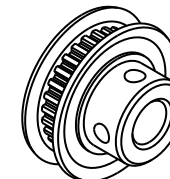


1. Gates groove profile number: K-00800-28-S-0
2. Mark Size: .100
3. Install set screws: 6-40



(2) 6-40 UNF 2B TAP THRU TO BORE  
#33 DRILL ( 0.110 ) THRU TO BORE

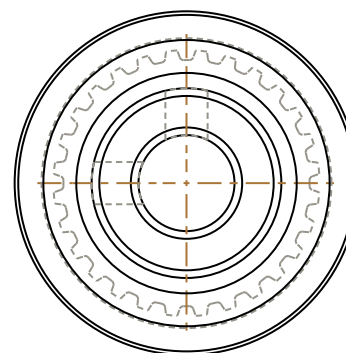
Ø.895  
Ø.693  
Outside Dia

.516

Ø.494

.251  
.250

.260



Pulley Data		Tolerances
Number of Grooves:	28	Decimals .X $\pm .015"$ .XX $\pm .010"$ .XXX $\pm .005"$
Belt Pitch:	0.080	Fractions $\pm 1/64"$
Tooth Type:	MXL	Angles $\pm 1^\circ$ TIR .003 Max
Pitch Diameter:	0.713	
Outside Diameter:	0.693	This document is the property of Gates Corporation. It may not be reproduced in whole or in part or provided to third parties without written authorization from Gates Corporation. All rights are reserved including copyrights.
Surface Finish:	125 Micro	
Flange Size:	28MP-FA	

[illegible]