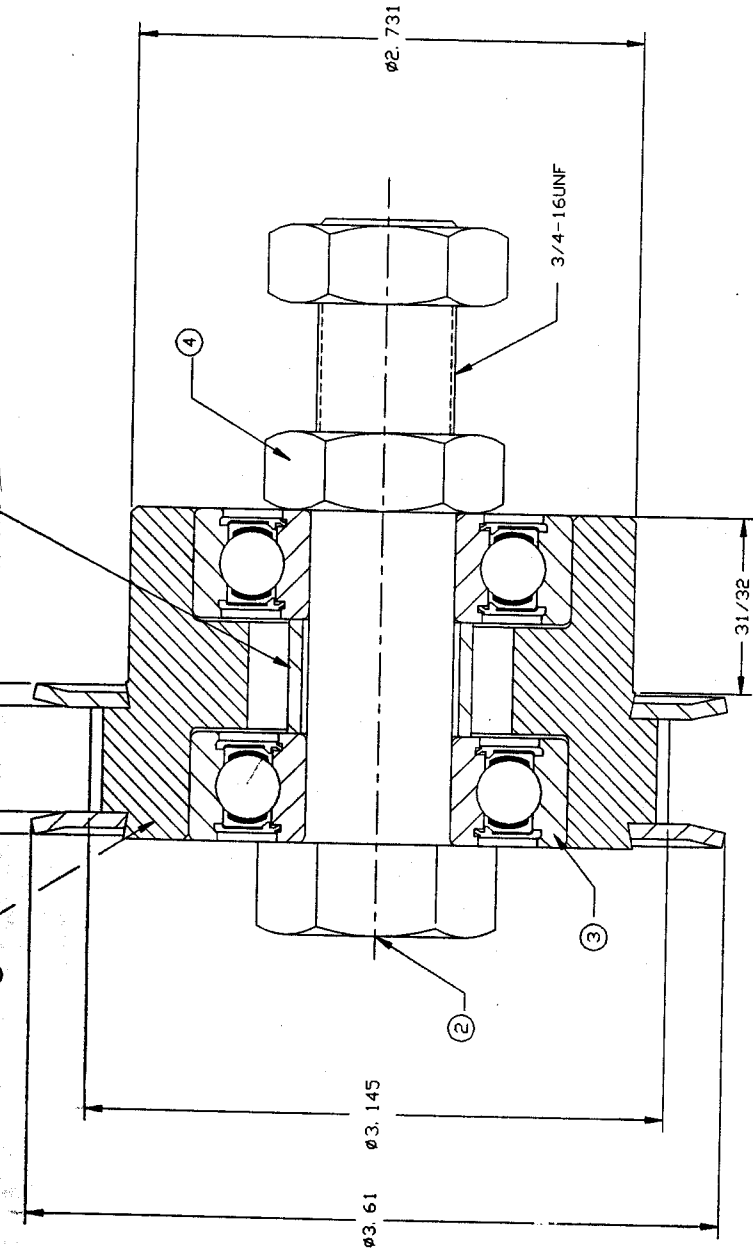


THIS DRAWING IS A STANDARD POWER TRANSMISSION COMPONENT. DETAILS SHOWN WHICH DO NOT AFFECT DRIVE FUNCTION MAY BE CHANGED WITHOUT ANY NOTIFICATION. CLOSE FITTING OR CUSTOMER-MODIFIED STOCK COMPONENTS CAN BE ORDERED BY CONTACTING GATES INDUSTRIAL SALES DIVISION.

ITEM NO.	QTY	DESCRIPTION
1	1	8M-32S-12 IDLER HSG
2	1	3/4-16UNF X 3.38 HX HD GR5
3	2	NSK 6304LLU C3 BRG
4	2	3/4-16UNF HEX JAM NUT
5	1	1.00 ODX. 628WIDEX. 072 THICK SLV



CERTIFIED

TOOTH TYPE: POLY-CHAIN		PART DESCRIPTION: 8M-32S-12 IDLER SPKT	
BELT PITCH: 8M		GATES PART NUMBER: 77201500	
PITCH DIA: 3.208		APPROVED BY: _____	
NO. OF TEETH: 32		DATE: _____	
MATERIAL: DUCTILE IRON		REF. QUOTE NO. _____	
FINISH: 250 ✓		DRAWING NO. 77201500	
COATINGS: ANTI-RUST		DR. BY: LAF DATE 4-19-94	
		CK. BY: _____	
		APPD. BY: <i>[Signature]</i>	

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CUSTOMER NAME:
CUSTOMER DWG NO.:

THE GATES RUBBER CO.
DENVER, COLORADO

MACHINING TOLERANCE:
UNLESS OTHERWISE SPECIFIED
41/64 ON ALL FRACTIONAL DIM
4.000 ON ALL TWO PLACE DIM
41/2 ON ALL THREE PLACE DIM
BREAK ALL CORNERS
.005-.015

