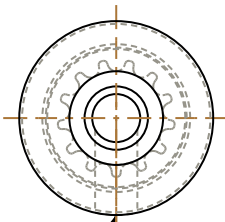
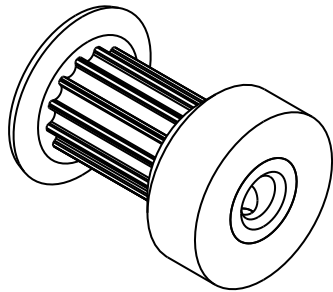
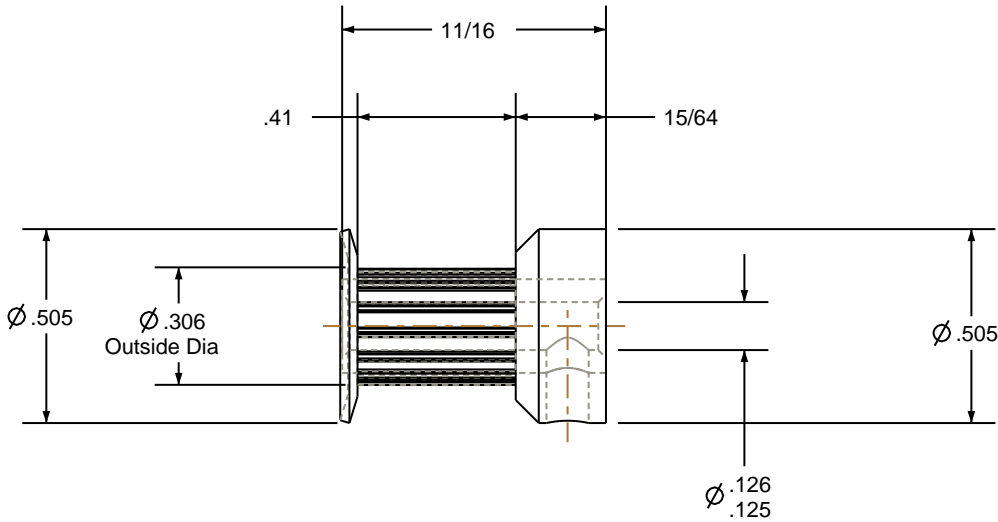



- NOTES:
- 1. Gates groove profile number: V-00780-13-S-0
 - 2. Mark Size: .050
 - 3. Install set screws: 4-40



(1) 6-40 UNF 2B TAP THRU TO BORE
#33 DRILL (.0110) THRU TO BORE

Pulley Data		Tolerances
Number of Grooves:	13	Decimals .X ± .015" .XX ± .010" .XXX ± .005" Fractions ± 1/64" Angles ± 1° TIR .003 Max
Belt Pitch:	2 mm	This document is the property of Gates Corporation. It may not be reproduced in whole or in part or provided to third parties without written authorization from Gates Corporation. All rights are reserved including copyrights.
Tooth Type:	PGGT	
Pitch Diameter:	0.326	
Outside Diameter:	0.306	
Surface Finish:	125 Micro	
Flange Size:	13MP-FA	

Drafted By:	-
Checked By:	-
Approved By:	-
This drawing is a stock power transmission component. Details shown which do not affect drive function may be changed without any notification	
Material:	ALUMINUM
Finish:	CLEAR ANODIZE

Rev	Revision	Date	By
 Gates Corporation Denver, Colorado			
Gates Part No: 2MR-13S-09			
Gates Product No: 7842-6027			
Drawing Number: 13-2P09-6CA1			