NOTES:

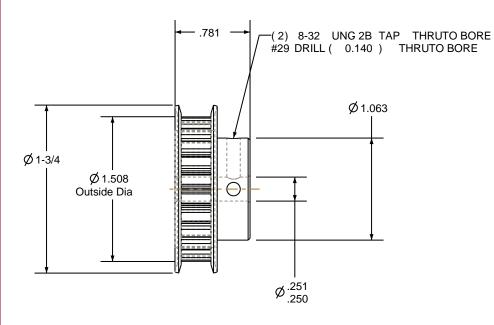
1. Gates groove profile number: H-02000-24-S-0

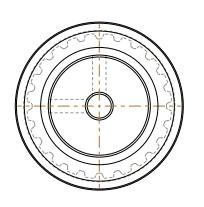
2. Mark Size: .100

3. Install set screws: 8-32



SCALE 0.500





Pulley Data		Tolerances	
Number of Grooves:	24	Decimals .X ± .015"	
Belt Pitch:	1/5	.XX ± .010" .XXX ± .005" Fractions ± 1/64"	
Tooth Type:	XL	Angles ± 1° TIR .003 Max	
Pitch Diameter:	1.528		
Outside Diameter:	1.508	This document is the property of Gates Corporation. It may not be reproduced in whole or in part or provided to third parties without written authorization from Gates Corporation. All rights are reserved including copyrights.	
Surface Finish:	125 Micro		
Flange Size:	24XL-FA		

		Rev	Revision	Date
Drafted By:	-		reduction and the second	_
Checked By:	-	1	Gates Corpo	oration
Approved By:	-		Denver, Col	orado
This drawing is a stock power transmission component. Details shown which do not affect drive function may be changed without any notification		1000-200 mg		
		Gates Part No: PB24XL025		
Material: ALUN	MINUM	Gates Product No: 7823-1511		

Finish: CLEAR ANODIZE Drawing Number: 24XL025-6FA3