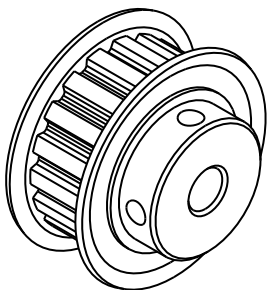
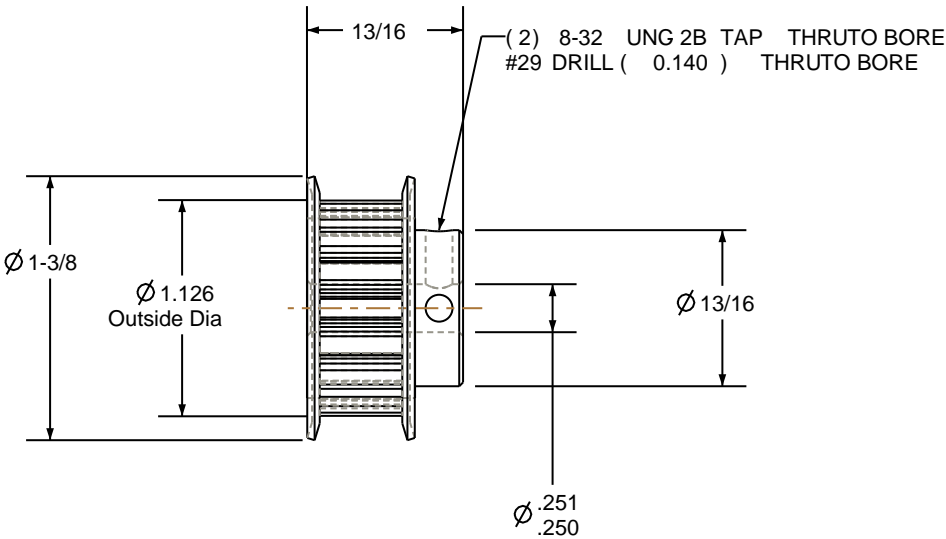
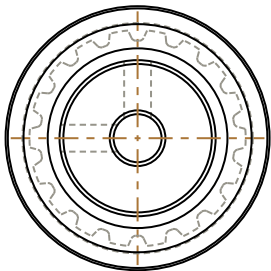



- NOTES:
- 1. Gates groove profile number: H-02000-18-S-0
 - 2. Mark Size: .050
 - 3. Install set screws: 8-32



SCALE 1.000



Pulley Data		Tolerances
Number of Grooves:	18	Decimals
Belt Pitch:	1/5	.X ± .015"
Tooth Type:	XL	.XX ± .010"
Pitch Diameter:	1.146	.XXX ± .005"
Outside Diameter:	1.126	Fractions ± 1/64"
Surface Finish:	125 Micro	Angles ± 1°
Flange Size:	18XL-FS	TIR .003 Max
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Rev	Revision	Date	By
Drafted By:		-	
Checked By:		-	
Approved By:		-	
This drawing is a stock power transmission component. Details shown which do not affect drive function may be changed without any notification		 Gates Corporation Denver, Colorado	
Material: STEEL		Gates Part No: PB18XL037	
Finish: CLEAR ZINC		Gates Product No: 7823-0141	
		Drawing Number: 18XL037-6FS3	