NOTES:

1. Gates groove profile number:

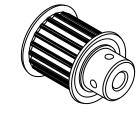
GA-01180-19-S-0

2. Mark Size:

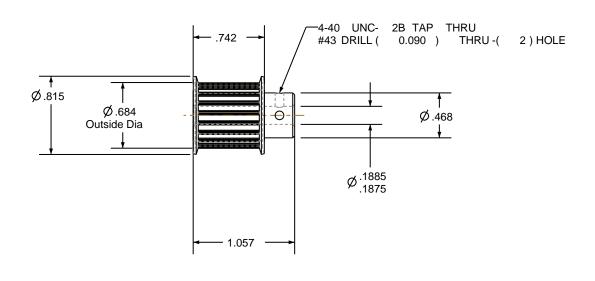
.075

3. Install set screws:

4-40



SCALE 1.000





Pulley Data		Tolerances	
Number of Grooves:	19	Decimals .X ± .015"	
Belt Pitch:	3 mm	.XX ± .010" .XXX ± .005" Fractions ± 1/64"	
Tooth Type:	PGGT	Angles ± 1° TIR .003 Max	
Pitch Diameter:	0.714		
Outside Diameter:	0.684	This document is the property of Gates Corporation. It may not be reproduced in whole or in part or provided to third parties	
Surface Finish:	125 Micro		
Flange Size:	25MP-FA	without written authorization from Gates Corporation. All	
		rights are reserved including copyrights.	

		Rev	Revision	Date	Ву
Drafted By:	-				
Checked By:	-	1	Gates Corp	oration	

This drawing is a stock power transmission component. Details shown which do not affect drive function may be changed without any notification

Approved By:

Material: ALUMINUM

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Denver, Colorado

Gates Part No: 3MR-19S-15

Gates Product No: 7843-6027

Finish: CLEAR ANODIZE Drawing Number: 19-3P15-6FA2