107.950	4.2500	3.200	0.1260	1.600	0.06																				

## TDI type

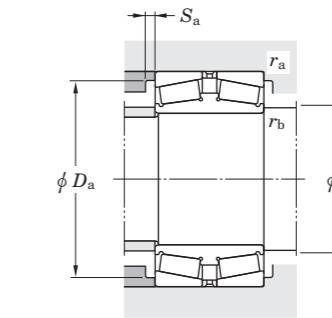
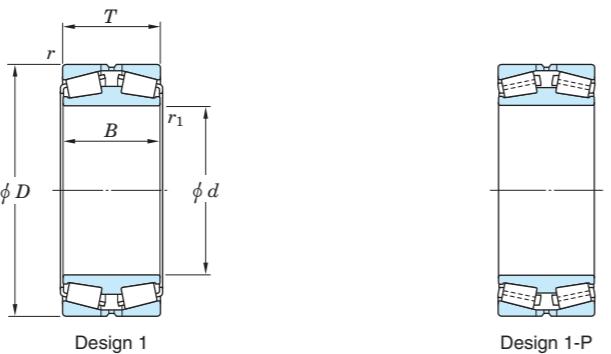
**d 269.875 ~ 355.600 mm  
10.6250 ~ 14.0000 inch**



Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	De- sign	Mounting dimensions								Con- stant $e$	Axial load factors $Y_2$ $Y_3$ $Y_0$								
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$B$ mm	$B$ inch	$T$ mm	$T$ inch	$r^1$ (min.) mm	$r^1$ (min.) inch	$r_1^1$ (min.) mm	$r_1^1$ (min.) inch			$d_a$ (max.) mm	$d_a$ (max.) inch	$D_a$ (max.) mm	$D_a$ (max.) inch	$S_a$ (min.) mm	$S_a$ (min.) inch	$r_a$ (max.) mm	$r_a$ (max.) inch	$r_b^1$ (max.) mm	$r_b^1$ (max.) inch								
269.875	10.6250	381.000	15.0000	136.525	5.3750	136.525	5.3750	3.200	0.1260	3.200	0.1260	1 840	3 350	349		M252349D/M252310	1	291.000	11.4567	368.000	14.4882	351.000	13.8189	6.000	0.2362	3.200	0.1260	3.200	0.1260	0.33	2.03 3.02 1.98
276.225	10.8750	393.700	15.5000	130.175	5.1250	130.175	5.1250	6.400	0.2520	1.600	0.0630	1 590	3 090	325		EE275109D/275155	1	309.000	12.1654	374.000	14.7244	365.000	14.3701	5.000	0.1969	6.400	0.2520	1.600	0.0630	0.40	1.68 2.50 1.64
	10.8750	406.400	16.0000	122.240	4.8126	130.175	5.1250	6.400	0.2520	1.600	0.0630	1 590	3 090	325		EE275109D/275160	1	309.000	12.1654	387.000	15.2362	366.000	14.4094	9.000	0.3543	6.400	0.2520	1.600	0.0630	0.40	1.68 2.50 1.64
279.400	11.0000	393.700	15.5000	127.000	5.0000	127.000	5.0000	6.400	0.2520	1.600	0.0630	1 510	2 780	287		EE135111D/135155	1	305.000	12.0079	374.000	14.7244	361.000	14.2126	9.000	0.3543	6.400	0.2520	1.600	0.0630	0.38	1.77 2.64 1.73
11.0000	457.200	18.0000	244.475	9.6250	244.475	9.6250	6.400	0.2520	1.600	0.0630	4 150	7 540	713		HH255149D/HH255110	1	315.000	12.4016	438.000	17.2441	407.000	16.0236	11.000	0.4331	6.400	0.2520	1.600	0.0630	0.33	2.03 3.02 1.98	
11.0000	482.600	19.0000	177.800	7.0000	177.800	7.0000	4.800	0.1890	4.800	0.1890	2 660	3 980	399		45T564818A	1-P	309.000	12.1654	460.000	18.1102	424.000	16.6929	6.500	0.2559	4.800	0.1890	4.800	0.1890	0.80	0.85 1.26 0.83	
279.578	11.0070	380.898	14.9960	117.475	4.6250	117.475	4.6250	3.200	0.1260	1.600	0.0630	1 420	2 820	286		LM654644D/LM654610	1	303.000	11.9291	368.000	14.4882	357.000	14.0551	7.000	0.2756	3.200	0.1260	1.600	0.0630	0.43	1.57 2.34 1.53
285.750	11.2500	380.898	14.9960	117.475	4.6250	117.475	4.6250	3.200	0.1260	1.600	0.0630	1 420	2 820	286		LM654648D/LM654610	1	303.000	11.9291	368.000	14.4882	357.000	14.0551	7.000	0.2756	3.200	0.1260	1.600	0.0630	0.43	1.57 2.34 1.53
288.925	11.3750	406.400	16.0000	144.463	5.6875	144.463	5.6875	3.200	0.1260	3.200	0.1260	2 160	4 420	445		M255449D/M255410	1	316.000	12.4409	394.000	15.5118	374.000	14.7244	8.000	0.3150	3.200	0.1260	3.200	0.1260	0.34	2.00 2.97 1.95
292.100	11.5000	422.275	16.6250	130.175	5.1250	130.175	5.1250	3.200	0.1260	6.400	0.2520	1 980	3 410	358		EE330116D/330166	1	321.000	12.6378	409.000	16.1024	388.000	15.2756	7.000	0.2756	3.200	0.1260	6.400	0.2520	0.32	2.11 3.14 2.06
299.974	11.8100	438.048	17.2460	133.350	5.2500	134.938	5.3125	4.800	0.1890	3.200	0.1260	1 690	3 230	325		EE129119D/129172	1	339.000	13.3465	422.000	16.6142	401.000	15.7874	7.000	0.2756	4.800	0.1890	3.200	0.1260	0.40	1.68 2.50 1.64
300.038	11.8125	422.275	16.6250	150.813	5.9375	150.813	5.9375	3.200	0.1260	3.200	0.1260	2 130	4 030	409		HM256849D/HM256810	1	324.000	12.7559	408.000	16.0630	389.000	15.3150	7.000	0.2756	3.200	0.1260	3.200	0.1260	0.34	2.00 2.98 1.96
303.213	11.9375	495.300	19.5000	263.525	10.3750	263.525	10.3750	6.400	0.2520	3.200	0.1260	5 020	9 340	858		HH258249D/HH258210	1-P	342.000	13.4646	475.000	18.7008	442.000	17.4016	8.000	0.3150	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98
304.648	11.9940	438.048	17.2460	131.763	5.1875	131.763	5.1875	3.200	0.1260	3.200	0.1260	1 890	3 450	350		EE329117D/329172	1	337.000	13.2677	424.000	16.6929	400.000	15.7480	10.000	0.3937	3.200	0.1260	3.200	0.1260	0.33	2.04 3.04 2.00
304.800	12.0000	419.100	16.5000	130.175	5.1250	130.175	5.1250	6.400	0.2520	1.600	0.0630	1 770	3 480	350		M257149D/M257110	1	331.000	13.0315	399.000	15.7087	388.000	15.2756	7.000	0.2756	6.400	0.2520	1.600	0.0630	0.33	2.03 3.02 1.98
12.0000	444.500	17.5000	111.125	4.3750	107.950	4.2500	1.600	0.0630	7.900	0.3110	1 550	2 760	288		EE291200D/291750	1	344.000	13.5433	434.000	17.0866	404.000	15.9055	11.000	0.4331	1.600	0.0630	7.900	0.3110	0.38	1.79 2.66 1.75	
12.0000	495.300	19.5000	171.450	6.7500	165.100	6.5000	6.400	0.2520	3.200	0.1260	2 740	4 680	461		EE724121D/724195	1	355.000	13.9764	475.000	18.7008	439.000	17.2835	6.000	0.2362	6.400	0.2520	3.200	0.1260	0.40		

## TDI type

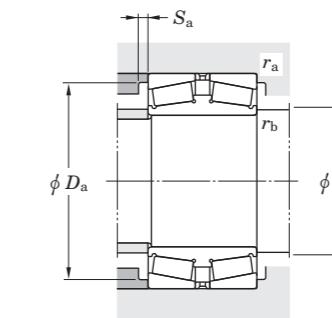
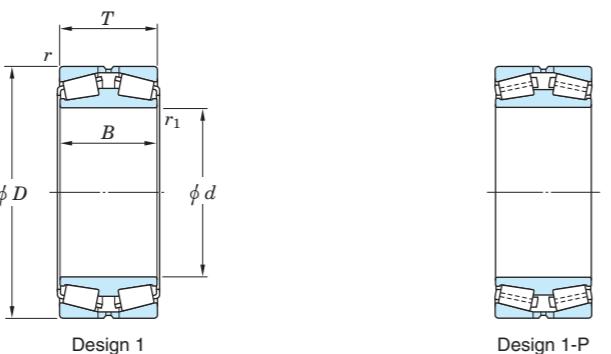
*d* 368.300 ~ 536.575 mm  
14.5000 ~ 21.1250 inch



Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	De- sign	Mounting dimensions								Con- stant $e$	Axial load factors $Y_2$ $Y_3$ $Y_0$				
<i>d</i> mm	<i>d</i> inch	<i>D</i> mm	<i>D</i> inch	<i>B</i> mm	<i>B</i> inch	<i>T</i> mm	<i>T</i> inch	$r^1$ (min.) mm	$r^1$ (min.) inch	$r_1^1$ (min.) mm	$r_1^1$ (min.) inch	$C_r$	$C_{0r}$	$d_a$ (max.) mm	$d_a$ (max.) inch	$D_a$ (min.) mm	$D_a$ (min.) inch	$S_a$ (min.) mm	$S_a$ (min.) inch	$r_a$ (max.) mm	$r_a$ (max.) inch	$r_b^1$ (max.) mm	$r_b^1$ (max.) inch				
368.300	14.5000	523.875	20.6250	185.738	7.3125	185.738	7.3125	6.400	0.2520	3.200	0.1260	3 420	6 780	644										0.33	2.03 3.02 1.98		
	14.5000	609.600	24.0000	254.000	10.0000	279.400	11.0000	6.400	0.2520	3.200	0.1260	5 420	9 060	813											0.36	1.90 2.83 1.86	
374.574	14.7470	546.100	21.5000	193.675	7.6250	193.675	7.6250	6.400	0.2520	3.200	0.1260	4 090	8 430	773											0.33	2.03 3.02 1.98	
384.175	15.1250	546.100	21.5000	193.675	7.6250	193.675	7.6250	6.400	0.2520	3.200	0.1260	4 090	8 430	773											0.33	2.03 3.02 1.98	
393.700	15.5000	546.100	21.5000	141.288	5.5625	120.650	4.7500	6.400	0.2520	3.200	0.1260	1 860	3 810	357											0.48	1.42 2.11 1.39	
	15.5000	546.100	21.5000	138.113	5.4375	138.113	5.4375	6.400	0.2520	1.600	0.0630	2 300	4 700	445												0.48	1.42 2.11 1.39
400.000	15.7480	650.000	25.5906	250.000	9.8425	250.000	9.8425	SP	SP	SP	SP	5 860	9 790	868											0.39	1.74 2.59 1.70	
406.400	16.0000	546.100	21.5000	141.288	5.5625	120.650	4.7500	6.400	0.2520	1.600	0.0630	1 860	3 810	357											0.48	1.42 2.11 1.39	
	16.0000	546.100	21.5000	138.113	5.4375	138.113	5.4375	6.400	0.2520	1.600	0.0630	2 300	4 700	445												0.48	1.42 2.11 1.39
415.925	16.3750	590.550	23.2500	209.550	8.2500	209.550	8.2500	6.400	0.2520	3.200	0.1260	4 240	8 930	803											0.33	2.03 3.02 1.98	
	16.3750	590.550	23.2500	209.550	8.2500	209.550	8.2500	6.400	0.2520	3.200	0.1260	4 590	9 070	818												0.33	2.03 3.02 1.98
419.227	16.5050	736.448	28.9940	406.400	16.0000	406.400	16.0000	6.400	0.2520	6.400	0.2520	10 900	19 000	1 540												0.37	1.80 2.69 1.76
431.800	17.0000	635.000	25.0000	173.038	6.8125	173.038	6.8125	6.400	0.2520	6.400	0.2520	3 960	6 870	647												0.32	2.10 3.13 2.06
431.902	17.0040	685.698	26.9960	254.000	10.0000	253.873	9.9950	6.400	0.2520	3.200	0.1260	6 420	11 600	1 000												0.40	1.68 2.50 1.64
432.003	17.0080	609.524	23.9970	152.400	6.0000	152.400	6.0000	6.400	0.2520	3.600	0.1417	3 260	6 060	567												0.35	1.95 2.90 1.91
447.675	17.6250	635.000	25.0000	223.838	8.8125	223.838	8.8125	6.400	0.2520	3.200	0.1260	4 920	10 500	917												0.33	2.03 3.02 1.98
	17.6250	635.000	25.0000	223.838	8.8125	223.838	8.8125	6.400	0.2520	3.200	0.1260	4 920	10 500	917												0.33	2.03 3.02 1.98
457.200	18.0000	596.900	23.5000	133.350	5.2500	130.175	5.1250	3.200	0.1260	1.600	0.0630	2 410	5 230	486												0.40	1.67 2.48 1.63
	18.0000	596.900	23.5000	136.525	5.3750	133.350	5.2500	3.200	0.1260	1.600	0.0630	2 420	5 110	476												0.47	1.43 2.12 1.40
	18.0000	660.400	26.0000	155.572	6.1249	155.575	6.1250	6.400	0.2520	3.200	0.1260	2 900	5 260	482												0.37	1.80 2.69 1.76
479.425	18.8750	679.450	26.7500	238.125	9.3750	238.125	9.3750	6.400	0.2520	3.200	0.1260	5 200	10 800	924												0.33	2.03 3.02 1.98
	18.8750	679.450	26.7500	238.125	9.3750	238.125	9.3750	6.400	0.2520	3.200	0.1260	5 310	11 100	952												0.33	2.03 3.02 1.98
	18.8750	679.450	26.7500	238.125	9.3750	238.125	9.3750	6.400	0.2520	4.600	0.1811	5 740	11 600	1 000												0.33	2.03 3.02 1.98
482.600	19.0000	615.950	24.2500	158.750	6.2500	158.750	6.2500	6.400	0.2520	3.200	0.1260	3 040	7 110	639												0.33	2.03 3.02 1.98
489.026	19.2530	634.873	24.9950	153.988	6.0625	153.988	6.0625	3.200	0.1260	3.200	0.1260</td																

## TDI type

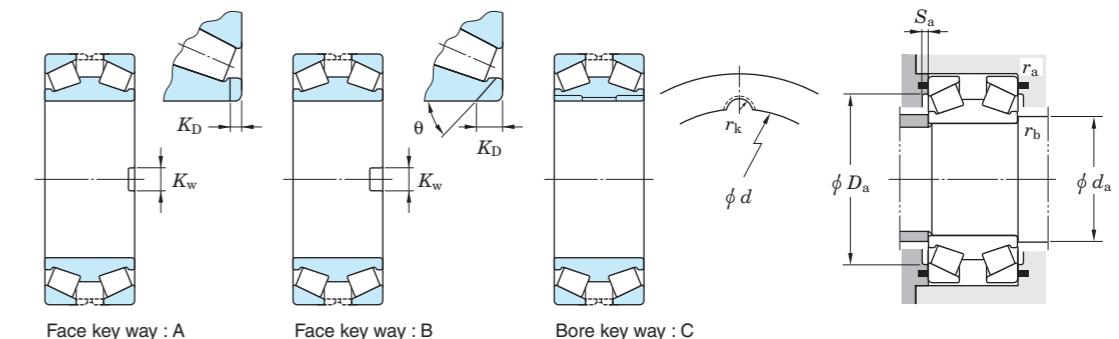
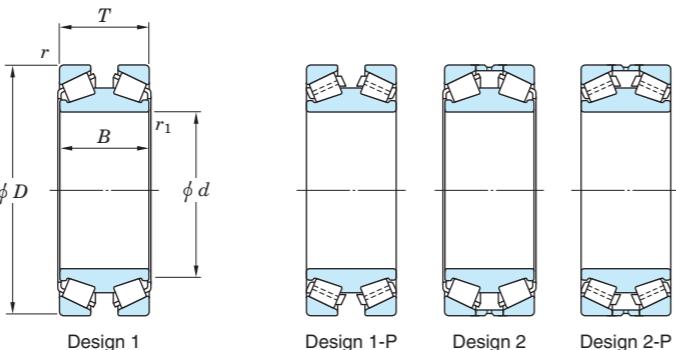
**d 555.625 ~ 939.800 mm  
21.8750 ~ 37.0000 inch**



Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	De- sign	Mounting dimensions								Con- stant $e$	Axial load factors $Y_2$ $Y_3$ $Y_0$								
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$B$ mm	$B$ inch	$T$ mm	$T$ inch	$r^1$ (min.) mm	$r^1$ (min.) inch	$r_1^1$ (min.) mm	$r_1^1$ (min.) inch			$d_a$ mm	$d_a$ inch	$D_a$ mm	$D_a$ inch	$D_a$ (min.) mm	$D_a$ (min.) inch	$S_a$ (min.) mm	$S_a$ (min.) inch	$r_a$ (max.) mm	$r_a$ (max.) inch	$r_b$ (max.) mm	$r_b$ (max.) inch						
555.625	21.8750	698.500	27.5000	165.100	6.5000	165.100	6.5000	6.400	0.2520	3.200	0.1260	3 580	8 510	737		2TR555	1-P	569.000	22.4016	670.000	26.3780	662.000	26.0630	10.000	0.3937	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98
558.800	22.0000	736.600	29.0000	196.850	7.7500	196.850	7.7500	6.400	0.2520	3.200	0.1260	4 500	9 870	854		LM377449D/LM377410	1-P	595.000	23.4252	710.000	27.9528	690.000	27.1654	9.000	0.3543	6.400	0.2520	3.200	0.1260	0.35	1.95 2.90 1.91
	22.0000	736.600	29.0000	196.850	7.7500	196.850	7.7500	6.400	0.2520	3.200	0.1260	4 800	10 800	923		2TR559J	1-P	595.000	23.4252	708.000	27.8740	689.000	27.1260	10.500	0.4134	6.400	0.2520	3.200	0.1260	0.35	1.95 2.90 1.91
571.500	22.5000	812.800	32.0000	285.750	11.2500	285.750	11.2500	6.400	0.2520	3.200	0.1260	8 150	17 500	1 400		M278749D/M278710	1-P	620.000	24.4094	790.000	31.1024	750.000	29.5276	11.000	0.4331	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98
	22.5000	812.800	32.0000	285.750	11.2500	285.750	11.2500	6.400	0.2520	3.200	0.1260	7 190	16 300	1 300		2TR572C	1	629.000	24.7638	784.000	30.8661	743.000	29.2520	6.500	0.2559	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98
595.313	23.4375	844.550	33.2500	296.863	11.6875	296.863	11.6875	6.400	0.2520	3.200	0.1260	8 500	18 500	1 460		M280049D/M280010	1-P	650.000	25.5906	820.000	32.2835	785.000	30.9055	7.000	0.2756	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98
609.600	24.0000	787.400	31.0000	171.450	6.7500	171.450	6.7500	6.400	0.2520	3.200	0.1260	4 260	9 940	840		EE649241D/649310	1-P	645.000	25.3937	760.000	29.9213	740.000	29.1339	12.000	0.4724	6.400	0.2520	3.200	0.1260	0.37	1.82 2.70 1.78
635.000	25.0000	901.700	35.5000	317.500	12.5000	317.500	12.5000	6.400	0.2520	3.200	0.1260	9 370	19 900	1 540		M281049D/M281010	1-P	690.000	27.1654	870.000	34.2520	840.000	33.0709	7.000	0.2756	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98
	25.0000	939.800	37.0000	304.800	12.0000	304.800	12.0000	6.500	0.2559	4.000	0.1575	9 890	19 800	1 540		2TR635D	1-P	653.000	25.7087	911.000	35.8661	863.000	33.9764	16.000	0.6299	5.000	0.1969	3.000	0.1181	0.33	2.03 3.02 1.98
	25.0000	939.800	37.0000	304.800	12.0000	304.800	12.0000	6.500	0.2559	4.000	0.1575	9 890	19 800	1 540		2TR635D	1-P	710.000	27.9528	911.000	35.8661	863.000	33.9764	15.500	0.6102	6.500	0.2559	4.000	0.1575	0.33	2.03 3.02 1.98
682.625	26.8750	965.200	38.0000	338.138	13.3125	338.138	13.3125	6.400	0.2520	3.200	0.1260	11 500	25 400	1 910		2TR683	1-P	744.000	29.2913	937.000	36.8898	894.000	35.1969	15.500	0.6102	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98
685.800	27.0000	876.300	34.5000	171.450	6.7500	168.275	6.6250	6.400	0.2520	3.200	0.1260	4 400	10 800	880		EE655271D/655345	1-P	730.000	28.7402	850.000	33.4646	830.000	32.6772	9.000	0.3543	6.400	0.2520	3.200	0.1260	0.42	1.62 2.42 1.59
711.200	28.0000	914.400	36.0000	149.225	5.8750	149.225	5.8750	6.400	0.2520	3.200	0.1260	3 780	8 930	747		EE755281D/755360	1-P	770.000	30.3150	890.000	35.0394	870.000	34.2520	8.000	0.3150	6.400	0.2520	3.200	0.1260	0.38	1.78 2.65 1.74
714.375	28.1250	1 016.000	40.0000	339.725	13.3750	339.725	13.3750	6.400	0.2520	3.200	0.1260	12 200	26 100	1 940		M383240D/M383210	1-P	775.000	30.5118	990.000	38.9764	940.000	37.0079	14.000	0.5512	6.400	0.2520	3.200	0.1260	0.35	1.92 2.86 1.88
730.250	28.7500	1 035.050	40.7500	365.125	14.3750	365.125	14.3750	6.400	0.2520	3.200	0.1260	12 300	27 100	2 000		M283449D/M283410	1-P	790.000	31.1024	1 010.000	39.7638	960.000	37.7953	10.000	0.3937	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98
749.300	29.5000	990.600	39.0000	293.000	11.5354	293.000	11.5354	6.400	0.2520	3.200	0.1260	9 820	23 900	1 780		LM283649D/LM283610	1-P	800.000	31.4961	960.000	37.7953	930.000	36.6142	12.000	0.4724	6.400	0.2520	3.200	0.1260	0.32	2.12 3.15 2.07
762.000	30.0000	1 079.500	42.5000	381.000	15.0000	381.000	15.0000	12.700	0.5000	4.800	0.1890	13 900	31 300	2 270		M284249D/M284210	1-P	830.000	32.6772	1 040.000	40.9449										

## TDIS type

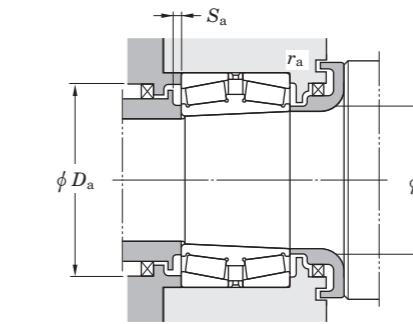
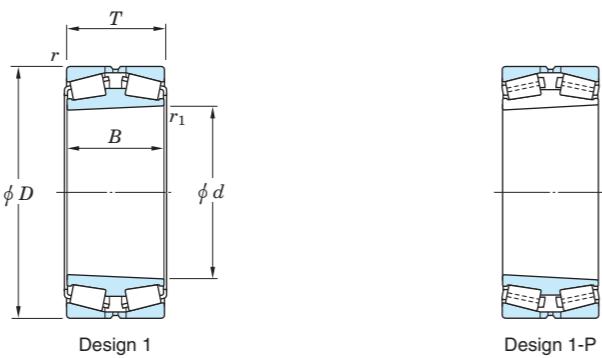
**d 228.600 ~ 685.800 mm  
9.0000 ~ 27.0000 inch**



Boundary dimensions							Radial		Axial		Bearing No.	De-sign	Mounting dimensions							Face key way				Bore key way	Con-stant	Axial load factors					
<i>d</i>	<i>D</i>	<i>B</i>	<i>T</i>	<i>r</i> <sup>1)</sup> (min.)	<i>r</i> <sub>1</sub> <sup>1)</sup> (min.)		Basic load ratings (kN)	Basic load ratings (kN)	Basic load ratings (kN)	Fatigue load limit (kN)	Fatigue load limit (kN)	Fatigue load limit (kN)			<i>d</i> <sub>a</sub> (max.)	<i>D</i> <sub>a</sub> (max.)	<i>D</i> <sub>a</sub> (min.)	<i>S</i> <sub>a</sub> (min.)	<i>r</i> <sub>a</sub> (max.)	<i>r</i> <sub>b</sub> (max.)	Type	<i>K</i> <sub>w</sub>	<i>K</i> <sub>D</sub>	<i>θ</i>	qty×Position	<i>R</i> <sub>k</sub>	<i>e</i>	<i>Y</i> <sub>2</sub>	<i>Y</i> <sub>3</sub>	<i>Y</i> <sub>0</sub>	
mm	mm	mm	mm	mm	mm		<i>C</i> <sub>r</sub>	<i>C</i> <sub>0r</sub>	<i>C</i> <sub>r</sub>	<i>C</i> <sub>u</sub>	<i>C</i> <sub>r</sub>	<i>C</i> <sub>0r</sub>	<i>C</i> <sub>u</sub>		mm	mm	mm	mm	mm	mm		mm	mm	deg		mm	mm				
228.600 9.0000	431.800 17.0000	177.800 7.0000	177.800 7.0000	6.000 0.2362	SP SP		2 440	3 400	348	2 140	4 530	467	45T464318A-1	2-P		259.000 10.1969	377.000 14.8425	342.000 13.4646	8.500 0.3346	5.000 0.1969	5.000 0.1969	A	35 1.3780	15 0.5906	—	1×2	—	0.88	0.76	1.14	0.75
260.350 10.2500	419.100 16.5000	155.575 6.1250	158.750 6.2500	3.200 0.1260	3.200 0.1260		2 210	3 710	378	1 320	3 370	344	45T524216	2		291.000 11.4567	374.000 14.7244	349.000 13.7402	7.500 0.2953	3.000 0.1181	3.000 0.1181	B	40.2 1.5827	18 0.7087	45	1×2	—	0.60	1.12	1.67	1.10
273.050 10.7500	393.700 15.5000	130.175 5.1250	130.175 5.1250	6.400 0.2520	1.600 0.0630		1 480	2 760	281	1 030	2 930	298	45T553913	2		292.000 11.4961	359.000 14.1339	337.000 13.2677	7.500 0.2953	5.000 0.1969	1.500 0.0591	—	—	—	—	—	—	0.70	0.97	1.44	0.94
279.400 11.0000	482.600 19.0000	177.800 7.0000	177.800 7.0000	4.800 0.1890	4.800 0.1890		2 660	3 980	399	2 110	4 800	482	45T564818B	1-P		310.000 12.2047	424.000 16.6929	392.000 15.4331	6.500 0.2559	4.000 0.1575	4.000 0.1575	A	40 1.5748	12 0.4724	—	1×2	—	0.80	0.85	1.26	0.83
365.600 14.3937	514.350 20.2500	140.000 5.5118	140.000 5.5118	4.000 0.1575	SP SP		1 740	3 730	348	1 500	4 910	456	45T735114A	1		394.000 15.5118	457.000 17.9921	428.000 16.8504	5.500 0.2165	3.000 0.1181	2.500 0.0984	B	40 1.5748	20 0.7874	45	2×2	—	0.87	0.78	1.16	0.76
374.650 14.7500	501.650 19.7500	120.650 4.7500	130.175 5.1250	6.000 0.2362	3.300 0.1299		1 590	3 160	303	1 370	4 160	397	45T755013A	1		399.000 15.7087	463.000 18.2283	436.000 17.1654	2.500 0.0984	5.000 0.1969	3.000 0.1181	B	50 1.9685	10 0.3937	—	1×2	—	0.87	0.78	1.16	0.76
406.400 16.0000	546.100 21.5000	138.112 5.4375	138.112 5.4375	6.400 0.2520	SP SP		1 870	3 920	368	1 610	5 160	482	45T815514	1		436.000 17.1654	502.000 19.7638	474.000 18.6614	5.000 0.1969	5.000 0.1969	3.000 0.1181	A	50 1.9685	11 0.4331	—	1×2	—	0.87	0.78	1.16	0.76
482.600 19.0000	733.501 28.8780	200.025 7.8750	200.000 7.8740	6.400 0.2520	6.400 0.2520		3 690	7 100	611	4 000	11 600	1 010	45T977320C	1-P		513.000 20.1969	651.000 25.6299	603.000 23.7402	5.000 0.1969	5.000 0.1969	5.000 0.1969	B+C	50.8 2.0000	38.1 1.5000	45	2×2	8.05 0.3169	1.09	0.62	0.92	0.61
482.600 19.0000	733.501 28.8780	200.025 7.8750	200.000 7.8740	17.500 0.6890	6.400 0.2520		3 690	7 100	611	4 000	11 600	1 010	45T977320D	1-P		513.000 20.1969	651.000 25.6299	603.000 23.7402	5.000 0.1969	10.000 0.3937	5.000 0.1969	A	50.8 2.0000	19.05 0.7500	—	2×2	—	1.09	0.62	0.92	0.61
482.600 19.0000	733.501 28.8780	200.025 7.8750	200.000 7.8740	17.500 0.6890	6.400 0.2520		3 690	7 100	611	4 000	11 600	1 010	45T977320J	1-P		513.000 20.1969	651.000 25.6299	603.000 23.7402	5.000 0.1969	10.000 0.3937	5.000 0.1969	A	50.8 2.0000	19.05 0.7500	—	1×2	—	1.09	0.62	0.92	0.61
509.998 20.0787	733.500 28.8780	200.020 7.8748	200.020 7.8748	5.000 0.1969	6.000 0.2362		4 030	8 000	696	3 270	9 880	859	2TR510L-1	1-P		560.000 22.0472	667.000 26.2598	630.000 24.8031	3.500 0.1378	4.000 0.1575	5.000 0.1969	B	50.8 2.0000	38.1 1.5000	45	2×2	—	0.81	0.83	1.23	0.81
660.000 25.9843	814.000 32.0472	176.212 6.9375	176.212 6.9375	6.400 0.2520	SP SP		3 280	8 780	709	2 280	9 340	752	2TR660C	1		686.000 27.0079	766.000 30.1575	735.000 28.9370	5.000 0.1969	5.000 0.1969	2.500 0.0984	B	50 1.9685	20 0.7874	45	1×2	—	0.70	0.97	1.44	0.94
685.800 27.0000	939.800 37.0000	235.000 9.2520	228.600 9.0000	SP SP	SP SP		6 160	12 800	1 030	4 690	14 900	1 190	2TR686A	1-P		730.000 28.7402	868.000 34.1732	827.000 32.5591	8.500 0.3346	1.000 0.0394	3.000 0.1181	B	63.6 2.5039	38.5 1.5157	45	1×2	—	0.76	0.88	1.31	0.86
685.800 27.0000	939.800 37.0000	234.950 9.2500	227.810 8.9689	6.400 0.2520</																											

## TDIT type

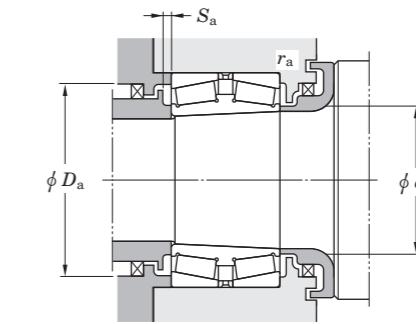
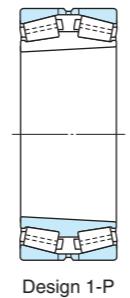
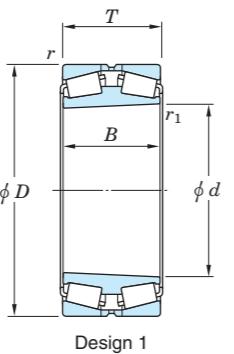
**d 127.000 ~ 406.400 mm**  
**5.0000 ~ 16.0000 inch**



Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	De- sign	Mounting dimensions								Con- stant $e$	Axial load factors $Y_2$ $Y_3$ $Y_0$								
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$B$ mm	$B$ inch	$T$ mm	$T$ inch	$r$ (min.) mm	$r$ (min.) inch	$r_1$ (min.) mm	$r_1$ (min.) inch	$r_a$ (max.) mm	$r_a$ (max.) inch	$r_b$ (max.) mm	$r_b$ (max.) inch	$d_a$ (max.) mm	$d_a$ (max.) inch	$D_a$ (max.) mm	$D_a$ (max.) inch	$D_a$ (min.) mm	$D_a$ (min.) inch	$S_a$ (min.) mm	$S_a$ (min.) inch								
127.000	5.0000	182.563	7.1875	76.200	3.0000	76.200	3.0000	3.200	0.1260	1.600	0.0630	487	858	120		48290TD/48220	1	141.000	5.5512	171.000	6.7323	166.000	6.5354	3.800	0.1496	3.200	0.1260	1.600	0.0630	0.31	2.21 3.29 2.16
133.350	5.2500	196.850	7.7500	92.075	3.6250	92.075	3.6250	3.200	0.1260	1.600	0.0630	669	1120	137		67390TD/67322	1	146.000	5.7480	185.000	7.2835	180.000	7.0866	5.000	0.1969	3.200	0.1260	1.600	0.0630	0.34	1.96 2.92 1.92
136.525	5.3750	215.900	8.5000	123.825	4.8750	123.825	4.8750	3.200	0.1260	1.600	0.0630	691	1100	132		74539TD/74850	1	154.000	6.0630	204.000	8.0315	193.000	7.5984	5.000	0.1969	3.200	0.1260	1.600	0.0630	0.49	1.38 2.06 1.35
142.875	5.6250	200.025	7.8750	74.613	2.9375	77.788	3.0625	3.300	0.1299	0.800	0.0315	527	982	133		48685TD/48620	1	156.000	6.1417	188.000	7.4016	182.000	7.1654	4.000	0.1575	3.300	0.1299	0.800	0.0315	0.34	2.01 2.99 1.96
147.638	5.8125	241.300	9.5000	132.334	5.2100	133.351	5.2500	3.200	0.1260	1.600	0.0630	904	1460	171		82581TD/82950	1	166.000	6.5354	229.000	9.0157	211.000	8.3071	7.000	0.2756	3.200	0.1260	1.600	0.0630	0.44	1.53 2.27 1.49
152.400	6.0000	254.000	10.0000	120.650	4.7500	120.650	4.7500	3.200	0.1260	1.600	0.0630	1180	1830	215		99600TD/99100	1	172.000	6.7717	242.000	9.5276	223.000	8.7795	8.000	0.3150	3.200	0.1260	1.600	0.0630	0.41	1.66 2.47 1.62
165.100	6.5000	269.875	10.6250	146.050	5.7500	146.050	5.7500	3.200	0.1260	1.600	0.0630	1430	2220	252		H234649TD/H234610	1	187.000	7.3622	258.000	10.1575	243.000	9.5669	5.000	0.1969	3.200	0.1260	1.600	0.0630	0.33	2.03 3.02 1.98
180.975	7.1250	288.925	11.3750	158.750	6.2500	158.750	6.2500	3.200	0.1260	1.600	0.0630	1180	1920	216		94713TD/94113	1	201.000	7.9134	277.000	10.9055	255.000	10.0394	8.000	0.3150	3.200	0.1260	1.600	0.0630	0.47	1.44 2.15 1.41
	7.1250	288.925	11.3750	158.750	6.2500	158.750	6.2500	3.200	0.1260	1.600	0.0630	1430	1950	245		HM237549TD/HM237510	1	201.000	7.9134	277.000	10.9055	260.000	10.2362	8.000	0.3150	3.200	0.1260	1.600	0.0630	0.32	2.12 3.15 2.07
190.500	7.5000	365.049	14.3720	152.400	6.0000	158.750	6.2500	3.200	0.1260	3.200	0.1260	2020	2920	319		EE420750TD/421437	1	239.000	9.4094	353.000	13.8976	317.000	12.4803	6.000	0.2362	3.200	0.1260	3.200	0.1260	0.40	1.68 2.50 1.64
198.438	7.8125	282.575	11.1250	87.313	3.4375	87.313	3.4375	3.200	0.1260	0.800	0.0315	749	1410	155		67980TD/67920	1	220.000	8.6614	271.000	10.6693	259.000	10.1969	7.000	0.2756	3.200	0.1260	0.800	0.0315	0.51	1.33 1.97 1.30
209.550	8.2500	317.500	12.5000	184.150	7.2500	184.150	7.2500	3.200	0.1260	1.600	0.0630	1300	2270	244		93826TD/93125	1	223.000	8.7795	306.000	12.0472	278.000	10.9449	7.000	0.2756	3.200	0.1260	1.600	0.0630	0.52	1.29 1.92 1.26
219.075	8.6250	358.775	14.1250	200.025	7.8750	196.850	7.7500	6.400	0.2520	1.600	0.0630	2660	4580	469		H244848TD/H244810	1	245.000	9.6457	340.000	13.3858	319.000	12.5591	9.000	0.3543	6.400	0.2520	1.600	0.0630	0.33	2.03 3.02 1.98
222.250	8.7500	355.600	14.0000	130.175	5.1250	127.000	5.0000	3.200	0.1260	1.600	0.0630	1410	2630	278		96876TD/96140	1	253.000	9.9606	343.000	13.5039	312.000	12.2835	8.000	0.3150	3.200	0.1260	1.600	0.0630	0.59	1.14 1.70 1.12
252.413	9.9375	358.775	14.1250	139.700	5.5000	130.175	5.1250	3.200	0.1260	1.600	0.0630	1660	3170	333		M249746TD/M249710	1	275.000	10.8268	346.000	13.6220	330.000	12.9921	8.000	0.3150	3.200	0.1260	1.600	0.0630	0.33	2.03 3.02 1.98
263.525	10.3750	400.050	15.7500	192.088	7.5625	196.848	7.7499	6.400	0.2520	1.600	0.0630	1630	2570	274		EE221039TD/221575	1	292.000	11.4961	381.000	15.0000	359.000	14.1339	6.000	0.2362	6.400	0.2520	1.600	0.0630	0.39	1.71 2.54 1.67
266.700	10.5000	355.600	14.0000	109.538	4.3125	107.950	4.2500	3.200	0.1260	1.600	0.0630	1300	2550	267		LM451349TD/LM451310	1	285.000	11.2205	343.000	13.5039	332.000	13.0709	8.000	0.3150	3.200	0.1260	1.600	0.0630	0.36	

## TDIT type

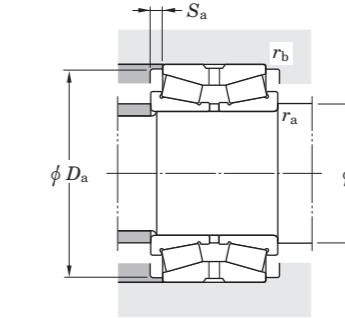
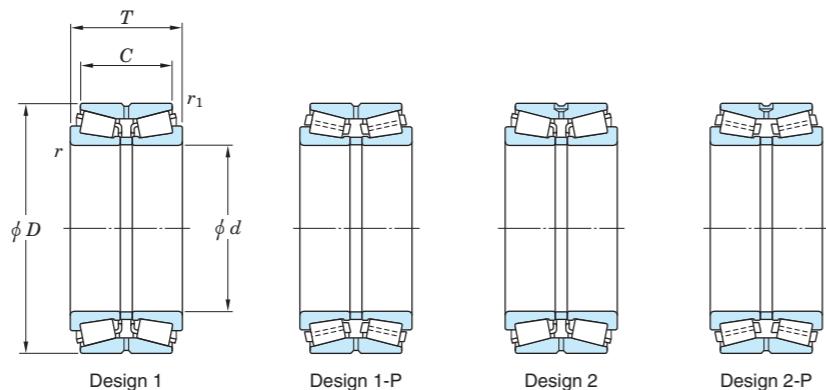
$d$  415.925 ~ 519.113 mm  
16.3750 ~ 20.4375 inch



Boundary dimensions										Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	De- sign	Mounting dimensions								Con- stant $e$	Axial load factors $Y_2$ $Y_3$ $Y_0$								
$d$ mm	$d$ inch	$D$ mm	$D$ inch	$B$ mm	$B$ inch	$T$ mm	$T$ inch	$r$ (min.) mm	$r$ (min.) inch	$r_1$ (min.) mm	$r_1$ (min.) inch	$d_a$ (max.) mm	$d_a$ (max.) inch	$D_a$ (max.) mm	$D_a$ (max.) inch	$D_a$ (min.) mm	$D_a$ (min.) inch	$S_a$ (min.) mm	$S_a$ (min.) inch	$r_a$ (max.) mm	$r_a$ (max.) inch	$r_b$ (max.) mm	$r_b$ (max.) inch								
415.925	16.3750	590.550	23.2500	209.550	8.2500	209.550	8.2500	6.400	0.2520	3.200	0.1260	4 240	8 930	803		M268749TD/M268710	1-P	456.000	17.9528	570.000	22.4409	545.000	21.4567	9.000	0.3543	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98
447.675	17.6250	635.000	25.0000	223.838	8.8125	223.838	8.8125	6.400	0.2520	3.200	0.1260	4 920	10 500	917		M270749TD/M270710	1-P	491.000	19.3307	610.000	24.0157	585.000	23.0315	8.000	0.3150	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98
479.425	18.8750	679.450	26.7500	238.125	9.3750	238.125	9.3750	6.400	0.2520	3.200	0.1260	5 310	11 100	952		M272749TD/M272710	1-P	520.000	20.4724	655.000	25.7874	630.000	24.8031	7.000	0.2756	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98
501.650	19.7500	711.200	28.0000	250.825	9.8750	250.825	9.8750	6.400	0.2520	3.200	0.1260	6 150	12 800	1 100		M274149TD/M274110	1-P	545.000	21.4567	690.000	27.1654	655.000	25.7874	10.000	0.3937	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98
519.113	20.4375	736.600	29.0000	258.763	10.1875	258.763	10.1875	6.400	0.2520	3.200	0.1260	6 630	13 600	1 140		M275349TD/M275310	1-P	560.000	22.0472	710.000	27.9528	680.000	26.7717	10.000	0.3937	6.400	0.2520	3.200	0.1260	0.33	2.03 3.02 1.98

## TDO · TDOS type

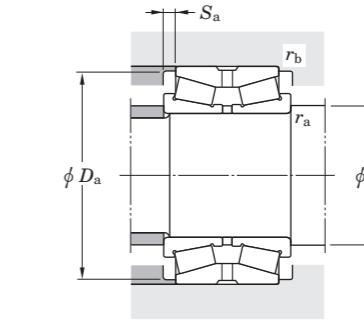
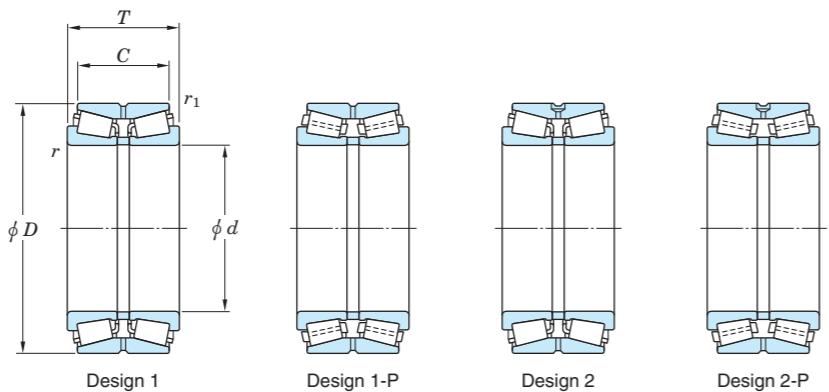
$d$  73.025 ~ (133.350) mm  
2.8750 ~ (5.2500) inch



$d$ mm inch	Boundary dimensions							Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	De- sign	Mounting dimensions							Con- stant $e$	Axial load factors											
	$D$ mm inch	$C$ mm inch	$T$ mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$C_r$	$C_{0r}$					$d_a$ (min.) mm inch	$D_a$ (min.) mm inch	$S_a$ (min.) mm inch	$r_a$ (max.) mm inch	$r_b^1$ (max.) mm inch	$Y_2$	$Y_3$	$Y_0$												
73.025	2.8750	127.000	5.0000	65.088	2.5625	80.963	3.1875	1.600	0.0630	3.600	0.1417	337	453	71.0		567/563D	1	92.000	3.6220	118.000	4.6457	8.000	0.3150	1.600	0.0630	3.600	0.1417	0.36	1.86	2.76	1.81
76.200	3.0000	161.925	6.3750	70.637	2.7810	105.562	4.1560	0.800	0.0315	3.600	0.1417	526	573	78.0		9285R/9220D	1	95.000	3.7402	152.000	5.9843	17.500	0.6890	0.800	0.0315	3.600	0.1417	0.71	0.95	1.42	0.93
80.963	3.1875	136.525	5.3750	53.975	2.1250	69.850	2.7500	0.800	0.0315	3.600	0.1417	287	396	60.0		496/493D	1	99.000	3.8976	127.000	5.0000	8.000	0.3150	0.800	0.0315	3.600	0.1417	0.44	1.52	2.26	1.49
88.900	3.5000	152.400	6.0000	63.500	2.5000	82.550	3.2500	0.800	0.0315	3.600	0.1417	395	575	85.0		593/592D 46T191710	1	107.000	4.2126	140.000	5.5118	9.600	0.3780	0.800	0.0315	3.600	0.1417	0.44	1.53	2.27	1.49
	3.5000	171.450	6.7500	95.250	3.7500	114.300	4.5000	0.800	0.0315	3.600	0.1417	591	779	103			1	107.000	4.2126	158.000	6.2205	9.600	0.3780	0.800	0.0315	3.600	0.1417	0.37	1.84	2.74	1.80
95.250	3.7500	149.225	5.8750	52.388	2.0625	66.672	2.6249	0.800	0.0315	3.000	0.1181	307	449	66.0		42375/587D	1	110.000	4.3307	140.000	5.5118	7.200	0.2835	0.800	0.0315	3.000	0.1181	0.49	1.37	2.04	1.34
100.000	3.9370	304.800	12.0000	127.000	5.0000	184.160	7.2504	SP	SP	SP	SP	1490	1630	187		46T203018	1	117.000	4.6063	285.000	11.2205	28.000	1.1024	4.000	0.1575	2.000	0.0787	0.80	0.85	1.26	0.83
101.600	4.0000	168.275	6.6250	69.850	2.7500	92.075	3.6250	0.800	0.0315	3.600	0.1417	484	698	101		687/672D 98400/98789D	1	120.000	4.7244	156.000	6.1417	11.200	0.4409	0.800	0.0315	3.600	0.1417	0.47	1.43	2.14	1.40
	4.0000	200.025	7.8750	80.216	3.1581	115.888	4.5625	2.400	0.0945	3.600	0.1417	743	941	118			1	120.000	4.7244	185.000	7.2835	17.900	0.7047	2.400	0.0945	3.600	0.1417	0.63	1.07	1.59	1.04
104.775	4.1250	180.975	7.1250	85.725	3.3750	104.775	4.1250	1.600	0.0630	3.600	0.1417	620	876	113		782/774D	1	123.000	4.8425	165.000	6.4961	9.600	0.3780	1.600	0.0630	3.600	0.1417	0.39	1.75	2.61	1.71
105.000	4.1339	190.000	7.4803	70.000	2.7559	88.000	3.4646	SP	SP	SP	SP	530	632	84.0		46T211909	1	117.000	4.6063	178.000	7.0079	9.000	0.3543	2.000	0.0787	0.800	0.0315	0.42	1.60	2.38	1.56
107.950	4.2500	146.050	5.7500	39.688	1.5625	49.213	1.9375	0.800	0.0315	1.600	0.0630	186	334	47.0		L521949R/L521910D	1	117.000	4.6063	138.000	5.4331	4.800	0.1890	0.800	0.0315	1.600	0.0630	0.39	1.72	2.56	1.68
111.125	4.3750	214.313	8.4375	84.138	3.3125	115.888	4.5625	1.600	0.0630	3.600	0.1417	868	1160	141		H924045/H924010D	1	130.000	5.1181	202.000	7.9528	15.900	0.6260	1.600	0.0630	3.600	0.1417	0.67	1.00	1.49	0.98
114.300	4.5000	212.725	8.3750	117.475	4.6250	142.875	5.6250	1.600	0.0630	7.100	0.2795	965	1350	168		938/932D	1	143.000	5.6299	192.000	7.5591	12.700	0.5000	1.600	0.0630	7.100	0.2795	0.33	2.07	3.09	2.03
127.000	5.0000	169.975	6.6919	49.213	1.9375	58.738	2.3125	1.600	0.0630	1.000	0.0394	282	501	69.6		L225849/L225812D 48290/48220D 67388/67322D	1	136.000	5.3543	162.000	6.3780	4.800	0.1890	1.600	0.0630	1.000	0.0394	0.33	2.03	3.02	1.98
	5.0000	182.563	7.1875	73.025	2.8750	85.725	3.3750	3.600	0.1417	0.800	0.0315	487	858	120			1	140.000	5.5118	174.000	6.8504	6.400	0.2520	3.600	0.1417	0.800	0.0315	0.31	2.21	3.29	2.16
	5.0000	196.850	7.7500	85.725	3.3750	101.600	4.0000	3.600	0.1417	0.800	0.0315	669	1120	137			1	140.000	5.5118	189.000	7.4409	7.900	0.3110	3.600	0.1417	0.800	0.0315	0.34	1.96	2.92	1.92
	5.0000	200.025	7.8750	85.725	3.3750	101.600	4.0000	3.600	0.1417	0.800	0.0315	669	1120	137		67388/67325D	1	140.000	5.5118	189.000	7.4409	7.900	0.3110	3.600	0.1417	0.800	0.0315	0.34	1.96	2.92	1.92
	5.0000	215.900	8.5000	80.963	3.1875	106.363	4.1875	3.600	0.1417	1.600	0.0630	691	1100	132		74500/74851D	1	140.000	5.511												

## TDO · TDOS type

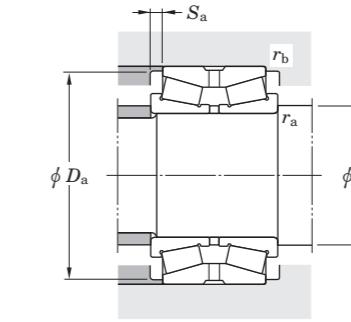
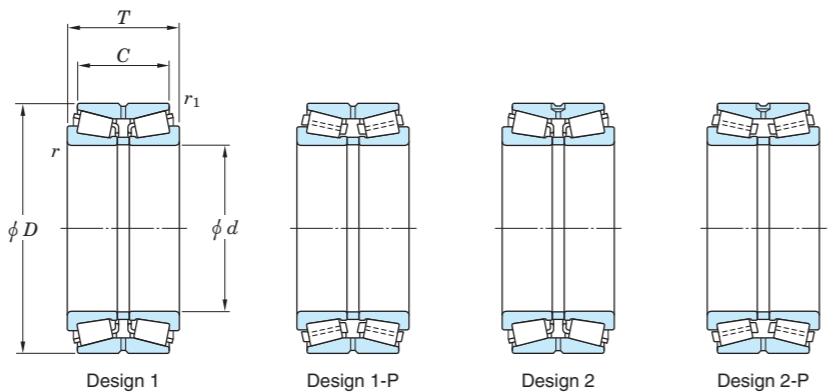
*d* (133.350) ~ (165.100) mm  
(5.2500) ~ (6.5000) inch



<i>d</i>	Boundary dimensions								Basic load ratings (kN)	Fatigue load limit (kN) <i>C<sub>r</sub></i> <i>C<sub>0r</sub></i>	Bearing No.	De- sign	Mounting dimensions						Con- stant <i>e</i>	Axial load factors										
	<i>d</i> mm	<i>D</i> mm	<i>C</i> mm	<i>T</i> mm	<i>r</i> <sup>1)</sup> (min.) mm	<i>r</i> <sup>1)</sup> (min.) inch	<i>C<sub>r</sub></i>	<i>C<sub>0r</sub></i>					<i>d</i> <sub>a</sub> (min.) mm	<i>D</i> <sub>a</sub> (min.) mm	<i>S</i> <sub>a</sub> (min.) mm	<i>r</i> <sub>a</sub> (max.) mm	<i>r</i> <sub>b</sub> <sup>1)</sup> (max.) mm	<i>r</i> <sub>b</sub> <sup>1)</sup> (max.) inch	<i>Y</i> <sub>2</sub>	<i>Y</i> <sub>3</sub>	<i>Y</i> <sub>0</sub>									
133.350	5.2500	215.900	8.5000	80.963	3.1875	106.363	4.1875	3.600	0.1417	1.600	0.0630	691	1 100	132	74525/74851D 95525/95927D 95528/95927D	1 1 1	146.000	5.7480	205.000	8.0709	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.49	1.38	2.06	1.35
	5.2500	234.950	9.2500	114.300	4.5000	142.875	5.6250	9.500	0.3740	1.600	0.0630	1 120	1 650	200			158.000	6.2205	217.000	8.5433	14.300	0.5630	9.500	0.3740	1.600	0.0630	0.37	1.83	2.72	1.79
	5.2500	234.950	9.2500	114.300	4.5000	142.875	5.6250	4.700	0.1850	1.600	0.0630	1 120	1 650	200			148.000	5.8268	217.000	8.5433	14.300	0.5630	4.700	0.1850	1.600	0.0630	0.37	1.83	2.72	1.79
136.525	5.3750	190.500	7.5000	73.025	2.8750	85.725	3.3750	3.600	0.1417	0.800	0.0315	505	944	129	48393/48320D 74537/74851D 896/892D	1 1 1	149.000	5.8661	182.000	7.1654	6.400	0.2520	3.600	0.1417	0.800	0.0315	0.32	2.10	3.13	2.06
	5.3750	215.900	8.5000	80.963	3.1875	106.363	4.1875	3.600	0.1417	1.600	0.0630	691	1 100	132			149.000	5.8661	205.000	8.0709	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.49	1.38	2.06	1.35
	5.3750	228.600	9.0000	98.425	3.8750	123.825	4.8750	3.600	0.1417	1.600	0.0630	947	1 460	175			149.000	5.8661	215.000	8.4646	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.42	1.60	2.39	1.57
139.700	5.5000	215.900	8.5000	80.963	3.1875	106.363	4.1875	3.600	0.1417	1.600	0.0630	691	1 100	132	74550/74851D 74550A/74851D 898/892D	1 1 1	152.000	5.9843	205.000	8.0709	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.49	1.38	2.06	1.35
	5.5000	215.900	8.5000	80.963	3.1875	106.363	4.1875	6.400	0.2520	1.600	0.0630	691	1 100	132			158.000	6.2205	205.000	8.0709	12.700	0.5000	6.400	0.2520	1.600	0.0630	0.49	1.38	2.06	1.35
	5.5000	228.600	9.0000	98.425	3.8750	123.825	4.8750	3.600	0.1417	1.600	0.0630	947	1 460	175			152.000	5.9843	215.000	8.4646	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.42	1.60	2.39	1.57
	5.5000	228.600	9.0000	98.425	3.8750	123.825	4.8750	6.400	0.2520	1.600	0.0630	947	1 460	175			158.000	6.2205	215.000	8.4646	12.700	0.5000	6.400	0.2520	1.600	0.0630	0.42	1.60	2.39	1.57
	5.5000	236.538	9.3125	106.363	4.1875	131.763	5.1875	3.600	0.1417	1.600	0.0630	904	1 460	171			152.000	5.9843	223.000	8.7795	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.32	2.12	3.15	2.07
	5.5000	236.538	9.3125	106.363	4.1875	131.763	5.1875	3.600	0.1417	1.600	0.0630	1 080	1 660	198			159.000	6.2598	237.000	9.3307	19.100	0.7520	7.100	0.2795	1.600	0.0630	0.41	1.66	2.47	1.62
	5.5000	254.000	10.0000	111.125	4.3750	149.225	5.8750	7.100	0.2795	1.600	0.0630	1 180	1 830	215			159.000	6.2598	237.000	9.3307	19.100	0.7520	7.100	0.2795	1.600	0.0630	0.33	2.07	3.08	2.02
	5.5000	307.975	12.1250	155.575	6.1250	200.025	7.8750	9.500	0.3740	2.400	0.0945	2 180	2 900	331			164.000	6.4567	285.000	11.2205	22.200	0.8740	9.500	0.3740	2.400	0.0945	0.33	2.07	3.08	2.02
142.875	5.6250	200.025	7.8750	73.025	2.8750	87.315	3.4376	7.900	0.3110	0.800	0.0315	527	982	133	48684/48620D 48685/48620D 82562/82932D	1 1 1	164.000	6.4567	191.000	7.5197	7.100	0.2795	7.900	0.3110	0.800	0.0315	0.34	2.01	2.99	1.96
	5.6250	200.025	7.8750	73.025	2.8750	87.315	3.4376	3.600	0.1417	0.800	0.0315	527	982	133			156.000	6.1417	191.000	7.5197	7.100	0.2795	3.600	0.1417	0.800	0.0315	0.34	2.01	2.99	1.96
	5.6250	236.538	9.3125	106.363	4.1875	131.763	5.1875	3.600	0.1417	1.600	0.0630	904	1 460	171			156.000	6.1417	225.000	8.8583	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.44	1.53	2.27	1.49
146.050	5.7500	193.675	7.6250	53.975	2.1250	65.085	2.5624	1.600	0.0630	0.800	0.0315	402	750	101	36690/36620D 36691/36620D 															

## TDO · TDOS type

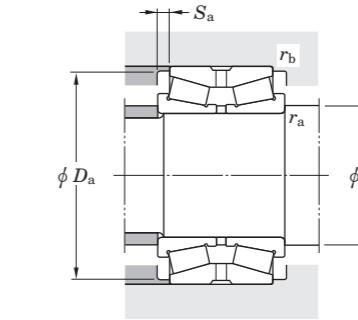
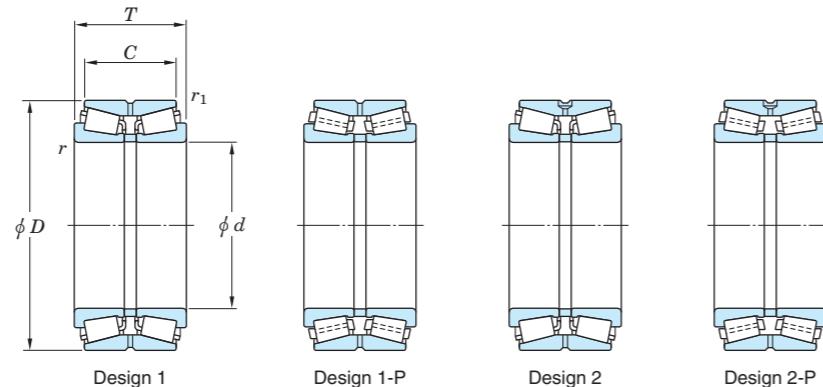
$d$  (165.100) ~ 187.325 mm  
(6.5000) ~ 7.3750 inch



	$d$	Boundary dimensions							Basic load ratings (kN)	Fatigue load limit (kN)	Bearing No.	De- sign <sup>2)</sup>	Mounting dimensions							Con- stant $e$	Axial load factors			
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch		mm	inch	mm	inch	mm	inch	mm	inch	Y <sub>2</sub>	Y <sub>3</sub>	Y <sub>0</sub>	
165.100	6.5000	225.425	8.8750	69.850	2.7500	85.725	3.3750	3.600	0.1417	0.800	0.0315	554	1 140	148							0.38	1.76	2.62	1.72
	6.5000	247.650	9.7500	84.138	3.3125	103.188	4.0625	3.600	0.1417	0.800	0.0315	741	1 400	160							0.44	1.54	2.29	1.50
	6.5000	254.000	10.0000	76.200	3.0000	101.600	4.0000	4.800	0.1890	1.600	0.0630	815	1 240	162							0.32	2.12	3.15	2.07
	6.5000	288.925	11.3750	111.125	4.3750	142.875	5.6250	7.100	0.2795	1.600	0.0630	1 180	1 920	216							0.47	1.44	2.15	1.41
	6.5000	288.925	11.3750	111.125	4.3750	142.875	5.6250	7.100	0.2795	1.600	0.0630	1 430	2 090	245							0.32	2.12	3.15	2.07
	6.5000	288.925	11.3750	114.300	4.5000	146.050	5.7500	7.100	0.2795	1.600	0.0630	1 430	2 090	245							0.32	2.12	3.15	2.07
168.275	6.6250	247.650	9.7500	84.138	3.3125	103.188	4.0625	3.600	0.1417	0.800	0.0315	741	1 400	160							0.44	1.54	2.29	1.50
	6.6250	250.000	9.8425	84.140	3.3126	103.190	4.0626	SP	SP	SP	0.0315	880	1 410	185							0.33	2.03	3.02	1.98
	6.6250	250.000	9.8425	84.140	3.3126	103.190	4.0626	0.800	0.0315	3.500	0.1378	880	1 410	185							0.33	2.03	3.02	1.98
	6.6250	360.000	14.1732	130.000	5.1181	190.000	7.4803	SP	SP	SP	SP	2 020	2 570	280							0.80	0.85	1.26	0.83
	6.6250	360.000	14.1732	130.000	5.1181	190.000	7.4803	1.600	0.0630	6.400	0.2520	2 020	2 570	280							0.80	0.85	1.26	0.83
170.000	6.6929	254.000	10.0000	76.200	3.0000	101.600	4.0000	4.800	0.1890	1.600	0.0630	815	1 240	162							0.32	2.12	3.15	2.07
171.450	6.7500	288.925	11.3750	111.125	4.3750	142.875	5.6250	7.100	0.2795	1.600	0.0630	1 180	1 920	216							0.47	1.44	2.15	1.41
174.625	6.8750	247.650	9.7500	84.138	3.3125	103.188	4.0625	7.900	0.3110	0.800	0.0315	741	1 400	160							0.44	1.54	2.29	1.50
	6.8750	247.650	9.7500	84.138	3.3125	103.188	4.0625	3.600	0.1417	0.800	0.0315	741	1 400	160							0.44	1.54	2.29	1.50
	6.8750	288.925	11.3750	111.125	4.3750	142.875	5.6250	7.100	0.2795	1.600	0.0630	1 180	1 920	216							0.47	1.44	2.15	1.41
	6.8750	288.925	11.3750	111.125	4.3750	142.875	5.6250	7.100	0.2795	1.600	0.0630	1 350	1 950	223							0.32	2.12	3.15	2.07
177.800	7.0000	227.013	8.9375	52.388	2.0625	66.672	2.6249	1.600	0.0630	0.800	0.0315	381	805	102							0.44	1.53	2.28	1.50
	7.0000	247.650	9.7500	84.138	3.3125	103.188	4.0625	3.600	0.1417	0.800	0.0315	741	1 400	160							0.44	1.54	2.29	1.50
	7.0000	247.650	9.7500	84.138	3.3125	103.188	4.0625	10.400	0.4094	0.800	0.0315	741	1 400	160							0.44	1.54	2.29	1.50
	7.0000	269.875	10.6250	93.663	3.6875	119.063	4.6875	3.600	0.1417	1.600	0.0630	880	1 610	183							0.33	2.03	3.02	1.98
	7.0000	285.750	11.2500	92.075	3.6250	136.525	5.3750	6.400	0.2520	1.600	0.0630	956	1 430	165							0.43	1.57	2.34	1.53
	7.0000	288.925	11.3750	111.125	4.3750	142.875	5.6250	7.100	0.2795	1.600	0.0630	1 180	1 920	216							0.47	1.44	2.15	1.41
	7.0000	288.925	11.3750	111.125	4.3750	142.875	5.6250	7.100	0.2795	1.600	0.0630	1 350	1 950	223							0.32	2.12	3.15	2.07
	7.0000	288.925	11.3750	114.300	4.5000	146.050	5.7500	7.100	0.2795	1.600	0.0630	1 350	1 950	223							0.32	2.12	3.15	2.07
	7.0000	304.800</																						

## TDO · TDOS type

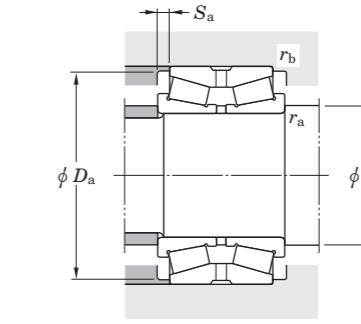
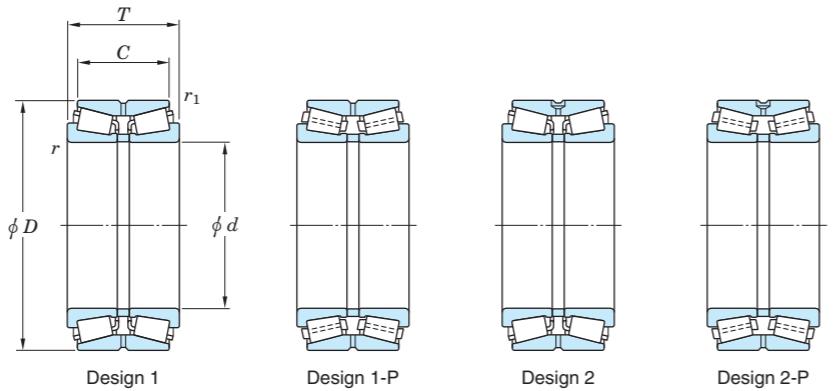
***d*** 190.500 ~ (228.600) mm  
7.5000 ~ (9.0000) inch



<i>d</i> mm inch	Boundary dimensions							Basic load ratings (kN) <i>C<sub>r</sub></i> <i>C<sub>0r</sub></i>	Fatigue load limit (kN) <i>C<sub>u</sub></i>	Bearing No.	De- sign	Mounting dimensions						Con- stant <i>e</i>	Axial load factors											
	<i>D</i> mm inch	<i>C</i> mm inch	<i>T</i> mm inch	<i>r<sup>1</sup></i> (min.) mm inch	<i>r<sub>1</sub><sup>1</sup></i> (min.) mm inch	<i>C<sub>r</sub></i>	<i>C<sub>0r</sub></i>					<i>d<sub>a</sub></i> (min.) mm inch	<i>D<sub>a</sub></i> (min.) mm inch	<i>S<sub>a</sub></i> (min.) mm inch	<i>r<sub>a</sub></i> (max.) mm inch	<i>r<sub>b</sub><sup>1</sup></i> (max.) mm inch	<i>Y<sub>2</sub></i>	<i>Y<sub>3</sub></i>	<i>Y<sub>0</sub></i>											
190.500	7.5000	266.700	10.5000	84.138	3.3125	103.188	4.0625	3.600	0.1417	0.800	0.0315	769	1 520	169	EE420751/421451D	1	203.000	7.9921	257.000	10.1181	9.500	0.3740	3.600	0.1417	0.800	0.0315	0.48	1.41	2.11	1.38
	7.5000	282.575	11.1250	79.375	3.1250	107.950	4.2500	3.600	0.1417	1.600	0.0630	880	1 450	182		1	203.000	7.9921	267.000	10.5118	14.300	0.5630	3.600	0.1417	1.600	0.0630	0.42	1.62	2.42	1.59
	7.5000	317.500	12.5000	111.125	4.3750	146.050	5.7500	4.300	0.1693	1.600	0.0630	1 300	2 270	244		1	205.000	8.0709	295.000	11.6142	17.500	0.6890	4.300	0.1693	1.600	0.0630	0.52	1.29	1.92	1.26
	7.5000	368.300	14.5000	136.525	5.3750	193.675	7.6250	6.400	0.2520	1.600	0.0630	2 020	2 920	319		1	209.000	8.2283	334.000	13.1496	28.600	1.1260	6.400	0.2520	1.600	0.0630	0.40	1.68	2.50	1.64
193.675	7.6250	282.575	11.1250	79.375	3.1250	107.950	4.2500	3.600	0.1417	1.600	0.0630	880	1 450	182	87762/87112D	1	206.000	8.1102	267.000	10.5118	14.300	0.5630	3.600	0.1417	1.600	0.0630	0.42	1.62	2.42	1.59
196.850	7.7500	254.000	10.0000	47.625	1.8750	61.910	2.4374	1.600	0.0630	0.800	0.0315	404	773	96.5	L540049/L540010D LM739749/LM739710D	1	206.000	8.1102	244.000	9.6063	7.100	0.2795	1.600	0.0630	0.800	0.0315	0.40	1.70	2.53	1.66
	7.7500	257.175	10.1250	66.675	2.6250	85.725	3.3750	3.600	0.1417	0.800	0.0315	576	1 260	157		1	210.000	8.2677	247.000	9.7244	9.500	0.3740	3.600	0.1417	0.800	0.0315	0.45	1.51	2.25	1.48
200.025	7.8750	317.500	12.5000	111.125	4.3750	146.050	5.7500	4.300	0.1693	1.600	0.0630	1 300	2 270	244	93787/93127D EE130787/131401D H247535/H247510D	1	215.000	8.4646	294.500	11.5945	17.500	0.6890	4.300	0.1693	1.600	0.0630	0.52	1.29	1.92	1.26
	7.8750	355.600	14.0000	111.125	4.3750	152.400	6.0000	6.700	0.2638	1.600	0.0630	1 560	2 610	280		1	220.000	8.6614	330.000	12.9921	20.600	0.8110	6.700	0.2638	1.600	0.0630	0.33	2.04	3.04	2.00
	7.8750	384.175	15.1250	193.675	7.6250	238.125	9.3750	6.400	0.2520	1.600	0.0630	3 120	5 370	542		1-P	219.000	8.6220	362.000	14.2520	22.200	0.8740	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
203.200	8.0000	276.225	10.8750	73.025	2.8750	90.485	3.5624	3.600	0.1417	0.800	0.0315	804	1 430	179		1	217.000	8.5433	265.000	10.4331	8.700	0.3425	3.600	0.1417	0.800	0.0315	0.32	2.12	3.15	2.07
	8.0000	282.575	11.1250	82.550	3.2500	101.600	4.0000	3.600	0.1417	0.800	0.0315	749	1 410	155	LM241149/LM241110D 67983/67920D M241547/M241510D	1	217.000	8.5433	272.000	10.7087	9.500	0.3740	3.600	0.1417	0.800	0.0315	0.51	1.33	1.97	1.30
	8.0000	292.100	11.5000	101.600	4.0000	125.415	4.9376	3.600	0.1417	1.600	0.0630	1 170	2 050	230		1	217.000	8.5433	278.000	10.9449	11.900	0.4685	3.600	0.1417	1.600	0.0630	0.33	2.03	3.02	1.98
	8.0000	317.500	12.5000	111.125	4.3750	146.050	5.7500	4.300	0.1693	1.600	0.0630	1 300	2 270	244		1	218.000	8.5827	295.000	11.6142	17.500	0.6890	4.300	0.1693	1.600	0.0630	0.52	1.29	1.92	1.26
	8.0000	317.500	12.5000	111.125	4.3750	146.050	5.7500	7.900	0.3110	1.600	0.0630	1 300	2 270	244		1	225.000	8.8583	295.000	11.6142	17.500	0.6890	7.900	0.3110	1.600	0.0630	0.52	1.29	1.92	1.26
	8.0000	368.300	14.5000	136.525	5.3750	193.675	7.6250	3.200	0.1260	1.600	0.0630	2 020	2 920	319		1	216.000	8.5039	334.000	13.1496	28.600	1.1260	3.200	0.1260	1.600	0.0630	0.40	1.68	2.50	1.64
	8.0000	406.400	16.0000	127.000	5.0000	196.850	7.7500	6.400	0.2520	3.200	0.1260	2 050	2 920	303		1	222.000	8.7402	368.000	14.4882	34.900	1.3740	6.400	0.2520	3.200	0.1260	0.79	0.85	1.27	0.83
204.788	8.0625	292.100	11.5000	101.600	4.0000	125.415	4.9376	3.600	0.1417	1.600	0.0630	1 170	2 050	230	M241549/M241510D	1	218.000	8.5827	278.000	10.9449	11.900	0.4685	3.600	0.1417	1.600					

## TDO · TDOS type

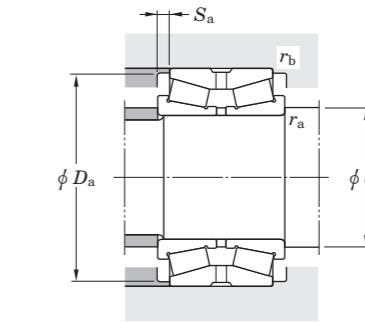
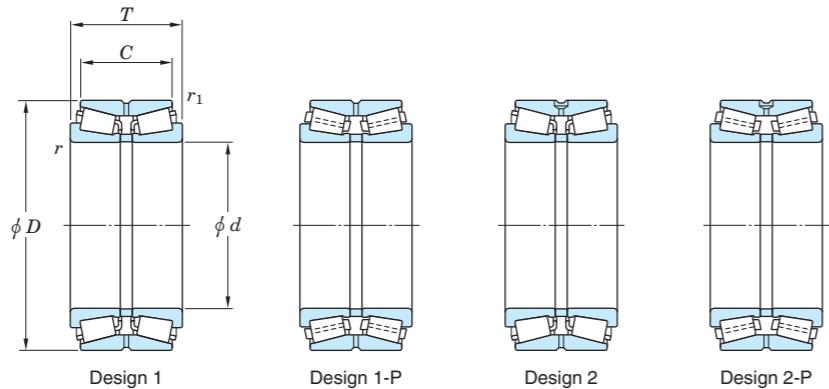
***d*** (228.600) ~ (254.000) mm  
(9.0000) ~ (10.0000) inch



<b><i>d</i></b> mm inch	Boundary dimensions							Basic load ratings (kN)  $C_r$ $C_{0r}$	Fatigue load limit (kN)  $C_u$	Bearing No.	De-sign	Mounting dimensions						Con- stant  <i>e</i>	Axial load factors												
	<b><i>D</i></b> mm inch	<b><i>C</i></b> mm inch	<b><i>T</i></b> mm inch	<b><i>r</i><sup>1)</sup></b> (min.) mm inch	<b><i>r</i><sub>1</sub><sup>1)</sup></b> (min.) mm inch	<b><i>C<sub>r</sub></i></b>	<b><i>C<sub>0r</sub></i></b>					<b><i>d<sub>a</sub></i></b> (min.) mm inch	<b><i>D<sub>a</sub></i></b> (min.) mm inch	<b><i>S<sub>a</sub></i></b> (min.) mm inch	<b><i>r<sub>a</sub></i></b> (max.) mm inch	<b><i>r<sub>b</sub></i><sup>1)</sup></b> (max.) mm inch	<b><i>Y<sub>2</sub></i></b>	<b><i>Y<sub>3</sub></i></b>	<b><i>Y<sub>0</sub></i></b>												
228.600	9.0000	355.600	14.0000	111.125	4.3750	152.400	6.0000	6.700	0.2638	1.600	0.0630	1 560	2 610	280				0.33	2.04	3.04	2.00										
	9.0000	355.600	14.0000	114.300	4.5000	152.400	6.0000	6.400	0.2520	1.600	0.0630	1 660	2 740	295				0.47	1.43	2.12	1.40										
	9.0000	358.775	14.1250	117.475	4.6250	152.400	6.0000	3.600	0.1417	1.600	0.0630	1 660	3 170	333				0.33	2.03	3.02	1.98										
	9.0000	400.050	15.7500	136.525	5.3750	187.325	7.3750	10.400	0.4094	1.600	0.0630	2 130	3 210	338				0.44	1.54	2.29	1.50										
	9.0000	425.450	16.7500	158.750	6.2500	209.550	8.2500	7.100	0.2795	1.600	0.0630	2 530	3 950	411				0.33	2.03	3.02	1.98										
	9.0000	488.950	19.2500	220.000	8.6614	345.000	13.5827	SP	SP	SP	SP	4 560	7 010	614				0.94	0.72	1.07	0.70										
	9.0000	488.950	19.2500	220.000	8.6614	345.000	13.5827	2.000	0.0787	6.000	0.2362	4 560	7 010	614				0.94	0.72	1.07	0.70										
	9.0000	488.950	19.2500	152.400	6.0000	254.000	10.0000	1.600	0.0630	6.400	0.2520	3 470	4 540	446				0.94	0.72	1.07	0.70										
	231.775	9.1250	358.775	14.1250	117.475	4.6250	152.400	6.0000	6.400	0.2520	1.600	0.0630	1 660	3 170	333		M249734/M249710D	1	251.000	9.8819	343.000	13.5039	17.500	0.6890	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02
234.950	9.2500	327.025	12.8750	82.550	3.2500	114.300	4.5000	6.400	0.2520	1.600	0.0630	1 000	1 860	200		8575/8520D	1	254.000	10.0000	310.000	12.2047	15.900	0.6260	6.400	0.2520	1.600	0.0630	0.41	1.66	2.47	1.62
	9.2500	355.600	14.0000	111.125	4.3750	152.400	6.0000	7.100	0.2795	1.600	0.0630	1 410	2 630	278		96925/96140D	1	256.000	10.0787	332.000	13.0709	20.600	0.8110	7.100	0.2795	1.600	0.0630	0.59	1.14	1.70	1.12
	9.2500	384.175	15.1250	193.675	7.6250	238.125	9.3750	6.400	0.2520	1.600	0.0630	3 120	5 370	542		H247548/H247510D	1-P	254.000	10.0000	362.000	14.2520	22.200	0.8740	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
	9.2500	384.175	15.1250	193.675	7.6250	238.125	9.3750	6.400	0.2520	1.600	0.0630	3 120	5 370	542		H247549/H247510D	1-P	254.000	10.0000	362.000	14.2520	22.200	0.8740	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
237.330	9.3437	358.775	14.1250	117.475	4.6250	152.400	6.0000	6.400	0.2520	1.600	0.0630	1 660	3 170	333		M249736/M249710D	1	257.000	10.1181	343.000	13.5039	17.500	0.6890	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
	9.5000	327.025	12.8750	82.550	3.2500	114.300	4.5000	6.400	0.2520	1.600	0.0630	1 000	1 860	200		8578/8520D	1	261.000	10.2756	310.000	12.2047	15.900	0.6260	6.400	0.2520	1.600	0.0630	0.41	1.66	2.47	1.62
	9.5000	349.148	13.7460	101.600	4.0000	127.000	5.0000	6.400	0.2520	1.600	0.0630	1 190	2 050	224		EE127095/127136D	1	261.000	10.2756	330.000	12.9921	12.700	0.5000	6.400	0.2520	1.600	0.0630	0.35	1.91	2.84	1.86
	9.5000	355.498	13.9960	101.600	4.0000	127.000	5.0000	6.400	0.2520	1.600	0.0630	1 190	2 050	224		EE127095/127139D	1	261.000	10.2756	330.000	12.9921	12.700	0.5000	6.400	0.2520	1.600	0.0630	0.35	1.91	2.84	1.86
	9.5000	368.300	14.5000	85.725	3.3750	120.650	4.7500	6.400	0.2520	1.600	0.0630	1 090	1 850	203		EE170950/171451D	1	261.000	10.2756	336.000	13.2283	17.500	0.6890	6.400	0.2520	1.600	0.0630	0.36	1.86	2.77	1.82
	9.5000	393.700	15.5000	109.538	4.3125	157.163	6.1875	6.400	0.2520	1.600	0.0630	1 590	3 090	325		EE275095/275156D	1	261.000	10.2756	378.000	14.8819	23.800	0.9370	6.400	0.2520	1.600	0.0630	0.40	1.68	2.50	1.64
	9.5000	406.400	16.0000	107.950	4.2500	155.575	6.1250	6.400	0.2520	1.600	0.0630	1 590	3 090	325		EE275095/275161D	1	261.000	10.2756	378											

## TDO · TDOS type

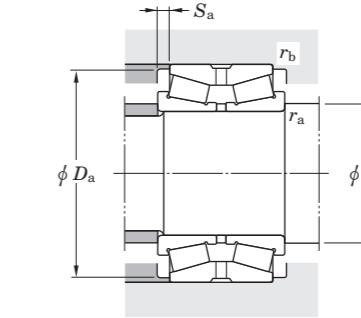
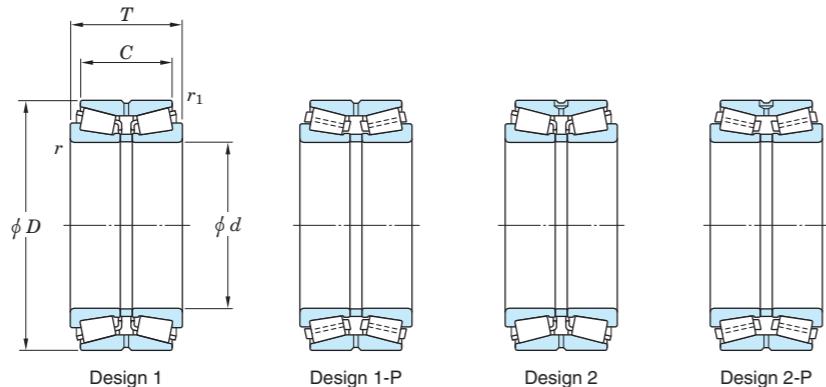
$d$  (254.000) ~ 292.100 mm  
(10.0000) ~ 11.5000 inch



$d$	Boundary dimensions						Basic load ratings (kN)	Fatigue load limit (kN) $C_u$	Bearing No.	De- sign	Mounting dimensions						Con- stant $e$	Axial load factors															
	$d$ mm	$D$ mm	$C$ mm	$T$ mm	$r^1$ (min.) mm	$r_1^1$ (min.) mm	$C_r$	$C_{0r}$			$d_a$ (min.) mm	$D_a$ (min.) mm	$S_a$ (min.) mm	$r_a$ (max.) mm	$r_b^1$ inch	$r_a$ inch	$r_b^1$ inch	$r_b$ inch	$Y_2$	$Y_3$	$Y_0$												
254.000	10.0000	431.724	16.9970	128.588	5.0625	173.038	6.8125	6.700	0.2638	1.600	0.0630	2 180	3 360	355			1-P	HM252343/HM252315D HM252344/HM252315D HH953749/HH953710D	1	274.000	10.7874	398.000	15.6693	22.200	0.8740	6.700	0.2638	1.600	0.0630	0.33	2.03	3.02	1.98
	10.0000	431.724	16.9970	128.588	5.0625	173.038	6.8125	6.700	0.2638	1.600	0.0630	2 180	3 360	355					1	274.000	10.7874	398.000	15.6693	22.200	0.8740	6.700	0.2638	1.600	0.0630	0.33	2.03	3.02	1.98
	10.0000	533.400	21.0000	165.100	6.5000	276.225	10.8750	6.400	0.2520	1.600	0.0630	3 820	5 600	524					1-P	273.000	10.7480	496.000	19.5276	55.600	2.1890	6.400	0.2520	1.600	0.0630	0.94	0.72	1.07	0.70
260.350	10.2500	365.125	14.3750	98.425	3.8750	130.175	5.1250	6.400	0.2520	1.600	0.0630	1 210	2 150	231			EE134102/134144D EE221026/221576D HM252348/HM252311D HM252348/HM252310D HM252349/HM252310D HM252349/HM252315D HM252349/HM252315D EE295102/295192D	1	280.000	11.0236	355.000	13.9764	15.900	0.6260	6.400	0.2520	1.600	0.0630	0.37	1.80	2.69	1.76	
	10.2500	400.050	15.7500	107.950	4.2500	155.575	6.1250	9.500	0.3740	1.600	0.0630	1 630	2 570	274				1	286.000	11.2598	372.000	14.6457	23.800	0.9370	9.500	0.3740	1.600	0.0630	0.39	1.71	2.54	1.67	
	10.2500	422.275	16.6250	128.588	5.0625	173.038	6.8125	6.700	0.2638	1.600	0.0630	2 180	3 360	355				1	280.000	11.0236	398.000	15.6693	22.200	0.8740	6.700	0.2638	1.600	0.0630	0.33	2.03	3.02	1.98	
	10.2500	422.275	16.6250	139.700	5.5000	178.592	7.0312	6.700	0.2638	1.600	0.0630	2 180	3 360	355				1	280.000	11.0236	400.000	15.7480	19.400	0.7638	6.700	0.2638	1.600	0.0630	0.33	2.03	3.02	1.98	
	10.2500	422.275	16.6250	139.700	5.5000	178.592	7.0312	6.700	0.2638	1.600	0.0630	2 180	3 360	355				1	280.000	11.0236	400.000	15.7480	19.400	0.7638	6.700	0.2638	1.600	0.0630	0.33	2.03	3.02	1.98	
	10.2500	431.724	16.9970	128.588	5.0625	173.038	6.8125	6.700	0.2638	1.600	0.0630	2 180	3 360	355				1	280.000	11.0236	398.000	15.6693	22.200	0.8740	6.700	0.2638	1.600	0.0630	0.33	2.03	3.02	1.98	
	10.2500	488.950	19.2500	196.850	7.7500	254.000	10.0000	6.400	0.2520	1.600	0.0630	3 610	5 570	553				1	280.000	11.0236	446.000	17.5591	28.600	1.1260	6.400	0.2520	1.600	0.0630	0.31	2.18	3.24	2.13	
263.525	10.3750	355.600	14.0000	101.600	4.0000	127.000	5.0000	3.600	0.1417	1.600	0.0630	1 300	2 550	267			LM451345/LM451310D	1	277.000	10.9055	343.000	13.5039	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.36	1.87	2.79	1.83	
266.700	10.5000	355.600	14.0000	101.600	4.0000	127.000	5.0000	3.600	0.1417	1.600	0.0630	1 300	2 550	267			LM451349/LM451310D	1	280.000	11.0236	343.000	13.5039	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.36	1.87	2.79	1.83	
	10.5000	357.200	14.0630	101.600	4.0000	127.000	5.0000	3.600	0.1417	1.600	0.0630	1 300	2 550	267			LM451349/LM451312D	1	280.000	11.0236	343.000	13.5039	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.36	1.87	2.79	1.83	
	10.5000	393.700	15.5000	109.538	4.3125	157.163	6.1875	6.400	0.2520	1.600	0.0630	1 590	3 090	325			EE275105/275156D	1	286.000	11.2598	378.000	14.8819	23.800	0.9370	6.400	0.2520	1.500	0.0591	0.40	1.68	2.50	1.64	
	10.5000	406.400	16.0000	107.950	4.2500	155.575	6.1250	6.400	0.2520	1.600	0.0630	1 590	3 090	325			EE275105/275161D	1	286.000	11.2598	378.000	14.8819	23.800	0.9370	6.400	0.2520	1.600	0.0630	0.40	1.68	2.50	1.64	
	10.5000	422.275	16.6250	139.700	5.5000	178.598	7.0314	6.700	0.2638	1.600	0.0630	2 110	3 420	352			EE551050/551663D	1	287.000	11.2992	390.000	15.3543	19.400	0.7638	6.700	0.2638	1.600	0.0630	0.33	2.03	3.02	1.98	
	10.5000	431.724	16.9970	128.588	5.0625	173.038	6.8125	6.700	0.2638	1.600	0.0630	2 110	3 420	352			EE551050/551701D	1	287.000	11.2992	389.000	15.3150	22.200	0.8740	6.700	0.2638	1.600	0.0630	0.33				

## TDO · TDOS type

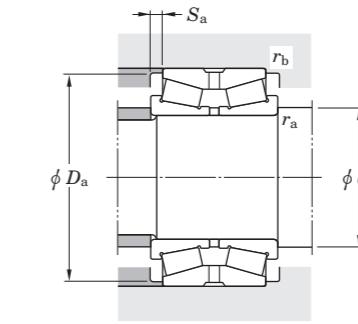
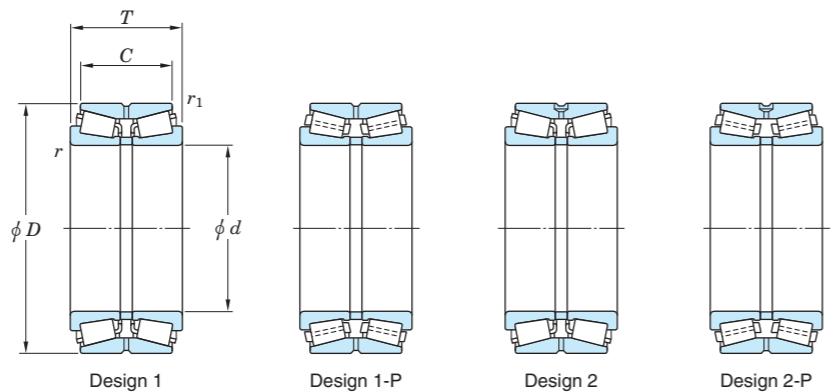
**d 298.450 ~ 371.475 mm**  
**11.7500 ~ 14.6250 inch**



d mm	d inch	Boundary dimensions							Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	De- sign	Mounting dimensions							Con- stant e	Axial load factors										
		D mm	D inch	C mm	C inch	T mm	T inch	r <sup>1)</sup> (min.) mm	r <sup>1)</sup> (min.) inch	r <sub>a</sub> (max.) mm	r <sub>a</sub> (max.) inch	r <sub>b</sub> <sup>1)</sup> (max.) mm	r <sub>b</sub> <sup>1)</sup> (max.) inch	$d_a$ (min.) mm	$d_a$ (min.) inch	$S_a$ (min.) mm	$S_a$ (min.) inch	$r_a$ (max.) mm	$r_a$ (max.) inch	$r_b$ (max.) mm	$r_b$ (max.) inch	$Y_2$	$Y_3$	$Y_0$							
298.450	11.7500	444.500	17.5000	98.425	3.8750	146.050	5.7500	7.900	0.3110	1.600	0.0630	1 550	2 760	288		EE291175/291751D	1	321.000	12.6378	414.000	16.2992	23.800	0.9370	7.900	0.3110	1.600	0.0630	0.38	1.79	2.66	1.75
300.038	11.8125	422.275	16.6250	136.525	5.3750	174.625	6.8750	6.400	0.2520	1.600	0.0630	2 130	4 030	409		HM256849/HM256810D	1	320.000	12.5984	403.000	15.8661	19.100	0.7520	6.400	0.2520	1.600	0.0630	0.34	2.00	2.98	1.96
304.800	12.0000	393.700	15.5000	82.550	3.2500	107.950	4.2500	6.400	0.2520	1.600	0.0630	1 130	2 360	266		L357049/L357010D	1	325.000	12.7953	379.000	14.9213	12.700	0.5000	6.400	0.2520	1.600	0.0630	0.36	1.88	2.80	1.84
	12.0000	412.750	16.2500	92.075	3.6250	123.825	4.8750	6.400	0.2520	1.600	0.0630	1 280	2 410	250		EE109120/109163D	1	325.000	12.7953	394.000	15.5118	15.900	0.6260	6.400	0.2520	1.600	0.0630	0.43	1.58	2.35	1.55
	12.0000	444.500	17.5000	98.425	3.8750	146.050	5.7500	7.900	0.3110	1.600	0.0630	1 550	2 760	288		EE291201/291751D	1	328.000	12.9134	414.000	16.2992	23.800	0.9370	7.900	0.3110	1.600	0.0630	0.38	1.79	2.66	1.75
	12.0000	495.300	19.5000	120.650	4.7500	162.245	6.3876	6.400	0.2520	1.600	0.0630	2 360	3 840	393		EE941205/941951D	1	315.000	12.4016	463.000	18.2283	20.800	0.8189	6.400	0.2520	1.600	0.0630	0.40	1.68	2.50	1.64
	12.0000	495.300	19.5000	127.000	5.0000	168.595	6.6376	6.400	0.2520	1.600	0.0630	2 360	3 840	393		EE941205/941953D	1	315.000	12.4016	463.000	18.2283	20.800	0.8189	6.400	0.2520	1.600	0.0630	0.40	1.68	2.50	1.64
	12.0000	495.300	19.5000	146.050	5.7500	196.850	7.7500	16.000	0.6299	1.600	0.0630	2 740	4 680	461		EE724119/724196D	1	344.000	13.5433	458.000	18.0315	25.400	1.0000	16.000	0.6299	1.600	0.0630	0.40	1.68	2.50	1.64
	12.0000	495.300	19.5000	146.050	5.7500	196.850	7.7500	16.000	0.6299	1.600	0.0630	2 740	4 680	461		EE724120/724196D	1	344.000	13.5433	458.000	18.0315	25.400	1.0000	16.000	0.6299	1.600	0.0630	0.40	1.68	2.50	1.64
	12.0000	558.800	22.0000	222.250	8.7500	298.450	11.7500	1.200	0.0472	1.600	0.0630	5 060	8 000	746		EE790120/790223D	1-P	315.000	12.4016	515.000	20.2756	38.100	1.5000	1.200	0.0472	1.600	0.0630	0.40	1.71	2.54	1.67
311.150	12.2500	558.800	22.0000	111.125	4.3750	190.500	7.5000	9.500	0.3740	3.200	0.1260	2 360	3 490	346		EE148122/148221D	1	338.000	13.3071	505.000	19.8819	39.700	1.5630	9.500	0.3740	3.200	0.1260	0.88	0.77	1.15	0.75
317.500	12.5000	444.500	17.5000	98.425	3.8750	146.050	5.7500	7.900	0.3110	1.600	0.0630	1 550	2 760	288		EE291250/291751D	1	341.000	13.4252	414.000	16.2992	23.800	0.9370	7.900	0.3110	1.600	0.0630	0.38	1.79	2.66	1.75
	12.5000	447.675	17.6250	146.050	5.7500	180.975	7.1250	3.600	0.1417	1.600	0.0630	2 400	4 770	465		HM259049/HM259010D.	1	328.000	12.9134	428.000	16.8504	17.500	0.6890	3.600	0.1417	1.600	0.0630	0.33	2.02	3.00	1.97
	12.5000	622.300	24.5000	174.625	6.8750	304.800	12.0000	14.300	0.5630	3.200	0.1260	4 780	6 990	632		H961649/H961610D	1-P	354.000	13.9370	585.000	23.0315	65.100	2.5630	14.300	0.5630	3.200	0.1260	0.94	0.72	1.07	0.70
329.870	12.9870	533.400	21.0000	114.300	4.5000	165.100	6.5000	4.800	0.1890	1.600	0.0630	2 350	3 580	362		EE971298/972102D	1	346.500	13.6417	494.000	19.4488	25.400	1.0000	4.800	0.1890	1.600	0.0630	0.33	2.03	3.02	1.98
	12.9870	546.100	21.5000	152.400	6.0000	177.800	7.0000	4.800	0.1890	3.200	0.1260	2 350	3 580	362		EE971298/972151D	1	347.000	13.6614	500.000	19.6850	12.700	0.5000	4.800	0.1890	3.200	0.1260	0.33	2.03	3.02	1.98
330.200	13.0000	482.600	19.0000	88.900	3.5000	133.350	5.2500	7.100	0.2795	1.600	0.0630	1 320	2 500	247		EE161300/161901D	1	352.000	13.8583	454.000	17.8740	22.200	0.8740	7.100	0.2795	1.600	0.0630	0.50	1.35	2.01	1.32
	13.0000	482.600	19.0000	127.000	5.0000	177.800	7.0000	6.400	0.2520	1.600</																					

## TDO · TDOS type

$d$  381.000 ~ 479.425 mm  
15.0000 ~ 18.8750 inch

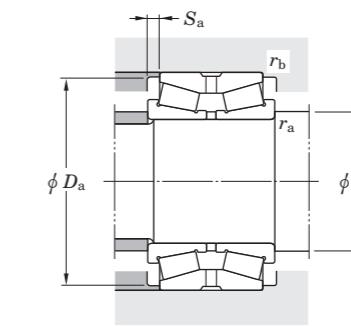
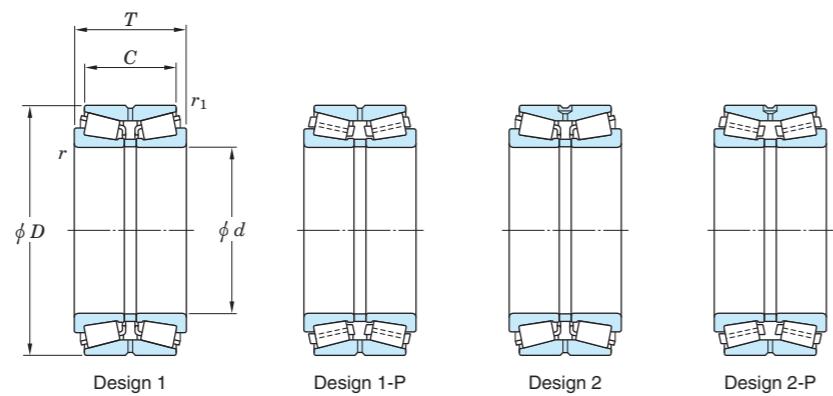


$d$ mm	$d$ inch	Boundary dimensions						Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	De- sign	Mounting dimensions						Con- stant $e$	Axial load factors $Y_2$ $Y_3$ $Y_0$											
		$D$ mm	$D$ inch	$C$ mm	$C$ inch	$T$ mm	$T$ inch					$d_a$ (min.) mm	$d_a$ (min.) inch	$D_a$ (min.) mm	$D_a$ (min.) inch	$S_a$ (min.) mm	$S_a$ (min.) inch	$r_a$ (max.) mm	$r_a$ (max.) inch	$r_b^1$ (max.) mm	$r_b^1$ (max.) inch									
381.000	15.0000	508.000	20.0000	88.900	3.5000	139.700	5.5000	6.400	0.2520	1.600	0.0630	1 480	2 980	288	EE192150/192201D HM266447/HM266410D 46T765522A M268730/M268710D	1	401.000	15.7874	480.000	18.8976	25.400	1.0000	6.400	0.2520	1.600	0.0630	0.53	1.27	1.89	1.24
	15.0000	546.100	21.5000	177.800	7.0000	222.250	8.7500	6.400	0.2520	1.600	0.0630	4 090	8 430	773		1-P	401.000	15.7874	520.000	20.4724	22.200	0.8740	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
	15.0000	546.100	21.5000	177.800	7.0000	222.250	8.7500	1.600	0.0630	6.400	0.2520	3 550	6 980	646		1	409.000	16.1024	520.000	20.4724	22.300	0.8780	1.600	0.0630	6.400	0.2520	0.33	2.03	3.02	1.98
	15.0000	590.550	23.2500	193.675	7.6250	244.475	9.6250	6.400	0.2520	1.600	0.0630	4 240	8 930	803		1-P	401.000	15.7874	565.000	22.2441	25.400	1.0000	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
384.175	15.1250	546.100	21.5000	177.800	7.0000	222.250	8.7500	6.400	0.2520	1.600	0.0630	4 090	8 430	773	HM266449/HM266410D	1-P	404.000	15.9055	520.000	20.4724	22.200	0.8740	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
385.763	15.1875	514.350	20.2500	139.700	5.5000	177.800	7.0000	1.600	0.0630	6.400	0.2520	2 590	5 410	516		1	414.000	16.2992	494.000	19.4488	19.100	0.7520	1.600	0.0630	6.400	0.2520	0.42	1.61	2.40	1.58
393.700	15.5000	539.750	21.2500	101.600	4.0000	142.875	5.6250	6.400	0.2520	1.600	0.0630	1 860	3 810	357	EE234154/234213D EE234154/234216D	1	414.000	16.2992	515.000	20.2756	20.600	0.8110	6.400	0.2520	1.600	0.0630	0.48	1.42	2.11	1.39
	15.5000	546.100	21.5000	117.475	4.6250	158.750	6.2500	6.400	0.2520	1.600	0.0630	1 860	3 810	357		1	414.000	16.2992	515.000	20.2756	20.600	0.8110	6.400	0.2520	1.600	0.0630	0.48	1.42	2.11	1.39
396.875	15.6250	539.750	21.2500	101.600	4.0000	142.875	5.6250	6.400	0.2520	1.600	0.0630	1 860	3 810	357	EE234156/234213D EE234156/234216D	1	417.000	16.4173	515.000	20.2756	20.600	0.8110	6.400	0.2520	1.600	0.0630	0.48	1.42	2.11	1.39
	15.6250	546.100	21.5000	117.475	4.6250	158.750	6.2500	6.400	0.2520	1.600	0.0630	1 860	3 810	357		1	417.000	16.4173	515.000	20.2756	20.600	0.8110	6.400	0.2520	1.600	0.0630	0.48	1.42	2.11	1.39
406.400	16.0000	539.750	21.2500	101.600	4.0000	142.875	5.6250	6.400	0.2520	1.600	0.0630	1 860	3 810	357	EE234160/234213D EE234160/234216D EE285160/285228D 46T815718 EE833160X/833233D EE736160/736239D EE911600/912401D EE571602/572651D EE571602/572653D	1	428.000	16.8504	515.000	20.2756	20.600	0.8110	6.400	0.2520	1.600	0.0630	0.48	1.42	2.11	1.39
	16.0000	546.100	21.5000	117.475	4.6250	158.750	6.2500	6.400	0.2520	1.600	0.0630	1 860	3 810	357		1	428.000	16.8504	515.000	20.2756	20.600	0.8110	6.400	0.2520	1.600	0.0630	0.48	1.42	2.11	1.39
	16.0000	574.675	22.6250	106.363	4.1875	157.163	6.1875	6.700	0.2638	1.600	0.0630	2 040	3 880	367		1	428.000	16.8504	535.000	21.0630	25.400	1.0000	6.700	0.2638	1.600	0.0630	0.50	1.35	2.01	1.32
	16.0000	574.675	22.6250	118.000	4.6457	175.000	6.8898	SP	SP	SP	SP	2 530	4 620	439		1-P	426.400	16.7874	550.000	21.6535	28.500	1.1220	4.000	0.1575	2.000	0.0787	0.70	0.97	1.44	0.94
415.925	16.0000	590.550	23.2500	174.625	6.8750	228.600	9.0000	9.500	0.3740	1.600	0.0630	3 830	7 070	658	EE2341693/242377D EE571703/572653D M268749/M268710D	1	434.000	17.0866	560.000	22.0472	27.000	1.0630	9.500	0.3740	1.600	0.0630	0.32	2.08	3.10	2.04
	16.0000	609.524	23.9970	133.350	5.2500	177.800	7.0000	7.900	0.3110	1.600	0.0630	3 260	6 060	567		1	431.000	16.9685	575.000	22.6378	22.200	0.8740	4.000	0.1575	7.900	0.3110	0.35	1.95	2.90	1.91
	16.0000	609.600	24.0000	123.825	4.8750	187.325	7.3750	6.700	0.2638	1.600	0.0630	3 060	5 280	503		1	428.000	16.8504	570.000	22.4409	31.800	1.2520	6.700	0.2638						

## TDO · TDOS type

 $d$  482.600 ~ (749.300) mm

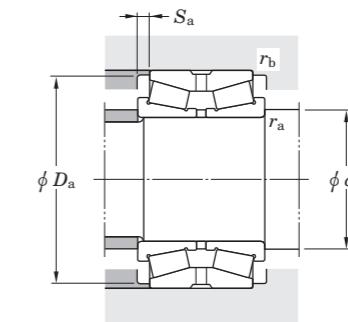
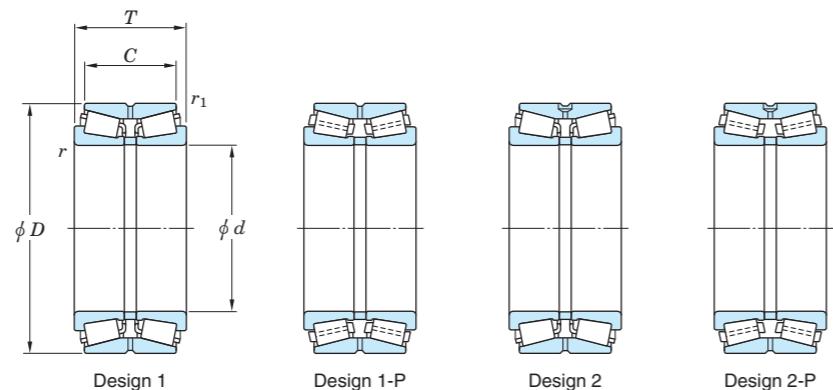
19.0000 ~ (29.5000) inch



$d$ mm inch	Boundary dimensions							Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	De-sign	Mounting dimensions						Con- stant $e$	Axial load factors													
	$D$ mm inch	$C$ mm inch	$T$ mm inch	$r^1$ (min.) mm inch	$r_1^1$ (min.) mm inch	$C_r$	$C_{0r}$					$d_a$ (min.) mm inch	$D_a$ (min.) mm inch	$S_a$ (min.) mm inch	$r_a$ (max.) mm inch	$r_b^1$ (max.) mm inch	$Y_2$		$Y_3$	$Y_0$												
482.600	19.0000	615.950	24.2500	146.050	5.7500	184.150	7.2500	6.400	0.2520	1.600	0.0630	3 040	7 110	639			LM272249/LM272210D	1	505.000	19.8819	595.000	23.4252	19.100	0.7520	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
	19.0000	634.873	24.9950	142.875	5.6250	177.800	7.0000	6.400	0.2520	1.600	0.0630	2 840	6 590	585			EE243190/243251D	1	505.000	19.8819	610.000	24.0157	17.500	0.6890	6.400	0.2520	1.600	0.0630	0.34	1.97	2.93	1.93
488.671	19.2390	660.400	26.0000	158.750	6.2500	206.375	8.1250	6.400	0.2520	1.600	0.0630	3 870	7 910	713			EE640191/640261D	1-P	510.000	20.0787	630.000	24.8031	23.800	0.9370	6.400	0.2520	1.600	0.0630	0.31	2.20	3.27	2.15
488.950	19.2500	634.873	24.9950	136.525	5.3750	180.975	7.1250	6.400	0.2520	1.600	0.0630	3 090	6 840	613			LM772748/LM772710D	1	510.000	20.0787	615.000	24.2126	22.200	0.8740	6.400	0.2520	1.600	0.0630	0.47	1.43	2.12	1.40
	19.2500	660.400	26.0000	158.750	6.2500	206.375	8.1250	6.400	0.2520	1.600	0.0630	3 870	7 910	713			EE640192/640261D	1-P	510.000	20.0787	630.000	24.8031	23.800	0.9370	6.400	0.2520	1.600	0.0630	0.31	2.20	3.27	2.15
	19.2500	660.400	26.0000	158.750	6.2500	206.375	8.1250	1.600	0.0630	6.400	0.2520	3 940	8 090	722			46T986621	1	517.000	20.3543	631.000	24.8425	23.900	0.9409	1.600	0.0630	6.400	0.2520	0.31	2.20	3.27	2.15
489.026	19.2530	634.873	24.9950	142.875	5.6250	177.800	7.0000	6.400	0.2520	1.600	0.0630	2 840	6 590	585			EE243192/243251D	1	510.000	20.0787	610.000	24.0157	17.500	0.6890	6.400	0.2520	1.600	0.0630	0.34	1.97	2.93	1.93
498.475	19.6250	634.873	24.9950	142.875	5.6250	177.800	7.0000	6.400	0.2520	1.600	0.0630	2 840	6 590	585			EE243196/243251D	1	520.000	20.4724	610.000	24.0157	17.500	0.6890	6.400	0.2520	1.600	0.0630	0.34	1.97	2.93	1.93
508.000	20.0000	736.600	29.0000	114.300	4.5000	186.502	7.3426	6.400	0.2520	1.600	0.0630	3 160	5 150	475			EE982003/982901D	1-P	530.000	20.8661	690.000	27.1654	36.100	1.4213	6.400	0.2520	1.600	0.0630	0.48	1.42	2.11	1.39
520.700	20.5000	736.600	29.0000	114.300	4.5000	186.502	7.3426	6.400	0.2520	1.600	0.0630	3 160	5 150	475			EE982051/982901D	1-P	545.000	21.4567	690.000	27.1654	36.100	1.4213	6.400	0.2520	1.600	0.0630	0.48	1.42	2.11	1.39
533.400	21.0000	812.800	32.0000	187.325	7.3750	269.875	10.6250	9.500	0.3740	3.200	0.1260	5 680	11 000	947			EE626210/626321D	1-P	565.000	22.2441	760.000	29.9213	41.300	1.6260	9.500	0.3740	3.200	0.1260	0.44	1.54	2.29	1.50
536.575	21.1250	761.873	29.9950	247.650	9.7500	311.150	12.2500	6.400	0.2520	1.600	0.0630	7 060	14 400	1 190			M276449/10CD	2-P	555.000	21.8504	726.000	28.5827	32.000	1.2598	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
546.100	21.5000	736.600	29.0000	114.300	4.5000	165.100	6.5000	6.400	0.2520	3.200	0.1260	3 030	6 100	550			EE542215/542291D	1-P	570.000	22.4409	705.000	27.7559	25.400	1.0000	6.400	0.2520	3.200	0.1260	0.51	1.33	1.97	1.30
558.800	22.0000	736.600	29.0000	114.300	4.5000	165.100	6.5000	6.400	0.2520	3.200	0.1260	3 030	6 100	550			EE542220/542291D	1-P	580.000	22.8346	705.000	27.7559	25.400	1.0000	6.400	0.2520	3.200	0.1260	0.51	1.33	1.97	1.30
	22.0000	736.600	29.0000	138.113	5.4375	187.328	7.3751	6.400	0.2520	1.600	0.0630	3 710	8 050	714			EE843220/843291D	1-P	580.000	22.8346	710.000	27.9528	24.600	0.9685	6.400	0.2520	1.600	0.0630	0.34	1.97	2.93	1.93
	22.0000	736.600	29.0000	160.000	6.2992	225.425	8.8750	6.400	0.2520	1.600	0.0630	4 050	9 180	776			2TR559	1-P	580.000	22.8346	720.000	28.3465	32.700	1.2874	6.400	0.2520	1.600	0.0630	0.70	0.97	1.44	0.94
	22.0000	736.600	29.0000	177.800	7.0000	225.425	8.8750	6.400	0.2520	1.600	0.0630	4 500	9 870	854			LM377449/LM377410D	1-P	580.000	22.8346	710.000	27.9528	23.800	0.9370	6.400	0.2520	1.600	0.0630	0.35	1.95	2.90	1.91
	22.0000	736.600	29.0000	177.800	7.0000	225.425	8.8750	1.600	0.0630	6.400																						

## TDO · TDOS type

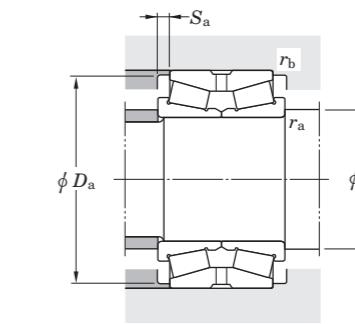
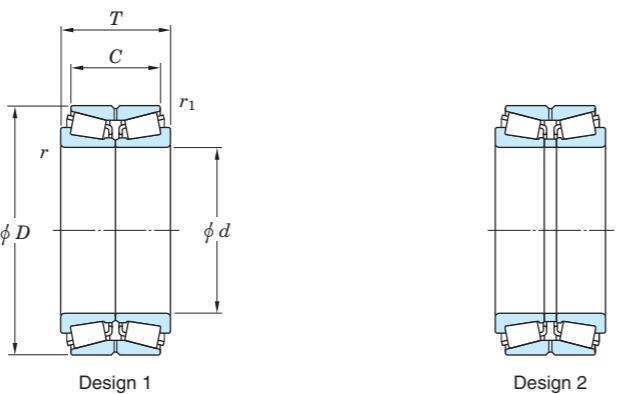
$d$  (749.300) ~ 1 270.000 mm  
(29.5000) ~ 50.0000 inch



$d$	Boundary dimensions							$C_r$	$C_{0r}$	Basic load ratings (kN)	Fatigue load limit (kN) $C_u$	Bearing No.	De-sign	Mounting dimensions						Con- stant $e$	Axial load factors $Y_2$ $Y_3$ $Y_0$								
	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch									
749.300	29.5000	990.600	39.0000	265.000	10.4331	338.000	13.3071	3.200	0.1260	6.400	0.2520	9 820	23 900	1 780		2TR749A	1-P	778.000	30.6299	955.000	37.5984	36.500	1.4370	3.200	0.1260	6.400	0.2520	0.32	2.12 3.15 2.07
812.800	32.0000	1 016.000	40.0000	146.050	5.7500	190.500	7.5000	6.400	0.2520	1.600	0.0630	4 680	10 500	846		EE762320/762401D	1-P	840.000	33.0709	980.000	38.5827	22.200	0.8740	6.400	0.2520	1.600	0.0630	0.43	1.59 2.36 1.55
1 270.000	50.0000	1 435.100	56.5000	101.600	4.0000	146.050	5.7500	6.400	0.2520	3.200	0.1260	3 650	11 800	841		LL889049/LL889010D	1	1 300.000	51.1811	1 410.000	55.5118	22.200	0.8740	6.400	0.2520	3.200	0.1260	0.57	1.18 1.76 1.16

Note 1) SP indicates the specially chamfered from.

## TNA type

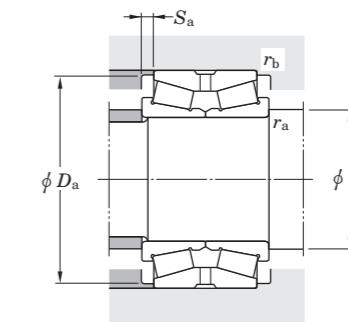
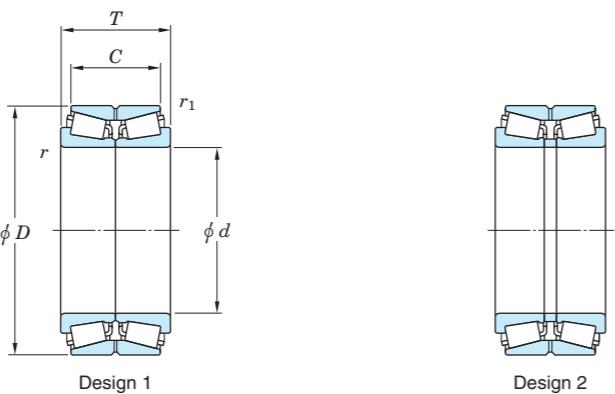
 $d \text{ 60.325 ~ 203.200 mm}$  $2.3750 \text{ ~ 8.0000 inch}$ 

d mm	d inch	Boundary dimensions						Basic load ratings (kN) $C_r$ $C_{0r}$	Fatigue load limit (kN) $C_u$	Bearing No.	De- sign	Mounting dimensions						Con- stant e	Axial load factors												
		D mm	D inch	C mm	C inch	T mm	T inch					da (min.) mm	da (min.) inch	Da (min.) mm	Da (min.) inch	Sa (min.) mm	Sa (min.) inch	ra (max.) mm	ra (max.) inch	rb (max.) mm	rb (max.) inch	Y2	Y3	Y0							
60.325	2.3750	123.825	4.8750	63.500	2.5000	79.375	3.1250	1.600	0.0630	3.600	0.1417	426	446	69.6		NA558/552D	—	79.000	3.1102	112.000	4.4094	8.000	0.3150	1.600	0.0630	3.600	0.1417	0.35	1.95	2.90	1.91
76.200	3.0000	136.525	5.3750	53.975	2.1250	69.850	2.7500	0.800	0.0315	3.600	0.1417	287	396	59.9		NA495A/493D	—	95.000	3.7402	127.000	5.0000	8.000	0.3150	0.800	0.0315	3.600	0.1417	0.44	1.52	2.26	1.49
88.900	3.5000	161.925	6.3750	85.725	3.3750	104.775	4.1250	1.600	0.0630	3.600	0.1417	587	782	105		NA759/752D	—	107.000	4.2126	147.000	5.7874	9.600	0.3780	1.600	0.0630	3.600	0.1417	0.34	1.98	2.95	1.94
95.250	3.7500	161.925	6.3750	61.913	2.4375	82.547	3.2499	0.800	0.0315	3.600	0.1417	388	576	83.4		NA52375/52637D	—	114.000	4.4882	150.000	5.9055	10.400	0.4094	0.800	0.0315	3.600	0.1417	0.47	1.42	2.12	1.39
101.600	4.0000	168.275	6.6250	69.850	2.7500	92.075	3.6250	3.600	0.1417	0.800	0.0315	484	698	101		NA691/672D	2	120.000	4.7244	156.000	6.1417	11.200	0.4409	3.600	0.1417	0.800	0.0315	0.47	1.43	2.14	1.40
104.775	4.1250	180.975	7.1250	85.725	3.3750	104.775	4.1250	3.600	0.1417	1.600	0.0630	620	876	113		NA782/774D	2	123.000	4.8425	165.000	6.4961	9.600	0.3780	3.600	0.1417	1.600	0.0630	0.39	1.75	2.61	1.71
114.300	4.5000	190.500	7.5000	80.963	3.1875	106.363	4.1875	3.600	0.1417	1.600	0.0630	654	965	122		NA71450/751D	2	133.000	5.2362	177.000	6.9685	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.42	1.62	2.42	1.59
	4.5000	212.725	8.3750	117.475	4.6250	142.875	5.6250	3.600	0.1417	1.600	0.0630	965	1350	168		NA938/932D	1	133.000	5.2362	192.000	7.5591	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.33	2.07	3.09	2.03
127.000	5.0000	182.563	7.1875	73.025	2.8750	85.725	3.3750	3.600	0.1417	0.800	0.0315	487	858	120		NA48291/48220D	2	145.000	5.7087	173.000	6.8110	6.400	0.2520	3.600	0.1417	0.800	0.0315	0.31	2.21	3.29	2.16
	5.0000	206.375	8.1250	82.550	3.2500	107.950	4.2500	3.600	0.1417	0.800	0.0315	702	1100	134		NA798/792D	2	145.000	5.7087	194.000	7.6378	12.700	0.5000	3.600	0.1417	0.800	0.0315	0.46	1.47	2.19	1.44
	5.0000	234.950	9.2500	114.300	4.5000	142.875	5.6250	3.600	0.1417	1.600	0.0630	1120	1650	200		NA95500/95927D	1	145.000	5.7087	216.000	8.5039	14.300	0.5630	3.600	0.1417	1.600	0.0630	0.37	1.83	2.72	1.79
133.350	5.2500	215.900	8.5000	80.963	3.1875	106.363	4.1875	3.600	0.1417	1.600	0.0630	691	1100	132		NA74525/74851D	1	152.000	5.9843	204.000	8.0315	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.49	1.38	2.06	1.35
136.525	5.3750	190.500	7.5000	73.025	2.8750	85.725	3.3750	3.600	0.1417	0.800	0.0315	505	944	129		NA48390//48320D	1	155.000	6.1024	181.000	7.1260	6.400	0.2520	3.600	0.1417	0.800	0.0315	0.32	2.10	3.13	2.06
139.700	5.5000	244.475	9.6250	79.375	3.1250	107.950	4.2500	3.600	0.1417	1.600	0.0630	694	989	131		NA81550/81963D	2	158.000	6.2205	226.000	8.8976	14.300	0.5630	3.600	0.1417	1.600	0.0630	0.35	1.93	2.88	1.89
142.875	5.6250	200.025	7.8750	73.025	2.8750	93.665	3.6876	3.600	0.1417	0.800	0.0315	527	982	133		NA48686/48620D	2	161.000	6.3386	190.000	7.4803	10.300	0.4055	3.600	0.1417	0.800	0.0315	0.34	2.01	2.99	1.96
146.050	5.7500	236.538	9.3125	106.363	4.1875	131.763	5.1875	3.600	0.1417	1.600	0.0630	904	1460	171		NA82576/82932D	2	164.000	6.4567	224.000	8.8189	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.44	1.53	2.27	1.49
	5.7500	241.300	9.5000	106.363	4.1875	131.763	5.1875	3.600	0.1417	1.600	0.0630	904	1460	171		NA82576/82951D	2	164.000	6.4567	224.000	8.8189	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.44	1.53	2.27	1.49
149.225	5.8750	236.538	9.3125	106.363	4.1875	131.763	5.1875	3.600	0.1417	1.600	0.0630	1080	1660	198		HM231149NA/HM231111D	2	168.000	6.6142	222.000	8.7402	12.700	0.5000	3.600	0.1417	1.600	0.0630	0.32	2.12	3.15	2.07
152.400	6.0000	244.475	9.6250	79.375	3.1250	107.950	4.2500	3.600	0.1417	1.600	0.0630	694	989	131		NA81600/81963D	2														

## TNA type

 $d$  228.600 ~ 406.400 mm

9.0000 ~ 16.0000 inch



$d$ mm	$d$ inch	Boundary dimensions						Basic load ratings (kN) $C_r$	Fatigue load limit (kN) $C_{0r}$	Bearing No.	De-sign	Mounting dimensions						Con- stant $e$	Axial load factors												
		$D$ mm	$D$ inch	$C$ mm	$C$ inch	$T$ mm	$T$ inch					$d_a$ (min.) mm	$d_a$ (min.) inch	$S_a$ (min.) mm	$S_a$ (min.) inch	$r_a$ (max.) mm	$r_a$ (max.) inch	$r_b$ (max.) mm	$r_b$ (max.) inch	$Y_2$	$Y_3$	$Y_0$									
228.600	9.0000	355.600	14.0000	111.125	4.3750	146.050	5.7500	6.400	0.2520	1.600	0.0630	1 560	2 610	280		NA130902/131401D	2	257.000	10.1181	330.000	12.9921	17.500	0.6890	6.400	0.2520	1.600	0.0630	0.33	2.04	3.04	2.00
241.300	9.5000	368.300	14.5000	85.725	3.3750	120.650	4.7500	6.400	0.2520	1.600	0.0630	1 090	1 850	203		NA170950//171451D	1	270.000	10.6299	335.000	13.1890	17.500	0.6890	6.400	0.2520	1.600	0.0630	0.36	1.86	2.77	1.82
244.475	9.6250	349.148	13.7460	101.600	4.0000	133.350	5.2500	6.400	0.2520	1.600	0.0630	1 190	2 050	224		NA127096/127136D	2	273.000	10.7480	329.000	12.9528	15.900	0.6260	6.400	0.2520	1.600	0.0630	0.35	1.91	2.84	1.86
254.000	10.0000	422.275	16.6250	128.588	5.0625	173.038	6.8125	6.400	0.2520	1.600	0.0630	2 180	3 360	355		HM252343NA/HM252311D	2	282.000	11.1024	397.000	15.6299	22.200	0.8740	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
	10.0000	431.724	16.9970	128.588	5.0625	173.038	6.8125	6.400	0.2520	1.600	0.0630	2 180	3 360	355		HM252344NA/HM252315D	2	282.000	11.1024	397.000	15.6299	22.200	0.8740	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
	10.0000	431.724	16.9970	128.588	5.0625	173.038	6.8125	6.400	0.2520	1.600	0.0630	2 110	3 420	352		NA551002/551701D	2	282.000	11.1024	388.000	15.2756	22.200	0.8740	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
260.350	10.2500	400.050	15.7500	107.950	4.2500	146.050	5.7500	6.400	0.2520	1.600	0.0630	1 630	2 570	274		NA221026/221576D	2	289.000	11.3780	371.000	14.6063	19.100	0.7520	6.400	0.2520	1.600	0.0630	0.39	1.71	2.54	1.67
	10.2500	422.275	16.6250	128.588	5.0625	173.038	6.8125	6.400	0.2520	1.600	0.0630	2 180	3 360	355		HM252349NA/HM252311D	2	289.000	11.3780	397.000	15.6299	22.200	0.8740	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
	10.2500	431.724	16.9970	128.588	5.0625	173.038	6.8125	6.400	0.2520	1.600	0.0630	2 180	3 360	355		HM252349NA/HM252315D	2	289.000	11.3780	397.000	15.6299	22.200	0.8740	6.400	0.2520	1.600	0.0630	0.33	2.03	3.02	1.98
304.800	12.0000	438.048	17.2460	123.825	4.8750	161.925	6.3750	1.600	0.0630	6.400	0.2520	1 890	3 450	350		NA329120/329173D	—	333.000	13.1102	411.000	16.1811	19.100	0.7520	1.600	0.0630	6.400	0.2520	0.33	2.04	3.04	2.00
	12.0000	444.500	17.5000	98.425	3.8750	139.700	5.5000	6.400	0.2520	1.600	0.0630	1 550	2 760	288		NA291201//291751D	1	333.000	13.1102	413.000	16.2598	20.600	0.8110	6.400	0.2520	1.600	0.0630	0.38	1.79	2.66	1.75
355.600	14.0000	501.650	19.7500	107.950	4.2500	146.050	5.7500	6.400	0.2520	1.600	0.0630	1 700	3 280	322		NA231400//231976D	1	384.000	15.1181	480.000	18.8976	19.100	0.7520	6.400	0.2520	1.600	0.0630	0.44	1.53	2.28	1.50
406.400	16.0000	574.675	22.6250	106.363	4.1875	157.163	6.1875	6.400	0.2520	1.600	0.0630	2 040	3 880	367		NA285160//285228D	1	435.000	17.1260	535.000	21.0630	25.400	1.0000	6.400	0.2520	1.600	0.0630	0.50	1.35	2.01	1.32



# Supplementary tables

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## Supplementary tables

**Supplementary table 1 Shaft tolerances (deviation from nominal dimensions)**

Nominal shaft dia. (mm)		Deviation classes of shaft dia.																
over	up to	d 6	e 6	f 6	g 5	g 6	h 5	h 6	h 7	h 8	h 9	h 10	js 5	js 6	js 7	j 5	j 6	
3	6	-30	-20	-10	-4	-4	-0	-0	0	0	0	0	±2.5	±4	±6	+3	+6	
		-38	-28	-18	-9	-12	-5	-8	-12	-18	-30	-48				-2	-2	
6	10	-40	-25	-13	-5	-5	-0	-0	0	0	0	0	±3	±4.5	±7.5	+4	+7	
		-49	-34	-22	-11	-14	-6	-9	-15	-22	-36	-58				-2	-2	
10	18	-50	-32	-16	-6	-6	-0	0	0	0	0	0	±4	±5.5	±9	+5	+8	
		-61	-43	-27	-14	-17	-8	-11	-18	-27	-43	-70				-3	-3	
18	30	-65	-40	-20	-7	-7	-0	0	0	0	0	0	±4.5	±6.5	±10.5	+5	+9	
		-78	-53	-33	-16	-20	-9	-13	-21	-33	-52	-84				-4	-4	
30	50	-80	-50	-25	-9	-9	0	0	0	0	0	0	±5.5	±8	±12.5	+6	+11	
		-96	-66	-41	-20	-25	-11	-16	-25	-39	-62	-100				-5	-5	
50	80	-100	-60	-30	-10	-10	0	0	0	0	0	0	±6.5	±9.5	±15	+6	+12	
		-119	-79	-49	-23	-29	-13	-19	-30	-46	-74	-120				-7	-7	
80	120	-120	-72	-36	-12	-12	0	0	0	0	0	0	±7.5	±11	±17.5	+6	+13	
		-142	-94	-58	-27	-34	-15	-22	-35	-54	-87	-140				-9	-9	
120	180	-145	-85	-43	-14	-14	0	0	0	0	0	0	±9	±12.5	±20	+7	+14	
		-170	-110	-68	-32	-39	-18	-25	-40	-63	-100	-160				-11	-11	
180	250	-170	-100	-50	-15	-15	0	0	0	0	0	0	±10	±14.5	±23	+7	+16	
		-199	-129	-79	-35	-44	-20	-29	-46	-72	-115	-185				-13	-13	
250	315	-190	-110	-56	-17	-17	0	0	0	0	0	0	±11.5	±16	±26	+7	+16	
		-222	-142	-88	-40	-49	-23	-32	-52	-81	-130	-210				-16	-16	
315	400	-210	-125	-62	-18	-18	0	0	0	0	0	0	±12.5	±18	±28.5	+7	+18	
		-246	-161	-98	-43	-54	-25	-36	-57	-89	-140	-230				-18	-18	
400	500	-230	-135	-68	-20	-20	0	0	0	0	0	0	±13.5	±20	±31.5	+7	+20	
		-270	-175	-108	-47	-60	-27	-40	-63	-97	-155	-250				-20	-20	
500	630	-260	-145	-76	-22	-22	0	0	0	0	0	0	±16	±22	±35	-	-	
		-304	-189	-120	-54	-66	-32	-44	-70	-110	-175	-280				-	-	
630	800	-290	-160	-80	-24	-24	0	0	0	0	0	0	±18	±25	±40	-	-	
		-340	-210	-130	-60	-74	-36	-50	-80	-125	-200	-320				-	-	
800	1 000	-320	-170	-86	-26	-26	0	0	0	0	0	0	±20	±28	±45	-	-	
		-376	-226	-142	-66	-82	-40	-56	-90	-140	-230	-360				-	-	

[Note] 1)  $\Delta_{dmp}$  : single plane mean bore diameter deviation

												Unit : $\mu\text{m}$	(Refer.)
												Nominal shaft dia. (mm)	$\Delta_{dmp}^{(1)}$ of bearing (class 0)
k 5	k 6	k 7	m 5	m 6	m 7	n 5	n 6	p 6	r 6	r 7	over	up to	
+ 6	+ 9	+13	+ 9	+12	+ 16	+13	+ 16	+ 20	+ 23	+ 27	3	6	0
+ 1	+ 1	+ 1	+ 4	+ 4	+ 4	+ 8	+ 8	+ 12	+ 15	+ 15	-	8	- 8
+ 7	+10	+16	+12	+15	+ 21	+16	+ 19	+ 24	+ 28	+ 34	6	10	0
+ 1	+ 1	+ 1	+ 6	+ 6	+ 6	+10	+ 10	+ 15	+ 19	+ 19	-	8	- 8
+ 9	+12	+19	+15	+18	+ 25	+20	+ 23	+ 29	+ 34	+ 41	10	18	0
+ 1	+ 1	+ 1	+ 7	+ 7	+ 7	+12	+ 12	+ 18	+ 23	+ 23	-	8	- 8
+11	+15	+23	+17	+21	+ 29	+24	+ 28	+ 35	+ 41	+ 49	18	30	0
+ 2	+ 2	+ 2	+ 8	+ 8	+ 8	+15	+ 15	+ 22	+ 28	+ 28	-	10	- 10
+13	+18	+27	+20	+25	+ 34	+28	+ 33	+ 42	+ 50	+ 59	30	50	0
+ 2	+ 2	+ 2	+ 9	+ 9	+ 9	+17	+ 17	+ 26	+ 34	+ 34	-	12	- 12
+15	+21	+32	+24	+30	+ 41	+33	+ 39	+ 51	+ 60	+ 71	50	65	0
+ 2	+ 2	+ 2	+11	+11	+ 11	+20	+ 20	+ 32	+ 41	+ 41	-	15	- 15
+ 62	+ 62	+ 73	+ 43	+ 43	+ 43	+ 62	+ 73	+ 80	+ 90	+ 105	65	80	
+18	+25	+38	+28	+35	+ 48	+38	+ 45	+ 59	+ 73	+ 86	80	100	0
+ 3	+ 3	+ 3	+13	+13	+ 13	+23	+ 23	+ 37	+ 51	+ 51	-	20	- 20
+ 76	+ 76	+ 89	+ 54	+ 54	+ 54	+ 76	+ 89	+ 100	+ 93	+ 108	100	120	
+ 88	+ 88	+103	+ 63	+ 63	+ 63	+ 88	+ 103	+ 120	+ 90	+ 105	120	140	
+ 21	+28	+43	+33	+40	+ 55	+45	+ 52	+ 68	+ 90	+ 105	140	160	0
+ 3	+ 3	+ 3	+15	+15	+ 15	+27	+ 27	+ 43	+ 65	+ 65	-	25	- 25
+ 93	+ 93	+108	+ 68	+ 68	+ 68	+ 93	+ 108	+ 120	+ 93	+ 108	160	180	
+106	+106	+123	+ 77	+ 77	+ 77	+ 106	+ 123	+ 180	+ 109	+ 126	180	200	
+ 24	+33	+50	+37	+46	+ 63	+51	+ 60	+ 79	+ 80	+ 80	200	225	0
+ 4	+ 4	+ 4	+17	+17	+ 17	+31	+ 31	+ 50	+ 80	+ 80	-	30	- 30
+109	+109	+126	+ 80	+ 80	+ 80	+ 109	+ 126	+ 225	+ 113	+ 130	225	250	
+126	+126	+146	+ 94	+ 94	+ 94	+ 126	+ 146	+ 250	+ 130	+ 150	250	280	0
+ 27	+36	+56	+43	+52	+ 72	+57	+ 66	+ 88	+ 130	+ 150	280	315	-
+ 4	+ 4	+ 4	+20	+20	+ 20	+34	+ 34	+ 56	+ 98	+ 98	-	35	- 35
+144	+144	+165	+108	+108	+108	+ 144	+ 165	+ 315	+ 150	+ 171	315	355	0
+ 29	+40	+61	+46	+57	+ 78	+62	+ 73	+ 98	+ 114	+ 114	-	40	- 40
+ 14	+ 14	+ 16	+21	+21	+ 21	+37	+ 37	+ 62	+ 150	+ 171	355	400	
+166	+166	+189	+126	+126	+126	+ 166	+ 189	+ 400	+ 172	+ 195	400	450	0
+ 32	+45	+68	+50	+63	+ 86	+67	+ 80	+ 108	+ 194	+ 220	450	500	-
+ 5	+ 5	+ 5	+23	+23	+ 23	+40	+ 40	+ 68	+ 150	+ 150	-	45	- 45
+172	+172	+195	+132	+132	+132	+ 172	+ 195	+ 500	+ 199	+ 225	500	560	
+32	+44	+70	+58	+70	+ 96	+76	+ 88	+ 122	+ 155	+ 155	560	630	0
0	0	0	+26	+26	+ 26	+44	+ 44	+ 78	+ 155	+ 155	-	50	- 50
+194	+194	+220	+150	+150	+150	+ 194	+ 220	+ 710	+ 235	+ 265	710	800	
+36	+50	+80	+66	+80	+110	+86	+100	+138	+185	+185	800	900	0
0	0	0	+30	+30	+ 30	+50	+ 50	+ 88	+ 220	+ 220	-	75	- 75
+225	+225	+255	+175	+175	+175	+ 225	+ 255	+ 630	+ 235	+ 265	800	900	
+40	+56	+90	+74	+90	+124	+96	+112	+156	+210	+210	900	1 000	0
0	0	0	+34	+34	+ 34	+56	+ 56	+ 100	+ 220	+ 220	-	100	- 100

## Supplementary tables

**Supplementary table 2 Housing bore tolerances (deviation from nominal dimensions)**

Nominal bore dia. (mm)		Deviation classes of housing bore															
over	up to	E 6	F 6	F 7	G 6	G 7	H 6	H 7	H 8	H 9	H 10	JS 5	JS 6	JS 7	J 6	J 7	
10	18	+ 43 + 32	+ 27 + 16	+ 34 + 16	+17 + 6	+ 24 + 6	+11 0	+ 18 0	+ 27 0	± 43 0	± 70 0	± 4	± 5.5	± 9	+ 6 - 5	+10 - 8	
		+ 53 + 40	+ 33 + 20	+ 41 + 20	+20 + 7	+ 28 + 7	+13 0	+ 21 0	+ 33 0	± 52 0	± 84 0	± 4.5	± 6.5	±10.5	+ 8 - 5	+12 - 9	
18	30	+ 66 + 50	+ 41 + 25	+ 50 + 25	+25 + 9	+ 34 + 9	+16 0	+ 25 0	+ 39 0	± 62 0	+100 0	± 5.5	± 8	±12.5	+10 - 6	+14 - 11	
		+ 79 + 60	+ 49 + 30	+ 60 + 30	+29 +10	+ 40 + 10	+19 0	+ 30 0	+ 46 0	± 74 0	+120 0	± 6.5	± 9.5	±15	+13 - 6	+18 - 12	
30	50	+ 94 + 72	+ 58 + 36	+ 71 + 36	+34 +12	+ 47 + 12	+22 0	+ 35 0	+ 54 0	± 87 0	+140 0	± 7.5	± 11	±17.5	+16 - 6	+22 - 13	
		+110 + 85	+ 68 + 43	+ 83 + 43	+39 +14	+ 54 + 14	+25 0	+ 40 0	+ 63 0	+100 0	+160 0	± 9	±12.5	±20	+18 - 7	+26 - 14	
50	80	+129 +100	+ 79 + 50	+ 96 + 50	+44 +15	+ 61 + 15	+29 0	+ 46 0	+ 72 0	+115 0	+185 0	± 10	±14.5	±23	+22 - 7	+30 - 16	
		+142 +110	+ 88 + 56	+ 108 + 56	+49 +17	+ 69 + 17	+32 0	+ 52 0	+ 81 0	+130 0	+210 0	±11.5	± 16	±26	+25 - 7	+36 - 16	
80	120	+161 +125	+ 98 + 62	+ 119 + 62	+54 +18	+ 75 + 18	+36 0	+ 57 0	+ 89 0	+140 0	+230 0	± 12.5	± 18	±28.5	+29 - 7	+39 - 18	
		+175 +135	+108 + 68	+131 + 68	+60 +20	+ 83 + 20	+40 0	+ 63 0	+ 97 0	+155 0	+250 0	± 13.5	± 20	±31.5	+33 - 7	+43 - 20	
120	180	+189 +145	+120 + 76	+146 + 76	+66 +22	+ 92 + 22	+44 0	+ 70 0	+110 0	+175 0	+280 0	± 16	± 22	±35	-	-	
		+210 +160	+130 + 80	+160 + 80	+74 +24	+104 + 24	+50 0	+ 80 0	+125 0	+200 0	+320 0	± 18	± 25	±40	-	-	
180	250	+226 +170	+142 + 86	+176 + 86	+82 +26	+116 + 26	+56 0	+ 90 0	+140 0	+230 0	+360 0	± 20	± 28	±45	-	-	
		+261 +195	+164 + 98	+203 + 98	+94 +28	+133 + 28	+66 0	+105 0	+165 0	+260 0	+420 0	± 23.5	± 33	±52.5	-	-	
250	315	+289 +245	+182 + 98	+210 + 98	+104 + 24	+136 + 24	+66 0	+ 92 0	+140 0	+230 0	+360 0	± 25	± 32	±58.5	+29 - 7	+39 - 18	
		+315 +271	+208 + 125	+236 + 125	+124 + 24	+161 + 24	+83 0	+ 100 0	+175 0	+320 0	+480 0	± 30	± 38	±68.5	+30 - 7	+40 - 18	
315	400	+341 +297	+234 + 125	+262 + 125	+144 + 24	+178 + 24	+100 0	+ 125 0	+200 0	+400 0	+600 0	± 35	± 43	±78.5	+31 - 7	+41 - 18	
		+367 +323	+260 + 125	+288 + 125	+164 + 24	+204 + 24	+116 0	+ 140 0	+225 0	+425 0	+625 0	± 40	± 48	±88.5	+32 - 7	+42 - 18	
400	500	+393 +349	+286 + 125	+304 + 125	+184 + 24	+224 + 24	+136 0	+ 163 0	+250 0	+450 0	+700 0	± 45	± 53	±98.5	+33 - 7	+43 - 18	
		+429 +385	+312 + 125	+330 + 125	+204 + 24	+264 + 24	+156 0	+ 183 0	+275 0	+500 0	+800 0	± 50	± 58	±108.5	+34 - 7	+44 - 18	
500	630	+465 +421	+348 + 125	+366 + 125	+224 + 22	+292 + 22	+176 0	+ 200 0	+300 0	+550 0	+850 0	± 55	± 63	±123.5	-	-	
		+501 +457	+374 + 125	+382 + 125	+244 + 22	+324 + 22	+208 0	+ 225 0	+350 0	+600 0	+900 0	± 60	± 68	±133.5	-	-	
630	800	+537 +493	+410 + 125	+428 + 125	+264 + 24	+344 + 24	+240 0	+ 260 0	+400 0	+700 0	+1000 0	± 65	± 73	±143.5	-	-	
		+573 +529	+436 + 125	+454 + 125	+284 + 24	+364 + 24	+266 0	+ 283 0	+425 0	+750 0	+1100 0	± 70	± 78	±153.5	-	-	
800	1 000	+609 +565	+472 + 125	+490 + 125	+304 + 26	+384 + 26	+308 0	+ 325 0	+450 0	+800 0	+1200 0	± 75	± 83	±163.5	-	-	
		+645 +591	+508 + 125	+526 + 125	+324 + 26	+404 + 26	+336 0	+ 343 0	+475 0	+850 0	+1300 0	± 80	± 88	±173.5	-	-	
1 000	1 250	+681 +637	+544 + 125	+562 + 125	+344 + 28	+424 + 28	+366 0	+ 373 0	+495 0	+900 0	+1400 0	± 85	± 93	±183.5	-	-	
		+717 +673	+580 + 125	+598 + 125	+364 + 28	+444 + 28	+386 0	+ 393 0	+515 0	+950 0	+1500 0	± 90	± 98	±193.5	-	-	

[Note] 1)  $\Delta_{D_{mp}}$  : single plane mean outside diameter deviation

												Unit : $\mu\text{m}$		(Refer.)
												Nominal bore dia. (mm)		$\Delta D_{\text{mp}}^{1)}$ of bearing (class 0)
K 5	K 6	K 7	M 5	M 6	M 7	N 5	N 6	N 7	P 6	P 7	R 7	over	up to	
+ 2	+ 2	+ 6	- 4	- 4	0	- 9	- 9	- 5	- 15	- 11	- 16	10	18	0
- 6	- 9	- 12	- 12	- 15	- 18	- 17	- 20	- 23	- 26	- 29	- 34	- 8		- 9
+ 1	+ 2	+ 6	- 5	- 4	0	- 12	- 11	- 7	- 18	- 14	- 20	18	30	0
- 8	- 11	- 15	- 14	- 17	- 21	- 21	- 24	- 28	- 31	- 35	- 41	- 11		- 13
+ 2	+ 3	+ 7	- 5	- 4	0	- 13	- 12	- 8	- 21	- 17	- 25	30	50	0
- 9	- 13	- 18	- 16	- 20	- 25	- 24	- 28	- 33	- 37	- 42	- 50	- 11		- 13
+ 3	+ 4	+ 9	- 6	- 5	0	- 15	- 14	- 9	- 26	- 21	- 30	50	65	0
- 10	- 15	- 21	- 19	- 24	- 30	- 28	- 33	- 39	- 45	- 51	- 60	65	80	- 13
+ 2	+ 4	+ 10	- 8	- 6	0	- 18	- 16	- 10	- 30	- 24	- 38	80	100	0
- 13	- 18	- 25	- 23	- 28	- 35	- 33	- 38	- 45	- 52	- 59	- 73	100	120	- 15
+ 3	+ 4	+ 12	- 9	- 8	0	- 21	- 20	- 12	- 36	- 28	- 48	120	140	(up to 150)
- 15	- 21	- 28	- 27	- 33	- 40	- 39	- 45	- 52	- 61	- 68	- 88	140	160	0
+ 3	+ 5	+ 13	- 11	- 8	0	- 25	- 22	- 14	- 41	- 33	- 60	160	180	(over to 150)
- 18	- 24	- 33	- 31	- 37	- 46	- 45	- 51	- 60	- 70	- 79	- 106	180	200	0
+ 2	+ 5	+ 16	- 13	- 9	0	- 27	- 25	- 14	- 47	- 36	- 63	200	225	- 30
- 20	- 27	- 36	- 36	- 41	- 52	- 50	- 57	- 66	- 79	- 88	- 109	225	250	
+ 3	+ 7	+ 17	- 14	- 10	0	- 30	- 26	- 16	- 51	- 41	- 74	250	280	0
- 22	- 29	- 40	- 39	- 46	- 57	- 55	- 62	- 73	- 87	- 98	- 126	280	315	- 35
+ 2	+ 8	+ 18	- 16	- 10	0	- 33	- 27	- 17	- 55	- 45	- 87	315	355	0
- 25	- 32	- 45	- 43	- 50	- 63	- 60	- 67	- 80	- 95	- 108	- 144	355	400	- 40
0	0	0	- 26	- 26	- 26	- 44	- 44	- 44	- 78	- 78	- 103	400	450	0
- 32	- 44	- 70	- 58	- 70	- 96	- 76	- 88	- 114	- 122	- 148	- 166	450	500	- 45
0	0	0	- 30	- 30	- 30	- 50	- 50	- 50	- 88	- 88	- 175	500	560	0
- 36	- 50	- 80	- 66	- 80	- 110	- 86	- 100	- 130	- 138	- 168	- 255	560	630	- 50
0	0	0	- 34	- 34	- 34	- 56	- 56	- 56	- 100	- 100	- 210	630	710	0
- 40	- 56	- 90	- 74	- 90	- 124	- 96	- 112	- 146	- 156	- 190	- 300	710	800	- 75
0	0	0	- 40	- 40	- 40	- 66	- 66	- 66	- 120	- 120	- 220	800	900	0
- 47	- 66	- 105	- 87	- 106	- 145	- 113	- 132	- 171	- 186	- 225	- 310	900	1 000	- 100
0	0	0	- 40	- 40	- 40	- 66	- 66	- 66	- 120	- 120	- 250	1 000	1 120	0
- 47	- 66	- 105	- 87	- 106	- 145	- 113	- 132	- 171	- 186	- 225	- 365	1 120	1 250	- 125

## Supplementary tables

### Supplementary table 3 (1) SI units and conversion factors

Mass	SI units	Other units <sup>1)</sup>	Conversion into SI units	Conversion from SI units
<b>Angle</b>	rad [radian(s)]	° [degree(s)] ' [minute(s)] " [second(s)]	* $1^\circ = \pi / 180 \text{ rad}$ * $1' = \pi / 10\ 800 \text{ rad}$ * $1'' = \pi / 648\ 000 \text{ rad}$	$1 \text{ rad} = 57.295\ 78^\circ$
<b>Length</b>	m [meter(s)]	Å [Angstrom unit] μ [micron(s)] in [inch(es)] ft [foot (feet)] yd [yard(s)] mile [mile(s)]	$1 \text{ Å} = 10^{-10} \text{ m} = 0.1 \text{ nm} = 100 \text{ pm}$ $1 \mu = 1 \mu\text{m}$ $1 \text{ in} = 25.4 \text{ mm}$ $1 \text{ ft} = 12 \text{ in} = 0.304\ 8 \text{ m}$ $1 \text{ yd} = 3 \text{ ft} = 0.914\ 4 \text{ m}$ $1 \text{ mile} = 5\ 280 \text{ ft} = 1\ 609.344 \text{ m}$	$1 \text{ m} = 10^{10} \text{ Å}$ $1 \text{ m} = 39.37 \text{ in}$ $1 \text{ m} = 3.280\ 8 \text{ ft}$ $1 \text{ m} = 1.093\ 6 \text{ yd}$ $1 \text{ km} = 0.621\ 4 \text{ mile}$
<b>Area</b>	m <sup>2</sup>	a [are(s)] ha [hectare(s)] acre [acre(s)]	$1 \text{ a} = 100 \text{ m}^2$ $1 \text{ ha} = 10^4 \text{ m}^2$ $1 \text{ acre} = 4\ 840 \text{ yd}^2 = 4\ 046.86 \text{ m}^2$	$1 \text{ km}^2 = 247.1 \text{ acre}$
<b>Volume</b>	m <sup>3</sup>	ℓ, L [liter(s)] cc [cubic centimeters] gal (US) [gallon(s)] floz (US) [fluid ounce(s)] barrel (US) [barrels (US)]	* $1 \ell = 1 \text{ dm}^3 = 10^{-3} \text{ m}^3$ $1 \text{ cc} = 1 \text{ cm}^3 = 10^{-6} \text{ m}^3$ $1 \text{ gal (US)} = 231 \text{ in}^3 = 3.785\ 41 \text{ dm}^3$ $1 \text{ floz (US)} = 29.573\ 5 \text{ cm}^3$ $1 \text{ barrel (US)} = 158.987 \text{ dm}^3$	$1 \text{ m}^3 = 10^3 \ell$ $1 \text{ m}^3 = 10^6 \text{ cc}$ $1 \text{ m}^3 = 264.17 \text{ gal}$ $1 \text{ m}^3 = 33\ 814 \text{ floz}$ $1 \text{ m}^3 = 6.289\ 8 \text{ barrel}$
<b>Time</b>	s [second(s)]	min [minute(s)] h [hour(s)] d [day(s)]	*	
<b>Angular velocity</b>	rad/s			
<b>Velocity</b>	m/s	kn [knot(s)] m/h	* $1 \text{ kn} = 1\ 852 \text{ m/h}$	$1 \text{ km/h} = 0.539\ 96 \text{ kn}$
<b>Acceleration</b>	m/s <sup>2</sup>	G	$1 \text{ G} = 9.806\ 65 \text{ m/s}^2$	$1 \text{ m/s}^2 = 0.101\ 97 \text{ G}$
<b>Frequency</b>	Hz [hertz]	c/s [cycle(s)/second]	$1 \text{ c/s} = 1 \text{ s}^{-1} = 1 \text{ Hz}$	
<b>Rotational frequency</b>	s <sup>-1</sup>	rpm [revolutions per minute] min <sup>-1</sup> r/min	* $1 \text{ rpm} = 1 / 60 \text{ s}^{-1}$	$1 \text{ s}^{-1} = 60 \text{ rpm}$
<b>Mass</b>	kg [kilogram(s)]	t [ton(s)] lb [pound(s)] gr [grain(s)] oz [ounce(s)] ton (UK) [ton(s) (UK)] ton (US) [ton(s) (US)] car [carat(s)]	* $1 \text{ t} = 10^3 \text{ kg}$ $1 \text{ lb} = 0.453\ 592\ 37 \text{ kg}$ $1 \text{ gr} = 64.798\ 91 \text{ mg}$ $1 \text{ oz} = 1 / 16 \text{ lb} = 28.349\ 5 \text{ g}$ $1 \text{ ton (UK)} = 1\ 016.05 \text{ kg}$ $1 \text{ ton (US)} = 907.185 \text{ kg}$ $1 \text{ car} = 200 \text{ mg}$	$1 \text{ kg} = 2.204\ 6 \text{ lb}$ $1 \text{ g} = 15.432\ 4 \text{ gr}$ $1 \text{ kg} = 35.274\ 0 \text{ oz}$ $1 \text{ t} = 0.984\ 2 \text{ ton (UK)}$ $1 \text{ t} = 1.102\ 3 \text{ ton (US)}$ $1 \text{ g} = 5 \text{ car}$

[Note] 1) \* : Unit can be used as an SI unit.  
No asterisk : Unit cannot be used.

**Supplementary table 3 (2) SI units and conversion factors**

Mass	SI units	Other units <sup>1)</sup>	Conversion into SI units	Conversion from SI units
<b>Density</b>	kg/m <sup>3</sup>			
<b>Linear density</b>	kg/m			
<b>Momentum</b>	kg·m/s			
<b>Moment of momentum, Angular momentum</b>	kg·m <sup>2</sup> /s			
<b>Moment of inertia</b>	kg·m <sup>2</sup>			
<b>Force</b>	N [newton(s)]	dyn [dyne(s)] kgf [kilogram-force] gf [gram-force] tf [ton-force] lbf [pound-force]	1 dyn = 10 <sup>-5</sup> N 1 kgf = 9.806 65 N 1 gf = 9.806 65 × 10 <sup>-3</sup> N 1 tf = 9.806 65 × 10 <sup>3</sup> N 1 lbf = 4.448 22 N	1 N = 10 <sup>5</sup> dyn 1 N = 0.101 97 kgf  1 N = 0.224 809 lbf
<b>Moment of force</b>	N·m [newton meter(s)]	gf·cm kgf·cm kgf·m tf·m lbf·ft	1 gf·cm = 9.806 65 × 10 <sup>-5</sup> N·m 1 kgf·cm = 9.806 65 × 10 <sup>-2</sup> N·m 1 kgf·m = 9.806 65 N·m 1 tf·m = 9.806 65 × 10 <sup>3</sup> N·m 1 lbf·ft = 1.355 82 N·m	1 N·m = 0.101 97 kgf·m  1 N·m = 0.737 56 lbf·ft
<b>Pressure, Normal stress</b>	Pa [pascal(s)] or N/m <sup>2</sup> {1 Pa = 1 N/m <sup>2</sup> }	gf/cm <sup>2</sup> kgf/mm <sup>2</sup> kgf/m <sup>2</sup> lbf/in <sup>2</sup> bar [bar(s)] at [engineering air pressure] mH <sub>2</sub> O, mAq [meter water column] atm [atmosphere] mHg [meter mercury column] Torr [torr]	1 gf/cm <sup>2</sup> = 9.806 65 × 10 Pa 1 kgf/mm <sup>2</sup> = 9.806 65 × 10 <sup>6</sup> Pa 1 kgf/m <sup>2</sup> = 9.806 65 Pa 1 lbf/in <sup>2</sup> = 6 894.76 Pa 1 bar = 10 <sup>5</sup> Pa 1 at = 1 kgf/cm <sup>2</sup> = 9.806 65 × 10 <sup>4</sup> Pa 1 mH <sub>2</sub> O = 9.806 65 × 10 <sup>3</sup> Pa 1 atm = 101 325 Pa 1 mHg = $\frac{101\ 325}{0.76}$ Pa 1 Torr = 1 mmHg = 133.322 Pa	1 MPa = 0.101 97 kgf/mm <sup>2</sup> 1 Pa = 0.101 97 kgf/m <sup>2</sup> 1 Pa = 0.145 × 10 <sup>-3</sup> lbf/in <sup>2</sup> 1 Pa = 10 <sup>-2</sup> mbar  1 Pa = 7.500 6 × 10 <sup>-3</sup> Torr
<b>Viscosity</b>	Pa·s [pascal second]	P [poise] kgf·s/m <sup>2</sup>	10 <sup>-2</sup> P = 1 cP = 1 mPa·s 1 kgf·s/m <sup>2</sup> = 9.806 65 Pa·s	1 Pa·s = 0.101 97 kgf·s/m <sup>2</sup>
<b>Kinematic viscosity</b>	m <sup>2</sup> /s	St [stokes]	10 <sup>-2</sup> St = 1 cSt = 1 mm <sup>2</sup> /s	
<b>Surface tension</b>	N/m			

## Supplementary tables

### Supplementary table 3 (3) SI units and conversion factors

Mass	SI units	Other units <sup>1)</sup>	Conversion into SI units	Conversion from SI units
<b>Work, energy</b>	J [joule(s)] {1 J = 1 N·m}	eV [electron volt(s)] erg [erg(s)] kgf·m lbf·ft	* 1 eV = $(1.602\ 189\ 2 \pm 0.000\ 004\ 6) \times 10^{-19}$ J 1 erg = $10^{-7}$ J 1 kgf·m = 9.806 65 J 1 lbf·ft = 1.355 82 J	1 J = $10^7$ erg 1 J = 0.101 97 kgf·m 1 J = 0.737 56 lbf·ft
<b>Power</b>	W [watt(s)]	erg / s [ergs per second] kgf·m / s PS [French horse-power] HP [horse-power (British)] lbf·ft / s	1 erg / s = $10^{-7}$ W 1 kgf·m / s = 9.806 65 W 1 PS = 75 kgf·m / s = 735.5 W 1 HP = 550 lbf·ft / s = 745.7 W 1 lbf·ft / s = 1.355 82 W	1 W = 0.101 97 kgf·m / s 1 W = 0.001 36 PS 1 W = 0.001 34 HP
<b>Thermo-dynamic temperature</b>	K [kelvin(s)]			
<b>Celsius temperature</b>	°C [celsius(s)] {t °C = (t + 273.15) K}	°F [degree(s) Fahrenheit]	$t\ ^\circ F = \frac{5}{9} (t - 32)\ ^\circ C$	$t\ ^\circ C = (\frac{9}{5} t + 32)\ ^\circ F$
<b>Linear expansion coefficient</b>	K <sup>-1</sup>	°C <sup>-1</sup> [per degree]		
<b>Heat</b>	J [joule(s)] {1 J = 1 N·m}	erg [erg(s)] kgf·m cal <sub>IT</sub> [I. T. calories]	1 erg = $10^{-7}$ J 1 cal <sub>IT</sub> = 4.186 8 J 1 Mcal <sub>IT</sub> = 1.163 kW·h	1 J = $10^7$ erg 1 J = 0.238 85 cal <sub>IT</sub> 1 kW·h = $0.86 \times 10^6$ cal <sub>IT</sub>
<b>Thermal conductivity</b>	W/(m·K)	W/(m·°C) cal/(s·m·°C)	1 W/(m·°C) = 1 W/(m·K) 1 cal/(s·m·°C) = 4.186 05 W/(m·K)	
<b>Coefficient of heat transfer</b>	W/(m <sup>2</sup> ·K)	W/(m <sup>2</sup> ·°C) cal/(s·m <sup>2</sup> ·°C)	1 W/(m <sup>2</sup> ·°C) = 1 W/(m <sup>2</sup> ·K) 1 cal/(s·m <sup>2</sup> ·°C) = 4.186 05 W/(m <sup>2</sup> ·K)	
<b>Heat capacity</b>	J/K	J/°C	1 J/°C = 1 J/K	
<b>Massic heat capacity</b>	J/(kg·K)	J/(kg·°C)		

[Note] 1) \* : Unit can be used as an SI unit.

No asterisk : Unit cannot be used.

**Supplementary table 3 (4) SI units and conversion factors**

Mass	SI units	Other units <sup>1)</sup>	Conversion into SI units	Conversion from SI units
<b>Electric current</b>	A [ampere(s)]			
<b>Electric charge, quantity of electricity</b>	C [coulomb(s)] $\{1\text{ C} = 1\text{ A}\cdot\text{s}\}$	A·h	* $1\text{ A}\cdot\text{h} = 3.6\text{ kC}$	
<b>Tension, electric potential</b>	V [volt(s)] $\{1\text{ V} = 1\text{ W/A}\}$			
<b>Capacitance</b>	F [farad(s)] $\{1\text{ F} = 1\text{ C/V}\}$			
<b>Magnetic field strength</b>	A/m	Oe [oersted(s)]	$1\text{ Oe} = \frac{10^3}{4\pi}\text{ A/m}$	$1\text{ A/m} = 4\pi \times 10^{-3}\text{ Oe}$
<b>Magnetic flux density</b>	T [tesla(s)] $\left\{ \begin{array}{l} 1\text{ T} = 1\text{ N/(A}\cdot\text{m)} \\ = 1\text{ Wb/m}^2 \\ = 1\text{ V}\cdot\text{s/m}^2 \end{array} \right\}$	Gs [gauss(es)] $\gamma$ [gamma(s)]	$1\text{ Gs} = 10^{-4}\text{ T}$ $1\text{ }\gamma = 10^{-9}\text{ T}$	$1\text{ T} = 10^4\text{ Gs}$ $1\text{ T} = 10^9\text{ }\gamma$
<b>Magnetic flux</b>	Wb [weber(s)] $\{1\text{ Wb} = 1\text{ V}\cdot\text{s}\}$	Mx [maxwell(s)]	$1\text{ Mx} = 10^{-8}\text{ Wb}$	$1\text{ Wb} = 10^8\text{ Mx}$
<b>Self inductance</b>	H [henry (-ries)] $\{1\text{ H} = 1\text{ Wb/A}\}$			
<b>Resistance (to direct current)</b>	$\Omega$ [ohm(s)] $\{1\text{ }\Omega = 1\text{ V/A}\}$			
<b>Conductance (to direct current)</b>	S [siemens] $\{1\text{ S} = 1\text{ A/V}\}$			
<b>Active power</b>	W $\left\{ \begin{array}{l} 1\text{ W} = 1\text{ J/s} \\ = 1\text{ A}\cdot\text{V} \end{array} \right\}$			

## Supplementary tables

### Supplementary table 4 Greek alphabet list

Name	Roman type		Italic type		Name	Roman type		Italic type	
	Capital	Capital	Lowercase	Capital	Capital	Lowercase			
alpha	A	<i>A</i>	$\alpha$	nu	N	<i>N</i>	$\nu$		
beta	B	<i>B</i>	$\beta$	xi	$\Xi$	<i><math>\Xi</math></i>	$\xi$		
gamma	$\Gamma$	$\Gamma$	$\gamma$	omicron	O	<i>O</i>	$\circ$		
delta	$\Delta$	$\Delta$	$\delta$	pi	$\Pi$	<i><math>\Pi</math></i>	$\pi$		
epsilon	E	<i>E</i>	$\varepsilon$	rho	P	<i>P</i>	$\rho$		
zeta	Z	<i>Z</i>	$\zeta$	sigma	$\Sigma$	<i><math>\Sigma</math></i>	$\sigma$		
eta	H	<i>H</i>	$\eta$	tau	T	<i>T</i>	$\tau$		
theta	$\Theta$	$\Theta$	$\theta$	upsilon	Y	<i>Y</i>	$\upsilon$		
iota	I	<i>I</i>	$\iota$	phi	$\Phi$	<i><math>\Phi</math></i>	$\phi$		
kappa	K	<i>K</i>	$\kappa$	chi	X	<i>X</i>	$\chi$		
lambda	$\Lambda$	$\Lambda$	$\lambda$	psi	$\Psi$	<i><math>\Psi</math></i>	$\psi$		
mu	M	<i>M</i>	$\mu$	omega	$\Omega$	<i><math>\Omega</math></i>	$\omega$		

### Supplementary table 5 Prefixes used with SI units

Factor	Prefix		Factor	Prefix	
	Name	Symbol		Name	Symbol
$10^{18}$	exa	E	$10^{-1}$	deci	d
$10^{15}$	peta	P	$10^{-2}$	centi	c
$10^{12}$	tera	T	$10^{-3}$	milli	m
$10^9$	giga	G	$10^{-6}$	micro	$\mu$
$10^6$	mega	M	$10^{-9}$	nano	n
$10^3$	kilo	k	$10^{-12}$	pico	p
$10^2$	hecto	h	$10^{-15}$	femto	f
10	deka	da	$10^{-18}$	atto	a

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