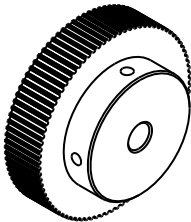


- NOTES:
1. Gates groove profile number:

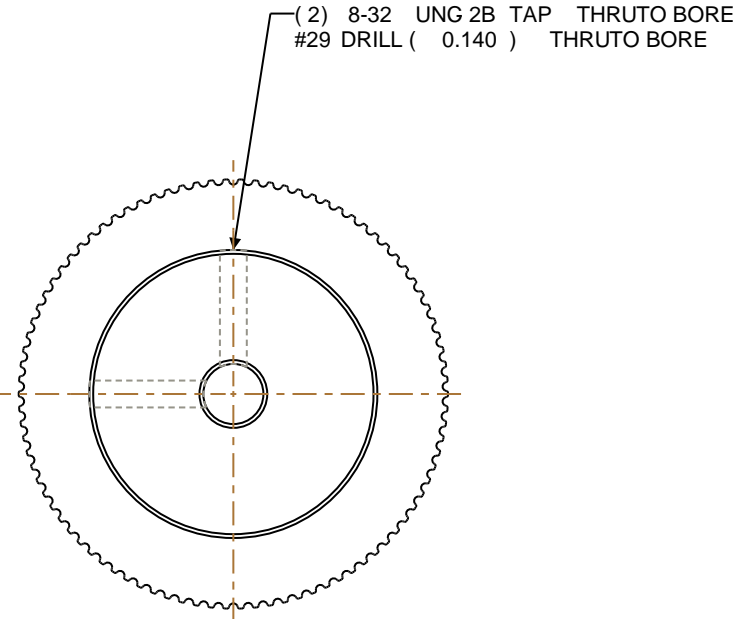
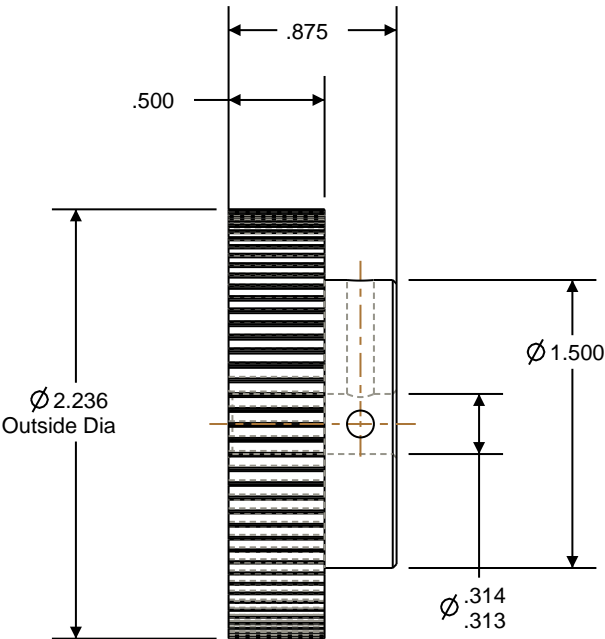
V-00780-74-S-0
2. Install set screws:

8-32
3. Mark Size:

.125



SCALE 0.500



Pulley Data		Tolerances
Number of Grooves:	90	Decimals .X ± .015" .XX ± .010" .XXX ± .005" Fractions ± 1/64" Angles ± 1° TIR .003 Max
Belt Pitch:	2 mm	
Tooth Type:	PGGT	
Pitch Diameter:	2.256	
Outside Diameter:	2.236	
Surface Finish:	125 Micro	
Flange Size:	N/A	This document is the property of Gates Corporation. It may not be reproduced in whole or in part or provided to third parties without written authorization from Gates Corporation. All rights are reserved including copyrights.

Rev	Revision	Date	By
Gates Corporation Denver, Colorado			
Gates Part No: 2MR-90S-09			
Gates Product No: 7842-6066			
Drawing Number: 90-2P09-6A4			

Drafted By:

Checked By:

Approved By:

This drawing is a stock power transmission component. Details shown which do not affect drive function may be changed without any notification

Material: ALUMINUM

Finish: CLEAR ANODIZE