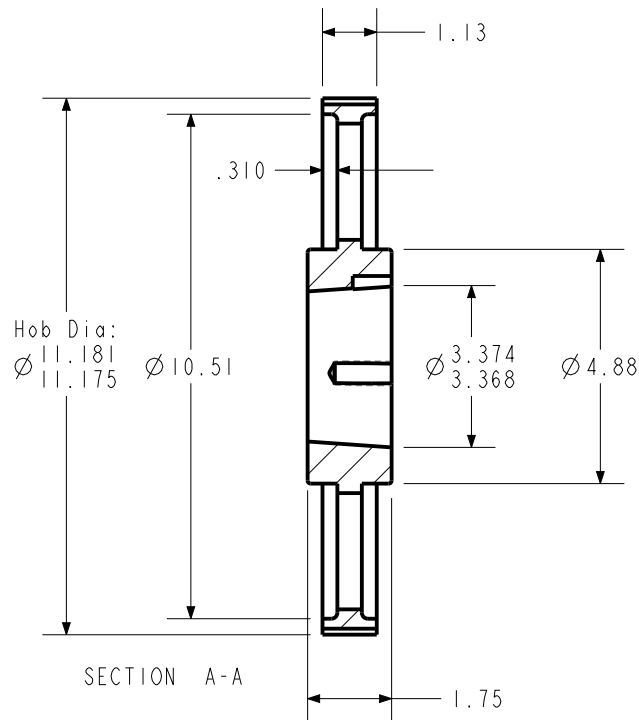
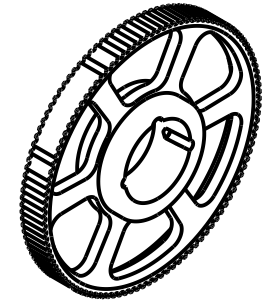
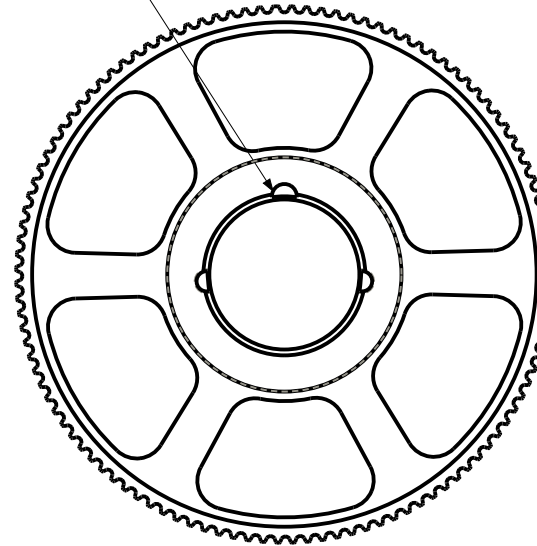


NOTES:

1. Gates groove profile number: J-03150112-S-0
2. Mark size: P112-8MGT-20. Mark w/max RPM 2221, Mark with batch code
3. Bore for 2517 bushing, taper 4° per side
4. Static balance to MPTA-B2C




Bore for 2517 bushing



Pulley Data		Tolerances
Number of Grooves:	112	Decimals
Belt Pitch:	8MM	X $\pm .015^{\circ}$
Tooth Type:	PGGT	XX $\pm .010^{\circ}$
Pitch Diameter:	11.229	XXX $\pm .005^{\circ}$
Outside Diameter:	11.175	Fractions $\pm 1/64^{\circ}$
Surface Finish:	125 Micro	Angles $\pm 1^{\circ}$
Flange Size:	NONE	O.D. to bore $\odot: .006$ max TIR
Blank Dia:	11.195/11.200	Face runout: $\odot: .010$ max TIR

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Drafted By:	TDP
Checked By:	-
Approved By:	-
This drawing is a stock power transmission component. Details shown which do not affect drive function may be changed without any notification	
Material:	Cast Iron
Finish:	Black Oxide

I	Original release	1-30-17	TDP
Rev	Revision	Date	By
 <b>Gates Corporation</b> <b>Denver, Colorado</b>			
Gates Part Number: P112-8MGT-20			
Gates Product Number: 77082112			
Drawing Number: 112-8P20-2517			