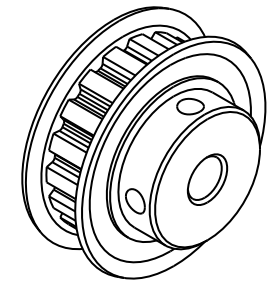
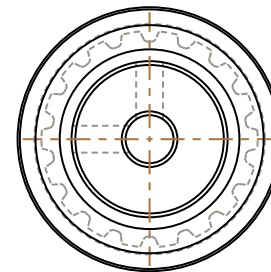



1. Gates groove profile number: H-02000-18-S-0
2. Mark Size: .050
3. Install set screws: 8-32



Pulley Data		Tolerances
Number of Grooves:	18	Decimals .X $\pm .015"$.XX $\pm .010"$.XXX $\pm .005"$ Fractions $\pm 1/64"$ Angles $\pm 1^\circ$ TIR .003 Max
Belt Pitch:	1/5	
Tooth Type:	XL	
Pitch Diameter:	1.146	
Outside Diameter:	1.126	This document is the property of Gates Corporation. It may not be reproduced in whole or in part or provided to third parties without written authorization from Gates Corporation. All rights are reserved including copyrights.
Surface Finish:	125 Micro	
Flange Size:	18XL-FA	

Drafted By:	-
Checked By:	-
Approved By:	-
<p>This drawing is a stock power transmission component. Details shown which do not affect drive function may be changed without any notification</p>	
<p>Material: ALUMINUM</p>	
<p>Finish: CLEAR ANODIZ</p>	

Rev	Revision	Date	By
 <div style="display: inline-block; vertical-align: middle; margin-left: 10px;"> <p>Gates Corporation Denver, Colorado</p> </div>			
Gates Part No: PB18XL025			
Gates Product No: 7823-1507			
Drawing Number: 18XL025-6FA3			