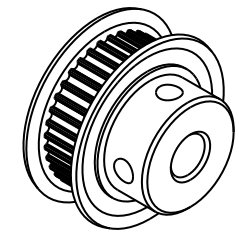


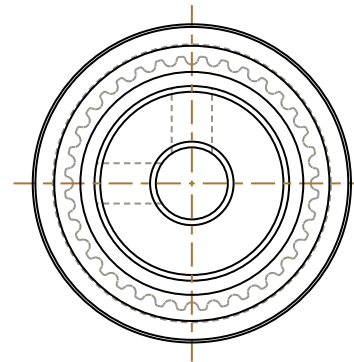
1. Gates groove profile number: V-00780-36-S-0
2. Mark Size: .100
3. Install set screws: 8-32



Technical drawing of a mechanical part showing a cross-section of a threaded section. The drawing includes dimensions for diameters and lengths.

Key dimensions and features:

- Overall diameter: $\varnothing 1.105$
- Outer diameter: $\varnothing .882$ Outside Dia
- Threaded section length: $.687$
- Detail view dimensions: $.39$, $\varnothing .251$, and $\varnothing .250$
- Note: (2) 8-32 UNG 2B TAP THRU TO BORE #29 DRILL (0.140) THRU TO BORE



Pulley Data		Tolerances
Number of Grooves:	36	Decimals .X $\pm .015"$.XX $\pm .010"$.XXX $\pm .005"$
Belt Pitch:	2 mm	Fractions $\pm 1/64"$ Angles $\pm 1^\circ$ TIR .003 Max
Tooth Type:	PGGT	
Pitch Diameter:	0.902	
Outside Diameter:	0.882	This document is the property of Gates Corporation. It may not be reproduced in whole or in part or provided to third parties without written authorization from Gates Corporation. All rights are reserved including copyrights.
Surface Finish:	125 Micro	
Flange Size:	36MP-FA	

[illegible]