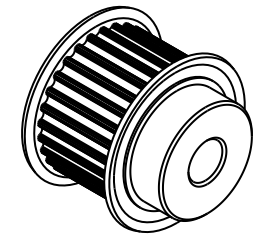
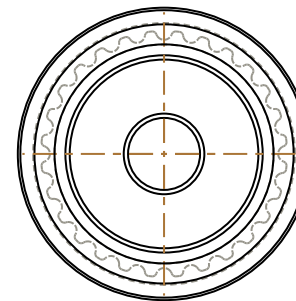


1. Gates groove profile number: GB-01970-28-S-0
2. Mark Size: .110




Technical drawing of a 10-hole punch card. The card is rectangular with a width of 1.73 and a height of 2.031. The outer diameter is 1.709. The card has 10 horizontal slots, each with a width of .501 and a depth of .500. The distance between the centers of the slots is 1.28. The card is shown in a perspective view with a dashed line indicating the center of the slots.



Pulley Data		Tolerances
Number of Grooves:	28	Decimals .X $\pm .015"$.XX $\pm .010"$.XXX $\pm .005"$
Belt Pitch:	5 mm	Fractions $\pm 1/64"$ Angles $\pm 1^\circ$ TIR .003 Max
Tooth Type:	PGGT	
Pitch Diameter:	1.754	
Outside Diameter:	1.709	This document is the property of Gates Corporation. It may not be reproduced in whole or in part or provided to third parties without written authorization from Gates Corporation. All rights are reserved including copyrights.
Surface Finish:	125 Micro	
Flange Size:	15L-FS	

Drafted By:	-
Checked By:	-
Approved By:	-
<p>This drawing is a stock power transmission component. Details shown which do not affect drive function may be changed without any notification</p>	
<p>Material: STEEL</p>	
<p>Finish: CLEAR ZINC</p>	

Rev	Revision	Date	By
 <p>Gates Corporation Denver, Colorado</p>			
Gates Part No: P28-5MGT-25-MPB			
Gates Product No: 7709-5028			
Drawing Number: P28-5MGT-25-MPB			