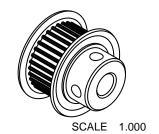
NOTES:

1. Gates groove profile number: V-00780-32-S-0

2. Mark Size: .100

3. Install set screws: 8-32



← .51 →	(2) 8-32 UNG 2B TAP THRUTO BORE #29 DRILL (0.140) THRUTO BORE
Ø 1.000 Ø .782 Outside Dia	Ø.598 Ø.251 250

Pulley Data		Tolerances	
Number of Grooves:	32	Decimals .X ± .015" .XX ± .010" .XXX ± .000" .XXX ± .005" Fractions ± 1/64"	
Belt Pitch:	2 mm		
Tooth Type:	PGGT	Angles ± 1° TIR .003 Max	
Pitch Diameter:	0.802		
Outside Diameter:	0.782	This document is the property of Gates Corporation. It may not be reproduced in whole or in part or provided to third parties without written authorization from Gates Corporation. All rights are reserved including copyrights.	
Surface Finish:	125 Micro		
Flange Size:	32MP-FA		

		Rev	Revision	Date	Ву
Drafted By:	-	190.00-		•	·

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Checked By:	-	G.
pproved By:	-	Jakes
January is a second control of		

This drawing is a stock power transmission component. Details shown which do not affect drive function may be changed without any notification

Material: ALUMINUM

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fates.	Den

Gates Corporation Denver, Colorado

Gates Part No: 2MR-32S-09

Gates Product No: 7842-6041

Finish: CLEAR ANODIZE Drawing Number: 32-2P09-6FA3