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EXPLORATION INC.



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DODGE Products are
Manufactured in
ISO 9001 Certified Plants

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The information provided for Product Interchange in this catalog is for use only as a general reference by persons qualified to recognize unreasonable selection options. Products suggested as substitutes may have dimensional, rating, pricing and other differences from products to be replaced. This selection method must be used in conjunction with the applicable product catalog which contains important precautions and other pertinent information.

In illustrations throughout this catalog, safety guards
have been removed for photographic purposes.

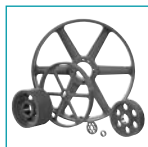
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WARNING: Because of the possible danger to person(s) or property from accidents which may result from the improper use of products, it is important that correct procedures be followed: Products must be used in accordance with the engineering information specified in the catalog. Proper installation, maintenance and operation procedures must be observed. The instructions in the instruction manuals must be followed. Inspections should be made as necessary to assure safe operation under prevailing conditions. Proper guards and other suitable safety devices or procedures as may be described or as may be specified in safety codes should be provided, and are neither provided by Baldor Electric nor are the responsibility of Baldor Electric. This unit and its associated equipment must be installed, adjusted and maintained by qualified personnel who are familiar with the construction and operation of all equipment in the system and the potential hazards involved. When risk to persons or property may be involved, a holding device must be an integral part of the driven equipment beyond the speed reducer output shaft.



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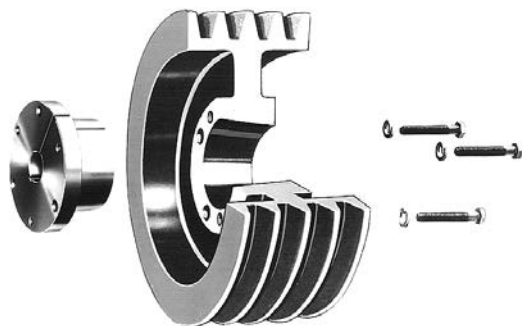
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NOTE: All dimensions are subject to change without prior notice.

FEATURES/BENEFITS

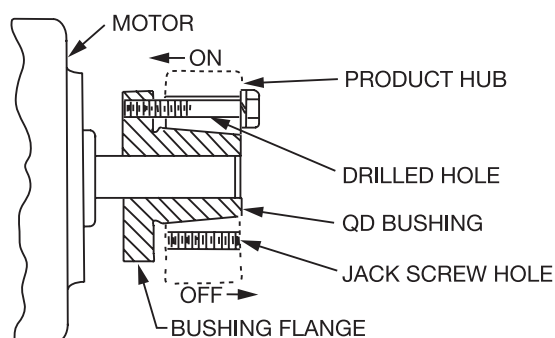
QD Bushings



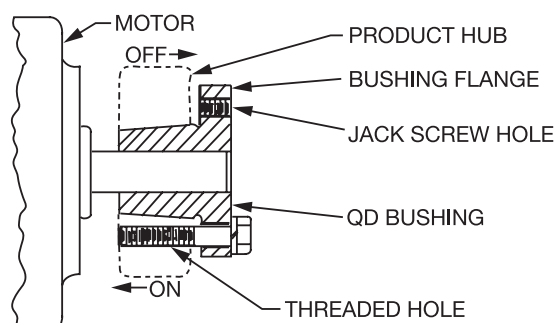
- Flanged design
- 4 degree taper
- Easy on/easy off
- Manufactured precisely to industry standards
- Conventional or reverse mounting, including sizes M through W - Dodge exclusive!
- QD is a registered trademark of Emerson Electric.



CONVENTIONAL



REVERSE



Conventional Mounting

Easy On

- Place bushing in product
- Align clearance holes in product with threaded holes in bushing
- Install screws and lockwashers through clearance holes, finger tight
- Slide assembly onto shaft, flange first
- Locate assembly on shaft for proper drive alignment
- Tighten cap screws alternately and evenly to specified torque

Easy Off

- Remove cap screws and install in product threaded holes
- Alternately and evenly tighten screws until bushing grip is released

Reverse Mounting

Easy On

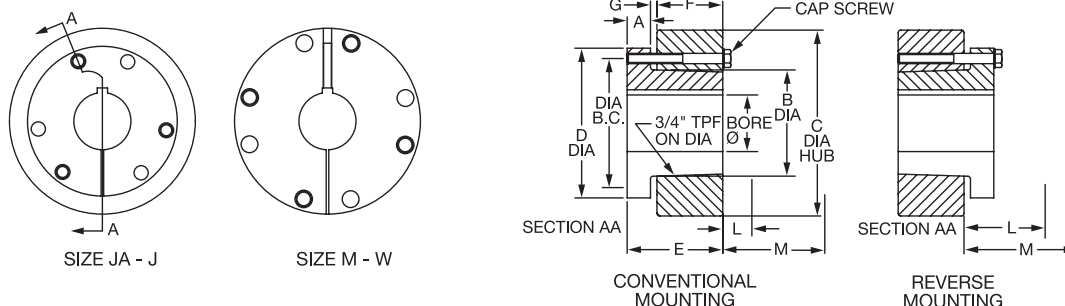
- Place bushing in product
- Align clearance holes in bushing with threaded holes in product
- Install screws and lockwashers through clearance holes, finger tight
- Slide assembly onto shaft, flange outward
- Locate assembly on shaft for proper drive alignment
- Tighten cap screws alternately and evenly to specified torque

Easy Off

- Remove cap screws and reinstall in flange threaded holes
- Alternately and evenly tighten screws until bushing grip is released

IMPORTANT! Do not use lubricants or anti-seize compounds on tapered bore or bushing surfaces. Complete installation instructions are available at www.baldor.com.

QD Bushings - Dimensions



QD BUSHING RATINGS AND DIMENSIONS

Bush. Symb.	Ratings (lb.-in.) Bush. Torque Cap.*	Bore Range				Dimensions							
		Min.	Max. Bore for:			A	B Dia.	C Hub Dia.		D Dia.	E	F	G
			Full kW	Shallow kW	No kW			CI 30 Iron	Steel				
JA	1000	1/2	1	1-3/16	1-1/4	0.31	1.38	3.93	2.25	2.00	1.00	0.56	0.12
SH	3500	1/2	1-3/8	1-5/8	1-11/16	0.38	1.88	4.75	3.00	2.63	1.25	0.81	0.12
SDS	5000	1/2	1-5/8	1-15/16	2	0.43	2.18	4.75	3.50	3.18	1.31	0.75	0.12
SD	5000	1/2	1-5/8	1-15/16	2	0.43	2.18	3.81	3.50	3.18	1.81	1.25	0.12
SK	7000	1/2	2-1/8	2-1/2	2-5/8	0.50	2.81	4.75	4.50	3.88	1.88	1.25	0.22
SF	11000	1/2	2-5/16	2-15/16	—	0.50	3.13	6.38	5.50	4.63	2.00	1.25	0.22
E	20000	7/8	2-7/8	3-1/2	—	0.75	3.83	7.50	6.50	6.00	2.63	1.63	0.25
F	30000	1	3-1/4	3-15/16	4	0.81	4.43	7.75	7.25	6.63	3.63	2.50	0.34
J	45000	1-1/2	3-3/4	4-1/2	—	1.00	5.14	9.00	8.00	7.25	4.50	3.18	0.38
M	85000	2	4-3/4	5-1/2	—	1.25	6.50	11.38	10.00	9.00	6.75	5.18	0.41
N	150000	2-7/16	5	6	—	1.50	7.00	12.00	—	10.00	8.12	6.25	0.56
P	250000	2-15/16	5-15/16	7	—	1.75	8.25	14.00	—	11.75	9.38	7.25	0.63
W	375000	4	7-1/2	8-1/2	—	2.00	10.42	17.00	—	15.00	11.38	9.00	0.50
S	625000	5-1/2	9	10	—	3.25	12.13	19.00	—	17.75	15.75	12.00	0.75

* Torque ratings apply when bushing installation screws are tightened to listed torque. Important: Do not over-torque screws. This can lead to hub damage

INSTALLATION INFORMATION

Bush. Symb.	Installation Screws				Required Wrench Clearance							
	B.C. Dia.	Qty.	Size	Screw Torque (lb. - in.)	Conventional Mounting				Reverse Mounting			
					L-Install		M-Remove		L-Install		M-Remove	
					#	@	#	@	#	@	#	@
JA	1.65	3	10 - 24 x 1	60	0.41	2.53	1.13	3.25	1.13	3.25	1.56	3.68
SH	2.25	3	1/4 - 20 x 1-3/8	108	0.54	2.61	1.51	3.58	1.51	3.58	2.08	4.13
SDS	2.69	3	1/4 - 20 x 1-3/8	108	0.59	2.66	1.56	3.63	1.56	3.63	2.13	4.18
SD	2.69	3	1/4 - 20 x 1-7/8	108	0.66	2.72	2.06	4.13	2.06	4.13	2.63	4.68
SK	3.31	3	5/16 - 18 x 2	180	0.72	2.66	2.19	4.19	2.25	4.25	2.32	4.94
SF	3.88	3	3/8 - 16 x 2	360	0.78	2.78	2.25	4.23	2.30	4.30	3.19	5.18
E	5.00	3	1/2 - 13 x 2-3/4	720	1.12	3.06	3.00	4.93	3.05	5.00	4.30	6.25
F	5.63	3	9/16 - 12 x 3-5/8	900	1.09	2.91	3.94	5.75	3.99	5.81	5.31	7.12
J	6.25	3	5/8 - 11 x 4-1/2	1620	1.28	3.09	4.81	6.62	3.80	5.62	5.37	7.18
M	7.88	4	3/4 - 10 x 6-3/4	2700	2.16	4.03	7.69	9.56	—	—	—	—
N	8.50	4	7/8 - 9 x 8	3600	2.28	—	9.25	—	—	—	—	—
P	10.00	4	1 - 8 x 9-1/2	5400	3.13	—	10.88	—	—	—	—	—
W	12.75	4	1-1/8 - 7 x 11-1/2	7200	3.88	—	13.38	—	—	—	—	—
S	15.00	5	1-1/4 - 7 x 15	9000	3.75	—	16.50	—	—	—	—	—

Using open-end wrench

@ Using socket wrench

Note: Installation and maintenance instructions for Dodge products available at www.baldor.com

QD Bushings - Stock Bore

QD Bush. Size	Bore	P/N	Description (Maska P/N)	Wt.	Bushing Keyway	Key Size REF
JA	1/2	120332	JAX1/2kW	0.46	1/8 x 1/16	1/8 x 1/8
	9/16	120333	JAX9/16	0.46	—	—
	5/8	120334	JAX5/8	0.45	—	—
	11/16	120335	JAX11/16	0.43	—	—
	3/4	120336	JAX3/4	0.41	3/16 x 3/32	3/16 x 3/16
	13/16	120337	JAX13/16	0.40	—	—
	7/8	120338	JAX7/8	0.37	—	—
	15/16	120339	JAX15/16	0.35	1/4 x 1/8	1/4 x 1/4
	1	120340	JAX1	0.33	—	—
	1-1/16	120341	JAX1-1/16	0.34	—	—
	1-1/8	120342	JAX1-1/8	0.31	1/4 x 1/16	1/4 x 3/16*
	1-3/16	120343	JAX1-3/16	0.29	—	—
	1-1/4	120344	JAX1-1/4	0.25	1/4 x 1/32	1/4 x 5/32*
	19mm	117049	JAX19mm	0.42	6 x 2.8mm	6 x 6mm
	20mm	120329	JAX20mm	0.41	—	—
	22mm	117043	JAX22mm 6 X 2.8mm kW	0.40	—	—
SH	1/2	120345	SHX1/2kW	1.16	1/8 x 1/16	1/8 x 1/8
	9/16	120346	SHX9/16	1.14	—	—
	5/8	120347	SHX5/8	1.14	—	—
	11/16	120348	SHX11/16	1.14	—	—
	3/4	120349	SHX3/4	1.10	3/16 x 3/32	3/16 x 3/16
	13/16	120350	SHX13/16	1.07	—	—
	7/8	120351	SHX7/8	1.04	—	—
	15/16	120352	SHX15/16	1.00	—	—
	1	120353	SHX1	0.98	—	—
	1-1/16	120354	SHX1-1/16	0.94	1/4 x 1/8	1/4 x 1/4
	1-1/8	120355	SHX1-1/8	0.91	—	—
	1-3/16	120356	SHX1-3/16	0.88	—	—
	1-1/4	120357	SHX1-1/4	0.84	—	—
	1-5/16	120358	SHX1-5/16	0.82	5/16 x 5/32	5/16 x 5/16
	1-3/8	120359	SHX1-3/8	0.80	—	—
	1-7/16	120360	SHX1-7/16	0.79	—	—
	1-1/2	120361	SHX1-1/2	0.75	3/8 x 1/16	3/8 x 1/4*
	1-9/16	120362	SHX1-9/16	0.90	—	—
	1-5/8	120363	SHX1-5/8	0.64	—	—
	1-11/16	120580	SHX1-11/16	0.55	None	—
	24mm	120088	SHX24mm	1.00	8 X 3.3mm	8 X 7mm
	25mm	120089	SHX25mm	0.99	—	—
	28mm	120090	SHX28mm	0.93	—	—
	30mm	120091	SHX30mm	0.87	—	—
	32mm	120092	SHX32mm	0.82	10 X 3.3mm	10 X 8mm
	35mm	120093	SHX35mm	0.74	—	—

QD Bush. Size	Bore	P/N	Description (Maska P/N)	Wt.	Bushing Keyway	Key Size REF
SDS	1/2	120388	SDSX1/2kW	1.65	1/8 x 1/16	1/8 x 1/8
	9/16	120389	SDSX9/16	1.65	—	—
	5/8	120390	SDSX5/8	1.61	—	—
	11/16	120391	SDSX11/16	1.60	—	—
	3/4	120392	SDSX3/4	1.58	3/16 x 3/32	3/16 x 3/16
	13/16	120393	SDSX13/16	1.54	—	—
	7/8	120394	SDSX7/8	1.54	—	—
	15/16	120395	SDSX15/16	1.50	—	—
	1	120396	SDSX1	1.46	—	—
	1-1/16	120397	SDSX1-1/16	1.43	1/4 x 1/8	1/4 x 1/4
	1-1/8	120398	SDSX1-1/8	1.38	—	—
	1-3/16	120399	SDSX1-3/16	1.36	—	—
	1-1/4	120400	SDSX1-1/4	1.32	—	—
	1-5/16	120401	SDSX1-5/16	1.26	5/16 x 5/32	5/16 x 5/16
	1-3/8	120402	SDSX1-3/8	1.24	—	—
	1-7/16	120403	SDSX1-7/16	1.19	—	—
	1-1/2	120404	SDSX1-1/2	1.15	3/8 x 3/16	3/8 x 3/8
	1-9/16	120405	SDSX1-9/16	1.11	—	—
	1-5/8	120406	SDSX1-5/8	1.08	—	—
	1-11/16	120407	SDSX1-11/16	1.08	3/8 x 1/8	3/8 x 5/16*
	1-3/4	120408	SDSX1-3/4	1.02	—	—
	1-13/16	120409	SDSX1-13/16	0.98	1/2 x 1/16	1/2 x 5/16*
	1-7/8	120410	SDSX1-7/8	0.92	—	—
	1-15/16	120411	SDSX1-15/16	0.87	—	—
	2	120412	SDSX2	0.77	None	—
	24mm	120094	SDSX24mm	1.47	8 X 3.3mm	8 X 7mm
	25mm	120095	SDSX25mm	1.47	—	—
	28mm	120096	SDSX28mm	1.41	—	—
	30mm	120097	SDSX30mm	1.36	—	—
	32mm	120098	SDSX32mm	1.31	—	—
	35mm	120099	SDSX35mm	1.22	10 X 3.3mm	10 X 8mm
	38mm	120100	SDSX38mm	1.00	—	—
	40mm	120101	SDSX40mm	1.01	12 X 3.3mm	12 X 8mm
	42mm	120102	SDSX42mm	1.02	—	—

Bore sizes marked (#) will be supplied with 1/2 in. wide keyway unless the 5/8 in. wide keyway is specified when ordering

* Key furnished for these sizes ONLY

** Key not furnished for mm bores sizes

QD Bushings - Stock Bore

QD Bush. Size	Bore	P/N	Description (Maska P/N)	Wt.	Bushing Keyway	Key Size REF
SD	1/2	120364	SDX1/2kW	2.07	1/8 x 1/16	1/8 x 1/8
	9/16	120365	N/A	2.05		
	5/8	120366	SDX5/8	2.03	—	—
	11/16	120367	SDX11/16	2.00	—	—
	3/4	120368	SDX3/4	2.00	3/16 x 3/32	3/16 x 3/16
	13/16	120369	N/A	2.00	—	—
	7/8	120370	SDX7/8	1.88	—	—
	15/16	120371	SDX15/16	1.85	—	—
	1	120372	SDX1	1.80	—	—
	1-1/16	120373	SDX1-1/16	1.79	1/4 x 1/8	1/4 x 1/4
	1-1/8	120374	SDX1-1/8	1.72	—	—
	1-3/16	120375	SDX1-3/16	1.67	—	—
	1-1/4	120376	SDX1-1/4	1.62	—	—
	1-5/16	120377	SDX1-5/16	1.55	5/16 x 5/32	5/16 x 5/16
	1-3/8	120378	SDX1-3/8	1.50		
	1-7/16	120379	SDX1-7/16	1.44	—	—
	1-1/2	120380	SDX1-1/2	1.36	—	—
	1-9/16	120381	SDX1-9/16	1.29	3/8 x 3/16	3/8 x 3/8
	1-5/8	120382	SDX1-5/8	1.29	—	—
	1-11/16	120383	SDX1-11/16	1.20	—	—
	1-3/4	120384	SDX1-3/4	1.19	3/8 x 1/8	3/8 x 5/16*
	1-13/16	120385	SDX1-13/16	1.15	—	—
	1-7/8	120386	SDX1-7/8	1.07	1/2 x 1/16	1/2 x 5/16*
	1-15/16	120387	SDX1-15/16	1.00	—	—
	2	120581	SDX2	0.84	None	—
	24mm	120103	SDX24mm	1.84	8 X 3.3mm	8 X 7mm
	25mm	120104	SDX25mm	1.82		
	28mm	120105	SDX28mm	1.72		
	30mm	120106	SDX30mm	1.66	—	—
	32mm	120107	SDX32mm	1.58	—	—
	35mm	120108	SDX35mm	1.49	10 X 3.3mm	10 X 8mm
	38mm	120109	SDX38mm	1.37	—	—
	40mm	120110	SDX40mm	1.28	12 X 3.3mm	12 X 8mm
	42mm	120111	SDX42mm	1.18		
SK	1/2	120413	SKX1/2kW	3.77	1/8 x 1/16	1/8 x 1/8
	9/16	120414	SKX9/16	3.74	—	—
	5/8	120415	SKX5/8	3.72	—	—
	11/16	120416	SKX11/16	3.70	—	—
	3/4	120417	SKX3/4	3.61	3/16 x 3/32	3/16 x 3/16
	13/16	120418	SKX13/16	3.53	—	—
	7/8	120419	SKX7/8	3.58	—	—
	15/16	120420	SKX15/16	3.52	1/4 x 1/8	1/4 x 1/4
	1	120421	SKX1	3.45		
	1-1/16	120422	SKX1-1/16	3.41		

P/N's marked (+) are integral key bushings

Bore sizes marked (#) will be supplied with 1/2 in. wide keyway unless the 5/8 in. wide keyway is specified when ordering

* Key furnished for these sizes ONLY

** Key not furnished for mm bores sizes

QD Bush. Size	Bore	P/N	Description (Maska P/N)	Wt.	Bushing Keyway	Key Size REF
SK (Con't.)	1-1/8	120423	SKX1-1/8	3.37	1/4 x 1/8	1/4 x 1/4
	1-3/16	120424	SKX1-3/16	3.31	—	—
	1-1/4	120425	SKX1-1/4	3.31	—	—
	1-5/16	120426	SKX1-5/16	3.18	5/16 x 5/32	5/16 x 5/16
	1-3/8	120427	SKX1-3/8	3.12	—	—
	1-7/16	120428	SKX1-7/16	3.08	3/8 x 3/16	3/8 x 3/8
	1-1/2	120429	SKX1-1/2	3.00		
	1-9/16	120430	SKX1-9/16	2.95		
	1-5/8	120431	SKX1-5/8	2.86		
	1-11/16	120432	SKX1-11/16	2.79	1/2 x 1/4	1/2 x 1/2
	1-3/4	120433	SKX1-3/4	2.88		
	1-13/16	120434	SKX1-13/16	2.62		
	1-7/8	120435	SKX1-7/8	2.50		
	1-15/16	120436	SKX1-15/16	2.42		
	2	120437	SKX2	2.32		
	2-1/16	120438	SKX2-1/16	2.26	1/2 x 3/16	1/2 x 7/16*
	2-1/8	120439	SKX2-1/8	2.17		
	2-3/16	120440	SKX2-3/16	2.21	—	—
	2-1/4	120441	SKX2-1/4	2.09	—	—
	2-5/16	120442	SKX2-5/16	2.00	5/8 x 1/16	5/8 x 3/8*
	2-3/8	120443	SKX2-3/8	1.91		
	2-7/16	120444	SKX2-7/16	1.81		
	2-1/2	120445	SKX2-1/2	1.72	None	—
	2-5/8	120447	SKX2-5/8	1.32		
	24mm	120112	SKX24mm	3.52	8 X 3.3mm	8 X 7mm
	25mm	120113	SKX25mm	3.50		
	28mm	120114	SKX28mm	3.41		
	30mm	120115	SKX30mm	3.31		
	32mm	120116	SKX32mm	3.31	—	—
	35mm	120117	SKX35mm	3.12	10 X 3.3mm	10 X 8mm
	38mm	120118	SKX38mm	2.98	—	—
	40mm	120119	SKX40mm	2.95	12 X 3.3mm	12 X 8mm
	42mm	120120	SKX42mm	2.86	—	—
	45mm	120070	SKX45mm	2.69	—	—
	48mm	120121	SKX48mm	2.50	14 X 3.8mm	14 X 9mm
	50mm	120122	SKX50mm	2.40	—	—
	55mm	120123	SKX55mm	2.17	16 X 4.3mm	16 X 10mm
SF	1/2	120448	SFX1/2kW	5.27	1/8 x 1/4	1/8 x 1/8
	9/16	120449	SFX9/16	5.27	3/16 x 3/32	3/16 x 3/16
	5/8	120450	SFX5/8	5.22		
	11/16	120451	SFX11/16	5.20		
	3/4	120452	SFX3/4	5.17		
	13/16	120453	SFX13/16	5.32	1/4 x 1/8	1/4 x 1/4
	7/8	120454	SFX7/8	5.08		
	15/16	120455	SFX15/16	5.05		
	1	120456	SFX1	5.00		
	1-1/16	120457	SFX1-1/16	4.95	1/4 x 1/8	1/4 x 1/4
	1-1/8	120458	SFX1-1/8	4.90		
	1-3/16	120459	SFX1-3/16	4.83		
	1-1/4	120460	SFX1-1/4	4.77		

QD Bushings - Stock Bore

QD Bush. Size	Bore	P/N	Description (Maska P/N)	Wt.	Bushing Keyway	Key Size REF
SF (Con't.)	1-5/16	120461	SFX1-5/16	4.71	5/16 x 5/32	5/16 x 5/16
	1-3/8	120462	SFX1-3/8	4.61		
	1-7/16	120463	SFX1-7/16	4.57	3/8 x 3/16	3/8 x 3/8
	1-1/2	120464	SFX1-1/2	4.48		
	1-9/16	120465	SFX1-9/16	4.42		
	1-5/8	120466	SFX1-5/8	4.32		
	1-11/16	120467	SFX1-11/16	4.31		
	1-3/4	120468	SFX1-3/4	4.16		
	1-13/16	120469	SFX1-13/16	4.06	1/2 x 1/4	1/2 x 1/2
	1-7/8	120470	SFX1-7/8	4.00		
	1-15/16	120471	SFX1-15/16	3.87		
	2	120472	SFX2	3.78		
	2-1/16	120473	SFX2-1/16	3.70		
	2-1/8	120474	SFX2-1/8	3.57		
	2-3/16	120475	SFX2-3/16	3.45		
	2-1/4	120476	SFX2-1/4	3.38		
	2-5/16	120477	SFX2-5/16	3.32		
	2-3/8	120478	SFX2-3/8	3.39		
	2-7/16	120479	SFX2-7/16	3.26	5/8 x 3/16	5/8 x 1/2*
	2-1/2	120592	SFX2-1/2	3.16		
	2-5/8	120482	SFX2-5/8	2.91	5/8 x 1/16	5/8 x 3/8*
	2-11/16	120483	SFX2-11/16	2.80		
	2-3/4	120484	SFX2-3/4	2.59	3/4 x 1/16	3/4 x 7/16*
	2-13/16	120485	SFX2-13/16	2.50		
	2-7/8	120486	SFX2-7/8	2.35	3/4 x 1/32	3/4 x 13/32*
	2-15/16	120487	SFX2-15/16	2.22		
	28mm	120124	SFX28mm	5.00	8 X 3.3mm	8 X 7mm
	30mm	120125	SFX30mm	4.90		
	32mm	120126	SFX32mm	4.77	—	—
	35mm	120127	SFX35mm	4.61	10 X 3.3mm	10 X 8mm
	38mm	120128	SFX38mm	4.48		
	40mm	120129	SFX40mm	4.42	12 X 3.3mm	12 X 8mm
	42mm	120130	SFX42mm	4.32	—	—
	45mm	120071	SFX45mm	4.16	—	—
	48mm	120131	SFX48mm	4.00	14 X 3.8mm	14 X 9mm
	50mm	120132	SFX50mm	3.87	—	—
	55mm	120133	SFX55mm	3.57	16 X 4.3mm	16 X 10mm
	60mm	120134	SFX60mm	3.39	18 X 4.4mm	18 X 11mm
E	7/8	120488	EX7/8	11.80	3/16 x 3/32	3/16 x 3/16
	1	120490	EX1	11.65		
	1-1/8	120492	EX1-1/8	11.46	1/4 x 1/8	1/4 x 1/4
	1-3/16	120493	EX1-3/16	11.40		
	1-1/4	120494	EX1-1/4	11.33		
	1-5/16	120495	EX1-5/16	11.26		
	1-3/8	120496	EX1-3/8	11.20	5/16 x 5/32	5/16 x 5/16
	1-7/16	120497	EX1-7/16	11.13		
	1-1/2	120498	EX1-1/2	10.86	3/8 x 3/16	3/8 x 3/8
	1-9/16	120499	EX1-9/16	10.82		
	1-5/8	120500	EX1-5/8	10.69		
	1-11/16	120501	EX1-11/16	10.56		
	1-3/4	120502	EX1-3/4	10.46		
	1-13/16	120503	EX1-13/16	10.16		
	1-7/8	120504	EX1-7/8	10.16	1/2 x 1/4	1/2 x 1/2
	1-15/16	120505	EX1-15/16	10.16		

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* Key furnished for these sizes ONLY

** Key not furnished for mm bores sizes

QD Bush. Size	Bore	P/N	Description (Maska P/N)	Wt.	Bushing Keyway	Key Size REF
E (Con't.)	2	120506	EX2	10.01	1/2 x 1/4	1/2 x 1/2
	2-1/16	120507	EX2-1/16	9.85		
	2-1/8	120508	EX2-1/8	9.73		
	2-3/16	120509	EX2-3/16	9.42		
	2-1/4	120510	EX2-1/4	9.42	5/8 x 5/16	5/8 x 5/8
	2-5/16	120511	EX2-5/16	9.07		
	2-3/8	120512	EX2-3/8	8.95		
	2-7/16	120513	EX2-7/16	8.77		
	2-1/2	120514	EX2-1/2	8.72		
	2-5/8	120516	EX2-5/8	8.37		
	2-11/16	120517	EX2-11/16	8.05	3/4 x 3/8	3/4 x 3/4
	2-3/4	120518	EX2-3/4	7.90		
	2-13/16	120519	EX2-13/16	7.70		
	2-7/8	120520	EX2-7/8	7.32		
	2-15/16	120521	EX2-15/16	7.53	3/4 x 1/8	3/4 x 1/2*
	3	120522	EX3	7.31		
	3-1/8	120524	EX3-1/8	6.90		
	3-3/16	120525	EX3-3/16	6.69		
	3-1/4	120526	EX3-1/4	6.48	7/8 x 1/8	7/8 x 9/16*
	3-5/16	120527	EX3-5/16	6.10		
	3-3/8	120528	EX3-3/8	6.21	7/8 x 1/16	7/8 x 1/2*
	3-7/16	120529	EX3-7/16	5.86		
	3-1/2	120530	EX3-1/2	5.73		
	28mm	120073	EX28mm, 8 X 3.3mm kW	10.20	8 X 3.3mm	8 X 7mm
	30mm	120074	EX30mm, 8 X 3.3mm kW	10.20	—	—
	32mm	120075	EX32mm, 10 X 3.3mm kW	10.20	—	—
	35mm	120135	EX35mm	10.20	10 X 3.3mm	10 X 8mm
	38mm	120136	EX38mm	10.00	—	—
	40mm	120137	EX40mm	10.88	12 X 3.3mm	12 X 8mm
	42mm	120138	EX42mm	9.80	—	—
	45mm	120141	EX45mm	9.60	—	—
	48mm	120139	EX48mm	10.26	14 X 3.8mm	14 X 9mm
	50mm	120140	EX50mm	10.06	—	—
	55mm	120142	EX55mm	9.56	16 X 4.3mm	16 X 10mm
	60mm	120143	EX60mm	9.10	18 X 4.4mm	18 X 11mm
	65mm	120144	EX65mm	9.60		
	70mm	120145	EX70mm	7.87	20 X 4.9mm	20 X 12mm
	75mm	120146	EX75mm	7.28		
F	1	120531	FX1	19.41	1/4 x 1/8	1/4 x 1/4
	1-1/8	120533	FX1-1/8	19.15		
	1-3/16	120534	FX1-3/16	18.00		
	1-1/4	120535	FX1-1/4	18.99		
	1-3/8	120537	FX1-3/8	18.68	5/16 x 5/32	5/16 x 5/16
	1-7/16	120538	FX1-7/16	18.56		
	1-1/2	120539	FX1-1/2	18.48	3/8 x 3/16	3/8 x 3/8
	1-9/16	120540	FX1-9/16	18.40		
	1-5/8	120541	FX1-5/8	18.15		
	1-11/16	120542	FX1-11/16	17.91		
	1-3/4	120543	FX1-3/4	16.77		
	1-13/16	120544	FX1-13/16	17.62		
	1-7/8	120545	FX1-7/8	16.41	1/2 x 1/4	1/2 x 1/2
	1-15/16	120546	FX1-15/16	16.00		
	2	120547	FX2	16.00		
	2-1/16	120548	FX2-1/16	16.00		
	2-1/8	120549	FX2-1/8	15.95		
	2-3/16	120550	FX2-3/16	15.95		
	2-1/4	120551	FX2-1/4	15.95		

QD Bushings - Stock Bore

QD Bush. Size	Bore	P/N	Description (Maska P/N)	Wt.	Bushing Keyway	Key Size REF
F (Con't.)	2-5/16	120552	FX2-5/16	15.95	5/8 x 5/16	5/8 x 5/8
	2-3/8	120553	FX2-3/8	15.50		
	2-7/16	120554	FX2-7/16	15.50		
	2-1/2	120555	FX2-1/2	15.37		
	2-5/8	120557	FX2-5/8	14.86		
	2-11/16	120558	FX2-11/16	14.50		
	2-3/4	120559	FX2-3/4	14.37		
	2-13/16	120560	FX2-13/16	14.00		
	2-7/8	120561	FX2-7/8	14.02	3/4 x 3/8	3/4 x 3/4
	2-15/16	120562	FX2-15/16	13.47		
	3	120563	FX3	13.20		
	3-1/8	120565	FX3-1/8	12.67		
	3-3/16	120566	FX3-3/16	12.50		
	3-1/4	120567	FX3-1/4	12.00		
	3-3/8	120569	FX3-3/8	12.00		
	3-7/16	120570	FX3-7/16	11.88		
	3-1/2	120571	FX3-1/2	11.40	7/8 x 3/16	7/8 x 5/8*
	3-5/8	120573	FX3-5/8	10.53		
	3-11/16	120574	FX3-11/16	14.00		
	3-3/4	120575	FX3-3/4	9.89		
	3-7/8	120577	FX3-7/8	9.26	1 x 1/8	1 x 5/8*
	3-15/16	120578	FX3-15/16	9.23		
	4	120579	FX4	7.96	None	—
	45mm	120076	FX45mm	16.20	—	—
	48mm	120147	FX48mm	16.00	14 X 3.8mm	14 X 9mm
	50mm	120148	FX50mm	15.80	—	—
J	55mm	120149	FX55mm	15.80	16 X 4.3mm	16 X 10mm
	60mm	120150	FX60mm	15.80	18 X 4.4mm	18 X 11mm
	65mm	120151	FX65mm	14.30	20 X 4.9mm	20 X 12mm
	70mm	120152	FX70mm	14.30	22 X 5.4mm	22 X 14mm
	75mm	120153	FX75mm	13.50	25 X 5.4mm	25 X 14mm
	80mm	120155	FX80mm	12.55	—	—
	85mm	120155	FX85mm	10.60	—	—
	90mm	120077	FX90mm	10.50	—	—
	1-1/2	120600	JX1-1/2	28.97	3/8 x 3/16	3/8 x 3/8
	1-5/8	120601	JX1-5/8	28.61		
	1-3/4	120603	JX1-3/4	28.28		
	1-7/8	120604	JX1-7/8	27.79		
	1-15/16	120605	JX1-15/16	27.53	1/2 x 1/4	1/2 x 1/2
	2	120606	JX2	27.33		
	2-1/8	120607	JX2-1/8	26.74		
	2-3/16	120608	JX2-3/16	26.37		
	2-1/4	120609	JX2-1/4	26.32	5/8 x 5/16	5/8 x 5/8
	2-3/8	120610	JX2-3/8	25.65		
	2-7/16	120611	JX2-7/16	25.52		
	2-1/2	120612	JX2-1/2	25.05		
	2-5/8	120613	JX2-5/8	24.50		
	2-11/16	120614	JX2-11/16	24.18		
	2-3/4	120615	JX2-3/4	23.86		
	2-7/8	120617	JX2-7/8	23.15	3/4 x 3/8	3/4 x 3/4
	2-15/16	120618	JX2-15/16	23.07		
	3	120619	JX3	22.43		
	3-1/8	120620	JX3-1/8	21.68		

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QD Bush. Size	Bore	P/N	Description (Maska P/N)	Wt.	Bushing Keyway	Key Size REF
J (Con't.)	3-3/16	120621	JX3-3/16	21.35	3/4 x 3/8	3/4 x 3/4
	3-1/4	120622	JX3-1/4	20.98		
	3-3/8	120623	JX3-3/8	20.33		
	3-7/16	120624	JX3-7/16	21.13		
	3-1/2	120625	JX3-1/2	19.58	7/8 x 7/16	7/8 x 7/8
	3-5/8	120626	JX3-5/8	18.44		
	3-11/16	120627	JX3-11/16	18.04		
	3-3/4	120628	JX3-3/4	17.62		
	3-7/8	120629	JX3-7/8	17.94	1 x 1/8	1 x 5/8*
	3-15/16	120630	JX3-15/16	17.38		
	4	120631	JX4	16.62		
	4-1/8	120632	JX4-1/8	15.69		
	4-3/16	120633	JX4-3/16	14.55		
	4-1/4	120634	JX4-1/4	14.68		
	4-3/8	120635	JX4-3/8	14.00		
	4-7/16	120636	JX4-7/16	13.49		
	4-1/2	120637	JX4-1/2	12.67	14 X 3.8mm	14 X 9mm
	50mm	120157	JX50mm	26.50		
	55mm	120158	JX55mm	25.60		
	60mm	120159	JX60mm	25.82		
	65mm	120160	JX65mm	25.25		
	70mm	120161	JX70mm	24.04		
	75mm	120162	JX75mm	21.90		
	80mm	120163	JX80mm	20.90		
M	85mm	120164	JX85mm	20.52	22 X 5.4mm	22 X 14mm
	90mm	120165	JX90mm	18.10		
	95mm	120166	JX95mm	16.80		
	100mm	120167	JX100mm	16.50		
	2	119900	MX2	62.65	—	—
	2-1/8	119901	MX2-1/8	62.65	1/2 x 1/4	1/2 x 1/2
	2-3/16	119902	MX2-3/16	61.58	—	—
	2-1/4	119903	MX2-1/4	61.14	—	—
	2-3/8	119904	MX2-3/8	59.50	—	—
	2-7/16	119905	MX2-7/16	59.35	—	—
	2-1/2	119906	MX2-1/2	59.21	5/8 x 5/16	5/8 x 5/8
	2-5/8	119907	MX2-5/8	58.69	—	—
	2-3/4	119908	MX2-3/4	57.86	—	—
	2-7/8	119909	MX2-7/8	56.57	3/4 x 3/8	3/4 x 3/4
	2-15/16	119910	MX2-15/16	56.17		
	3	119911	MX3	56.10		
	3-1/8	119912	MX3-1/8	55.82		
	3-3/16	119913	MX3-3/16	53.84	7/8 x 7/16	7/8 x 7/8
	3-1/4	119914	MX3-1/4	53.42		
	3-3/8	119915	MX3-3/8	52.06		
	3-7/16	119916	MX3-7/16	52.04		
	3-1/2	119917	MX3-1/2	51.12		
	3-5/8	119918	MX3-5/8	50.08		
	3-11/16	119919	MX3-11/16	49.00		
	3-3/4	119920	MX3-3/4	48.47	1 x 1/2	1 x 1
	3-7/8	119921	MX3-7/8	47.03		
	3-15/16	119922	MX3-15/16	46.26		
	4	119923	MX4	46.09		
	4-1/8	119924	MX4-1/8	44.31		
	4-3/16	119925	MX4-3/16	43.64		
	4-1/4	119926	MX4-1/4	42.81		

QD Bushings - Stock Bore

QD Bush. Size	Bore	P/N	Description (Maska P/N)	Wt.	Bushing Keyway	Key Size REF
M (Con't.)	4-3/8	119927	MX4-3/8	41.46	1 x 1/2	1 x 1
	4-7/16	119928	MX4-7/16	40.60		
	4-1/2	119929	MX4-1/2	40.27		
	4-11/16	119930	MX4-11/16	37.12	1-1/4 x 5/8	1-1/4 x 1-1/4
	4-3/4	119931	MX4-3/4	37.00	—	—
	4-7/8	119932	MX4-7/8	36.89	—	—
	4-15/16	119933	MX4-15/16	36.13	—	—
	5	119934	MX5	35.66	—	—
	5-1/8	119899	MX5-1/8	35.00	1-1/4 x 1/4	1-1/4 x 7/8*
	5-3/16	119894	MX5-3/16	35.00	—	—
	5-1/4	119935	MX5-1/4	30.00	—	—
	5-7/16	119936	MX5-7/16	30.00	—	—
	5-1/2	119937	MX5-1/2	29.00	—	—
	2-7/16	119940	NX2-7/16-KW	87.57	5/8 x 5/16	5/8 x 5/8
	2-15/16	119941	NX2-15/16	83.00	3/4 x 3/8	3/4 x 3/4
N	3-7/16	119942	NX3-7/16	80.00	—	—
	3-1/2	119980	NX3-1/2	80.00	7/8 x 7/16	7/8 x 7/8
	3-3/4	119943	NX3-3/4	80.00	—	—
	3-7/8	119944	NX3-7/8	80.00	1 x 1/2	1 x 1
	3-15/16	119945	NX3-15/16	80.00		
	4	119946	NX4	80.00		
	4-3/16	119947	NX4-3/16	80.00		
	4-1/4	119948	NX4-1/4	80.00		
	4-3/8	119982	NX4-3/8	79.00	1-1/4 x 5/8	1-1/4 x 1-1/4
	4-7/16	119949	NX4-7/16	78.00		
	4-1/2	119950	NX4-1/2	77.00		
	4-11/16	119983	NX4-11/16	76.00		
	4-3/4	119951	NX4-3/4	75.00		
	4-7/8	119952	NX4-7/8	74.00	1-1/4 x 1/4	1-1/4 x 7/8*
	4-15/16	119953	NX4-15/16	73.00		
	5	119954	NX5	72.00		
	5-1/8	119955	NX5-1/8	71.00		
	5-3/16	119986	NX5-3/16	70.50		
	5-1/4	119956	NX5-1/4	70.00	1-1/2 x 1/8	1-1/2 x 7/8*
	5-7/16	119957	NX5-7/16	52.19		
	5-1/2	119958	NX5-1/2	49.02		
	5-3/4	119959	NX5-3/4	49.00		
	5-7/8	119960	NX5-7/8	44.00		
	5-15/16	119961	NX5-15/16	43.00	6	1-1/2 x 7/8*
	6	119962	NX6	42.00		

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QD Bush. Size	Bore	P/N	Description (Maska P/N)	Wt.	Bushing Keyway	Key Size REF
P	3-7/16	119965	PX3-7/16	134.00	7/8 x 7/16	7/8 x 7/8
	3-15/16	119966	PX3-15/16	122.00	1 x 1/2	1 x 1
	4	119987	PX4	122.00		
	4-7/16	119967	PX4-7/16	122.40		
	4-1/2	119968	PX4-1/2	121.00	1-1/4 x 5/8	1-1/4 x 1-1/4
	4-3/4	119969	PX4-3/4	120.00		
	4-7/8	119985	PX4-7/8	120.00		
	4-15/16	119970	PX4-15/16	119.00		
	5	119971	PX5	115.00		
	5-3/16	119984	PX5-3/16	114.00	1-1/2 x 1/4	1-1/2 x 1*
	5-7/16	119972	PX5-7/16	113.00		
	5-1/2	119973	PX5-1/2	100.00		
	5-15/16	119974	PX5-15/16	94.00	—	—
	6	119975	PX6	93.70	1-3/4 x 1/8	1-3/4 x 7/8*
	6-7/16	119976	PX6-7/16	83.50		
	6-1/2	119977	PX6-1/2	80.50		
W	7	119978	PX7	68.00	1-3/4 x 1/8	1-3/4 x 7/8*
	4-1/4	120180	WX4-1/4	260.00	—	—
	4-7/16	120181	WX4-7/16	256.60	1 x 1/2	1 x 1
	4-1/2	120182	WX4-1/2 kW	255.40	—	—
	4-3/4	120183	WX4-3/4	250.00	1-1/4 x 5/8	1-1/4 x 1-1/4
	5	120186	WX5	244.30		
	5-3/8	120188	WX5-3/8 kW	235.30		
	5-1/2	120189	WX5-1/2	232.20	1-1/2 x 3/4	1-1/2 x 1-1/2
	5-3/4	120190	WX5-3/4	225.70		
	5-7/8	120191	WX5-7/8 kW	222.30		
	5-15/16	120192	WX5-15/16	220.00		
	6	120193	WX6	218.90		
	6-1/2	120194	WX6-1/2	215.00	1-3/4 x 3/4	1-3/4 x 1-1/2
	6-3/4	120328	WX6-3/4	210.00		
	7	120196	WX7	184.90		
	7-1/4	120197	WX7-1/4	184.40	2 x 1/4	2 x 1*
	7-1/2	120198	WX7-1/2	175.80		
	7-3/4	120199	WX7-3/4	172.00		
	8	120200	WX8	159.70		
S	▼ Bushings size available please call Baldor for information					

QD Reborable

QD Bush. Size	Sintered Steel		Cast Iron		Ductile Iron	
	Bore	P/N	Bore	P/N	Bore	P/N
JA	1/2	120050	—	—	—	—
SH	1/2	120051	—	—	1/2	119876
SDS	1/2	120052	—	—	1-7/16	119877
SD	1/2	120053	—	—	1-9/16	119878
SK	1/2	120054	—	—	2	119879
SF	1/2	120055	—	—	2-5/16	119880
E	—	—	7/8	120056	7/8	119881
F	—	—	1	120057	1	119882
J	—	—	1-1/2	120058	1-1/2	119883
M	—	—	2	119938	2	119884
N	—	—	2-7/16	119963	2-7/16	119885
P	—	—	3-7/16	119979	3-7/16	119886
W	—	—	4	120276	—	—
S	—	—	5-1/2	394059	—	—

Note: All reborable bushings are stocked without sawsplit to facilitate re-machining. Sawsplit must be made in bushing to allow it to compress for proper gripping of the shaft. Factory rebore and keyseat service as listed in MLP List Price book includes sawsplit.

QD - MAXIMUM BORE CAPACITIES

QD Bush. Size	Sintered Steel			Cast Iron			Ductile Iron			
	Full Key	Shallow Key	Metric	Full Key	Shallow Key	Metric	Full Key	Shallow Key	No Key*	Metric
JA	1	1-1/16	25	—	—	—	1	1-3/16	1-1/4	25
SH	1-1/4	1-1/4	30	—	—	—	1-3/8	1-5/8	1-11/16	35
SDS	1-9/16	1-5/8	40	—	—	—	1-5/8	1-15/16	2	42
SD	1-9/16	1-9/16	40	—	—	—	1-11/16	1-15/16	2	42
SK	2	2-1/16	50	—	—	—	2-1/2	2-1/2	2-5/8	55
SF	2-1/4	2-3/8	55	—	—	—	2-5/16	2-15/16	2-15/16	65
E	—	—	—	2-3/4	3	70	2-7/8	3-1/2	3-1/2	89
F	—	—	—	3-1/4	3-7/16	90	3-1/4	3-15/16	4	101
J	—	—	—	3-3/4	3-7/8	100	3-3/4	4-1/2	4-1/2	114
M	—	—	—	4-3/4	5	120	4-3/4	5-1/2	5-1/2	139
N	—	—	—	5	5-1/4	130	5	6	6	149
P	—	—	—	5-1/2	7	160	5-1/2	7	7	177
W	—	—	—	6-1/2	7	165	6-1/2	8-1/2	8-1/2	216
S	—	—	—	8-1/4	8-1/4	209	8-1/4	10	10	250

Note: ISO standard method for measuring keyseat depth
mm bore and keyway dimensions conform to ISO standard recommendation R773, for "free" fit

Reference:

1 inch = 25.4 millimeters

1 millimeter = .03937 inches

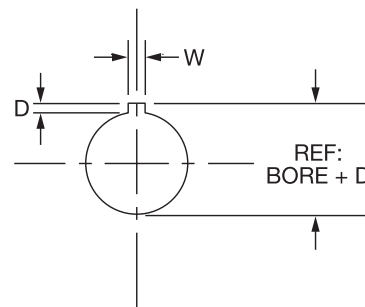
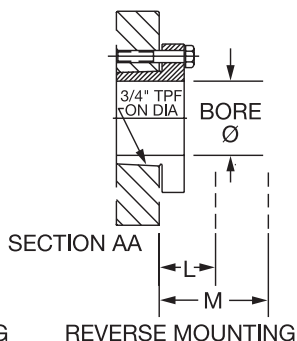
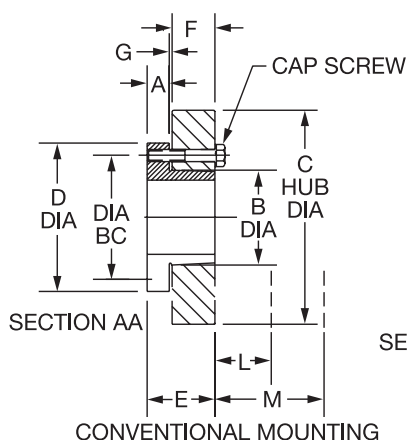
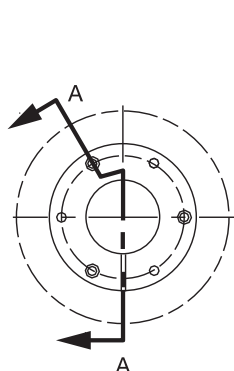
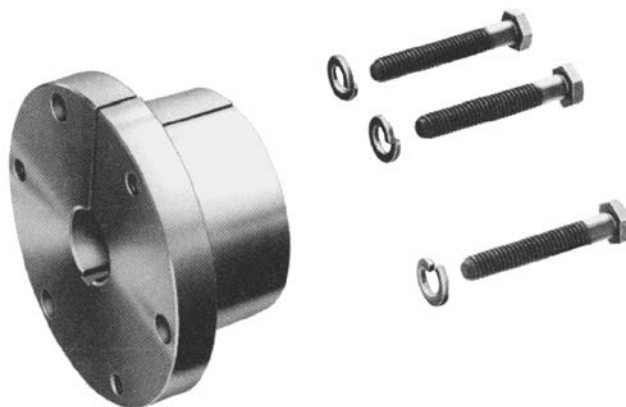
* Verify torque capacity: Contact application engineering for assistance.

SPECIFICATION

QD Bushing - Metric Bore/Metric Hardware

Features

- Dodge QD-style bushings stocked in popular finish bore sizes and minimum plain bore, for custom re boring.
- Dodge Metric QD bushings supplied with metric hex-head cap screws and lock washers.
- Stock reborable bushings available for custom re boring.
- Reboring and sawsplit available from Dodge for nominal extra charge.
NOTE: Rebore by others must be sawsplit after rebore.
- Can be used with Dodge HTD sprockets for conventional mounting only (English thread hardware required for demounting).



QD Bushing - Metric Bore/Metric Hardware

STOCK REBORABLE BUSHINGS & SPECIFICATIONS

Bush. Sym.	Ductile Iron			Dimensions (mm)							
	Part No.	Max. Bore	Stock Bore	A mm	B mm	C Hub Dia.		D mm	E mm	F mm	G mm
						Iron	Steel				
JA	119860	25	12.70	7.90	35.10	99.80	57.20	50.80	25.40	14.20	3.10
SH	119862	36	12.70	10.90	47.80	120.70	76.20	66.80	33.30	20.60	3.10
SDS	119863	42	36.51	10.90	55.40	120.70	88.90	80.80	33.30	19.10	3.10
SD	119864	42	39.69	10.90	55.40	96.80	88.90	80.80	46.00	31.80	3.10
SK	119865	55	50.80	14.20	71.40	120.70	114.30	98.60	49.00	31.80	5.60
SF	119866	60	58.74	16.00	79.50	162.10	139.70	117.60	52.30	31.80	5.60
E	119867	82	22.20	22.40	97.30	190.50	165.10	152.40	69.90	41.40	6.40
F	119868	92	25.40	25.40	115.50	196.90	184.20	168.40	95.30	63.50	8.60
J	119869	104	38.10	28.70	130.60	228.60	203.20	184.20	117.60	80.80	9.70
M	119870	130	50.80	31.80	165.10	289.10	254.00	228.60	171.50	131.60	10.40

Bushing			Bolt			
Type	Torque Capacity (Nm.)	Center Dia. (mm)	Qty.	Length (mm)	Size	Bolt Torque (Nm.)
JA	113	42.3	3	25	M5 x 0.8	5.6
SH	395	57.2	3	35	M6 x 1	11.5
SDS	565	68.3	3	35	M6 x 1	11.5
SD	565	68.3	3	50	M6 x 1	11.5
SK	781	84.1	3	50	M8 x 1.25	20.5
SF	1243	98.4	3	50	M10 x 1.5	34.0
E	2260	127.0	3	70	M12 x 1.75	77.0
F	3390	142.9	3	100	M14 x 2	100.0
J	5085	158.8	3	120	M16 x 2	194.5
M	9600	200.0	4	180	M20 x 2.5	256.0

QD Bushing - Metric Series

METRIC QD BUSHING - METRIC HARDWARE

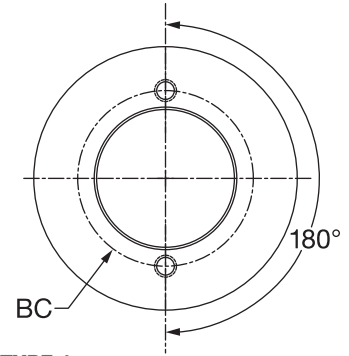
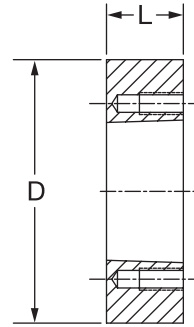
mm Bore	Part Numbers								mm Keyway	
	JA	SH	SDS	SD	SK	SF	E	F	W	D
14	117377	—	—	—	—	—	—	—	5	2.30
19	117371	—	—	—	—	—	—	—	6	2.80
20	117372	117378	117385	—	—	—	—	—	6	2.80
24	117373	117379	117386	117531	117540	—	—	—	8	3.30
25	117374*	117380	117387	117532	117541	117553	—	—	8	3.30
28	—	117381	117388	117533	117542	117554	—	—	8	3.30
30	—	117382	117389	117534	117543	117555	—	—	8	3.30
32	—	117383*	117390	117535	117544	117556	—	—	10	3.30
35	—	117384*	117391	117536	117545	117557	—	—	10	3.30
38	—	—	117392	117537	117546	117558	—	—	10	3.30
40	—	—	117393	117538	117547	117559	117571*	117583*	12	3.30
42	—	—	117394*	117539*	117548	117560	—	117584*	12	3.30
45	—	—	—	—	117549	117561	—	—	14	3.80
48	—	—	—	—	117550	117562	—	—	14	3.80
50	—	—	—	—	117551	117563	117575*	117587*	14	3.80
55	—	—	—	—	117552*	117564	117576*	117588*	16	4.30
60	—	—	—	—	—	117565*	—	117589*	18	4.40

Part numbers marked (*) are ductile iron.

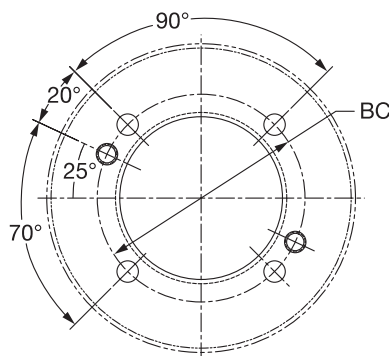
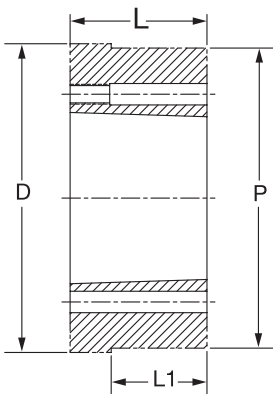
QD Weld-On Hubs



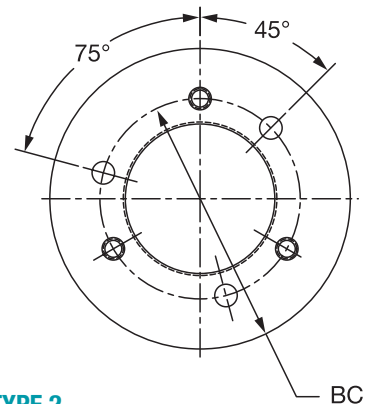
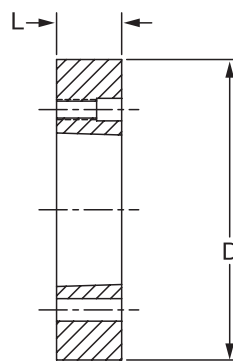
Dodge QD weld-on hubs are useful for welding into fan rotors, pulleys, plate sprockets, impellers, agitators, etc. which require secure mounting to the shaft. These hubs are made of low carbon steel for good welding compatibility. The data tabulation shows the standard QD bushings that are used with these hubs.



TYPE 1



TYPE 3



TYPE 2

Hub No.	Part No.	For Bush.	Bore Range	Wt. lbs.	Type	Dimensions					
						D*	L	BC	P	L1	Thread Size
JA-A	228466	JA	1/2 - 1-1/4	0.4	2	2.250	0.56	1.66	—	—	10-24 NC x 1
SH-A	228467	SH	1/2 - 1-11/16	1.0	2	3.000	0.81	2.25	—	—	1/4-20 NC x 1-3/8
SDS-A	228468	SDS	1/2 - 2	1.3	2	3.500	0.75	2.6	—	—	1/4-20 NC x 1-3/8
SK-A	228469	SK	1/2 - 2-5/8	3.0	2	4.375	1.25	3.31	—	—	5/16-18 NC x 2
SF-A	228470	SF	1/2 - 2-15/16	4.0	2	5.000	1.25	3.88	—	—	3/8-16 NC x 2
E-A	228471	E	7/8 - 3-1/2	9.0	2	6.250	1.63	5.00	—	—	1/2-13 NC x 2-3/4
F-A	228472	F	1 - 4	16.0	2	7.000	2.50	5.63	—	—	9/16-12 NC x 3-5/8
J-A	228473	J	1-1/2 - 4-1/2	22.5	2	7.750	3.19	6.25	—	—	5/8-11 NC x 4-1/2
M-A	228474	M	2 - 5-1/2	50.0	3	9.250	5.19	7.88	9.50	3.56	3/4-10 NC x 6-3/4
N-A	228475	N	2-7/16 - 5-7/8	75.0	3	10.250	6.25	8.50	10.50	4.50	7/8-9 NC x 8
P-A	228476	P	2-15/16 - 7	155.0	2	13.000	7.25	10.00	—	—	1-8 NC x 9-1/2
W-A	228477	W	4 - 8-1/2	300.0	2	15.500	9.00	12.75	—	—	1-1/16-7 NC x 11/12

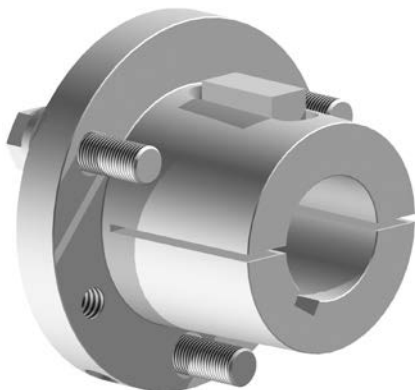
Mounting:

- Type 1: Reverse only
- Type 2: Conventional or reverse
- Type 3: Conventional only

* Tolerance:

- QT-A Through J-A = (+0.000 in./-0.002 in.)
- M-A Through W-A = (+0.000 in./-0.003 in.)

BK² Bushings



Features:

- Keyed to both shaft and hub. External key provides positive drive with no torque on the cap screws.
- Double split barrel improves true concentricity - grips the shaft with positive clamp fit.
- Manufactured precisely to industry standards.
- The taper on all BK² bushings is 3/4 in. per foot on diameter.
- BK² bushing is the preferred bushing style in the HVAC industry.

HOW TO ORDER

EXAMPLE: **P1X1-7/16**

P1	X	1-7/16
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P1: BUSHING SIZE

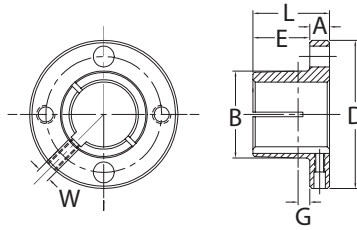
1-1/16: BORE SIZE (1-1/16 in.)
Inch bore sizes are designated with the whole inch followed by the fraction. For example, a 1.5 in. diameter bore would be 1-1/2 in.



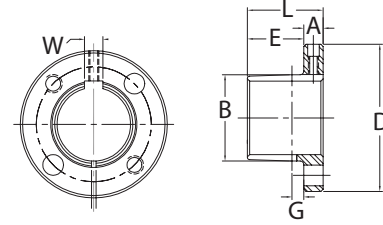
BK² Bushings



Type 1



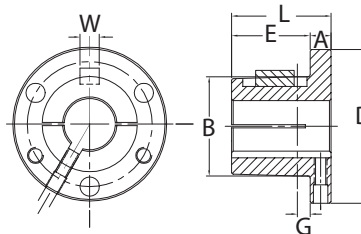
G & H TYPE 1



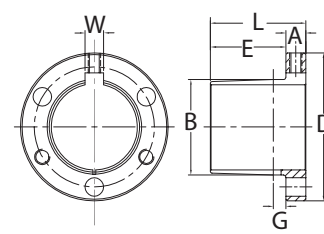
G & H TYPE 2



Type 2



P, B, Q & R TYPE 1



P, B, Q & R TYPE 2

NOTE: Setscrew in R bushings only. No setscrew in P, B & Q bushings.

Size	Dimensions									Bore range		Cap Screws		Av. Wt. lbs.	Wrench torque in. - lbs.
	L	A	E	B		D	M	W	G	Type 1	Type 2	No.	Size		
				Large End	Small End										
G	1	1/4	3/4	1.172	1.133	2	1-9/16	—	3/16	3/8 - 15/16	1	2	1/4-20 UNC X 5/8	.5	95
H	1-9/32	9/32	1	1.625	1.570	2-1/2	2	—	1/8	3/8 - 1-3/8	1-7/16 - 1-1/2	2	1/4-20 UNC X 7/8	.8	95
P1	1-15/16	13/32	1-17/32	1.9375	1.8555	3	2-7/16	3/8	7/32	1/2 - 1-7/16	1-1/2 - 1-3/4	3	5/16-18 UNC X 1	1.3	192
P2	2-15/16	13/32	2-17/32	1.9375	1.7930	3	2-7/16	3/8	7/32	3/4 - 1-7/16	1-1/2 - 1-3/4	3	5/16-18 UNC X 1	1.5	192
B	1-15/16	1/2	1-7/16	2.625	2.5567	—	3-1/8	1/2	7/32	1/2 - 1-15/16	2 - 2-7/16	3	5/16-18 UNC X 1-1/4	1.8	192
Q1	2-1/2	17/32	1-31/32	2.875	2.7657	4-1/8	3-3/8	1/2	7/32	5/8 - 2-1/16	2-1/8 - 2-11/16	3	3/8-16 UNC X 1-1/4	3.5	348
Q2	3-1/2	17/32	2-31/32	2.875	2.7032	4-1/8	3-3/8	1/2	7/32	1 - 2-1/16	2-1/8 - 2-5/8	3	3/8-16 UNC X 1-1/4	4.5	348
R1	2-7/8	5/8	2-1/4	4.000	3.8750	5-3/8	4-5/8	3/4	1/4	1-1/8 - 2-13/16	2-7/8 - 3-3/4	3	3/8-16 UNC X 1-3/4	7.5	348
R2	4-7/8	5/8	4-1/4	4.000	3.7500	5-3/8	4-5/8	3/4	1/4	1-3/8 - 2-13/16	2-7/8 - 3-5/8	3	3/8-16 UNC X 1-3/4	11	348

* Please contact Baldor for lead time and availability.

BK² Bushings

BK² BUSHINGS STANDARD STOCK BORES (INCHES)

	Part Number	Description	Keyseat	Weight
G	GX3/8	G 3/8	None	0.4
	GX7/16	G 7/16	None	0.4
	GX1/2	G 1/2	1/8 X 7/16	0.4
	GX9/16	G 9/16	1/8 X 7/16	0.4
	GX5/8	G 5/8	3/16 X 3/32	0.3
	GX11/16	G 11/16	3/16 X 3/32	0.3
	GX3/4	G 3/4	3/16 X 3/32	0.3
	GX13/16	G 13/16	3/16 X 3/32	0.3
	GX7/8	G 7/8	3/16 X 3/32	0.3
	GX15/16	G 15/16	1/4 X 1/8	0.2
H	GX1	N/A	1/4 X 1/8	0.2
	121129	H 3/8 kW	N/A	0.85
	121130	H 7/16 kW	N/A	0.82
	121131	H 1/2 kW	1/8 x 1/16	0.81
	121133	H 9/16 kW	1/8 x 1/16	0.8
	122050	H 5/8 kW	1/8 x 1/16	0.78
	121134	H 11/16 kW	1/8 x 1/16	0.76
	122051	H 3/4 kW	3/16 X 3/32	0.74
	121136	H 13/16 kW	3/16 X 3/32	0.7
	122052	H 7/8 kW	3/16 X 3/32	0.68
	121138	H 15/16 kW	3/16 X 3/32	0.66
	122053	H 1 kW	3/16 X 3/32	0.62
	121140	H 1-1/16 kW	3/16 X 3/32	0.59
	122054	H 1-1/8 kW	1/4 x 1/8	0.56
	122055	H 1-3/16 kW	1/4 x 1/8	0.52
	122056	H 1-1/4 kW	1/4 x 1/8	0.49
	121144	H 1-5/16 kW	5/16 x 1/16	0.44
	121145	H 1-3/8 kW	5/16 x 1/16	0.43
	121146	H 1-7/16 kW	5/16 x 1/16	0.38
	121147	H 1-1/2 kW	3/8 x 1/16	0.34
	121148	H 14mm kW	5 x 2.3mm	0.79
	121165	H 15mm kW	5 x 2.3mm	0.78
	121166	H 16mm kW	5 x 2.3mm	0.77
	121167	H 18mm kW	6 x 2.8mm	0.75
	121149	H 19mm kW	6 x 2.8mm	0.74
	121469	H 20mm kW	6 x 2.8mm	0.73
	121168	H 22mm kW	6 x 2.8mm	0.7
	121150	H 24mm kW	8 X 3.3mm	0.66
	121151	H 25mm kW	8 X 3.3mm	0.63
	151152	H 28mm kW	8 X 3.3mm	0.57
	121153	H 30mm kW	8 X 3.3mm	0.53
	121154	H 32mm kW	10 X 3.3mm	0.5
	121173	H 35mm kW	10 X 3.3mm	0.45
	121174	H 38mm kW	10 X 1.3mm	0.34
P1	P1X1/2	P1 1/2	1/8 X 1/16	2.5
	P1X9/16	P1 9/16	1/8 X 1/16	1.8
	P1X5/8	P1 5/8	3/16 X 3/32	2.4
	P1X21/32	P1 21/32	3/16 X 3/32	1.7
	P1X11/16	P1 11/16	3/16 X 3/32	1.7
	P1X3/4	P1 3/4	3/16 X 3/32	2.3
	P1X25/32	P1 25/32	3/16 X 3/32	1.6
	P1X13/16	P1 13/16	3/16 X 3/32	1.6
	P1X7/8	P1 7/8	3/16 X 3/32	2.2
	P1X15/16	P1 15/16	1/4 X 1/8	2.1
	P1X31/32	P1 31/32	1/4 X 1/8	1.5
	P1X1	P1 1	1/4 X 1/8	2.1
	P1X1-1/16	P1 1-1/16	1/4 X 1/8	1.4
	P1X1-1/8	P1 1-1/8	1/4 X 1/8	2.0
	P1X1-3/16	P1 1-3/16	1/4 X 1/8	1.9
	P1X1-1/4	P1 1-1/4	1/4 X 1/8	2.0
	P1X1-5/16	P1 1-5/16	5/16 X 5/32	1.2
	P1X1-3/8	P1 1-3/8	5/16 X 5/32	1.8
	P1X1-3/8kW3/8	P1 1-3/8kW3/8	3/8 X 3/16	1.1
	P1X1-7/16	P1 1-7/16	3/8 X 3/16	1.7
	P1X1-1/2	P1 1-1/2	3/8 X 3/16	0.9

	Part Number	Description	Keyseat	Weight
P1	P1X1-9/16	P1 1-9/16	3/8 X 3/16	0.9
	P1X1-5/8	P1 1-5/8	3/8 X 3/16	0.8
	P1X1-11/16	P1 1-11/16	3/8 X 3/16	0.8
	P1X1-3/4	P1 1-3/4	3/8 X 3/16	0.7
	P2X3/4	P2 3/4	3/16 X 3/32	2.6
	P2X13/16	P2 13/16	3/16 X 3/32	2.2
	P2X7/8	P2 7/8	3/16 X 3/32	2.5
	P2X15/16	P2 15/16	1/4 X 1/8	2.0
	P2X1	P2 1	1/4 X 1/8	2.4
	P2X1-1/16	P2 1-1/16	1/4 X 1/8	1.9
P2	P2X1-1/8	P2 1-1/8	1/4 X 1/8	2.3
	P2X1-3/16	P2 1-3/16	1/4 X 1/8	1.7
	P2X1-1/4	P2 1-1/4	1/4 X 1/8	2.2
	P2X1-5/16	P2 1-5/16	5/16 X 5/32	1.5
	P2X1-3/8	P2 1-3/8	5/16 X 5/32	2.1
	P2X1-3/8kW3/8	P2 1-3/8kW3/8	3/8 X 3/16	1.4
	P2X1-7/16	P2 1-7/16	3/8 X 3/16	1.8
	P2X1-1/2	P2 1-1/2	3/8 X 3/16	1.6
	P2X1-9/16	P2 1-9/16	3/8 X 3/16	1.1
	P2X1-5/8	P2 1-5/8	3/8 X 3/16	1.5
B	P2X1-11/16	P2 1-11/16	3/8 X 3/16	0.8
	P2X1-3/4	P2 1-3/4	3/8 X 3/16	1.4
	BX1/2	B 1/2	1/8 X 7/16	3.7
	BX9/16	B 9/16	1/8 X 7/16	3.2
	BX5/8	B 5/8	3/16 X 3/32	3.6
	BX11/16	B 11/16	3/16 X 3/32	3.2
	BX3/4	B 3/4	3/16 X 3/32	3.5
	BX13/16	B 13/16	3/16 X 3/32	3.1
	BX7/8	B 7/8	3/16 X 3/32	3.5
	BX15/16	B 15/16	1/4 X 1/8	3.0
B	BX1	B 1	1/4 X 1/8	3.4
	BX1-1/16	B 1-1/16	1/4 X 1/8	2.9
	BX1-1/8	B 1-1/8	1/4 X 1/8	3.3
	BX1-3/16	B 1-3/16	1/4 X 1/8	2.8
	BX1-1/4	B 1-1/4	1/4 X 1/8	3.2
	BX1-5/16	B 1-5/16	5/16 X 5/32	2.7
	BX1-3/8	B 1-3/8	5/16 X 5/32	2.6
	BX1-3/8kW3/8	B 1-3/8kW3/8	3/8 X 3/16	2.6
	BX1-7/16	B 1-7/16	3/8 X 3/16	2.5
	BX1-1/2	B 1-1/2	3/8 X 3/16	2.9
	BX1-9/16	B 1-9/16	3/8 X 3/16	2.4
	BX1-5/8	B 1-5/8	3/8 X 3/16	2.3
	BX1-11/16	N/A	3/8 X 3/16	2.2
	BX1-3/4	B 1-3/4	3/8 X 3/16	2.6
	BX1-13/16	B 1-13/16	1/2 X 1/4	2.1
	BX1-7/8	B 1-7/8	1/2 X 1/4	2.2
	BX1-15/16	B 1-15/16	1/2 X 1/4	1.9
	BX2	B 2	1/2 X 1/4	2.0
	BX2-1/16	B 2-1/16	1/2 X 1/4	1.7
	BX2-1/8	B 2-1/8	1/2 X 1/4	1.9
Q1	BX2-3/16	B 2-3/16	1/2 X 1/4	1.5
	BX2-1/4	B 2-1/4	1/2 X 1/4	1.7
	BX2-5/16	B 2-5/16	5/8 X 5/16	1.2
	BX2-3/8	B 2-3/8	5/8 X 5/16	1.6
	BX2-7/16	B 2-7/16	5/8 X 5/16	1.4
	Q1X5/8	Q1 5/8	3/16 X 3/32	4.8
	Q1X3/4	Q1 3/4	3/16 X 3/32	4.8
	Q1X13/16	Q1 13/16	3/16 X 3/32	4.7
	Q1X7/8	Q1 7/8	3/16 X 3/32	4.7
	Q1X15/16	Q1 15/16	1/4 X 1/8	4.6
Q1	Q1X1	Q1 1	1/4 X 1/8	4.6
	Q1X1-1/16	Q1 1-1/16	1/4 X 1/8	4.5
	Q1X1-1/8	Q1 1-1/8	1/4 X 1/8	4.4
	Q1X1-3/16	Q1 1-3/16	1/4 X 1/8	4.3
	Q1X1-1/4	Q1 1-1/4	1/4 X 1/8	4.3

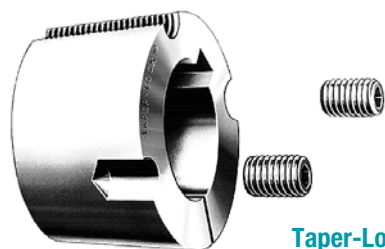
* Please contact Baldor for lead time and availability.

BK² BushingsBK² BUSHINGS STANDARD STOCK BORES (INCHES)

	Part Number	Description	Keyseat	Weight
Q1	Q1X1-5/16	Q1 1-5/16	5/16 X 5/32	4.2
	Q1X1-3/8	Q1 1-3/8	5/16 X 5/32	4.1
	Q1X1-3/8kW3/8	Q1 1-3/8kW3/8	3/8 X 3/16	4.1
	Q1X1-7/16	Q1 1-7/16	3/8 X 3/16	4.0
	Q1X1-1/2	Q1 1-1/2	3/8 X 3/16	3.9
	Q1X1-9/16	Q1 1-9/16	3/8 X 3/16	3.8
	Q1X1-5/8	Q1 1-5/8	3/8 X 3/16	3.7
	Q1X1-11/16	Q1 1-11/16	3/8 X 3/16	3.6
	Q1X1-3/4	Q1 1-3/4	3/8 X 3/16	3.5
	Q1X1-13/16	Q1 1-13/16	1/2 X 1/4	3.4
	Q1X1-7/8	Q1 1-7/8	1/2 X 1/4	3.3
	Q1X1-15/16	Q1 1-15/16	1/2 X 1/4	3.2
	Q1X2	Q1 2	1/2 X 1/4	3.0
	Q1X2-1/16	Q1 2-1/16	1/2 X 1/4	2.9
	Q1X2-1/8	Q1 2-1/8	1/2 X 1/4	2.8
	Q1X2-3/16	Q1 2-3/16	1/2 X 1/4	2.6
	Q1X2-1/4	Q1 2-1/4	1/2 X 1/4	2.5
	Q1X2-5/16	Q1 2-5/16	5/8 X 5/16	2.3
	Q1X2-3/8	Q1 2-3/8	5/8 X 5/16	2.2
	Q1X2-7/16	Q1 2-7/16	5/8 X 5/16	2.0
	Q1X2-1/2	Q1 2-1/2	5/8 X 5/16	1.9
	Q1X2-9/16	Q1 2-9/16	5/8 X 5/16	1.7
	Q1X2-5/8	Q1 2-5/8	5/8 X 5/16	1.6
	Q1X2-11/16	Q1 2-11/16	5/8 X 5/16	1.5
Q2	Q2X1	Q2 1	1/4 X 1/8	5.9
	Q2X1-1/16	Q2 1-1/16	1/4 X 1/8	5.8
	Q2X1-1/8	Q2 1-1/8	1/4 X 1/8	5.7
	Q2X1-3/16	Q2 1-3/16	1/4 X 1/8	5.6
	Q2X1-1/4	Q2 1-1/4	1/4 X 1/8	5.5
	Q2X1-5/16	Q2 1-5/16	5/16 X 5/32	5.4
	Q2X1-3/8	Q2 1-3/8	5/16 X 5/32	5.2
	Q2X1-3/8kW3/8	Q2 1-3/8kW3/8	3/8 X 3/16	5.2
	Q2X1-7/16	Q2 1-7/16	3/8 X 3/16	5.1
	Q2X1-1/2	Q2 1-1/2	3/8 X 3/16	5.0
	Q2X1-9/16	Q2 1-9/16	3/8 X 3/16	4.9
	Q2X1-5/8	Q2 1-5/8	3/8 X 3/16	4.7
	Q2X1-11/16	Q2 1-11/16	3/8 X 3/16	4.6
	Q2X1-3/4	Q2 1-3/4	3/8 X 3/16	4.4
	Q2X1-13/16	Q2 1-13/16	1/2 X 1/4	4.3
	Q2X1-7/8	Q2 1-7/8	1/2 X 1/4	4.1
	Q2X1-15/16	Q2 1-15/16	1/2 X 1/4	3.9
	Q2X2	Q2 2	1/2 X 1/4	3.7
	Q2X2-1/16	Q2 2-1/16	1/2 X 1/4	3.6
	Q2X2-1/8	Q2 2-1/8	1/2 X 1/4	3.4
	Q2X2-3/16	Q2 2-3/16	1/2 X 1/4	3.2
	Q2X2-1/4	Q2 2-1/4	1/2 X 1/4	3.0
	Q2X2-5/16	Q2 2-5/16	5/8 X 5/16	2.8
	Q2X2-3/8	Q2 2-3/8	5/8 X 5/16	2.6
	Q2X2-7/16	Q2 2-7/16	5/8 X 5/16	2.3
R1	Q2X2-1/2	Q2 2-1/2	5/8 X 5/16	2.1
	Q2X2-9/16	Q2 2-9/16	5/8 X 5/16	1.9
	Q2X2-5/8	Q2 2-5/8	5/8 X 5/16	1.7
	R1X1-1/8	R1 1-1/8	1/4 X 1/8	10.1
	R1X1-3/16	R1 1-3/16	1/4 X 1/8	10.0
	R1X1-1/4	R1 1-1/4	1/4 X 1/8	9.9
	R1X1-5/16	R1 1-5/16	5/16 X 5/32	9.8
	R1X1-3/8	R1 1-3/8	5/16 X 5/32	9.7
	R1X1-3/8kW3/8	R1 1-3/8kW3/8	3/8 X 3/16	9.7
	R1X1-7/16	R1 1-7/16	3/8 X 3/16	9.6
	R1X1-1/2	R1 1-1/2	3/8 X 3/16	9.5
	R1X1-9/16	R1 1-9/16	3/8 X 3/16	9.4
	R1X1-5/8	R1 1-5/8	3/8 X 3/16	9.3
	R1X1-11/16	R1 1-11/16	3/8 X 3/16	9.2
	R1X1-3/4	R1 1-3/4	3/8 X 3/16	9.0

	Part Number	Description	Keyseat	Weight
R1	R1X1-13/16	R1 1-13/16	1/2 X 1/4	8.9
	R1X1-7/8	R1 1-7/8	1/2 X 1/4	8.8
	R1X1-15/16	R1 1-15/16	1/2 X 1/4	8.6
	R1X2	R1 2	1/2 X 1/4	8.5
	R1X2-1/16	R1 2-1/16	1/2 X 1/4	8.3
	R1X2-1/8	R1 2-1/8	1/2 X 1/4	8.2
	R1X2-3/16	R1 2-3/16	1/2 X 1/4	8.0
	R1X2-1/4	R1 2-1/4	1/2 X 1/4	7.9
	R1X2-5/16	R1 2-5/16	5/8 X 5/16	7.7
	R1X2-3/8	R1 2-3/8	5/8 X 5/16	7.5
	R1X2-7/16	R1 2-7/16	5/8 X 5/16	7.3
	R1X2-1/2	R1 2-1/2	5/8 X 5/16	7.2
	R1X2-9/16	R1 2-9/16	5/8 X 5/16	7.0
	R1X2-5/8	R1 2-5/8	5/8 X 5/16	8.8
	R1X2-11/16	R1 2-11/16	5/8 X 5/16	6.6
	R1X2-3/4	R1 2-3/4	5/8 X 5/16	6.4
	R1X2-13/16	R1 2-13/16	3/4 X 3/8	6.2
	R1X2-7/8	R1 2-7/8	3/4 X 3/8	6.0
	R1X2-15/16	R1 2-15/16	3/4 X 3/8	4.4
	R1X3	R1 3	3/4 X 3/8	5.6
	R1X3-1/16	R1 3-1/16	3/4 X 3/8	5.3
	R1X3-1/8	R1 3-1/8	3/4 X 3/8	5.1
	R1X3-3/16	R1 3-3/16	3/4 X 3/8	4.9
	R1X3-1/4	R1 3-1/4	3/4 X 3/8	4.6
	R1X3-3/8	R1 3-3/8	7/8 X 7/16	4.2
R2	R1X3-7/16	R1 3-7/16	7/8 X 7/16	3.9
	R1X3-1/2	R1 3-1/2	7/8 X 7/16	3.6
	R1X3-5/8	R1 3-5/8	7/8 X 7/16	3.1
	R1X3-11/16	R1 3-11/16	7/8 X 7/16	2.9
	R1X3-3/4	R1 3-3/4	7/8 X 7/16	2.6
	R2X1-3/8	R2 1-3/8	5/16 X 5/32	14.9
	R2X1-7/16	R2 1-7/16	3/8 X 3/16	14.7
	R2X1-1/2	R2 1-1/2	3/8 X 3/16	14.5
	R2X1-9/16	R2 1-9/16	3/8 X 3/16	14.4
	R2X1-5/8	R2 1-5/8	3/8 X 3/16	14.2
	R2X1-11/16	R2 1-11/16	3/8 X 3/16	13.9
	R2X1-3/4	R2 1-3/4	3/8 X 3/16	13.7
	R2X1-13/16	R2 1-13/16	1/2 X 1/4	13.5
	R2X1-7/8	R2 1-7/8	1/2 X 1/4	13.3
	R2X1-15/16	R2 1-15/16	1/2 X 1/4	13.0
	R2X2	R2 2	1/2 X 1/4	12.8
	R2X2-1/16	R2 2-1/16	1/2 X 1/4	12.5
	R2X2-1/8	R2 2-1/8	1/2 X 1/4	12.3
	R2X2-3/16	R2 2-3/16	1/2 X 1/4	12.0
	R2X2-1/4	R2 2-1/4	1/2 X 1/4	11.7
	R2X2-5/16	R2 2-5/16	5/8 X 5/16	11.5
	R2X2-3/8	R2 2-3/8	5/8 X 5/16	11.2
	R2X2-7/16	R2 2-7/16	5/8 X 5/16	10.2
	R2X2-1/2	R2 2-1/2	5/8 X 5/16	10.6
	R2X2-9/16	R2 2-9/16	5/8 X 5/16	10.2
	R2X2-5/8	R2 2-5/8	5/8 X 5/16	9.9
	R2X2-11/16	R2 2-11/16	5/8 X 5/16	9.6
	R2X2-3/4	R2 2-3/4	5/8 X 5/16	9.4
	R2X2-13/16	R2 2-13/16	3/4 X 3/8	8.9
	R2X2-7/8	R2 2-7/8	3/4 X 3/8	8.6
	R2X2-15/16	R2 2-15/16	3/4 X 3/8	8.5
R2X3	R2X3	R2 3	3/4 X 3/8	7.8
	R2X3-1/8	R2 3-1/8	3/4 X 3/8	7.1
	R2X3-3/16	R2 3-3/16	3/4 X 3/8	6.7
	R2X3-1/4	R2 3-1/4	3/4 X 3/8	6.3
	R2X3-3/8	R2 3-3/8	7/8 X 7/16	8.0
	R2X3-7/16	R2 3-7/16	7/8 X 7/16	7.7
	R2X3-1/2	R2 3-1/2	7/8 X 7/16	7.7
	R2X3-5/8	R2 3-5/8	7/8 X 7/16	7.5

Taper-Lock® Bushings



Taper-Lock keyway-type bushing

- Clean, compact design
- An industry standard for over 40 years
- Easy-on, easy-off
- 8° taper-grips tight, holds tight, runs true, no wobble
- Total system concept: bushings, hubs, adapters and products
- World-wide acceptance and availability
- Flush mounting-no protruding parts

Simple Mounting



Easy On

- Insert bushing into sprocket
- Match holes (not threads).
- Put screws into holes that are farthest apart
- Slip entire unit onto shaft
- Set drive alignment and tighten screws

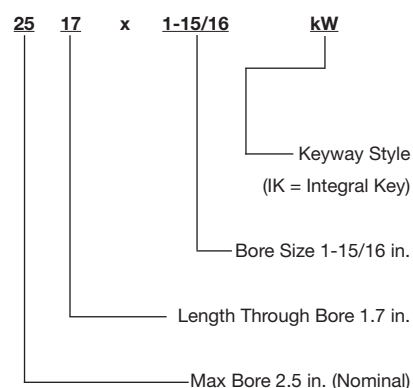


Easy Off

- Take both screws out entirely
- Insert one screw into hole that is threaded in the bushing only
- Use as jackscrew to disengage bushing

Example Nomenclature

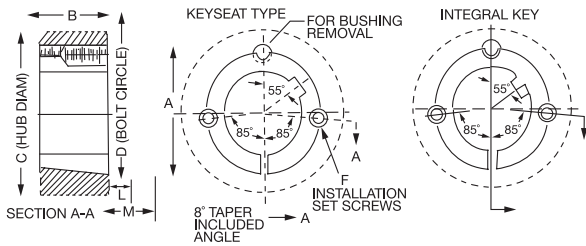
Taper-Lock Bushing



Important!

Do not use lubricants or anti-seize compounds on tapered bore, bushing suitcase, shaft or screws. Complete installation instructions are available on www.baldor.com.

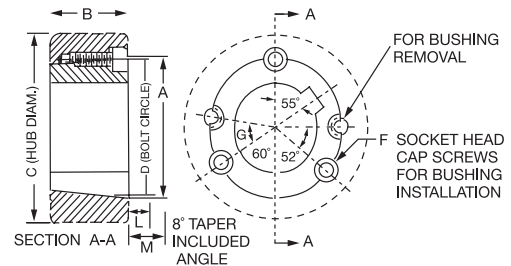
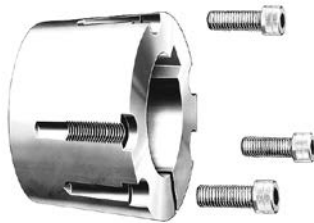
Taper-Lock® Bushings - Dimensions



DIMENSIONS FOR 1008 THROUGH 3030 TAPER-LOCK BUSHINGS

Bush No.	Ratings (lb.-in.)		A	B	C Hub Dia. ■		D	F †		L ●		M ★	
	Torque Capacity ♦	Wrench Torque Install Screws			CL 30	Steel		Qty.	Size	Std. Hex Key	Short Key ▲	Std. Hex Key	Short Key ▲
1008	1200	55	1.39	0.87	2.19	1.94	1.33	2	1/4 X 1/2	1.13	0.63	1.25	0.75
1108	1300	55	1.51	0.87	2.31	2.06	1.45	2	1/4 X 1/2	1.13	0.63	1.25	0.75
1210	3600	175	1.87	1.00	3.25	2.88	1.75	2	3/8 X 5/8	1.38	0.81	1.63	1.10
1215	3550	175	1.87	1.50	2.88	2.63	1.75	2	3/8 X 5/8	1.38	0.81	1.63	1.10
1310	3850	175	2.00	1.00	3.38	3.00	1.88	2	3/8 X 5/8	1.38	0.81	1.63	1.10
1610	4300	175	2.25	1.00	3.63	3.25	2.13	2	3/8 X 5/8	1.38	0.81	1.63	1.10
1615	4300	175	2.25	1.50	3.25	3.00	2.13	2	3/8 X 5/8	1.38	0.81	1.63	1.10
2012	7150	280	2.75	1.25	4.38	3.88	2.63	2	7/16 X 7/8	1.56	0.94	2.00	1.38
2517	11600	430	3.38	1.75	4.88	4.38	3.25	2	1/2 X 1	1.63	1.00	2.25	1.63
2525	11300	430	3.38	2.50	4.50	4.25	3.25	2	1/2 X 1	1.63	1.00	2.25	1.63
3020	24000	800	4.25	2.00	6.25	5.63	4.00	2	5/8 X 1-1/4	1.81	1.19	2.69	2.10
3030	24000	800	4.25	3.00	5.75	5.38	4.00	2	5/8 X 1-1/4	1.81	1.19	2.69	2.10

3535 Through 5050 Size



DIMENSIONS FOR 3525 THROUGH 5050 TAPER-LOCK BUSHINGS

Bush No.	Ratings (lb.-in.)		A	B	C Hub Dia. ■		D	F †		G	L ●		M ★	
	Torque Capacity ♦	Wrench Torque Install Screws			CL 30	Steel		Qty.	Size		Std. Hex Key	Short Key ▲	Std. Hex Key	Short Key ▲
3525	44800	1000	5.00	2.50	7.00	6.50	4.83	3	1/2 X 1-1/2	39	2.00	1.31	3.38	2.69
3535	44800	1000	5.00	3.50	7.00	6.50	4.83	3	1/2 X 1-1/2	39	2.00	1.31	3.38	2.69
4030	77300	1700	5.75	3.00	8.50	7.75	5.54	3	5/8 X 1-3/4	39	2.39	1.63	4.13	3.38
4040	77300	1700	5.75	4.00	8.50	7.75	5.54	3	5/8 X 1-3/4	40	2.39	1.63	4.13	3.38
4535	110000	2450	6.38	3.50	9.50	8.75	6.13	3	3/4 X 2	40	2.63	1.94	4.75	4.10
4545	110000	2450	6.38	4.50	9.50	8.75	6.13	3	3/4 X 2	40	2.63	1.94	4.75	4.10
5040	126000	3100	7.00	4.00	10.50	9.50	6.72	3	7/8 X 2-1/4	37	2.81	2.31	5.25	4.81
5050	126000	3100	7.00	5.00	10.50	9.50	6.72	3	7/8 X 2-1/4	37	2.81	2.31	5.25	4.81

Note: For dimensions required for machining hubs, consult factory.

- Hub diameter required depends on the application. Hub diameter shown is based on 30,000 P.S.I. minimum ultimate tensile strength.
- ♦ **Important:** refer to service factor information on page 26.
- Space required to tighten bushing. Also space required to loosen screws to permit removal of hub by puller.

★ Space required to remove bushing using jackscrews-no puller required.

▲ Standard hex key cut to minimum usable length.

† Use in position shown in drawing above for tightening bushing on shaft. When loosening bushing remove screws and use all except one in the other holes.

Note: Installation and maintenance instructions for Dodge products available at www.baldor.com

Taper-Lock® Bushings - Stock Bore

TL Bush. Size	Bore	P/N Keyway	Wt.	Bushing Keyway	Shaft Keyway REF	Key Size REF
1008	1/2	119176	0.3	1/8 x 1/16	1/8 x 1/16	1/8 x 1/8
	9/16	119177	0.3			
	5/8	117073	0.3			
	11/16	119179	0.2			
	3/4	117150	0.2	3/16 x 3/32	3/16 x 3/32	3/16 x 3/16
	13/16	119181	0.2			
	7/8	117074	0.2			
	15/16 #	119183	0.2			
	1 #	117151	0.2	1/4 x 1/16	1/4 x 1/8	1/4 x 3/16 Δ
	14mm	119565	0.3			
	16mm	119566	0.3			
	18mm	119575	0.3			
	19mm	119569	0.3	6 x 2.8mm	6 x 3.5mm	6 x 6mm
	20mm	119576	0.3			
	22mm	119577	0.2			
	24mm	119567	0.2			
	25mm	119568	0.2	8 x 1.3mm	8 x 4mm	8 X 7mm
1108	1/2	119365	0.3	1/8 x 1/4	1/8 x 1/4	1/8 x 1/8
	9/16	119366	0.3			
	5/8	117075	0.3			
	11/16	119368	0.2			
	3/4	117152	0.2	3/16 x 3/32	3/16 x 3/32	3/16 x 3/16
	13/16	119370	0.2			
	7/8	117076	0.2			
	15/16	119372	0.2			
	1	117153	0.2	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	1-1/16 #	119374	0.2			
	1-1/8 #	117077	0.1			
	14mm	119651	0.3			
	16mm	119652	0.3	5 x 2.3mm	5 x 5.3mm	5 x 5mm
	18mm	119653	0.3			
	19mm	119570	0.3			
	20mm	119579	0.3			
	22mm	119580	0.3	6 x 2.8mm	6 x 3.5mm	6 x 6mm
	24mm	119581	0.2			
	25mm	119582	0.2			
	25mm	119582	0.2	8 X 3.3mm	8 X 4mm	8 X 7mm
1210	1/2	119191	0.6	1/8 x 1/16	1/8 x 1/16	1/8 x 1/8
	9/16	119192	0.6			
	5/8	117078	0.6			
	11/16	119194	0.5			
	3/4	117155	0.5	3/16 x 3/32	3/16 x 3/32	3/16 x 3/16
	13/16	119196	0.5			
	7/8	117079	0.5			
	15/16	119198	0.5			
	1	117155	0.5	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	1-1/16	119200	0.4			
	1-1/8	117080	0.4			
	1-3/16	117156	0.4			
	1-1/4	117157	0.4	5 x 2.3mm	5 x 5.3mm	5 x 5mm
	14mm	119583	0.6			
	16mm	119654	0.6			
	18mm	119584	0.5			
	19mm	119571	0.5	6 x 2.8mm	6 x 3.5mm	6 x 6mm
	20mm	119585	0.5			
	22mm	119655	0.5			
	24mm	119586	0.5			
	25mm	119587	0.4	8 X 3.3mm	8 X 4mm	8 X 7mm
	28mm	119588	0.4			
	30mm	119589	0.4			
	32mm	119590	0.4			

Δ Key furnished for these sizes ONLY

+ These sizes are STEEL

Refer to torque capacity ratings on page 20. If service factor of 2.0 or greater is required consult Baldor.

TL Bush. Size	Bore	P/N Keyway	Wt.	Bushing Keyway	Shaft Keyway REF	Key Size REF
1215	1/2	119001	0.9	1/8 x 1/16	1/8 x 1/16	1/8 x 1/8
	9/16	119002	0.9			
	5/8	119003	0.8			
	11/16	119004	0.8			
	3/4	119005	0.8	3/16 x 3/32	3/16 x 3/32	3/16 x 3/16
	13/16	119006	0.8			
	7/8	119007	0.8			
	15/16	119008	0.8			
	1	119009	0.7	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	1-1/16	119010	0.6			
	1-1/8	119011	0.6			
	1-3/16	119012	0.5			
	1-1/4	119013	0.5			
1310	1/2	119390	0.7	1/8 x 1/16	1/8 x 1/16	1/8 x 1/8
	9/16	119391	0.7			
	5/8	119392	0.7			
	11/16	119393	0.7			
	3/4	119394	0.7	3/16 x 3/32	3/16 x 3/32	3/16 x 3/16
	13/16	119395	0.7			
	7/8	119396	0.7			
	15/16	119397	0.6			
	1	119398	0.6	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	1-1/16	119399	0.6			
	1-1/8	119400	0.6			
	1-3/16	119401	0.6			
	1-1/4	119402	0.6			
	1-5/16 #	119403	0.6	5/16 x 5/32	5/16 x 5/32	5/16 x 5/16
	1-3/8 #	119404	0.6			
	1-7/16 +	119438	0.6			
	14mm	119656	0.7			
1610	16mm	119657	0.7	5 x 2.3mm	5 x 5.3mm	5 x 5mm
	18mm	119658	0.7			
	19mm	119572	0.7			
	20mm	119659	0.6			
	22mm	119660	0.6	6 x 2.8mm	6 x 3.5mm	6 x 6mm
	24mm	119591	0.6			
	25mm	119592	0.5			
	28mm	119593	0.5			
	30mm	119594	0.5	8 X 3.3mm	8 X 4mm	8 X 7mm
	32mm	119595	0.4			
	35mm	119596	0.4			
	10 X 3.3mm	10 X 5mm	10 X 8mm			
	1/2	119211	0.9	1/8 x 1/16	1/8 x 1/16	1/8 x 1/8
	9/16	119212	0.9			
	5/8	117081	0.9			
	11/16	119214	0.9			
	3/4	117158	0.9	3/16 x 3/32	3/16 x 3/32	3/16 x 3/16
	13/16	119216	0.9			
	7/8	117082	0.8			
	15/16	117083	0.8			
	1	117159	0.8	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	1-1/16	119220	0.8			
	1-1/8	117084	0.7			
	1-3/16	117160	0.7			
	1-1/4	117161	0.7	5/16 x 5/32	5/16 x 5/32	5/16 x 5/16
	1-5/16	119224	0.6			
	1-3/8	117085	0.6			
	1-7/16	117162	0.6			
	1-1/2	117163	0.5	3/8 x 3/16	3/8 x 3/16	3/8 x 3/8
	1-9/16 #	119228	0.5			
	1-5/8 #	117086	0.5			
	1-11/16 +	117071	0.5			
	14mm	119661	0.9	5 x 2.3mm	5 x 5.3mm	5 x 5mm
	16mm	119662	0.9			

Taper-Lock® Bushings - Stock Bore

TL Bush. Size	Bore	P/N Keyway	Wt.	Bushing Keyway	Shaft Keyway REF	Key Size REF
1610 (Con't.)	18mm	119663	0.9	6 x 2.8mm	6 x 3.5mm	6 x 6mm
	19mm	119573	0.8			
	20mm	119598	0.8			
	22mm	119236	0.8			
	24mm	119599	0.8	8 X 3.3mm	8 X 4mm	8 X 7mm
	25mm	119600	0.7			
	28mm	119601	0.7			
	30mm	119602	0.7			
	32mm	119603	0.6	10 X 3.3mm	10 X 5mm	10 X 8mm
	35mm	119604	0.6			
	38mm	119605	0.5			
	40mm	119606	0.5			
	42mm +	393002	0.5	12 X 3.3mm	12 X 5mm	12 X 8mm
	1/2	119040	1.3	1/8 x 1/16	1/8 x 1/16	1/8 x 1/8
1615	9/16	119041	1.3			
	5/8	119042	1.3			
	11/16	119043	1.2			
	3/4	119044	1.2	3/16 x 3/32	3/16 x 3/32	3/16 x 3/16
	13/16	119045	1.2			
	7/8	119046	1.1			
	15/16	119047	1.1			
	1	119048	1.1	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	1-1/16	119049	1			
	1-1/8	119050	1			
	1-3/16	119051	1			
	1-1/4	119052	0.9	5/16 x 5/32	5/16 x 5/32	5/16 x 5/16
	1-5/16	119053	0.8			
	1-3/8	119054	0.8			
	1-7/16	119055	0.7			
	1-1/2	119056	0.7	3/8 x 3/16	3/8 x 3/16	3/8 x 3/8
	1-9/16 #	119057	0.7			
	1-5/8 #	119058	0.6			
	1-11/16 +	119068	0.6			
	25mm	119039	0.7	8 X 3.3mm	8 X 4mm	8 X 7mm
	35mm	119038	0.7	10 X 3.3mm	10 X 5mm	10 X 8mm
2012	1/2	119241	1.7	1/8 x 1/16	1/8 x 1/16	1/8 x 1/8
	9/16	119242	1.7			
	5/8	117087	1.7			
	11/16	119244	1.7			
	3/4	117088	1.7	3/16 x 3/32	3/16 x 3/32	3/16 x 3/16
	13/16	119246	1.7			
	7/8	117089	1.6			
	15/16	119248	1.6			
	1	117164	1.6	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	1-1/16	119250	1.6			
	1-1/8	117090	1.5			
	1-3/16	117165	1.5			
	1-1/4	117166	1.4	5/16 x 5/32	5/16 x 5/32	5/16 x 5/16
	1-5/16	119254	1.3			
	1-3/8	117091	1.2			
	1-7/16	117167	1.2			
	1-1/2	117168	1.2	3/8 x 3/16	3/8 x 3/16	3/8 x 3/8
	1-9/16	119258	1.2			
	1-5/8	117092	1.2			
	1-11/16	117093	1.1			
	1-3/4	117094	1	1/2 x 1/4	1/2 x 1/4	1/2 x 1/2
	1-13/16	119262	1			
	1-7/8	117095	0.9			

Δ Key furnished for these sizes ONLY

+ These sizes are STEEL

Refer to torque capacity ratings on page 20. If service factor of 2.0 or greater is required consult Baldor.

TL Bush. Size	Bore	P/N Keyway	Wt.	Bushing Keyway	Shaft Keyway REF	Key Size REF
2012 (Con't.)	1-15/16 #	117169	0.9	1/2 x 3/16	1/2 x 1/4	1/2 x 7/16 Δ
	2 #	117170	0.9			
	2-1/8 +	117177	0.9			
	14mm	119664	1.7			
	16mm	119665	1.7	5 x 2.3mm	5 x 5.3mm	5 x 5mm
	18mm	119666	1.6			
	19mm	119574	1.6			
	20mm	119607	1.6			
	22mm	119667	1.6	6 x 2.8mm	6 x 3.5mm	6 x 6mm
	24mm	119608	1.5			
	25mm	119609	1.5			
	28mm	119610	1.5			
	30mm	119611	1.4	8 X 3.3mm	8 X 4mm	8 X 7mm
	32mm	119612	1.4			
	35mm	119613	1.3			
	38mm	119614	1.3			
2517	40mm	119615	1.2	10 X 3.3mm	10 X 5mm	10 X 8mm
	42mm	119616	1.1			
	45mm	119617	1			
	48mm	119668	0.9			
	1/2	119100	3.7	12 X 3.3mm	12 X 5mm	12 X 8mm
	5/8	119102	3.6			
	11/16	119103	3.5			
	3/4	119104	3.4			
	13/16	119105	3.4	14 X 3.8mm	14 X 5.5mm	14 X 9mm
	7/8	119106	3.3			
	15/16	119107	3.3			
	1	119108	3.3			
	1-1/16	119109	3.2	1/8 x 1/16	1/8 x 1/16	1/8 x 1/8
	1-1/8	119110	3.2			
	1-3/16	119111	3.2			
	1-1/4	119112	3.2			
2517	1-5/16	119113	3.1	3/16 x 3/32	3/16 x 3/32	3/16 x 3/16
	1-3/8	119114	3.1			
	1-7/16	119115	3			
	1-1/2	119116	2.9			
	1-9/16	119117	2.9	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	1-5/8	119118	2.8			
	1-11/16	119119	2.8			
	1-3/4	119120	2.7			
	1-13/16	119121	2.6	3/8 x 3/16	3/8 x 3/16	3/8 x 3/8
	1-7/8	119122	2.5			
	1-15/16	117173	2.4			
	2	117174	2.3			
	2-1/16	119125	2.3	1/2 x 1/4	1/2 x 1/4	1/2 x 1/2
	2-1/8	117096	2.2			
	2-3/16	117175	2.1			
	2-1/4	117097	2			
	2-5/16	119129	1.9	5/16 x 5/32	5/16 x 5/32	5/16 x 5/16
	2-3/8	117098	1.9			
	2-7/16 #	117176	1.8			
	2-1/2 #	117099	1.8			
	2-5/8 +	117111	1.8	5/8 x 3/16	5/8 x 5/16	5/8 x 1/2 Δ
	2-11/16 +	117115	1.8			
	14mm	119669	3.6			
	16mm	119670	3.6			
	18mm	119671	3.5	5 x 2.3mm	5 x 5.3mm	5 x 5mm
	19mm	119672	3.4			
	20mm	119618	3.4			
	22mm	119619	3.3			
	24mm	119620	3.3	6 x 2.8mm	6 x 3.5mm	6 x 6mm
	25mm	119621	3.2			
	28mm	119622	3.1			
	30mm	119623	3.1			

Taper-Lock® Bushings - Stock Bore

TL Bush. Size	Bore	P/N Keyway	Wt.	Bushing Keyway	Shaft Keyway REF	Key Size REF
2517 (Con't.)	32mm	119624	3	10 X 3.3mm	10 X 5mm	10 X 8mm
	35mm	119625	2.9			
	38mm	119626	2.9			
	40mm	119627	2.8	12 X 3.3mm	12 X 5mm	12 X 8mm
	42mm	119628	2.6			
	45mm	119629	2.5	14 X 3.8mm	14 X 5.5mm	14 X 9mm
	48mm	119630	2.4			
	50mm	119640	2.3	16 X 4.3mm	16 X 6mm	16 X 10mm
	55mm	119641	2			
	60mm	119642	1.7	18 X 4.4mm	18 X 7mm	18 X 11mm
	65mm	119643	1.4			
2525	3/4	119304	4.9	3/16 x 3/32	3/16 x 3/32	3/16 x 3/16
	7/8	119306	4.8	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	15/16	119307	4.8			
	1	119308	4.8			
	1-1/8	119310	4.6			
	1-3/16	119311	4.5			
	1-1/4	119312	4.4	5/16 x 5/32	5/16 x 5/32	5/16 x 5/16
	1-3/8	119314	4.2			
	1-7/16	119315	4.2			
	1-1/2	119316	4			
	1-5/8	119318	3.8	3/8 x 3/16	3/8 x 3/16	3/8 x 3/8
	1-11/16	119319	3.8			
	1-3/4	119320	3.7			
	1-13/16	119321	3.2			
	1-7/8	119322	3.4	1/2 x 1/4	1/2 x 1/4	1/2 x 1/2
	1-15/16	119323	3.2			
	2	119324	3.1			
	2-1/8	119326	2.9			
	2-3/16	119327	2.5	5/8 x 3/16	5/8 x 5/16	5/8 x 1/2 Δ
	2-1/4	119328	2.3			
	2-5/16	119329	2			
	2-3/8	119330	2			
	2-7/16	119331	2			
	2-1/2	119332	2	3/16 x 3/32	3/16 x 3/32	3/16 x 3/16
	7/8	117103	6.5			
	15/16	117101	6.5			
	1	117102	6.5			
	1-1/8	117104	6.4	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	1-3/16	117105	6.4			
	1-1/4	117106	6.3			
	1-5/16	117107	6.1			
	1-3/8	117108	6	5/16 x 5/32	5/16 x 5/32	5/16 x 5/16
	1-7/16	117109	6			
	1-1/2	117110	5.9			
	1-9/16	117135	5.9			
	1-5/8	117112	5.9	3/8 x 3/16	3/8 x 3/16	3/8 x 3/8
	1-11/16	117113	5.7			
	1-3/4	117114	5.6			
	1-13/16	117136	5.5			
	1-7/8	117116	5.4	1/2 x 1/4	1/2 x 1/4	1/2 x 1/2
	1-15/16	117117	5.3			
	2	117118	5.2			
	2-1/16	117119	5			
	2-1/8	117120	5	5/8 x 5/16	5/8 x 5/16	5/8 x 5/8
	2-3/16	117121	4.9			
	2-1/4	117122	4.8			
	2-5/16	117137	4.6			
	2-3/8	117124	4.5			
	2-7/16	117125	4.4			

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Refer to torque capacity ratings on page 20. If service factor of 2.0 or greater is required consult Baldor.

TL Bush. Size	Bore	P/N Keyway	Wt.	Bushing Keyway	Shaft Keyway REF	Key Size REF
3020 (Con't.)	2-1/2	117126	4.3	5/8 x 5/16	5/8 x 5/16	5/8 x 5/8
	2-5/8	117128	4			
	2-11/16	117129	3.9			
	2-3/4	117130	3.7			
	2-13/16	117139	3.7			
	2-7/8	117132	3.6	3/4 x 1/4	3/4 x 3/8	3/4 x 5/8 Δ
	2-15/16 #	117133	3.6			
	3 #	117134	3.4			
	3-1/8 +	117178	3.3			
	3-3/16 +	117179	3.3			
	3-1/4 +	117180	3.3			
	24mm	119673	6.5	8 X 3.3mm	8 X 4mm	8 X 7mm
	25mm	119674	6.5			
	28mm	119675	6.4			
	30mm	119676	6.4			
	32mm	119677	6.3			
	35mm	119678	6	10 X 3.3mm	10 X 5mm	10 X 8mm
	38mm	119679	5.9	—	—	—
	40mm	119680	5.9	12 X 3.3mm	12 X 5mm	12 X 8mm
	42mm	119681	5.8	—	—	—
	45mm	119682	5.6	—	—	—
	48mm	119644	5.5	14 X 3.8mm	14 X 5.5mm	14 X 9mm
	50mm	119645	5.2	—	—	—
	55mm	119646	5	16 X 4.3mm	16 X 6mm	16 X 10mm
	60mm	119647	4.9	18 X 4.4mm	18 X 7mm	18 X 11mm
	65mm	119648	4.3	—	—	—
	70mm	119649	3.7	20 X 4.9mm	20 X 7.5mm	20 X 12mm
	75mm	119650	3.5	—	—	—
	80mm +	117721	4	22 X 5.4mm	22 X 9mm	22 X 14mm
3030	15/16	117004	10	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	1	117005	9.4			
	1-1/8	117007	9.4			
	1-3/16	117008	9.2			
	1-1/4	117009	9			
	1-5/16	117010	8.9	5/16 x 5/32	5/16 x 5/32	5/16 x 5/16
	1-3/8	117011	8.8			
	1-7/16	117012	8.6			
	1-1/2	117013	8.5			
	1-9/16	117014	8.4			
	1-5/8	117015	8.2	3/8 x 3/16	3/8 x 3/16	3/8 x 3/8
	1-11/16	117016	8			
	1-3/4	117017	7.8			
	1-13/16	117018	7.6			
	1-7/8	117019	7.5			
	1-15/16	117020	7.4			
	2	117021	7.3	1/2 x 1/4	1/2 x 1/4	1/2 x 1/2
	2-1/16	117022	7.2	—	—	—
	2-1/8	117023	7.1	—	—	—
	2-3/16	117024	6.9	—	—	—
	2-1/4	117025	6.7	—	—	—
	2-5/16	117026	6.6	5/8 x 5/16	5/8 x 5/16	5/8 x 5/8
	2-3/8	117027	6.4			
	2-7/16	117028	6.2			
	2-1/2	117029	6.1			
	2-5/8	117031	6			
	2-11/16	117032	5.9	3/4 x 1/8	3/4 x 3/8	3/4 x 1/2 Δ
	2-3/4	117033	5.6			
	2-7/8	117035	5.3			
	2-15/16 #	117036	5			
	3 #	117037	4.9			
	3-1/8 +	117181	4.7	—	—	—
	3-3/16 +	117182	4.7	—	—	—
	3-1/4 +	117183	4.7	3/4 x 1/4	3/4 x 3/8	3/4 x 5/8 Δ
	28mm	119808	9.4	8 X 3.3mm	8 X 4mm	8 X 7mm
	32mm	119809	9	10 X 3.3mm	10 X 5mm	10 X 8mm
	38mm	119810	8.4	—	—	—
	48mm	119811	7.6	14 X 3.8mm	14 X 5.5mm	14 X 9mm

Taper-Lock® Bushings - Stock Bore

TL Bush. Size	Bore	P/N Keyway	Wt.	Bushing Keyway	Shaft Keyway REF	Key Size REF
3030 (Con't.)	55mm	119812	6.9	16 X 4.3mm	16 X 6mm	16 X 10mm
	60mm	119813	6.4	18 X 4.4mm	18 X 7mm	18 X 11mm
	80mm +	119895	4	22 X 5.4mm	22 X 9mm	22 X 14mm
	1-3/16	119702	16	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	1-1/4	119703	14.6			
	1-5/16	119791	14.6	5/16 x 5/32	5/16 x 5/32	5/16 x 5/16
	1-3/8	119704	14.3			
	1-7/16	119734	14.2	3/8 x 3/16	3/8 x 3/16	3/8 x 3/8
	1-1/2	119705	14			
	1-9/16	119792	14			
	1-5/8	119735	14			
3525	1-11/16	119706	13.9	1/2 x 1/4	1/2 x 1/4	1/2 x 1/2
	1-3/4	119707	13.4			
	1-13/16	119793	13.3			
	1-7/8	119708	13.2			
	1-15/16	119709	13			
	2	119710	13			
	2-1/8	119711	12.6	5/8 x 5/16	5/8 x 5/16	5/8 x 5/8
	2-3/16	119712	12.4			
	2-1/4	119713	12.3			
	2-5/16	119736	12.2			
	2-3/8	119714	12			
	2-7/16	119715	11.7			
	2-1/2	119716	11.5	3/4 x 3/8	3/4 x 3/8	3/4 x 3/4
	2-9/16	119795	11.4			
	2-5/8	119717	11.1			
	2-11/16	119718	10.7			
	2-3/4	119719	10.4			
	2-13/16	119796	10.3			
	2-7/8	119720	10.1	7/8 x 1/8	7/8 x 7/16	7/8 x 9/16 Δ
	2-15/16	119721	10.5			
	3	119722	9.5			
	3-1/16	119797	9.4			
	3-1/8	119723	9.3			
	3-3/16	119724	8.6			
	3-1/4	119725	8.8	7/8 x 3/16	7/8 x 7/16	7/8 x 5/8 Δ
	3-5/16	119737	8.6			
	3-3/8	119726	8.5			
	3-7/16	119727	8.2			
	3-1/2	119728	8			
	3-9/16	119798	7.9			
	3-5/8 #	119729	7.9	1 x 1/4	1 x 1/2	1 x 3/4 Δ
	3-11/16 #	119730	7.9			
	3-3/4 #	119731	7.9			
	3-13/16 #	119799	7.9			
	3-7/8 #	119732	7.9			
	3-15/16 #	119733	7.9			
3535	1-3/16	117207	15.2	1/4 x 1/8	1/4 x 1/8	1/4 x 1/4
	1-1/4	117208	14.9			
	1-3/8	117209	14.8	5/16 x 5/32	5/16 x 5/32	5/16 x 5/16
	1-7/16	117210	14.6			
	1-1/2	117211	14.4	3/8 x 3/16	3/8 x 3/16	3/8 x 3/8
	1-5/8	117212	14.1			
	1-11/16	117213	14			
	1-3/4	117214	14			
	1-7/8	117215	13.6	1/2 x 1/4	1/2 x 1/4	1/2 x 1/2
	1-15/16	117216	13.4			
	2	117217	13.1			
	2-1/8	117218	12.6			
	2-3/16	117219	12.4			
	2-1/4	117220	12.2			

Δ Key furnished for these sizes ONLY

+ These sizes are STEEL

Refer to torque capacity ratings on page 20. If service factor of 2.0 or greater is required consult Baldor.

TL Bush. Size	Bore	P/N Keyway	Wt.	Bushing Keyway	Shaft Keyway REF	Key Size REF
3535 (Con't.)	2-5/16	117237	12	5/8 x 5/16	—	—
	2-3/8	117221	11.7		—	—
	2-7/16	117222	11.7		—	—
	2-1/2	117223	11		5/8 x 5/16	5/8 x 5/8
	2-5/8	117224	10.9		—	—
	2-11/16	117225	10.7		—	—
	2-3/4	117226	10	3/4 x 3/8	—	—
	2-7/8	117227	9.8		—	—
	2-15/16	117228	9.7		—	—
	3	117229	9.2		3/4 x 3/8	3/4 x 3/4
	3-1/8	117230	9.2		—	—
	3-3/16	117231	8.8		—	—
	3-1/4	117232	8.7		—	—
	3-5/16	117236	8.6	7/8 x 1/8	7/8 x 7/16	7/8 x 9/16 Δ
	3-3/8	117233	8.7	—	—	—
	3-7/16	117234	8.3	7/8 x 3/16	7/8 x 7/16	7/8 x 5/8 Δ
	3-1/2	117235	8	7/8 x 1/4	7/8 x 7/16	7/8 x 11/16 Δ
	3-5/8 #	117707	7.1	7/8 x 3/16	7/8 x 7/16	7/8 x 5/8 Δ
	3-11/16 #	117708	6.8	1 x 1/4	1 x 1/2	1 x 3/4 Δ
	3-3/4 #	117709	6.4			
	3-7/8 #	117710	6	10 X 3.3mm	10 X 5mm	10 X 8mm
	3-15/16 #	117703	5.6			
4030	32mm	119814	14.6	14 X 3.8mm	14 X 5.5mm	14 X 9mm
	38mm	119815	14			
	48mm	119816	13.2	16 X 4.3mm	16 X 6mm	16 X 10mm
	50mm	117738	13			
	55mm	119817	11.1	18 X 4.4mm	18 X 7mm	18 X 11mm
	60mm	119683	11.1			
	65mm	117737	11	20 X 4.9mm	20 X 7.5mm	20 X 12mm
	75mm	117722	10			
	80mm	117297	10	22 X 5.4mm	22 X 9mm	22 X 14mm
	85mm	393170	10			
	90mm	426013	10	25 X 5.4mm	25 X 9mm	25 X 14mm
	95mm	426013	10			
	1-7/16	119738	24	3/8 x 3/16	3/8 x 3/16	3/8 x 3/8
	1-1/2	119739	22			
	1-9/16	119770	21.9			
	1-5/8	119740	21.8			
	1-11/16	119771	21.5			
	1-3/4	119772	21.2	1/2 x 1/4	1/2 x 1/4	1/2 x 1/2
	1-13/16	119773	21			
	1-7/8	119774	20.9			
	1-15/16	119775	20.7			
	2	119741	20.6			
	2-1/16	119776	20.6			
	2-1/8	119742	20.7	5/8 x 5/16	5/8 x 5/16	5/8 x 5/8
	2-3/16	119743	20.4			
	2-1/4	119744	20.1			
	2-5/16	119777	20			
	2-3/8	119745	19.3			
	2-7/16	119746	19.3			
	2-1/2	119778	19.2	3/4 x 3/8	3/4 x 3/8	3/4 x 3/4
	2-9/16	119779	19.1			
	2-5/8	119747	19			
	2-11/16	119780	18.4			
	2-3/4	119748	17.7			
	2-13/16	119781	17.5			
	2-7/8	119749	17.2	3/4 x 3/8	3/4 x 3/8	3/4 x 3/4
	2-15/16	119750	17.2			
	3	119751	17			
	3-1/16	119782	16.8			
	3-1/8	119752	16.5			
	3-3/16	119783	15.9			
	3-1/4	119753	15.4			

Taper-Lock® Bushings - Stock Bore

TL Bush. Size	Bore	P/N Keyway	Wt.	Bushing Keyway	Shaft Keyway REF	Key Size REF
4030 (Con't.)	3-5/16	119784	14.9	7/8 x 7/16	7/8 x 7/16	7/8 x 7/8
	3-3/8	119754	14.6			
	3-7/16	119755	14.1			
	3-1/2	119756	13.4			
	3-9/16	119785	13.3			
	3-5/8	119757	13.2			
	3-11/16	119786	13	7/8 x 3/16	7/8 x 7/16	7/8 x 5/8 Δ
	3-3/4	119758	12.7			
	3-13/16	119787	12.7	1 x 1/4	1 x 1/2	1 x 3/4 Δ
	3-7/8	119759	12.6			
	3-15/16	119760	12.6			
	4	119761	12.6			
	4-1/8 #	119788	12.6			
	4-3/16 #	119762	12.6			
	4-1/4 #	119763	12.6			
	4-3/8 #	119764	12.6			
	4-7/16 #	119765	11.8			
4040	1-7/16	117310	24	3/8 x 3/16	3/8 x 3/16	3/8 x 3/8
	1-1/2	117311	22			
	1-5/8	117312	22			
	1-11/16	117313	21.9			
	1-3/4	117314	21.9			
	1-7/8	117315	21	1/2 x 1/4	1/2 x 1/4	1/2 x 1/2
	1-15/16	117316	21.2			
	2	117317	21.1			
	2-1/8	117318	20.6			
	2-3/16	117319	20.3			
	2-1/4	117320	20.2	5/8 x 5/16	5/8 x 5/16	5/8 x 5/8
	2-3/8	117321	19.6			
	2-7/16	117322	19.3			
	2-1/2	117323	18.8			
	2-5/8	117324	18.7			
	2-11/16	117325	18.3	3/4 x 3/8	3/4 x 3/8	3/4 x 3/4
	2-3/4	117326	18.2			
	2-13/16	117267	17.8			
	2-7/8	117327	17.5			
	2-15/16	117328	17.2			
	3	117329	16.8			
	3-1/8	117330	16.2	7/8 x 7/16	7/8 x 7/16	7/8 x 7/8
	3-3/16	117331	15.8			
	3-1/4	117332	15.5			
	3-3/8	117333	14.8			
	3-7/16	117334	14.4			
	3-1/2	117335	14	7/8 x 3/16	7/8 x 7/16	7/8 x 5/8 Δ
	3-5/8	117337	13.5			
	3-11/16	117340	13.5			
	3-3/4	117336	13.5			
	3-7/8	117341	12.9			
	3-15/16	117338	12.5			
	4	117352	12	1 x 1/4	1 x 1/2	1 x 3/4 Δ
	4-1/8 #	117714	11.2			
	4-3/16 #	117715	10.7			
	4-1/4 #	117716	10.3			
	4-3/8 #	117717	9.5			
	4-7/16 #	117704	8.9			
	48mm	119818	21	14 X 3.8mm	14 X 5.5mm	14 X 9mm
	55mm	119819	20.4			
	60mm	119820	19.5			
	75mm	117723	10			
	80mm	117724	10			
	90mm	117726	10			
	95mm	117725	10	25 X 5.4mm	25 X 9mm	25 X 14mm
	100mm	117729	10			

Δ Key furnished for these sizes ONLY

+ These sizes are STEEL

Refer to torque capacity ratings on page 20. If service factor of 2.0 or greater is required consult Baldor.

TL Bush. Size	Bore	P/N Keyway	Wt.	Bushing Keyway	Shaft Keyway REF	Key Size REF
4535	1-15/16	114765	31	1/2 x 1/4	1/2 x 1/4	1/2 x 1/2
	2	114766	29.7			
	2-1/16	114767	29.5			
	2-1/8	114768	29.3			
	2-3/16	114769	29			
	2-1/4	114770	28.8	5/8 x 5/16	5/8 x 5/16	5/8 x 5/8
	2-5/16	114771	28.6			
	2-3/8	114772	27.4			
	2-7/16	114773	28			
	2-1/2	114774	26.7			
	2-9/16	114775	26.4			
	2-5/8	114776	25.9			
	2-11/16	114777	25.4			
	2-3/4	114778	25			
	2-13/16	114779	24.9	3/4 x 3/8	3/4 x 3/8	3/4 x 3/4
	2-7/8	114780	24.8			
	2-15/16	114781	24.2			
	3	114782	24.2			
	3-1/16	114783	24.2			
	3-1/8	114784	24.1	7/8 x 7/16	7/8 x 7/16	7/8 x 7/8
	3-3/16	114785	23.8			
	3-1/4	114786	23.1			
	3-5/16	114787	22.7			
	3-3/8	114788	22.4			
	3-7/16	114789	21.5			
	3-1/2	114790	21.3			
	3-9/16	114791	21.1			
	3-5/8	114792	21			
	3-11/16	114793	20.3	1 x 1/2	1 x 1/2	1 x 1
	3-3/4	114794	19.9			
	3-13/16	114795	19.6			
	3-7/8	114796	19.3			
	3-15/16	114797	18.9			
	4	114798	18.7	1 x 1/4	1 x 1/2	1 x 3/4 Δ
	4-1/8	114799	18.6			
	4-3/16	114800	18.5			
	4-1/4	114801	17.8			
	4-3/8	114802	16.8			
	4-7/16	114803	15.4	1-1/4 x 1/4	1-1/4 x 5/8	1-1/4 x 7/8 Δ
	4-1/2	114804	15.3			
	4-3/4 #	114805	15.2			
	4-7/8 #	114806	15.1			
	4-15/16 #	114807	14.9			
4545	1-15/16	117416	29.9	1/2 x 1/4	1/2 x 1/4	1/2 x 1/2
	2	117417	29.8			
	2-1/8	117849	29.8			
	2-3/16	117419	29			
	2-3/8	117421	28.2			
	2-7/16	117422	27.9	5/8 x 5/16	5/8 x 5/16	5/8 x 5/8
	2-1/2	117850	27.5			
	2-5/8	117424	27			
	2-3/4	117426	26.5			
	2-7/8	117427	25.7			
	2-15/16	117428	25.3	3/4 x 3/8	3/4 x 3/8	3/4 x 3/4
	3	117429	25.2			
	3-1/8	117430	24.3			
	3-3/16	117431	24.2			
	3-1/4	117432	23.9			
	3-3/8	117433	22.8	7/8 x 7/16	7/8 x 7/16	7/8 x 7/8
	3-7/16	117434	22.6			
	3-1/2	117435	22.1			
	3-5/8	117413	21.2			
	3-3/4	117436	20.3	1 x 1/2	1 x 1/2	1 x 1
	3-7/8	117437	19.5			
	3-15/16	117438	19			
	4	117439	18.6			
	4-1/8	117444	17.5			
	4-3/16	117443	17.1	1 x 1/4	1 x 1/2	1 x 3/4
	4-1/4	117441	17			
	4-3/8	117442	16.9			

Taper-Lock® Bushings - Stock Bore

TL Bush. Size	Bore	P/N Keyway	Wt.	Bushing Keyway	Shaft Keyway REF	Key Size REF
4545 (Con't.)	4-7/16	117440	16.5	1 x 1/4	1 x 1/2	1 x 3/4 Δ
	4-1/2	117447	15.9			
	4-3/4 #	117718	13.9			
	4-7/8 #	117719	12.9	1-1/4 x 1/4	1-1/4 x 5/8	1-1/4 x 7/8 Δ
	4-15/16 #	117705	12.5	—	—	—
5040	2-7/16	114865	39.5	5/8 x 5/16	5/8 x 5/16	5/8 x 5/8
	2-1/2	114866	38.3			
	2-9/16	114867	37.7			
	2-5/8	114868	37.1			
	2-11/16	114869	36.9			
	2-3/4	114870	36.6	3/4 x 3/8	3/4 x 3/8	3/4 x 3/4
	2-13/16	114871	36.5			
	2-7/8	114872	36.4			
	2-15/16	114873	36.2			
	3	114874	35.6			
	3-1/16	114875	35.2			
	3-1/8	114876	34.8			
	3-3/16	114877	33.9			
	3-1/4	114878	33.2			
	3-5/16	114879	33	7/8 x 7/16	7/8 x 7/16	7/8 x 7/8
	3-3/8	114880	32.7			
	3-7/16	114881	32			
	3-1/2	114882	31.7			
	3-9/16	114883	31.4			
	3-5/8	114884	31.1	1 x 1/2	1 x 1/2	1 x 1
	3-11/16	114885	30.4			
	3-3/4	114886	29.7			
	3-13/16	114887	29.4			
	3-7/8	114888	29			
	3-15/16	114889	28.7			
	4	114890	27.8			
	4-1/8	114891	27.5			
	4-3/16	114892	27.2			
	4-1/4	114893	27			
	4-3/8	114894	26	1-1/4 x 1/4	1-1/4 x 5/8	1-1/4 x 7/8 Δ
	4-7/16	114895	25.1			
	4-1/2	114896	23.6			
	4-3/4	114897	22.9			
	4-7/8	114898	22.2			
	4-15/16	114899	20.6	5		
	5	114900	20.5			

TL Bush. Size	Bore	P/N Keyway	Wt.	Bushing Keyway	Shaft Keyway REF	Key Size REF
5050	2-7/16	117458	39	5/8 x 5/16	5/8 x 5/16	5/8 x 5/8
	2-11/16	117450	37.4			
	2-15/16	117459	36			
	3-3/8	117452	33	7/8 x 7/16	7/8 x 7/16	7/8 x 7/8
	3-7/16	117460	32.6			
	3-5/8	117453	31.2			
	3-7/8	117454	29.3	1 x 1/2	1 x 1/2	1 x 1
	3-15/16	117461	28.6			
	4	117466	28.3			
	4-1/4	117465	26.2			
	4-3/8	117469	25			
	4-7/16	117462	24.4	1-1/4 x 1/4	1-1/4 x 5/8	1-1/4 x 7/8 Δ
	4-1/2	117467	23.9			
	4-5/8	117734	23			
	4-7/8	117468	22.3			
	4-15/16	117463	21.4			
	5	117464	20.9	28 X 6.4mm	28 X 10mm	28 X 16mm
	110mm	117736	26.2			

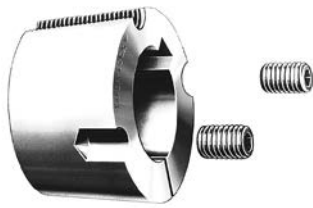
Δ Key furnished for these sizes ONLY

+ These sizes are STEEL

Refer to torque capacity ratings on page 20. If service factor of 2.0 or greater is required consult Baldor.

Service Factor	Type of Loading
1.00	Light starting & steady running
1.50	Light starting & uneven running
2.00	Fairly heavy starting & steady or uneven running
2.50	Light or heavy starting & moderate shock running
3.00	Light or heavy starting & severe shock running, or reversing loads

Taper-Lock® Bushings - Reborable



Note:

All reborable bushings are stocked without sawsplit to facilitate re-machining. Sawsplit must be made in bushing to allow it to compress for proper gripping of the shaft. Factory rebores and keyseat service as listed in MLP price book includes sawsplit

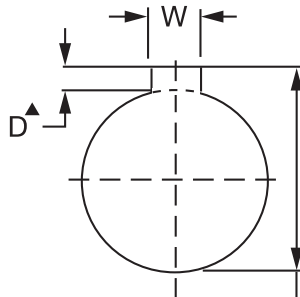
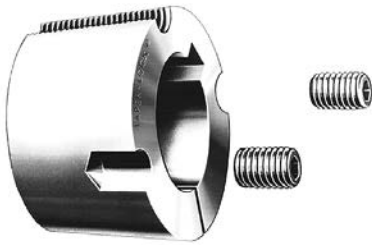
TL Bush. Size	Sintered Steel		Cast Iron		Ductile Iron	
	Bore	P/N	Bore	P/N	Bore	P/N
1008	1/2	119187	—	—	—	—
1108	1/2	119361	—	—	—	—
1210	1/2	119206	—	—	—	—
1215	1/2	119023	—	—	—	—
1310	1/2	119386	—	—	—	—
1610	1/2	119209	—	—	—	—
1615	1/2	119067	—	—	—	—
2012	1/2	119272	—	—	—	—
2517	1/2	119141	—	—	—	—
2525	—	—	—	—	—	—
3020	7/8	117147	—	—	—	—
3020	1-11/16	117149	—	—	—	—
3030	—	—	15/16	117045	—	—
3525	—	—	1-3/16	119700	1-3/16	119701
3535	—	—	1-3/16	117250	1-7/16	117205
4030	—	—	1-7/16	119789	1-15/16	119790
4040	—	—	1-7/16	117345	1-15/16	117307
4535	—	—	1-15/16	119766	2-7/16	119767
4545	—	—	1-15/16	117448	2-7/16	117414
5040	—	—	2-7/16	119768	2-15/16	119769
5050	—	—	2-7/16	117451	2-15/16	117455

TAPER-LOCK BUSHINGS - MAXIMUM BORE CAPACITIES (INCHES)

TL Bush. Size	Sintered Steel			Cast Iron			Ductile Iron		
	Full Key	Shallow Key	No Key*	Full Key	Shallow Key	No Key*	Full Key	Shallow Key	No Key*
1008	7/8	1	1	—	—	—	—	—	—
1108	1	1-1/8	1-1/8	—	—	—	—	—	—
1210	1-1/4	1-1/4	1-1/4	—	—	—	—	—	—
1215	1-1/4	1-1/4	1-1/4	—	—	—	—	—	—
1310	1-3/8	1-3/8	1-3/8	—	—	—	—	—	—
1610	1-1/2	1-5/8	1-5/8	—	—	—	—	—	—
1615	1-1/2	1-5/8	1-5/8	—	—	—	—	—	—
2012	1-7/8	2	2	—	—	—	—	—	—
2517	2-1/4	2-1/2	2-1/2	—	—	—	—	—	—
2525	—	—	—	2-1/4	2-1/2	2-1/2	—	—	—
3020	2-3/4	3	3	2-3/4	3	3	—	—	—
3030	—	—	—	2-3/4	3	3	—	—	—
3525	—	—	—	3-1/4	3-1/2	3-1/2	3-1/2	3-15/16	3-15/16
3535	—	—	—	3-1/4	3-1/2	3-1/2	3-1/2	3-15/16	3-15/16
4030	—	—	—	3-5/8	4	4	4	4-7/16	4-7/16
4040	—	—	—	3-5/8	4	4	4	4-7/16	4-7/16
4535	—	—	—	4-1/2	4-1/2	4-1/2	4-1/2	4-15/16	4-15/16
4545	—	—	—	4-1/2	4-1/2	4-1/2	4-1/2	4-15/16	4-15/16
5040	—	—	—	4-1/2	5	5	5	5-5/16	5-5/16
5050	—	—	—	4-1/2	5	5	5	5-5/16	5-5/16

* Verify torque capacity: Contact application engineering for assistance

Taper-Lock® Bushings - Reborable



Ref.: Bore + D

ISO standard method for measuring keyseat depth.

▲ Depth measured at centerline

TAPER-LOCK BUSHINGS - MAXIMUM BORE CAPACITIES (METRIC)

TL Bush. Size	Min. Bore	Sintered Steel			Cast Iron			Ductile Iron		
		Full Key	Shallow Key	No Key*	Full Key	Shallow Key	No Key*	Full Key	Shallow Key	No Key*
1008	13	22	25	25	—	—	—	—	—	—
1108	13	25	25	29	—	—	—	—	—	—
1210	13	32	32	32	—	—	—	—	—	—
1215	13	32	32	32	—	—	—	—	—	—
1310	13	35	35	35	—	—	—	—	—	—
1610	13	40	40	40	—	—	—	—	—	—
1615	13	39	39	39	—	—	—	—	—	—
2012	13	50	50	51	—	—	—	—	—	—
2517	13	60	60	64	—	—	—	—	—	—
2525	20	—	—	—	60	60	64	—	—	—
3020	24	75	75	76	—	—	—	—	—	—
3030	24	—	—	—	75	75	76	—	—	—
3525	31	—	—	—	90	90	90	95	100	100
3535	31	—	—	—	85	85	85	95	95	100
4030	37	—	—	—	100	100	102	110	115	115
4040	37	—	—	—	100	100	102	105	105	113
4535	50	—	—	—	110	110	114	125	125	125
4545	50	—	—	—	110	110	114	115	115	125
5040	61	—	—	—	125	125	127	127	127	134
5050	61	—	—	—	125	125	127	127	127	134

Note: ISO standard method for measuring keyseat depth
mm bore and keyway dimensions conform to ISO standard recommendation R773, for “free” fit

Reference:

1 inch = 25.4 millimeters

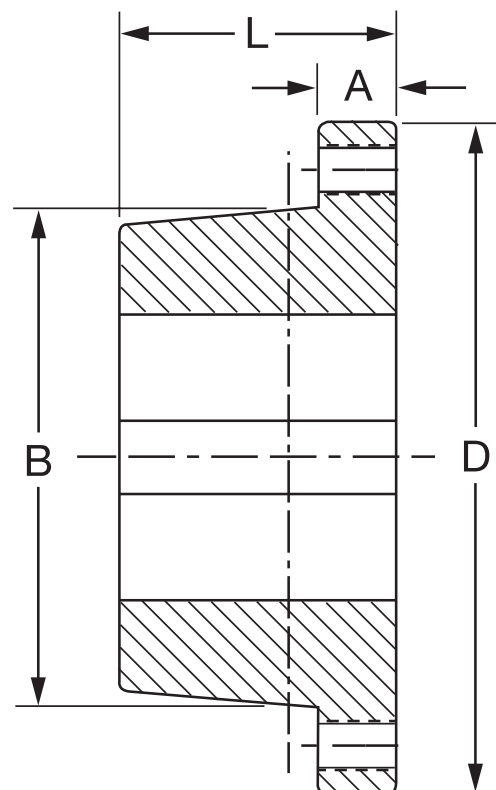
1 millimeter = .03937 inches

* Verify torque capacity: Contact application engineering for assistance.

XT Bushings

Usage: This product is specially designed for conveyor pulley applications.

- 2 in./ft. taper for easy on, easy off
- In steel and gray cast iron



DIMENSIONS

Bushings Size	Dimensions - Inches							Recommended Wrench Torque (ft.-lbs.)	Approx. Weight
	A	B	D	L	BC	No.	Size		
XTB15	7/16	2.000	2-7/8	1-5/16	2-7/16	4	1/4 - 20NC x 1-1/4	7.9	0.7
XTB20	15/32	2.688	3-3/4	1-13/32	3-3/16	4	5/16 - 18NC x 1-1/2	16.7	1.5
XTB25	5/8	3.188	4-7/16	1-7/8	3-3/4	4	3/8 - 16NC x 2	29.2	2.6
XTB30	11/16	3.875	5-5/16	2-1/16	4-9/16	4	7/16 - 14NC x 2	45.8	4.2
XTB35	25/32	4.688	6-5/16	2-15/32	5-7/16	4	1/2 - 13NC x 2-1/2	70	7.4
XTB40	7/8	5.313	7-1/8	2-13/16	6-1/8	4	9/16 - 12NC x 2-1/2	100	10.5
XTB45	15/16	5.938	8	3-5/16	6-7/8	4	5/8 - 11NC x 2-1/2	140	14.8
XTB50	1	7.250	10-1/8	3-3/4	8-5/16	4	3/4 - 10NC x 3	250	27.8
XTB60	1-1/8	8.625	11-15/16	4-1/8	9-7/8	4	7/8 - 9NC x 3-1/2	400	42.8
XTB70	1-5/16	10.000	13-15/16	4-11/16	11-9/16	4	1 - 8NC x 3-1/2	600	66.3
XTB80	1-3/8	11.125	15-5/8	5-1/8	12-7/8	4	1-1/8 - 7NC x 4	750	85.7
XTB100	1-9/16	13.688	17-15/16	6-3/16	15-9/16	6	1-1/8 - 7NC x 4	750	146
XTB120	1-3/4	16.188	20-5/8	7-1/16	18-3/16	8	1-1/8 - 7NC x 4	750	216

XT Bushings

Bushing No.	Bore	Part No.	Wt.	Keyseat
XTB15	5/8	226830	.7	3/16 x 3/32
	3/4	226831	.7	3/16 x 3/32
	7/8	226832	.7	3/16 x 3/32
	1	226833	.7	1/4 x 1/8
	1-1/8	226834	.7	1/4 x 1/8
	1-3/16	226835	.7	1/4 x 1/8
	1-1/4	226836	.7	1/4 x 1/8
	1-7/16	226837	.7	3/8 x 1/8 ♦
XTB20	1-1/2	226838	.7	3/8 x 1/8 ♦
	3/4	226839	1.5	3/16 x 3/32
	1	226840	1.5	1/4 x 1/8
	1-3/16	226841	1.5	1/4 x 1/8
	1-1/4	226842	1.5	1/4 x 1/8
	1-7/16	226843	1.5	3/8 x 3/16
	1-1/2	226844	1.5	3/8 x 3/16
	1-11/16	226845	1.5	3/8 x 3/16
XTB25	1-15/16	226846	1.5	1/2 x 3/16 ♦
	2	226847	1.5	1/2 x 3/16 ♦
	1	226848	2.6	1/4 x 1/8
	1-3/16	226849	2.6	1/4 x 1/8
	1-1/4	226850	2.6	1/4 x 1/8
	1-7/16	226851	2.6	3/8 x 3/16
	1-1/2	226852	2.6	3/8 x 3/16
	1-11/16	226853	2.6	3/8 x 3/16
XTB30	1-15/16	226854	2.6	1/2 x 1/4
	2	226855	2.6	1/2 x 1/4
	2-3/16	226856	2.6	1/2 x 1/4
	2-7/16	226857	2.6	5/8 x 1/8 ♦
	1-7/16	226858	4.2	3/8 x 3/16
	1-1/2	226859	4.2	3/8 x 3/16
	1-11/16	226860	4.2	3/8 x 3/16
	1-15/16	226861	4.2	1/2 x 1/4
XTB35	2-3/16	226862	4.2	1/2 x 1/4
	2-7/16	226863	4.2	5/8 x 5/16
	2-11/16	226864	4.2	5/8 x 5/16
	2-15/16	226865	4.2	3/4 x 3/16 ♦
	1-15/16	226866	7.4	1/2 x 1/4
	2-3/16	226867	7.4	1/2 x 1/4
	2-7/16	226868	7.4	5/8 x 5/16
	2-1/2	226869	7.4	5/8 x 5/16
XTB40	2-11/16	226870	7.4	5/8 x 5/16
	2-15/16	226871	7.4	3/4 x 3/8
	3-7/16	226872	7.4	7/8 x 5/16

Bushing No.	Bore	Part No.	Wt.	Keyseat
XTB40	2-7/16	226873	10.5	5/8 x 5/16
	2-15/16	226874	10.5	3/4 x 3/8
	3-7/16	226875	10.5	7/8 x 7/16
	3-15/16	226876	10.5	1 x 3/8 ♦
XTB45	3-7/16	226877	14.8	7/8 x 7/16
	3-15/16	226878	14.8	1 x 1/2
	4-7/16	226879	14.8	1 x 3/8 ♦
XTB50	3-15/16	226880	27.8	1 x 1/2
	4-7/16	226881	27.8	1 x 1/2
	4-15/16	226882	27.8	1-1/4 x 5/8
XTB60	5-7/16	226883	42.8	1-1/4 x 5/8
	5-1/2	226884	42.8	1-1/4 x 5/8
	5-15/16	226885	42.8	1-1/2 x 3/4
	6	226886	42.8	1-1/2 x 3/4
XTB70	6-7/16	226887	66.3	1-1/2 x 3/4
	6-1/2	226888	66.3	1-1/2 x 3/4
	6-15/16	226889	66.3	1-3/4 x 3/4
	7	226890	66.3	1-3/4 x 3/4
XTB80	7-1/2	226891	85.7	1-3/4 x 3/4
	7-15/16	226892	85.7	2 x 3/4
	8	226893	85.7	2 x 3/4
XTB100	8-1/2	226894	146	2 x 3/4
	9	226895	146	2 x 3/4
	9-7/16	226896	146	2-1/2 x 7/8
	9-1/2	226897	146	2-1/2 x 7/8
	10	226898	146	2-1/2 x 7/8
XTB120	10-1/2	226899	216	2-1/2 x 7/8
	11	226900	216	2-1/2 x 7/8
	11-1/2	226901	216	3 x 1
	12	226902	216	3 x 1

♦ Key provided with these sizes only
XTB50-XTB120 made from gray cast iron

REBORABLE XT BUSHINGS

Bushing	Part Number	Minimum Bore	Inch Max Bore
XTB15	226903	5/8	1.5
XTB20	226904	3/4	2.0
XTB25	226905	1	2.5
XTB30	226906	1-7/16	3.0
XTB35	226907	1-15/16	3.5
XTB40	226908	2-7/16	4.0
XTB45	226909	3-7/16	4.5
XTB50	226910	3-15/16	5.0
XTB60	226911	5-7/16	6.0
XTB70	226912	6-7/16	7.0
XTB80	226913	7-1/2	8.0
XTB100	226914	8-1/2	10.0
XTB120	226915	10-1/2	12.0

XT Hubs

Usage: XT hubs are for use with the XT Bushing

- 2 in./ft. taper for easy on, easy off
- Made of low carbon steel for its excellent welding properties

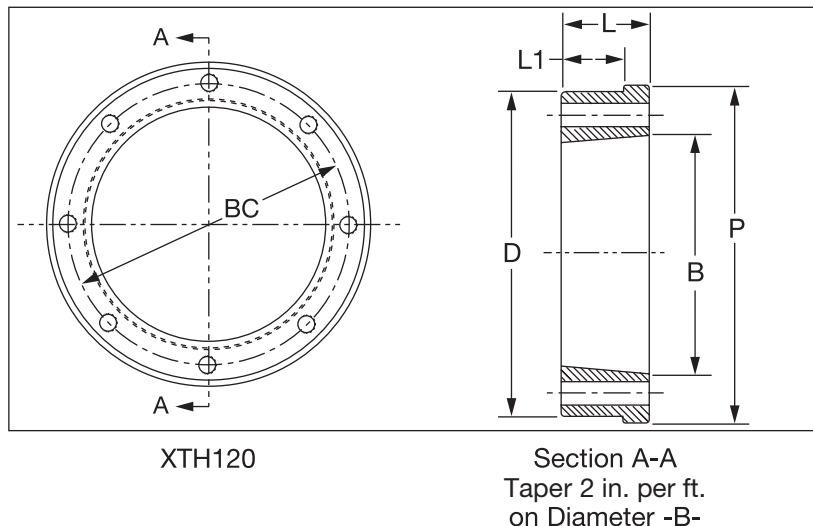
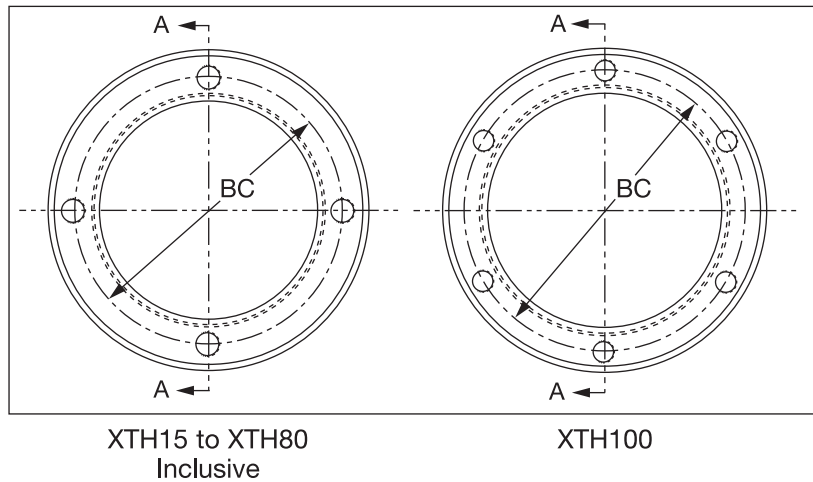


XT Hubs

DIMENSIONS

Hub No.	Fits Bushing	Dimensions - Inches							Tapped Holes		Approx. Weight
		Part Number	D *	L	B	P	L1	BC	No.	Size	
XTH15	XTB15	226916	2.875	5/8	2.000	3.190	7/16	2-7/16	4	14 - 20NC	0.7
XTH20	XTB20	226917	3.813	13/16	2.688	4.065	9/16	3-3/16	4	5/16 - 18NC	1.5
XTH25	XTB25	226918	4.375	1-1/8	3.188	4.690	13/16	3-3/4	4	3/8 - 16NC	2.6
XTH30	XTB30	226919	5.750	1-1/4	3.875	5.940	7/8	4-9/16	4	7/16 - 14NC	4.1
XTH35	XTB35	226920	6.345	1-1/2	4.688	6.565	1-1/16	5-7/16	4	1/2 - 13NC	6.6
XTH40	XTB40	226921	7.250	1-3/4	5.313	7.563	1-1/4	6-1/8	4	9/16 - 12NC	10.7
XTH45	XTB45	226922	8.000	2-1/8	5.938	8.315	1-1/2	6-7/8	4	5/8 - 11NC	15.4
XTH50	XTB50	226923	9.563	2-1/2	7.250	9.940	1-3/4	8-5/16	4	3/4 - 10NC	24.9
XTH60	XTB60	226924	11.250	2-3/4	8.625	11.690	1-15/16	9-7/8	4	7/8 - 9NC	36.4
XTH70	XTB70	226925	13.188	3-1/8	10.000	13.628	2-3/16	11-9/16	4	1 - 8NC	57.7
XTH80	XTB80	226926	14.625	3-7/16	11.125	14.940	2-7/16	12-7/8	4	1-1/8 - 7NC	75.6
XTH100	XTB100	226927	17.500	4-1/8	13.688	17.940	3	15-9/16	6	1-1/8 - 7NC	122
XTH120	XTB120	226928	20.500	4-13/16	16.188	20.940	3-1/2	18-3/16	8	1-1/8 - 7NC	189

* Tolerance: (+0.000 in. / -0.005 in.)



Light Duty Fixed Bore & Bush Type

Fixed Bore: MA, 2MA, MB, 2MB



Features:

- All products have two setscrews, resulting in a tighter grip and improved performance.
- Bore range 1/2 in. to 1-7/16 in.
- 1 & 2 grooves, A-B & 3L-4L-5L belts

Note:

Metric, or additional special bores, are made to order items. Contact Baldor for price and delivery. For immediate use, Baldor suggests using an MAL, MBL, 2MAL or 2MBL for a stock product.

Bush Type: MAL, 2MAL, MBL, 2MBL



Features:

- Can handle up to 20 HP @ 1750 RPM
- Bore range 1/2 in. to 1-1/2 in.
- 1 & 2 grooves, A-B & 3L-4L-5L belts

HOW TO ORDER

EXAMPLE: **2MB65X1-1/8**

2MB65	X	1-1/8
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2MB65: SHEAVE SIZE

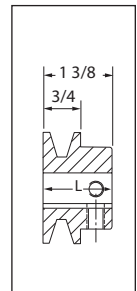
1-1/8: BORE SIZE (1-1/8 in.)

Inch bore sizes are designated with the whole inch followed by the fraction. For example, a 1.5 in. diameter bore would be 1-1/2 in. Metric bore sizes are designated with mm after the metric dimension (X 25mm).

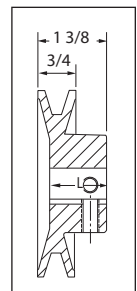
Light Duty Fixed Bore - MA (A & 3L-4L V-Belts)

1 GROOVE

Part No.	Cross Ref.	D.D. (3L) Belts	D.D. A (4L) Belts	O.D.	T	L	Max. Bore	App. Wt.
MA15*	—	—	1.30	1.55	1B	1-1/4	5/8	0.4
MA18*	AK17	—	1.50	1.75	1B	1-3/8	3/4	0.4
MA20	AK20	1.41	1.75	2.00	1B	1-3/8	7/8	0.7
MA21	AK21	1.51	1.85	2.10	1B	1-3/8	7/8	0.7
MA22	AK22	1.61	1.95	2.20	1B	1-3/8	7/8	0.8
MA23	AK23	1.71	2.05	2.30	1B	1-3/8	1	0.8
MA24	—	1.76	2.10	2.35	1B	1-3/8	7/8	0.8
MA25	AK25	1.91	2.25	2.50	2B	1-1/4	1-1/8	0.9
MA26	AK26	2.01	2.35	2.60	2B	1-1/4	1-1/8	0.9
MA27	AK27	2.11	2.45	2.70	2B	1-1/4	1-1/8	0.9
MA28	AK28	2.21	2.55	2.80	2B	1-1/4	1-1/8	0.9
MA30	AK30	2.46	2.80	3.05	2B	1-1/4	1-1/8	1.2
MA33	AK32	2.66	3.00	3.25	2B	1-1/4	1-1/8	1.5
MA35	AK34	2.86	3.20	3.45	2B	1-1/4	1-1/8	1.4
MA38	AK39	3.16	3.50	3.75	2W	1-1/8	1-1/8	1.5
MA40	AK41	3.36	3.70	3.95	2W	1-1/8	1-3/16	2.0
MA43	AK44	3.66	4.00	4.25	2W	1-1/8	1-3/16	2.0
MA45	AK46	3.86	4.20	4.45	2W	1-1/8	1-3/16	2.0
MA48	AK49	4.16	4.50	4.75	1A	1-3/8	1-3/16	2.0
MA50	AK51	4.36	4.70	4.95	1A	1-3/8	1-3/16	2.0
MA53	AK54	4.66	5.00	5.25	1A	1-3/8	1-3/16	2.5
MA55	AK56	4.86	5.20	5.45	1A	1-3/8	1-3/16	2.5
MA58	AK59	5.16	5.50	5.75	1A	1-3/8	1-3/16	2.5
MA60	AK61	5.36	5.70	5.95	1A	1-3/8	1-3/16	3.0
MA63	AK64	5.66	6.00	6.25	1A	1-3/8	1-1/4	3.0
MA65	AK66	5.86	6.20	6.45	1A	1-3/8	1-1/4	3.0
MA68	AK69	6.16	6.50	6.75	1A	1-3/8	1-1/4	3.0
MA70	AK71	6.36	6.70	6.95	1A	1-3/8	1-7/16	3.5
MA73	AK74	6.66	7.00	7.25	1A	1-3/8	1-7/16	3.5
MA78	AK79	7.16	7.50	7.75	1A	1-3/8	1-7/16	3.5
MA80	—	7.41	7.75	8.00	1A	1-3/8	1-7/16	3.5
MA83	AK84	7.66	8.00	8.25	1A	1-3/8	1-7/16	4.4
MA88	AK89	8.16	8.50	8.75	1A	1-3/8	1-7/16	4.5
MA90	—	8.41	8.75	9.00	1A	1-3/8	1-7/16	4.5
MA93	AK94	8.66	9.00	9.25	1A	1-3/8	1-7/16	5.4
MA98	AK99	9.16	9.50	9.75	1A	1-3/8	1-7/16	5.5
MA100	—	9.41	9.75	10.00	1A	1-3/8	1-7/16	5.5
MA103	AK104	9.66	10.00	10.25	1A	1-3/8	1-7/16	6.0
MA108	AK109	10.16	10.50	10.75	1A	1-3/8	1-7/16	6.0
MA110	—	10.41	10.75	11.00	1A	1-3/8	1-5/8	6.5
MA113	AK114	10.66	11.00	11.25	1A	1-3/8	1-7/16	6.5
MA120	—	11.41	11.75	12.00	1A	1-3/8	1-7/16	7.5
MA123	AK124	11.66	12.00	12.25	1A	1-3/8	1-7/16	7.0
MA133	AK134	12.66	13.00	13.25	1A	1-3/8	1-3/4	8.5
MA143	AK144	13.66	14.00	14.25	1A	1-3/8	1-3/4	9.0
MA153	AK155	14.66	15.00	15.25	1A	1-3/8	1-3/4	9.0
MA183	AK184	17.66	18.00	18.25	1A	1-3/8	1-7/8	14.0



TYPE 1



TYPE 2

P.D. for "A" (4L) Belts = O.D

P.D. for "3L" Belts = D.D.+0.25 = O.D.-0.34

* DO NOT use 3L belts with MA15 and MA18 sheaves

Light Duty Fixed Bore - MA (A & 3L-4L V-Belts)

1 GROOVE

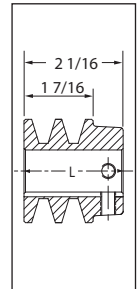
Part No.	Standard Bore Part Numbers										
	1/2	5/8	3/4	7/8	15/16	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16
MA15*	MA15X1/2	MA15X5/8	—	—	—	—	—	—	—	—	—
MA18*	MA18X1/2	MA18X5/8	MA18X3/4	—	—	—	—	—	—	—	—
MA20	MA20X1/2	MA20X5/8	MA20X3/4	MA20X7/8	—	—	—	—	—	—	—
MA21	MA21X1/2	MA21X5/8	MA21X3/4	—	—	—	—	—	—	—	—
MA22	MA22X1/2	MA22X5/8	MA22X3/4	MA22X7/8	—	—	—	—	—	—	—
MA23	MA23X1/2	MA23X5/8	MA23X3/4	MA23X7/8	—	MA23X1	—	—	—	—	—
MA24	MA24X1/2	MA24X5/8	MA24X3/4	—	—	—	—	—	—	—	—
MA25	MA25X1/2	MA25X5/8	MA25X3/4	MA25X7/8	—	MA25X1	MA25X1-1/8	—	—	—	—
MA26	MA26X1/2	MA26X5/8	MA26X3/4	MA26X7/8	—	MA26X1	—	—	—	—	—
MA27	MA27X1/2	MA27X5/8	MA27X3/4	MA27X7/8	—	MA27X1	—	—	—	—	—
MA28	MA28X1/2	MA28X5/8	MA28X3/4	MA28X7/8	—	MA28X1	MA28X1-1/8	—	—	—	—
MA30	MA30X1/2	MA30X5/8	MA30X3/4	MA30X7/8	—	MA30X1	MA30X1-1/8	—	—	—	—
MA33	MA33X1/2	MA33X5/8	MA33X3/4	MA33X7/8	—	MA33X1	MA33X1-1/8	—	—	—	—
MA35	MA35X1/2	MA35X5/8	MA35X3/4	MA35X7/8	—	MA35X1	MA35X1-1/8	—	—	—	—
MA38	MA38X1/2	MA38X5/8	MA38X3/4	MA38X7/8	—	MA38X1	MA38X1-1/8	—	—	—	—
MA40	MA40X1/2	MA40X5/8	MA40X3/4	MA40X7/8	MA40X15/16	MA40X1	MA40X1-1/8	—	—	—	—
MA43	MA43X1/2	MA43X5/8	MA43X3/4	MA43X7/8	—	MA43X1	MA43X1-1/8	—	—	—	—
MA45	MA45X1/2	MA45X5/8	MA45X3/4	MA45X7/8	—	MA45X1	MA45X1-1/8	—	—	—	—
MA48	MA48X1/2	MA48X5/8	MA48X3/4	MA48X7/8	MA48X15/16	MA48X1	MA48X1-1/8	—	—	—	—
MA50	MA50X1/2	MA50X5/8	MA50X3/4	MA50X7/8	—	MA50X1	MA50X1-1/8	MA50X1-3/16	—	—	—
MA53	MA53X1/2	MA53X5/8	MA53X3/4	MA53X7/8	—	MA53X1	MA53X1-1/8	MA53X1-3/16	—	—	—
MA55	MA55X1/2	MA55X5/8	MA55X3/4	MA55X7/8	MA55X15/16	MA55X1	MA55X1-1/8	MA55X1-3/16	—	—	—
MA58	MA58X1/2	MA58X5/8	MA58X3/4	MA58X7/8	—	MA58X1	MA58X1-1/8	MA58X1-3/16	—	—	—
MA60	MA60X1/2	MA60X5/8	MA60X3/4	MA60X7/8	MA60X15/16	MA60X1	MA60X1-1/8	MA60X1-3/16	—	—	—
MA63	MA63X1/2	MA63X5/8	MA63X3/4	MA63X7/8	MA63X15/16	MA63X1	MA63X1-1/8	MA63X1-3/16	—	—	—
MA65	MA65X1/2	MA65X5/8	MA65X3/4	MA65X7/8	—	MA65X1	MA65X1-1/8	—	—	—	—
MA68	—	MA68X5/8	MA68X3/4	—	—	MA68X1	MA68X1-1/8	—	—	—	—
MA70	MA70X1/2	MA70X5/8	MA70X3/4	MA70X7/8	—	MA70X1	MA70X1-1/8	MA70X1-3/16	—	—	—
MA73	MA73X1/2	MA73X5/8	MA73X3/4	MA73X7/8	—	MA73X1	MA73X1-1/8	MA73X1-3/16	MA73X1-1/4	—	MA73X1-7/16
MA78	—	MA78X5/8	MA78X3/4	MA78X7/8	—	MA78X1	MA78X1-1/8	—	—	—	—
MA80	MA80X1/2	MA80X5/8	MA80X3/4	MA80X7/8	—	MA80X1	MA80X1-1/8	—	MA80X1-1/4	—	—
MA83	MA83X1/2	MA83X5/8	MA83X3/4	MA83X7/8	—	MA83X1	MA83X1-1/8	MA83X1-3/16	—	—	—
MA88	—	—	MA88X3/4	—	—	MA88X1	MA88X1-1/8	—	—	—	—
MA90	—	MA90X5/8	MA90X3/4	—	—	MA90X1	—	—	—	—	—
MA93	MA93X1/2	MA93X5/8	MA93X3/4	—	—	MA93X1	MA93X1-1/8	MA93X1-3/16	—	—	—
MA98	—	—	MA98X3/4	—	—	MA98X1	—	—	—	—	—
MA100	—	MA100X5/8	MA100X3/4	MA100X7/8	—	MA100X1	—	—	—	—	—
MA103	—	MA103X5/8	MA103X3/4	—	—	MA103X1	—	—	—	—	—
MA108	—	—	—	—	—	MA108X1	—	—	—	—	—
MA110	—	—	MA110X3/4	—	—	MA110X1	—	—	—	—	—
MA113	—	—	MA113X3/4	MA113X7/8	—	MA113X1	—	—	—	—	—
MA120	MA120X1/2	MA120X5/8	MA120X3/4	MA120X7/8	—	MA120X1	—	—	—	—	—
MA123	—	MA123X5/8	MA123X3/4	—	—	MA123X1	—	—	—	—	—
MA133	—	—	MA133X3/4	—	—	MA133X1	—	—	—	—	—
MA143	—	MA143X5/8	MA143X3/4	MA143X7/8	—	MA143X1	—	—	—	—	—
MA153	—	MA153X5/8	MA153X3/4	—	—	MA153X1	—	—	—	MA153X1-3/8	MA153X1-7/16
MA183	—	—	MA183X3/4	—	—	MA183X1	—	—	—	—	MA183X1-7/16

Light Duty Fixed Bore - 2MA (A V-Belts)

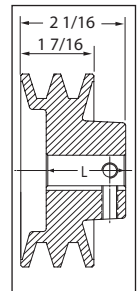
2 GROOVES

Part No.	Cross Ref.	D.D. A Belts	O.D.	T	L	Max. Bore	App. Wt.
2MA20	2AK20	1.75	2.00	3B	2-1/16	3/4	1.0
2MA22	2AK21	1.90	2.15	3B	2-1/16	7/8	1.0
2MA23	2AK22	2.00	2.25	3B	2-1/16	1	1.0
2MA24	2AK23	2.10	2.35	4B	1-7/8	1-1/8	1.0
2MA25	2AK25	2.30	2.55	4B	1-11/16	1-1/8	1.5
2MA27	2AK26	2.40	2.65	4B	1-7/8	1-1/8	1.5
2MA28	2AK27	2.50	2.75	4B	1-11/16	1-1/8	1.5
2MA29	2AK28	2.60	2.85	4B	1-11/16	1-1/8	1.5
2MA30	2AK30	2.80	3.05	4B	1-11/16	1-1/8	2.0
2MA33	2AK32	3.00	3.25	4B	1-5/8	1-1/8	2.0
2MA35	2AK34	3.20	3.45	4B	1-5/8	1-1/8	2.5
2MA38	2AK39	3.50	3.75	4B	1-5/8	1-3/16	3.0
2MA40	2AK41	3.70	3.95	4W	1-9/16	1-3/16	3.0
2MA43	2AK44	4.00	4.25	4W	1-9/16	1-3/16	3.0
2MA45	2AK46	4.20	4.45	4W	1-11/16	1-3/16	4.0
2MA48	2AK49	4.50	4.75	4W	1-9/16	1-3/8	3.5
2MA50	2AK51	4.70	4.95	4W	1-9/16	1-3/16	4.0
2MA53	2AK54	5.00	5.25	4W	1-9/16	1-3/8	4.0
2MA55	2AK56	5.20	5.45	4W	1-9/16	1-3/8	5.0
2MA58	2AK59	5.50	5.75	4W	1-9/16	1-3/8	5.0
2MA60	2AK61	5.70	5.95	4W	1-11/16	1-3/8	6.0
2MA63	2AK64	6.00	6.25	4A	1-9/16	1-11/16	5.5
2MA70	—	6.75	7.00	4A	1-9/16	1-11/16	6.0
2MA73	2AK74	7.00	7.25	4A	1-9/16	1-11/16	6.0
2MA80	—	7.75	8.00	4A	1-9/16	1-11/16	7.0
2MA83	2AK84	8.00	8.25	4A	1-9/16	1-7/16	8.0
2MA90	—	8.75	9.00	4A	1-9/16	1-7/16	8.5
2MA93	2AK94	9.00	9.25	4A	1-9/16	1-11/16	9.0
2MA100	—	9.75	10.00	4A	1-9/16	1-11/16	9.0
2MA103	2AK104	10.00	10.25	4A	1-9/16	1-11/16	10.0
2MA110	—	10.75	11.00	4A	1-9/16	1-11/16	10.0
2MA113	2AK114	11.00	11.25	4A	1-9/16	1-11/16	11.0
2MA120	—	11.75	12.00	4A	1-9/16	1-11/16	11.0
2MA123	2AK124	12.00	12.25	4A	1-19/32	1-11/16	12.0
2MA133	2AK134	13.00	13.25	4A	1-19/32	1-11/16	14.0
2MA143	2AK144	14.00	14.25	4A	1-9/16	1-11/16	15.0
2MA153	2AK155	15.00	15.25	4A	1-9/16	1-15/16	17.0
2MA183	2AK184	18.00	18.25	4A	1-17/32	1-7/16	19.0

P.D. for "A" Belts = O.D.



TYPE 3



TYPE 4

KEYSEAT INFORMATION

Bore Range	Keyseat
1/2	None
5/8 to 7/8	3/16 X 3/32
15/16 to 1-1/4	1/4 X 1/8
1-5/16 to 1-3/8	5/16 X 5/32
1-7/16 to 1-3/4	3/8 X 3/16

Light Duty Fixed Bore - 2MA (A V-Belts)

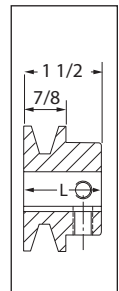
2 GROOVES

Part No.	Standard Bore Part Numbers										
	1/2	5/8	3/4	7/8	15/16	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16
2MA20	2MA20X1/2	2MA20X5/8	2MA20X3/4	—	—	—	—	—	—	—	—
2MA22	2MA22X1/2	2MA22X5/8	2MA22X3/4	—	—	—	—	—	—	—	—
2MA23	2MA23X1/2	2MA23X5/8	2MA23X3/4	2MA23X7/8	—	2MA23X1	—	—	—	—	—
2MA24	—	2MA24X5/8	2MA24X3/4	2MA24X7/8	—	2MA24X1	—	—	—	—	—
2MA25	2MA25X1/2	2MA25X5/8	2MA25X3/4	2MA25X7/8	—	2MA25X1	2MA25X1-1/8	—	—	—	—
2MA27	2MA27X1/2	2MA27X5/8	2MA27X3/4	2MA27X7/8	—	2MA27X1	—	—	—	—	—
2MA28	—	2MA28X5/8	2MA28X3/4	2MA28X7/8	—	2MA28X1	2MA28X1-1/8	—	—	—	—
2MA29	—	2MA29X5/8	2MA29X3/4	2MA29X7/8	—	2MA29X1	—	—	—	—	—
2MA30	2MA30X1/2	2MA30X5/8	2MA30X3/4	2MA30X7/8	—	2MA30X1	2MA30X1-1/8	—	—	—	—
2MA33	—	2MA33X5/8	2MA33X3/4	2MA33X7/8	—	2MA33X1	2MA33X1-1/8	—	—	—	—
2MA35	—	2MA35X5/8	2MA35X3/4	2MA35X7/8	—	2MA35X1	2MA35X1-1/8	—	—	—	—
2MA38	—	2MA38X5/8	2MA38X3/4	2MA38X7/8	—	2MA38X1	2MA38X1-1/8	—	—	—	—
2MA40	—	2MA40X5/8	2MA40X3/4	2MA40X7/8	—	2MA40X1	2MA40X1-1/8	—	—	—	—
2MA43	—	2MA43X5/8	2MA43X3/4	2MA43X7/8	—	2MA43X1	2MA43X1-1/8	—	—	—	—
2MA45	—	2MA45X5/8	2MA45X3/4	2MA45X7/8	—	2MA45X1	2MA45X1-1/8	—	—	—	—
2MA48	—	—	2MA48X3/4	2MA48X7/8	—	2MA48X1	2MA48X1-1/8	—	—	2MA48X1-3/8	—
2MA50	—	2MA50X5/8	2MA50X3/4	2MA50X7/8	—	2MA50X1	2MA50X1-1/8	—	—	—	—
2MA53	—	2MA53X5/8	2MA53X3/4	2MA53X7/8	—	2MA53X1	2MA53X1-1/8	—	—	—	—
2MA55	—	2MA55X5/8	2MA55X3/4	2MA55X7/8	—	2MA55X1	2MA55X1-1/8	—	—	2MA55X1-3/8	—
2MA58	—	—	—	—	—	2MA58X1	2MA58X1-1/8	—	—	2MA58X1-3/8	—
2MA60	—	—	2MA60X3/4	2MA60X7/8	—	2MA60X1	2MA60X1-1/8	—	—	2MA60X1-3/8	—
2MA63	—	—	2MA63X3/4	—	—	2MA63X1	2MA63X1-1/8	2MA63X1-3/16	—	2MA63X1-3/8	2MA63X1-7/16
2MA70	—	—	2MA70X3/4	—	—	2MA70X1	2MA70X1-1/8	—	—	—	—
2MA73	—	—	2MA73X3/4	—	—	2MA73X1	2MA73X1-1/8	2MA73X1-3/16	—	2MA73X1-3/8	2MA73X1-7/16
2MA80	—	—	2MA80X3/4	—	—	2MA80X1	2MA80X1-1/8	—	—	—	—
2MA83	—	—	2MA83X3/4	—	2MA83X15/16	2MA83X1	2MA83X1-1/8	2MA83X1-3/16	—	2MA83X1-3/8	2MA83X1-7/16
2MA90	—	2MA90X5/8	—	—	—	2MA90X1	2MA90X1-1/8	—	—	—	—
2MA93	—	—	2MA93X3/4	—	—	2MA93X1	2MA93X1-1/8	2MA93X1-3/16	—	—	2MA93X1-7/16
2MA100	—	—	—	—	—	2MA100X1	—	—	—	—	—
2MA103	—	—	2MA103X3/4	—	—	2MA103X1	—	2MA103X1-3/16	—	—	2MA103X1-7/16
2MA110	—	—	—	—	—	—	—	—	—	—	—
2MA113	—	—	2MA113X3/4	—	—	2MA113X1	—	2MA113X1-3/16	—	—	2MA113X1-7/16
2MA120	—	—	—	2MA120X7/8	—	2MA120X1	—	—	—	—	—
2MA123	—	—	2MA123X3/4	—	—	2MA123X1	—	2MA123X1-3/16	—	—	2MA123X1-7/16
2MA133	—	—	—	—	—	—	—	2MA133X1-3/16	—	—	—
2MA143	—	—	—	—	—	2MA143X1	—	2MA143X1-3/16	—	—	2MA143X1-7/16
2MA153	—	—	—	—	—	—	—	2MA153X1-3/16	—	—	2MA153X1-7/16
2MA183	—	—	—	—	—	—	—	2MA183X1-3/16	—	—	2MA183X1-7/16

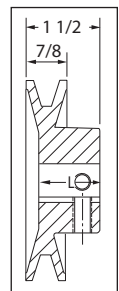
Light Duty Fixed Bore - MB (A, B, 4L & 5L V-Belts)

1 GROOVE

Part No.	Cross Ref.	D.D. A (4L) Belts	D.D. B (5L) Belts	O.D.	T	L	Max. Bore	App. Wt.
MB20	—	*1.25	1.65	2.00	5B	1-1/2	3/4	0.5
MB23	—	*1.50	1.90	2.25	6B	1-11/35	1	1.0
MB24	BK24	1.65	2.05	2.40	6B	1-1/2	1	1.0
MB25	BK25	*1.75	2.15	2.50	5B	1-1/2	1-1/8	1.0
MB26	BK26	1.85	2.25	2.60	5B	1-1/2	1-1/8	1.0
MB28	BK27	1.95	2.35	2.70	6B	1-3/8	1-1/8	1.0
MB30	BK28	2.20	2.60	2.95	6B	1-3/8	1-1/8	1.0
MB31	BK30	2.40	2.80	3.15	6B	1-3/8	1-1/8	1.0
MB33	—	2.50	2.90	3.25	6B	1-3/8	1-1/8	1.0
MB34	BK32	2.60	3.00	3.35	6B	1-3/8	1-1/8	1.0
MB35	BK34	2.80	3.20	3.55	6B	1-3/8	1-1/8	1.5
MB38	BK36	3.00	3.40	3.75	6B	1-1/4	1-1/8	1.5
MB40	BK40	3.20	3.60	3.95	6B	1-1/4	1-3/16	2.0
MB43	BK45	3.50	3.90	4.25	6W	1-1/4	1-3/16	2.0
MB45	BK47	3.70	4.10	4.45	6W	1-1/4	1-3/16	2.0
MB48	BK50	4.00	4.40	4.75	5W	1-1/2	1-1/4	2.5
MB50	BK52	4.20	4.60	4.95	5W	1-1/2	1-1/4	2.5
MB53	BK55	4.50	4.90	5.25	6W	1-5/16	1-3/16	3.0
MB55	BK57	4.70	5.10	5.45	5A	1-1/2	1-1/4	2.5
MB58	BK60	5.00	5.40	5.75	5A	1-1/2	1-3/16	2.5
MB60	BK62	5.20	5.60	5.95	5A	1-1/2	1-1/2	2.5
MB63	BK65	5.50	5.90	6.25	5A	1-1/2	1-5/16	3.0
MB65	BK67	5.70	6.10	6.45	5A	1-1/2	1-1/4	3.0
MB68	BK70	6.00	6.40	6.75	5A	1-1/2	1-7/16	4.0
MB70	BK72	6.20	6.60	6.95	5A	1-1/2	1-1/4	3.5
MB73	BK75	6.50	6.90	7.25	5A	1-1/2	1-3/8	3.5
MB75	BK77	6.70	7.10	7.45	5A	1-1/2	1-1/2	4.0
MB78	BK80	7.00	7.40	7.75	5A	1-1/2	1-7/16	4.0
MB80	—	7.25	7.65	8.00	5A	1-1/2	1-7/16	4.0
MB83	BK85	7.50	7.90	8.25	5A	1-1/2	1-7/16	4.5
MB88	BK90	8.00	8.40	8.75	5A	1-1/2	1-7/16	5.0
MB90	—	8.25	8.65	9.00	5A	1-1/2	1-7/16	5.0
MB93	BK95	8.50	8.90	9.25	5A	1-1/2	1-7/16	5.5
MB98	BK100	9.00	9.40	9.75	5A	1-1/2	1-7/16	6.0
MB100	—	9.25	9.65	10.00	5A	1-1/2	1-7/16	6.0
MB103	BK105	9.50	9.90	10.25	5A	1-1/2	1-5/8	6.5
MB108	BK110	10.00	10.40	10.75	5A	1-1/2	1-7/16	7.0
MB110	—	10.25	10.65	11.00	5A	1-1/2	1-5/8	7.0
MB113	BK115	10.50	10.90	11.25	5A	1-1/2	1-5/8	8.0
MB118	BK120	11.00	11.40	11.75	5A	1-1/2	1-5/8	8.0
MB120	—	11.25	11.65	12.00	5A	1-1/2	1-5/8	8.0
MB128	BK130	12.00	12.40	12.75	5A	1-1/2	1-5/8	9.0
MB138	BK140	13.00	13.40	13.75	5A	1-1/2	1-5/8	10.0
MB158	BK160	15.00	15.40	15.75	5A	1-1/2	1-5/8	12.0
MB188	BK190	18.00	18.40	18.75	5A	1-1/2	1-5/8	14.0



TYPE 5



TYPE 6

P.D. for "A" (4L) Belts = Datum Dia. + 0.35 = O.D. - 0.40

P.D. for "B" (5L) Belts = O.D.

* DO NOT use "A" or "4L" belts with these specific bores

Light Duty Fixed Bore - MB (A, B, 4L & 5L V-Belts)

1 GROOVE

Part No.	Standard Bore Part Numbers										
	1/2	5/8	3/4	7/8	15/16	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16
MB20	MB20X1/2	MB20X5/8	MB20X3/4	—	—	—	—	—	—	—	—
MB23	MB23X1/2	MB23X5/8	MB23X3/4	MB23X7/8	—	MB23X1	—	—	—	—	—
MB24	MB24X1/2	MB24X5/8	MB24X3/4	MB24X7/8	—	—	—	—	—	—	—
MB25	MB25X1/2	MB25X5/8	MB25X3/4	MB25X7/8	—	MB25X1	MB25X1-1/8	—	—	—	—
MB26	MB26X1/2	MB26X5/8	MB26X3/4	MB26X7/8	—	MB26X1	—	—	—	—	—
MB28	MB28X1/2	MB28X5/8	MB28X3/4	MB28X7/8	—	MB28X1	MB28X1-1/8	—	—	—	—
MB30	MB30X1/2	MB30X5/8	MB30X3/4	MB30X7/8	—	MB30X1	MB30X1-1/8	—	—	—	—
MB31	MB31X1/2	MB31X5/8	MB31X3/4	MB31X7/8	—	MB31X1	MB31X1-1/8	—	—	—	—
MB33	MB33X1/2	MB33X5/8	MB33X3/4	MB33X7/8	—	MB33X1	MB33X1-1/8	—	—	—	—
MB34	MB34X1/2	MB34X5/8	MB34X3/4	MB34X7/8	—	MB34X1	MB34X1-1/8	—	—	—	—
MB35	MB35X1/2	MB35X5/8	MB35X3/4	MB35X7/8	—	MB35X1	MB35X1-1/8	—	—	—	—
MB38	MB38X1/2	MB38X5/8	MB38X3/4	MB38X7/8	—	MB38X1	MB38X1-1/8	—	—	—	—
MB40	MB40X1/2	MB40X5/8	MB40X3/4	MB40X7/8	—	MB40X1	MB40X1-1/8	MB40X1-3/16	—	—	—
MB43	MB43X1/2	MB43X5/8	MB43X3/4	MB43X7/8	—	MB43X1	MB43X1-1/8	—	—	—	—
MB45	MB45X1/2	MB45X5/8	MB45X3/4	MB45X7/8	—	MB45X1	MB45X1-1/8	—	—	—	—
MB48	MB48X1/2	MB48X5/8	MB48X3/4	MB48X7/8	MB48X15/16	MB48X1	MB48X1-1/8	—	—	—	—
MB50	MB50X1/2	MB50X5/8	MB50X3/4	MB50X7/8	—	MB50X1	MB50X1-1/8	MB50X1-3/16	—	—	—
MB53	MB53X1/2	MB53X5/8	MB53X3/4	MB53X7/8	—	MB53X1	MB53X1-1/8	MB53X1-3/16	—	—	—
MB55	—	MB55X5/8	MB55X3/4	MB55X7/8	—	MB55X1	MB55X1-1/8	MB55X1-3/16	MB55X1-1/4	—	—
MB58	—	MB58X5/8	MB58X3/4	MB58X7/8	—	MB58X1	MB58X1-1/8	MB58X1-3/16	—	—	—
MB60	MB60X1/2	MB60X5/8	MB60X3/4	MB60X7/8	—	MB60X1	MB60X1-1/8	MB60X1-3/16	—	—	—
MB63	—	MB63X5/8	MB63X3/4	—	—	MB63X1	MB63X1-1/8	—	—	—	—
MB65	—	MB65X5/8	MB65X3/4	MB65X7/8	—	MB65X1	MB65X1-1/8	—	—	—	—
MB68	—	MB68X5/8	MB68X3/4	—	—	MB68X1	MB68X1-1/8	MB68X1-3/16	—	—	—
MB70	—	—	MB70X3/4	—	—	MB70X1	MB70X1-1/8	MB70X1-3/16	—	—	MB70X1-7/16
MB73	—	—	MB73X3/4	—	—	MB73X1	MB73X1-1/8	MB73X1-3/16	—	—	—
MB75	—	—	MB75X3/4	—	—	MB75X1	MB75X1-1/8	—	—	MB75X1-3/8	—
MB78	—	MB78X5/8	MB78X3/4	MB78X7/8	—	MB78X1	MB78X1-1/8	MB78X1-3/16	MB78X1-1/4	MB78X1-3/8	MB78X1-7/16
MB80	—	—	MB80X3/4	MB80X7/8	—	MB80X1	MB80X1-1/8	—	—	—	—
MB83	—	—	MB83X3/4	—	—	MB83X1	MB83X1-1/8	—	—	MB83X1-3/8	MB83X1-7/16
MB88	—	MB88X5/8	MB88X3/4	MB88X7/8	MB88X15/16	MB88X1	MB88X1-1/8	MB88X1-3/16	—	—	MB88X1-7/16
MB90	—	—	MB90X3/4	—	—	MB90X1	—	—	—	—	MB90X1-7/16
MB93	—	—	MB93X3/4	—	—	MB93X1	MB93X1-1/8	—	—	MB93X1-3/8	MB93X1-7/16
MB98	—	—	MB98X3/4	MB98X7/8	MB98X15/16	MB98X1	MB98X1-1/8	MB98X1-3/16	—	—	MB98X1-7/16
MB100	—	MB100X5/8	MB100X3/4	—	—	MB100X1	MB100X1-1/8	MB100X1-3/16	—	MB100X1-3/8	—
MB103	—	—	—	—	—	MB103X1	—	—	—	—	—
MB108	—	—	MB108X3/4	—	—	MB108X1	MB108X1-1/8	MB108X1-3/16	—	MB108X1-3/8	MB108X1-7/16
MB110	—	—	—	—	—	MB110X1	—	—	—	—	MB110X1-7/16
MB113	—	—	MB113X3/4	—	—	MB113X1	—	—	—	—	MB113X1-7/16
MB118	—	—	MB118X3/4	—	—	MB118X1	—	MB118X1-3/16	MB118X1-1/4	—	MB118X1-7/16
MB120	—	—	—	—	—	MB120X1	—	MB120X1-3/16	—	—	MB120X1-7/16
MB128	—	—	MB128X3/4	—	—	MB128X1	MB128X1-1/8	MB128X1-3/16	MB128X1-1/4	—	MB128X1-7/16
MB138	—	—	MB138X3/4	—	—	MB138X1	MB138X1-1/8	MB138X1-3/16	—	—	MB138X1-7/16
MB158	—	—	—	—	—	MB158X1	MB158X1-1/8	MB158X1-3/16	MB158X1-1/4	—	MB158X1-7/16
MB188	—	—	—	—	—	MB188X1	—	MB188X1-3/16	MB188X1-1/4	—	MB188X1-7/16

Light Duty Fixed Bore - 2MB (A & B V-Belts)

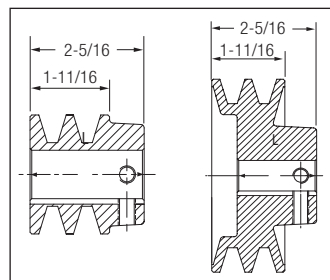
2 GROOVES

Part No.	Cross Ref.	D.D. A Belts	D.D. B Belts	O.D.	T	L	Max. Bore	App. Wt.
2MB20	—	*1.35	1.75	2.00	7B	2-1/8	7/8	1.0
2MB23	—	*1.60	2.00	2.25	8B	2-5/16	7/8	1.0
2MB25	2BK25	*1.90	2.30	2.50	7B	2-5/16	1-1/8	1.5
2MB28	2BK27	2.10	2.50	2.70	8B	1-15/16	1-1/8	1.5
2MB30	2BK28	2.20	2.60	2.95	8B	1-15/16	1-1/8	2.0
2MB32	2BK30	2.40	2.80	3.15	8B	1-7/8	1-1/8	2.0
2MB33	—	2.50	2.90	3.25	8B	1-7/8	1-1/8	2.0
2MB34	2BK32	2.60	3.00	3.35	8B	1-15/16	1-1/8	3.0
2MB35	2BK34	2.80	3.20	3.55	8B	1-7/8	1-1/8	2.5
2MB38	2BK36	3.00	3.40	3.75	8B	1-7/8	1-3/8	3.0
2MB40	2BK40	3.20	3.60	3.95	8B	1-11/16	1-3/16	3.0
2MB43	2BK45	3.50	3.90	4.25	8W	1-13/16	1-3/8	4.0
2MB45	2BK47	3.70	4.10	4.45	8W	1-13/16	1-1/4	4.0
2MB48	2BK50	4.00	4.40	4.75	8W	1-13/16	1-1/4	4.0
2MB50	2BK52	4.20	4.60	4.95	8W	1-11/16	1-1/4	4.5
2MB53	2BK55	4.50	4.90	5.25	8W	1-13/16	1-3/8	5.0
2MB55	2BK57	4.70	5.10	5.45	8W	1-13/16	1-3/8	5.0
2MB58	2BK60	5.00	5.40	5.75	8W	1-13/16	1-3/8	5.0
2MB60	2BK62	5.20	5.60	5.95	8W	1-13/16	1-3/8	6.0
2MB63	2BK65	5.50	5.90	6.25	8A	1-13/16	1-11/16	6.0
2MB65	2BK67	5.70	6.10	6.45	8A	1-11/16	1-11/16	6.0
2MB68	2BK70	6.00	6.40	6.75	8A	1-13/16	1-11/16	6.0
2MB70	—	6.25	6.65	7.00	8A	1-13/16	1-11/16	6.0
2MB78	2BK80	7.00	7.40	7.75	8A	1-13/16	1-11/16	7.0
2MB80	—	7.25	7.65	8.00	8A	1-13/16	1-11/16	8.0
2MB88	2BK90	8.00	8.40	8.75	8A	1-13/16	1-11/16	8.0
2MB90	—	8.25	8.65	9.00	8A	1-11/16	1-11/16	9.0
2MB98	2BK100	9.00	9.40	9.75	8A	1-13/16	1-11/16	10.0
2MB100	—	9.25	9.65	10.00	8A	1-13/16	1-11/16	10.0
2MB108	2BK110	10.00	10.40	10.75	8A	1-13/16	1-11/16	13.0
2MB110	—	10.25	10.65	11.00	8A	1-13/16	1-11/16	13.0
2MB118	2BK120	11.00	11.40	11.75	8A	1-13/16	1-11/16	10.0
2MB120	—	11.25	11.65	12.00	8A	1-11/16	1-11/16	15.0
2MB128	2BK130	12.00	12.40	12.75	8A	1-13/16	1-7/8	15.0
2MB138	2BK140	13.00	13.40	13.75	8A	1-13/16	1-7/8	17.0
2MB158	2BK160	15.00	15.40	15.75	8A	1-13/16	1-7/8	18.0
2MB188	2BK190	18.00	18.40	18.75	8A	1-13/16	1-7/8	26.0

P.D. for "A" Belts = Datum Dia. + 0.35 = O.D. - 0.40

P.D. for "B" Belts = O.D.

* DO NOT use "A" belts with these specific bores



TYPE 7

TYPE 8

KEYSEAT INFORMATION

Bore Range	Keyseat
1/2	None
5/8 to 7/8	3/16 X 3/32
15/16 to 1-1/4	1/4 X 1/8
1-5/16 to 1-3/8	5/16 X 5/32
1-7/16 to 1-3/4	3/8 X 3/16

Light Duty Fixed Bore - 2MB (A & B V-Belts)

2 GROOVES

Part No.	Standard Bore Part Numbers										
	1/2	5/8	3/4	7/8	15/16	1	1-1/8	1-3/16	1-1/4	1-3/8	1-7/16
2MB20	2MB20X1/2	2MB20X5/8	2MB20X3/4	2MB20X7/8	—	—	—	—	—	—	—
2MB23	—	2MB23X5/8	—	2MB23X7/8	—	—	—	—	—	—	—
2MB25	2MB25X1/2	2MB25X5/8	2MB25X3/4	2MB25X7/8	—	2MB25X1	2MB25X1-1/8	—	—	—	—
2MB28	2MB28X1/2	2MB28X5/8	2MB28X3/4	2MB28X7/8	—	2MB28X1	2MB28X1-1/8	—	—	—	—
2MB30	2MB30X1/2	2MB30X5/8	2MB30X3/4	2MB30X7/8	—	2MB30X1	2MB30X1-1/8	—	—	2MB30X1-3/8	—
2MB32	2MB32X1/2	2MB32X5/8	2MB32X3/4	2MB32X7/8	—	2MB32X1	2MB32X1-1/8	—	—	—	—
2MB33	—	2MB33X5/8	2MB33X3/4	2MB33X7/8	—	2MB33X1	2MB33X1-1/8	—	—	—	—
2MB34	—	2MB34X5/8	—	2MB34X7/8	—	2MB34X1	2MB34X1-1/8	—	—	—	—
2MB35	—	2MB35X5/8	2MB35X3/4	2MB35X7/8	—	2MB35X1	2MB35X1-1/8	—	—	—	—
2MB38	—	2MB38X5/8	2MB38X3/4	2MB38X7/8	—	2MB38X1	2MB38X1-1/8	—	—	2MB38X1-3/8	—
2MB40	—	2MB40X5/8	2MB40X3/4	2MB40X7/8	—	2MB40X1	2MB40X1-1/8	—	2MB40X1-1/4	—	—
2MB43	—	—	—	—	—	—	2MB43X1-1/8	—	—	2MB43X1-3/8	—
2MB45	—	2MB45X5/8	—	2MB45X7/8	—	2MB45X1	2MB45X1-1/8	—	—	—	—
2MB48	—	—	2MB48X3/4	—	—	2MB48X1	2MB48X1-1/8	—	—	—	—
2MB50	—	2MB50X5/8	2MB50X3/4	2MB50X7/8	—	2MB50X1	2MB50X1-1/8	—	2MB50X1-1/4	—	—
2MB53	—	—	—	2MB53X7/8	—	2MB53X1	2MB53X1-1/8	—	—	2MB53X1-3/8	—
2MB55	—	—	2MB55X3/4	2MB55X7/8	—	2MB55X1	2MB55X1-1/8	—	—	2MB55X1-3/8	—
2MB58	—	—	—	—	—	2MB58X1	2MB58X1-1/8	—	—	2MB58X1-3/8	—
2MB60	—	—	—	2MB60X7/8	—	2MB60X1	2MB60X1-1/8	—	—	—	—
2MB63	—	—	—	—	—	2MB63X1	2MB63X1-1/8	—	—	2MB63X1-3/8	—
2MB65	—	—	2MB65X3/4	—	—	2MB65X1	2MB65X1-1/8	—	—	2MB65X1-3/8	—
2MB68	—	—	—	—	—	2MB68X1	2MB68X1-1/8	2MB68X1-3/16	—	2MB68X1-3/8	2MB68X1-7/16
2MB70	—	—	—	2MB70X7/8	—	2MB70X1	2MB70X1-1/8	—	—	—	—
2MB78	—	—	2MB78X3/4	2MB78X7/8	—	2MB78X1	2MB78X1-1/8	2MB78X1-3/16	2MB78X1-1/4	—	2MB78X1-7/16
2MB80	—	—	—	—	—	2MB80X1	2MB80X1-1/8	—	—	2MB80X1-3/8	—
2MB88	—	—	2MB88X3/4	—	—	2MB88X1	2MB88X1-1/8	2MB88X1-3/16	2MB88X1-1/4	2MB88X1-3/8	2MB88X1-7/16
2MB90	—	—	—	—	—	2MB90X1	—	—	—	—	—
2MB98	—	—	2MB98X3/4	—	—	2MB98X1	2MB98X1-1/8	2MB98X1-3/16	—	—	2MB98X1-7/16
2MB100	—	—	—	—	—	2MB100X1	—	—	—	—	—
2MB108	—	—	—	—	—	2MB108X1	—	2MB108X1-3/16	2MB108X1-1/4	—	2MB108X1-7/16
2MB110	—	—	—	—	—	2MB110X1	—	—	—	—	—
2MB118	—	—	—	—	—	2MB118X1	—	2MB118X1-3/16	2MB118X1-1/4	—	2MB118X1-7/16
2MB120	—	—	—	—	—	2MB120X1	—	—	2MB120X1-1/4	—	—
2MB128	—	—	—	—	—	2MB128X1	—	2MB128X1-3/16	—	—	2MB128X1-7/16
2MB138	—	—	—	—	—	2MB138X1	—	2MB138X1-3/16	2MB138X1-1/4	—	2MB138X1-7/16
2MB158	—	—	—	—	—	2MB158X1	—	2MB158X1-3/16	—	—	2MB158X1-7/16
2MB188	—	—	—	—	—	—	—	2MB188X1-3/16	—	—	2MB188X1-7/16

Light Duty Bushed - MAL (A & 3L-4L V-Belts)

This entire product series uses the "H" bushing

1 GROOVE

Part No.	Cross Ref.	D.D. (3L) Belts	D.D. A (4L) Belts	O.D.	Type	Dimensions*				Wt. (lbs.)
						E	F	H	M	
MAL30	AK30H	2.46	2.8	3.05	1B	3/8	3/4	1-11/32	31/32	1.15
MAL32	AK32H	2.66	3.0	3.25	1B	3/8	3/4	1-11/32	31/32	1.30
MAL34	AK34H	2.86	3.2	3.45	1B	3/32	3/4	1-11/32	11/16	1.20
MAL37	AK39H	3.16	3.5	3.75	1B	3/32	3/4	1-11/32	11/16	1.50
MAL39	AK41H	3.36	3.7	3.95	1B	3/32	3/4	1-11/32	11/16	1.75
MAL42	AK44H	3.66	4.0	4.25	1B	3/32	3/4	1-11/32	11/16	2.05
MAL44	AK46H	3.86	4.2	4.45	1B	3/32	3/4	1-11/32	11/16	2.25
MAL47	AK49H	4.16	4.5	4.75	3W	3/32	3/4	1-11/32	11/16	2.10
MAL49	AK51H	4.36	4.7	4.95	3W	3/32	3/4	1-11/32	11/16	2.35
MAL52	AK54H	4.66	5.0	5.25	3W	3/32	3/4	1-11/32	11/16	2.65
MAL54	AK56H	4.86	5.2	5.45	3W	3/32	3/4	1-11/32	11/16	2.75
MAL57	AK59H	5.16	5.5	5.75	5A	3/32	3/4	1-11/32	11/16	2.60
MAL59	AK61H	5.36	5.7	5.95	5A	3/32	3/4	1-11/32	11/16	2.50
MAL62	AK64H	5.66	6.0	6.25	5A	3/32	3/4	1-11/32	11/16	2.60
MAL64	AK66H	5.86	6.2	6.45	5A	3/32	3/4	1-11/32	11/16	2.70
MAL67	AK69H	6.16	6.5	6.75	5A	3/32	3/4	1-11/32	11/16	2.85
MAL69	AK71H	6.36	6.7	6.95	5A	3/32	3/4	1-11/32	11/16	2.90
MAL72	AK74H	6.66	7.0	7.25	5A	3/32	3/4	1-11/32	11/16	3.10
MAL77	AK79H	7.16	7.5	7.75	5A	3/32	3/4	1-11/32	11/16	3.35
MAL82	AK84H	7.66	8.0	8.25	5A	1/8	3/4	1-11/32	23/32	3.85
MAL87	AK89H	8.16	8.5	8.75	5A	3/32	3/4	1-11/32	11/16	4.10
MAL92	AK94H	8.66	9.0	9.25	5A	3/32	3/4	1-11/32	11/16	4.40
MAL97	AK99H	9.16	9.5	9.75	5A	3/32	3/4	1-11/32	11/16	4.60
MAL102	AK104H	9.66	10.0	10.25	5A	3/32	3/4	1-11/32	11/16	4.90
MAL107	AK109H	10.16	10.5	10.75	5A	3/32	3/4	1-11/32	11/16	5.20
MAL112	AK114H	10.66	11.0	11.25	5A	3/32	3/4	1-11/32	11/32	5.55
MAL122	AK124H	11.66	12.0	12.25	5A	3/32	3/4	1-11/32	11/16	5.90
MAL132	AK134H	12.66	13.0	13.25	5A	3/32	3/4	1-11/32	11/16	6.55
MAL142	AK144H	13.66	14.0	14.25	5A	3/32	3/4	1-11/32	11/16	7.30
MAL152	AK155H	14.66	15.0	15.25	5A	3/32	3/4	1-11/32	11/16	9.80
MAL182	AK184H	17.66	18.0	18.25	5A	3/32	3/4	1-11/32	11/16	9.95

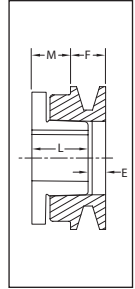
P.D. for "A" (4L) Belts = O.D.

P.D. for "3L" Belts = D.D.+0.25 = O.D.-0.34

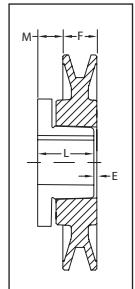
* Dimensions to closest fraction

Legend: "E" and "M" dimensions may vary according to shaft tolerance.

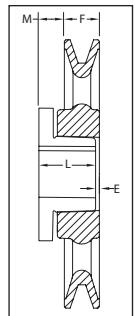
With "H" bushing only reverse mounting is possible. See pages 15-17 for installation instructions and bushing selection.



TYPE 1



TYPE 3



TYPE 5

Light Duty Bushed - 2MAL (A V-Belts)

This entire product series uses the "H" bushing

2 GROOVES

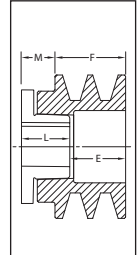
Part No.	Cross Ref.	D.D. A Belts	O.D.	Type	Dimensions*				Wt. (lbs.)
					E	F	H	M	
2MAL30	2AK30H	2.8	3.05	2B	1	1-3/8	1-11/32	31/32	1.70
2MAL32	2AK32H	3.0	3.25	2B	1	1-3/8	1-11/32	31/32	1.90
2MAL34	2AK34H	3.2	3.45	2B	23/32	1-3/8	1-11/32	11/16	1.90
2MAL37	2AK39H	3.5	3.75	2B	23/32	1-3/8	1-11/32	11/16	2.15
2MAL39	2AK41H	3.7	3.95	4B	3/32	1-3/8	1-11/32	1/16	2.30
2MAL42	2AK44H	4.0	4.25	4B	3/32	1-3/8	1-11/32	1/16	2.75
2MAL44	2AK46H	4.2	4.45	4W	3/32	1-3/8	1-11/32	1/16	2.85
2MAL47	2AK49H	4.5	4.75	4W	3/32	1-3/8	1-11/32	1/16	3.50
2MAL49	2AK51H	4.7	4.95	4W	3/32	1-3/8	1-11/32	1/16	3.70
2MAL52	2AK54H	5.0	5.25	4W	3/32	1-3/8	1-11/32	1/16	4.05
2MAL54	2AK56H	5.2	5.45	4W	3/32	1-3/8	1-11/32	1/16	4.20
2MAL57	2AK59H	5.5	5.75	6A	3/32	1-3/8	1-11/32	1/16	3.90
2MAL59	2AK61H	5.7	5.95	6A	3/32	1-3/8	1-11/32	1/16	4.05
2MAL62	2AK64H	6.0	6.25	6A	3/32	1-3/8	1-11/32	1/16	4.50
2MAL72	2AK74H	7.0	7.25	6A	3/32	1-3/8	1-11/32	1/16	5.70
2MAL82	2AK84H	8.0	8.25	6A	3/32	1-3/8	1-11/32	1/16	6.50
2MAL92	2AK94H	9.0	9.25	6A	3/32	1-3/8	1-11/32	1/16	7.80
2MAL102	2AK104H	10.0	10.25	6A	3/32	1-3/8	1-11/32	1/16	8.80
2MAL112	2AK114H	11.0	11.25	6A	3/32	1-3/8	1-11/32	1/16	9.50
2MAL122	2AK124H	12.0	12.25	6A	3/32	1-3/8	1-11/32	1/16	10.60
2MAL132	2AK134H	13.0	13.25	6A	3/32	1-3/8	1-11/32	1/16	11.90
2MAL142	2AK144H	14.0	14.25	6A	3/32	1-3/8	1-11/32	1/16	12.45
2MAL152	2AK155H	15.0	15.25	6A	3/32	1-3/8	1-11/32	1/16	14.00
2MAL182	2AK184H	18.0	18.25	6A	3/32	1-3/8	1-11/32	1/16	17.95

P.D. for "A" Belts = O.D.

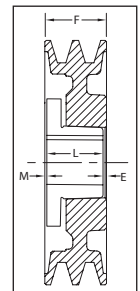
* Dimensions to closest fraction

Legend: "E" and "M" dimensions may vary according to shaft tolerance.

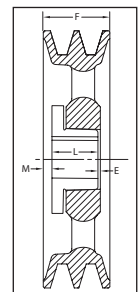
With "H" bushing only reverse mounting is possible. See pages 15-17 for installation instructions and bushing selection.



TYPE 2



TYPE 4



TYPE 6

Light Duty Bushed - MBL (A-B & 4L-5L V-Belts)

This entire product series uses the "H" bushing

1 GROOVE

Part No.	Cross. Refer.	D.D. A (4L) Belts	D.D. B (5L) Belts	O.D.	Type	Dimensions*				Wt. (lbs.)
						E	F	H	M	
MBL31	BK30H	2.40	2.80	3.15	1B	17/32	29/32	1-11/32	63/64	1.25
MBL33	BK32H	2.60	3.00	3.35	1B	17/32	29/32	1-11/32	63/64	1.40
MBL35	BK34H	2.80	3.20	3.55	1B	17/32	29/32	1-11/32	63/64	1.65
MBL37	BK36H	3.00	3.40	3.75	3B	3/32	29/32	1-11/32	17/32	1.40
MBL39	BK40H	3.20	3.60	3.95	3B	3/32	29/32	1-11/32	17/32	1.70
MBL42	BK45H	3.50	3.90	4.25	3B	3/32	29/32	1-11/32	17/32	2.05
MBL44	BK47H	3.70	4.10	4.45	3B	3/32	29/32	1-11/32	17/32	2.35
MBL47	BK50H	4.00	4.40	4.75	3W	3/32	29/32	1-11/32	17/32	1.95
MBL49	BK52H	4.20	4.60	4.95	3W	3/32	29/32	1-11/32	17/32	2.40
MBL52	BK55H	4.50	4.90	5.25	3W	3/32	29/32	1-11/32	17/32	2.35
MBL54	BK57H	4.70	5.10	5.45	3W	3/32	29/32	1-11/32	17/32	2.90
MBL57	BK60H	5.00	5.40	5.75	5W	3/32	29/32	1-11/32	17/32	2.45
MBL59	BK62H	5.20	5.60	5.95	5W	3/32	29/32	1-11/32	17/32	2.80
MBL62	BK65H	5.50	5.90	6.25	5W	3/32	29/32	1-11/32	17/32	2.70
MBL64	BK67H	5.70	6.10	6.45	5W	3/32	29/32	1-11/32	17/32	2.80
MBL67	BK70H	6.00	6.40	6.75	5A	3/32	29/32	1-11/32	17/32	3.00
MBL69	BK72H	6.20	6.60	6.95	5A	3/32	29/32	1-11/32	17/32	3.60
MBL72	BK75H	6.50	6.90	7.25	5A	3/32	29/32	1-11/32	17/32	3.45
MBL74	BK77H	6.70	7.10	7.45	5A	3/32	29/32	1-11/32	17/32	3.65
MBL77	BK80H	7.00	7.40	7.75	5A	3/32	29/32	1-11/32	17/32	3.80
MBL82	BK85H	7.50	7.90	8.25	5A	3/32	29/32	1-11/32	17/32	4.55
MBL87	BK90H	8.00	8.40	8.75	5A	3/32	29/32	1-11/32	17/32	5.10
MBL92	BK95H	8.50	8.90	9.25	5A	3/32	29/32	1-11/32	17/32	5.30
MBL97	BK100H	9.00	9.40	9.75	5A	3/32	29/32	1-11/32	17/32	5.80
MBL102	BK105H	9.50	9.90	10.25	5A	3/32	29/32	1-11/32	17/32	5.50
MBL107	BK110H	10.00	10.40	10.75	5A	3/32	29/32	1-11/32	17/32	5.85
MBL112	BK115H	10.50	10.90	11.25	5A	3/32	29/32	1-11/32	17/32	7.20
MBL117	BK120H	11.00	11.40	11.75	5A	3/32	29/32	1-11/32	17/32	6.59
MBL127	BK130H	12.00	12.40	12.75	5A	3/32	29/32	1-11/32	17/32	7.90
MBL137	BK140H	13.00	13.40	13.75	5A	3/32	29/32	1-11/32	17/32	10.15
MBL147	BK150H	14.00	14.40	14.75	5A	3/32	29/32	1-11/32	17/32	13.25
MBL157	BK160H	15.00	15.40	15.75	5A	3/32	29/32	1-11/32	17/32	16.05
MBL187	BK190H	18.00	18.40	18.75	5A	3/32	29/32	1-11/32	17/32	12.45

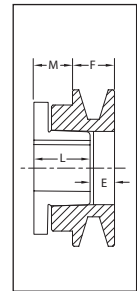
P.D. for "A" (4L) Belts = Datum.Dia. + 0.35 = O.D. - 0.40

P.D. for "B" (5L) Belts = O.D.

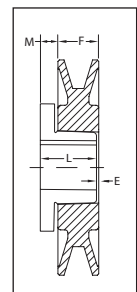
* Dimensions to closest fraction

Legend: "E" and "M" dimensions may vary according to shaft tolerance.

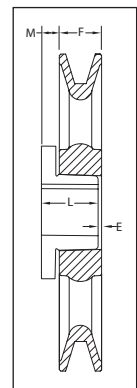
With "H" bushing only reverse mounting is possible. See pages 15-17 for installation instructions and bushing selection.



TYPE 1



TYPE 3



TYPE 5

Light Duty Bushed - 2MBL (A-B V-Belts)

This entire product series uses the "H" bushing

2 GROOVES

Part No.	Cross Refer.	D.D. A Belts	D.D. B Belts	O.D.	Type	Dimensions*				Wt. (lbs.)
						E	F	H	M	
2MBL33	2BK32H	2.60	3.00	3.35	2B	1-3/8	1-3/4	1-11/32	31/32	2.35
2MBL35	2BK34H	2.80	3.20	3.55	2B	1-3/8	1-3/4	1-11/32	31/32	2.55
2MBL37	2BK36H	3.00	3.40	3.75	2B	1-3/8	1-3/4	1-11/32	31/32	3.00
2MBL39	2BK40H	3.20	3.60	3.95	2B	15/16	1-3/4	1-11/32	17/32	2.80
2MBL42	2BK45H	3.50	3.90	4.25	2B	15/16	1-3/4	1-11/32	17/32	3.25
2MBL44	2BK47H	3.70	4.10	4.45	2B	15/16	1-3/4	1-11/32	17/32	3.35
2MBL47	2BK50H	4.00	4.40	4.75	4W	3/32	1-3/4	1-11/32	5/16	3.85
2MBL49	2BK52H	4.20	4.60	4.95	4W	3/32	1-3/4	1-11/32	5/16	4.00
2MBL52	2BK55H	4.50	4.90	5.25	4W	3/32	1-3/4	1-11/32	5/16	4.40
2MBL54	2BK57H	4.70	5.10	5.45	4W	3/32	1-3/4	1-11/32	5/16	4.95
2MBL57	2BK60H	5.00	5.40	5.75	4W	3/32	1-3/4	1-11/32	5/16	5.30
2MBL59	2BK62H	5.20	5.60	5.95	4W	3/32	1-3/4	1-11/32	5/16	5.80
2MBL62	2BK65H	5.50	5.90	6.25	6A	1/16	1-3/4	1-11/32	11/32	5.40
2MBL64	2BK67H	5.70	6.10	6.45	6A	1/16	1-3/4	1-11/32	11/32	5.85
2MBL67	2BK70H	6.00	6.40	6.75	6A	1/16	1-3/4	1-11/32	11/32	5.55
2MBL69	—	6.20	6.60	6.95	6A	1/16	1-3/4	1-11/32	11/32	6.65
2MBL77	2BK80H	7.00	7.40	7.75	6A	1/16	1-3/4	1-11/32	11/32	6.85
2MBL87	2BK90H	8.00	8.40	8.75	6A	1/16	1-3/4	1-11/32	11/32	9.65
2MBL97	2BK100H	9.00	9.40	9.75	6A	1/16	1-3/4	1-11/32	11/32	9.20
2MBL107	2BK110H	10.00	10.40	10.75	6A	1/16	1-3/4	1-11/32	11/32	12.80
2MBL117	2BK120H	11.00	11.40	11.75	6A	1/16	1-3/4	1-11/32	11/32	14.65
2MBL127	2BK130H	12.00	12.40	12.75	6A	1/16	1-3/4	1-11/32	11/32	14.15
2MBL137	2BK140H	13.00	13.40	13.75	6A	1/16	1-3/4	1-11/32	11/32	14.95
2MBL157	2BK160H	15.00	15.40	15.75	6A	1/16	1-3/4	1-11/32	11/32	18.70
2MBL187	2BK190H	18.00	18.40	18.75	6A	1/16	1-3/4	1-11/32	11/32	24.20

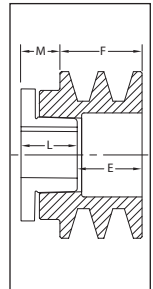
P.D. for "A" Belts = Datum.Dia. + 0.35 = O.D. - 0.40

P.D. for "B" Belts = O.D.

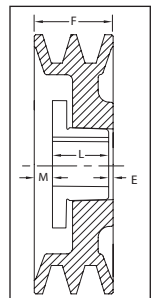
* Dimensions to closest fraction

Legend: "E" and "M" dimensions may vary according to shaft tolerance.

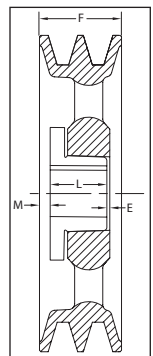
With "H" bushing only reverse mounting is possible. See pages 15-17 for installation instructions and bushing selection.



TYPE 2



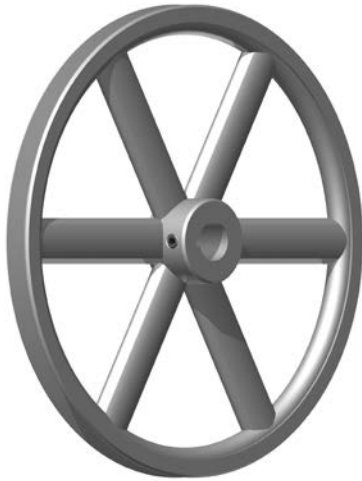
TYPE 4



TYPE 6

Fractional Horsepower Series (F.H.P.)

Fractional Horsepower Series MFAL (Fixed Bore A & 4L V-Belt Series)



Features:

- Stock items include one set screw with standard keyseat

Caution: DO NOT use “A” gripnotch belts ratings with MFAL and MFAM sheaves.

HOW TO ORDER

EXAMPLE: **MFAL104X3/4**

M	FAL	104	X	3/4
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M: LIGHT DUTY FAMILY

FAL: FRACTIONAL HORSEPOWER SERIES

104: OUTSIDE DIAMETER (10 IN.) (REFER TO THE DIMENSIONS TABLE FOR EXACT VALUE)

3/4: BORE SIZE (3/4 IN.)

Fractional Horsepower Series (F.H.P.)

DIMENSIONS

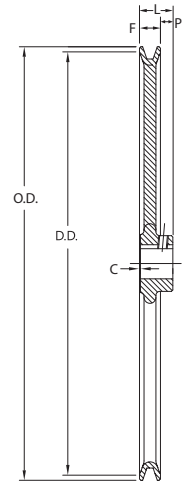
Part No.	Cross Ref.	Diameter		Stock Bore Part Numbers				Dimensions				Wt. (lbs.)
		Outside	D.D. A (4L)	5/8	3/4	7/8	1	F	L	P	C	
MFAL54*	AL 54	4.93	4.78	MFAL54X5/8	MFAL54X3/4	7/8	MFAL54X1	19/32	1-1/16	15/32	—	1.1
MFAL64*	AL 64	5.93	5.78	MFAL64X5/8	MFAL64X3/4	—	MFAL64X1	19/32	1-1/16	15/32	—	1.5
MFAL74*	AL 74	6.93	6.78	MFAL74X5/8	MFAL74X3/4	—	MFAL74X1	19/32	1-1/16	15/32	—	1.75
MFAL84*	AL 84	7.93	7.78	MFAL84X5/8	MFAL84X3/4	—	MFAL84X1	19/32	1-1/16	15/32	—	2.2
MFAL94	AL 94	8.93	8.78	—	MFAL94X3/4	—	MFAL94X1	19/32	1-1/16	15/32	—	3.0
MFAL104	AL 104	9.93	9.78	—	MFAL104X3/4	MFAL94X7/8	MFAL104X1	19/32	1-1/16	15/32	—	2.7
MFAL114	AL 114	10.93	10.78	—	MFAL114X3/4	—	MFAL114X1	19/32	1-1/16	15/32	—	3.1
MFAL124	AL 124	11.93	11.78	—	MFAL124X3/4	—	MFAL124X1	19/32	1-1/16	15/32	—	3.5
MFAM144	AM 144	14.16	14.00	—	—	—	MFAM144X1	11/16	1-3/32	13/32	1/32	5.2

*Note: This item is packaged 10 per carton.

Pitch Dia. for "A" (4L) belts = Datum Dia. +.26 = O.D. +.11

KEYSEAT INFORMATION

Bore Range	Keyseat
1/2	None
5/8 to 7/8	3/16 X 3/32
15/16 to 1-1/4	1/4 X 1/8



Adjustable Pitch Sheaves

Adjustable speed sheaves are used primarily in the air handling industry. Optimal fan working speed is easily obtained by simply adjusting one of the pulleys.

Features:

- Adjustable pitch sheaves are made of durable gray cast iron class 30
- Line covers from fractional light duty (less than 1 HP) to heavy duty (40 HP) applications

Note:

- **DO NOT** use these gray cast iron sheaves with rim speeds in excess of 6500 ft./min. Note that the maximum RPM indicated on the arm of the sheave is based on the 6500 ft./min. limit, and doesn't take into consideration the need for dynamic balancing (two planes). Please verify the validity of dynamic balancing in your application. All operational PT products when used in a drive are potentially dangerous and must be guarded by the user as required by applicable laws, regulations, standards and good safety practice. (Refer to ANSI standard B15.1)
- Regardless of the equipment used, Baldor recommends NOT reboring adjustable pitch pulleys. The concentricity may be lost.



Adjustable Pitch MVL



Features:

- HVAC applications
- Designed for applications up to 5 HP
- Bore range 1/2 in. to 7/8 in.
- Bulk packaged 20 per carton
- Designed to be used with the MFAL series

Note:

DO NOT use “B” gripnotch belt ratings with MVL sheaves.

HOW TO ORDER

EXAMPLE: **MVL30X5/8**



MVL

30

X

5/8

MVL: ADJUSTABLE PITCH SHEAVE SERIES

30: APPROXIMATE OUTSIDE DIAMETER 2.87 IN.

5/8: BORE SIZE (5/8 in.)

Bore size: Inch bore sizes are designated with the whole inch followed by the fraction. For example, a 1.5 in. diameter bore would be 1-1/2 in.

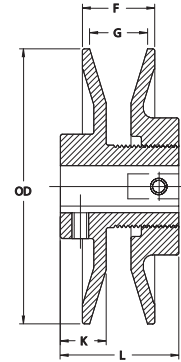
Pulley Adjustment

Modify the sheave pitch diameter by rotating the adjustable flange on the threaded hub of the pulley. Once the required diameter is obtained, tighten the adjusting screw(s) on one of the two flat surfaces.

Adjustable Pitch MVL

DIMENSIONS

Part No.	Cross Ref.	O.D.	Dimensions						Wt. (lbs.)
			F		G		L	K	
			Max.	Min.	Max.	Min.			
MVL25	VL25	2.50	27/32	19/32	5/8	3/8	1-1/2	37/64	0.8
MVL30	VL30	2.87	27/32	19/32	5/8	3/8	1-1/2	37/64	1.0
MVL34	VL34	3.15	1-5/64	23/32	7/8	1/2	1-11/16	37/64	1.1
MVL40	VL40	3.75	1-3/32	45/64	7/8	1/2	1-11/16	37/64	1.5
MVL44	VL44	4.15	1-3/32	45/64	7/8	1/2	1-11/16	37/64	1.8
1VM50	1VM50	4.75	1-1/16	11/16	7/8	1/2	1-7/8	21/32	2.8



Part No.	Dimensions					
	1/2	5/8	3/4	7/8	14mm	19mm
MVL25	MVL25X1/2	MVL25X5/8	—	—	—	—
MVL30	MVL30X1/2	MVL30X5/8	—	—	—	—
MVL34	MVL34X1/2	MVL34X5/8	MVL34X3/4	—	—	—
MVL40	MVL40X1/2	MVL40X5/8	MVL40X3/4	MVL40X7/8	—	—
MVL44	MVL44X1/2	MVL44X5/8	MVL44X3/4	MVL44X7/8	MVL44X14mm	MVL44X19mm
1VM50	1VM50X1/2	1VM50X5/8	1VM50X3/4	1VM50X7/8	—	—

DATUM DIAMETERS

	Part No.	Datum Diameter, Inches									
		Min.	Max.	0 Turn Close	1 Turn Open	2 Turns Open	3 Turns Open	4 Turns Open	5 Turns Open	6 Turns Open	7 Turns Open
3L Belt	MVL25	1.6	2.4	2.4	2.2	2.0	1.8	1.6	—	—	—
	MVL30	1.8	2.6	2.6	2.4	2.2	2.0	1.8	—	—	—
	MVL34	1.7	2.5	2.5	2.3	2.1	1.9	1.7	—	—	—
	MVL40	2.3	3.1	3.1	2.9	2.7	2.5	2.3	—	—	—
	MVL44	2.7	3.5	3.5	3.3	3.1	2.9	2.7	—	—	—
	1VM50	3.3	4.1	4.1	3.9	3.7	3.5	3.3	—	—	—
A (4L) Belt	MVL25	1.6	2.2	—	—	2.2	2.0	1.8	1.6	—	—
	MVL30	2.0	2.6	—	—	2.6	2.4	2.2	2.0	—	—
	MVL34	1.9	2.9	2.9	2.7	2.5	2.3	2.1	1.9	—	—
	MVL40	2.4	3.4	3.4	3.2	3.0	2.8	2.6	2.4	—	—
	MVL44	2.8	3.8	3.8	3.6	3.4	3.2	3.0	2.8	—	—
	1VM50	3.4	4.4	4.4	4.2	4.0	3.8	3.6	3.4	—	—
B* (5L) Belt	MVL25	2.0	2.2	—	—	—	—	2.2	2.0	—	—
	MVL30	2.4	2.6	—	—	—	—	2.6	2.4	—	—
	MVL34	2.4	3.2	—	3.2	3.0	2.8	2.6	2.4	—	—
	MVL40	2.7	3.7	—	3.7	3.5	3.3	3.1	2.9	2.7	—
	MVL44	3.1	4.1	—	4.1	3.9	3.7	3.5	3.3	3.1	—
	1VM50	3.7	4.7	—	4.7	4.5	4.3	4.1	3.9	3.7	—

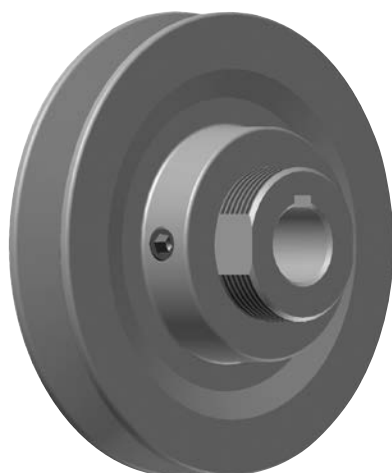
Pitch Dia. for 3L belts = Datum Dia. + .25

Pitch Dia. for "A" (4L) belts = Datum Dia. + .25

Pitch Dia. for "B" (5L) belts = Datum Dia. + .35

Bore Range	Keyseat
1/2	None
5/8 to 7/8	3/16 X 3/32

Adjustable Pitch VP Series



Features:

- Baldor 1VP and 2VP series are finished bore variable speed sheaves made of cast iron and designed for heavier duty service up to 25 HP
- Available in single and double grooves, they offer a pitch range from 1.9 in. to 6.7 in. (A belt) and 2.4 in. to 7.0 in. (B belt)
- Type 2 model has positive locked-on settings

HOW TO ORDER

EXAMPLE: **1VP71X3/4**

1	VP71	X	3/4
---	------	---	-----

1: NUMBER OF GROOVES

VP71: ADJUSTABLE PITCH SHEAVE SIZE

Last 2 digits represent the approximate outside diameter (7.1 in.)

3/4: BORE SIZE (3/4 IN.)

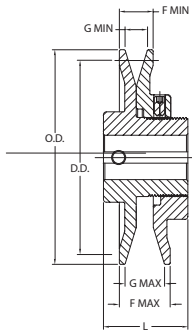
Bore size: Inch bore sizes are designated with the whole inch followed by the fraction. For example, a 1.5 in. diameter bore would be 1-1/2 in.

Pulley Adjustment

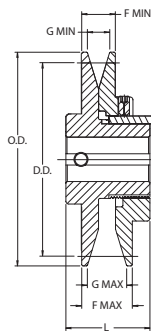
Modify the sheave pitch diameter by rotating the adjustable flange on the threaded hub of the pulley. Once the required diameter is obtained, tighten the adjusting screw(s) on one of the two flat surfaces.

To obtain the same pitch diameter in both grooves of the VP series, tighten both movable flanges against the central flange, make trace marks on both flanges, then rotate both flanges the same number of turns.

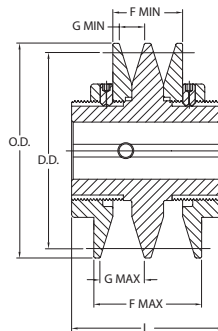
Adjustable Pitch VP Series - 1VP & 2VP



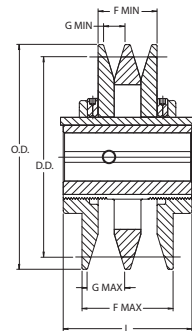
TYPE 1
(without key)



TYPE 2



TYPE 3
(without key)



TYPE 4

Part No.	Type	O.D.	L	F		G		Weight (lbs.)
				Max.	Min.	Max.	Min.	
1VP25	1	2.50	1-1/2	13/16	9/16	5/8	3/8	7
1VP30	1	2.87	1-21/32	13/16	9/16	5/8	3/8	1.1
1VP34	1	3.15	1-7/8	1	11/16	13/16	1/2	1.4
1VP40	1	3.75	1-7/8	1-1/16	11/16	7/8	1/2	1.9
1VP44	1	4.15	1-7/8	1-1/16	11/16	7/8	1/2	2.4
1VP44	2	4.15	1-7/8	1-1/8	3/4	7/8	1/2	2.9
1VP50	1	4.75	2	1-1/16	11/16	7/8	1/2	2.9
1VP50	2	4.75	1-7/8	1-1/8	3/4	7/8	1/2	3.6
1VP56	1	5.35	1-7/8	1-1/16	11/16	7/8	1/2	3.8
1VP56	2	5.35	1-7/8	1-1/8	3/4	7/8	1/2	4.4
1VP60	2	6.00	1-21/32	1-1/4	7/8	1-1/32	21/32	6.5
1VP62	2	5.95	1-29/32	1-1/8	3/4	7/8	1/2	6.1
1VP65	2	6.50	1-21/32	1-1/4	7/8	1-1/32	21/32	6.8
1VP68	2	6.55	1-29/32	1-1/8	3/4	7/8	1/2	7.3
1VP71	2	7.10	1-21/32	1-1/4	7/8	1-1/32	21/32	8.2
1VP75	2	7.50	1-21/32	1-1/4	7/8	1-1/32	21/32	9.2
2VP36	3	3.35	3	2	1-3/8	13/16	1/2	3.4
2VP42	3	3.95	3	2-1/8	1-3/8	7/8	1/2	4.4
2VP50	4	4.75	3	2-1/8	1-3/8	7/8	1/2	6.3
2VP56	4	5.35	3	2-1/8	1-3/8	7/8	1/2	7.8
2VP60	4	6.00	3-1/4	2-3/8	1-5/8	1-1/32	21/32	10.6
2VP62	4	5.95	3	2-1/8	1-3/8	7/8	1/2	10.0
2VP65	4	6.50	3-1/4	2-3/8	1-5/8	1-1/32	21/32	12.3
2VP68	4	6.55	3	2-1/8	1-3/8	7/8	1/2	11.7
2VP71	4	7.10	3-1/4	2-3/8	1-5/8	1-1/32	21/32	14.6
2VP75	4	7.50	3-1/4	2-3/8	1-5/8	1-1/32	21/32	16.5

* Supplied without keyway through the bore

Adjustable Pitch VP Series - 1VP & 2VP

Part No.	Standard Bores Part Numbers												
	1/2	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-5/8	19MM	24MM	28MM	38MM
1VP25	1VP25X1/2	—	—	—	—	—	—	—	—	—	—	—	—
1VP30	1VP30X1/2	1VP30X5/8	1VP30X3/4	—	—	—	—	—	—	—	—	—	—
1VP34	1VP34X1/2	1VP34X5/8	1VP34X3/4	1VP34X7/8	—	—	—	—	—	1VP34X19mm	—	—	—
1VP40	1VP40X1/2	1VP40X5/8	1VP40X3/4	1VP40X7/8	—	—	—	—	—	1VP40X19mm	—	—	—
1VP44	1VP44X1/2	1VP44X5/8	1VP44X3/4	1VP44X7/8	1VP44X1	1VP44X1-1/8	—	—	—	1VP44X19mm	1VP44X24mm	—	—
1VP44	1VP44X1/2	1VP44X5/8	1VP44X3/4	1VP44X7/8	1VP44X1	1VP44X1-1/8	—	—	—	1VP44X19mm	1VP44X24mm	—	—
1VP50	1VP50X1/2	1VP50X5/8	1VP50X3/4	1VP50X7/8	1VP50X1	1VP50X1-1/8	—	—	—	1VP50X19mm	1VP50X24mm	1VP50X28mm	—
1VP50	1VP50X1/2	1VP50X5/8	1VP50X3/4	1VP50X7/8	1VP50X1	1VP50X1-1/8	—	—	—	1VP50X19mm	1VP50X24mm	1VP50X28mm	—
1VP56	1VP56X1/2	1VP56X5/8	1VP56X3/4	1VP56X7/8	1VP56X1	1VP56X1-1/8	—	—	—	—	1VP56X24mm	1VP56X28mm	—
1VP56	1VP56X1/2	1VP56X5/8	1VP56X3/4	1VP56X7/8	1VP56X1	1VP56X1-1/8	—	—	—	—	1VP56X24mm	1VP56X28mm	—
1VP60	—	—	1VP60X3/4	1VP60X7/8	—	1VP60X1-1/8	—	1VP60X1-3/8	—	—	—	—	—
1VP62	—	1VP62X5/8	1VP62X3/4	1VP62X7/8	1VP62X1	1VP62X1-1/8	1VP62X1-1/4	1VP62X1-3/8	—	—	1VP62X24mm	1VP62X28mm	—
1VP65	—	—	1VP65X3/4	1VP65X7/8	—	1VP65X1-1/8	—	1VP65X1-3/8	1VP65X1-5/8	—	—	—	—
1VP68	—	1VP68X5/8	1VP68X3/4	1VP68X7/8	1VP68X1	1VP68X1-1/8	1VP68X1-1/4	1VP68X1-3/8	—	—	—	—	—
1VP71	—	—	1VP71X3/4	1VP71X7/8	—	1VP71X1-1/8	—	1VP71X1-3/8	1VP71X1-5/8	—	—	—	—
1VP75	—	—	1VP75X3/4	1VP75X7/8	—	1VP75X1-1/8	—	1VP75X1-3/8	—	—	—	—	—
2VP36	2VP36X1/2	2VP36X5/8	2VP36X3/4	2VP36X7/8	—	—	—	—	—	—	—	—	—
2VP42	—	2VP42X5/8	2VP42X3/4	2VP42X7/8	2VP42X1	2VP42X1-1/8	—	—	—	—	—	—	—
2VP50	—	2VP50X5/8	2VP50X3/4	2VP50X7/8	2VP50X1	2VP50X1-1/8	—	—	—	—	—	2VP50X28mm	—
2VP56	—	2VP56X5/8	2VP56X3/4	2VP56X7/8	2VP56X1	2VP56X1-1/8	—	—	—	—	—	2VP56X28mm	2VP56X38mm
2VP60	—	—	2VP60X3/4	2VP60X7/8	—	2VP60X1-1/8	—	2VP60X1-3/8	2VP60X1-5/8	—	—	—	—
2VP62	—	—	2VP62X3/4	2VP62X7/8	2VP62X1	2VP62X1-1/8	2VP62X1-1/4	2VP62X1-3/8	—	—	—	—	2VP62X38mm
2VP65	—	—	2VP65X3/4	2VP65X7/8	—	2VP65X1-1/8	—	2VP65X1-3/8	2VP65X1-5/8	—	—	—	—
2VP68	—	—	—	2VP68X7/8	2VP68X1	2VP68X1-1/8	2VP68X1-1/4	2VP68X1-3/8	—	—	—	—	2VP68X38mm
2VP71	—	—	2VP71X3/4	2VP71X7/8	—	2VP71X1-1/8	—	2VP71X1-3/8	2VP71X1-5/8	—	—	—	—
2VP75	—	—	2VP75X3/4	2VP75X7/8	—	2VP75X1-1/8	—	2VP75X1-3/8	2VP75X1-5/8	—	—	—	—

Adjustable Pitch VP Series

DATUM DIAMETERS

	Part No.	Datum Diameter, Inches								
		Min.	Max.	0 Turn Close	1 Turn Open	2 Turns Open	3 Turns Open	4 Turns Open	5 Turns Open	6 Turns Open
3L Belt	1VP25	1.6	2.4	2.4	2.2	2.0	1.8	1.6	—	—
	1VP30	1.8	2.6	2.6	2.4	2.2	2.0	1.8	—	—
	1VP34	1.7	2.5	2.5	2.3	2.1	1.9	1.7	—	—
	2VP36	1.9	2.7	2.7	2.5	2.3	2.1	1.9	—	—
	1VP40	2.3	3.1	3.1	2.9	2.7	2.5	2.3	—	—
	2VP42	2.5	3.3	3.3	3.1	2.9	2.7	2.5	—	—
	1VP44	2.7	3.5	3.5	3.3	3.1	2.9	2.7	—	—
	1VP50 & 2VP50	3.3	4.1	4.1	3.9	3.7	3.5	3.3	—	—
	1VP56 & 2VP56	3.9	4.7	4.7	4.5	4.3	4.1	3.9	—	—
	1VP60 & 2VP60	—	—	—	—	—	—	—	—	—
	1VP62 & 2VP62	4.5	5.3	5.3	5.1	4.9	4.7	4.5	—	—
	1VP65 & 2VP65	—	—	—	—	—	—	—	—	—
	1VP68 & 2VP68	5.1	5.9	5.9	5.7	5.5	5.3	5.1	—	—
	1VP71 & 2VP71	—	—	—	—	—	—	—	—	—
	1VP75 & 2VP75	—	—	—	—	—	—	—	—	—
(4L) A Belt	1VP34	1.9	2.9	2.9	2.7	2.5	2.3	2.1	1.9	—
	2VP36	2.0	3.0	3.0	2.8	2.6	2.4	2.2	2.0	—
	1VP40	2.4	3.4	3.4	3.2	3.0	2.8	2.6	2.4	—
	2VP42	2.6	3.6	3.6	3.4	3.2	3.0	2.8	2.6	—
	1VP44	2.8	3.8	3.8	3.6	3.4	3.2	3.0	2.8	—
	1VP50 & 2VP50	3.4	4.4	4.4	4.2	4.0	3.8	3.6	3.4	—
	1VP56 & 2VP56	4.0	5.0	5.0	4.8	4.6	4.4	4.2	4.0	—
	1VP60 & 2VP60	4.2	5.2	5.2	5.0	4.8	4.6	4.4	4.2	—
	1VP62 & 2VP62	4.6	5.6	5.6	5.4	5.2	5.0	4.8	4.6	—
	1VP65 & 2VP65	4.7	5.7	5.7	5.5	5.3	5.1	4.9	4.7	—
	1VP68 & 2VP68	5.2	6.2	6.2	6.0	5.8	5.6	5.4	5.2	—
	1VP71 & 2VP71	5.3	6.3	6.3	6.1	5.9	5.7	5.5	5.3	—
	1VP75 & 2VP75	5.7	6.7	6.7	6.5	6.3	6.1	5.9	5.7	—
(5L) B Belt	1VP34	2.4	3.2	—	3.2	3.0	2.8	2.6	2.4	—
	2VP36	2.5	3.3	—	3.3	3.1	2.9	2.7	2.5	—
	1VP40	2.7	3.7	—	3.7	3.5	3.3	3.1	2.9	2.7
	2VP42	2.9	3.9	—	3.9	3.7	3.5	3.3	3.1	2.9
	1VP44	3.1	4.1	—	4.1	3.9	3.7	3.5	3.3	3.1
	1VP50 & 2VP50	3.7	4.7	—	4.7	4.5	4.3	4.1	3.9	3.7
	1VP56 & 2VP56	4.3	5.3	—	5.3	5.1	4.9	4.7	4.5	4.3
	1VP60 & 2VP60	4.3	5.5	5.5	5.3	5.1	4.9	4.7	4.5	4.3
	1VP62 & 2VP62	4.9	5.9	—	5.9	5.7	5.5	5.3	5.1	4.9
	1VP65 & 2VP65	4.8	6.0	6.0	5.8	5.6	5.4	5.2	5.0	4.8
	1VP68 & 2VP68	5.5	6.5	—	6.5	6.3	6.1	5.9	5.7	5.5
	1VP71 & 2VP71	5.4	6.6	6.6	6.4	6.2	6.0	5.8	5.6	5.4
	1VP75 & 2VP75	5.8	7.0	7.0	6.8	6.6	6.4	6.2	6.0	5.8
5V Belt	1VP34	—	—	—	—	—	—	—	—	—
	2VP36	—	—	—	—	—	—	—	—	—
	1VP40	—	—	—	—	—	—	—	—	—
	2VP42	—	—	—	—	—	—	—	—	—
	1VP44	—	—	—	—	—	—	—	—	—
	1VP50 & 2VP50	—	—	—	—	—	—	—	—	—
	1VP56 & 2VP56	—	—	—	—	—	—	—	—	—
	1VP60 & 2VP60	—	—	—	—	—	—	—	—	—
	1VP62 & 2VP62	5.3	6.3	—	6.3	6.1	5.9	5.7	5.5	5.3
	1VP65 & 2VP65	5.2	6.4	6.4	6.2	6.0	5.8	5.6	5.4	5.2
	1VP68 & 2VP68	5.9	6.9	—	6.9	6.7	6.5	6.3	6.1	5.9
	1VP71 & 2VP71	5.8	7.0	7.0	6.8	6.6	6.4	6.2	6.0	5.8
	1VP75 & 2VP75	6.2	7.4	7.4	7.2	7.0	6.8	6.6	6.4	6.2

P.D. for "3L" belts = Datum Dia. "3L" belts + .25

P.D. for "A" (4L) belts = Datum Dia. "A" belts + .25

P.D. for "B" (5L) belts = Datum Dia. "B" belts + .35

P.D. for "5V" belts = Datum Dia. "5V" belts + .10

Heavy Duty Adjustable Pitch Sheaves



Features:

- Designed for up to 40 HP @ 1750 RPM
- Used with A, B, 3V & 5V belts

Note:

- Every turn of the adjustment screw moves the flange by 1/16 in.

HOW TO ORDER

EXAMPLE: **MVS150X1-3/8**

MVS150	X	1-3/8
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MVS150: ADJUSTABLE PITCH SHEAVE SIZE

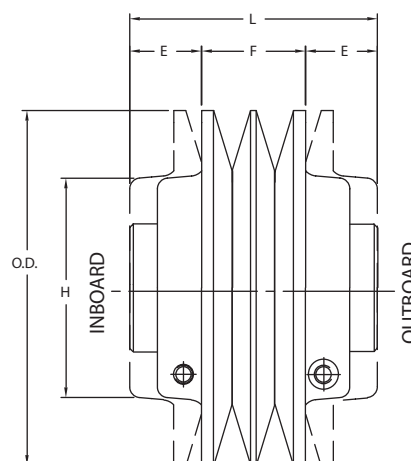
Last three digits represent the outside diameter in mm 150mm = 5.905 in.

1-3/8: BORE SIZE (1-3/8 IN.)

Bore size: Inch bore sizes are designated with the whole inch followed by the fraction. For example, a 1.5 in. diameter bore would be 1-1/2 in.

Pulley Adjustment

Modify the sheave pitch diameter by using the adjustment screw. Every turn of the adjustment screw moves the flanges by 1/16 in. Once the required diameter is obtained, tighten the locking screw.



Heavy Duty Adjustable Pitch Sheaves

DIMENSIONS

Part No.	Cross Ref.	O.D.	Dimensions						Stock Bore Part Numbers					Wt. (lbs.)
			F		E		L	H	1-1/8	1-3/8	1-5/8	1-7/8	2-1/8	
			Min.	Max.	Min.	Max.								
MVS130	JVS 130	5.118	1.73	2.27	0.75	1.02	3.77	3.15	MVS130X1-1/8	MVS130X1-3/8	—	—	—	8.5
MVS150	JVS 150	5.905	1.73	2.59	0.77	1.20	4.13	3.62	MVS150X1-1/8	MVS150X1-3/8	MVS150X1-5/8	—	—	12.1
MVS170	JVS 170	6.692	1.73	2.59	0.77	1.20	4.13	3.62	MVS170X1-1/8	MVS170X1-3/8	MVS170X1-5/8	—	—	14.8
MVS190	JVS 190	7.480	1.73	2.59	0.77	1.20	4.13	5.12	—	MVS190X1-3/8	MVS190X1-5/8	MVS190X1-7/8	—	23.2
MVS210	JVS 210	8.268	1.73	2.59	0.77	1.20	4.13	5.12	—	MVS210X1-3/8	MVS210X1-5/8	MVS210X1-7/8	MVS210X2-1/8	27.0
MVS230	JVS 230	9.055	1.73	2.59	0.77	1.20	4.13	5.12	—	MVS230X1-3/8	MVS230X1-5/8	MVS230X1-7/8	MVS230X2-1/8	30.4

DATUM DIAMETERS

	Part No.	Datum Diameter, Inches									
		Min.	Max.	0 Turn Close	1 Turn Open	2 Turns Open	3 Turns Open	4 Turns Open	5 Turns Open	6 Turns Open	7 Turns Open
A Belt	MVS130	3.45	4.47	4.47	4.26	4.06	3.85	3.65	3.45	—	—
	MVS150	4.23	5.25	5.25	5.05	4.85	4.64	4.44	4.23	—	—
	MVS170	4.81	6.04	6.04	5.84	5.63	5.43	5.22	5.02	4.81	—
	MVS190	5.60	6.83	6.83	6.62	6.42	6.21	6.01	5.81	5.60	—
	MVS210	6.40	7.63	7.63	7.43	7.22	7.02	6.81	6.61	6.40	—
	MVS230	7.19	8.42	8.42	8.21	8.01	7.81	7.60	7.40	7.19	—
B Belt	MVS130	3.63	4.86	4.86	4.65	4.45	4.24	4.04	3.84	3.63	—
	MVS150	4.21	5.65	5.65	5.44	5.24	5.03	4.83	4.62	4.42	4.21
	MVS170	5.00	6.43	6.43	6.23	6.02	5.82	5.61	5.41	5.21	5.00
	MVS190	5.79	7.22	7.22	7.01	6.81	6.60	6.40	6.20	5.99	5.79
	MVS210	6.59	8.02	8.02	7.82	7.61	7.41	7.20	7.00	6.80	6.59
	MVS230	7.38	8.81	8.81	8.61	8.40	8.20	7.99	7.79	7.58	7.38
3V Belt	MVS130	3.56	4.17	4.17	3.97	3.77	3.56	—	—	—	—
	MVS150	4.35	4.96	4.96	4.76	4.55	4.35	—	—	—	—
	MVS170	5.13	5.75	5.75	5.54	5.34	5.13	—	—	—	—
	MVS190	5.92	6.53	6.53	6.33	6.13	5.92	—	—	—	—
	MVS210	6.73	7.34	7.34	7.13	6.93	6.73	—	—	—	—
	MVS230	7.51	8.13	8.13	7.92	7.72	7.51	—	—	—	—
5V Belt	MVS130	—	—	—	—	—	—	—	—	—	—
	MVS150*	4.31	5.74	5.74	5.54	5.33	5.13	4.93	4.72	4.52	4.31
	MVS170*	5.10	6.53	6.53	6.33	6.12	5.92	5.71	5.51	5.30	5.10
	MVS190	5.88	7.32	7.32	7.11	6.91	6.7	6.50	6.29	6.09	5.88
	MVS210	6.69	8.12	8.12	7.92	7.71	7.51	7.30	7.10	6.89	6.69
	MVS230	7.48	8.91	8.91	8.70	8.50	8.29	8.09	7.89	7.68	7.48

* IMPORTANT: Recommended for use with narrow cog belts only.

P.D. for "A" belt = Datum Dia. "A" belt + .25

P.D. for "B" belt = Datum Dia. "B" belt + .35

P.D. for "3V" belts = Datum Dia. "3V" belts + .05

P.D. for "5V" belts = Datum Dia. "5V" belts + .10

Split Taper Versa-V Sheaves



Features:

- Used with conventional A, B and 5V belts
- Available in 1 to 4 grooves
- B bushing used with the majority of the Versa-V sheaves, bores 1/2 in. to 2-7/16 in.
- Popular in HVAC, wood processing industry, bulk material handling and package material handling.

Note:

- The type of sheave construction is indicated in the column entitled Type. The number refers to the drawing and the letter as follows:

A = arms; B = block; W = web.

HOW TO ORDER

EXAMPLE: **2VV54**

2VV	54
------------	-----------

2: NUMBER OF GROOVES

VV: TYPE OF SHEAVES

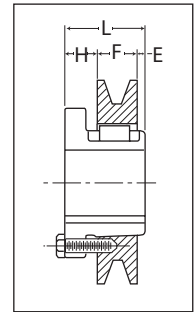
54: DATUM DIAMETER FOR B BELTS (5.4 IN.)

Split Taper Versa-V Sheaves

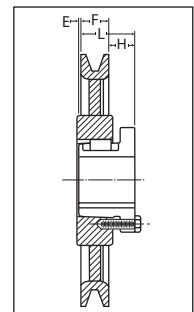


1 GROOVE

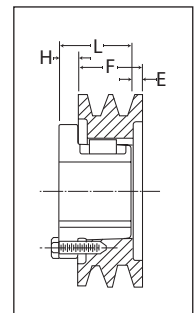
Part No.	Cross Ref.	Diameters				F = 1 inch					Weight (lbs.)
		Outside	Datum A Belts	Datum B Belts	Pitch 5V Belts	H	Type	B	L	E	
1VV42	1B5V42	4.48	3.8	4.2	4.5	5/8	1B	P1	1-15/16	5/16	2.5
1VV44	1B5V44	4.68	4	4.4	4.5	5/8	1B	P1	1-15/16	5/16	2.8
1VV46	1B5V46	4.88	4.2	4.6	4.7	3/4	1B	B	1-15/16	3/16	2.5
1VV48	1B5V48	5.08	4.4	4.8	4.9	3/4	1B	B	1-15/16	3/16	2.9
1VV50	1B5V50	5.28	4.6	5	5.1	3/4	1B	B	1-15/16	3/16	3.3
1VV52	1B5V52	5.48	4.8	5.2	5.3	3/4	1B	B	1-15/16	3/16	3.7
1VV54	1B5V54	5.68	5	5.4	5.5	3/4	1B	B	1-15/16	3/16	4.1
1VV56	1B5V56	5.88	5.2	5.6	5.7	3/4	1B	B	1-15/16	3/16	4.5
1VV58	1B5V58	6.08	5.4	5.8	5.9	3/4	1B	B	1-15/16	3/16	5
1VV60	1B5V60	6.28	5.6	6	6.1	3/4	1B	B	1-15/16	3/16	5.4
1VV62	1B5V62	6.48	5.8	6.2	6.3	3/4	1W	B	1-15/16	3/16	5.3
1VV64	1B5V64	6.68	6	6.4	6.5	3/4	1W	B	1-15/16	3/16	5.6
1VV66	1B5V66	6.88	6.2	6.6	6.7	3/4	1W	B	1-15/16	3/16	6
1VV68	1B5V68	7.08	6.4	6.8	6.9	3/4	1W	B	1-15/16	3/16	6.4
1VV70	1B5V70	7.28	6.6	7	7.1	3/4	1W	B	1-15/16	3/16	6.8
1VV74	1B5V74	7.68	7	7.4	7.5	3/4	1W	B	1-15/16	3/16	7.7
1VV80	1B5V80	8.28	7.6	8	8.1	7/8	2A	B	1-15/16	3/16	7.5
1VV86	1B5V86	8.88	8.2	8.6	8.7	7/8	2A	B	1-15/16	3/16	7.9
1VV90	1B5V90	9.28	8.6	9	9.1	7/8	2A	B	1-15/16	3/16	8.2
1VV94	1B5V94	9.68	9	9.4	9.5	7/8	2A	B	1-15/16	3/16	8.5
1VV110	1B5V110	11.28	10.6	11	11.1	7/8	2A	B	1-15/16	3/16	10.3
1VV124	1B5V124	12.68	12	12.4	12.5	7/8	2A	B	1-15/16	3/16	11.5
1VV136	1B5V136	13.88	13.2	13.6	13.7	7/8	2A	B	1-15/16	3/16	13.3
1VV155	1B5V155	15.68	15	15.4	15.5	7/8	2A	B	1-15/16	3/16	15.5
1VV160	1B5V160	16.28	15.6	16	16.1	7/8	2A	B	1-15/16	3/16	16.6
1VV184	1B5V184	18.68	18	18.4	18.5	7/8	2A	B	1-15/16	3/16	20
1VV200	1B5V200	20.28	19.5	20	20.1	7/8	2A	B	1-15/16	3/16	21.8
1VV234	1B5V234	23.68	22.9	23.4	23.5	7/8	2A	B	1-15/16	3/16	28.2
1VV250	1B5V250	25.28	24.5	25	25.1	7/8	2A	B	1-15/16	3/16	31.4
1VV278	1B5V278	28.08	27.3	27.8	27.9	7/8	2A	B	1-15/16	3/16	36.5



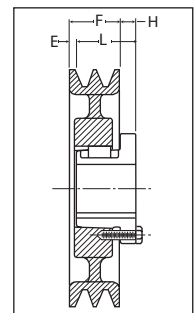
TYPE 1



TYPE 2



TYPE 3



TYPE 4

2 GROOVES

Part No.	Cross Ref.	Diameters				F = 1-23/32 inches					Weight (lbs.)
		Outside	Datum A Belts	Datum B Belts	Pitch 5V Belts	H	Type	B	L	E	
2VV42	2B5V42	4.48	3.8	4.2	4.3	5/8	5	P1	1-15/16	13/32	3.7
2VV44	2B5V44	4.68	4	4.4	4.5	7/32	3	P1	1-15/16	0	4.1
2VV46	2B5V46	4.88	4.2	4.6	4.7	33/64	3	B	1-15/16	0	3.3
2VV48	2B5V48	5.08	4.4	4.8	4.9	33/64	3	B	1-15/16	11/64	3.9
2VV50	2B5V50	5.28	4.6	5	5.1	33/64	3	B	1-15/16	11/64	4.6
2VV52	2B5V52	5.48	4.8	5.2	5.3	33/64	3	B	1-15/16	11/64	5.3
2VV54	2B5V54	5.68	5	5.4	5.5	33/64	3	B	1-15/16	11/64	6
2VV56	2B5V56	5.88	5.2	5.6	5.7	33/64	3	B	1-15/16	11/64	6.7
2VV58	2B5V58	6.08	5.4	5.8	5.9	33/64	3	B	1-15/16	11/64	7.4
2VV60	2B5V60	6.28	5.6	6	6.1	33/64	3	B	1-15/16	11/64	8.2
2VV62	2B5V62	6.48	5.8	6.2	6.3	33/64	3	B	1-15/16	11/64	9.2
2VV64	2B5V64	6.68	6	6.4	6.5	33/64	3	B	1-15/16	11/64	8.4
2VV66	2B5V66	6.88	6.2	6.6	6.7	33/64	3	B	1-15/16	11/64	11.4
2VV68	2B5V68	7.08	6.4	6.8	6.9	33/64	4W	B	1-15/16	11/64	10.2
2VV70	2B5V70	7.28	6.6	7	7.1	33/64	4W	B	1-15/16	11/64	12.3
2VV74	2B5V74	7.68	7	7.4	7.5	33/64	4W	B	1-15/16	11/64	14.2
2VV80	2B5V80	8.28	7.6	8	8.1	33/64	4A	B	1-15/16	11/64	11.3
2VV86	2B5V86	8.88	8.2	8.6	8.7	33/64	4A	B	1-15/16	11/64	10.6
2VV90	2B5V90	9.28	8.6	9	9.1	33/64	4A	B	1-15/16	11/64	11.1
2VV94	2B5V94	9.68	9	9.4	9.5	33/64	4A	B	1-15/16	11/64	11.6
2VV110	2B5V110	11.28	10.6	11	11.1	33/64	4A	B	1-15/16	11/64	14.4
2VV124	2B5V124	12.68	12	12.4	12.5	33/64	4A	B	1-15/16	11/64	17.1
2VV136	2B5V136	13.88	13.2	13.6	13.7	33/64	4A	B	1-15/16	11/64	19.3

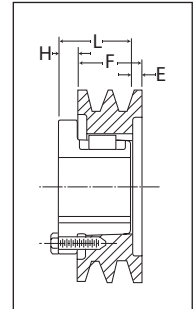
* Please contact Baldor for lead time.

Split Taper Versa-V Sheaves



2 GROOVES

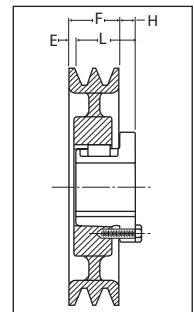
Part No.	Cross Ref.	Diameters				F = 1-23/32 inches					Weight (lbs.)
		Outside	Datum A Belts	Datum B Belts	Pitch 5V Belts	H	Type	B	L	E	
2VV155	2B5V155	15.68	15	15.4	15.5	33/64	4A	B	1-15/16	11/64	23.2
2VV160	2B5V160	16.28	15.6	16	16.1	33/64	4A	B	1-15/16	11/64	24.2
2VV184*	2B5V184	18.68	18	18.4	18.5	33/64	4A	B	1-15/16	11/64	33.2
2VV200*	2B5V200	20.28	19.5	20	20.1	33/64	4A	B	1-15/16	11/64	34.8
2VV234*	2B5V234	23.68	22.9	23.4	23.5	33/64	4A	B	1-15/16	11/64	37.9
2VV250*	2B5V250	25.28	24.5	25	25.1	33/64	4A	B	1-15/16	11/64	47
2VV278*	2B5V278	28.08	27.3	27.8	27.9	33/64	4A	B	1-15/16	11/64	55.9



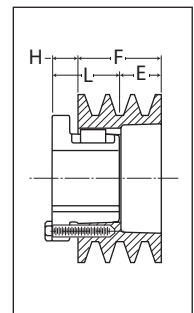
TYPE 3

3 GROOVES

Part No.	Cross Ref.	Diameters				F = 2-7/16 inches					Weight (lbs.)
		Outside	Datum A Belts	Datum B Belts	Pitch 5V Belts	H	Type	B	L	E	
3VV42	3B5V42	4.48	3.8	4.2	4.3	5/8	5	P1	1-15/16	1-1/8	4.8
3VV44	3B5V44	4.68	4	4.4	4.5	1/32	3	P1	1-15/16	17/32	5.2
3VV46	3B5V46	4.88	4.2	4.6	4.7	3/4	5	B	1-15/16	1-3/16	4.9
3VV48	3B5V48	5.08	4.4	4.8	4.9	3/4	5	B	1-15/16	1-3/16	5.5
3VV50	3B5V50	5.28	4.6	5	5.1	3/4	5	B	1-15/16	1-3/16	6.1
3VV52	3B5V52	5.48	4.8	5.2	5.3	3/4	5	B	1-15/16	1-3/16	6.7
3VV54	3B5V54	5.68	5	5.4	5.5	5/32	3	B	1-15/16	19/32	7.4
3VV56	3B5V56	5.88	5.2	5.6	5.7	5/32	3	B	1-15/16	17/32	8.4
3VV58	3B5V58	6.08	5.4	5.8	5.9	5/32	3	B	1-15/16	17/32	9.5
3VV60	3B5V60	6.28	5.6	6	6.1	5/32	3	B	1-15/16	17/32	10.6
3VV62	3B5V62	6.48	5.8	6.2	6.3	5/32	3	B	1-15/16	17/32	9.8
3VV64	3B5V64	6.68	6	6.4	6.5	5/32	3	B	1-15/16	17/32	10.5
3VV66	3B5V66	6.88	6.2	6.6	6.7	5/32	3	B	1-15/16	17/32	10.4
3VV68	3B5V68	7.08	6.4	6.8	6.9	5/32	4W	B	1-15/16	17/32	10.9
3VV70	3B5V70	7.28	6.6	7	7.1	5/32	4W	B	1-15/16	17/32	11.5
3VV74	3B5V74	7.68	7	7.4	7.5	5/32	4W	B	1-15/16	17/32	12.6
3VV80	3B5V80	8.28	7.6	8	8.1	5/32	4A	B	1-15/16	17/32	14.2
3VV86	3B5V86	8.88	8.2	8.6	8.7	5/32	4A	B	1-15/16	17/32	13.7
3VV90	3B5V90	9.28	8.6	9	9.1	5/32	4A	B	1-15/16	17/32	14.5
3VV94	3B5V94	9.68	9	9.4	9.5	5/32	4A	B	1-15/16	17/32	17
3VV110	3B5V110	11.28	10.6	11	11.1	5/32	4A	B	1-15/16	17/32	19.8
3VV124	3B5V124	12.68	12	12.4	12.5	5/32	4A	B	1-15/16	17/32	22.1
3VV136	3B5V136	13.88	13.2	13.6	13.7	5/32	4A	B	1-15/16	17/32	24.9
3VV155	3B5V155	15.68	15	15.4	15.5	5/32	4A	B	1-15/16	17/32	30.4
3VV160	3B5V160	16.28	15.6	16	16.1	5/32	4A	B	1-15/16	17/32	31.7
3VV184*	3B5V184	18.68	18	18.4	18.5	5/32	4A	B	1-15/16	17/32	40.9
3VV200*	3B5V200	20.28	19.5	20	20.1	5/32	4A	B	1-15/16	17/32	47.6
3VV234*	3B5V234	23.68	22.9	23.4	23.5	5/32	4A	B	1-15/16	17/32	61.5
3VV250*	3B5V250	25.28	24.5	25	25.1	5/32	4A	B	1-15/16	17/32	66.6
3VV278*	3B5V278	28.08	27.3	27.8	27.9	5/32	4A	B	1-15/16	17/32	79.1



TYPE 4



TYPE 5

* Please contact Baldor for lead time.

BUSHINGS & HUBS

SHEAVES

SYNCHRONOUS DRIVES

COUPLINGS

PART NUMBER INDEX

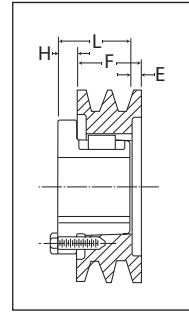
Split Taper Versa-V Sheaves



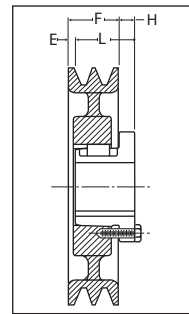
4 GROOVES

Part No.	Cross Ref.	Diameters				F = 3-5/32 inches					Weight (lbs.)
		Outside	Datum A Belts	Datum B Belts	Pitch 5V Belts	H	Type	B	L	E	
4VV42	4B5V42	4.48	3.8	4.2	4.3	5/8	5	P1	1-15/16	—	5.9
4VV44	4B5V44	4.68	4.0	4.4	4.5	3/64	3	P1	1-15/16	—	6.3
4VV46	4B5V46	4.88	4.2	4.6	4.7	3/4	5	B	1-15/16	—	6.1
4VV48	4B5V48	5.08	4.4	4.8	4.9	3/4	5	B	1-15/16	—	6.7
4VV50	4B5V50	5.28	4.6	5.0	5.1	3/4	5	B	1-15/16	—	7.4
4VV52	4B5V52	5.48	4.8	5.2	5.3	3/4	5	B	1-15/16	—	8.0
4VV54	4B5V54	5.68	5.0	5.4	5.5	—	3	B	1-15/16	61/64	8.9
4VV56	4B5V56	5.88	5.2	5.6	5.7	—	3	B	1-15/16	57/64	9.5
4VV58	4B5V58	6.08	5.4	5.8	5.9	—	3	B	1-15/16	57/64	10.3
4VV60	4B5V60	6.28	5.6	6.0	6.1	—	3	B	1-15/16	57/64	11.0
4VV62	4B5V62	6.48	5.8	6.2	6.3	—	3	B	1-15/16	57/64	11.3
4VV64	4B5V64	6.68	6.0	6.4	6.5	—	3	B	1-15/16	57/64	12.1
4VV66	4B5V66	6.88	6.2	6.6	6.7	—	3	B	1-15/16	57/64	12.0
4VV68	4B5V68	7.08	6.4	6.8	6.9	—	3	B	1-15/16	57/64	12.6
4VV70	4B5V70	7.28	6.6	7.0	7.1	—	4W	B	1-15/16	57/64	13.2
4VV74	4B5V74	7.68	7.0	7.4	7.5	—	4W	B	1-15/16	57/64	14.5
4VV80	4B5V80	8.28	7.6	8.0	8.1	—	4A	B	1-15/16	57/64	15.2
4VV86	4B5V86	8.88	8.2	8.6	8.7	—	4A	B	1-15/16	57/64	16.6
4VV90	4B5V90	9.28	8.6	9.0	9.1	—	4A	B	1-15/16	57/64	17.6
4VV94	4B5V94	9.68	9.0	9.4	9.5	—	4A	B	1-15/16	57/64	20.0
4VV110	4B5V110	11.28	10.6	11.0	11.1	—	4A	B	1-15/16	57/64	22.8
4VV124	4B5V124	12.68	12.0	12.4	12.5	—	4A	B	1-15/16	57/64	26.5
4VV136	4B5V136	13.88	13.2	13.6	13.7	—	4A	B	1-15/16	57/64	30.7
4VV155	4B5V155	15.68	15.0	15.4	15.5	—	4A	B	1-15/16	57/64	37.9
4VV160	4B5V160	16.28	15.6	16.0	16.1	—	4A	B	1-15/16	57/64	40.5
4VV184*	4B5V184	18.68	18.0	18.4	18.5	—	4A	B	1-15/16	57/64	50.7
4VV200*	4B5V200	20.28	19.5	20.0	20.1	—	4A	B	1-15/16	57/64	58.5
4VV234*	4B5V234	23.68	22.9	23.4	23.5	—	4A	B	1-15/16	57/64	73.9
4VV250*	4B5V250	25.28	24.5	25.0	25.1	—	4A	B	1-15/16	57/64	83.8
4VV278*	4B5V278	28.08	27.3	27.8	27.9	—	4A	B	1-15/16	57/64	94.3

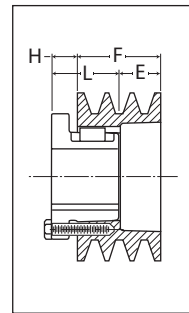
* Please contact Baldor for lead time.



TYPE 3



TYPE 4



TYPE 5

Split Taper TB Sheaves



Features:

- Used with conventional "A" and "B" belts
- Available in 1 to 3 grooves
- P1 bushing used with the majority of the TB sheaves
- General industrial applications

Note:

- The type of sheave construction is indicated in the column entitled Type. The number refers to the drawing and the letter as follows:

A = arms; B = block; W = web.

HOW TO ORDER

EXAMPLE: **2TB155**

2TB	155
------------	------------

2: NUMBER OF GROOVES

TB: TYPE OF SHEAVES

155: DATUM DIAMETER FOR B BELTS (15.4 IN.)



Split Taper TB Sheaves

BUSHINGS & HUBS

SHEAVES

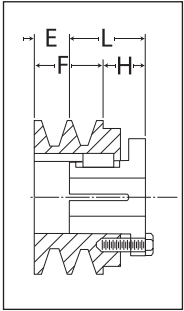
SYNCHRONOUS DRIVES

COUPLINGS

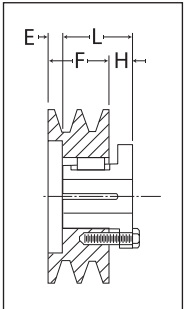
PART NUMBER INDEX

1 GROOVE

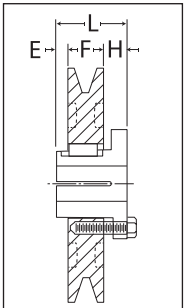
Part No.	Cross Ref.	Diameters			F = 1 inch					Weight
		Outside	Datum A Belts	Datum B Belts	H	Type	B	L	E	
1TB34	1TB34	3.75	3	3.4	1-1/16	2	P1	1-15/16	1/8	2
1TB36	1TB36	3.95	3.6	3.2	1-1/16	2	P1	1-15/16	1/8	2.3
1TB38	1TB38	4.15	3.4	3.8	1-1/16	2	P1	1-15/16	1/8	2.6
1TB40	1TB40	4.35	3.6	4	5/8	10B	P1	1-15/16	5/16	2.1
1TB42	1TB42	4.55	3.8	4.2	5/8	10B	P1	1-15/16	5/16	2.4
1TB44	1TB44	4.75	4	4.4	5/8	10B	P1	1-15/16	5/16	2.8
1TB46	1TB46	4.95	4.2	4.6	5/8	10B	P1	1-15/16	5/16	3.1
1TB48	1TB48	5.15	4.4	4.8	5/8	10B	P1	1-15/16	5/16	3.5
1TB50	1TB50	5.35	4.6	5	5/8	10B	P1	1-15/16	5/16	3.9
1TB52	1TB52	5.55	4.8	5.2	5/8	10B	P1	1-15/16	5/16	4.1
1TB54	1TB54	5.75	5	5.4	5/8	10B	P1	1-15/16	5/16	4.6
1TB56	1TB56	5.95	5.2	5.6	5/8	10B	P1	1-15/16	5/16	5.1
1TB58	1TB58	6.15	5.4	5.8	5/8	10B	P1	1-15/16	5/16	5.6
1TB60	1TB60	6.35	5.6	6	5/8	10W	P1	1-15/16	5/16	6
1TB62	1TB62	6.55	5.8	6.2	5/8	10W	P1	1-15/16	5/16	5.5
1TB64	1TB64	6.75	6	6.4	5/8	10W	P1	1-15/16	5/16	5.8
1TB66	1TB66	6.95	6.2	6.6	5/8	10W	P1	1-15/16	5/16	5.9
1TB68	1TB68	7.15	6.4	6.8	5/8	10W	P1	1-15/16	5/16	6.1
1TB70	1TB70	7.35	6.6	7	25/32	16A	P1	1-15/16	5/32	6.4
1TB74	1TB74	7.75	7	7.4	25/32	16A	P1	1-15/16	5/32	7.3
1TB80	1TB80	8.35	7.6	8	25/32	16A	P1	1-15/16	5/32	7.8
1TB86	1TB86	8.95	8.2	8.6	25/32	16A	P1	1-15/16	5/32	8.6
1TB90	1TB90	9.35	8.6	9	25/32	16A	P1	1-15/16	5/32	8.9
1TB94	1TB94	9.75	9	9.4	25/32	16A	P1	1-15/16	5/32	9.1
1TB110	1TB110	11.35	10.6	11	25/32	16A	P1	1-15/16	5/32	11.1
1TB124	1TB124	12.75	12	12.4	1-1/8	16A	Q1	2-1/2	3/8	17.8
1TB136	1TB136	13.95	13.2	13.6	1-1/8	16A	Q1	2-1/2	3/8	18.2
1TB155	1TB155	15.75	15	15.4	1-1/8	16A	Q1	2-1/2	3/8	20.3
1TB160	1TB160	16.35	15.6	16	1-1/8	16A	Q1	2-1/2	3/8	22
1TB184*	1TB184	18.75	18	18.4	1-1/8	16A	Q1	2-1/2	3/8	27.5
1TB200*	1TB200	20.35	19.5	20	1-1/8	16A	Q1	2-1/2	3/8	27.2
1TB250*	1TB250	25.35	24.5	25	1-1/8	16A	Q1	2-1/2	3/8	42.4
1TB300*	1TB300	30.35	29.5	30	1-1/8	16A	Q1	2-1/2	3/8	56
1TB380*	1TB380	38.35	37.5	38	1-1/8	16A	Q1	2-1/2	3/8	78



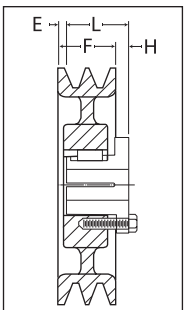
TYPE 2



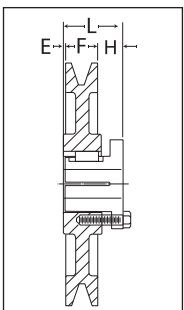
TYPE 5



TYPE 10



TYPE 13



TYPE 16

2 GROOVES

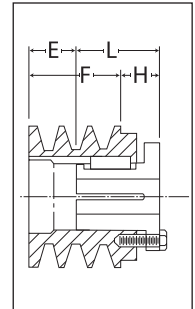
Part No.	Cross Ref.	Diameters			F = 1-3/4 inches					Weight
		Outside	Datum A Belts	Datum B Belts	H	Type	B	L	E	
2TB34	2TB34	3.75	3	3.4	1-1/16	2	P1	1-15/16	7/8	2.9
2TB36	2TB36	3.95	3.2	3.6	1-1/16	2	P1	1-15/16	7/8	3.8
2TB38	2TB38	4.15	3.4	3.8	5/8	5	P1	1-15/16	7/16	3
2TB40	2TB40	4.35	3.6	4	5/8	5	P1	1-15/16	7/16	3.8
2TB42	2TB42	4.55	3.8	4.2	5/8	5	P1	1-15/16	7/16	3.9
2TB44	2TB44	4.75	4	4.4	3/16	13B	P1	1-15/16	0	3.9
2TB46	2TB46	4.95	4.2	4.6	3/16	13B	P1	1-15/16	0	4.5
2TB48	2TB48	5.15	4.4	4.8	3/16	13B	P1	1-15/16	0	5.3
2TB50	2TB50	5.35	4.6	5	3/16	13B	P1	1-15/16	0	5.6
2TB52	2TB52	5.55	4.8	5.2	3/16	13B	P1	1-15/16	0	6.1
2TB54	2TB54	5.75	5	5.4	3/16	13B	P1	1-15/16	0	6.5
2TB56	2TB56	5.95	5.2	5.6	3/16	13B	P1	1-15/16	0	7.4
2TB58	2TB58	6.15	5.4	5.8	3/16	13B	P1	1-15/16	0	8
2TB60	2TB60	6.35	5.6	6	3/16	13B	P1	1-15/16	0	8.9
2TB62	2TB62	6.55	5.8	6.2	3/16	13W	P1	1-15/16	0	7.6
2TB64	2TB64	6.75	6	6.4	3/16	13W	P1	1-15/16	0	7.8

* Please contact Baldor for lead time.

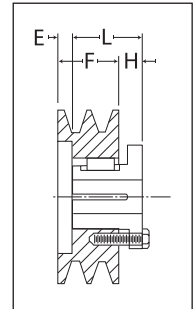
Split Taper TB Sheaves

2 GROOVES

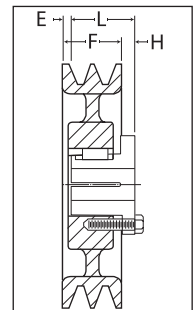
Part No.	Cross Ref.	Diameters			F = 1-3/4 inches					Weight
		Outside	Datum A Belts	Datum B Belts	H	Type	B	L	E	
2TB66	2TB66	6.95	6.2	6.6	3/16	13W	P1	1-15/16	0	8.3
2TB68	2TB68	7.15	6.4	6.8	3/16	13W	P1	1-15/16	0	8.8
2TB70	2TB70	7.35	6.6	7	3/4	13W	Q1	2-1/2	0	11.1
2TB74	2TB74	7.75	7	7.4	3/4	13W	Q1	2-1/2	0	11.5
2TB80	2TB80	8.35	7.6	8	3/4	13W	Q1	2-1/2	0	12.8
2TB86	2TB86	8.95	8.2	8.6	3/4	13W	Q1	2-1/2	0	16
2TB90	2TB90	9.35	8.6	9	3/4	13A	Q1	2-1/2	0	15.1
2TB94	2TB94	9.75	9	9.4	3/4	13A	Q1	2-1/2	0	15.5
2TB110	2TB110	11.35	10.6	11	3/4	13A	Q1	2-1/2	0	18.9
2TB124	2TB124	12.75	12	12.4	3/4	13A	Q1	2-1/2	0	21.1
2TB136	2TB136	13.95	13.2	13.6	3/4	13A	Q1	2-1/2	0	23
2TB155	2TB155	15.75	15	15.4	3/4	13A	Q1	2-1/2	0	24.8
2TB160	2TB160	16.35	15.6	16	3/4	13A	Q1	2-1/2	0	27
2TB184*	2TB184	18.75	18	18.4	3/4	13A	Q1	2-1/2	0	32.8
2TB200*	2TB200	20.35	19.5	20	3/4	13A	Q1	2-1/2	0	42.3
2TB250*	2TB250	25.35	24.5	25	3/4	13A	Q1	2-1/2	0	50.3
2TB300*	2TB300	30.35	29.5	30	3/4	13A	Q1	2-1/2	0	68.8
2TB380*	2TB380	38.35	37.5	38	3/4	13A	Q1	2-1/2	0	95.5



TYPE 3



TYPE 5



TYPE 13

3 GROOVES

Part No.	Cross Ref.	Diameters			F = 2-1/2 inches					Weight
		Outside	Datum A Belts	Datum B Belts	H	Type	B	L	E	
3TB34	3TB34	3.75	3	3.4	1-1/16	3	P2	2-15/16	5/8	3.8
3TB36	3TB36	3.95	3.2	3.6	1-1/16	3	P2	2-15/16	5/8	4.4
3TB38	3TB38	4.15	3.4	3.8	5/8	5	P1	1-15/16	1-3/16	3.8
3TB40	3TB40	4.35	3.6	4	5/8	5	P1	1-15/16	1-3/16	4.5
3TB42	3TB42	4.55	3.8	4.2	5/8	5	P1	1-15/16	1-3/16	4.9
3TB44	3TB44	4.75	4	4.4	0	13B	P1	1-15/16	9/16	5.1
3TB46	3TB46	4.95	4.2	4.6	0	13W	P1	1-15/16	9/16	6
3TB48	3TB48	5.15	4.4	4.8	0	13W	P1	1-15/16	9/16	6.3
3TB50	3TB50	5.35	4.6	5	0	13W	P1	1-15/16	9/16	6.9
3TB52	3TB52	5.55	4.8	5.2	0	13W	P1	1-15/16	9/16	7.5
3TB54	3TB54	5.75	5	5.4	0	13W	P1	1-15/16	9/16	8.3
3TB56	3TB56	5.95	5.2	5.6	0	13W	P1	1-15/16	9/16	9
3TB58	3TB58	6.15	5.4	5.8	0	13W	P1	1-15/16	9/16	9.6
3TB60	3TB60	6.35	5.6	6	0	13W	P1	1-15/16	9/16	10.5
3TB62	3TB62	6.55	5.8	6.2	0	13W	P1	1-15/16	9/16	9.4
3TB64	3TB64	6.75	6	6.4	0	13W	P1	1-15/16	9/16	9.5
3TB66	3TB66	6.95	6.2	6.6	0	13W	P1	1-15/16	9/16	10
3TB68	3TB68	7.15	6.4	6.8	0	13W	P1	1-15/16	9/16	10.4
3TB70	3TB70	7.35	6.6	7	3/8	13W	Q1	2-1/2	3/8	13
3TB74	3TB74	7.75	7	7.4	3/8	13W	Q1	2-1/2	3/8	13.3
3TB80	3TB80	8.35	7.6	8	3/8	13W	Q1	2-1/2	3/8	15.3
3TB86	3TB86	8.95	8.2	8.6	3/8	13W	Q1	2-1/2	3/8	18.9
3TB90	3TB90	9.35	8.6	9	3/8	13A	Q1	2-1/2	3/8	18.1
3TB94	3TB94	9.75	9	9.4	3/8	13A	Q1	2-1/2	3/8	18
3TB110	3TB110	11.35	10.6	11	3/8	13A	Q1	2-1/2	3/8	21.3
3TB124	3TB124	12.75	12	12.4	3/8	13A	Q1	2-1/2	3/8	25.4
3TB136	3TB136	13.95	13.2	13.6	3/8	13A	Q1	2-1/2	3/8	27.4
3TB155*	3TB155	15.75	15	15.4	3/8	13A	Q1	2-1/2	3/8	29.8
3TB160*	3TB160	16.35	15.6	16	3/8	13A	Q1	2-1/2	3/8	32
3TB184*	3TB184	18.75	18	18.4	3/8	13A	Q1	2-1/2	3/8	37.8
3TB200*	3TB200	20.35	19.5	20	3/8	13A	Q1	2-1/2	3/8	49.9
3TB250*	3TB250	25.35	24.5	25	3/8	13A	Q1	2-1/2	3/8	61
3TB300*	3TB300	30.35	29.5	30	3/8	13A	Q1	2-1/2	3/8	78.5
3TB380*	3TB380	38.35	37.5	38	3/8	13A	Q1	2-1/2	3/8	110

* Please contact Baldor for lead time.

QD Sheaves



QD SHEAVES

Dodge branded sheaves come in two bushing styles, QD and Taper-Lock®. In addition to these bushing choices, Baldor now offers choices within our QD sheaves line. Our QD sheave line comes in a standard duty (SD) and a heavy duty (HD) offering.

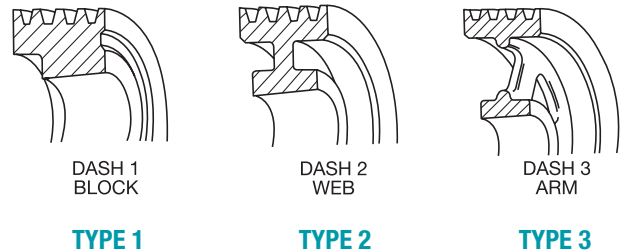
Dodge QD HD Sheave Line offers:

- High strength solution for higher torque and heavy load applications
- Rigid hubs and high strength arms
- Quality materials
- Manufacturing to Industry recognized tolerances

Great for harsh duty applications, such as rock crushers and wood chippers.

Sheaves are manufactured in Baldor plants under strict quality control assurances. Precision machining meets or exceeds joint RMA/MPTA industry standards for smooth operation plus extended belt life. Baldor manufactures all sheaves in plants certified to ISO 9002 quality standards.

Sheave Construction



Dodge stock sheaves are manufactured from high quality gray iron. They are given a corrosion-resistant finish before packaging and shipping. Sheave construction follows the general format illustrated above: smaller sheaves are of the block construction, intermediate sizes of the web type, and large sheaves of the arm-type construction.

QD Sheaves

Sheave Balance

Static balance of stock sheaves is suitable for most applications up to a rim speed of 6500 FPM. Dynamic (two-plane) balance is available at extra charge for applications that are more sensitive to vibration. Dynamic balance is recommended for operation above 6500 FPM.

V-Drive Advantages

- Isolates shock loads and vibration.
- Misalignment capability.
- Drive ratios of 6:1 or more possible.
- Stock drive selections up to:
1100 design HP at 1180 RPM
800 design HP at 1770 RPM
- Low maintenance.
- No lubrication required.
- Quiet operation: Motors, etc. are normally at a higher db level than V-Drives.
- Efficiency of 93% is typical.

Computer Selection

For fast, accurate evaluation of viable V-Drive alternatives, use the VIAVISA software program which is available on the website www.baldor.com then select www.ptwizd.com and VIAVISA. Just type the required information on the user-friendly input screen and let the software do the rest. All the significant data on the drive combinations is presented: Cost, RPM, shaft loading, installation tension, face width and diameter, etc. This is shown in a format that allows you to select the best drive for the application. See page 101 for complete information on VIAVISA.

Warning

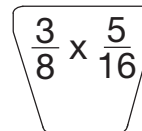
Stock sheaves are manufactured from gray iron, which is suitable for operation up to 6500 feet per minute rim speed (e.g. 14, max. dia. on a 1750 RPM motor). Operation above this rim speed may cause sheave failure resulting in personnel and/or equipment damage.

Refer to the made-to-order sheave section for constructions that are suitable for operation at higher rim speeds.

Aramide Cord Belts Warning

Because of the high horsepower rating of Aramide (Kevlar) cord belts, stock sheaves can not be used. Contact Baldor for made to order high capacity sheaves.

3V QD Sheaves



1-Groove						F = *
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
2.2	455100	1-3V2.20-JA	0.93	E1	0.50	0.51
2.35	455101	1-3V2.35-JA	1.1	E1	0.50	0.51
2.5	455102	1-3V2.50-JA	1.2	E1	0.50	0.51
2.65	455103	1-3V2.65-JA	1.4	D1	0.14	0.37
2.8	455104	1-3V2.80-JA	1.5	D1	0.14	0.37
3.0	455105	1-3V3.00-JA	1.6	D1	0.14	0.37
3.15	455106	1-3V3.15-JA	1.7	D1	0.14	0.37
3.35	455107	1-3V3.35-JA	1.8	D1	0.14	0.37
3.65	455108	1-3V3.65-SH	2.2	D1	0.11	0.57
4.12	455109	1-3V4.12-SH	2.7	D1	0.05	0.63
4.5	455110	1-3V4.50-SH	3.1	D1	0.05	0.63
4.75	455111	1-3V4.75-SH	3.4	D1	0.05	0.63
5.0	455112	1-3V5.00-SH	3.7	C1	0.00	0.68
5.3	455113	1-3V5.30-SH	3.9	C1	0.00	0.68
5.6	455114	1-3V5.60-SH	4.4	C1	0.00	0.68
6.0	455115	1-3V6.00-SH	4.5	C1	0.00	0.68
6.5	455116	1-3V6.50-SH	4.6	C1	0.00	0.68
6.9	455117	1-3V6.90-SH	4.8	C1	0.00	0.68
8.0	455118	1-3V8.00-SDS	6.6	C1	0.06	0.64
10.6	455119	1-3V10.60-SDS	8.5	C2	0.12	0.58
14.0	455120	1-3V14.00-SK	14.0	C3	0.44	1.33
19.0	455121	1-3V19.00-SK	20.0	C3	0.16	1.05

* F=1.19 2.2 - 2.5, F=1.09 2.65 - 3.65 & 14.0 - 19.0,
F=0.93 4.12 - 4.75, F=0.81 5.0 - 6

2-Groove						F = 1.09
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
2.2	455122	2-3V2.20-JA	1.2	E1	0.50	0.51
2.35	455123	2-3V2.35-JA	1.3	E1	0.50	0.51
2.5	455124	2-3V2.50-JA	1.5	E1	0.50	0.51
2.65	455125	2-3V2.65-JA	1.6	D1	0.14	0.37
2.8	455126	2-3V2.80-JA	1.7	D1	0.14	0.37
3.0	455127	2-3V3.00-JA	2.0	D1	0.14	0.37
3.15	455128	2-3V3.15-JA	2.1	D1	0.14	0.37
3.35	455129	2-3V3.35-SH	2.2	D1	0.11	0.57
3.65	455130	2-3V3.65-SH	2.6	D1	0.11	0.57
4.12	455131	2-3V4.12-SH	3.2	C1	0.28	0.40
4.5	455132	2-3V4.50-SH	3.8	C1	0.28	0.40
4.75	455133	2-3V4.75-SH	4.1	C1	0.28	0.40
5.0	455134	2-3V5.00-SH	4.6	C1	0.28	0.40
5.3	455135	2-3V5.30-SH	5.1	C1	0.28	0.40
5.6	455136	2-3V5.60-SH	5.6	C1	0.28	0.40
6.0	455137	2-3V6.00-SH	5.8	C1	0.12	0.56
6.5	455138	2-3V6.50-SDS	6.0	C1	0.34	0.36
6.9	455139	2-3V6.90-SDS	6.6	C1	0.34	0.36
8.0	455140	2-3V8.00-SDS	7.8	C1	0.34	0.36
10.6	455141	2-3V10.60-SK	14.0	C1	0.25	0.64
14.0	455142	2-3V14.00-SK	17.0	D3	0.25	0.64
19.0	455143	2-3V19.00-SK	24.0	D3	0.00	0.89
25.0	455144	2-3V25.00-SF	29.0	D3	0.18	0.76

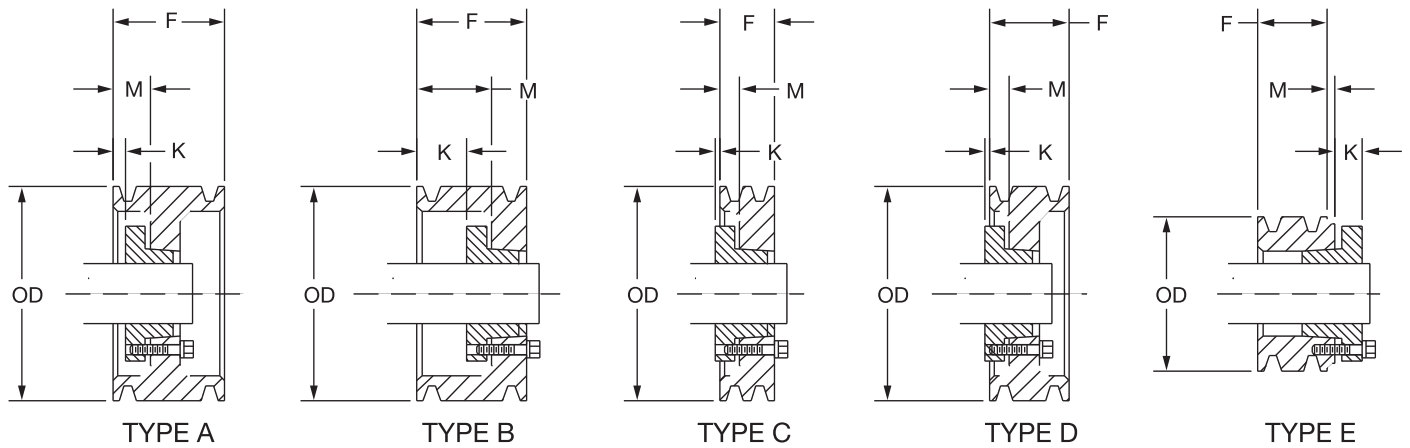
3-Groove						F = 1.50
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
2.5	455145	3-3V2.5-JA	1.9	E1	0.44	0.51
2.65	455146	3-3V2.65-JA	1.9	E1	0.00	0.51
2.8	455147	3-3V2.80-JA	2.2	E1	0.00	0.51
3.0	455148	3-3V3.00-SH	2.6	E1	0.52	0.68
3.15	455149	3-3V3.15-SH	2.8	E1	0.52	0.68
3.35	455150	3-3V3.35-SH	3.0	D1	0.11	0.57
3.65	455151	3-3V3.65-SH	3.2	D1	0.11	0.57
4.12	455152	3-3V4.12-SH	3.6	B1	0.69	0.01
4.5	455153	3-3V4.50-SDS	4.3	B1	0.75	0.05
4.75	455155	3-3V4.75-SDS	4.8	B1	0.75	0.05
5.0	455155	3-3V5.00-SDS	5.1	B1	0.75	0.05
5.3	455156	3-3V5.30-SDS	5.8	B1	0.75	0.05
5.6	455157	3-3V5.60-SDS	6.5	B1	0.75	0.05
6.0	455158	3-3V6.00-SDS	7.5	D1	0.56	0.14
6.5	455159	3-3V6.50-SDS	7.8	B1	0.75	0.05
6.9	455160	3-3V6.90-SDS	8.0	B1	0.75	0.05
8.0	455161	3-3V8.00-SK	12.0	C1	0.25	0.64
10.6	455162	3-3V10.60-SK	15.0	D2	0.25	0.64
14.0	455163	3-3V14.00-SK	21.0	C3	0.25	0.64
19.0	455164	3-3V19.00-SF	36.0	C3	0.25	0.69
25.0	455165	3-3V25.00-SF	35.0	C3	0.25	0.69
33.5	455166	3-3V33.50-SF	52.0	C3	0.25	0.69

4-Groove						F = 1.90
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
2.65	455167	4-3V2.65-JA	2.2	E1	0.00	0.51
2.8	455168	4-3V2.80-JA	2.4	E1	0.00	0.51
3.0	455169	4-3V3.00-SH	2.8	E1	0.38	0.68
3.15	455170	4-3V3.15-SH	3.1	E1	0.38	0.68
3.35	455171	4-3V3.35-SH	3.3	E1	0.38	0.68
3.65	455172	4-3V3.65-SH	3.8	E1	0.38	0.68
4.12	455173	4-3V4.12-SH	4.1	A1	1.09	0.41
4.5	455174	4-3V4.50-SDS	4.6	A1	1.15	0.45
4.75	455175	4-3V4.75-SDS	5.3	A1	1.15	0.45
5.0	455176	4-3V5.00-SDS	5.6	A1	1.15	0.45
5.3	455177	4-3V5.30-SDS	6.4	A1	1.15	0.45
5.6	455178	4-3V5.60-SDS	6.9	A1	1.15	0.45
6.0	455179	4-3V6.00-SK	9.4	D1	0.50	0.39
6.5	455180	4-3V6.50-SK	9.5	C1	0.66	0.23
6.9	455181	4-3V6.90-SK	11.0	C1	0.66	0.23
8.0	455182	4-3V8.00-SK	13.0	C1	0.66	0.23
10.6	455183	4-3V10.60-SK	18.0	D2	0.66	0.23
14.0	455184	4-3V14.00-SK	24.0	D3	0.63	0.27
19.0	455185	4-3V19.00-SF	40.0	D3	0.50	0.44
25.0	455186	4-3V25.00-SF	41.0	D3	0.63	0.31
33.5	455187	4-3V33.50-E	65.0	C3	0.34	0.86

Δ Pitch Diameter = O.D. - .05

‡ Type 1 = Block Type, 2 = Web, 3 = Arm - See page 64.

3V QD Sheaves



5-Groove F = 2.31						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
4.75	455188	5-3V4.75-SDS	5.9	A1	0.75	0.05
5.0	455189	5-3V5.00-SDS	6.3	A1	0.75	0.05
5.3	455190	5-3V5.30-SK	8.0	A1	0.94	0.05
5.6	455191	5-3V5.60-SK	9.0	A1	0.94	0.05
6.0	455192	5-3V6.00-SK	11.0	A1	0.94	0.05
6.5	455193	5-3V6.50-SK	11.0	A1	0.94	0.05
6.9	455194	5-3V6.90-SK	12.0	A1	0.94	0.05
8.0	455195	5-3V8.00-SK	15.0	A1	0.94	0.05
10.6	455196	5-3V10.60-SK	20.0	A1	0.94	0.05
14.0	455197	5-3V14.00-SF	31.0	D3	0.63	0.32
19.0	455198	5-3V19.00-SF	46.0	D3	0.63	0.31
25.0	455199	5-3V25.00-E	50.0	C3	0.63	0.57
33.5	455200	5-3V33.50-E	74.0	C3	0.63	0.57

6-Groove F = 2.72						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
4.75	455201	6-3V4.75-SK	7.1	E1	0.00	0.89
5.0	455202	6-3V5.00-SK	7.8	E1	0.00	0.89
5.3	455203	6-3V5.30-SK	8.6	A1	1.31	0.42
5.6	455204	6-3V5.60-SK	8.8	A1	1.31	0.42
6.0	455205	6-3V6.00-SK	11.0	A1	1.31	0.42
6.5	455206	6-3V6.50-SK	12.0	A1	1.31	0.42
6.9	455207	6-3V6.90-SK	13.0	A1	1.31	0.42
8.0	455208	6-3V8.00-SK	17.0	D1	0.59	0.30
10.6	455209	6-3V10.60-SF	23.0	D1	0.88	0.07
14.0	455210	6-3V14.00-SF	33.0	D3	0.88	0.06
19.0	455211	6-3V19.00-E	62.0	D3	0.88	0.32
25.0	455212	6-3V25.00-E	56.0	D3	1.00	0.20
33.5	455213	6-3V33.50-E	83.0	D3	1.00	0.20

8-Groove F = 3.53						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
4.75	455214	8-3V4.75-SK	8.4	E1	0.00	0.89
5.0	455215	8-3V5.00-SK	8.6	E1	0.00	0.89
5.3	455216	8-3V5.30-SK	10.0	A1	1.31	0.42
5.6	455217	8-3V5.60-SK	11.0	A1	1.31	0.42
6.0	455218	8-3V6.00-SK	13.0	A1	1.31	0.42
6.5	455219	8-3V6.50-SK	15.0	A1	1.31	0.42
6.9	455220	8-3V6.90-SK	15.0	A1	1.53	0.64
8.0	455221	8-3V8.00-SF	20.0	A1	1.31	0.37
10.6	455222	8-3V10.60-SF	29.0	A2	1.12	0.18
14.0	455223	8-3V14.00-E	51.0	A3	1.25	0.05
19.0	455224	8-3V19.00-E	70.0	D3	1.12	0.08
25.0	455225	8-3V25.00-E	67.0	A3	1.25	0.05
33.5	455226	8-3V33.50-F	98.0	D3	1.06	0.36

10-Groove F = 4.34						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
4.75	455227	10-3V4.75-SK	9.7	E1	0.00	0.89
5.0	455228	10-3V5.00-SK	11.0	E1	0.00	0.89
5.3	455229	10-3V5.30-SK	12.0	A1	1.44	0.55
5.6	455230	10-3V5.60-SK	13.0	A1	1.44	0.55
6.0	455231	10-3V6.00-SK	15.0	A1	1.44	0.55
6.5	455232	10-3V6.50-SK	16.0	A1	1.44	0.55
6.9	455233	10-3V6.90-SK	18.0	A1	1.44	0.55
8.0	455234	10-3V8.00-SF	22.0	A1	1.63	0.69
10.6	455235	10-3V10.60-E	41.0	A1	1.25	0.05
14.0	455236	10-3V14.00-E	55.0	A2	1.25	0.05
19.0	455237	10-3V19.00-E	80.0	A3	1.25	0.05
25.0	455238	10-3V25.00-F	83.0	D3	1.31	0.11
33.5	455239	10-3V33.50-F	124.0	D3	1.31	0.11

Δ Pitch Diameter = O.D. - .05

‡ Type 1 = Block Type, 2 = Web, 3 = Arm - See page 64.

5V QD Sheaves

2-Groove F = 1.69						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
++4.4	455240	2-5V4.40-SH	4.0	D1	0.19	0.49
++4.65	455241	2-5V4.65-SDS	4.4	E1	0.19	0.70
++4.9	455242	2-5V4.90-SDS	5.1	E1	0.19	0.51
++5.2	455243	2-5V5.20-SDS	5.7	D1	0.69	0.01
++5.5	455244	2-5V5.50-SDS	5.9	D1	0.69	0.01
++5.9	455245	2-5V5.90-SDS	6.8	D1	0.69	0.01
++6.3	455246	2-5V6.30-SK	10.0	C1	0.44	0.45
++6.7	455247	2-5V6.70-SK	13.0	C1	0.44	0.45
7.1	455248	2-5V7.10-SK	10.0	C1	0.44	0.45
7.5	455249	2-5V7.50-SK	12.0	C1	0.44	0.45
8.0	455250	2-5V8.00-SK	10.0	C1	0.44	0.45
8.5	455251	2-5V8.50-SK	11.0	C2	0.44	0.45
9.0	455252	2-5V9.00-SK	12.0	C2	0.44	0.45
9.25	455253	2-5V9.25-SK	13.0	C1	0.44	0.45
9.75	455254	2-5V9.75-SK	13.0	C1	0.44	0.45
10.3	455255	2-5V10.30-SK	15.0	C2	0.44	0.45
10.9	455256	2-5V10.90-SK	16.0	C2	0.44	0.45
11.3	455257	2-5V11.30-SK	19.0	C2	0.44	0.45
11.8	455258	2-5V11.80-SK	18.0	C2	0.44	0.45
12.5	455259	2-5V12.50-SF	20.0	C2	0.44	0.50
13.2	455260	2-5V13.20-SF	21.0	D3	0.31	0.63
14.0	455261	2-5V14.00-SF	23.0	D3	0.31	0.63
15.0	455262	2-5V15.00-SF	26.0	D3	0.31	0.63
16.0	455263	2-5V16.00-SF	29.0	D3	0.31	0.63
18.7	455264	2-5V18.70-SF	39.0	D3	0.31	0.63
21.2	455265	2-5V21.20-SF	39.0	C3	0.44	0.50
23.6	455266	2-5V23.60-E	48.0	D3	0.25	0.95
28.0	455267	2-5V28.00-E	60.0	D3	0.25	0.95
31.5	—	—	—	—	—	—
37.5	—	—	—	—	—	—
50.0	—	—	—	—	—	—

4-Groove F = 3.06						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
++4.4	455300	4-5V4.40-SD	6.8	E1	0.00	0.70
++4.65	455301	4-5V4.65-SD	7.7	E1	0.00	0.70
++4.9	455302	4-5V4.90-SD	8.0	A1	1.31	0.61
++5.2	455303	4-5V5.20-SD	8.7	A1	1.31	0.61
++5.5	455304	4-5V5.50-SD	9.7	A1	1.31	0.61
++5.9	455305	4-5V5.90-SD	11.0	A1	1.31	0.61
++6.3	455306	4-5V6.30-SK	13.0	A1	1.31	0.42
++6.7	455307	4-5V6.70-SK	14.0	A1	1.31	0.42
7.1	455308	4-5V7.10-SF	17.0	A1	1.31	0.37
7.5	455309	4-5V7.50-SF	20.0	A1	1.06	0.12
8.0	455310	4-5V8.00-E	28.0	B1	1.44	0.24
8.5	455311	4-5V8.50-E	30.0	B1	1.44	0.24
9.0	455312	4-5V9.00-E	33.0	B1	1.44	0.24
9.25	455313	4-5V9.25-E	36.0	B1	1.44	0.24
9.75	455314	4-5V9.75-E	36.0	B1	1.44	0.24
10.3	455315	4-5V10.30-E	37.0	B1	1.44	0.24
10.9	455316	4-5V10.90-E	40.0	B1	1.44	0.24
11.3	455317	4-5V11.30-E	39.0	B1	1.44	0.24
11.8	455318	4-5V11.80-E	42.0	B2	1.44	0.24
12.5	455319	4-5V12.50-E	43.0	B2	1.44	0.24
13.2	455320	4-5V13.20-E	44.0	A3	1.06	0.14
14.0	455321	4-5V14.00-E	47.0	A3	1.31	0.11
15.0	455322	4-5V15.00-E	50.0	A3	1.31	0.11
16.0	455323	4-5V16.00-E	51.0	A3	1.31	0.11
18.7	455324	4-5V18.70-E	63.0	A3	1.31	0.11
21.2	455325	4-5V21.20-E	62.0	D3	0.88	0.32
23.6	455326	4-5V23.60-F	75.0	D3	0.88	0.54
28.0	455327	4-5V28.00-F	94.0	D3	0.88	0.54
31.5	455328	4-5V31.50-F	111.0	D3	0.88	0.54
37.5	455329	4-5V37.50-F	144.0	D3	0.88	0.54
50.0	455330	4-5V50.00-J	267.0	D3	0.69	0.91

Δ Pitch diameter = O.D. - .10 . . . > .000

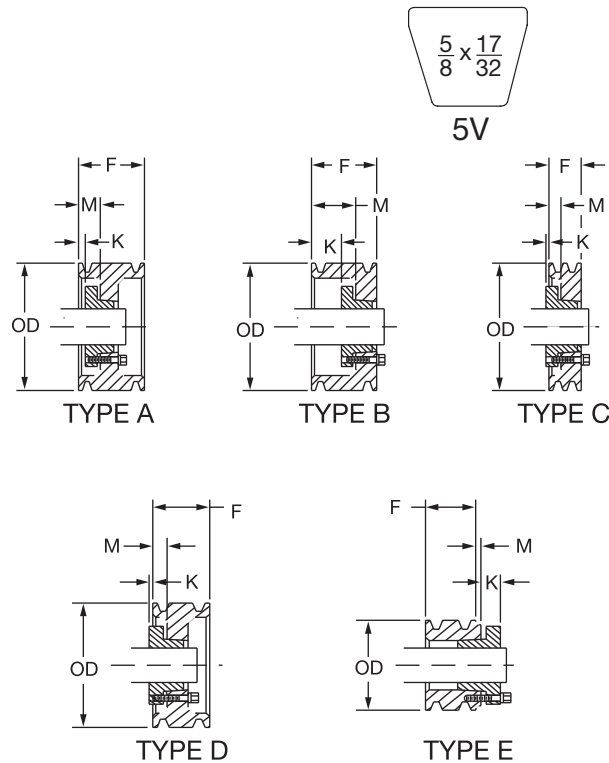
‡ Type 1 = Block Type, 2 = Web, 3 = Arm - See page 64.

3-Groove F = 2.38						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
++4.4	455268	3-5V4.40-SDS	5.7	E1	0.00	0.70
++4.65	455269	3-5V4.65-SDS	6.2	E1	0.00	0.70
++4.9	455270	3-5V4.90-SDS	6.3	A1	1.06	0.36
++5.2	455271	3-5V5.20-SDS	6.8	A1	1.06	0.36
++5.5	455272	3-5V5.50-SDS	7.7	A1	1.06	0.36
++5.9	455273	3-5V5.90-SDS	8.3	A1	1.06	0.36
++6.3	455274	3-5V6.30-SK	12.0	B1	1.13	0.24
++6.7	455275	3-5V6.70-SK	13.0	B1	1.13	0.24
7.1	455276	3-5V7.10-SF	15.0	A1	1.00	0.06
7.5	455277	3-5V7.50-SF	17.0	A1	1.00	0.06
8.0	455278	3-5V8.00-SF	19.0	A1	1.00	0.06
8.5	455279	3-5V8.50-SF	21.0	D1	0.81	0.13
9.0	455280	3-5V9.00-SF	22.0	D1	0.81	0.13
9.25	455281	3-5V9.25-SF	23.0	A1	1.00	0.06
9.75	455282	3-5V9.75-SF	23.0	A2	1.13	0.19
10.3	455284	3-5V10.30-SF	25.0	A2	1.00	0.06
10.9	455285	3-5V10.90-SF	27.0	D2	0.81	0.13
11.3	455286	3-5V11.30-SF	25.0	D2	0.81	0.13
11.8	455287	3-5V11.80-SF	28.0	A2	1.00	0.06
12.5	455288	3-5V12.50-E	36.0	D2	0.56	0.64
13.2	455289	3-5V13.20-E	38.0	C2	0.75	0.45
14.0	455290	3-5V14.00-E	46.0	D3	0.56	0.64
15.0	455291	3-5V15.00-E	48.0	D3	0.63	0.57
16.0	455292	3-5V16.00-E	50.0	D3	0.63	0.57
18.7	455293	3-5V18.70-E	54.0	D3	0.50	0.70
21.2	455294	3-5V21.20-E	62.0	C3	0.75	0.45
23.6	455295	3-5V23.60-E	79.0	C3	0.75	0.45
28.0	455296	3-5V28.00-E	85.0	C3	0.75	0.45
31.5	455297	3-5V31.50-F	124.0	D3	0.56	0.86
37.5	455298	3-5V37.50-F	143.0	D3	0.56	0.86
50.0	455299	3-5V50.00-F	218.0	D3	0.31	1.11

5-Groove F = 3.75						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
++4.4	455331	5-5V4.40-SD	8.0	E1	0.00	0.70
++4.65	455332	5-5V4.65-SD	8.5	E1	0.00	0.70
++4.9	455333	5-5V4.90-SD	10.0	E1	0.00	0.70
++5.2	455334	5-5V5.20-SD	11.0	A1	1.31	0.61
++5.5	455335	5-5V5.50-SD	11.0	A1	1.31	0.61
++5.9	455336	5-5V5.90-SK	13.0	A1	1.31	0.42
++6.3	455337	5-5V6.30-SK	15.0	A1	1.31	0.42
++6.7	455338	5-5V6.70-SF	16.0	A1	1.19	0.25
7.1	455339	5-5V7.10-SF	19.0	A1	1.19	0.25
7.5	455340	5-5V7.50-SF	21.0	A1	1.19	0.25
8.0	455341	5-5V8.00-E	30.0	A1	1.38	0.18
8.5	455342	5-5V8.50-E	33.0	A1	1.38	0.18
9.0	455343	5-5V9.00-E	36.0	A1	1.38	0.18
9.25	455344	5-5V9.25-E	38.0	A1	1.38	0.18
9.75	455345	5-5V9.75-E	38.0	A1	1.38	0.18
10.3	455346	5-5V10.30-E	41.0	A1	1.38	0.18
10.9	455347	5-5V10.90-E	45.0	A1	1.38	0.18
11.3	455348	5-5V11.30-E	42.0	A1	1.38	0.18
11.8	455349	5-5V11.80-E	45.0	A2	1.38	0.18
12.5	455350	5-5V12.50-E	55.0	A2	1.38	0.18
13.2	455351	5-5V13.20-E	58.0	A2	1.38	0.18
14.0	455352	5-5V14.00-E	60.0	A2	1.38	0.18
15.0	455353	5-5V15.00-E	61.0	A3	1.31	0.11
16.0	455354	5-5V16.00-E	67.0	A3	1.25	0.05
18.7	455355	5-5V18.70-F	92.0	C3	1.31	0.11
21.2	455356	5-5V21.20-F	77.0	C3	1.31	0.11
23.6	455357	5-5V23.60-F	88.0	C3	1.31	0.11
28.0	455358	5-5V28.00-F	111.0	D3	1.08	0.34
31.5	455359	5-5V31.50-J	150.0	D3	1.00	0.60
37.5	455360	5-5V37.50-J	186.0	D3	0.81	0.79
50.0	455361	5-5V50.00-J	273.0	D3	1.00	0.60

++ 5VX Belts only on these sizes.

5V QD Sheaves



8-Groove F = 5.81						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
7.1	455393	8-5V7.10-SF	24.0	A1	2.13	1.19
7.5	455394	8-5V7.50-SF	28.0	A1	2.13	1.19
8.0	455395	8-5V8.00-E	36.0	A1	2.50	1.30
8.5	455396	8-5V8.50-E	39.0	A1	2.50	1.30
9.0	455397	8-5V9.00-E	43.0	A1	2.50	1.30
9.25	455398	8-5V9.25-F	55.0	A1	2.31	0.89
9.75	455399	8-5V9.75-F	56.0	A1	2.31	0.89
10.3	455400	8-5V10.30-F	60.0	A1	2.31	0.89
10.9	455401	8-5V10.90-F	65.0	A1	2.31	0.89
11.3	455402	8-5V11.30-F	70.0	A1	2.31	0.89
11.8	455403	8-5V11.80-F	67.0	A1	2.31	0.89
12.5	455404	8-5V12.50-F	76.0	A1	2.56	1.14
13.2	455405	8-5V13.20-F	77.0	A1	2.56	1.14
14.0	455406	8-5V14.00-F	77.0	A1	2.44	1.02
15.0	455407	8-5V15.00-F	85.0	A2	2.44	1.02
16.0	455408	8-5V16.00-F	90.0	A3	2.38	0.96
18.7	455409	8-5V18.70-J	138.0	A3	2.91	1.31
21.2	455410	8-5V21.20-J	126.0	D3	1.56	0.04
23.6	455411	8-5V23.60-J	141.0	D3	1.56	0.04
28.0	455412	8-5V28.00-J	172.0	D3	1.56	0.04
31.5	455413	8-5V31.50-M	246.0	A3	1.94	0.20
37.5	455414	8-5V37.50-M	296.0	A3	1.94	0.20
50.0	455415	8-5V50.00-M	419.0	A3	1.94	0.20

Δ Pitch diameter = O.D. - .10

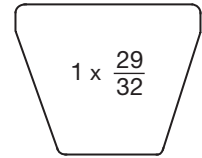
‡ Type 1 = Block Type, 2 = Web, 3 = Arm - See drawings page 64.

++ 5VX Belts only on these sizes.

6-Groove F = 4.44						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
4.4++	455362	6-5V4.40-SD	9.0	E1	0.00	0.70
4.65++	455363	6-5V4.65-SD	10.0	E1	0.00	0.70
4.90++	455364	6-5V4.90-SD	11.0	E1	0.00	0.70
5.20++	455365	6-5V5.20-SD	12.0	A1	1.31	0.61
5.50++	455366	6-5V5.50-SD	13.0	A1	1.31	0.61
5.90++	455367	6-5V5.90-SK	14.0	A1	1.31	0.42
6.30++	455368	6-5V6.30-SK	16.0	A1	1.31	0.42
6.70++	455369	6-5V6.70-SF	19.0	A1	1.69	0.75
7.1	455370	6-5V7.10-SF	21.0	A1	1.63	0.68
7.5	455371	6-5V7.50-SF	24.0	A1	1.63	0.68
8.0	455372	6-5V8.00-E	32.0	A1	2.00	0.80
8.5	455373	6-5V8.50-E	34.0	A1	2.00	0.80
9.0	455374	6-5V9.00-E	38.0	A1	2.00	0.80
9.25	455375	6-5V9.25-E	40.0	A1	2.00	0.80
9.75	455376	6-5V9.75-E	41.0	A1	2.00	0.80
10.3	455377	6-5V10.30-E	44.0	A1	2.00	0.80
10.9	455378	6-5V10.90-E	49.0	A1	2.00	0.80
11.3	455379	6-5V11.30-E	47.0	A1	2.00	0.80
11.8	455380	6-5V11.80-E	49.0	A2	2.00	0.80
12.5	455381	6-5V12.50-F	63.0	B2	2.06	0.64
13.2	455382	6-5V13.20-F	64.0	B2	2.06	0.64
14.0	455383	6-5V14.00-F	73.0	B2	2.06	0.64
15.0	455384	6-5V15.00-F	75.0	D2	1.31	0.11
16.0	455385	6-5V16.00-F	91.0	B3	1.88	0.46
18.7	455386	6-5V18.70-F	99.0	A3	1.44	0.02
21.2	455387	6-5V21.20-F	86.0	D3	1.31	0.11
23.6	455388	6-5V23.60-J	121.0	B3	1.31	0.11
28.0	455389	6-5V28.00-J	145.0	B3	1.31	0.11
31.5	455390	6-5V31.50-J	167.0	B3	1.31	0.11
37.5	455391	6-5V37.50-J	208.0	B3	1.31	0.11
50.0	455392	6-5V50.00-M	353.0	B3	0.00	1.74

10-Groove F = 7.19						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
8.0	456062	10-5V8.00-E	42.0	A1	3.25	2.05
8.5	456063	10-5V8.50-E	44.0	A1	3.25	2.05
9.0	456064	10-5V9.00-F	57.0	A1	3.31	1.89
9.25	456065	10-5V9.25-F	60.0	A1	3.31	1.89
9.75	456066	10-5V9.75-F	61.0	A1	3.31	1.89
10.3	456067	10-5V10.30-F	66.0	A1	3.31	1.89
10.9	456068	10-5V10.90-F	72.0	A1	3.31	1.89
11.3	456069	10-5V11.30-F	78.0	A1	3.31	1.89
11.8	456070	10-5V11.80-F	80.0	A1	3.31	1.89
12.5	456071	10-5V12.50-J	111.0	A1	3.56	1.96
13.2	456072	10-5V13.2-J	115.0	A1	3.56	1.96
14.0	456073	10-5V14.00-J	118.0	A1	3.44	1.84
15.0	456074	10-5V15.00-J	120.0	A1	3.31	1.71
16.0	456075	10-5V16.00-J	160.0	A1	3.56	1.96
18.7	456076	10-5V18.70-J	151.0	D2	1.56	0.04
21.2	456077	10-5V21.20-J	143.0	D2	1.56	0.04
23.6	456078	10-5V23.60-M	209.0	B3	1.94	0.20
28.0	456079	10-5V28.00-M	245.0	B3	1.94	0.20
31.5	456080	10-5V31.50-M	277.0	B3	1.94	0.20
37.5	456081	10-5V37.50-M	337.0	B3	1.94	0.20
50.0	456082	10-5V50.00-M	484.0	B3	1.94	0.20

8V QD Sheaves



4-Groove F = 4.88						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
12.5	455416	4-8V12.50-F	83.0	D1	1.19	0.23
13.2	455417	4-8V13.20-F	88.0	D2	1.19	0.23
14.0	455418	4-8V14.00-F	88.0	D2	1.19	0.23
15.0	455419	4-8V15.00-F	111.0	D2	1.19	0.23
16.0	455420	4-8V16.00-F	105.0	D2	1.19	0.23
17.0	455521	4-8V17.00-F	150.0	D3	1.19	0.23
18.0	455422	4-8V18.00-F	150.0	D3	1.19	0.23
19.0	455423	4-8V19.00-F	146.0	D3	1.19	0.23
20.0	455424	4-8V20.00-J	145.0	D3	1.44	0.16
21.2	455425	4-8V21.20-J	181.0	D3	1.44	0.16
22.4	455426	4-8V22.40-J	199.0	D3	1.44	0.16
24.8	456654	4-8V24.80-M	211.0	C3	1.44	0.93
30.0	455427	4-8V30.00-M	292.0	C3	0.81	0.93
35.5	456655	4-8V35.50-M	367.0	C3	0.81	0.93
40.0	455428	4-8V40.00-M	434.0	C3	0.81	0.93
44.5	456656	4-8V44.50-M	371.0	C3	0.81	0.93
53.0	455429	4-8V53.00-M	818.0	C3	0.81	0.93

6-Groove F = 7.13						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
12.5	455444	6-8V12.50-F	78.0	A1	2.31	0.89
13.2	455445	6-8V13.20-F	85.0	A2	2.31	0.89
14.0	455446	6-8V14.00-F	94.0	A2	2.31	0.89
15.0	455447	6-8V15.00-J	122.0	A2	2.56	0.96
16.0	455448	6-8V16.00-J	134.0	A2	2.56	0.96
17.0	455449	6-8V17.00-J	147.0	A2	2.56	0.96
18.0	455450	6-8V18.00-J	161.0	A2	2.56	0.96
19.0	455451	6-8V19.00-J	177.0	A3	2.56	0.96
20.0	455452	6-8V20.00-M	232.0	B3	2.94	1.20
21.2	455453	6-8V21.20-M	216.0	B3	2.94	1.20
22.4	455454	6-8V22.40-M	227.0	B3	2.94	1.20
24.8	456660	6-8V24.80-M	251.0	B3	1.94	0.20
30.0	455455	6-8V30.00-M	306.0	B3	2.06	0.32
35.5	456661	6-8V35.50-N	391.0	C3	1.13	0.92
40.0	455456	6-8V40.00-N	450.0	C3	1.13	0.92
44.5	456662	6-8V44.50-N	511.0	C3	1.13	0.92
53.0	455457	6-8V53.00-N	646.0	C3	1.13	0.92
63.0	456663	6-8V63.00-P	856.0	C3	2.00	0.30
71.0	456690	6-8V71.00-P	1016.0	C3	2.00	0.30

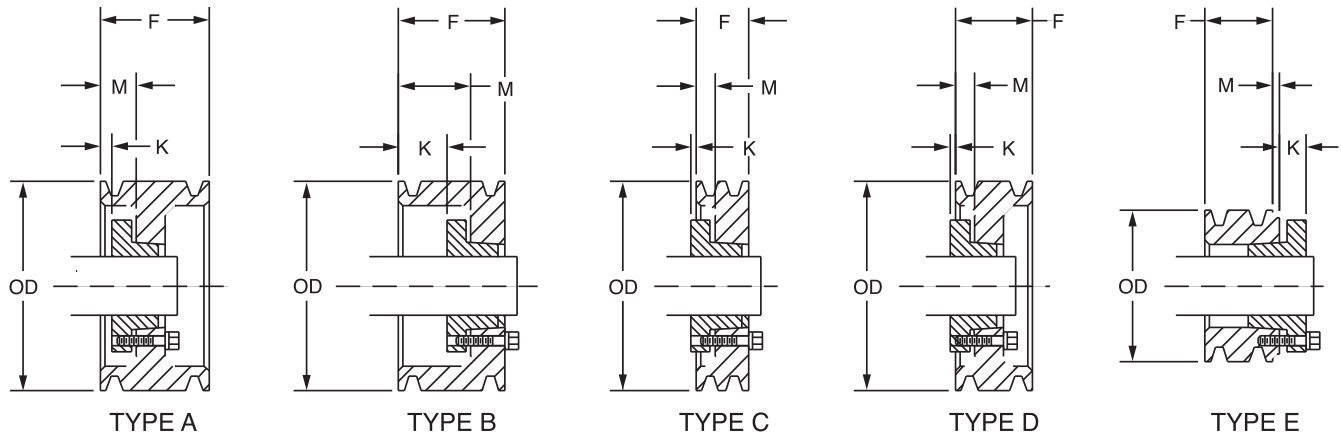
5-Groove F = 6.00						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
12.5	455430	5-8V12.50-F	69.0	A2	2.31	0.89
13.2	455431	5-8V13.20-F	75.0	A2	2.31	0.89
14.0	455432	5-8V14.00-F	83.0	A2	2.31	0.89
15.0	455433	5-8V15.00-F	94.0	A2	2.31	0.89
16.0	455434	5-8V16.00-F	106.0	A2	2.31	0.89
17.0	455435	5-8V17.00-J	133.0	A2	2.00	0.40
18.0	455436	5-8V18.00-J	147.0	A3	2.00	0.40
19.0	455437	5-8V19.00-J	161.0	A3	2.00	0.40
20.0	455438	5-8V20.00-J	141.0	A3	2.00	0.40
21.2	455439	5-8V21.20-J	151.0	A3	2.00	0.40
22.4	456402	5-8V22.4-M	208.0	D3	1.94	0.20
24.8	456657	5-8V24.80-M	229.0	D3	1.94	0.20
30.0	455441	5-8V30.00-M	276.0	D3	1.94	0.20
35.5	456658	5-8V35.50-M	334.0	D3	1.94	0.20
40.0	455442	5-8V40.00-M	385.0	D3	1.94	0.20
44.5	456659	5-8V44.50-N	459.0	C3	0.94	1.11
53.0	455443	5-8V53.00-N	574.0	C3	0.94	1.11

8-Groove F = 9.38						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
12.5	455458	8-8V12.50-J	115.0	A1	3.56	1.96
13.2	455459	8-8V13.20-J	129.0	A2	3.56	1.96
14.0	455460	8-8V14.00-J	146.0	A2	3.56	1.96
15.0	455461	8-8V15.00-J	144.0	A2	3.56	1.96
16.0	455462	8-8V16.00-J	158.0	A2	3.56	1.96
17.0	455463	8-8V17.00-M	214.0	A1	3.94	2.20
18.0	455464	8-8V18.00-M	230.0	A2	4.19	2.45
19.0	455465	8-8V19.00-M	247.0	A2	3.94	2.20
20.0	455466	8-8V20.00-M	266.0	A2	3.94	2.20
21.2	455467	8-8V21.20-M	245.0	A3	3.94	2.20
22.4	455468	8-8V22.40-M	264.0	A3	2.25	0.51
24.8	456664	8-8V24.80-N	315.0	A3	2.25	0.20
30.0	455469	8-8V30.00-N	384.0	A3	2.25	0.20
35.5	456665	8-8V35.50-N	468.0	A3	2.25	0.20
40.0	455470	8-8V40.00-N	543.0	B3	2.63	0.58
44.5	456666	8-8V44.50-P	670.0	B3	2.63	0.33
53.0	455471	8-8V53.00-P	833.0	B3	2.63	0.33
63.0	456667	8-8V63.00-P	1049.0	B3	2.63	0.33
71.0	456691	8-8V71.00-W	1266.0	C3	0.19	2.37

Δ Pitch diameter = O.D. - .20

‡ Type 1 = Block Type, 2 = Web, 3 = Arm - See page 64.

8V QD Sheaves



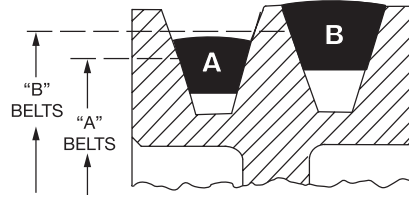
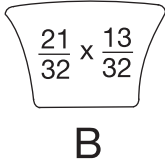
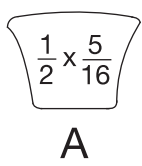
10-Groove F = 11.63						
O.D. Δ	Part No.	Description Maska Part #–Bushing Size	Wt.	Type ‡	M	K
12.5	455472	10-8V12.50-J	133	A1	3.56	1.96
13.2	455473	10-8V13.20-J	148	A1	3.56	1.96
14.0	455474	10-8V14.00-J	166	A2	3.56	1.96
15.0	455475	10-8V15.00-M	224	A2	3.94	2.20
16.0	455476	10-8V16.00-M	260	A2	3.94	2.20
17.0	455477	10-8V17.00-M	241	A1	3.94	2.20
18.0	455478	10-8V18.00-M	259	A2	3.94	2.20
19.0	455479	10-8V19.00-M	279	A2	3.94	2.20
20.0	455480	10-8V20.00-M	300	A2	3.94	2.20
21.2	455481	10-8V21.20-M	286	A3	3.94	2.20
22.4	455482	10-8V22.40-N	321	A3	2.25	0.20
24.8	456668	10-8V24.80-N	357	A3	2.25	0.20
30.0	455483	10-8V30.00-N	444	A3	2.25	0.20
35.5	456669	10-8V35.50-P	591	A3	2.63	0.33
40.0	455484	10-8V40.00-P	680	A3	2.63	0.33
44.5	456670	10-8V44.50-P	775	A3	2.63	0.33
53.0	455485	10-8V53.00-P	971	A3	2.63	0.33
63.0	456671	10-8V63.00-W	1256	D3	1.31	1.25
71.0	456692	10-8V71.00-W	1482	D3	1.31	1.25

12-Groove F = 13.88						
O.D. Δ	Part No.	Description Maska Part #–Bushing Size	Wt.	Type ‡	M	K
12.5	456672	12-8V12.50-M	164	A1	3.94	2.20
13.2	456673	12-8V13.20-M	186	A1	3.94	2.20
14.0	456674	12-8V14.00-M	213	A1	3.94	2.20
15.0	456675	12-8V15.00-M	248	A2	3.94	2.20
16.0	456676	12-8V16.00-M	285	A1	3.94	2.20
17.0	456677	12-8V17.00-M	270	A1	3.94	2.20
18.0	456678	12-8V18.00-M	292	A2	3.94	2.20
19.0	456679	12-8V19.00-N	330	A2	2.25	0.20
20.0	456680	12-8V20.00-N	354	A2	2.25	0.20
21.2	456681	12-8V21.20-N	365	A3	2.25	0.20
22.4	456682	12-8V22.40-N	367	A3	2.25	0.20
24.8	456683	12-8V24.80-N	408	A3	2.25	0.20
30.0	456684	12-8V30.00-P	557	A3	2.63	0.32
35.5	456685	12-8V35.50-P	671	A3	2.63	0.32
40.0	456686	12-8V40.00-P	776	A3	2.63	0.32
44.5	456687	12-8V44.50-P	887	A3	2.63	0.32
53.0	456688	12-8V53.00-W	1150	A3	2.88	0.32
63.0	456689	12-8V63.00-W	1445	D3	2.44	0.12
71.0	456693	12-8V71.00-W	1706	D3	2.44	0.12

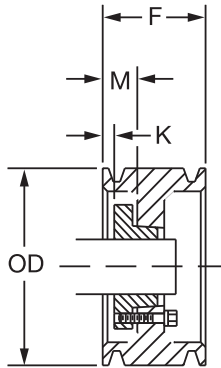
Δ Pitch diameter = O.D. – .20

‡ Type 1 = Block Type, 2 = Web, 3 = Arm – See page 64.

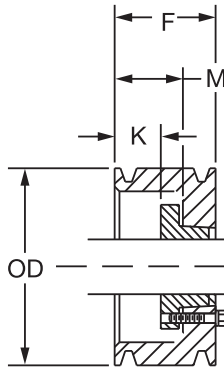
A/B QD Sheaves



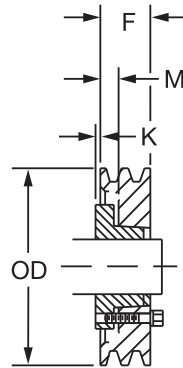
Drawing illustrates how either A or B belts may be used with combination groove sheaves.



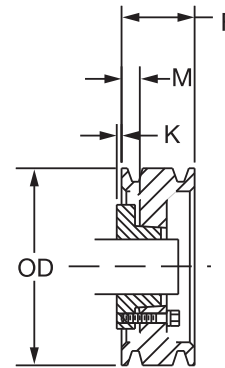
TYPE A



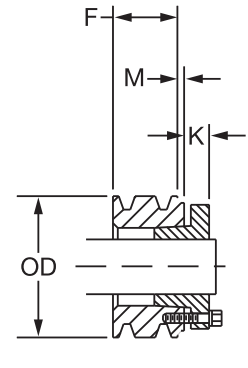
TYPE B



TYPE C



TYPE D



TYPE E

1-Groove		F = .84 A3.2 through A4.0 B4.4			Balance F = 1	
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
3.75	118283	1B34-SH	2.0	E1	0.44	0.68
3.95	118284	1B36-SH	2.2	D1	0.05	0.63
4.15	118285	1B38-SH	2.4	D1	0.05	0.63
4.35	118286	1B40-SH	2.7	D1	0.05	0.63
4.55	455550	1B42-SH	2.9	D1	0.05	0.63
4.75	455551	1B44-SH	3.4	D1	0.05	0.63
4.95	455552	1B46-SDS	4.0	D1	0.14	0.55
5.15	455553	1B48-SDS	4.0	D1	0.14	0.55
5.35	455554	1B50-SDS	4.0	D1	0.14	0.55
5.55	455555	1B52-SDS	5.0	D1	0.14	0.55
5.75	455556	1B54-SDS	5.0	D1	0.14	0.55
5.95	455557	1B56-SDS	6.0	C1	0.25	0.45
6.15	455558	1B58-SDS	6.0	C1	0.25	0.45
6.35	455559	1B60-SDS	6.0	C1	0.25	0.45
6.55	455560	1B62-SDS	6.0	C1	0.25	0.45
6.75	455561	1B64-SDS	6.0	C1	0.25	0.45
6.95	455562	1B66-SDS	7.0	C1	0.25	0.45
7.15	455563	1B68-SDS	7.0	C1	0.25	0.45
7.35	455564	1B70-SDS	7.5	D1	0.13	0.57
7.75	455565	1B74-SDS	8.0	C1	0.25	0.45
8.35	455566	1B80-SDS	8.0	D1	0.13	0.57
8.95	455567	1B86-SDS	8.0	D2	0.13	0.57
9.75	455568	1B94-SDS	8.0	D2	0.13	0.57
11.35	455569	1B110-SDS	10.0	D2	0.13	0.57
12.75	455570	1B124-SDS	11.0	D3	0.13	0.57
13.95	455571	1B136-SDS	13.0	D3	0.06	0.63
15.75	455572	1B154-SK	16.0	C3	0.06	0.83
16.35	455573	1B160-SK	17.0	C3	0.00	0.89
18.75	455574	1B184-SK	18.0	C3	0.00	0.89
20.35	455575	1B200-SK	18.0	C3	0.00	0.89

Δ P.D. for "A" Belts = O.D. - .37

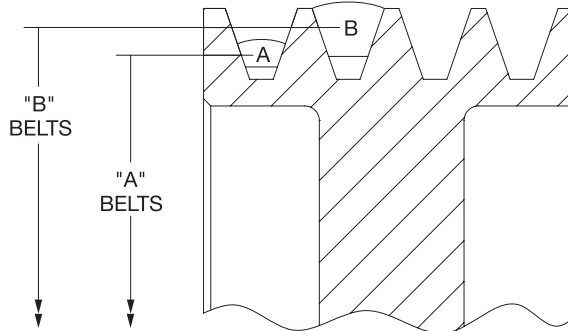
P.D. for "B" Belts = O.D. + .01

P.D. for "B" Belts = O.D. + .01

‡ Type 1 = Block Type, 2 = Web, 3 = Arm - See page 64.

2-Groove					F = 1.75	
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
3.75	455576	2B34-SH	3.2	E1	0.38	0.68
3.95	455577	2B36-SH	3.4	E1	0.00	0.68
4.15	455578	2B38-SH	3.9	E1	0.00	0.68
4.35	455579	2B40-SH	3.8	A1	0.94	0.26
4.55	455580	2B42-SH	4.4	A1	0.94	0.26
4.75	455581	2B44-SH	4.6	A1	0.94	0.26
4.95	455582	2B46-SDS	5.0	A1	1.00	0.30
5.15	455583	2B48-SDS	4.1	A1	1.00	0.30
5.35	455584	2B50-SDS	6.0	A1	1.00	0.30
5.55	455585	2B52-SDS	7.0	A1	1.00	0.30
5.75	455586	2B54-SDS	7.0	A1	1.00	0.30
5.95	455587	2B56-SDS	7.0	A1	0.81	0.12
6.15	455588	2B58-SDS	7.0	D1	0.69	0.01
6.35	455589	2B60-SDS	7.0	D1	0.69	0.01
6.55	455590	2B62-SDS	6.3	D1	0.69	0.01
6.75	455591	2B64-SDS	8.0	D1	0.69	0.01
6.95	455592	2B66-SDS	8.2	D1	0.69	0.01
7.15	455593	2B68-SDS	9.0	D1	0.69	0.01
7.35	455594	2B70-SK	10.0	C1	0.50	0.39
7.75	455595	2B74-SK	11.0	C1	0.50	0.39
8.35	455596	2B80-SK	11.0	D2	0.44	0.46
8.95	455597	2B86-SK	12.0	D2	0.44	0.46
9.75	455598	2B94-SK	12.0	D2	0.44	0.46
11.35	455599	2B110-SK	14.0	D2	0.44	0.46
12.75	455600	2B124-SK	18.0	D3	0.44	0.46
13.95	455601	2B136-SK	19.0	D3	0.38	0.52
15.75	455602	2B154-SK	24.0	D3	0.44	0.46
16.35	455603	2B160-SK	22.0	D3	0.44	0.46
18.75	455604	2B184-SK	29.0	D3	0.31	0.58
20.35	455605	2B200-SF	30.0	D3	0.38	0.57
25.35	455606	2B250-SF	40.0	D3	0.38	0.57
30.35	455607	2B300-SF	50.0	D3	0.38	0.57
38.35	455608	2B380-SF	70.0	D3	0.34	0.60

A/B QD Sheaves



Drawing illustrates how either A or B belts may be used with combination groove sheaves.

3-Groove F = 2.50						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
3.75	455609	3B34-SH	4.2	E1	0.38	0.68
3.95	455610	3B36-SH	4.7	E1	0.00	0.68
4.15	455611	3B38-SH	5.4	E1	0.00	0.68
4.35	455612	3B40-SH	4.8	E1	0.00	0.68
4.55	455613	3B42-SH	5.4	E1	0.00	0.68
4.75	455614	3B44-SH	5.6	E1	0.00	0.68
4.95	455615	3B46-SD	8.0	A1	1.06	0.37
5.15	455616	3B48-SD	8.5	A1	1.06	0.67
5.35	455617	3B50-SD	9.0	A1	1.06	0.67
5.55	455618	3B52-SD	9.0	A1	1.06	0.37
5.75	455619	3B54-SD	10.0	A1	1.06	0.37
5.95	455620	3B56-SD	11.0	A1	1.06	0.37
6.15	455621	3B58-SD	9.1	A1	1.06	0.37
6.35	455622	3B60-SD	10.0	A1	1.06	0.37
6.55	455623	3B62-SD	11.0	A1	1.06	0.37
6.75	455624	3B64-SD	11.0	A1	1.06	0.37
6.95	455625	3B66-SD	12.0	A1	1.06	0.37
7.15	455626	3B68-SD	13.0	A1	1.06	0.37
7.35	455627	3B70-SK	13.0	D1	0.75	0.14
7.75	455628	3B74-SK	13.0	D1	0.75	0.14
8.35	455629	3B80-SK	14.0	D1	0.88	0.02
8.95	455630	3B86-SK	13.0	D1	0.88	0.02
9.75	455631	3B94-SK	16.0	D2	0.75	0.14
11.35	455632	3B110-SK	19.0	D2	0.75	0.14
12.75	455633	3B124-SK	24.0	D3	0.75	0.14
13.95	455634	3B136-SK	24.0	D3	0.69	0.21
15.75	455635	3B154-SK	30.0	D3	0.75	0.14
16.35	455636	3B160-SK	27.0	D3	0.75	0.14
18.75	455637	3B184-SK	38.0	D3	0.75	0.14
20.35	455638	3B200-SF	38.0	D3	0.63	0.32
25.35	455639	3B250-SF	51.0	D3	0.63	0.32
30.35	455640	3B300-SF	65.0	D3	0.63	0.32
38.35	455641	3B380-E	95.0	D3	0.63	0.57

Δ P.D. for "A" Belts = O.D. - .37

P.D. for "B" Belts = O.D. + .01

‡ Type 1 = Block Type, 2 = Web, 3 = Arm – See page 64.

4-Groove F = 3.25						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
3.75	455642	4B34-SD	5.5	E1	0.47	0.70
3.95	455643	4B36-SD	5.8	E1	0.47	0.70
4.15	455644	4B38-SD	6.2	E1	0.47	0.70
4.35	455645	4B40-SD	6.6	E1	0.00	0.70
4.55	455646	4B42-SD	6.9	E1	0.00	0.70
4.75	455647	4B44-SD	7.5	E1	0.00	0.70
4.95	455648	4B46-SD	7.5	A1	1.50	0.80
5.15	455649	4B48-SD	7.3	A1	1.50	0.80
5.35	455650	4B50-SD	10.0	A1	1.50	0.80
5.55	455651	4B52-SD	11.0	A1	1.50	0.80
5.75	455652	4B54-SD	11.0	A1	1.50	0.80
5.95	455653	4B56-SD	12.0	A1	1.50	0.80
6.15	455654	4B58-SD	11.0	A1	1.50	0.80
6.35	455655	4B60-SD	11.0	A1	1.50	0.80
6.55	455656	4B62-SD	14.0	A1	1.50	0.80
6.75	455657	4B64-SD	14.0	A1	1.50	0.80
6.95	455658	4B66-SD	14.0	A1	1.50	0.80
7.15	455659	4B68-SD	14.0	A1	1.50	0.80
7.35	455660	4B70-SK	14.0	A1	1.00	0.11
7.75	455661	4B74-SK	15.0	A1	1.25	0.36
8.35	455662	4B80-SK	15.0	A1	1.38	0.48
8.95	455663	4B86-SK	17.0	A1	1.50	0.61
9.75	455664	4B94-SK	19.0	A2	1.13	0.23
11.35	455665	4B110-SK	22.0	A2	1.00	0.11
12.75	455666	4B124-SK	29.0	A3	1.00	0.11
13.95	455667	4B136-SK	29.0	A3	1.00	0.11
15.75	455668	4B154-SF	39.0	A3	1.13	0.18
16.35	455669	4B160-SF	34.0	A3	1.00	0.06
18.75	455670	4B184-SF	47.0	A3	1.00	0.06
20.35	455671	4B200-SF	46.0	A3	1.00	0.06
25.35	455672	4B250-E	66.0	D3	1.00	0.20
30.35	455673	4B300-E	83.0	D3	0.63	0.57
38.35	455674	4B380-E	115.0	D3	1.00	0.20

A/B QD Sheaves

5-Groove F = 4.00						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
3.75	455675	5B34-SD	5.9	E1	0.47	0.70
3.95	455676	5B36-SD	6.5	E1	0.47	0.70
4.15	455677	5B38-SD	7.2	E1	0.47	0.70
4.35	455678	5B40-SD	7.3	E1	0.00	0.70
4.55	455679	5B42-SD	8.0	E1	0.00	0.70
4.75	455680	5B44-SD	8.8	E1	0.00	0.70
4.95	455681	5B46-SD	9.0	A1	1.31	0.62
5.15	455682	5B48-SD	8.5	A1	1.31	0.62
5.35	455683	5B50-SD	11.0	A1	1.31	0.62
5.55	455684	5B52-SD	12.0	A1	1.31	0.62
5.75	455685	5B54-SK	12.0	A1	1.31	0.42
5.95	455686	5B56-SK	12.0	A1	1.31	0.42
6.15	455687	5B58-SK	13.0	A1	1.31	0.42
6.35	455688	5B60-SK	14.0	A1	1.31	0.42
6.55	455689	5B62-SK	13.0	A1	1.31	0.42
6.75	455690	5B64-SK	16.0	A1	1.31	0.42
6.95	455691	5B66-SK	15.0	A1	1.31	0.42
7.15	455692	5B68-SK	17.0	A1	1.31	0.42
7.35	455693	5B70-SF	16.0	A1	1.31	0.37
7.75	455694	5B74-SF	20.0	A1	1.31	0.37
8.35	455695	5B80-SF	17.0	A1	1.31	0.37
8.95	455696	5B86-SF	24.0	A1	1.31	0.37
9.75	455697	5B94-SF	24.0	A1	1.31	0.37
11.35	455698	5B110-SF	29.0	A2	1.31	0.37
12.75	455699	5B124-SF	34.0	A3	1.06	0.12
13.95	455700	5B136-SF	33.0	A3	1.31	0.37
15.75	455701	5B154-SF	46.0	A3	1.31	0.37
16.35	455702	5B160-SF	38.0	A2	1.25	0.31
18.75	455703	5B184-SF	55.0	A3	1.31	0.37
20.35	455704	5B200-E	58.0	A3	1.25	0.05
25.35	455705	5B250-E	76.0	A3	1.25	0.05
30.35	455706	5B300-E	97.0	A3	1.25	0.05
38.35	455707	5B380-E	135.0	A3	1.25	0.05

8-Groove F = 6.25						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
5.8	455741	8B54-SK	15.0	A1	1.88	0.98
6.0	455742	8B56-SK	16.0	A1	1.88	0.98
6.4	455743	8B60-SF	21.0	A1	1.81	0.87
6.8	455744	8B64-SF	23.0	A1	1.81	0.87
7.2	455745	8B68-SF	25.0	A1	1.25	0.31
7.8	455746	8B74-SF	28.0	A1	1.25	1.18
9.0	455747	8B86-E	40.0	A1	2.38	1.18
9.8	455748	8B94-E	43.0	A1	2.38	1.18
11.4	455749	8B110-E	49.0	A1	2.38	1.18
12.8	455750	8B124-E	56.0	A2	2.38	1.18
15.8	455751	8B154-E	69.0	A2	2.38	1.18
18.8	455752	8B184-F	91.0	D3	1.31	0.11
20.4	455753	8B200-F	84.0	D3	1.31	0.11
25.4	455754	8B250-F	111.0	D3	1.31	0.11
30.4	455755	8B300-F	142.0	D3	1.31	0.11
38.4	455756	8B380-F	200.0	D3	1.31	0.11

Δ P.D. for "A" Belts = O.D. - .37

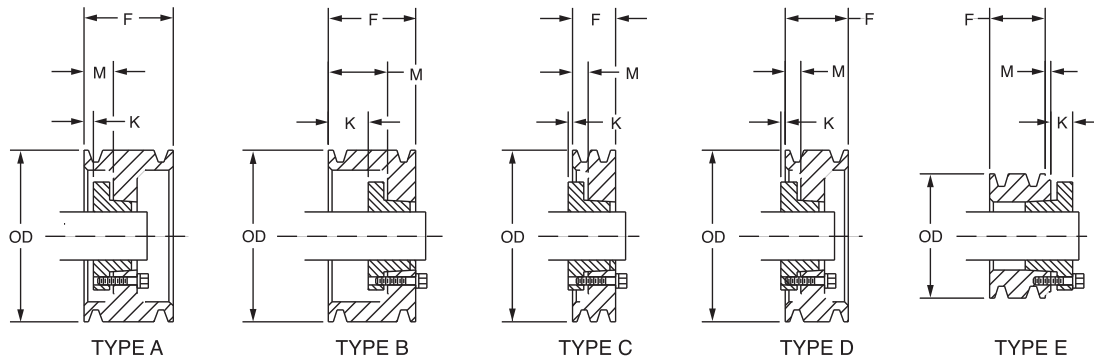
P.D. for "B" Belts = O.D. + .01

‡ Type 1 = Block Type, 2 = Web, 3 = Arm – See page 64.

6-Groove F = 4.75						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
3.75	455708	6B34-SD	6.7	E1	0.38	0.70
3.95	455709	6B36-SD	7.4	E1	0.38	0.70
4.15	455710	6B38-SD	8.0	E1	0.38	0.70
4.35	455711	6B40-SD	8.4	E1	0.00	0.70
4.55	455712	6B42-SD	9.0	E1	0.00	0.70
4.75	455713	6B44-SD	10.0	E1	0.00	0.70
4.95	455714	6B46-SD	10.0	A1	1.31	0.62
5.15	455715	6B48-SD	10.0	A1	1.31	0.62
5.35	455716	6B50-SD	12.0	A1	1.31	0.62
5.55	455717	6B52-SD	13.0	A1	1.31	0.62
5.75	455718	6B54-SK	13.0	A1	1.31	0.42
5.95	455719	6B56-SK	14.0	A1	1.31	0.42
6.15	455720	6B58-SK	12.0	A1	1.31	0.42
6.35	455721	6B60-SK	15.0	A1	1.31	0.42
6.55	455722	6B62-SK	15.0	A1	1.31	0.42
6.75	455723	6B64-SK	17.0	A1	1.31	0.42
6.95	455724	6B66-SK	17.0	A1	1.31	0.42
7.15	455725	6B68-SK	19.0	A1	1.31	0.42
7.35	455726	6B70-SF	18.0	A1	1.69	0.75
7.75	455727	6B74-SF	22.0	A1	1.69	0.75
8.35	455728	6B80-SF	23.0	A1	1.69	0.75
8.95	455729	6B86-SF	26.0	A1	1.69	0.75
9.75	455730	6B94-SF	27.0	A1	1.69	0.75
11.35	455731	6B110-SF	32.0	A2	1.69	0.75
12.75	455732	6B124-SF	39.0	A3	1.50	0.56
13.95	455733	6B136-SF	38.0	A3	1.69	0.75
15.75	455734	6B154-SF	50.0	A2	1.81	0.87
16.35	455735	6B160-SF	44.0	A2	1.81	0.87
18.75	455736	6B184-SF	62.0	A3	1.75	0.81
20.35	455737	6B200-E	65.0	A3	1.38	0.18
25.35	455738	6B250-E	87.0	A3	1.38	0.18
30.35	455739	6B300-E	111.0	A3	1.38	0.18
38.35	455740	6B380-E	155.0	A3	1.38	0.18

10-Groove F = 7.75						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
5.8	455757	10B54-SK	18.0	A1	3.25	2.36
6.0	455758	10B56-SK	19.0	A1	3.50	2.61
6.4	455759	10B60-SF	24.0	A1	3.25	2.31
6.8	455760	10B64-SF	26.0	A1	3.50	2.56
7.2	455761	10B68-SF	28.0	A1	3.00	2.06
7.8	455762	10B74-SF	32.0	A1	2.56	1.62
9.0	455763	10B86-E	47.0	A1	3.13	1.93
9.8	455764	10B94-E	48.0	A1	3.13	1.93
11.4	455765	10B110-E	56.0	A1	3.13	1.93
12.8	455766	10B124-F	64.0	A1	3.13	1.70
15.8	455767	10B154-F	88.0	A2	2.06	0.64
18.8	455768	10B184-F	103.0	A3	2.06	0.64
20.4	455769	10B200-F	99.0	A3	2.06	0.64
25.4	455770	10B250-F	132.0	A3	2.06	0.64
30.4	455771	10B300-F	169.0	A3	2.06	0.64
38.4	455772	10B380-J	257.0	D3	1.44	0.16

C QD Sheaves



1-Groove F = 1.38						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
7.4	455773	1C70-SF	9.0	C1	0.13	0.82
7.9	455774	1C75-SF	11.0	C1	0.13	0.82
8.4	455775	1C80-SF	11.0	C1	0.13	0.82
8.9	455776	1C85-SF	12.0	C1	0.13	0.82
9.4	455777	1C90-SF	12.0	C1	0.13	0.82
9.9	455778	1C95-SF	13.0	C1	0.13	0.82
10.4	455779	1C100-SF	14.0	C2	0.13	0.82
10.9	455780	1C105-SF	14.0	C2	0.13	0.82
11.4	455781	1C110-SF	16.0	C2	0.13	0.82
12.4	455782	1C120-SF	17.0	C2	0.13	0.82
13.4	455783	1C130-SF	19.0	C3	0.13	0.82
14.4	455784	1C140-SF	21.0	C3	0.13	0.82
16.4	455785	1C160-SF	24.0	C3	0.13	0.82
18.4	455786	1C180-SF	27.0	C3	0.13	0.82
20.4	455787	1C200-SF	31.0	C3	0.13	0.82
24.4	455788	1C240-SF	38.0	C3	0.13	0.82

2-Groove F = 2.37						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
7.4	455789	2C70-SF	18.0	D1	0.81	0.13
7.9	455790	2C75-SF	20.0	D1	0.81	0.13
8.4	455791	2C80-SF	19.0	D1	0.81	0.13
8.9	455792	2C85-SF	20.0	D1	0.81	0.13
9.4	455793	2C90-SF	21.0	D1	0.81	0.13
9.9	455794	2C95-SF	22.0	D1	0.81	0.13
10.4	455795	2C100-SF	23.0	D2	0.81	0.13
10.9	455796	2C105-SF	23.0	D2	0.81	0.13
11.4	455797	2C110-SF	25.0	D2	0.81	0.13
12.4	455798	2C120-SF	27.0	D2	0.56	0.38
13.4	455799	2C130-SF	29.0	D3	0.56	0.68
14.4	455800	2C140-SF	34.0	D3	0.56	0.38
16.4	455801	2C160-SF	39.0	D3	0.63	0.32
18.4	455802	2C180-SF	39.0	D2	0.63	0.32
20.4	455803	2C200-SF	43.0	D3	0.56	0.38
24.4	455804	2C240-SF	55.0	D3	0.56	0.38
27.4	456012	2C270-F	72.0	C3	0.56	0.86
30.4	456805	2C300-F	82.0	C3	0.56	0.86

3-Groove F = 3.38						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
5.4	455806	+3C50-SD	9.0	A1	1.31	0.62
5.9	455807	+3C56-SD	10.0	A1	1.31	0.62
6.4	455808	+3C60-SF	10.0	A1	1.31	0.37
7.4	455809	3C70-SF	20.0	A1	1.13	0.18
7.9	455810	3C75-SF	23.0	A1	1.31	0.37
8.4	455811	3C80-E	33.0	B1	1.75	0.55
8.9	455812	3C85-E	35.0	B1	1.75	0.55
9.4	455813	3C90-E	36.0	B1	1.75	0.55
9.9	455814	3C95-E	37.0	B1	1.75	0.55
10.4	455815	3C100-E	39.0	B1	1.75	0.55
10.9	455816	3C105-E	39.0	B1	1.75	0.55
11.4	455817	3C110-E	40.0	B1	1.75	0.55
12.4	455818	3C120-E	43.0	B2	1.75	0.55
13.4	455819	3C130-E	45.0	B3	1.75	0.55
14.4	455820	3C140-E	51.0	B3	1.75	0.55
16.4	455821	3C160-E	59.0	A3	1.31	0.12
18.4	455822	3C180-E	55.0	D3	0.81	0.38
20.4	455823	3C200-E	60.0	D3	1.00	0.20
24.4	455824	3C240-E	75.0	D3	1.00	0.20
27.4	456013	3C270-F	91.0	D3	0.81	0.61
30.4	455825	3C360-F	104.0	D3	0.81	0.61
36.4	455826	3C440-F	133.0	D3	0.81	0.61
44.4	455827	3C500-F	176.0	D3	0.81	0.61
50.4	455828	3C500-F	211.0	D3	0.81	0.61

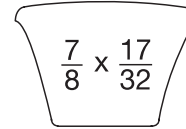
4-Groove F = 4.37						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
5.4	455829	+4C50-SD	11.0	A1	1.56	0.87
5.9	455830	+4C56-SD	12.0	A1	1.56	0.87
6.4	455831	+4C60-SF	11.0	A1	1.56	0.62
7.4	455832	4C70-SF	23.0	A1	1.56	0.62
7.9	455833	4C75-SF	25.0	A1	1.50	0.56
8.4	455834	4C80-E	36.0	A1	2.00	0.80
8.9	455835	4C85-E	39.0	A1	2.00	0.80
9.4	455836	4C90-E	39.0	A1	2.13	0.93
9.9	455837	4C95-E	41.0	A1	2.00	0.80
10.4	455838	4C100-E	43.0	A1	2.13	0.93
10.9	455839	4C105-E	44.0	A1	2.13	0.93
11.4	455840	4C110-E	46.0	A1	2.13	0.93
12.4	455841	4C120-E	50.0	A2	2.13	0.93
13.4	455842	4C130-E	53.0	A3	2.00	0.80
14.4	455843	4C140-E	59.0	A2	1.81	0.62
16.4	455844	4C160-E	69.0	A3	1.94	0.74
18.4	455845	4C180-E	66.0	A3	1.88	0.68
20.4	455846	4C200-E	72.0	A3	1.50	0.30
24.4	455847	4C240-F	95.0	D3	1.31	0.11
27.4	456014	4C270-F	110.0	D3	1.31	0.11
30.4	455848	4C360-F	126.0	D3	1.31	0.11
36.4	455849	4C440-J	162.0	D3	1.31	0.11
44.4	455850	4C500-J	236.0	D3	1.19	0.41
50.4	455851	4C500-J	279.0	D3	1.56	0.04

Δ Pitch Diameter = O.D.

‡ Type 1 = Block Type, 2 = Web, 3 = Arm – See page 64.

+ Recommended CX Belt only

C QD Sheaves



5-Groove F = 5.37						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
6.4	455852	5C60-SF+	13.0	A1	1.94	1.00
7.4	455853	5C70-SF	26.0	A1	1.25	0.31
7.9	455854	5C75-SF	28.0	A1	1.88	0.93
8.4	455855	5C80-E	39.0	A1	1.50	0.30
8.9	455856	5C85-E	42.0	A1	1.63	0.43
9.4	455857	5C90-E	43.0	A1	1.63	0.43
9.9	455858	5C95-E	45.0	A1	1.50	0.30
10.4	455859	5C100-E	48.0	A1	1.50	0.30
10.9	455860	5C105-E	50.0	A1	1.50	0.30
11.4	455861	5C110-E	52.0	A1	2.25	1.05
12.4	455862	5C120-E	57.0	A1	2.22	1.02
13.4	455863	5C130-E	61.0	A2	2.00	0.80
14.4	455864	5C140-E	69.0	A2	2.00	0.80
16.4	455865	5C160-E	79.0	A3	2.00	0.80
18.4	455866	5C180-E	74.0	A3	2.38	1.18
20.4	455867	5C200-F	88.0	D3	1.31	0.11
24.4	455868	5C240-F	110.0	D3	1.31	0.11
27.4	456083	5C270-F	128.0	D3	1.31	0.11
30.4	455869	5C360-J	148.0	D3	1.31	0.11
36.4	455870	5C440-J	212.0	D3	1.31	0.29
44.4	455871	5C500-J	274.0	D3	1.31	0.29
50.0	455872	5C500-J	325.0	D3	1.56	0.04

8-Groove F = 8.37						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
7.4	455894	8C70-SF	32.0	A1	4.00	3.06
8.4	455895	8C80-E	49.0	A1	3.25	2.05
8.9	455896	8C85-E	53.0	A1	3.25	2.05
9.4	455897	8C90-F	68.0	A1	2.50	1.08
9.9	455898	8C95-F	74.0	A1	2.50	1.08
10.4	455899	8C100-F	73.0	A1	2.50	1.08
10.9	455900	8C105-F	74.0	A1	2.50	1.08
11.4	455901	8C110-F	78.0	A1	3.38	1.95
12.4	455902	8C120-F	86.0	A1	3.38	1.95
13.4	455903	8C130-F	93.0	A1	3.38	1.95
14.4	455904	8C140-F	102.0	A1	3.38	1.95
16.4	455905	8C160-F	116.0	A3	3.38	1.95
18.4	455906	8C180-F	133.0	A3	3.63	2.20
20.4	455907	8C200-J	147.0	D3	1.56	0.04
24.4	455908	8C240-J	179.0	D3	1.56	0.04
27.4	456085	8C270-J	205.0	D3	1.56	0.04
30.4	455909	8C360-M	233.0	D3	1.56	0.04
36.4	455910	8C440-M	339.0	A3	1.94	0.20
44.4	455911	8C500-M	428.0	A3	1.94	0.20
50.4	455912	8C500-M	502.0	A3	1.94	0.20

12-Groove F = 12.37						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
9.4	455930	12C90-J	92.0	A1	4.06	2.46
9.9	455931	12C95-J	100.0	A1	4.06	2.46
10.4	455932	12C100-J	108.0	A1	4.06	2.46
10.9	455933	12C105-J	115.0	A1	4.06	2.46
11.4	455934	12C110-J	125.0	A1	4.06	2.46
12.4	455935	12C120-J	127.0	A1	4.06	2.46
13.4	455936	12C130-J	135.0	A1	4.06	2.46
14.4	455937	12C140-J	145.0	A1	4.06	2.46
16.4	455938	12C160-J	165.0	A2	4.06	2.46
18.4	455939	12C180-J	198.0	A3	4.06	2.46
20.4	455940	12C200-M	277.0	A3	1.94	0.20
24.4	455941	12C240-M	287.0	A3	1.94	0.20
30.4	455942	12C300-M	362.0	A3	1.94	0.20
36.4	455943	12C360-M	446.0	A3	1.94	0.20
44.4	455944	12C440-M	572.0	A3	1.94	0.20
50.4	455945	12C500-M	676.0	A3	1.94	0.20

6-Groove F = 6.37						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
6.4	455873	+6C60-SF	15.0	A1	1.94	1.00
7.4	455874	6C70-SF	29.0	A1	1.94	1.00
7.9	455875	6C75-SF	31.0	A1	1.94	1.18
8.4	455876	6C80-E	42.0	A1	2.38	1.18
8.9	455877	6C85-E	46.0	A1	2.38	1.02
9.4	455878	6C90-F	60.0	A1	2.44	1.02
9.9	455879	6C95-F	66.0	A1	2.44	1.02
10.4	455880	6C100-F	64.0	A1	2.44	1.02
10.9	455881	6C105-F	65.0	A1	2.44	1.02
11.4	455882	6C110-F	68.0	A1	2.44	1.02
12.4	455883	6C120-F	73.0	A1	2.44	1.02
13.4	455884	6C130-F	76.0	A2	2.50	1.08
14.4	455885	6C140-F	85.0	A2	2.44	1.02
16.4	455886	6C160-F	96.0	A3	2.44	1.02
18.4	455887	6C180-F	90.0	A3	2.63	1.20
20.4	455888	6C200-F	100.0	A3	1.94	0.52
24.4	455889	6C240-F	126.0	A3	1.94	0.52
27.4	456084	6C270-J	169.0	D3	0.56	0.04
30.4	455890	6C360-J	191.0	D3	1.56	0.04
36.4	455891	6C440-J	239.0	D3	1.56	0.04
44.4	455892	6C500-M	310.0	D3	1.56	0.04
50.4	455893	6C500-J	415.0	B3	1.94	0.34

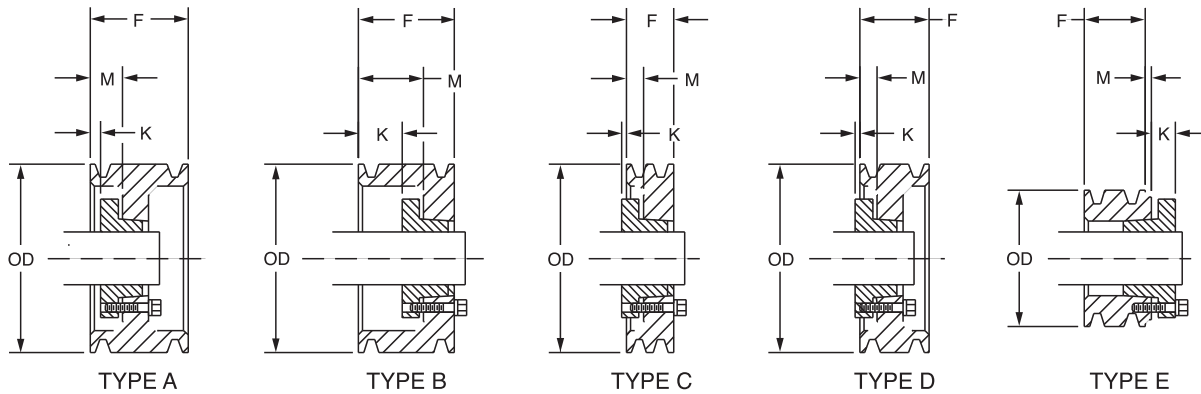
10-Groove F = 10.37						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
8.4	455913	10C80-E	76.0	A1	3.25	2.05
8.9	455914	10C85-E	80.0	A1	3.25	2.05
9.4	455915	10C90-J	84.0	A1	3.56	1.96
9.9	455916	10C95-J	91.0	A1	3.56	1.96
10.4	455917	10C100-J	99.0	A1	3.56	1.96
10.9	455918	10C105-J	106.0	A1	3.56	1.96
11.4	455919	10C110-J	115.0	A1	3.56	1.96
12.4	455920	10C120-J	114.0	A1	3.56	1.96
13.4	456061	10C130-J	119.0	A1	3.56	1.96
14.4	455921	10C160-J	128.0	A1	3.63	2.02
16.4	455922	10C180-J	147.0	A1	3.56	1.96
18.4	455923	10C200-J	156.0	A3	3.56	1.96
20.4	455924	10C240-M	171.0	A3	3.56	1.96
24.4	455925	10C300-M	257.0	A3	1.94	0.20
30.4	455926	10C360-M	321.0	A3	1.94	0.20
36.4	455927	10C440-M	393.0	A3	1.94	0.20
44.4	455928	10C500-M	500.0	A3	1.94	0.20
50.4	455929	10C500-M	589.0	A3	1.94	0.20

Δ Pitch Diameter = O.D.

‡ Type 1 = Block Type, 2 = Web, 3 = Arm – See page 64.

+ Recommended CX belt only

D QD Sheaves



3-Groove F = 4.62						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
12.6	455946	3D120-F	83.0	A1	1.50	0.08
13.6	455947	3D130-F	88.0	A1	1.50	0.08
14.1	455948	3D135-F	88.0	A1	1.50	0.08
14.6	455949	3D140-F	111.0	A1	1.50	0.08
15.1	455950	3D145-F	111.0	A1	1.50	0.08
15.6	455951	3D150-F	105.0	A2	1.50	0.08
16.1	455952	3D155-F	105.0	A2	1.50	0.08
16.6	455953	3D160-F	150.0	A2	1.50	0.08
18.6	455954	3D180-J	146.0	D2	1.19	0.41
20.6	455955	3D220-J	117.0	D2	1.19	0.41
22.6	455956	3D220-J	128.0	D2	1.19	0.41
27.6	455957	3D270-J	129.0	D3	1.19	0.41
33.6	455958	3D330-J	200.0	D3	1.19	0.41

4-Groove F = 6.06						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
12.6	455960	4D120-F	85.0	A1	2.31	0.89
13.6	455961	4D130-F	76.0	A1	2.31	0.89
14.1	455962	4D135-F	107.0	A1	2.31	0.89
14.6	455983	4D140-F	106.0	A2	2.31	0.89
15.1	455964	4D145-F	106.0	A2	2.31	0.89
15.6	455965	4D150-F	110.0	A2	2.31	0.89
16.1	455966	4D155-F	110.0	A2	2.31	0.89
16.6	455967	4D160-F	150.0	A2	2.31	0.89
18.6	455968	4D180-J	146.0	D2	1.56	0.04
20.6	455969	4D200-J	137.0	D2	1.56	0.04
22.6	455970	4D220-J	151.0	D2	1.56	0.04
27.6	455971	4D270-J	190.0	D3	1.56	0.04
33.6	455972	4D330-M	288.0	C3	1.06	0.68
40.6	455973	4D400-M	354.0	C3	1.06	0.68
48.6	455974	4D480-M	439.0	C3	1.06	0.68

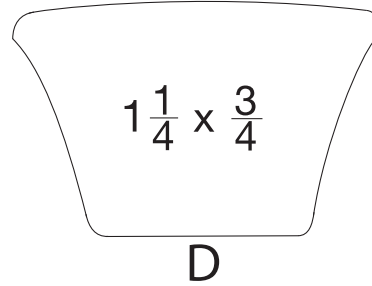
5-Groove F = 7.50						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
12.6	455976	5D120-F	98.0	A1	3.06	1.64
13.6	455977	5D130-F	114.0	A1	3.06	1.64
14.1	455978	5D135-F	134.0	A1	3.06	1.64
14.6	455979	5D140-F	140.0	A1	3.06	1.64
15.1	455980	5D145-F	140.0	A1	3.06	1.64
15.6	455981	5D150-F	146.0	A2	3.06	1.64
16.1	455982	5D155-F	146.0	A2	3.06	1.64
16.6	455983	5D160-F	143.0	A2	3.06	1.64
18.6	455984	5D180-J	164.0	D2	1.56	0.04
20.6	455985	5D200-J	157.0	D2	0.69	0.91
22.6	455986	5D220-J	174.0	D3	1.56	0.04
27.6	455987	5D270-M	268.0	A3	1.94	0.20
33.6	455988	5D330-M	329.0	A3	1.94	0.20
40.6	455989	5D400-M	408.0	A3	1.94	0.20
48.6	455990	5D480-M	510.0	A3	1.94	0.20

6-Groove F = 8.93						
O.D. Δ	Part No.	Description Maska Part #—Bushing Size	Wt.	Type ‡	M	K
12.6	455992	6D120-J	126.0	A1	3.31	1.71
13.6	455993	6D130-J	140.0	A1	3.31	1.71
14.1	455994	6D135-J	140.0	A1	3.31	1.71
14.6	455995	6D140-J	159.0	A1	3.31	1.71
15.1	455996	6D145-J	162.0	A1	3.31	1.71
15.6	455997	6D150-J	162.0	A2	3.31	1.71
16.1	455998	6D155-J	162.0	A2	3.31	1.71
16.6	456000	6D160-J	199.0	A1	3.88	2.27
18.6	456001	6D180-J	223.0	A2	3.88	2.27
20.6	456002	6D200-J	178.0	A2	3.88	2.27
22.6	456003	6D220-M	246.0	A2	3.16	1.42
27.6	456004	6D270-M	298.0	A3	1.94	0.20
33.6	456005	6D330-M	369.0	A3	1.94	0.20
40.6	456006	6D400-M	462.0	A3	1.94	0.20
48.6	456007	6D480-M	581.0	A3	1.94	0.20
58.6	456008	6D580-N	764.0	D3	1.34	0.71

Δ Pitch Diameter = O.D.

‡ Type 1 = Block Type, 2 = Web, 3 = Arm – See page 64.

D QD Sheaves



8-Groove F = 11.81						
O.D. Δ	Part No.	Description Maska Part #–Bushing Size	Wt.	Type ‡	M	K
12.6	456009	8D120-J	151.0	A1	3.56	1.96
13.6	456010	8D130-J	168.0	A1	3.56	1.96
14.1	456011	8D135-J	168.0	A1	3.56	1.96
14.6	456015	8D140-J	181.0	A1	3.56	1.96
15.1	456016	8D145-J	181.0	A1	3.56	1.96
15.6	456017	8D150-J	216.0	A1	3.56	1.96
16.1	456018	8D155-J	216.0	A1	3.56	1.96
16.6	456019	8D160-J	237.0	A1	3.56	1.96
18.6	456020	8D180-M	249.0	A2	4.19	2.45
20.6	456021	8D200-M	299.0	A2	4.38	2.64
22.6	456022	8D220-M	292.0	A2	2.34	0.60
27.6	456023	8D270-M	360.0	A3	2.19	0.45
33.6	456024	8D330-M	451.0	A3	1.94	0.20
40.6	456025	8D400-N	588.0	A3	2.25	0.20
48.6	456026	8D480-N	739.0	A3	2.25	0.20
58.6	456027	8D580-N	950.0	D3	2.78	0.73

10-Groove F = 14.68						
O.D. Δ	Part No.	Description Maska Part #–Bushing Size	Wt.	Type ‡	M	K
12.6	456028	10D120-M	153.0	A1	3.94	2.20
13.6	456029	10D130-M	180.0	A1	3.81	2.07
14.1	456030	10D135-M	186.0	A1	3.94	2.20
14.6	456031	10D140-M	221.0	A1	3.81	2.07
15.1	456032	10D145-M	221.0	A1	3.81	2.07
15.6	456033	10D150-M	247.0	A1	3.94	2.20
16.1	456034	10D155-M	270.0	A1	3.94	2.20
16.6	456035	10D160-M	267.0	A1	1.88	0.14
18.6	456036	10D180-M	274.0	A1	3.88	2.14
20.6	456037	10D200-M	341.0	A2	3.50	1.76
22.6	456038	10D220-M	339.0	A2	2.94	1.20
27.6	456039	10D270-M	422.0	A3	2.94	1.20
33.6	456040	10D330-N	552.0	A3	3.25	1.20
40.6	456041	10D400-N	696.0	A3	3.38	1.33
48.6	456042	10D480-P	926.0	A3	2.63	0.32
58.6	456043	10D580-P	1179.0	D3	3.72	1.42

Δ Pitch Diameter = O.D.

‡ Type 1 = Block Type, 2 = Web, 3 = Arm – See page 64.

WARNING: The sheaves listed in this catalog must not be used with the high modulus belts unless approved by factory. Do not use with belt speeds exceeding 6500 FPM. May cause sheaves to fragment resulting in personal injury or property damage.

12-Groove F = 17.56						
O.D. Δ	Part No.	Description Maska Part #–Bushing Size	Wt.	Type ‡	M	K
12.6	456044	12D12.0-M	180.0	A-1	7.31	4.94
12.6	456045	12D13.0-M	230.0	A-1	7.31	4.94
14.6	456047	12D14.0-M	256.0	A-1	7.31	4.94
15.1	456048	12D14.5-M	270.0	A-1	7.31	4.94
15.6	456049	12D15.0-M	285.0	A-1	7.31	4.94
16.1	456050	12D15.5-M	285.0	A-1	7.31	4.94
16.6	456051	12D16.0-M	300.0	A-2	7.31	4.94
18.6	456052	12D18.0-M	320.0	A-2	7.31	4.94
22.6	456054	12D22.0-M	376.0	A-3	8.31	3.94
27.6	456055	12D27.0-N	500.0	A-3	6.94	4.25
33.6	456056	12D33.0-N	662.0	A-3	6.94	4.25
40.6	456057	12D400-P	850.0	A-3	7.56	2.63
48.6	456059	12D480-P	1100.0	A-3	7.56	2.63
58.6	456060	12D58.0-P	1158.0	A-3	7.56	2.63

Pitch Diameter = O.D.

‡ Type 1 = Block Type, 2 = Web, 3 = Arm – See page 64.

Custom-Made Sheaves & Sprockets

V-Belt Sheaves & Synchronous Sprockets

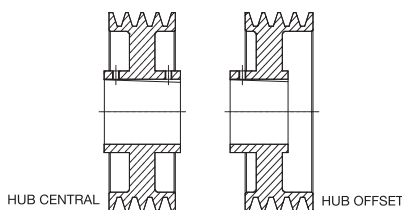
Standard stock products offer the best value for most power transmission operations. But, for requirements that cannot be served with stock products, Baldor manufactures custom-made sheaves and synchronous belt sprockets.

Custom Construction Options

- Non-stock pitch diameter
- Non-stock number of teeth
- Alternate hub location
- Special material: ductile, steel, aluminum, stainless steel etc.
- Alternate bushing or bore configuration for mounting product onto shaft
- Other non-standard requirements

Hub Locations

- Hub central
- Typical for larger diameter products
- Hub offset
- This location is preferred for wider face widths. It is positioned to accommodate the shaft and provides centralized sheave support
- Hub projection
- Required for access to setscrews on smaller bored-to-size products
- Special coating and plating



Materials

Stock sheaves, as well as synchronous sprockets, are manufactured typically from high quality gray iron. Frequently specified alternate materials are shown below.

ALTERNATE MATERIALS

Material	Grade	Max. Rim Speed (FPM)
Gray Iron	—	6,500
Ductile	65-45-12	8,000
Iron	80-55-06	10,000
Steel	—	10,000

Dynamic (two-plane) balance normally required for rim speeds above 6,500 feet per minute (FPM).

Drives that exceed 8,000 FPM should be reviewed by Baldor engineering.



SYNCHRONOUS SPROCKETS



V-BELT SHEAVES

Mounting Styles

Bored-to-size

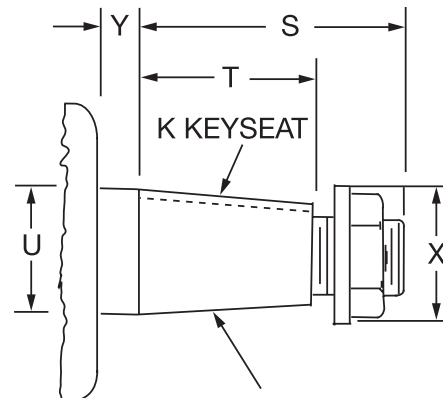
Required when rim diameter cannot accommodate the bushing that is required for the bore size. One keyseat, as well as one or two setscrews are usually specified.

Taper bushed

Specify Taper-Lock® or QD bushing for required bore size. Verify that hub diameter accommodates bushing. Taper bushed mounting is preferred because this mounting compensates for variations in shaft diameter; provides tight, secure fit; and removes easily for servicing.

Taper bore

For use on taper shafts (sketch below). If hub is not central with face, specify which hub end takes large end of bore. Hub at small end will extend 1/8" beyond the "T" dimension. Keyways are standard size, as well as parallel with the taper, unless specified otherwise.



Oil Field Sheaves

Baldor offers custom oilfield 8V sheaves, for driver and driven applications.

Whether you need sheaves from 8 to 16 grooves or sheaves with diameter ranging from 17 in. to 63 in. with offset, Baldor will supply it to you...when you need it.

Note: All oilfield sheaves from Baldor are custom parts. Custom sheaves are generally available in 3-4 weeks.

752 Motor Sheaves (DRIVER)

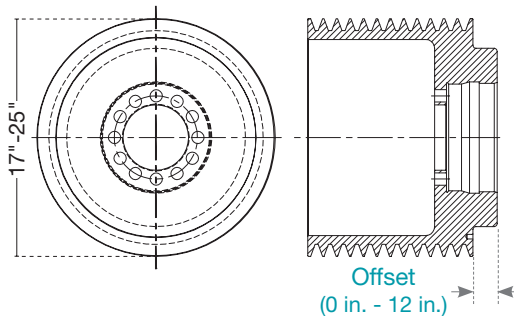
Oilfield machinery, such as mud pumps, have GE 752 traction motors with higher tolerances that require a special hub pulley for a shrink-fitted mounting onto the shaft. The matched driven pulley, as well, generally has to be mounted onto larger shafts.

To meet this demand, Baldor has added several GE 752 Series sheaves hub pulleys to our line.

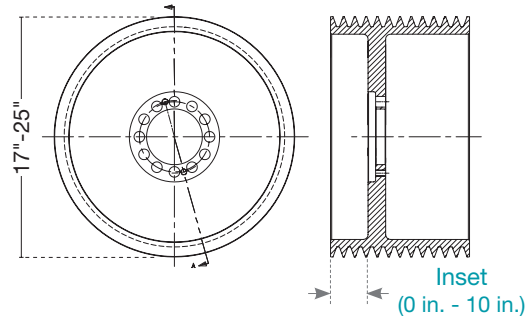
Baldor offers you a complete line of 8V sheaves to fit with GE752, AMA 422 and any other traction motors for the oilfield industry.

Sheave diameter ranges from 17 in. to 25 in. and are made from gray cast iron or ductile cast iron. Depending on the required motor speed, sheaves may be dynamically balanced.

**752 OR GEB29
8 TO 16 GROOVES SHEAVES
(OFFSET STYLE)**



**C752 OR D752
8 TO 16 GROOVES SHEAVES
(INSET STYLE)**



Diameter offered : 17 in. - 25 in.

Hub fits with:

- **752** (equivalent to: GEB22A and GE752)
- **GEB29** (equivalent to: GEB22D, GEB28A and GEB29A)
- **AMA 422**

Baldor can also design and manufacture sheaves outside these dimensions, please contact us for more information.

Oil Field Sheaves - Mud Pump Sheaves (DRIVEN)

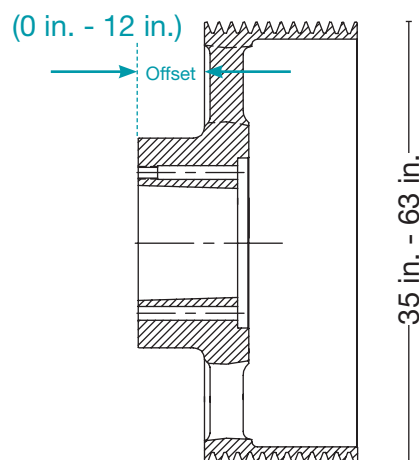
Complete Line of Sheaves for Mud Pumps

Baldor offers mud pump **8V sheaves** ranging from 35 in. to 63 in. O.D. made in gray cast iron or ductile cast iron, depending on the RPM of the application.

Offset Requirement

Offset on the driven sheave is an important point to consider when ordering, as this dimension provides a fit alignment with the driver sheave located on the motor.

Remember when ordering a mud pump sheave to measure the offset required. Use this drawing as a guide. The offset is not a standard dimension and it is different on every sheave.



# of Grooves (8V Sheaves)	O.D. Range	Hub
8	35.0 - 53.0	W, S
10	35.0 - 53.0	W, S
12	35.0 - 53.0	W, S
14	35.0 - 63.0	W, S
16	35.0 - 63.0	W, S

Information Needed (RFQ)

In order to serve you rapidly, we need from you the following information.

- ☐ Outside diameter (O.D.)
- ☐ Number of grooves
- ☐ RPM of motor (or RPM of mud pump sheave)
- ☐ Offset on mud pump
- ☐ Hub type

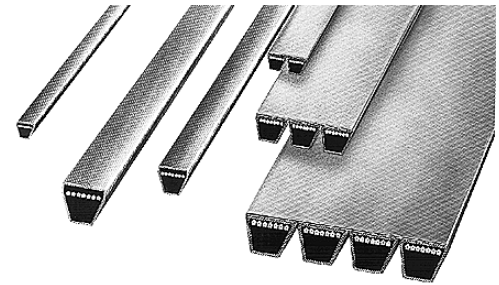
Bushings

Mud pump sheaves are used with S and W bushings (up to 10 in. bore size). All those bushings are part of Baldor standard product line.

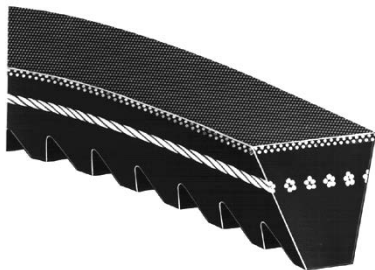
V-Belts

V-drives have been the mainstay of industrial power transmission for over 60 years. During this time, Dodge has been a major influence, designing and developing innovative concepts in V-belt sheaves and supplying the highest quality belts.

Today's V-drives offer quiet, efficient mechanical power transmission. They provide many thousands of hours of performance, even under conditions of shock load and normal drive misalignment. All of these benefits come at an economic value that is unsurpassed.

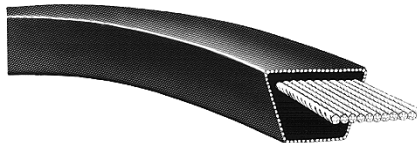


D-V WEDGE BELTS 3VX-5VX-8V



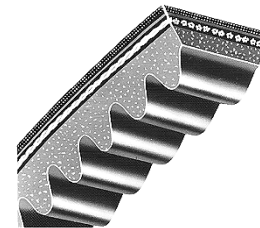
- Oil resistant and static conducting
- Permits compact, lighter weight drives flexibility
- High-strength tension member delivers maximum power with minimum stretch
- Built for long-term dimensional stability

S-L CLASSIC V-BELTS A-B-C-D-E



- Molded cog construction under 200 inch belt length is reduced
- Cable cord envelope construction
- Cool running and flexible
- Strong tensile cords minimize stretch
- Static conducting and heat and oil resistant
- More tolerant of shock loads

CLASSIC COG V-BELTS AX-BX-CX-DX



Deliver more horsepower and last longer than conventional belts...

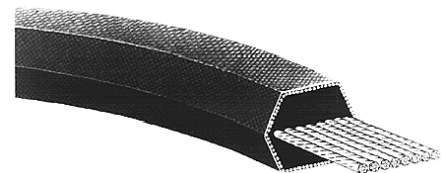
- Fully notched cogs for maximum
- High coefficient rubber edge
- Oil resistant and static conducting
- Proven energy-saving design
- Outlasts conventional belts
- Fewer belts required - drive weight

POLYBAND CLASSIC POLYBAND WEDGE V-BELTS



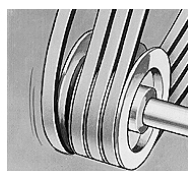
Polyband banded V-belts are engineered to handle those problem drives where vibration, sudden shock loads or misalignment causes belts to turn over, whip or jump off sheave. Two or more belts are inseparable joined together as one single unit. Polyband belts may be used without changing sheaves or altering the drive.

DOUBLE-V SEALED-LIFE (HEX)

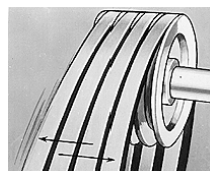


For Serpentine Drives

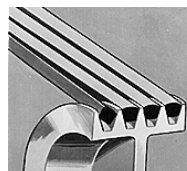
- Transmits power from both sides of belt
- Standard AA, BB, CC cross sections
- Runs in standard classical sheaves
- Oil resistant and static conducting



NO JUMP OFF



NO WHIP



NO TURN OVER

D-V Wedge Narrow Belts

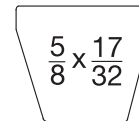
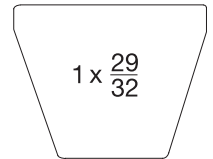


RAW-EDGE MOLDED COG CONSTRUCTION



WRAPPED CONSTRUCTION

- Oil resistant and static conducting
- Permits compact, lighter weight drives
- Hi-strength tension member delivers maximum power with minimum stretch
- Built for long-term dimensional stability.
- Matched to MPTA/RMA standards. No additional matching or matching codes required.

3V
3VX5V
5VX8V
8VX

3VX				5VX, 5V								8VX, 8V			
Belt No.	Part No.	Wt.	Lgth. Δ	Belt No.	Part No.	Wt.	Lgth. Δ	Belt No.	Part No.	Wt.	Lgth. Δ	Belt No.	Part No.	Wt.	Lgth. Δ
3VX250	107150	0.11	25	5VX450	—	0.51	45	5VX900	107180	1.04	90	8VX1000	107200	2.97	100
3VX265	107220	0.11	27	5VX470	—	0.54	47	5VX930	—	1.07	93	8VX1060	107219	3.50	106
3VX280	107151	0.12	28	5VX490	—	0.56	49	5VX950	107195	1.10	95	8VX1120	107201	3.35	112
3VX300	107229	0.12	30	5VX500	107175	0.57	50	5VX960	—	1.11	96	8VX1180	107240	3.65	118
3VX315	107152	0.14	31.5	5VX510	—	0.59	51	5VX1000	107181	1.16	100	8VX1250	107202	3.98	125
3VX335	107230	0.14	33.5	5VX530	107233	0.61	53	5VX1030	—	1.18	103	8VX1320	107241	4.05	132
3VX355	107153	0.16	35.5	5VX540	—	0.63	54	5VX1060	107196	1.23	106	8VX1400	107203	4.16	140
3VX375	107166	0.16	37.5	5VX550	—	0.63	55	5VX1080	—	1.24	108	8VX1500	107242	4.69	150
3VX400	107155	0.16	40	5VX560	107176	0.64	56	5VX1120	107182	1.30	112	8VX1600	107204	5.30	160
3VX425	107167	0.17	42.5	5VX570	—	0.66	57	5VX1150	—	1.33	115	8VX1700	107243	5.27	170
3VX450	107155	0.54	45	5VX580	—	0.67	58	5VX1160	—	1.34	116	8VX1800	107205	5.73	180
3VX475	107221	0.20	47.5	5VX590	—	0.68	59	5VX1180	107197	1.37	118	8VX1900	107244	5.81	190
3VX500	107156	0.22	50	5VX600	107234	0.69	60	5VX1230	—	1.42	123	8VX2000	107206	6.05	200
3VX530	107222	0.21	53	5VX610	—	0.70	61	5VX1250	107183	1.45	125	8V2120	107245	6.80	212
3VX560	107157	0.22	56	5VX630	107177	0.73	63	5VX1320	107224	1.53	132	8V2240	107207	7.25	224
3VX600	107168	0.24	60	5VX650	—	0.75	65	5VX1400	107184	1.62	140	8V2360	107215	7.65	236
3VX630	107158	0.27	63	5VX660	—	0.75	66	5VX1500	107225	1.74	150	8V2500	107208	7.97	250
3VX670	107169	0.29	67	5VX670	107235	0.77	67	5VX1600	107185	1.86	160	8V2650	107246	8.52	265
3VX710	107159	0.31	71	5VX680	—	0.78	68	5VX1700	107226	1.97	170	8V2800	107209	8.95	280
3VX750	107170	0.30	75	5VX690	—	0.80	69	5VX1800	107186	2.10	180	8V3000	107216	10.05	300
3VX800	107160	0.33	80	5VX710	107178	0.82	71	5VX1900	107227	2.20	190	8V3150	107210	10.50	315
3VX850	107171	0.39	85	5VX730	—	0.84	73	5VX2000	107187	2.30	200	8V3350	107247	11.20	335
3VX900	107161	0.38	90	5VX740	—	0.85	74	5V2120	107228	2.50	212	8V3550	107211	11.90	355
3VX950	107172	0.40	95	5VX750	107193	0.87	75	5V2240	107188	2.60	224	8V3750	107218	12.60	375
3VX1000	107162	0.44	100	5VX780	—	0.90	78	5V2360	107236	2.74	236	8V4000	107212	13.40	400
3VX1060	107223	0.44	106	5VX800	107179	0.92	80	5V2500	107189	2.84	250	8V4250	107248	14.20	425
3VX1120	107163	0.46	112	5VX810	—	0.93	81	5V2650	107237	2.99	265	8V4500	107213	15.10	425
3VX1180	107231	0.50	118	5VX830	—	0.96	83	5V2800	107190	3.10	280	8V4750	107217	15.50	475
3VX1250	107164	0.54	125	5VX840	—	0.97	84	5V3000	107238	3.60	300	8V5000	107214	16.00	500
3VX1320	107232	0.57	132	5VX850	107194	0.98	85	5V3150	107191	3.80	315	—	—	—	—
3VX1400	107165	0.62	140	5VX860	—	0.99	86	5V3350	107239	4.00	335	—	—	—	—
3VX1500	107173	0.56	150	5VX880	—	1.02	88	5V3550	107192	4.30	355	—	—	—	—

Δ Outside circumference in inches

D-V Wedge Banded Belts



3VX POLYBAND NARROW BELTS (2, 3, 4, 5, AND 6 BANDS)

Lgth. Δ	Belt No.	Wgt. Per Band	2-Band P/N	3-Band P/N	4-Band P/N	5-Band P/N	6-Band P/N
25	R3VX250 Δ	0.10	—	—	—	—	—
26.5	R3VX265 Δ	0.10	—	—	—	—	—
28	R3VX280 Δ	0.10	108208	108209	108210	108211	—
30	R3VX300 Δ	0.15	108212	108213	108214	108215	—
31.5	R3VX315 Δ	0.15	108216	108217	108218	108219	—
33.5	R3VX335 Δ	0.15	108220	108221	108222	108228	—
35.5	R3VX355 Δ	0.15	108224	108225	108226	108227	—
37.5	R3VX375 Δ	0.15	108228	108229	108230	108231	—
40	R3VX400 Δ	0.20	108232	108233	108234	108235	—
42.5	R3VX425 Δ	0.20	108236	108237	108238	108239	—
45	R3VX450 Δ	0.20	108240	108241	108242	108243	—
47.5	R3VX475 Δ	0.20	108244	108245	108246	108247	—
50	R3VX500 Δ	0.20	108248	108249	108250	108251	—
53	R3VX530 Δ	2.50	108252	108253	108254	108255	—
56	R3VX560 Δ	2.50	108256	108257	108258	108259	—
60	R3VX600 Δ	2.50	108260	108261	108262	108263	—
63	R3VX630 Δ	0.30	108264	108265	108266	108267	—
67	R3VX670 Δ	0.30	108268	108269	108270	108271	—
71	R3VX710 Δ	0.30	108272	108273	108274	108275	—
75	R3VX750 Δ	0.35	108276	108277	108278	108279	—
80	R3VX800 Δ	0.35	108280	108281	108282	108283	—
85	R3VX850 Δ	0.40	108284	108285	108286	108287	—
90	R3VX900 Δ	0.40	108288	108289	108290	108291	—
95	R3VX950 Δ	0.45	108292	108293	108294	108295	—
100	R3VX1000 Δ	0.45	108296	108297	108298	108299	—
106	R3VX1060 Δ	0.50	108300	108301	108302	108303	—
112	R3VX1120 Δ	0.50	108304	108305	108306	108307	—
118	R3VX1180 Δ	0.55	108308	108309	108310	108311	—
125	R3VX1250 Δ	0.55	108312	108313	108314	108315	—
132	R3VX1320 Δ	0.60	108316	108317	108318	108319	—
140	R3VX1400 Δ	0.65	108320	108321	108322	108323	—

Δ Outside circumference in inches

5VX, 5V Polyband Narrow Belts (2, 3, 4, 5, and 6 Bands)

Lgth. Δ	Belt No.	Wgt. Per Band	2-Band P/N	3-Band P/N	4-Band P/N	5-Band P/N	6-Band P/N
50	R5VX500 Δ	0.65	108330	—	—	—	—
53	R5VX530 Δ	0.65	—	—	—	—	—
56	R5VX560 Δ	0.70	108338	108339	108340	108341	—
60	R5VX600 Δ	0.75	108342	108343	108344	108345	—
63	R5VX630 Δ	0.80	108346	108347	108348	108349	—
67	R5VX670 Δ	0.85	108350	108351	108352	108353	—
71	R5VX710 Δ	0.90	108354	108355	108356	108357	—
75	R5VX750 Δ	0.95	108358	108359	108360	108361	—
80	R5VX800 Δ	1.00	108362	108363	108364	108365	—
85	R5VX850 Δ	1.10	108366	108367	108368	108369	—
90	R5VX900 Δ	1.15	108370	108371	108372	108373	—
95	R5VX950 Δ	1.20	108374	108375	108376	108377	—
100	R5VX1000 Δ	1.30	108378	108379	108380	108381	—
106	R5VX1060 Δ	1.35	108382	108383	108384	108385	—
112	R5VX1120 Δ	1.45	108386	108387	108388	108389	—
118	R5VX1180 Δ	1.50	108390	108391	108392	108393	—
125	R5VX1250 Δ	1.60	108394	108395	108396	108397	—
132	R5VX1320 Δ	1.70	108398	108399	108400	108401	—
140	R5VX1400 Δ	1.80	108402	108403	108404	108405	108329
150	R5VX1500 Δ	1.90	108406	108407	108408	108409	—
160	R5VX1600 Δ	2.05	108410	108411	108412	108413	—
170	R5VX1700 Δ	2.20	108414	108415	108416	108417	—
180	R5VX1800 Δ	2.30	108418	108419	108420	108421	—
190	R5VX1900 Δ	2.45	108422	108423	108424	108425	—
200	R5VX2000 Δ	2.55	108426	108427	108428	108429	—
212	R5V2120 Δ	2.75	108430	108431	108432	108433	—
224	R5V2240 Δ	2.90	108434	108435	108436	108437	—
236	R5V2360 Δ	3.00	108438	108439	108440	108441	—
250	R5V2500 Δ	3.20	108442	108443	108444	108445	—
265	R5V2650 Δ	3.40	108446	108447	108448	108449	—
280	R5V2800 Δ	3.60	108450	108451	108452	108453	—
300	R5V3000 Δ	3.85	108454	108455	108456	108457	—
315	R5V3150 Δ	4.05	108458	108459	108460	108461	—
335	R5V3350 Δ	4.35	108462	108463	108464	108465	—
355	R5V3550 Δ	4.70	108466	108467	108468	108469	—

For 8V belts see next page.

Δ Outside circumference in inches

8V Polyband Narrow Belts (2, 3, 4, 5, and 6 Bands)

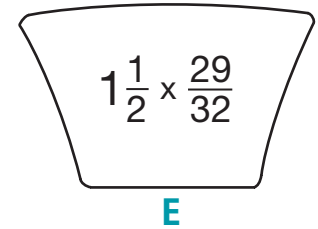
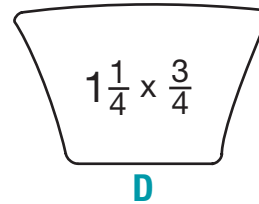
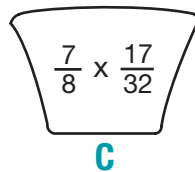
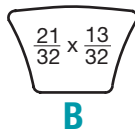
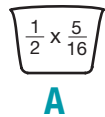
Lgth. Δ	Belt No.	Wgt. Per Band	2-Band P/N	3-Band P/N	4-Band P/N	5-Band P/N	6-Band P/N
100	R8V1000 Δ	3.30	—	—	—	—	—
106	R8V1060 Δ	3.50	108486	—	—	—	—
112	R8V1120 Δ	3.70	108489	108490	108491	108492	—
118	R8V1180 Δ	3.80	108493	108494	108495	108496	—
125	R8V1250 Δ	4.15	108498	108499	108500	108501	—
132	R8V1320 Δ	4.35	108502	108503	108504	108505	—
140	R8V1400 Δ	4.65	108507	108508	108509	108510	—
150	R8V1500 Δ	5.00	108511	108512	108513	108514	—
160	R8V1600 Δ	5.35	108515	108516	108517	108518	—
170	R8V1700 Δ	5.70	108519	108520	108521	108522	—
180	R8V1800 Δ	6.00	108524	108525	108526	108527	—
190	R8V1900 Δ	6.35	108528	108529	108530	108531	—
200	R8V2000 Δ	6.70	108533	108534	108535	108536	—
212	R8V2120 Δ	7.10	108537	108538	108539	108540	108326
224	R8V2240 Δ	7.50	108542	108543	108544	108545	—
236	R8V2360 Δ	7.90	108546	108547	108548	108549	—
250	R8V2500 Δ	8.40	108550	108551	108552	108553	—
265	R8V2650 Δ	8.90	108554	108555	108556	108557	—
280	R8V2800 Δ	9.14	108559	108560	108561	108562	—
300	R8V3000 Δ	10.10	108563	108564	108565	108566	108558
315	R8V3150 Δ	10.60	108567	108568	108569	108570	—
335	R8V3350 Δ	11.30	108571	108572	108573	108574	—
355	R8V3550 Δ	12.00	108576	108577	108578	108579	—
375	R8V3750 Δ	12.65	108580	108581	108582	108583	—
400	R8V4000 Δ	13.50	108585	108586	108587	108588	—
425	R8V4250 Δ	14.35	108589	108590	108591	108592	—
450	R8V4500 Δ	15.20	108594	108595	108596	108597	—
475	R8V4750 Δ	16.05	108470	108471	108472	108473	—
500	R8V5000 Δ	16.90	108474	108475	108476	108477	—
560	R8V5600 Δ	18.90	108478	108479	108484	108488	—
600	R8V6000 Δ	20.25	—	—	—	—	—

Δ Outside circumference in inches

S-L Classic Belts



- Premium performance at standard prices.
- Cool running and flexible.
- Strong tensile cords remove excess stretch.
- Static conducting and heat and oil resistant.
- Matched to MPTA/RMA standards - No additional matching or match codes required.



Belt No.	Part No.	Wt.	Datum Lgth. Δ	Belt No.	Part No.	Wt.	Datum Lgth. Δ	Belt No.	Part No.	Wt.	Datum Lgth. Δ	Belt No.	Part No.	Wt.	Datum Lgth. Δ
AP21	—	0.14	22.3	AP44	107324	0.30	45.3	AP67	107388	0.44	68.3	AP89	107922	0.57	90.3
AP22	107908	0.15	23.3	AP45	107329	0.32	46.3	AP68	107016	0.80	69.3	AP90	107022	0.57	91.3
AP23	—	0.16	24.3	AP46	107007	0.31	47.3	AP69	107913	0.44	70.3	AP91	107923	0.57	92.3
AP24	107910	0.17	25.3	AP47	107330	0.34	48.3	AP70	107252	0.46	71.3	AP92	107277	0.58	93.3
AP25	—	0.18	26.3	AP48	107008	0.34	49.3	AP71	107017	0.46	72.3	AP93	107430	0.58	94.3
AP26	107001	0.20	27.9	AP49	107272	0.34	50.3	AP72	107914	0.48	73.3	AP94	107924	0.60	95.3
AP27	107417	0.19	28.3	AP50	107331	0.35	51.3	AP73	107915	0.48	74.3	AP95	107925	0.62	96.3
AP28	107320	0.21	29.3	AP51	107009	0.36	52.3	AP74	107343	0.48	75.3	AP96	107023	0.65	97.3
AP29	107418	0.21	30.3	AP52	107332	0.38	53.3	AP75	107018	0.48	76.3	AP97	107926	0.65	98.3
AP30	107321	0.23	31.3	AP53	107010	0.37	54.3	AP76	107420	0.47	77.3	AP98	107431	0.70	99.3
AP31	107002	0.24	32.3	AP54	107250	0.38	55.3	AP77	107916	0.50	78.3	AP100	107346	0.67	101.3
AP32	107322	0.24	33.3	AP55	107011	0.38	56.3	AP78	107019	0.51	79.3	AP103	—	0.68	104.3
AP33	107003	0.25	34.3	AP56	107251	0.37	57.3	AP79	107917	0.52	80.3	AP105	107024	0.68	106.3
AP34	107278	0.26	35.3	AP57	107273	0.40	58.3	AP80	107020	0.51	81.3	AP110	107253	0.70	111.3
AP35	107004	0.26	36.3	AP58	107274	0.40	59.3	AP81	107276	0.52	82.3	AP112	107025	0.74	113.3
AP36	107270	0.27	37.3	AP59	107912	0.40	60.3	AP82	107918	0.55	83.3	AP120	107026	0.75	121.3
AP37	107129	0.27	38.3	AP60	107012	0.41	61.3	AP83	107344	0.50	84.3	AP128	107027	0.85	129.3
AP38	107005	0.26	39.3	AP61	107333	0.41	62.3	AP84	107919	0.53	85.3	AP136	107028	0.84	137.3
AP39	107323	0.29	40.3	AP62	107013	0.66	63.3	AP85	107021	0.55	86.3	AP144	107029	1.00	145.3
AP40	107271	0.29	41.3	AP63	107387	0.40	64.3	AP86	107920	0.56	87.3	AP158	107254	1.10	159.3
AP41	107419	0.29	42.3	AP64	107014	0.41	65.3	AP87	107921	0.58	88.3	AP173	107255	1.20	174.3
AP42	107006	0.27	43.3	AP65	107122	0.42	66.3	AP88	107345	0.60	89.3	AP180	107256	1.20	181.3
AP43	107249	0.31	44.3	AP66	107015	0.43	67.3	—	—	—	—	—	—	—	—

Δ Datum length in inches

S-L Classic Belts

B, C, D, E S-L Classic Belts

Belt No.	Part No.	Wt.	Datum Lgth. Δ	Belt No.	Part No.	Wt.	Datum Lgth. Δ	Belt No.	Part No.	Wt.	Datum Lgth. Δ	Belt No.	Part No.	Wt.	Datum Lgth. Δ
B-Belts				B-Belts (Con't.)				B-Belts (Con't.)				C-Belts (Con't.)			
BP25	—	0.28	26.8	BP78	107046	0.74	79.8	BP205	107353	2.00	206.8	CP330	107096	6.00	330.9
BP26	—	0.29	27.8	BP79	107257	0.80	80.8	BP210	107065	2.07	211.8	CP345	107097	6.30	345.9
BP28	107932	0.30	29.8	BP80	107047	0.85	81.8	BP225	107262	2.21	225.3	CP360	107098	7.40	360.9
BP29	107933	0.29	30.8	BP81	107048	0.82	82.8	BP240	107066	2.39	240.3	CP390	107099	7.10	390.9
BP30	—	0.30	31.8	BP82	107258	0.84	83.8	BP255	107263	2.56	255.3	CP420	107269	8.03	420.9
BP31	—	0.32	32.8	BP83	107049	0.79	84.8	BP270	107067	2.75	270.3	D-Belts			
BP32	107389	0.36	33.8	BP84	107411	0.81	85.8	BP285	107264	2.70	285.3	DP120	107100	4.30	123.3
BP33	—	0.34	34.8	BP85	107050	0.87	86.8	BP300	107068	3.40	300.3	DP128	107101	4.60	131.3
BP34	107390	0.34	35.8	BP86	107434	0.84	87.8	BP315	107265	3.20	315.3	DP144	107102	5.10	147.3
BP35	107030	0.39	36.8	BP87	107296	0.87	88.8	C-Belts				DP158	107103	5.58	161.3
BP36	107391	0.39	37.8	BP88	107297	0.87	89.8	CP51	107072	0.99	53.9	DP162	107104	5.65	165.3
BP37	107936	0.41	38.8	BP89	107938	0.90	90.8	CP55	107354	1.07	57.9	DP173	107105	11.00	176.3
BP38	107031	0.44	39.8	BP90	107051	0.94	91.8	CP60	107073	1.15	62.9	DP180	107106	6.35	183.3
BP39	107937	0.43	40.8	BP91	107939	0.87	92.8	CP68	107074	1.30	70.9	DP195	107107	6.90	198.3
BP40	107279	0.44	41.8	BP92	107940	0.90	93.8	CP71	—	1.34	73.9	DP210	107108	7.40	213.3
BP41	107280	0.45	42.8	BP93	107052	0.91	94.8	CP72	107699	1.36	74.9	DP225	107146	7.90	225.8
BP42	107032	0.44	43.8	BP94	107941	0.93	95.8	CP75	107075	1.42	77.9	DP240	107109	8.49	240.8
BP43	107349	0.46	44.8	BP95	107259	0.95	96.8	CP78	107124	1.49	80.9	DP255	107148	8.90	255.8
BP44	107281	0.50	45.8	BP96	107260	0.96	97.8	CP81	107076	1.50	83.9	DP270	107110	8.90	270.8
BP45	107433	0.48	46.8	BP97	107053	0.95	98.8	CP85	107077	1.65	87.9	DP285	107149	9.90	285.8
BP46	107033	0.49	47.8	BP98	—	0.96	99.8	CP90	107078	1.64	92.9	DP300	107111	10.30	300.8
BP47	107408	0.52	48.8	BP99	107128	0.99	100.8	CP96	107079	1.82	98.9	DP315	107112	11.00	315.8
BP48	107034	0.51	49.8	BP100	107069	1.02	101.8	CP97	107356	1.83	99.9	DP330	107113	11.50	330.8
BP49	107350	0.53	50.8	BP101	—	1.06	102.8	CP99	107361	1.86	101.9	DP345	107114	12.00	345.8
BP50	107282	0.54	51.8	BP103	107054	1.07	104.8	CP100	107126	1.88	102.9	DP360	107115	12.76	360.8
BP51	107035	0.51	52.8	BP105	107055	1.07	106.8	CP101	—	1.89	103.9	DP390	107116	13.60	390.8
BP52	107283	0.55	53.8	BP106	—	1.08	107.8	CP105	107080	1.90	107.9	DP420	107117	14.70	420.8
BP53	107036	0.57	54.8	BP108	107298	1.08	109.8	CP108	107363	1.90	110.9	DP450	107373	15.70	450.8
BP54	107284	0.59	55.8	BP111	—	1.15	112.8	CP109	107123	2.02	111.9	DP480	107118	16.80	480.8
BP55	107037	0.59	56.8	BP112	107056	1.14	113.8	CP111	107365	2.10	113.9	DP540	107119	18.90	540.8
BP56	107285	0.59	57.8	BP116	107412	1.18	117.8	CP112	107081	2.13	114.9	DP600	107120	20.90	600.8
BP57	107286	0.59	58.8	BP118	—	1.18	119.8	CP115	107364	2.26	117.9	DP660	107070	23.00	660.8
BP58	107287	0.61	59.8	BP120	107057	1.18	121.8	CP120	107082	2.22	122.9	E-Belts ◇			
BP59	107288	0.59	60.8	BP123	—	1.25	124.8	CP124	107127	2.42	126.9	EP144	—	8.00	148.5
BP60	107038	0.60	61.8	BP124	107299	1.26	125.8	CP128	107083	2.35	130.9	EP180	107131	9.40	184.5
BP61	107289	0.61	62.8	BP126	—	1.25	127.8	CP136	107084	2.56	138.9	EP195	107132	10.10	199.5
BP62	107039	0.62	63.8	BP128	107058	1.28	129.8	CP144	107085	2.64	146.9	EP210	107133	10.90	214.5
BP63	107290	0.63	64.8	BP130	—	1.35	131.8	CP148	—	2.80	150.9	EP225	—	12.10	229.5
BP64	107040	0.64	65.8	BP133	107261	1.38	134.8	CP150	107957	2.82	152.9	EP240	107135	12.20	241.5
BP65	107041	0.65	66.8	BP136	107059	1.34	137.8	CP158	107086	3.01	160.9	EP270	—	14.50	271.5
BP66	107042	0.66	67.8	BP140	—	1.43	141.8	CP162	107087	3.09	164.9	EP300	107137	15.30	301.0
BP67	107291	0.69	68.8	BP144	107060	1.45	145.8	CP173	107088	3.39	175.9	EP330	107138	16.80	331.0
BP68	107043	0.67	69.8	BP148	107351	1.39	149.8	CP180	107089	3.47	182.9	EP360	107139	18.30	361.0
BP69	107409	0.70	70.8	BP150	107000	1.49	151.8	CP195	107090	3.65	197.9	EP390	107140	19.80	391.0
BP70	107275	0.72	71.8	BP155	—	1.54	155.8	CP210	107091	8.03	212.9	EP420	107141	21.40	421.0
BP71	107044	0.69	72.8	BP158	107061	1.55	159.8	CP225	107266	4.16	225.9	EP480	107142	27.00	481.0
BP72	107292	0.73	73.8	BP162	107125	1.58	163.8	CP240	107092	4.31	240.9	EP540	107143	30.00	541.0
BP73	107293	0.73	74.8	BP173	107062	1.69	174.8	CP255	107267	4.70	255.9	EP600	107144	34.00	601.0
BP74	107294	0.73	75.8	BP180	107063	1.72	181.8	CP270	107093	5.03	270.9	EP660	107174	36.00	661.0
BP75	107045	0.78	76.8	BP190	107352	1.85	191.8	CP285	107268	5.20	285.9	Δ Datum length in inches			
BP76	107410	0.76	77.8	BP191	—	1.95	192.8	CP300	107094	5.50	300.9				
BP77	107295	0.76	78.8	BP195	107064	2.00	196.8	CP315	107095	5.80	315.9				

◇ E-Belts: Recommended for replacement only - not for new drives (Use 8V belts.)

S-L Classic Banded Belts

B Polyband Classic Belts (2, 3, 4 and 5 Bands)

Datum Lgth. Δ	Belt No.	Wgt. per Band	2-Band P/N	3-Band P/N	4-Band P/N	5-Band P/N
36.8	RBP35 Δ	0.50	—	—	—	—
39.8	RBP38 Δ	0.55	—	—	—	—
41.8	RBP40 Δ	0.55	—	—	—	—
42.8	RBP41 Δ	0.55	—	—	—	—
43.8	RBP42 Δ	0.60	107308	107309	107310	107311
44.8	RBP43 Δ	0.60	107421	107451	107452	107453
45.8	RBP44 Δ	0.60	—	—	—	—
47.8	RBP46 Δ	0.65	107312	107313	107314	107315
49.8	RBP48 Δ	0.65	107316	107317	107318	107319
50.8	RBP49 Δ	0.70	—	—	—	—
51.8	RBP50 Δ	0.70	107454	107455	107464	107465
52.8	RBP51 Δ	0.70	107325	107326	107327	107328
53.8	RBP52 Δ	0.70	107466	107467	107468	107481
54.8	RBP53 Δ	0.75	107334	107335	107336	107337
55.8	RBP54 Δ	0.75	107482	107483	107484	107485
56.8	RBP55 Δ	0.75	107338	107339	107340	107341
57.8	RBP56 Δ	0.75	107494	107495	107496	107497
58.8	RBP57 Δ	0.80	107498	107503	107504	107505
59.8	RBP58 Δ	0.80	107506	107507	107520	107521
60.8	RBP59 Δ	0.80	107522	107523	107524	107541
61.8	RBP60 Δ	0.85	107357	107358	107359	107360
62.8	RBP61 Δ	0.85	107542	107543	107544	107545
63.8	RBP62 Δ	0.85	107366	107367	107368	107369
64.8	RBP63 Δ	0.85	107550	107551	107552	107553
65.8	RBP64 Δ	0.90	107375	107376	107377	107378
66.8	RBP65 Δ	0.90	107379	107380	107381	107382
67.8	RBP66 Δ	0.90	107383	107384	107385	107386
68.8	RBP67 Δ	0.90	107554	107563	107564	107565
69.8	RBP68 Δ	0.90	107392	107393	107394	107395
71.8	RBP70 Δ	0.95	107396	107397	107398	107399
72.8	RBP71 Δ	0.95	107400	107401	107402	107403
73.8	RBP72 Δ	1.00	107566	107567	107568	107569
74.8	RBP73 Δ	1.00	107660	107651	107652	107653
75.8	RBP74 Δ	1.00	107654	107659	107660	107661
75.8	RBP75 Δ	1.00	107404	107405	107406	107407
78.8	RBP77 Δ	1.05	107662	107663	107668	107669
79.8	RBP78 Δ	1.05	107413	107414	107415	107416
80.8	RBP79 Δ	1.10	107670	107671	107672	107677
81.8	RBP80 Δ	1.10	107422	107423	107424	107425
82.8	RBP81 Δ	1.10	107426	107427	107428	107429
83.8	RBP82 Δ	1.10	107678	107894	107895	107896
84.8	RBP83 Δ	1.15	107435	107436	107437	107438
86.8	RBP85 Δ	1.15	107439	107440	107441	107442
88.8	RBP87 Δ	1.20	107897	107898	107899	107942
89.8	RBP88 Δ	1.20	107943	107944	107948	107949
91.8	RBP90 Δ	1.20	107443	107444	107445	107446
94.8	RBP93 Δ	1.25	107447	107448	107449	107450
96.8	RBP95 Δ	1.30	107950	107951	107952	107953
97.8	RBP96 Δ	1.30	107456	107457	107458	107459
98.8	RBP97 Δ	1.30	107460	107461	107462	107463

Δ Datum length in inches

S-L Classic Banded Belts

B Polyband Classic Belts (2, 3, 4 and 5 Bands) (Cont'd)

Datum Lgth. Δ	Belt No.	Wgt. per Band	2-Band P/N	3-Band P/N	4-Band P/N	5-Band P/N
100.8	RBP99 Δ	1.35	107954	107955	107956	107979
101.8	RBP100 Δ	1.35	107469	107470	107471	107472
104.8	RBP103 Δ	1.40	107473	107474	107475	107476
106.8	RBP105 Δ	1.45	107477	107478	107479	107480
109.8	RBP108 Δ	1.45	107980	107981	107982	107983
113.8	RBP112 Δ	1.50	107486	107487	107488	107489
121.8	RBP120 Δ	1.65	107490	107491	107492	107493
125.8	RBP124 Δ	1.70	107984	107985	107986	107987
129.8	RBP128 Δ	1.75	107499	107500	107501	107502
134.8	RBP133 Δ	1.80	107988	107989	107990	107991
137.8	RBP136 Δ	1.85	107508	107509	107510	107511
145.8	RBP144 Δ	1.95	107512	107513	107514	107515
149.8	RBP148 Δ	2.00	107992	107993	107994	107995
159.8	RBP158 Δ	2.15	107516	107517	107518	107519
163.8	RBP162 Δ	2.20	107996	107997	107998	108765
174.8	RBP173 Δ	2.35	107525	107526	107527	107528
181.8	RBP180 Δ	2.45	107529	107530	107531	107532
196.8	RBP195 Δ	2.65	107533	107534	107535	107536
211.8	RBP210 Δ	2.85	107537	107538	107539	107540
225.3	RBP225 Δ	3.00	108766	108767	108768	108769
240.3	RBP240 Δ	3.20	107546	107547	107548	107549
255.3	RBP255 Δ	3.40	108770	108771	108772	108773
270.3	RBP270 Δ	3.60	107555	107556	107557	107558
285.3	RBP285 Δ	3.80	—	—	—	—
300.3	RBP300 Δ	4.00	107559	107560	107561	107562
315.3	RBP315 Δ	4.20	108774	108775	108776	108777

S-L Classic Banded Belts

C Polyband Classic Belts (2, 3, 4 and 5 Bands)

Datum Lgth. Δ	Belt No.	Wgt. per Band	2-Band P/N	3-Band P/N	4-Band P/N	5-Band P/N
53.9	RCP51 Δ	1.20	—	—	—	—
57.9	RCP55 Δ	1.30	—	—	—	—
62.9	RCP60 Δ	1.40	107574	107575	107576	107577
70.9	RCP68 Δ	1.55	107578	107579	107580	107581
73.9	RCP71 Δ	1.65	—	—	—	—
77.9	RCP75 Δ	1.70	107582	107583	107584	107585
83.9	RCP81 Δ	1.85	107586	107587	107588	107589
87.9	RCP85 Δ	1.95	107590	107591	107592	107593
92.9	RCP90 Δ	2.05	107594	107595	107596	107597
98.9	RCP96 Δ	2.20	107598	107599	107600	107601
99.9	RCP97 Δ	2.20	—	—	—	—
101.9	RCP99 Δ	2.25	108778	108779	108780	108781
102.9	RCP100 Δ	2.30	—	—	—	—
107.9	RCP105 Δ	2.40	107602	107603	107604	107605
110.9	RCP108 Δ	2.45	108782	108783	108784	108785
111.9	RCP109 Δ	2.50	108786	108787	108788	108789
114.9	RCP112 Δ	2.55	107606	107607	107608	107609
122.9	RCP120 Δ	2.70	107610	107611	107612	107613
126.9	RCP124 Δ	2.80	108790	108791	108792	108793
130.9	RCP128 Δ	2.80	107614	107615	107616	107617
138.9	RCP136 Δ	3.05	107618	107619	107620	107621
146.9	RCP144 Δ	3.25	107622	107623	107624	107625
160.9	RCP158 Δ	3.55	107626	107627	107628	107629
164.9	RCP162 Δ	3.65	107630	107631	107632	107633
175.9	RCP173 Δ	3.90	107634	107635	107636	107637
182.9	RCP180 Δ	4.05	107638	107639	107640	107641
197.9	RCP195 Δ	4.40	107642	107643	107644	107645
212.9	RCP210 Δ	4.70	107646	107647	107648	107649
225.9	RCP225 Δ	5.00	107679	107680	107681	107682
240.9	RCP240 Δ	5.35	107655	107656	107657	107658
255.9	RCP255 Δ	5.65	107684	107685	107686	107687
270.9	RCP270 Δ	6.00	107664	107665	107666	107667
285.9	RCP285 Δ	6.35	107689	107690	107691	107692
300.9	RCP300 Δ	6.65	107673	107674	107675	107676
315.9	RCP315 Δ	7.00	108794	108795	108796	108797
330.9	RCP330 Δ	7.35	108798	108799	108876	108877
345.9	RCP345 Δ	7.65	108878	108879	108880	108881
360.9	RCP360 Δ	8.00	108882	108883	108884	108885
390.9	RCP390 Δ	8.65	108886	108887	108888	108889
420.9	RCP420 Δ	9.35	108890	108891	108892	108893

Δ Datum length in inches

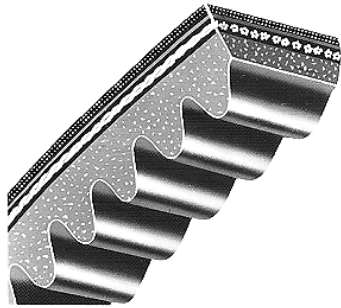
S-L Classic Banded Belts

D Polyband Classic Belts (2, 3, 4 and 5 Bands)

Datum Lgth. Δ	Belt No.	Wgt. per Band	2-Band P/N	3-Band P/N	4-Band P/N	5-Band P/N
123.3	RDP120 Δ	5.05	107700	107701	107702	107703
131.3	RDP128 Δ	5.40	—	—	—	—
147.3	RDP144 Δ	6.05	107708	107709	107710	107711
161.3	RDP158 Δ	6.65	107712	107713	107714	107715
165.3	RDP162 Δ	6.80	107716	107717	107718	107719
176.3	RDP173 Δ	7.25	107720	107721	107722	107723
183.3	RDP180 Δ	7.50	107724	107725	107726	107727
198.3	RDP195 Δ	8.15	107728	107729	107730	107731
213.3	RDP210 Δ	8.75	107732	107733	107734	107735
225.8	RDP225 Δ	9.30	107736	107737	107738	107739
240.8	RDP240 Δ	9.90	107741	107742	107743	107744
255.8	RDP255 Δ	10.50	107745	107746	107747	107748
270.8	RDP270 Δ	11.15	107750	107751	107752	107753
285.8	RDP285 Δ	11.75	107754	107755	107756	107757
300.8	RDP300 Δ	12.35	107759	107760	107761	107762
315.8	RDP315 Δ	13.00	107777	107778	107779	107780
330.8	RDP330 Δ	13.60	107781	107782	107783	107784
345.8	RDP345 Δ	14.20	107695	107696	107697	107698
360.8	RDP360 Δ	14.85	107960	107961	107962	107963
390.8	RDP390 Δ	16.10	107764	107765	107766	107767
420.8	RDP420 Δ	17.30	107769	107770	107771	107772
450.8	RDP450 Δ	18.55	107964	107965	107966	107967
480.8	RDP480 Δ	19.80	107773	107774	107775	107776
540.8	RDP540 Δ	22.25	—	107968	107969	107970
600.8	RDP600 Δ	24.70	107971	107972	107973	107974
660.8	RDP660 Δ	27.15	107975	107976	107977	107978

Δ Datum length in inches

Classic Cog Belts

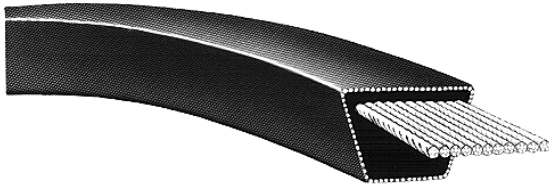


Deliver more horsepower and last longer than conventional belts

- Fully notched cogs for maximum flexibility
- High coefficient, energy-efficient rubber edge
- Proven energy-saving design
- Outlast conventional belts
- Fewer belts required - drive weight is reduced
- Matched to MPTA/RMA standards - No additional matching or match codes required

Belt No.	Part No.	Wt.	Datum Lgth.	Belt No.	Part No.	Wt.	Datum Lgth.	Belt No.	Part No.	Wt.	Datum Lgth.	Belt No.	Part No.	Wt.	Datum Lgth.
AX Belts				AX Belts (Con't.)				BX-Belts (Con't.)				BX Belts (Con't.)			
AX25	108867	.17	26.3	AX105	108670	.68	106.3	BX78	108702	.86	79.8	BX270	108735	2.65	270.3
AX26	108640	.18	27.3	AX110	108671	.71	111.3	BX79	108703	.87	80.8	BX300	108637	3.0	300.3
AX27	108868	.19	28.3	AX112	108672	.73	113.3	BX80	108704	.88	81.8	CX-Belts			
AX31	108641	.21	32.3	AX120	108673	.74	121.3	BX81	108705	.89	82.8	CX51	108736	1.07	53.9
AX32	108869	.21	33.3	AX128	108674	.78	129.3	BX82	108706	.90	83.8	CX60	108737	1.24	62.9
AX33	108642	.22	34.3	AX136	108675	.98	137.3	BX83	108707	.91	84.8	CX68	108738	1.39	70.9
AX34	108643	.23	35.3	BX-Belts				BX85	108708	.93	86.8	CX75	108739	1.53	77.9
AX35	108644	.24	36.3	BX35	108676	.40	36.8	BX90	108709	.98	91.8	CX81	108740	1.64	83.9
AX36	108645	.24	37.3	BX38	108677	.43	39.8	BX93	108710	1.01	94.8	CX85	108741	1.72	87.9
AX37	108646	.25	38.3	BX42	108678	.48	43.8	BX95	108711	1.03	96.8	CX90	108742	1.81	92.9
AX38	108647	.26	39.3	BX46	108679	.52	47.8	BX96	108712	1.05	97.8	CX96	108743	1.93	98.9
AX42	108648	.28	43.3	BX48	108680	.54	49.8	BX97	108713	1.06	98.8	CX105	108744	2.10	107.9
AX43	108649	.29	44.3	BX50	108681	.56	51.8	BX99	108714	1.08	100.8	CX109	108745	2.18	111.9
AX46	108650	.31	47.3	BX51	108682	.57	52.8	BX100	108715	1.09	101.8	CX112	108746	2.24	114.9
AX48	108651	.32	49.3	BX52	108683	.58	53.8	BX103	108716	1.12	104.8	CX115	108747	2.29	117.9
AX51	108652	.34	52.3	BX53	108684	.59	54.8	BX105	108717	1.14	106.8	CX120	108748	2.39	122.9
AX53	108653	.35	54.3	BX54	108685	.60	55.8	BX112	108718	1.21	113.8	CX128	108749	2.42	130.9
AX54	108654	.36	55.3	BX55	108686	.61	56.8	BX113	108719	1.22	114.8	CX136	108750	2.49	138.9
AX55	108655	.36	56.3	BX56	108687	.62	57.8	BX116	108720	1.26	117.8	CX144	108751	2.63	146.9
AX56	108656	.37	57.3	BX59	108688	.66	60.8	BX120	108721	1.30	121.8	CX150	108752	2.74	152.9
AX60	108657	.40	61.3	BX60	108689	.67	61.8	BX124	108722	1.26	125.8	CX158	108753	2.88	160.9
AX62	108658	.41	63.3	BX61	108690	.68	62.8	BX128	108723	1.30	129.8	CX162	108754	2.95	164.9
AX64	108659	.42	65.3	BX62	108691	.69	63.8	BX133	108724	1.34	134.8	CX173	108755	3.15	175.9
AX66	108660	.43	67.3	BX63	108692	.70	64.8	BX136	108725	1.37	137.8	CX180	108756	3.27	182.9
AX68	108661	.45	69.3	BX64	108693	.71	65.8	BX144	108726	1.45	145.8	CX195	108757	3.54	197.9
AX70	108662	.46	71.3	BX65	108694	.72	66.8	BX150	108727	1.51	151.8	CX210	108758	3.77	212.9
AX71	108663	.47	72.3	BX66	108695	.73	67.8	BX158	108728	1.59	159.8	CX225	108896	4.0	227.9
AX75	108664	.49	76.3	BX67	108696	.74	68.8	BX162	108729	1.63	163.8	CX240	108759	4.30	240.9
AX78	108665	.51	79.3	BX68	108697	.75	69.8	BX173	108730	1.74	174.8	CX270	108760	4.83	270.9
AX80	108666	.52	81.3	BX70	108698	.77	71.8	BX180	108731	1.81	181.8	CX285	108638	4.7	285.9
AX85	108667	.55	86.3	BX71	108699	.78	72.8	BX195	108732	1.96	196.8	CX300	108639	4.9	300.9
AX90	108668	.59	91.3	BX75	108700	.82	76.8	BX210	108733	2.09	211.8	CX330	108762	5.3	330.9
AX96	108669	.62	97.3	BX77	108701	.85	78.8	BX240	108734	2.36	240.3	CX360	108764	5.8	360.9

Double-V (Hex) Belts

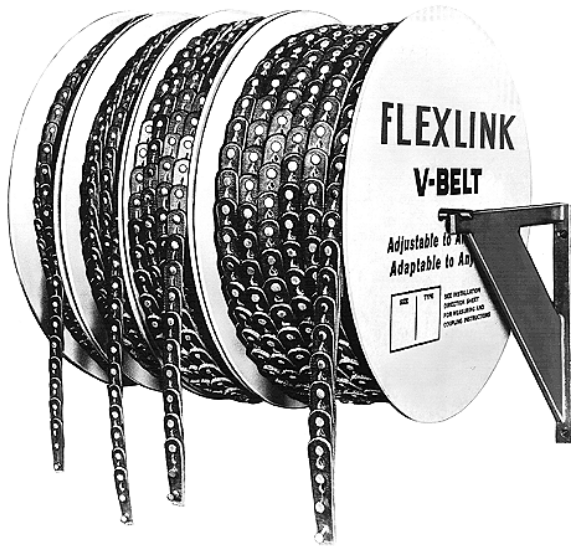


- For serpentine drives
- Static conducting
- Oil resistant

AA, BB, CC, DOUBLE-V (HEX) BELTS

Belt No.	Part No.	Wt.	Datum Lgth.	Belt No.	Part No.	Wt.	Datum Lgth.	Belt No.	Part No.	Wt.	Datum Lgth.	Belt No.	Part No.	Wt.	Datum Lgth.
AA Belts				BB Belts (Con't.)				BB Belts (Con't.)				CC Belts			
AA51	109125	0.50	53.1	BB73	109209	3.30	75.9	BB140	109223	2.00	142.9	CC75	109235	1.72	79.2
AA55	109087	0.60	57.1	BB74	109210	1.20	76.9	BB144	109091	2.00	146.9	CC81	109153	1.80	85.2
AA60	109126	0.50	62.1	BB75	109138	1.00	77.9	BB155	109202	2.00	157.9	CC85	109155	1.90	89.5
AA62	—	0.50	64.1	BB76	—	1.00	78.9	BB157	—	2.10	159.9	CC90	109155	2.00	94.2
AA64	109120	0.70	66.1	BB77	—	1.10	79.9	BB158	109092	2.10	160.9	CC96	109156	2.20	100.2
AA66	109121	0.70	68.1	BB81	109139	1.10	83.9	BB160	—	2.20	162.9	CC105	109157	2.40	109.2
AA68	109127	0.50	70.1	BB83	109211	1.10	85.9	BB162	—	2.20	164.9	CC112	109158	2.50	116.2
AA70	109122	0.70	72.1	BB85	109140	1.20	87.9	BB168	—	2.30	170.9	CC119	—	2.60	123.2
AA75	109128	0.60	77.1	BB89	—	1.20	91.9	BB169	—	2.30	171.9	CC120	109159	2.70	124.2
AA78	109123	0.90	80.1	BB90	109141	1.20	92.9	BB170	—	2.30	172.9	CC128	109160	2.90	132.2
AA80	109129	0.60	82.1	BB92	109197	1.20	94.9	BB173	109093	2.30	175.9	CC136	109236	3.26	140.2
AA85	109130	0.71	87.1	BB93	109198	1.20	95.9	BB180	109094	2.40	182.9	CC144	109161	3.20	148.2
AA90	109131	0.80	92.1	BB94	109199	1.20	96.9	BB182	—	2.40	184.9	CC148	109237	3.54	152.2
AA92	—	0.80	94.1	BB96	—	1.30	98.9	BB190	—	2.60	192.9	CC158	109162	3.50	162.2
AA96	109132	0.80	98.1	BB97	109142	1.30	99.9	BB195	109148	2.60	197.9	CC162	109163	3.80	166.2
AA105	109133	0.90	107.1	BB103	109213	1.66	105.9	BB210	109149	2.60	212.9	CC173	109164	3.80	177.2
AA112	109134	0.80	114.1	BB105	109143	1.40	107.9	BB225	—	3.00	226.4	CC180	109165	4.00	184.2
AA120	109135	0.90	122.1	BB107	109214	1.71	109.9	BB226	109203	3.00	227.4	CC195	109166	4.30	199.2
AA128	109136	0.90	130.1	BB108	109215	1.74	110.9	BB228	109204	3.00	229.4	CC210	109167	4.70	214.2
BB Belts				BB111	109200	1.40	113.9	BB230	109205	3.10	231.4	CC225	—	5.20	229.2
BB42	109192	0.60	44.9	BB112	109144	1.60	114.9	BB240	109150	3.20	241.4	CC240	109168	5.20	242.2
BB43	109193	0.60	45.9	BB116	109216	1.60	118.9	BB250	—	3.20	251.4	CC255	—	5.90	259.2
BB45	109206	0.60	47.9	BB117	—	1.60	119.9	BB267	—	3.20	268.4	CC270	109169	5.90	272.2
BB51	109088	0.80	53.9	BB118	109218	1.90	120.9	BB270	109151	3.60	271.4	CC300	109170	6.50	302.2
BB53	—	0.80	55.9	BB120	109145	1.60	122.9	BB273	—	3.60	274.4	CC330	109171	7.20	332.2
BB54	—	0.80	56.9	BB122	—	1.70	124.9	BB277	—	3.60	278.4	CC360	109172	7.80	362.2
BB55	109089	0.80	57.9	BB123	109219	1.70	125.9	BB278	—	3.70	279.4	CC390	109189	8.50	392.2
BB60	109090	0.90	62.9	BB124	109220	1.70	126.9	BB285	—	3.90	286.4	CC420	109188	9.10	422.2
BB64	—	0.90	66.9	BB128	109146	1.80	130.9	BB300	—	4.00	301.4				
BB68	109137	0.90	70.9	BB129	109221	1.80	131.9	BB360	—	4.50	361.4				
BB71	109196	1.00	73.9	BB130	109222	1.80	132.9								
BB72	109208	1.17	74.9	BB136	109201	1.80	138.9								

Flexlink Belting



Belt Selection	Belt Width	Min. Recommended Sheave Pitch Dia.	Part No. Per Foot*	Wt. Per Foot
O/3L	3/8	2	109076	.14
A/4L	1/2	2	109084	.15
B/5L	21/32	4	109085	.19
C	7/8	6	109086	.35

* 100 ft. reel available

Flexlink Belt Application Guidelines

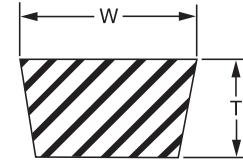
1. To obtain link belt length, multiply desired pitch length by .916. This provides correct belt length for initial run-in and seating of belt.
2. For matched sets of link belts, use the same number of links on each belt.
3. Do not use link belting above 5000 FPM belt speed.
Belt speed = $.262 \times \text{RPM} \times \text{pitch diameter of sheave}$.
4. **Note:** Link belting is not static conducting.
Important - For matched sets of link belts use same number of links on each belt.

- Fast installation, installs in a snap
- Adjustable to any length, adaptable to any drive
- Reduces vibration
- Long-lasting construction
- Reduces inventory - one reel can replace many sizes of standard belting
- Oil proof construction
- Order by the foot or by the reel.

FHP Belts



- Oil resistant
- Static conducting
- For fractional HP single drive belts
- Belt number indicates pitch length (eg 4L270 = 27 in.)



Belt Sect.	W	T
3L	3/8	7/32
4L	1/2	5/16
5L	21/32	3/8

3L, 4L, 5L FHP BELTS

Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.
3L Belts			3L Belts (Con't.)			4L Belts (Con't.)			5L Belts (Con't.)		
3L150	108150	.05	3L620	108604	.19	4L590	108043	.32	5L400	108096	.38
3L160	108151	.05	3L630	108805	.19	4L600	108044	.33	5L410	108097	.38
3L170	108152	.05	4L Belts			4L610	108045	.33	5L420	108098	.40
3L180	108153	.06	4L170	108614	.09	4L620	108046	.34	5L430	108099	.41
3L190	108155	.06	4L180	108001	.09	4L630	108047	.35	5L440	108100	.42
3L200	108155	.06	4L188	108836	.09	4L640	108048	.35	5L450	108101	.43
3L210	108156	.06	4L190	108002	.10	4L650	108049	.36	5L460	108102	.44
3L220	108157	.07	4L200	108003	.10	4L660	108050	.36	5L470	108103	.45
3L230	108158	.07	4L210	108004	.11	4L670	108051	.37	5L480	108104	.46
3L240	108159	.07	4L220	108005	.11	4L680	108052	.37	5L490	108105	.47
3L250	108160	.08	4L230	108006	.12	4L690	108053	.38	5L500	108106	.48
3L260	108161	.08	4L240	108007	.12	4L700	108054	.38	5L510	108107	.49
3L270	108162	.08	4L250	108008	.13	4L710	108055	.39	5L520	108108	.50
3L280	108163	.09	4L260	108009	.13	4L720	108056	.40	5L530	108109	.51
3L290	108164	.09	4L270	108010	.14	4L730	108057	.40	5L540	108110	.52
3L300	108165	.09	4L275	108841	.14	4L740	108058	.41	5L550	108111	.53
3L310	108166	.10	4L280	108011	.15	4L750	108059	.41	5L560	108112	.54
3L320	108167	.10	4L290	108012	.16	4L760	108060	.42	5L570	108113	.55
3L330	108168	.10	4L300	108013	.16	4L770	108061	.42	5L575	108873	.55
3L340	108169	.10	4L310	108014	.17	4L780	108062	.43	5L580	108114	.56
3L350	108170	.11	4L320	108015	.18	4L790	108063	.43	5L590	108115	.57
3L360	108171	.11	4L330	108016	.18	4L800	108064	.44	5L600	108116	.58
3L370	108172	.11	4L340	108018	.19	4L810	108615	.44	5L610	108117	.59
3L380	108173	.12	4L350	108019	.19	4L820	108065	.45	5L620	108118	.60
3L390	108174	.12	4L360	108020	.20	4L830	108616	.46	5L630	108119	.61
3L400	108175	.12	4L370	108021	.20	4L840	108066	.46	5L640	108120	.61
3L410	108176	.13	4L380	108022	.21	4L850	108617	.47	5L650	108121	.62
3L420	108177	.13	4L390	108023	.21	5L Belts			5L660	108122	.63
3L430	108178	.13	4L400	108024	.22	5L230	108625	.21	5L670	108123	.64
3L440	108179	.14	4L410	108025	.23	5L240	108080	.20	5L680	108124	.65
3L450	108180	.14	4L420	108026	.23	5L250	108081	.20	5L690	108125	.66
3L460	108181	.14	4L430	108027	.24	5L260	108082	.20	5L700	108126	.67
3L470	108182	.15	4L440	108028	.24	5L265	108070	.21	5L710	108127	.68
3L480	108183	.15	4L450	108029	.25	5L270	108083	.21	5L720	108128	.69
3L490	108184	.15	4L460	108030	.25	5L280	108084	.22	5L730	108129	.70
3L500	108185	.15	4L470	108031	.26	5L290	108085	.23	5L740	108130	.71
3L510	108186	.16	4L480	108032	.26	5L300	108086	.24	5L750	108131	.72
3L520	108187	.16	4L490	108033	.27	5L310	108087	.24	5L760	108132	.73
3L530	108188	.16	4L500	108034	.27	5L320	108088	.25	5L770	108133	.74
3L540	108189	.17	4L510	108035	.28	5L330	108089	.26	5L780	108134	.75
3L550	108190	.17	4L520	108036	.29	5L340	108090	.27	5L790	108826	.76
3L560	108191	.17	4L530	108037	.29	5L350	108091	.28	5L800	108135	.77
3L570	108192	.18	4L540	108038	.30	5L360	108092	.28	5L810	108827	.78
3L580	108193	.18	4L550	108039	.30	5L365	108872	.29	5L820	108136	.79
3L590	108194	.18	4L560	108040	.31	5L370	108093	.29	5L830	108328	.80
3L600	108195	.19	4L570	108041	.31	5L380	108094	.37	5L840	108137	.81
3L610	108196	.19	4L580	108042	.32	5L390	108095	.37	5L850	108629	.82

V-Drive Accessories

V-Belt Tension Tester

This convenient tool facilitates easy checking of belt tension on drives having two or more belts. Scales are provided for reading both the required force and the distance of belt deflection which are used in properly tensioning belts. Force range is 0 - 35 lbs.



Part No. 109082
Wt. - 0.5 lb.

Precision Laser Alignment Device

Identifies common types of pulley misalignment.



Part No. 109993
Wt. - 30 lb.

Double Barrel Tension Tester

Maximum deflection force: 66 lbs. For use with all multiple V-belts and large synchronous belts.



Part No. 109991
Wt. - 0.5 lb.

NOTE: Selection program VIAVISA available at www.ptwizard.com

Five Barrel Tension Tester

Maximum deflection force: 165 lbs. For use with multiple V-belts and large synchronous belts.

Part No. 109992
Wt. - 1 lb.



Sonic Tension Meter - Model 507C



The Sonic Tension Meter is an electronic device that measures the natural frequency of a free stationary belt span and instantly computes the static belt tensions based upon the belt span length, belt width, and belt type. The Sonic Tension Meter can accurately measure belt tensions for both synchronous and V-belts. Other features include:

- Output readings can be switched between pounds, kilograms, newtons and hertz
- Auto gain control automatically adjusts meter sensitivity
- Auto frequency range filters for background noise
- Frequency range from 10 - 5,000 Hz

Sonic Tension Meter - model 507C (comes with meter)

Part No. 109994

Wt. - 1.0 lb.

★ Flexible sensor

Part No. 109995

Wt. - 0.2 lb.

Cord sensor

Part No. 109996

Wt. - 0.2 lb.

★ Inductive sensor (magnets included)

Part No. 109997

Wt. - 0.2 lb.

★ Optional accessories

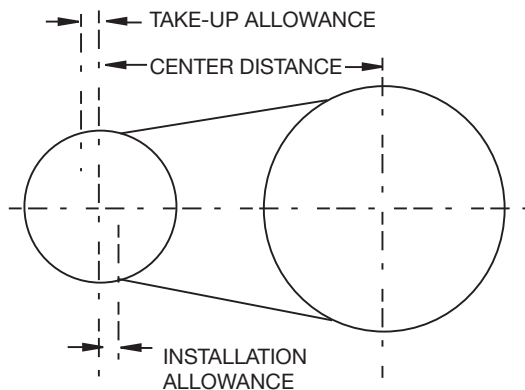
Installing/Tensioning V-Drives

Installing a Drive

Check Condition of Sheaves – Before a new set of V-belts are installed, check the condition of the sheaves. Dirty or rusty sheaves impair the drive's efficiency and abrade the belts, which result in premature failure.

Worn sheaves shorten belt life as much as 50%. If the grooves are worn to where the belt bottoms, slippage may result and burn the belts. If the sidewalls are "dished out," the bottom shoulder ruins the belts prematurely by wearing off the bottom corners.

Check Sheave Alignment – Sheave adjustment should be checked by placing a straight edge or tight cord across the sheave faces so that it touches all four points of contact. Ordinarily, a misalignment of more than one-half of one degree (one-eighth inch in one foot) will adversely affect belt life. Improper sheave alignment produces uneven wear on one side of the belt, causes the belt to roll over in the sheaves or throws all the load on one side of the belt, stretching or breaking the cords on that side.



Installation and Take-Up Allowances

After calculating a center distance from a standard pitch length, make provision for adjusting the center distance as in sketch below, to allow for installation of the belts without injury, for tensioning, and for maintenance of proper tension throughout the life of the belt. (Refer to Tables 11 or 12 for values).

Placing Belts on Sheaves – Shorten the center distance of the drive until the belts can be put on the sheaves without forcing. Forcing the belts can cause internal injury to the belts.

Belt Selection – For maximum service, replace V-belt drives with a complete new matched set of belts or use the new Matchmaker belts.

Never employ a used belt as a replacement for a unit of a set. Used belts, normally, are worn in cross-section and stretched. A new belt so applied will ride higher in the sheave, travel faster and operate at a much higher tension than the used belts. The cord center may be ruptured, allowing the new belt to elongate. Shortly after this occurs it will cease to accept its full share of the load, leaving the drive under-belted. Thus, the new belt is wasted. Belts of different manufacturers should not be mixed for the same reasons.

TABLE 11 - CENTER DISTANCE ALLOWANCE FOR NARROW BELT INSTALLATION AND TAKE-UP

Nom. Belt Lgth. in Inches	Min. Installation Allowance (in Inches) (Below Center)						Min. Take-up Allowance (Above Center)
	3V Dyna-V	3V Poly-band	5V Dyna-V	5V Poly-band	8V Dyna-V	8V Poly-band	
Up to & incl. 47.5	.05	1.2	—	—	—	—	1.0
50-71	0.8	1.4	1.0	2.1	—	—	1.2
75-106	0.8	1.4	1.0	2.1	1.5	3.4	1.5
112-125	0.8	1.4	1.0	2.1	1.5	3.4	1.8
132-170	0.8	1.4	1.0	2.1	1.5	3.4	2.2
180-200	—	—	1.0	2.1	1.8	3.6	2.5
212-236	—	—	1.2	2.4	1.8	3.6	3.0
250 & 265	—	—	1.2	2.4	1.8	3.6	3.2
280 & 300	—	—	1.2	2.4	1.8	3.6	3.5
315-355	—	—	1.2	2.4	2.0	4.0	4.0
375	—	—	—	—	2.0	4.0	4.5
400-560	—	—	—	—	2.0	4.0	5.5

Installing/Tensioning V-Drives

TABLE 12 - CENTER DISTANCE ALLOWANCE FOR CLASSICAL BELT INSTALLATION AND TAKE-UP

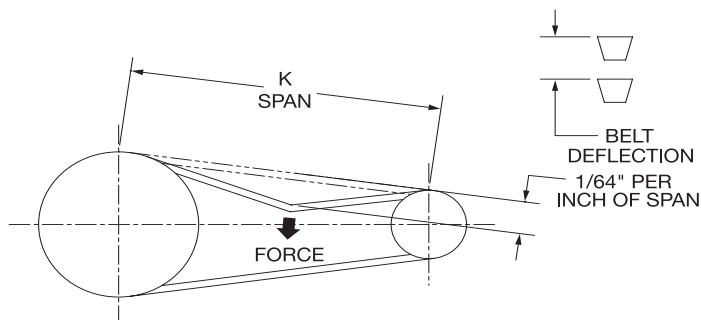
Nom. Belt Lgth. in Inches	Min. Installation Allowance (in Inches) (Below Center)							Min. Take-up Allowance (Above Center)
	A	B	B Polyband	C	C Polyband	D	D Polyband	
26-37	0.75	1.00	1.50	1.50	—	—	—	1.00
38-59	0.75	1.00	1.50	1.50	2.00	—	—	1.50
60-89	0.75	1.25	1.61	1.50	2.00	—	—	2.00
90-119	1.00	1.25	1.61	1.50	2.00	—	—	2.50
120-157	1.00	1.25	1.81	1.50	2.11	2.0	2.00	3.00
158-194	—	1.25	1.81	2.00	2.20	2.00	3.00	3.50
195-239	—	1.50	1.81	2.00	2.31	2.00	3.20	4.00
240-269	—	1.50	2.00	2.00	2.50	2.50	3.20	4.50
270-329	—	1.50	2.20	2.00	2.50	2.50	3.50	5.00
330-419	—	—	—	2.00	2.70	2.50	3.60	6.00
420 & Over	—	—	—	2.50	2.90	3.00	4.10	1-1/2% of belt lgth.

Tensioning a Drive General Rules of Tensioning—

1. Ideal tension is the lowest tension at which the belt will not slip under peak load conditions.
2. Check tension frequently during the first 24-48 hours of run-in operation.
3. Over tensioning shortens belt and bearing life.
4. Keep belts free from foreign material which may cause slip.
5. Make V-Drive inspection on a periodic basis. Tension when slipping. Never apply belt dressing as this will damage the belt and cause early failure.

Simple Tensioning Procedure

1. Measure the span length, K.
2. At the center of the span (K) apply a force (perpendicular to the span) large enough to deflect the 1/64, for every inch of span length. For example, one deflection of a 100 inch span would be 100/64 or 1-9/16 inches.



3. Compare the force you have applied with the values given in Tables 13 or 14. If the force is between the values for normal tension, and 1-1/2 times normal tension, the drive tension should be satisfactory. A force below the value for normal tension indicates an under-tensioned drive. If the force exceeds the value for 1-1/2 times normal tension, the drive is tighter than it needs to be.

For V-Belt Tension Testers, See Page 97.

After the proper operating tension has been applied to the belts, a double-check should be made of the following:

- a. Parallel position of the sheave shafts
- b. Correct alignment of sheave grooves

Installing/Tensioning V-Drives

TABLE 13 - BELT DEFLECTION FORCE (CHECK FACTORY FOR CONDITIONS NOT COVERED IN THIS TABLE)

V-Belt Section	Small Sheave		Deflection Force in lbs. for Drive Speed Ratio of:			
	Speed Range	Diameter	1.0	1.5	2.0	4.0 +
A (AP)	1800-3600	3.0	2.0	2.3	2.4	2.6
	1800-3600	4.0	2.6	2.8	3.0	3.3
	1800-3600	5.0	3.0	3.3	3.4	3.7
	1800-3600	7.0	3.5	3.7	3.8	4.3
B (BP)	1200-1800	4.6	3.7	4.3	4.5	5.0
	1200-1800	5.0	4.1	4.6	4.8	5.6
	1200-1800	6.0	4.8	5.3	5.5	6.3
	1200-1800	8.0	5.7	6.2	6.4	7.2
C (CP)	900-1800	7.0	6.5	7.0	8.0	9.0
	900-1800	9.0	8.0	9.0	10.0	11.0
	900-1800	12.0	10.0	11.0	12.0	13.0
	700-1500	16.0	12.0	13.0	13.0	14.0
D (DP)	900-1500	12.0	13.0	15.0	16.0	17.0
	900-1500	15.0	16.0	18.0	19.0	21.0
	700-1200	18.0	19.0	21.0	22.0	24.0
	700-1200	22.0	22.0	23.0	24.0	26.0
AX	1800-3600	3.0	2.5	2.8	3.0	3.3
	1800-3600	4.0	3.3	3.6	3.8	4.2
	1800-3600	5.0	3.7	4.1	4.3	4.6
	1800-3600	7.0	4.3	4.6	4.8	5.3
BX	1200-1800	4.6	5.2	5.8	6.0	6.9
	1200-1800	5.0	5.4	6.0	6.3	7.1
	1200-1800	6.0	6.0	6.4	6.7	7.7
	1200-1800	8.0	6.6	7.1	7.5	8.2
CX	900-1800	7.0	10.0	11.0	12.0	13.0
	900-1800	9.0	11.0	12.0	13.0	14.0
	900-1800	12.0	12.0	13.0	13.0	14.0
	700-1500	16.0	13.0	14.0	14.0	15.0
DX	900-1500	12.0	16.0	18.0	19.0	20.0
	900-1500	15.0	19.0	21.0	22.0	24.0
	700-1200	18.0	22.0	24.0	25.0	27.0
	700-1200	22.0	25.0	27.0	28.0	30.0

V-Belt Section	Small Sheave		Deflection Force in lbs. for Drive Speed Ratio of:			
	Speed Range	Diameter	1.0	1.5	2.0	4.0+
3VX	1200-3600	2.2	2.2	2.5	2.7	3.0
	1200-3600	2.5	2.6	2.9	3.1	3.6
	1200-3600	3.0	3.1	3.5	3.7	4.2
	1200-3600	4.1	3.9	4.3	4.5	5.1
	1200-3600	5.3	4.6	4.9	5.1	5.7
	1200-3600	6.9	5.0	5.4	5.6	6.2
5VX	1200-3600	4.4	6.5	7.5	8.0	9.0
	1200-3600	5.2	8.0	9.0	9.5	10.0
	1200-3600	6.3	9.5	10.0	11.0	12.0
	1200-3600	7.1	10.0	11.0	12.0	13.0
	900-1800	9.0	12.0	13.0	14.0	15.0
	900-1800	14	14.0	15.0	16.0	17.0
8VX	900-1800	12.5	18.0	21.0	23.0	25.0
	900-1800	14.0	21.0	23.0	24.0	28.0
	700-1500	17.0	24.0	26.0	28.0	30.0
	700-1500	21.2	28.0	30.0	32.0	34.0
	400-1000	24.8	31.0	32.0	34.0	36.0
	900-1800	7.1	8.5	9.5	10.0	11.0
5V	900-1800	9.0	10.0	11.0	12.0	13.0
	900-1800	14	12.0	13.0	14.0	15.0
	700-1200	21.2	14.0	15.0	16.0	17.0
	900-1800	12.5	18.0	21.0	23.0	25.0
8V	900-1800	14.0	21.0	23.0	24.0	28.0
	700-1500	17.0	24.0	26.0	28.0	30.0
	700-1200	21.2	28.0	30.0	32.0	34.0
	400-1000	24.8	31.0	32.0	—	36.0

Notes: 1. Use approximately 130% of above values to tension a new set of belts.
2. Use closest sheave diameter for sizes not shown.

Installing/Tensioning V-Drives

TABLE 14 - POLYBAND PLUS BELT DEFLECTION FORCE (LBS.) (FORCE IS POUNDS FOR ONE BELT ONLY)

Cross Section	Small Sheave Diameter Range	RPM Range	Belt Deflection Force*	
			Normal	New Belt
5VF	7.1-10.9	200-700	21.1	30.9
		701-1250	18.0	26.3
		1251-1900	16.7	23.4
		1901-3000	15.8	23.0
5VF	11.8-16.0	200-700	26.8	39.5
		701-1250	23.5	34.7
		1251-2100	22.7	33.3
8VF	12.5-20.0	200-500	44.7	65.8
		501-850	38.5	56.6
		851-1150	35.2	51.6
8VF	21.2-25.0	1151-1650	33.5	49.0
		200-500	65.9	97.6
		501-850	61.2	90.6
		851-1200	57.0	84.3

* Multiply the force required for one belt by the number of belts in the Polyband Plus unit to get total force to apply.
 Example: New 8VF drive with a small sheave dia. equal to 20 in.
 The RPM of the sheave is 1000.
 The belt to be installed is 8/8VF4000.
 Total deflection force = table value x 8 = 51.6 x 8 = 413 lbs.

Belt Pull and Bearing Loads

Belt Pull Calculations—The following method of calculating belt pull is found to be the most convenient and accurate for drives operating at design loads and tensions:

$$T_1 + T_2 = 33,000 (2.5-G) \frac{(HP)}{GV}$$

WHERE:

T1 = Tight side tension, pounds

T2 = Slack side tension, pounds

HP = Design horsepower

V = Belt speed, feet per minute = (PD) (RPM) (.262)

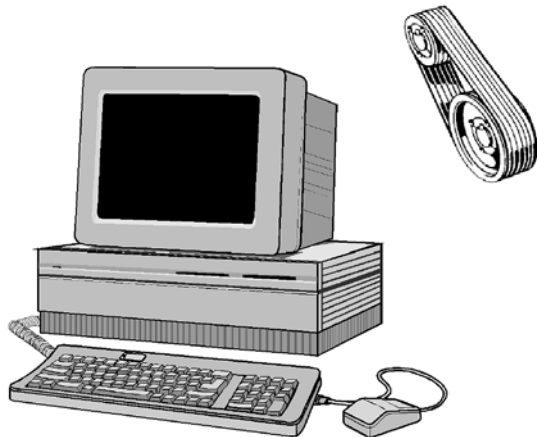
G = Arc of contact correction factor

D-d C	Arc of Contact	Factor G	D-d C	Arc of Contact	Factor G
.00	180°	1.00	.80	133°	.87
.10	174°	.99	.90	127°	.85
.20	169°	.97	1.00	120°	.82
.30	163°	.96	1.10	113°	.80
.40	157°	.94	1.20	106°	.77
.50	151°	.93	1.30	99°	.73
.60	145°	.91	1.40	91°	.70
.70	139°	.89	1.50	83°	.65

Arc of contact is on small sheave
 D = Diam. of large sheave

d = Dia. of small sheave
 C = Center distance

Computer Drive Selection Program



Ask your Baldor Sales Engineer for a demonstration and instruction on how you can obtain your personal VIAVISA package.

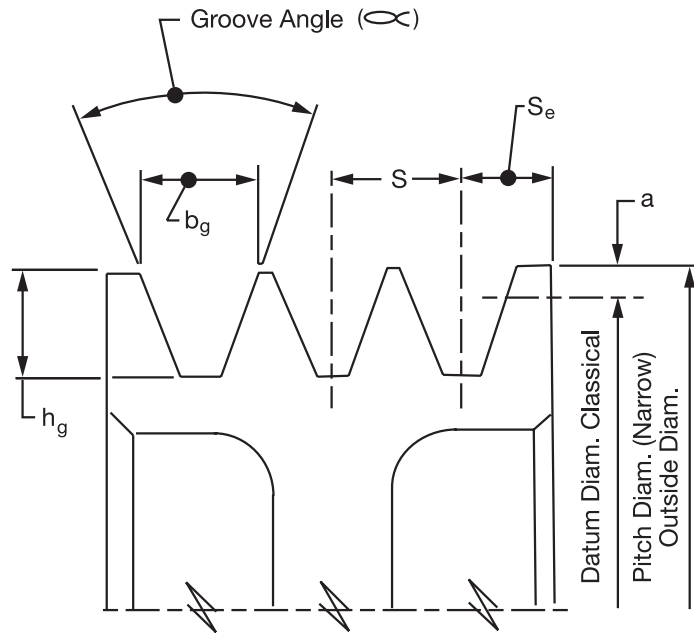
NOTE: Selection program VIAVISA available at www.ptwizd.com.

For any given set of drive conditions, there are many different drives that will satisfy the requirements. What is a “best drive”? It could be the drive with lowest initial cost, or the drive with the lowest bearing load, or the drive which minimizes the number of parts required.

Finding the best drive is a time-consuming and frustrating task for the design engineer. Manual drive selection, pricing, and organizing of data for analysis can be a long, drawn-out process, prone to errors and oversights. VIAVISA Software handles such problems with ease and displays drive selection alternatives in an organized format that makes analysis a simple process. Here's what you get with VIAVISA Software selection:

- Belt size, type, quantity, part number
- Sheave sizes, part number
- Bushing type, part number
- Drive face width
- Actual center distance
- Installation force/deflection values for drive tensioning
- Belt pull, dynamic shaft load for bearing and shafting calculations
- Net price (if discount multipliers entered). Default to total list price.
- Belt speed in feet per minute
- Calculated driven RPM
- Calculated actual service factor

V-Belt Sheave Groove Dimensions



NARROW

Belt Section	Outside Diameter Range	α ± 0.25	b_g $\pm .005$	h_g Min.	a	S $\pm .015$	S_e	
3VX, 3V	Less than 3.50	36°	.350	0.340	0.025	0.406	0.344	+.094 -.000
	3.50 to 6.00	38°						
	6.01 to 12.00	40°						
	Over 12.00	42°						
5VX, 5V	Less than 10.00	38°	.600	0.590	0.050	0.688	0.500	+.125 -.000
	10.00 to 16.00	40°						
	Over 16.00	42°						
8VX, 8V	Less than 16.00	38°	1.000	0.990	0.100	1.125	0.750	+.250 -.000
	16.00 to 22.40	40°						
	Over 22.40	42°						

CLASSICAL

Belt Section	Pitch Diameter		m $+ 0.33$	b_g		h_g Min.	$2a$ ref *	S $\pm .025$	S_e	
	Min. Recom.	Range								
AX, A	3.0	2.6 to 5.4	34°	.494	±.005	.460	.125	.625	.375	+.090
		Over 5.4	38°	.504						-.062
BX, B	5.4	4.6 to 7.0	34°	.637	±.006	.550	.175	.750	.500	+.120
		Over 7.0	38°	.650						-.065
A, B AX, BX	—	To 7.0	34°	.612	±.006	.612	A (.634/.602)	.750	.500	+.120
		Over 7.0	38°	.625			B (.333/.334)			-.065
CX, C	9.0	7.0 to 7.99	34°	.879	±.007	.750	.200	1.000	.688	+.160
		8.0 to 12.0	36°	.887						-.070
		Over 12.0	38°	.895						—
DX, D	13.0	12.0 to 12.9	34°	1.259	±.008	1.020	.300	1.438	.875	+.220
		13.0 to 17.0	36°	1.271						-.080
		Over 17.0	38°	1.283						—
E	21.0	18.0 to 24.0	36°	1.527	±.010	1.300	.400	1.750	1.125	+.250
		Over 24.0	38°	1.542						-.000

Note: For complete manufacturing tolerances – see RMA, MPTA, Narrow/Classical V-belt Standards.

* Datum diameter, not pitch diameter.

More Power and Life From V-Drives

Trouble Area And Observation	Cause	Remedy
BELT STRETCH BEYOND TAKE-UP		
Belt stretch unequally.	Mis-aligned drive, unequal work done by belts.	Realign and re-tension drive.
All belts stretch about equally.	Belt tensile member broken from improper installation. Insufficient take-up allowance.	Replace all belts with new matched set properly installed. Check take-up and follow allowance on page 99 Table 12.
	Greatly overloaded or underdesigned drive.	Redesign.
SHORT BELT LIFE		
Relatively rapid failure; no visible reason.	Tensile members damaged through improper installation. Worn sheave grooves (check with groove gauge).	Replace with all new matched set, properly installed. Replace sheaves.
	Under-designed drive.	Redesign.
Sidewalls soft and sticky. Low adhesion between cover plies. Cross-section swollen.	Oil or grease on belts or sheaves.	Remove source of oil or grease. Clean belts and grooves with cloth moistened with alcohol.
Sidewalls dry and hard. Low adhesion between cover plies. Bottom belt cracked.	High temperatures.	Remove source of heat. Ventilate drive better.
BELT TURN OVER		
	Excess lateral belt whip.	Use Banded belt.
	Foreign material in grooves.	Remove material—shield drive.
	Mis-aligned sheaves.	Realign the drive.
	Worn sheave grooves (check with groove gauge).	Replace sheave.
	Tensile member broken through improper installation.	Replace with new matched set properly installed.
	Incorrectly placed flat idler pulley.	Carefully align flat idler on slack side of drive as close as possible to driver sheave.
DETERIORATION OF RUBBER COMPOUNDS USED IN BELT		
	Belt dressing.	Never use dressing on V-belts. Clean with cloth moistened with alcohol. Tension drive properly to prevent slip.
Extreme cover wear.	Belts rub against belt guard or other obstruction.	Remove obstruction or align drive to give needed clearance.
Spin burns on belt. Bottom of belt cracked.	Belts slip under starting or stalling load. Too small sheaves.	Tighten drive until slipping stops. Redesign for larger sheaves.
Broken belts.	Object falling into or hitting drive.	Replace with new matched set of belts. Provide shield for drive.
IMPROPER DRIVEN SPEED		
Incorrect driveR-driveN ratio.	Design error.	Use correct sheave sizes.
Spin burns on belt.	Belt slip.	Re-tension drive until belt stops slipping.
BELT NOISE	Belt slip.	Re-tension drive until it stops slipping.
HOT BEARINGS		
Drive over-tensioned.	Worn grooves-belts bottoming and will not transmit power until over-tensioned.	Replace sheaves. Tension drive properly.
	Improper tensioning.	Re-tension drive.
Sheaves too small. Poor bearing condition.	Motor manufacturers sheave diameters not followed. Underdesigned bearing or poor bearing maintenance.	Redesign drive. Observe recommended bearing design and maintenance.
Sheaves out too far on shaft.	Error or obstruction problem.	Place sheaves as close as possible to bearings. Remove any obstruction preventing this.
Drive under-tensioned.	Belts slipping and causing heat build-up.	Re-tension drive.

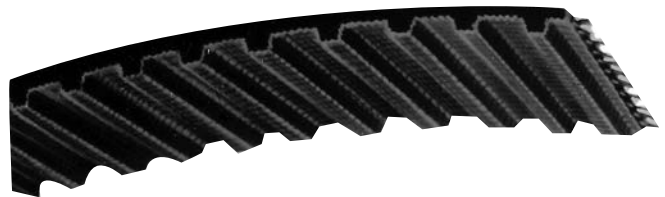
Dyna-Sync® Drives



Dyna-Sync Pulley

The Original Timing Drive

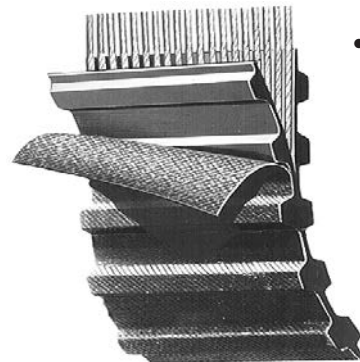
- Synchronized no-slip transmission
- No lubrication required
- Efficiency: approximately 98%
- Low maintenance
- Virtually no backlash
- Constant linear velocity
- Drive ratios to 8.5:1
- Pitches: XL, L, H, and XH



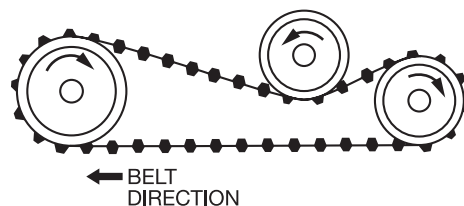
- Tough, tensile cords, no-stretch fiberglass
- Durable neoprene rubber body
- Long-wearing nylon duck facing
- Oil, heat, and ozone resistant



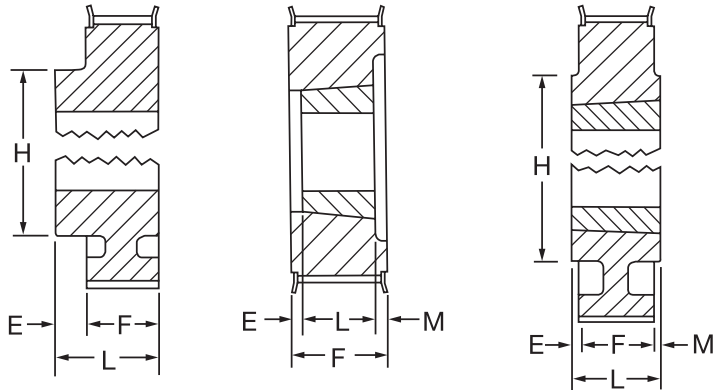
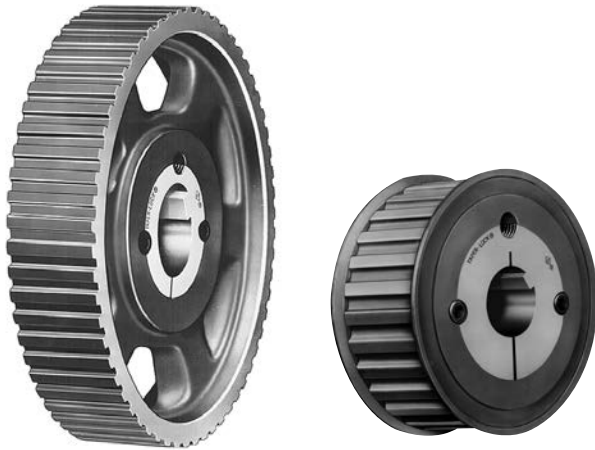
- Clean, compact taper-lock design
- Easy-on/easy-off
- Precision manufactured in ISO9000 certified plant
- Flanged design standard on driver sizes



- Dual-sided teeth available for serpentine drives



Dyna-Sync® Pulleys - XH



XH200 - 7/8 IN. PITCH (2 IN. WIDE BELT)

F=2.56 IN.

No. of Teeth	Description	Part Number	Approx. Weight	Pitch Dia. (PD)	Fig. O.D.	Type †	Bore Range		Dimension			
							Min.	Max.	E	H	L	M
18	TL18XH200-2012	113074	12	5.013	5.58	KF-1	1/2	2-1/8	.84	—	1.25	.47
20	TL20XH200-2012	113120	16	5.570	6.11	KF-1	1/2	2-1/8	.84	—	1.25	.47
22	TL22XH200-2517	113804	10.6	6.127	6.59	KF-1	1/2	2-11/16	.81	—	1.75	0
24	TL24XH200-3020	113807	11.3	6.685	7.28	KF-1	7/8	3-1/4	.56	—	2.0	0
26	TL26XH200-3020	113810	13.3	7.241	7.78	KF-1	7/8	3-1/4	.56	—	2.0	0
28	TL28XH200-3535	113813	13.5	7.799	8.27	CF-1	1-3/16	3-15/16	.94	6.50	3.5	0
30	TL30XH200-3535	113816	18.5	8.356	9.31	CF-1	1-3/16	3-15/16	.94	6.50	3.5	0
32	TL32XH200-3535	113819	21.5	8.913	9.52	CF-1	1-3/16	3-15/16	.94	6.50	3.5	0
40	TL40XH200-4040	113822	37.5	11.141	11.80	CF-1	1-7/16	4-7/16	1.44	8.50	4.0	0
48	TL48XH200-4040	113823	44.5	13.369	None	C-2	1-7/16	4-7/16	.72	8.50	4.0	.72
60	TL60XH200-4040	113824	47	16.711		C-3	1-7/16	4-7/16	.72	8.50	4.0	.72

XH300 - 7/8 IN. PITCH (3 IN. WIDE BELT)

F=3.63 IN.

No. of Teeth	Description	Part Number	Approx. Weight	Pitch Dia. (PD)	Fig. O.D.	Type †	Bore Range		Dimension			
							Min.	Max.	E	H	L	M
18	TL18XH300-2012	113121	15	5.013	5.58	KF-1	1/2	2-1/8	1.38	—	1.25	1.0
20	TL20XH300-2012	113122	19	5.570	6.11	KF-1	1/2	2-1/8	1.38	—	1.25	1.0
22	TL22XH300-2517	113854	13.6	6.127	6.59	KF-1	1/2	2-11/16	.94	—	1.75	.94
24	TL24XH300-3020	113857	15.3	6.685	7.28	KF-1	7/8	3-1/4	.81	—	2.0	.81
26	TL26XH300-3020	113860	17.3	7.241	7.78	KF-1	7/8	3-1/4	.81	—	2.0	.81
28	TL28XH300-3535	113863	17.3	7.799	8.27	KF-1	1-3/16	3-15/16	.13	—	3.5	—
30	TL30XH300-3535	113866	22.5	8.356	9.31	KF-1	1-3/16	3-15/16	.13	—	3.5	—
32	TL32XH300-3535	113869	26.5	8.913	9.52	KF-1	1-3/16	3-15/16	.13	—	3.5	—
40	TL40XH300-4040	113872	43.5	11.141	11.80	CF-1	1-7/16	4-7/16	.38	7.50	4.0	—
48	TL48XH300-4040	113873	51.5	13.369	None	C-1	1-7/16	4-7/16	.19	8.50	4.0	.19
60	TL60XH300-4040	113874	55.5	16.711		C-3	1-7/16	4-7/16	.19	8.50	4.0	.19

† Dash 1 = Block, 2 = Web, 3 = Arm. (See page 64)
V-Drives Section) Letter "F" indicates pulley is flanged.

XXH Pulley Note: Discontinued Product. Recommend that drive be redesigned to QD HTD Sprocket. Refer to QD HTD Sprocket section of this catalog.

Dyna-Sync® Pulleys - Reborable

MINIMUM PLAIN BORE

L050 - 3/8 IN. PITCH (.5 IN. WIDE BELT) - MINIMUM PLAIN BORE

F = 0.75 IN.

No. of Teeth	Description	Part Number	Approx. Weight	Pitch Dia. (PD)	Fig. O.D.	Type	Stock Bore	Max Bore	Dimension		
									H	L	E
10	10L050-MPB	113450	.26	1.194	1.44	DF-1	3/8	1/2	.81	1.25	.50
12	12L050-MPB	113451	.38	1.432	1.66	DF-1	3/8	3/4	1.00	1.25	.50
13	13L050-MPB	114441	.50	1.552	1.78	DF-1	3/8	3/4	1.13	1.25	.50
14	14L050-MPB	113452	.55	1.671	1.91	DF-1	3/8	3/4	1.13	1.25	.50
15	15L050-MPB	114442	.66	2.030	2.03	DF-1	1/2	7/8	1.34	1.25	.50
16	16L050-MPB	113453	.69	1.790	2.13	DF-1	1/2	1	1.44	1.25	.50
17	17L050-MPB	114301	.84	1.910	2.25	DF-1	1/2	1	1.44	1.25	.50
18	18L050-MPB	114302	.87	2.149	2.38	DF-1	1/2	1	1.56	1.25	.50
19	19L050-MPB	114303	1.11	2.268	2.50	DF-1	1/2	1	1.69	1.25	.50
20	20L050-MPB	114304	1.20	2.378	2.63	DF-1	1/2	1	1.69	1.25	.50
21	21L050-MPB	114305	1.41	2.507	2.75	DF-1	1/2	1-1/4	2.00	1.25	.50
22	22L050-MPB	114306	1.50	2.626	2.88	DF-1	1/2	1-1/4	2.00	1.25	.50
24	24L050-MPB	114307	1.80	2.865	3.09	DF-1	1/2	1-3/8	2.25	1.25	.50
26	26L050-MPB	114308	2.07	3.104	3.33	DF-1	1/2	1-3/8	2.25	1.25	.50
28	28L050-MPB	114309	2.33	3.342	3.57	DF-1	1/2	1-3/8	2.25	1.25	.50
30	30L050-MPB	114310	2.58	3.581	3.80	DF-1	1/2	1-3/8	2.25	1.25	.50
32	32L050-MPB	114311	3.13	3.820	4.04	DF-1	1/2	1-5/8	2.63	1.25	.50
36	36L050-MPB	114443	4.39	4.297	4.52	DF-1	1/2	2-5/16	3.50	1.25	.50
40	40L050-MPB	114444	5.16	4.775	5.00	DF-1	1/2	2-3/8	3.63	1.25	.50

L075 - 3/8 IN. PITCH (.75 IN. WIDE BELT) - MINIMUM PLAIN BORE

F = 1.00 IN.

12	12L075-MPB	113500	.46	1.432	1.66	DF-1	3/8	1/2	1.00	1.50	.50
13	13L075-MPB	114445	.62	1.552	1.78	DF-1	3/8	3/4	1.13	1.50	.50
14	14L075-MPB	113501	.69	1.671	1.91	DF-1	3/8	3/4	1.13	1.50	.50
15	15L075-MPB	114446	.81	1.790	2.03	DF-1	1/2	7/8	1.34	1.50	.50
16	16L075-MPB	113502	.84	1.910	2.13	DF-1	1/2	1	1.44	1.50	.50
17	17L075-MPB	114312	1.03	2.029	2.25	DF-1	1/2	1	1.44	1.50	.50
18	18L075-MPB	114313	1.17	2.149	2.38	DF-1	1/2	1	1.56	1.50	.50
19	19L075-MPB	114314	1.32	2.268	2.50	DF-1	1/2	1	1.69	1.50	.50
20	20L075-MPB	114315	1.44	2.387	2.63	DF-1	1/2	1-1/4	1.69	1.50	.50
21	21L075-MPB	114316	1.68	2.507	2.75	DF-1	5/8	1-1/4	2.00	1.50	.50
22	22L075-MPB	114317	1.79	2.626	2.88	DF-1	5/8	1-3/8	2.00	1.50	.50
24	24L075-MPB	114318	2.22	2.865	3.09	DF-1	5/8	1-3/8	2.25	1.50	.50
26	26L075-MPB	114319	2.48	3.104	3.33	DF-1	5/8	1-3/8	2.25	1.50	.50
28	28L075-MPB	114320	2.84	3.342	3.57	DF-1	5/8	1-3/8	2.25	1.50	.50
30	30L075-MPB	114321	3.24	3.581	3.80	DF-1	5/8	1-3/8	2.25	1.50	.50
32	32L075-MPB	114322	3.77	3.820	4.04	DF-1	5/8	1-5/8	2.63	1.50	.50
36	36L075-MPB	114447	5.33	4.297	4.52	DF-1	5/8	2-5/16	3.50	1.50	.50
40	40L075-MPB	114448	6.31	4.775	5.00	DF-1	5/8	2-3/8	3.63	1.50	.50

L100 - 3/8 IN. PITCH (1 IN. WIDE BELT) - MINIMUM PLAIN BORE

F = 1.25 IN.

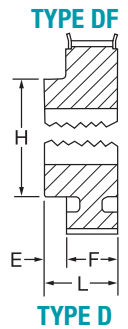
13	13L100-MPB	114449	.72	1.552	1.78	DF-1	3/8	3/4	1.13	1.75	.50
14	14L100-MPB	113550	.82	1.671	1.91	DF-1	3/8	3/4	1.13	1.75	.50
15	15L100-MPB	114450	.96	1.790	2.03	DF-1	1/2	7/8	1.34	1.75	.50
16	16L100-MPB	113551	.98	1.910	2.13	DF-1	1/2	1	1.44	1.75	.50
17	17L100-MPB	114323	1.23	2.029	2.25	DF-1	1/2	1	1.44	1.75	.50
18	18L100-MPB	114324	1.38	2.149	2.38	DF-1	1/2	1	1.56	1.75	.50
19	19L100-MPB	114325	1.56	2.268	2.50	DF-1	1/2	1	1.69	1.75	.50
20	20L100-MPB	114326	1.71	2.387	2.63	DF-1	1/2	1	1.69	1.75	.50
21	21L100-MPB	114327	1.97	2.507	2.75	DF-1	5/8	1-1/4	2.00	1.75	.50
22	22L100-MPB	114328	2.13	2.626	2.88	DF-1	5/8	1-1/4	2.00	1.75	.50
24	24L100-MPB	114329	2.60	2.865	3.09	DF-1	5/8	1-3/8	2.25	1.75	.50
26	26L100-MPB	114330	3.12	3.104	3.33	DF-1	5/8	1-5/8	2.44	1.75	.50
28	28L100-MPB	114331	3.65	3.342	3.57	DF-1	5/8	1-3/4	2.69	1.75	.50
30	30L100-MPB	114332	4.19	3.581	3.80	DF-1	5/8	1-7/8	2.81	1.75	.50
32	32L100-MPB	114333	4.86	3.820	4.04	DF-1	5/8	2	3.13	1.75	.50
36	36L100-MPB	114451	6.24	4.297	4.52	DF-1	5/8	2-5/16	3.50	1.75	.50
40	40L100-MPB	114452	7.52	4.775	5.00	DF-1	5/8	2-5/16	3.63	1.75	.50

Note: Available from stock in Min. Plain Bore (MPB) only.

Max. bore is without keyway. (If keyway is used, reduce max. bore by twice the keyway depth.)

Dyna-Sync® Pulleys - Reborable

MINIMUM PLAIN BORE



H100 - 1/2 IN. PITCH (1 IN. WIDE BELT) - MINIMUM PLAIN BORE

F = 1.25 IN.

No. of Teeth	Description	Part Number	Approx. Weight	Pitch Dia. (PD)	Flg. O.D.	Type	Stock Bore	Max Bore	Dimension		
									H	L	E
14	14H100-MPB	114334	1.48	2.228	2.46	DF-1	5/8	7/8	1.63	1.88	.63
16	16H100-MPB	114335	2.12	2.546	2.78	DF-1	5/8	1-1/8	1.88	2.00	.75
17	17H100-MPB	114453	2.42	2.706	2.94	DF-1	5/8	1-1/4	2.00	2.00	.75
18	18H100-MPB	114336	2.86	2.865	3.10	DF-1	5/8	1-3/8	2.25	2.00	.75
19	19H100-MPB	114337	3.21	3.024	3.26	DF-1	5/8	1-1/2	2.38	2.00	.75
20	20H100-MPB	114338	3.68	3.183	3.42	DF-1	5/8	1-5/8	2.50	2.13	.88
21	21H100-MPB	114339	4.08	3.342	3.57	DF-1	3/4	1-11/16	2.63	2.13	.88
22	22H100-MPB	114340	4.67	3.501	3.74	DF-1	3/4	1-3/4	2.75	2.25	1.00
24	24H100-MPB	114341	5.60	3.820	4.05	DF-1	3/4	1-7/8	3.00	2.25	1.00
26	26H100-MPB	114342	7.16	4.138	4.37	DF-1	3/4	2-1/4	3.38	2.38	1.13
28	28H100-MPB	114343	8.15	4.456	4.69	DF-1	3/4	2-5/16	3.50	2.38	1.13
30	30H100-MPB	114454	9.15	4.775	5.01	DF-1	3/4	2-3/8	3.63	2.38	1.13

H150 - 1/2 IN. PITCH (1.5 IN. WIDE BELT) - MINIMUM PLAIN BORE

F = 1.75 IN.

14	14H150-MPB	114344	1.85	2.228	2.46	DF-1	3/4	7/8	1.63	2.38	.63
16	16H150-MPB	114345	2.63	2.546	2.78	DF-1	3/4	1-1/8	1.88	2.50	.75
17	17H150-MPB	114455	3.06	2.706	2.94	DF-1	3/4	1-1/4	2.00	2.50	.75
18	18H150-MPB	114346	3.55	2.865	3.10	DF-1	3/4	1-3/8	2.25	2.50	.75
19	19H150-MPB	114347	4.01	3.024	3.26	DF-1	3/4	1-1/2	2.38	2.50	.75
20	20H150-MPB	114348	4.62	3.183	3.42	DF-1	3/4	1-5/8	2.50	2.63	.88
21	21H150-MPB	114349	5.15	3.342	3.57	DF-1	3/4	1-11/16	2.63	2.63	.88
22	22H150-MPB	114350	5.89	3.501	3.74	DF-1	3/4	1-3/4	2.75	2.75	1.00
24	24H150-MPB	114351	7.09	3.820	4.05	DF-1	3/4	1-7/8	3.00	2.75	1.00
26	26H150-MPB	114352	8.62	4.138	4.37	DF-1	3/4	2-1/4	3.38	2.75	1.00
28	28H150-MPB	114353	10.09	4.456	4.69	DF-1	3/4	2-5/16	3.50	2.88	1.13
30	30H150-MPB	114456	11.52	4.775	5.01	DF-1	3/4	2-3/8	3.63	2.88	1.13

H200 - 1/2 IN. PITCH (2 IN. WIDE BELT) - MINIMUM PLAIN BORE

F = 2.28 IN.

14	14H200-MPB	114354	2.35	2.228	2.44	DF-1	3/4	7/8	1.63	2.91	.63
16	16H200-MPB	114355	3.29	2.546	2.88	DF-1	3/4	1-1/8	1.88	3.03	.75
17	17H200-MPB	114457	3.77	2.706	3.00	DF-1	3/4	1-1/4	2.00	3.03	.75
18	18H200-MPB	114356	3.90	2.865	3.13	DF-1	3/4	1-3/8	2.25	3.03	.75
19	19H200-MPB	114357	3.90	3.024	3.38	DF-1	3/4	1-1/2	2.38	3.03	.75
20	20H200-MPB	114358	5.34	3.183	3.38	DF-1	3/4	1-5/8	2.50	3.16	.88
21	21H200-MPB	114359	6.10	3.342	3.63	DF-1	1	1-11/16	2.63	3.16	.88
22	22H200-MPB	114360	6.30	3.501	3.81	DF-1	1	1-3/4	2.75	3.28	1.00
24	24H200-MPB	114361	8.35	3.820	4.06	DF-1	1	1-7/8	3.00	3.28	1.00
26	26H200-MPB	114362	10.44	4.138	4.38	DF-1	1	2-1/4	3.38	3.41	1.13
28	28H200-MPB	114363	12.01	4.456	4.69	DF-1	1	2-5/16	3.50	4.44	2.16
30	30H200-MPB	114458	13.80	4.775	5.00	DF-1	1	2-3/8	3.63	4.44	2.16

H300 - 1/2 IN. PITCH (3 IN. WIDE BELT) - MINIMUM PLAIN BORE

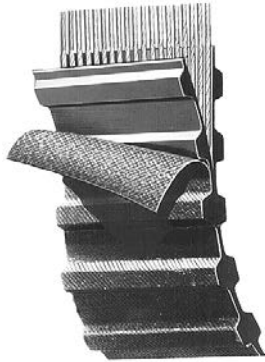
F = 3.31 IN.

16	16H300-MPB	114364	4.54	2.546	2.88	DF-1	3/4	1-1/8	1.88	4.06	.75
17	17H300-MPB	114459	5.23	2.706	3.00	DF-1	3/4	1-1/4	2.00	4.06	.75
18	18H300-MPB	114365	6.00	2.865	3.13	DF-1	3/4	1-3/8	2.25	4.06	.75
19	19H300-MPB	114366	6.80	3.024	3.38	DF-1	3/4	1-1/2	2.35	4.06	.75
20	20H300-MPB	114367	7.69	3.183	3.38	DF-1	3/4	1-5/8	2.50	4.19	.88
21	21H300-MPB	114368	8.59	3.342	3.63	DF-1	1	1-11/16	2.66	4.19	.88
22	22H300-MPB	114369	9.00	3.501	3.81	DF-1	1	1-3/4	2.75	4.31	1.00
24	24H300-MPB	114370	11.01	3.820	4.06	DF-1	1-1/8	1-7/8	3.00	4.31	1.00
26	26H300-MPB	114371	13.60	4.138	4.38	DF-1	1-1/8	2-1/4	3.38	4.44	1.13
28	28H300-MPB	114372	15.60	4.456	4.69	DF-1	1-1/8	2-5/16	3.50	4.44	1.13
30	30H300-MPB	114460	18.11	4.775	5.00	DF-1	1-1/8	2-3/8	3.63	4.44	1.13

Note: Available from stock in Min. Plain Bore (MPB) only.

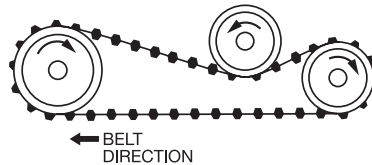
Max. bore is without keyway. (If keyway is used, reduce max. bore by twice the keyway depth.)

Dual Dyna-Sync® Belts

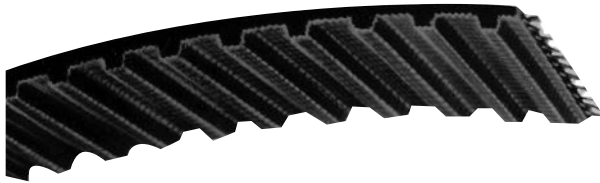


For Serpentine Drives

DXL Series Dual Dyna-Sync Belts					DL Series Dual Dyna-Sync Belts						
1/5 in. Pitch (XL)					3/8 in. Pitch (L)						
Belt Lgth.	XL025 (1/4 in. Wide)		XL037 (3/8 in. Wide)		Belt Lgth.	L050 (1/2 in. Wide)		L075 (3/4 in. Wide)		L100 (1 in. Wide)	
	Belt No.	Part No.	Belt No.	Part No.		Belt No.	Part No.	Belt No.	Part No.	Belt No.	Part No.
12.0	D120XL025	110132	D120XL037	110133	15.0	D150L050	110187	D150L075	110158	D150L100	110189
13.0	D130XL025	110134	D130XL037	110135	18.7	D187L050	110190	D187L075	110191	D187L100	110192
14.0	D140XL025	110136	D140XL037	110137	21.0	D210L050	110193	D210L075	110194	D210L100	110195
15.0	D150XL025	110138	D150XL037	110139	22.5	D225L050	110196	D225L075	110197	D255L100	110198
16.0	D160XL025	110140	D160XL037	110141	24.0	D240L050	110199	D240L075	110200	D240L100	110201
17.0	D170XL025	110142	D170XL037	110143	25.5	D255L050	110202	D255L075	110203	D255L100	110204
18.0	D180XL025	110144	D180XL037	110145	27.0	D270L050	110205	D270L075	110206	D270L100	110207
19.0	D190XL025	110146	D190XL037	110147	28.5	D285L050	110208	D285L075	110209	D285L100	110210
20.0	D200XL025	110148	D200XL037	110149	30.0	D300L050	110211	D300L075	110212	D300L100	110213
21.0	D210XL025	110150	D210XL037	110151	32.2	D322L050	110214	D322L075	110215	D322L100	110216
22.0	D220XL025	110152	D220XL037	110153	34.5	D345L050	110217	D345L075	110218	D345L100	110219
23.0	D230XL025	110155	D230XL037	110155	36.7	D367L050	110220	D367L075	110221	D367L100	110222
24.0	D240XL025	110156	D240XL037	110157	39.0	D390L050	110223	D390L075	110224	D390L100	110225
25.0	D250XL025	110158	D250XL037	110159	42.0	D420L050	110226	D420L075	110227	D420L100	110228
26.0	D260XL025	110160	D260XL037	110161	45.0	D450L050	110229	D450L075	110230	D450L100	110231
28.0	D280XL025	110162	D280XL037	110163	48.0	D480L050	110232	D460L075	110233	D480L100	110234
29.0	D290XL025	110164	D290XL037	110165	51.0	D510L050	110235	D510L075	110236	D510L100	110237
30.0	D300XL025	110166	D300XL037	110167	54.0	D540L050	110238	D540L075	110239	D540L100	110240
31.0	D310XL025	110168	D310XL037	110169	60.0	D600L050	110241	D600L075	110242	D600L100	110243
33.0	D330XL025	110170	D330XL037	110171	66.0	D660L050	110244	D660L075	110245	D660L100	110246
	Avg. Wt. .03 lb.		Avg. Wt. 0.5 lb.			Avg. Wt. .14 lb.		Avg. Wt. .21 lb.		Avg. Wt. .26 lb.	



Dyna-Sync® - Belts



XL SERIES DYNA-SYNC BELTS

1/5 in. Pitch (XL)						
Belt Length	XL025 (1/4 in. Wide) Belt No.	Part No.	Wt.	XL037 (3/8 in. Wide) Belt No.	Part No.	Wt.
6.0	60XL025	465335	—	60XL037	464521	—
7.0	70XL025	464501	—	70XL037	464522	—
8.0	80XL025	464502	—	80XL037	464523	—
9.0	90XL025	464503	—	90XL037	464524	.01
10.0	100XL025	464504	—	100XL037	464525	.01
11.0	110XL025	464505	—	110XL037	464526	.01
12.0	120XL025	464506	—	120XL037	464527	.01
13.0	130XL025	464507	.01	130XL037	464528	.01
14.0	140XL025	464508	.01	140XL037	464529	.01
15.0	150XL025	464509	.01	150XL037	464530	.01
16.0	160XL025	464510	.01	160XL037	464531	.01
17.0	170XL025	464511	.01	170XL037	464532	.01
18.0	180XL025	464512	.01	180XL037	464533	.02
19.0	190XL025	464513	.01	190XL037	464534	.02
20.0	200XL025	464514	.01	200XL037	464535	.02
21.0	210XL025	464515	.01	210XL037	464536	.02
22.0	220XL025	464516	.01	220XL037	464537	.02
23.0	230XL025	464517	.01	230XL037	464538	.02
24.0	240XL025	464518	.01	240XL037	464539	.02
25.0	250XL025	464519	.01	250XL037	464540	.02
26.0	260XL025	464520	.02	260XL037	464541	.02

L SERIES DYNA-SYNC BELTS

3/8 in. Pitch (L)									
Belt Length	L050 (1/2 in. Wide)			L075 (3/4 in. Wide)			L100 (1 in. Wide)		
	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.
12.4	124L050	464542	.03	124L075	464562	.05	124L100	464582	.06
15.0	150L050	464543	.04	150L075	464563	.06	150L100	464583	.08
18.7	187L050	464544	.05	187L075	464564	.07	187L100	464534	.10
21.0	210L050	464545	.05	210L075	464565	.08	210L100	464585	.09
22.5	225L050	464546	.06	225L075	464566	.09	225L100	464586	.11
24.0	240L050	464547	.06	240L075	464567	.09	240L100	464587	.11
25.5	255L050	464548	.06	255L075	464568	.10	255L100	464588	.13
27.0	270L050	464549	.07	270L075	464569	.10	270L100	464589	.14
28.5	285L050	464550	.07	285L075	464570	.11	285L100	464590	.14
30.0	300L050	464551	.08	300L075	464571	.11	300L100	464591	.15
32.2	322L050	464552	.08	322L075	464572	.12	322L100	464592	.16
34.5	345L050	464553	.09	345L075	464573	.13	345L100	464593	.17
36.7	367L050	464554	.09	367L075	464574	.14	367L100	464594	.19
39.0	390L050	464555	.10	390L075	464575	.15	390L100	464595	.20
42.0	420L050	464556	.11	420L075	464576	.16	420L100	464596	.21
45.0	450L050	464557	.11	450L075	464577	.17	450L100	464597	.23
48.0	480L050	464558	.12	480L075	464578	.18	480L100	464598	.24
51.0	510L050	464559	.13	510L075	464579	.19	510L100	464599	.26
54.0	540L050	464560	.14	540L075	464580	.21	540L100	464600	.27
60.0	600L050	464561	.15	600L075	464581	.23	600L100	464601	.30

Dyna-Sync® - Belts

H SERIES DYNA-SYNC BELTS

Belt Length	1/2 in. Pitch (H)														
	H075 (3/4 in. Wide)			H100 (1 in. Wide)			H150 (1-1/2 in. Wide)			H200 (2 in. Wide)			H300 (3 in. Wide)		
	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.
24.0	240H075	464602	.11	240H100	464621	.14	240H150	464645	.22	240H200	464772	.29	240H300	464778	.43
27.0	270H075	464603	.12	270H100	464622	.16	270H150	464646	.24	270H200	464773	.33	270H300	464779	.49
30.0	300H075	464604	.14	300H100	464623	.18	300H150	464647	.27	300H200	464774	.36	300H300	464780	.54
33.0	330H075	464605	.14	330H100	464624	.20	330H150	464648	.30	330H200	464775	.40	330H300	464781	.60
36.0	360H075	464606	.15	360H100	464625	.22	360H150	464649	.33	360H200	464664	.43	360H300	464736	.65
39.0	390H075	464607	.18	390H100	464626	.24	390H150	464650	.35	390H200	464665	.47	390H300	464737	.71
42.0	420H075	464608	.19	420H100	464627	.25	420H150	464651	.38	420H200	464666	.51	420H300	464738	.76
45.0	450H075	464609	.20	450H100	464628	.27	450H150	464652	.41	450H200	464667	.54	450H300	464739	.81
48.0	480H075	464610	.23	480H100	464629	.31	480H150	464653	.46	480H200	464668	.62	480H300	464740	.92
51.0	510H075	464611	.23	510H100	464630	.31	510H150	464654	.46	510H200	464669	.62	510H300	464741	.92
54.0	540H075	464612	.24	540H100	464631	.33	540H150	464655	.49	540H200	464670	.65	540H300	464683	.98
57.0	570H075	464613	.26	570H100	464632	.34	570H150	464656	.52	570H200	464671	.69	570H300	464684	1.03
60.0	600H075	464614	.27	600H100	464633	.36	600H150	464657	.54	600H200	464672	.72	600H300	464685	1.09
63.0	630H075	464615	.29	630H100	464634	.38	630H150	464658	.57	630H200	464673	.76	630H300	464686	1.14
66.0	660H075	464616	.30	660H100	464635	.40	660H150	464659	.60	660H200	464674	.80	660H300	464687	1.20
70.0	700H075	464617	.32	700H100	464636	.42	700H150	464660	.63	700H200	464675	.85	700H300	464688	1.27
75.0	750H075	464618	.34	750H100	464637	.45	750H150	464661	.68	750H200	464676	.91	750H300	464689	1.36
80.0	800H075	464619	.36	800H100	464638	.48	800H150	464662	.72	800H200	464677	.97	800H300	464742	1.45
85.0	850H075	464620	.38	850H100	464639	.51	850H150	464663	.77	850H200	464678	1.03	850H300	464743	1.54
90.0	900H075	464759	.41	900H100	464640	.54	900H150	464766	.82	900H200	464679	1.09	900H300	464744	1.63
100.0	1000H075	464760	.45	1000H100	464641	.60	1000H150	464767	.91	1000H200	464680	1.21	1000H300	464745	1.81
110.0	1100H075	464761	.50	1100H100	464642	.66	1100H150	464768	1.00	1100H200	464681	1.33	1100H300	464746	1.99
125.0	1250H075	464762	.57	1250H100	464643	.75	1250H150	464769	1.13	1250H200	464682	1.51	1250H300	464747	2.26
140.0	1400H075	464763	.63	1400H100	464644	.85	1400H150	464770	1.27	1400H200	464776	1.69	1400H300	464748	2.54
170.0	1700H075	464764	.77	1700H100	464765	1.03	1700H150	464771	1.54	1700H200	464777	2.05	1700H300	464749	3.08

XH SERIES DYNA-SYNC BELTS

Belt Length	7/8 in. Pitch (XH)								
	XH200 (2 in. Wide)			XH300 (3 in. Wide)			XH400 (4 in. Wide)		
	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.
50.7	507XH200	464690	1.77	507XH300	464702	2.66	507XH400	464750	3.54
56.0	560XH200	464691	1.95	560XH300	464703	2.93	560XH400	464751	3.91
63.0	630XH200	464692	2.20	630XH300	464704	3.30	630XH400	464752	4.40
70.0	700XH200	464693	2.33	700XH300	464705	3.49	700XH400	464753	4.65
77.0	770XH200	464694	2.69	770XH300	464706	3.49	770XH400	464754	4.65
84.0	840XH200	464695	2.79	840XH300	464707	4.19	840XH400	464755	5.58
98.0	980XH200	464696	3.42	980XH300	464708	5.13	980XH400	464756	6.84
112.0	1120XH200	464697	3.72	1120XH300	464709	5.58	1120XH400	464757	7.45
126.0	1260XH200	464698	4.19	1260XH300	464710	6.28	1260XH400	464758	8.38
140.0	1400XH200	464699	4.65	1400XH300	464711	6.98	1400XH400	464782	9.31
155.0	1550XH200	464700	5.12	1550XH300	464712	7.68	1550XH400	464783	10.2
175.0	1750XH200	464701	5.82	1750XH300	464713	8.73	1750XH400	464784	10.6

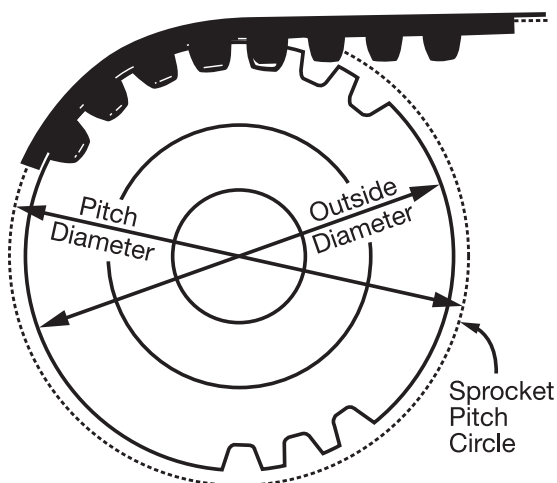
XXH SERIES DYNA-SYNC BELTS

Belt Length	1-1/4 in. Pitch (XXH)											
	XXH200 (2 in. Wide)			XXH300 (3 in. Wide)			XXH400 (4 in. Wide)			XXH500 (5 in. Wide)		
	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.	Belt No.	Part No.	Wt.
70.0	700XXH200	465301	3.23	700XXH300	465302	4.85	700XXH400	465303	6.47	700XXH500	465304	8.09
80.0	800XXH200	465305	3.70	800XXH300	465306	5.54	800XXH400	465307	7.39	800XXH500	465308	9.24
90.0	900XXH200	465309	4.38	900XXH300	465310	6.58	900XXH400	465311	8.77	900XXH500	465312	11.0
100.0	1000XXH200	465313	4.87	1000XXH300	465314	7.31	1000XXH400	465315	9.74	1000XXH500	465316	12.2
120.0	1200XXH200	465337	5.54	1200XXH300	465317	8.32	1200XXH400	465318	11.1	1200XXH500	465319	13.9
140.0	1400XXH200	465323	6.47	1400XXH300	465320	9.70	1400XXH400	465321	12.9	1400XXH500	465322	16.2
160.0	1600XXH200	465324	7.39	1600XXH300	465325	11.1	1600XXH400	465326	14.8	1600XXH500	465327	18.5
180.0	1800XXH200	465338	8.32	1800XXH300	465329	12.5	1800XXH400	465330	16.6	1800XXH500	465331	20.8

QD HTD Sprockets



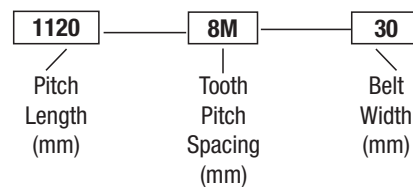
- Rated for capacity of standard HTD belts.
- Compatible for standard HTD belts.
- Can run HT250 belts at HTD rating.
- Use HT250 belts for quieter operation than with HTD belts.



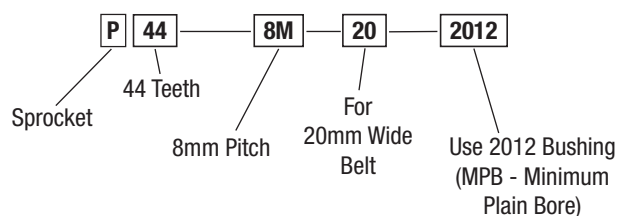
Belt Construction

- Tougher Chloroprene rubber resists tooth shear, increases load capacity.
- Strong, stretch-resistant tensile cords.
- Tough, wear-resistant nylon tooth facing keeps friction low, protects from wear.

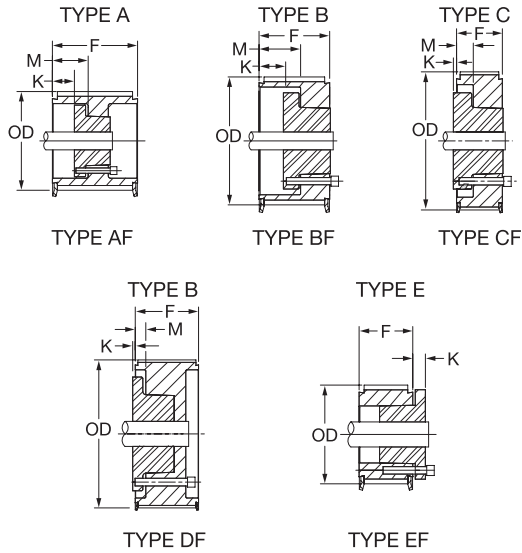
BELT NOMENCLATURE



SPROCKET NOMENCLATURE



QD HTD Sprockets

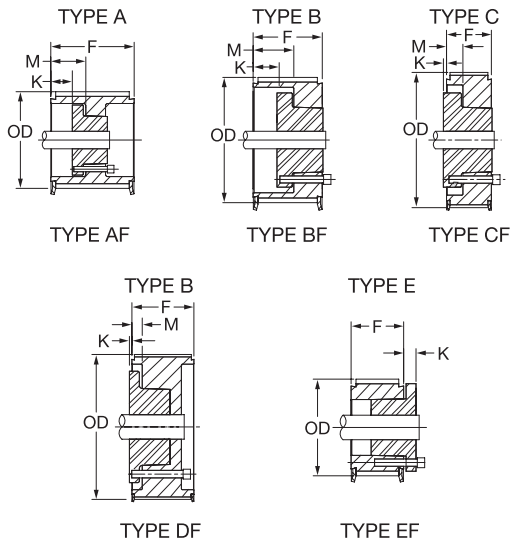


The figure following the sketch reference letter in the "Type" column indicates the construction of the sprocket (1 = Solid, 2 = Web, and 3 = Arms), and the letter "F" indicates that the sprocket has flanges.

8MM QD HTD SPROCKETS

Sprocket Number	Part No.	No. Of Teeth	Diameters			Type	Dimensions (in.)		Bore Sizes		Approx. Weight (lbs.)	Approx. Wr^2 (lb.-ft.^2)
			P.D.	O.D.	Flange		M	K	Min.	Max.		
8M-20			F = 1.125 in.									
P24-8M-20-JA	110701	24	2.406	2.352	2.756	E1F	0.00	0.51	1/2	1-1/4	0.8	0.0039
P26-8M-20-JA	110702	26	2.607	2.553	2.906	E1F	0.00	0.51	1/2	1-1/4	1.0	0.0059
P28-8M-20-QT	110703	28	2.807	2.759	3.207	E1F	0.00	1.42	3/8	1-1/2	1.1	0.0078
P30-8M-20-QT	110704	30	3.008	2.958	3.408	E1F	0.00	1.42	3/8	1-1/2	1.3	0.0110
P32-8M-20-QT	110705	32	3.208	3.156	3.608	E1F	0.00	1.42	3/8	1-1/2	1.6	0.0148
P34-8M-20-SH	110706	34	3.409	3.355	3.810	E1F	0.00	0.68	1/2	1-11/16	1.6	0.0181
P36-8M-20-SH	110707	36	3.609	3.555	4.009	C1F	0.31	0.37	1/2	1-11/16	1.7	0.0213
P38-8M-20-SH	110708	38	3.810	3.756	4.210	C1F	0.31	0.37	1/2	2	2.0	0.0272
P40-8M-20-SH	110709	40	4.010	3.956	4.410	C1F	0.31	0.37	1/2	2	2.3	0.0353
P44-8M-20-SDS	110710	44	4.411	4.357	4.764	C1F	0.38	0.32	1/2	2	2.6	0.0490
P48-8M-20-SDS	110711	48	4.812	4.758	5.212	C1F	0.38	0.32	1/2	2	3.4	0.0771
P56-8M-20-SDS	110712	56	5.614	5.560	6.014	C1F	0.38	0.32	1/2	2	4.6	0.1370
P64-8M-20-SDS	110713	64	6.416	6.362	6.716	C1F	0.38	0.32	1/2	2	6.8	0.2639
P72-8M-20-SDS	110714	72	7.218	7.164	7.500	C1F	0.38	0.32	1/2	2	8.8	0.4298
P80-8M-20-SDS	110715	80	8.020	7.966	8.420	C1F	0.38	0.32	1/2	2	11	0.6433
P90-8M-20-SDS	110716	90	9.023	8.969	—	C2	0.38	0.32	1/2	2	12	0.9369
8M-30			F = 1.5 in.									
P28-8M-30-QT	110723	28	2.807	2.759	3.207	E1F	0.00	0.37	1/2	1-1/2	1.4	0.0104
P30-8M-30-QT	110724	30	3.008	2.958	3.408	E1F	0.00	0.37	3/8	1-1/2	1.8	0.0146
P32-8M-30-QT	110725	32	3.208	3.156	3.608	E1F	0.00	0.37	3/8	1-1/2	2.1	0.0197
P34-8M-30-SH	110726	34	3.409	3.355	3.810	B1F	0.69	0.01	1/2	1-11/16	1.6	0.0186
P36-8M-30-SH	110727	36	3.609	3.555	4.009	B1F	0.69	0.01	1/2	1-11/16	2.0	0.0259
P38-8M-30-SH	110728	38	3.810	3.756	4.210	B1F	0.69	0.01	1/2	1-11/16	2.3	0.0328
P40-8M-30-SH	110729	40	4.010	3.956	4.410	B1F	0.69	0.01	1/2	1-11/16	2.8	0.0435
P44-8M-30-SDS	110730	44	4.411	4.357	4.764	B1F	0.75	0.05	1/2	2	3.0	0.0595
P48-8M-30-SDS	110731	48	4.812	4.758	5.212	B1F	0.75	0.05	1/2	2	3.8	0.0880
P56-8M-30-SDS	110732	56	5.614	5.560	6.014	B1F	0.75	0.05	1/2	2	5.2	0.1633
P64-8M-30-SK	110733	64	6.416	6.362	6.716	C1F	0.25	0.64	1/2	2-5/8	8.6	0.3421
P72-8M-30-SK	110734	72	7.218	7.164	7.500	C1F	0.25	0.64	1/2	2-5/8	12	0.5710
P80-8M-30-SK	110735	80	8.020	7.966	8.420	C2	0.25	0.64	1/2	2-5/8	11	0.6487
P90-8M-30-SK	110736	90	9.023	8.969	—	C2	0.25	0.64	1/2	2-5/8	16	1.2862
P112-8M-30-SK	110737	112	11.229	11.175	—	C2	0.25	0.64	1/2	2-5/8	22	2.703

QD HTD Sprockets



The figure following the sketch reference letter in the "Type" column indicates the construction of the sprocket (1 = Solid, 2 = Web, and 3 = Arms), and the letter "F" indicates that the sprocket has flanges.

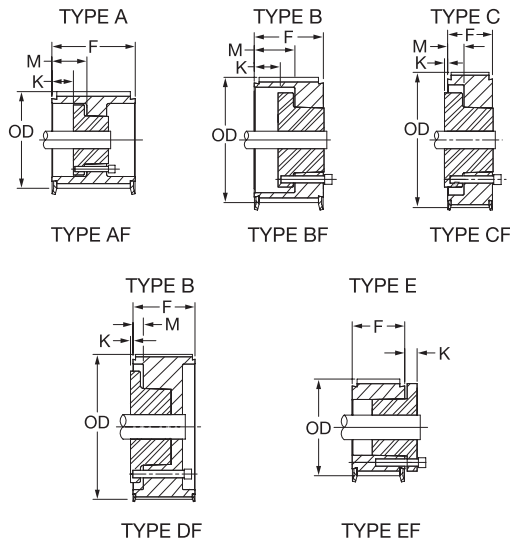
8MM QD HTD SPROCKETS

Sprocket Number	Part No.	No. Of Teeth	Diameters			Type	Dimensions (in.)		Bore Sizes		Approx. Weight (lbs.)	Approx. Wr^2 (lb.-ft.^2)
			P.D.	O.D.	Flange		M	K	Min.	Max.		
8M-50			F = 2.38 in.									
P28-8M-50-JA	110738	28	2.807	2.759	3.207	A1F	0.81	0.30	1/2	1-1/4	1.7	0.0127
P30-8M-50-JA	110739	30	3.008	2.958	3.408	A1F	0.81	0.30	1/2	1-1/4	1.9	0.0172
P32-8M-50-QT	110742	32	3.208	3.156	3.608	A1F	0.81	0.30	3/8	1-1/2	2.1	0.0214
P34-8M-50-SH	110743	34	3.409	3.355	3.810	D1F	0.50	0.18	1/2	1-11/16	2.2	0.0263
P36-8M-50-SH	110744	36	3.609	3.555	4.009	D1F	0.50	0.18	1/2	1-11/16	2.8	0.0367
P38-8M-50-SH	110745	38	3.810	3.756	4.210	D1F	0.50	0.18	1/2	1-11/16	3.1	0.0462
P40-8M-50-SH	110746	40	4.010	3.956	4.410	D1F	0.50	0.18	1/2	1-11/16	3.9	0.0632
P44-8M-50-SD	110747	44	4.411	4.357	4.764	D1F	0.56	1.74	1/2	2	5.5	0.1068
P48-8M-50-SD	110748	48	4.812	4.758	5.212	D1F	0.56	1.74	1/2	2	7.2	0.1644
P56-8M-50-SK	110749	56	5.614	5.560	6.014	D1F	0.56	0.33	1/2	2-15/16	11	0.3314
P64-8M-50-SK	110750	64	6.416	6.362	6.716	D1F	0.56	0.33	1/2	2-15/16	10	0.4400
P72-8M-50-SK	110751	72	7.218	7.164	7.500	D1F	0.56	0.33	1/2	2-15/16	16	0.8488
P80-8M-50-SF	110752	80	8.020	7.966	8.420	D1F	0.56	0.38	1/2	2-15/16	20	1.335
P90-8M-50-SF	110753	90	9.023	8.969	—	D1	0.56	0.38	1/2	2-15/16	25	2.102c
P112-8M-50-SF	110754	112	11.229	11.175	—	D2	0.75	0.19	1/2	2-15/16	32	4.152
P144-8M-50-E	110755	144	14.437	14.383	—	D3	0.38	0.82	7/8	3-1/2	45	9.391
P192-8M-50-E	110756	192	19.249	19.195	—	D3	0.38	0.82	7/8	3-1/2	65	20.42
8M-85			F = 3.75 in.									
P34-8M-85-SH	110760	34	3.409	3.355	3.810	A1F	1.50	0.82	1/2	1-11/16	3.1	0.0376
P36-8M-85-SH	110761	36	3.609	3.555	4.009	A1F	1.50	0.82	1/2	1-11/16	3.9	0.0535
P38-8M-85-SH	110762	38	3.810	3.756	4.210	A1F	1.50	0.82	1/2	1-11/16	4.4	0.0671
P40-8M-85-SD	110763	40	4.010	3.956	4.410	A1F	1.25	0.55	1/2	2	4.9	0.0836
P44-8M-85-SD	110764	44	4.411	4.357	4.764	A1F	1.25	0.55	1/2	2	7.8	0.1589
P48-8M-85-SD	110765	48	4.812	4.758	5.212	A1F	1.25	0.55	1/2	2	11	0.2496
P56-8M-85-SK	110766	56	5.614	5.560	6.014	A1F	1.25	0.36	1/2	2-5/8	12	0.4191
P64-8M-85-SK	110767	64	6.42	6.362	6.716	A1F	1.25	0.36	1/2	2-5/8	17	0.7664
P72-8M-85-SF	110768	72	7.218	7.164	7.500	A1F	1.25	0.31	1/2	2-15/16	19	1.114
P80-8M-85-SF	110769	80	8.020	7.966	8.420	A1F	1.25	0.31	1/2	2-15/16	29	1.982
P90-8M-85-SF	110770	90	9.023	8.969	—	A1	1.25	0.31	1/2	2-15/16	26	2.253
P112-8M-85-SF	110771	112	11.229	11.175	—	A2	1.25	0.31	1/2	2-15/16	38	5.286
P144-8M-85-E	110772	144	14.437	14.383	—	D3	1.06	0.14	7/8	3-1/2	61	14.031
P192-8M-85-E	110773	192	19.249	19.195	—	D3	1.06	0.14	7/8	3-1/2	76	26.80

14mm QD HTD Sprockets

Sprocket Number	Part No.	No. Of Teeth	Diameters			Type	Dimensions (in.)		Bore Sizes		Approx. Weight (lbs.)	Approx. Wr^2 (lb.-ft.^2)
			P.D.	O.D.	Flange		M	K	Min.	Max.		
14M-40 F = 2.13 in.												
P28-14M-40-SK	110780	28	4.912	4.808	5.562	E1F	0.00	0.89	0.5	2-5/8	5.8	0.1301
P29-14M-40-SK	110781	29	5.088	4.983	5.562	E1F	0.00	0.89	0.5	2-5/8	6.5	0.1561
P30-14M-40-SK	110782	30	5.263	5.157	5.763	D1F	0.44	0.45	0.5	2-5/8	6.2	0.1629
P32-14M-40-SK	110783	32	5.614	5.507	6.114	D1F	0.44	0.45	0.5	2-5/8	7.8	0.2310
P34-14M-40-SK	110784	34	5.965	5.858	6.465	D1F	0.44	0.45	0.5	2-5/8	9.4	0.3113
P36-14M-40-SF	110785	36	6.316	6.208	6.816	D1F	0.44	0.50	0.5	2-15/16	9.6	0.3693
P38-14M-40-SF	110786	38	6.667	6.559	7.167	D1F	0.44	0.50	0.5	2-15/16	12	0.5080
P40-14M-40-SF	110787	40	7.018	6.909	7.518	D1F	0.44	0.50	0.5	2-15/16	13	0.6096
P44-14M-40-E	110788	44	7.720	7.610	8.395	D1F	0.38	0.82	0.875	3-1/2	16	0.9305
P48-14M-40-E	110789	48	8.421	8.311	8.941	D1F	0.38	0.82	0.875	3-1/2	20	1.360
P52-14M-40-E	110790	52	9.123	9.013	9.687	D1F	0.25	0.95	0.875	3-1/2	25	1.991
P56-14M-40-E	110791	56	9.825	9.715	10.355	D1F	0.25	0.95	0.875	3-1/2	29	2.583
P60-14M-40-E	110792	60	10.527	10.417	11.067	D1F	0.44	0.76	0.875	3-1/2	34	3.494
P64-14M-40-E	110793	64	11.229	11.119	11.750	D1F	0.44	0.76	0.875	3-1/2	39	4.489
P68-14M-40-E	110794	68	11.930	11.820	12.500	D2F	0.44	0.76	0.875	3-1/2	34	4.368
P72-14M-40-E	110795	72	12.632	12.522	13.066	D2F	0.31	0.89	0.875	3-1/2	40	5.811
P80-14M-40-E	110796	80	14.036	13.926	14.620	D3F	0.44	0.76	0.875	3-1/2	39	7.005
P90-14M-40-E	110797	90	15.790	15.680	—	D3	0.25	0.95	0.875	3-1/2	40	8.633
P112-14M-40-E	110798	112	19.650	19.540	—	D3	0.25	0.95	0.875	3-1/2	67	21.62
P144-14M-40-E	110799	144	25.264	25.155	—	D3	0.25	0.95	0.875	3-1/2	66	38.99
P168-14M-40-F	110759	168	29.475	29.265	—	C3	0.37	1.79	1	4	91	74.83
P192-14M-40-F	110774	192	33.686	33.576	—	C3	0.37	1.79	1	4	108	117.1
14M-55 F = 2.75 in.												
P28-14M-55-SK	110805	28	4.912	4.808	5.562	E1F	0.00	0.89	0.5	2-5/8	7.3	0.1657
P29-14M-55-SK	110806	29	5.088	4.983	5.562	E1F	0.00	0.89	0.5	2-5/8	8.2	0.1991
P30-14M-55-SK	110807	30	5.263	5.157	5.763	D1F	0.75	0.14	0.5	2-5/8	7.5	0.1989
P32-14M-55-SK	110808	32	5.614	5.507	6.114	D1F	0.75	0.14	0.5	2-5/8	9.5	0.2868
P34-14M-55-SK	110809	34	5.965	5.858	6.465	D1F	0.75	0.14	0.5	2-5/8	11	0.3851
P36-14M-55-SF	110810	36	6.316	6.208	6.816	D1F	0.75	0.19	0.5	2-15/16	11	0.4515
P38-14M-55-SF	110811	38	6.667	6.559	7.167	D1F	0.75	0.19	0.5	2-15/16	14	0.6139
P40-14M-55-SF	110812	40	7.018	6.909	7.518	D1F	0.75	0.19	0.5	2-15/16	15	0.7440
P44-14M-55-E	110813	44	7.720	7.610	8.395	D1F	0.56	0.64	0.875	3-1/2	19	1.136
P48-14M-55-E	110814	48	8.421	8.311	8.941	D1F	0.56	0.64	0.875	3-1/2	23	1.641
P52-14M-55-E	110815	52	9.123	9.013	9.687	D1F	0.56	0.64	0.875	3-1/2	30	2.454
P56-14M-55-E	110816	56	9.825	9.715	10.355	D1F	0.56	0.64	0.875	3-1/2	32	3.030
P60-14M-55-E	110817	60	10.527	10.417	11.067	D1F	0.56	0.64	0.875	3-1/2	38	4.038
P64-14M-55-F	110818	64	11.229	11.119	11.750	D1F	0.13	1.29	1	4	54	6.267
P68-14M-55-F	110819	68	11.930	11.820	12.500	D1F	0.13	1.29	1	4	62	8.029
P72-14M-55-F	110820	72	12.632	12.522	13.066	D1F	0.13	1.29	1	4	71	10.32
P80-14M-55-F	110821	80	14.036	13.926	14.620	D1F	0.13	1.29	1	4	89	15.76
P90-14M-55-F	110822	90	15.790	15.680	—	D2	0.13	1.29	1	4	61	12.67
P112-14M-55-F	110823	112	19.650	19.540	—	D3	0.13	1.29	1	4	80	25.72
P144-14M-55-F	110824	144	25.264	25.155	—	D3	0.13	1.29	1	4	90	55.45
P168-14M-55-F	110825	168	29.475	29.265	—	D3	0.13	1.29	1	4	111	95.26
P192-14M-55-F	110826	192	33.686	33.576	—	D3	0.13	1.29	1	4	134	149.7
P216-14M-55-F	110827	216	37.896	37.786	—	D3	0.13	1.29	1	4	159	223.9
14M-85 F = 4 in.												
P30-14M-85-SK	110832	30	5.263	5.157	5.763	A1F	1.38	0.49	1/2	2-11/16	10	0.2715
P32-14M-85-SK	110833	32	5.614	5.507	6.114	A1F	1.38	0.49	1/2	2-5/8	13	0.3993
P34-14M-85-SK	110834	34	5.965	5.858	6.465	A1F	1.38	0.49	1/2	2-5/8	15	0.5387
P36-14M-85-SF	110835	36	6.316	6.208	6.816	A1F	1.5	0.56	1/2	2-15/16	15	0.6171
P38-14M-85-SF	110836	38	6.667	6.559	7.167	A1F	1.38	0.44	1/2	2-15/16	19	0.8559
P40-14M-85-SF	110837	40	7.018	6.909	7.518	A1F	1.38	0.44	1/2	2-15/16	22	1.097
P44-14M-85-E	110838	44	7.720	7.610	8.395	D1F	1.19	0.01	7/8	3-1/2	23	1.390
P48-14M-85-E	110839	48	8.421	8.311	8.941	D1F	1.19	0.01	7/8	3-1/2	29	2.133
P52-14M-85-E	110840	52	9.123	9.013	9.687	D1F	1.19	0.01	7/8	3-1/2	35	2.972
P56-14M-85-F	110841	56	9.825	9.715	10.355	D1F	0.75	0.67	1	4	46	4.426
P60-14M-85-F	110842	60	10.527	10.417	11.067	D1F	0.75	0.67	1	4	57	6.259
P64-14M-85-F	110843	64	11.229	11.119	11.750	D1F	0.75	0.67	1	4	64	7.866
P68-14M-85-F	110852	68	11.930	11.820	12.500	D1F	0.75	0.67	1	4	75	10.40
P72-14M-85-F	110844	72	12.632	12.522	13.066	D1F	0.75	0.67	1	4	89	13.74
P80-14M-85-F	110845	80	14.036	13.926	14.620	D1F	0.75	0.67	1	4	100	18.65
P90-14M-85-F	110846	90	15.790	15.680	—	D3	0.75	0.67	1	4	57	12.19
P112-14M-85-F	110847	112	19.650	19.540	—	D3	0.75	0.67	1	4	94	32.92
P144-14M-85-F	110848	144	25.264	25.155	—	D3	0.75	0.67	1	4	129	73.66
P168-14M-85-F	110849	168	29.475	29.265	—	D3	0.69	0.73	1	4	144	126.7
P192-14M-85-F	110850	192	33.686	33.576	—	D3	0.69	0.73	1	4	178	203.8
P216-14M-85-F	110851	216	37.896	37.786	—	D3	0.69	0.73	1	4	216	315.6

QD HTD Sprockets

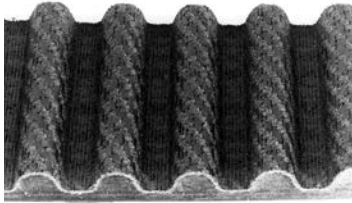


The figure following the sketch reference letter in the "Type" column indicates the construction of the sprocket (1 = Solid, 2 = Web, and 3 = Arms), and the letter "F" indicates that the sprocket has flanges.

14MM QD HTD SPROCKETS

Sprocket Number	Part No.	No. Of Teeth	Diameters			Type	Dimensions (in.)		Bore Sizes		Approx. Weight (lbs.)	Approx. Wr^2 (lb.-ft.^2)
			P.D.	O.D.	Flange		M	K	Min.	Max.		
14M-115			F = 5.25 in.									
P30-14M-115-SK	110857	30	5.263	5.157	5.763	A1F	2.00	1.11	1/2	2-5/8	12	0.3441
P32-14M-115-SK	110858	32	5.614	5.507	6.114	A1F	2.00	1.11	1/2	2-5/8	16	0.5084
P34-14M-115-SK	110859	34	5.965	5.858	6.465	A1F	2.00	1.11	1/2	2-5/8	20	0.7035
P36-14M-115-SF	110860	36	6.316	6.208	6.816	A1F	2.00	1.06	1/2	2-15/16	19	0.7834
P38-14M-115-SF	110861	38	6.667	6.559	7.167	A1F	2.00	1.06	1/2	2-15/16	22	1.000
P40-14M-115-SF	110862	40	7.018	6.909	7.518	A1F	2.00	1.06	1/2	2-15/16	26	1.306
P44-14M-115-E	110863	44	7.720	7.610	8.395	A1F	2.00	0.80	7/8	3-1/2	27	1.717
P48-14M-115-E	110864	48	8.421	8.311	8.941	A1F	1.94	0.74	7/8	3-1/2	36	2.657
P52-14M-115-F	110865	52	9.123	9.013	9.687	D1F	1.38	0.05	1	4	48	4.133
P56-14M-115-F	110866	56	9.825	9.715	10.355	D1F	1.38	0.05	1	4	54	5.326
P60-14M-115-F	110867	60	10.527	10.417	11.067	D1F	1.38	0.05	1	4	63	7.105
P64-14M-115-J	110868	64	11.229	11.119	11.750	D1F	1.00	0.20	1-1/2	4-1/2	81	10.377
P68-14M-115-J	110869	68	11.930	11.820	12.500	D1F	1.00	0.20	1-1/2	4-1/2	90	12.89
P72-14M-115-J	110870	72	12.632	12.522	13.066	D1F	1.00	0.20	1-1/2	4-1/2	101	16.06
P80-14M-115-J	110871	80	14.036	13.926	14.620	D2F	1.00	0.20	1-1/2	4-1/2	108	21.04
P90-14M-115-J	110872	90	15.790	15.680	—	D2	1.00	0.20	1-1/2	4-1/2	121	29.10
P112-14M-115-J	110873	112	19.650	19.540	—	D3	1.00	0.20	1-1/2	4-1/2	117	46.65
P144-14M-115-J	110874	144	25.264	25.155	—	D3	1.06	0.14	1-1/2	4-1/2	157	113.9
P168-14M-115-J	110875	168	29.475	29.265	—	D3	1.06	0.14	1-1/2	4-1/2	198	209.1
P192-14M-115-J	110876	192	33.686	33.576	—	D3	1.06	0.14	1-1/2	4-1/2	240	265.8
P216-14M-115-J	110877	216	37.896	37.786	—	D3	1.06	0.14	1-1/2	4-1/2	284	401.7
14M-170			F = 7.38 in.									
P44-14M-170-E	110883	44	7.720	7.610	8.395	A1F	2.88	1.68	7/8	3-1/2	35	2.273
P48-14M-170-E	110884	48	8.421	8.311	8.941	A1F	2.88	1.68	7/8	3-1/2	46	3.550
P52-14M-170-F	110885	52	9.123	9.013	9.687	A1F	2.44	1.02	1	4	61	5.430
P56-14M-170-F	110886	56	9.825	9.715	10.355	A1F	2.44	1.02	1	4	67	6.860
P60-14M-170-J	110887	60	10.527	10.417	11.067	A1F	2.28	1.08	1-1/2	4-1/2	81	9.546
P64-14M-170-J	110888	64	11.229	11.119	11.750	A1F	2.13	0.93	1-1/2	4-1/2	100	13.31
P68-14M-170-J	110897	68	11.930	11.820	12.500	A1F	2.13	0.93	1-1/2	4-1/2	108	16.08
P72-14M-170-J	110889	72	12.632	12.522	13.066	A1F	2.13	0.93	1-1/2	4-1/2	119	19.72
P80-14M-170-J	110890	80	14.036	13.926	14.620	A2F	2.13	0.93	1-1/2	4-1/2	129	26.66
P90-14M-170-J	110891	90	15.790	15.680	—	A2	2.13	0.93	1-1/2	4-1/2	163	41.42
P112-14M-170-M	110892	112	19.650	19.540	—	D3	1.44	0.30	2	5-1/2	188	63.86
P144-14M-170-M	110893	144	25.264	25.155	—	D3	1.44	0.30	2	5-1/2	240	146.9
P168-14M-170-M	110894	168	29.475	29.265	—	D3	1.44	0.30	2	5-1/2	279	247.5
P192-14M-170-M	110895	192	33.686	33.576	—	D3	1.44	0.30	2	5-1/2	541	746.7
P216-14M-170-M	110896	216	37.896	37.786	—	D3	1.44	0.30	2	5-1/2	443	774.6

Dodge HT Belts

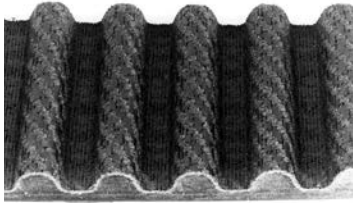


Note: Belt length is in millimeters
To convert to inches, divide by 25.4
Example: 2600-8M-30 belt size
 $2600 \div 25.4 = 102.36$ inches belt length

8 MM PITCH HT BELTS

20mm Wide			30mm Wide			50mm Wide			85mm Wide		
Description	Part No.	Wt.	Description	Part No.	Wt.	Description	Part No.	Wt.	Description	Part No.	Wt.
384-8M-20	146400	0.12	384-8M-30	146433	0.19	384-8M-50	146466	0.33	384-8M-85	146499	0.55
480-8M-20	146401	0.13	480-8M-30	146434	0.20	480-8M-50	146467	0.34	480-8M-85	146500	0.57
560-8M-20	146402	0.16	560-8M-30	146435	0.23	560-8M-50	146468	0.39	560-8M-85	146501	0.66
600-8M-20	146403	0.17	600-8M-30	146436	0.25	600-8M-50	146469	0.42	600-8M-85	146502	0.71
640-8M-20	146404	0.18	640-8M-30	146437	0.27	640-8M-50	146470	0.45	640-8M-85	146503	0.76
720-8M-20	146405	0.20	720-8M-30	146438	0.30	720-8M-50	146471	0.50	720-8M-85	146504	0.85
800-8M-20	146406	0.22	800-8M-30	146439	0.33	800-8M-50	146472	0.56	800-8M-85	146505	0.95
840-8M-20	146407	0.23	840-8M-30	146440	0.35	840-8M-50	146473	0.59	840-8M-85	146505	1.00
880-8M-20	146408	0.25	880-8M-30	146441	0.37	880-8M-50	146474	0.61	880-8M-85	146507	1.04
920-8M-20	146409	0.26	920-8M-30	146442	0.39	920-8M-50	146475	0.64	920-8M-85	146508	1.09
960-8M-20	146410	0.27	960-8M-30	146443	0.40	960-8M-50	146476	0.67	960-8M-85	146509	1.14
1040-8M-20	146411	0.29	1040-8M-30	146444	0.43	1040-8M-50	146477	0.74	1040-8M-85	146510	1.23
1064-8M-20	146412	0.30	1064-8M-30	146445	0.45	1064-8M-50	146478	0.76	1064-8M-85	146511	1.27
1120-8M-20	146413	0.31	1120-8M-30	146446	0.47	1120-8M-50	146479	0.78	1120-8M-85	146512	1.33
1160-8M-20	146414	0.32	1160-8M-30	146447	0.48	1160-8M-50	146480	0.8	1160-8M-85	146513	1.28
1200-8M-20	146415	0.34	1200-8M-30	146448	0.50	1200-8M-50	146481	0.84	1200-8M-85	146514	1.42
1224-8M-20	146416	0.35	1224-8M-30	146449	0.51	1224-8M-50	146482	0.87	1224-8M-85	146515	1.47
1280-8M-20	146417	0.36	1280-8M-30	146450	0.53	1280-8M-50	146483	0.89	1280-8M-85	146516	1.52
1440-8M-20	146418	0.40	1440-8M-30	146451	0.60	1440-8M-50	146484	1.01	1440-8M-85	146517	1.71
1512-8M-20	146419	0.42	1512-8M-30	146452	0.62	1512-8M-50	146485	1.05	1512-8M-85	146518	1.79
1584-8M-20	146420	0.43	1584-8M-30	146453	0.65	1584-8M-50	146486	1.09	1584-8M-85	146519	1.82
1600-8M-20	146421	0.45	1600-8M-30	146454	0.67	1600-8M-50	146487	1.11	1600-8M-85	146520	1.90
1760-8M-20	146422	0.49	1760-8M-30	146455	0.73	1760-8M-50	146488	1.23	1760-8M-85	146521	2.08
1800-8M-20	146423	0.50	1800-8M-30	146456	0.75	1800-8M-50	146489	1.25	1800-8M-85	146522	2.13
2000-8M-20	146424	0.56	2000-8M-30	146457	0.83	2000-8M-50	146490	1.39	2000-8M-85	146523	2.37
2200-8M-20	146425	0.60	2200-8M-30	146458	0.90	2200-8M-50	146491	1.50	2200-8M-85	146524	2.55
2400-8M-20	146426	0.67	2400-8M-30	146459	1.00	2400-8M-50	146492	1.67	2400-8M-85	146525	2.84
2600-8M-20	146427	0.79	2600-8M-30	146460	1.09	2600-8M-50	146493	1.81	2600-8M-85	146526	3.09
2800-8M-20	146428	0.80	2800-8M-30	146461	1.17	2800-8M-50	146494	1.95	2800-8M-85	146527	3.32
3048-8M-20	146429	0.85	3048-8M-30	146462	1.27	3048-8M-50	146495	2.00	3048-8M-85	146528	3.62
3280-8M-20	146430	0.92	3280-8M-30	146463	1.37	3280-8M-50	146496	2.29	3280-8M-85	146529	3.89
3600-8M-20	146431	1.01	3600-8M-30	146464	1.51	3600-8M-50	146497	2.51	3600-8M-85	146530	4.27
4400-8M-20	146432	1.23	4400-8M-30	146465	1.84	4400-8M-50	146498	3.07	4400-8M-85	146531	5.22

Dodge HT Belts



Note: Belt length is in millimeters
To convert to inches, divide by 25.4
Example: 2600-8M-30 belt size
 $2600 \div 25.4 = 102.36$ inches belt length

14 MM PITCH HT BELTS

40mm Wide			55mm Wide			85mm Wide			115mm Wide			170mm Wide		
Description	Part No.	Wt.	Description	Part No.	Wt.	Description	Part No.	Wt.	Description	Part No.	Wt.	Description	Part No.	Wt.
966-14M-40	146532	0.84	966-14M-55	146554	1.15	966-14M-85	146576	1.78	966-14M-115	146598	2.41	966-14M-170	146620	3.56
1190-14M-40	146533	1.03	1190-14M-55	146555	1.42	1190-14M-85	146577	2.20	1190-14M-115	146599	2.98	1190-14M-170	146621	4.39
1400-14M-40	146534	1.21	1400-14M-55	146556	1.67	1400-14M-85	146578	2.58	1400-14M-115	146600	3.50	1400-14M-170	146622	5.16
1610-14M-40	146535	1.40	1610-14M-55	146557	1.92	1610-14M-85	146579	2.97	1610-14M-115	146601	4.02	1610-14M-170	146623	5.95
1778-14M-40	146536	1.54	1778-14M-55	146558	2.13	1778-14M-85	146580	3.28	1778-14M-115	146602	4.45	1778-14M-170	146624	6.56
1890-14M-40	146537	1.64	1890-14M-55	146559	2.26	1890-14M-85	146581	3.49	1890-14M-115	146603	4.73	1890-14M-170	146625	6.97
2100-14M-40	146538	1.82	2100-14M-55	146560	2.51	2100-14M-85	146582	3.88	2100-14M-115	146604	5.25	2100-14M-170	146626	7.75
2310-14M-40	146539	2.00	2310-14M-55	146561	2.76	2310-14M-85	146583	4.26	2310-14M-115	146605	5.77	2310-14M-170	146627	8.53
2450-14M-40	146540	2.13	2450-14M-55	146562	2.93	2450-14M-85	146584	4.52	2450-14M-115	146606	6.13	2450-14M-170	146628	9.04
2590-14M-40	146541	2.25	2590-14M-55	146563	3.10	2590-14M-85	146585	4.78	2590-14M-115	146607	6.47	2590-14M-170	146629	9.55
2800-14M-40	146542	2.43	2800-14M-55	146564	3.34	2800-14M-85	146586	5.17	2800-14M-115	146608	7.00	2800-14M-170	146630	10.33
3150-14M-40	146543	2.73	3150-14M-55	146565	3.77	3150-14M-85	146587	5.82	3150-14M-115	146609	7.87	3150-14M-170	146631	11.62
3360-14M-40	146544	2.91	3360-14M-55	146566	4.02	3360-14M-85	146588	6.20	3360-14M-115	146610	8.39	3360-14M-170	146631	12.39
3500-14M-40	146545	3.03	3500-14M-55	146567	4.19	3500-14M-85	146589	6.46	3500-14M-115	146611	8.75	3500-14M-170	146633	12.90
3850-14M-40	146546	3.33	3850-14M-55	146568	4.60	3850-14M-85	146590	7.10	3850-14M-115	146612	9.62	3850-14M-170	146634	14.20
4326-14M-40	146547	3.74	4326-14M-55	146569	5.17	4326-14M-85	146591	8.00	4326-14M-115	146613	10.80	4326-14M-170	146635	15.96
4578-14M-40	146548	3.96	4578-14M-55	146570	5.48	4578-14M-85	146592	8.45	4578-14M-115	146614	11.42	4578-14M-170	146636	16.90
4956-14M-40	146549	4.29	4956-14M-55	146571	5.90	4956-14M-85	146593	9.11	4956-14M-115	146615	12.33	4956-14M-170	146637	18.23
5320-14M-40	146550	4.61	5320-14M-55	146572	6.33	5320-14M-85	146594	9.28	5320-14M-115	146616	13.24	5320-14M-170	146638	19.57
5740-14M-40	146551	4.97	5740-14M-55	146573	6.83	5740-14M-85	146595	10.55	5740-14M-115	146617	14.29	5740-14M-170	146639	25.00
6160-14M-40	146552	5.33	6160-14M-55	146574	7.33	6160-14M-85	146596	11.32	6160-14M-115	146618	15.34	6160-14M-170	146640	22.67
6860-14M-40	146553	5.94	6860-14M-55	146575	8.16	6860-14M-85	146597	12.61	6860-14M-115	146619	17.08	6860-14M-170	146641	25.25

Overhung Load Calculations

Overhung load is an important consideration for drive design. Motor and reducer bearings are rated for specific load capacities to achieve calculated life. If the drive design is such that bearing loads are exceeded, life will be proportionally reduced. Likewise, if the drive exerts a lesser load on the bearings, life will be extended. Needless to say, drive design that keeps bearing loads below ratings can pay big dividends.

Belt Pull: The basis for overhung load calculation is belt pull. Belt pull is the result of torque being transmitted when the belt exerts a pull on the sprocket diameter.

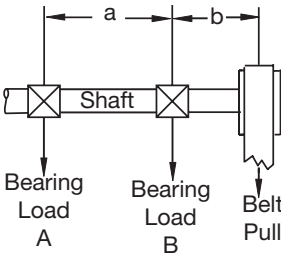
Example: 5 horsepower at 200 RPM is 1,575 inch - pounds of torque. If a 6 inch diameter sprocket is used, (3 inch radius), 1,575/3 = 525 pounds effective belt pull is required. Note that if a larger diameter sprocket is used, belt pull is reduced accordingly.

Belt pull can be calculated using the following formula:

Belt Pull (lbs.) = $\frac{126,000 \times \text{DHP} \times F}{\text{RPM} \times \text{PD}}$

Where: DHP = Design Horsepower
F = Drive Factor (1.3 for sync. belt)
RPM = Shaft RPM
PD = Pitch Diameter of Sprocket

Bearing Load: Belt pull translates into bearing load and is greatly affected by the location of the sprocket on the shaft. Fig. 1 shows an example of what happens as the distance between the centerline of belt pull and the adjacent bearing is extended.



Overhung Sheave

Load at B, lbs. = $\frac{\text{Belt Pull} \times (a + b)}{a}$

FIG. 1

a	b	Belt Pull	Bearing Load "B"
10 in.	1 in.	500 lbs.	550 lbs.
10 in.	5 in.	500 lbs.	750 lbs.

Now consider the same situation for a motor or gearbox. Referring to Fig. 2, it should be obvious that the HT/HTD sprocket should be mounted as close as possible to the face of the gearbox.

As the distance between the gearbox face and HT/HTD sprocket increases, the bearing load is also increased, which leads to a reduction in bearing life.

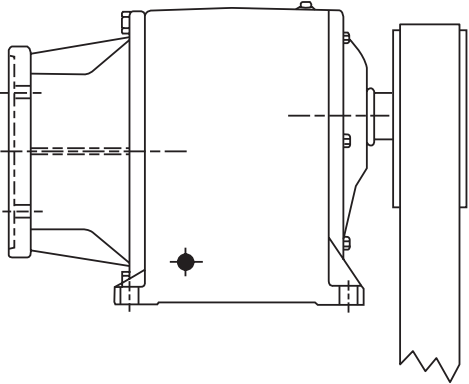


Fig. 2

Another warning from gearbox manufacturers is that the centerline of belt pull should not extend beyond the end of the shaft. Given a choice of a small diameter, wide face-width drive design, or a larger diameter, narrower face-width alternative, the latter would be preferable if bearing life is an important consideration.

Drive Design Considerations

For any given application, there are usually several possible drive alternatives. In some cases, the selection with the smallest diameter sprockets might be the least expensive. As can be seen from the previous discussion, this alternative could be a bad choice. Smaller diameter sprockets lead to higher belt pull; their greater width is also more sensitive to misalignment.

HT/HTD Drive Installation

Sprocket Installation

1. Thoroughly inspect the bore of the sprocket and the tapered surface of the bushing. Any paint, dirt, oil or grease must be removed.
2. Assemble bushing into sprocket. Loosely insert the screws into assembly. At least one sprocket must have flanges.
3. With key in keyseat of shaft, slide sprocket to its desired position with screw heads to the outside. If it is hard to slide the bushing onto the shaft, check shaft for burrs, etc.
4. Line up assembly so as not to misalign belts and tighten screws evenly and progressively. Apply the recommended torque to screws.

Sprocket Alignment

HT/HTD sprocket alignment and parallelism of the shafts are very important. Proper alignment helps to equalize the load across the entire belt width, thereby reducing wear and extending belt life.

Place a straightedge against the outside edge of the sprockets and move sprockets until the straightedge touches the two outside and two inside edges of the sprockets. The straightedge should cross the sprockets as close to the shafts as possible. A string can be used if a straightedge is not available. Remember the string should contact at four points as explained above. (See illustration on page 120.)

After aligning the sprockets, check the rigidity of the supporting framework. Shafts should be well supported to prevent distortion and a resulting change in the center distance under load. Do not use spring-loaded or weighted idlers. Idler sprockets or pulleys must be locked into position after adjusting belt tension.

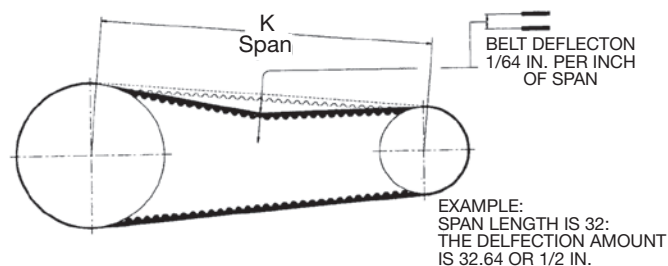
Belt Installation & Tensioning

Do not pry or otherwise force the belt onto the sprockets, as this can result in permanent damage to the belt. Reduce the center distance between the pulleys so that the belt can be easily installed.

HT250 drives must be properly tensioned. If the belt is too loose, it may jump teeth when heavier loads are applied. If the belt is too tight, belt life will suffer, and bearings will be unnecessarily overloaded. Improper tension can result in excessive drive noise.

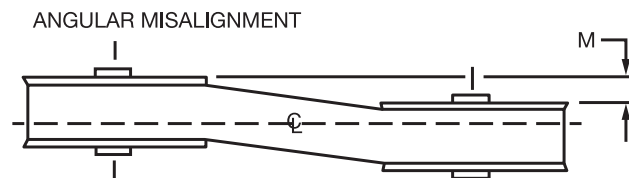
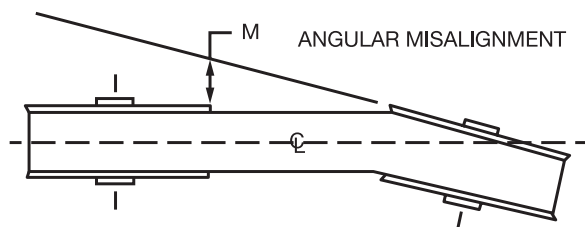
Tensioning procedure: First, measure the span length and calculate the deflection distance of 1/64, per inch span (see illustration).

Use the formula method on page 120 to calculate recommended deflection forces.



Apply a force (from the table) at the center of the span. Measure the deflection with this force applied. Move the center distance until the proper deflection is obtained.

Drive Alignment



Good tracking of synchronous belts on their sprockets depends upon alignment to within 1/4 degree. This translates to a maximum “M” dimension of 0.05 in. per foot center distance.

Drive Tensioning

Formula Method

The formula method for determining belt tension may be used for greater accuracy, or for applications that fall out of guidelines given for the Simplified Method on page 119.

Step 1. Calculate Min. Installation Tension:

$$\text{Formula 1: } T = \frac{20 (\text{HP})}{V} + mV^2$$

Where: HP = Horsepower
 $V = \frac{\text{Belt Velocity (in FPM)}}{1000}$

m = Value in Table 1

Belt Velocity = PD x RPM x .262
 (PD = Pitch Dia. in inches)

***Important!** If formula calculation for “T” is less than “Min T. Value” (Table 1) use the “Min T. Value” for T. Always use the greater T value: i.e. from T Formula 1 or Table 1.

Step 2. Calculate Deflection Forces:

$$\text{Formula 2: } \text{Min Force} = \frac{1.0T + (K/L)Y (\text{lbs.})}{16}$$

$$\text{Formula 3: } \text{Max Force} = \frac{1.1T + (K/L)Y (\text{lbs.})}{16}$$

Note: For used belt, use 0.7T to 0.8T instead of the 1.0T and 1.1T for new belts.

T = Static tension, lbs.

K = Span length, inches

L = Belt length, inches

Y = Factor from Table 1

Step 3. Adjust tension per Simplified Method Procedure on page 119 using deflection forces from Step 2.

TABLE 1

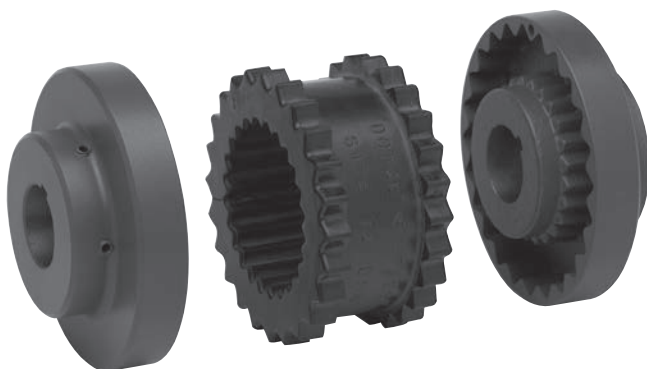
Belt		Factors		Min. T Value*
Pitch	Width	m	Y	
5mm	15mm	0.28	24.9	14.1
5mm	25mm	0.47	41.5	23.4
8mm	20mm	0.58	34.2	18.5
8mm	30mm	0.88	51.3	30.0
8mm	50mm	1.46	85.5	52.0
8mm	85mm	2.45	145.3	94.5
14mm	40mm	1.78	93.0	76.5
14mm	55mm	2.44	127.9	120.0
14mm	85mm	3.77	197.7	205.5
14mm	115mm	5.11	267.5	291.0
14mm	170mm	7.55	395.4	447.0
20mm	115mm	7.24	367.0	391.5
20mm	170mm	10.71	542.5	603.0
20mm	230mm	14.49	734.0	834.0
20mm	290mm	18.27	925.4	1065.0
20mm	340mm	21.42	1085.0	1257.5

The Dodge Coupling Family:

UNIQUELY ENGINEERED TO DAMP VIBRATION, ACCOMMODATE SHAFT MISALIGNMENT, AND ELIMINATE UNEXPECTED DOWNTIME.

Baldor has manufactured couplings for over 100 years and has earned a reputation for developing innovative products that lower customers' total costs of ownership.

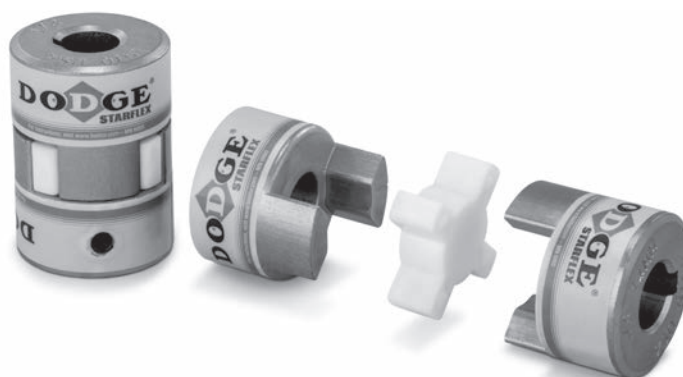
The Dodge coupling product line can offer a solution to almost any customer need. With a wide elastomeric coupling product offering featuring StarFlex jaw, D-Flex sleeve, and Para-Flex® tire style couplings, Baldor can provide a coupling with the potential to increase torque capacity, accommodate shaft misalignment, extend driven equipment life, and put an end to unexpected downtime.



D-FLEX



PARA-FLEX



STARFLEX

Coupling Selection Methods:

StarFlex, D-Flex, & Para-Flex® HP/100 Method

Step 1: Obtain required service factor from Service Factor tables on pages 124 and 125.

Step 2: Determine the application HP per 100 RPM

$$\text{HP / 100 RPM} = \frac{\text{Motor HP} \times 100 \times \text{Service Factor}}{\text{Coupling RPM}}$$

Step 3: From rating tables, find a rating equal to or greater than the HP/100 RPM. Note coupling size from left hand column.

Step 4: Check maximum speed (RPM) capability.

Step 5: Check maximum bore capacity. If maximum bore is exceeded, move to larger size with adequate bore-but be sure maximum speed of coupling is not exceeded

Torque Method:

Step 1: Obtain required service factor from Service Factor tables on pages 124 and 125.

Step 2: Determine torque required for application.

$$\text{Torque (in. - lbs.)} = \frac{63025 \times \text{HP} \times \text{SF}}{\text{Coupling RPM}}$$

Step 3: From rating tables, find a rating equal to or greater than the torque. Note coupling size from left hand column.

Step 4: Check maximum speed (RPM) capability.

Step 5: Check maximum bore capacity. If maximum bore is exceeded, move to larger size with adequate bore-but be sure maximum speed of coupling is not exceeded.

NOTE: If spring set motor brake is used, and brake HP is greater than prime mover, use brake HP in place of motor HP.

NOTE: If system peak torque is known and is non-reversing, start at Step 3. If system peak torque is known and reversing, multiply by 2.0 and start at Step 3.

NOTE: Selection program “Couple” available on www.ptwizard.com.

Service Factor

Service Factor Calculation:

To calculate the appropriate service factor for your coupling selection, both the driver and the driven device have to be known. From this information, determine the application service factor from the chart on the following pages and the driver service factor adder in the chart below.

To obtain the service factor, the driver service factor adder has to be added ⁽¹⁾ to the application service factor.

Example: To calculate the service factor for a D-Flex used on a gyratory crusher driven by a high torque AC motor, the application service factor is 2.00 and the driver service factor adder is 0.50. So, the service factor will be $2.00 + 0.50 = 2.50$.

(1) Either add positive values or subtract negative values.

DRIVER SERVICE FACTOR ADDERS

		StarFlex	D-Flex	Para-Flex®
Electric Motor w / Standard Torque		0	0	0
Electric Motor w / High Torque SF < 1.25		0.25	0.25	0
Electric Motor w / High Torque SF > 1.25		0.25	0.5	0
Steam Turbines SF < 1.5		0	-0.25	0
Steam Turbines SF > 1.5		0	-0.5	0
Reciprocating Engines***	1- cyl	0.7	*	*
	2-3 cyl	0.3	*	*
	4-5-cyl SF < 1.25	0	0.25	0.5
	4-5-cyl SF > 1.25	0	0.5	0.5
	6-11 cyl SF < 1.25	0	0.25	0.5
	6-11 cyl SF > 1.25	0	0.5	0.5
	12 or more cyl SF < 1.25	0	0.25	0
	12 or more cyl SF > 1.25	0	0.5	0

*** The service factors shown are for reference only. Reciprocating applications may apply substantial loads on the coupling and/or induce vibration. This could seriously damage the system. Consult Baldor for assistance with these drives.

* Contact Baldor for technical assistance.

Service Factors

Application Service Factors	StarFlex	D-Flex	Para-Flex®
Agitators	1.00	1.25	1.00
Blowers			
Centrifugal	1.00	1.25	1.00
Lobe	1.25	1.50	1.50
Vane	1.25	1.25	1.00
Brewing & Distilling			
Bottling Machinery, Brew Kettles (distilling)	1.25	1.25	1.00
Cookers	1.25	1.25	1.00
Car Dumpers	2.50	2.00	1.50
Car Pullers	1.50	1.50	1.50
Compressors **			
Centrifugal	1.00	1.25	1.00
Screw	1.25	1.25	1.00
Lobe	1.25	2.00	2.00
Reciprocating			
1 Cylinder - Single Acting	*	*	3.50
1 Cylinder - Double Acting	*	*	3.00
2 Cylinder- Single Acting	*	*	3.00
2 Cylinder - Double Acting	*	*	2.50
3 Cl, or More - Single Acting	*	*	2.50
3 Cl, or More - Double Acting	*	*	2.00
Conveyors			
Assembly, Belt, Oven, Screw	1.2	1.25	1.00
Cranes & Hoist			
Main Hoist - Medium Duty	1.50	1.50	1.50
Main Hoist - Heavy Duty	2.00	2.00	2.00
Crushers			
Cane	3.50	2.00	2.00
Gyratory	3.00	*	2.50
Dredges			
Cable Reels	2.00	1.50	1.50
Cutter Head Drives	2.50	2.00	2.50
Maneuvering and Utility Winch, Pumps	1.50	1.50	1.50
Dynamometer	1.50	1.25	1.00
Fans			
Centrifugal	1.00	1.25	1.00
Cooling Towers	2.00	2.00	2.00
Forced Draft Propeller	1.50	2.00	1.50
Feeders			
Belt	1.00	1.25	-
Screw	1.00	1.50	-
Reciprocating	2.50	2.00	-
Filter, Press-oil	1.50	1.50	-
Generators			
Hoist	1.50	1.50	1.50
Welding	2.00	2.00	2.00
Kilns	1.50	2.00	2.00
Lumber Machinery			
Band Resaw	1.50	1.50	1.50
Barkers, Edger Feeder, Log Haul	2.00	2.00	2.00
Planer, Slab Conveyor	2.00	1.50	1.50
Live Roll - Reciprocating	2.00	2.00	2.00
Sawdust Conveyor	1.25	1.25	1.00

Service Factors

Application Service Factors	StarFlex	D-Flex	Para-Flex®
Machine Tools			
Main Drive	1.50	1.50	1.50
Punch Press - Gear Driven, Plate Planer	2.00	1.50	1.50
Metal Forming Machines			
Draw Bench, Carriage & Main Drive	2.00	2.00	2.00
Extruder	2.00	2.00	2.00
Wire Drawing	2.00	1.50	2.00
Mills, Rotary Type			
Ball, Pebble	2.00	2.00	2.50
Tube	2.00	2.00	2.50
Rod	2.00	2.00	2.50
Dryers, Coolers	2.00	1.50	1.50
Tumbling, Tumbling Barrel, Rubber Tumbling	1.50	2.00	1.50
Mixers			
Concrete, continuous	1.75	1.50	1.50
Muller	1.50	1.50	1.50
Oil Industry			
Chiller (oil)	1.50	1.50	1.00
Paper Mills			
Agitator (mixers), Reel, Winder	1.20	1.25	1.00
Barking Drum	2.50	2.00	2.50
Beater, Pulper	2.00	1.50	1.50
Jordans	2.00	2.00	2.00
Calenders	1.50	2.00	2.00
Suction Roll (paper)	1.50	1.50	2.00
Winder	1.20	1.50	1.50
Printing Presses	1.50	1.50	1.50
Puller - Barge Hall	2.00	2.00	2.50
Pulverisers			
Hammermill - Light Duty	2.00	1.50	1.50
Hammermill - Heavy Duty	2.00	2.00	2.00
Pug Mill	1.75	1.50	1.50
Pumps			
Centrifugal	1.00	1.25	1.00
Gear	1.25	1.50	1.50
Reciprocating:			
1 - Cyl, Single Acting	2.00	*	2.50
1 - Cyl, Double Acting	2.00	*	2.00
2 - Cyl, Single Acting	2.00	*	2.00
2 - Cyl, Double Acting	1.75	*	1.50
3 or More Cyl	1.50	*	1.50
Rubber Machinery			
Banbury Mixers	2.50	2.00	2.50
Calender	2.00	2.00	2.00
Screens			
Air Washing, Water	1.00	1.25	1.00
Coal and Sand Rotary	1.50	1.50	1.50
Vibrating	2.50	2.00	2.50
Grizzly	2.00	2.00	2.00
Textile Machinery			
Card Machine	1.75	1.50	1.50
Mangel	1.20	1.25	1.00
Loom, Spinner, Tenter frames	1.50	1.50	1.50
Tumbling Barrels	1.75	2.00	2.00
Windlass	2.00	1.50	1.50
Woodworking Machines	1.00	1.25	1.00

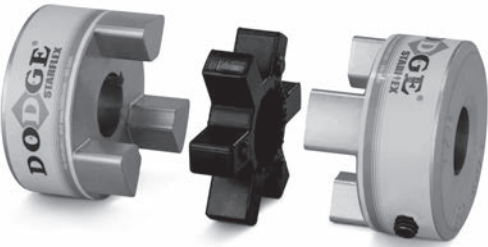
* Contact Baldor for technical assistance

** Add 0.5 to factor if without flywheel

FEATURES/BENEFITS



StarFlex Couplings



The most commonly used elastomeric coupling for a wide variety of light to medium-duty applications.

Features:

- Interchangeable by part number and size with industry standard components
- Cost saving component
- Four types of insert materials for a wide range of applications in varying temperatures and environments

Product Features:

- High torque capability
- Easy Installation
- Misalignment capability
- No metal-to-metal contact

Note:

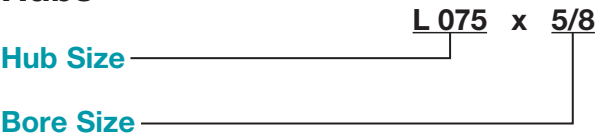
Careful selection of the type of insert based on the service factor will result in efficient, long-lasting operations

How to Order

A complete StarFlex coupling assembly consists of one element and two hubs.

Nomenclature

Hubs



Elements



StarFlex Couplings

Note:

Selecting the proper insert material plays an important part in the performance of the product.

ELEMENT CHARACTERISTICS

Properties	Temperature Range	Misalignment		Shore Hardness	Damping Capacity	Chemical Resistance	Color
		Angular (Degrees)	Parallel (in.)				
NBR (Rubber): Nitrile Butadiene Rubber is a flexible elastomer that is oil resistant, with the resilience and elasticity of natural rubber. Most economical and widely-used.	-40° to +212° F -40° to +100° C	1°	.015	80A	HIGH	GOOD	BLACK 
Urethane: Urethane has 1.5 times greater torque capacity than NBR, provides less vibration damping, and has good resistance to oil and chemicals. Not recommended for high cycle applications.	-30° to +160° F -34° to +71° C	1°	.015	55D L050-L110 90-95A L150-L225	LOW	VERY GOOD	ORANGE 
Hytrel: Hytrel is a flexible elastomer suited to high torque and temperature applications. Excellent resistance to oil and chemicals. Not recommended for high cycle applications.	-60° to +250° F -51° to 121° C	1/2°	.015	55D	LOW	EXCELLENT	BEIGE 
Bronze: Bronze is a rigid, oil-impregnated metal insert designed for high torque, slow speed applications. (Maximum 250 RPM) Not effected by extreme extreme environments (temperature, water, oil, dirt).	-40° to +450° F -40° to +232° C	1/2°	.010	—	NIL	EXCELLENT	GOLD 

Jaw Couplings Advantages

Jaw couplings are fail-safe - if the insert element wears or breaks away, the coupling continues to operate until the insert can be conveniently replaced.

Simple design means easy installation, removal, and visual inspection. It also offers lighter weight and lower cost when compared to other coupling styles with similar torque capacity.

Insert Choice

The choice of the insert element makes a significant difference in the coupling's performance with regards to torque rating, vibration, temperature, chemical resistance, misalignment, speed, installation and removal.

Maintenance Tips

Through manual inspection, avoid allowing the jaw tips to come into contact; a noisy, grinding operation will result. Replace the insert if signs of wear are evident.

Do not over-estimate service factors when choosing the coupling. This increases costs unnecessarily and can cause damage elsewhere in the drive. Due to the variety of inserts available, careful selection will result in efficient, long-lasting operation.

StarFlex Couplings

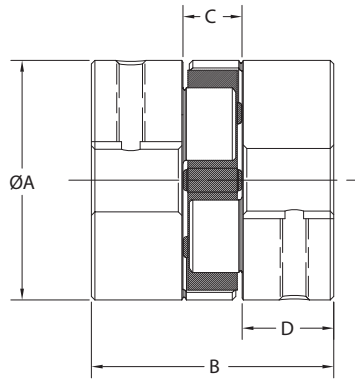
ELEMENT PART NUMBERS

Spider Element Style	L035	L050	L070	L075	L090	L095	L099	L100	L110	L150	L190	L225
NBR Rubber (Solid)	L035N	L050N	L070N	L075N	L090-095N		L099-100N		L110N	L150N	L190N	L225N
NBR Rubber (Open Center)	—	—	—	L075N-HOLE	L090-095N-HOLE		L099-100N-HOLE		L110N-HOLE	L150N-HOLE	L190N-HOLE	L225N-HOLE
Urethane (Solid)	—	L050U	L070U	L075U	L090-095U		L099-100U		L110U	L150U	L190U	L225U
Urethane (Open Center)	—	—	L070U-HOLE	L075U-HOLE	L090-095U-HOLE		L099-100U-HOLE		L110U-HOLE	L150U-HOLE	—	—
Hytrel (Solid)	—	L050H	L070H	L075H	L090-095H		L099-100H		L110H	L150H	L190H	L225H
Hytrel (Open Center)	—	—	L070H-HOLE	L075H-HOLE	L090-095H-HOLE		L099-100H-HOLE		L110H-HOLE	L150H-HOLE	L190H-HOLE	L225H-HOLE
Bronze (Open Center)	—	L050B	L070B	L075B	L090-095B		L099-100B		L110B	L150B	L190B	L225B

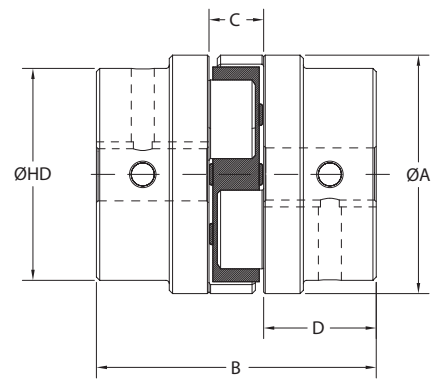
TORQUE, SPEED, AND MISALIGNMENT RATINGS

Size	Torque and Speed Ratings						Misalignment Ratings			
	Torque (in. - lbs.)				Speed (RPM)		Parallel (in.)		Angular	
	NBR	Urethane	Hytrel	Bronze	NBR, Urethane, Hytrel	Bronze	NBR, Urethane, Hytrel	Bronze	NBR, Urethane	Hytrel, Bronze
L035	3.5	—	—	—	31,000	250	0.015	—	—	—
L050	26	39	50	50	18,000	250	0.015	0.010	1°	1/2°
L070	43	65	114	114	14,000	250	0.015	0.010	1°	1/2°
L075	90	135	227	227	11,000	250	0.015	0.010	1°	1/2°
L090	144	216	401	401	9,000	250	0.015	0.010	1°	1/2°
L095	194	291	561	561	9,000	250	0.015	0.010	1°	1/2°
L099	318	477	792	792	7,000	250	0.015	0.010	1°	1/2°
L100	417	626	1,134	1,134	7,000	250	0.015	0.010	1°	1/2°
L110	792	1,188	2,268	2,268	5,000	250	0.015	0.010	1°	1/2°
L150	1,240	1,860	3,708	3,708	5,000	250	0.015	0.010	1°	1/2°
L190	1,728	2,592	4,680	4,680	5,000	250	0.015	0.010	1°	1/2°
L225	2,340	3,510	6,228	6,228	4,200	250	0.015	0.010	1°	1/2°

StarFlex Couplings



TYPE 1



TYPE 2

Size	Type	Min. Bore	Max. Bore	Outside Diameter (A)	Hub Diameter (HD)	Overall Length (B)	Distance between Hubs (C)	Length through Bore (D)	Weight (lbs.) ⁽¹⁾	Inertia (lbs.-in. ²)
L035	1	1/8 (4mm)	3/8 (8mm)	5/8	—	13/16	9/32	17/64	0.10	0.003
L050	1	3/16 (5mm)	5/8 (16mm)	1-1/16	—	1-23/32	15/32	5/8	0.25	0.054
L070	1	3/16 (7mm)	3/4 (19mm)	1-3/8	—	2	1/2	3/4	0.50	0.115
L075	1	3/16 (9mm)	7/8 (22mm)	1-3/4	—	2-1/8	1/2	13/16	0.90	0.388
L090	1	3/16 (8mm)	1 (25mm)	2-1/8	—	2-9/64	33/64	13/16	1.35	0.772
L095	1	7/16 (11mm)	1-1/8 (28mm)	2-1/8	—	2-33/64	33/64	1	1.55	0.890
L099	1	7/16 (14mm)	1-3/16 (30mm)	2-17/32	—	2-27/32	23/32	1-1/16	2.25	2.048
L100	1	7/16 (12mm)	1-3/8 (35mm)	2-17/32	—	3-15/32	23/32	1-3/8	2.80	2.783
L110	1	5/8 (16mm)	1-5/8 (42mm)	3-5/16	—	4-1/4	7/8	1-11/16	5.95	8.993
L150	1	5/8 (16mm)	1-7/8 (48mm)	3-3/4	—	4-1/2	1	1-3/4	7.90	11.477
L190	2	3/4 (19mm)	2-1/8 (55mm)	4-1/2	4	5	1	2	13.80	39.256
L225	2	3/4 (30mm)	2-5/8 (65mm)	5	4-1/4	5-3/8	1	2-3/16	17.30	65.000

(1) Average weight for complete coupling assembly

StarFlex Couplings

INCH SERIES: STANDARD BORES AND KEYWAYS

Bore (in.)	Keyway (in.)	L035	L050	L070	L075	L090	L095
1/8	No kW	L035x1/8	—	—	—	—	—
3/16	No kW	L035x3/16	L050x3/16	L070x3/16	L075x3/16	L090x3/16	—
1/4	No kW	L035x1/4	L050x1/4	L070x1/4	L075x1/4	L090x1/4	—
1/4	1/8 x 1/16	—	—	—	L075x1/4kW	—	—
5/16	No kW	L035x5/16	L050x5/16	—	L075x5/16	L090x5/16	—
3/8	No kW	L035x3/8	L050x3/8	L070x3/8	L075x3/8	L090x3/8	—
3/8	3/32 x 3/64	—	L050x3/8kW3/32	L070x3/8kW3/32	L075x3/8kW3/32	L090x3/8kW3/32	—
3/8	1/8 x 1/16	—	L050x1/8kW1/8	L070x3/8kW1/8	L075x3/8kW1/8	L090x3/8kW1/8	—
7/16	No kW	—	L050x7/16	L070x7/16	L075x7/16	L090x7/16	L095x7/16
7/16	3/32 x 3/64	—	L050x7/16kW3/32	L070x7/16kW3/32	L075x7/16kW3/32	L090x7/16kW3/32	L095x7/16kW3/32
7/16	1/8 x 1/16	—	—	L070x7/16kW1/8	L075x7/16kW1/8	L090x7/16kW1/8	L095x7/16kW1/8
1/2	No kW	—	L050x1/2	L070x1/2	L075x1/2	L090x1/2	L095x1/2
1/2	1/8 x 1/16	—	L050x1/2kW	L070x1/2kW	L075x1/2kW	L090x1/2kW	L095x1/2kW
9/16	No kW	—	L050x9/16NOKW	L070x9/16NOKW	L075x9/16NOKW	L090x9/16NOKW	L095x9/16NOKW
9/16	1/8 x 1/16	—	L050x9/16	L070x9/16	L075x9/16	L090x9/16	L095x9/16
5/8	No kW	—	L050x5/8NOKW	L070x5/8NOKW	L075x5/8NOKW	L090x5/8NOKW	L095x5/8NOKW
5/8	5/32 x 5/64	—	—	L070x5/8kW5/32	L075x5/8kW5/32	L090x5/8kW5/32	L095x5/8kW5/32
5/8	3/16 x 3/32	—	L050x5/8	L070x5/8	L075x5/8	L090x5/8	L095x5/8
11/16	3/16 x 3/32	—	—	L070x11/16	L075x11/16	L090x11/16	L095x11/16
3/4	No kW	—	—	L070x3/4NOKW	L075x3/4NOKW	L090x3/4NOKW	L095x3/4NOKW
3/4	1/8 x 1/16	—	—	L070x3/4kW1/8	L075x3/4kW1/8	L090x3/4kW1/8	L095x3/4kW1/8
3/4	3/16 x 3/32	—	—	L070x3/4kW	L075x3/4	L090x3/4	L095x3/4
13/16	3/16 x 3/32	—	—	—	L075x13/16	L090x13/16	L095x13/16
7/8	No kW	—	—	—	L075x7/8NOKW	—	—
7/8	3/16 x 3/32	—	—	—	L075x7/8	L090x7/8	L095x7/8
7/8	1/4 x 1/8	—	—	—	—	L090x7/8kW1/4	L095x7/8kW1/4
15/16	1/4 x 1/8	—	—	—	—	L090x15/16	L095x15/16
1	1/4 x 1/8	—	—	—	—	L090x1	L095x1
1	3/16 x 3/32	—	—	—	—	L090x1kW3/16	L095x1kW13/16
1-1/16	1/4 x 1/8	—	—	—	—	—	L095x1-1/16
1-1/8	1/4 x 1/8	—	—	—	—	—	L095x1-1/8
1-3/16	1/4 x 1/8	—	—	—	—	—	—
1-1/4	1/4 x 1/8	—	—	—	—	—	—
1-1/4	5/16 x 5/32	—	—	—	—	—	—
1-5/16	5/16 x 5/32	—	—	—	—	—	—
1-3/8	5/16 x 5/32	—	—	—	—	—	—
1-3/8	3/8 x 3/16	—	—	—	—	—	—
1-7/16	3/8 x 3/16	—	—	—	—	—	—
1-1/2	5/16 x 5/32	—	—	—	—	—	—
1-1/2	3/8 x 3/16	—	—	—	—	—	—
1-9/16	3/8 x 3/16	—	—	—	—	—	—
1-5/8	3/8 x 3/16	—	—	—	—	—	—
1-11/16	3/8 x 3/16	—	—	—	—	—	—
1-3/4	3/8 x 3/16	—	—	—	—	—	—
1-3/4	3/8 x 3/16	—	—	—	—	—	—
1-13/16	1/2 x 1/4	—	—	—	—	—	—
1-7/8	1/2 x 1/4	—	—	—	—	—	—
1-15/16	1/2 x 1/4	—	—	—	—	—	—
2	1/2 x 1/4	—	—	—	—	—	—
2-1/16	1/2 x 1/4	—	—	—	—	—	—
2-1/8	1/2 x 1/4	—	—	—	—	—	—
2-3/16	1/2 x 1/4	—	—	—	—	—	—
2-1/4	1/2 x 1/4	—	—	—	—	—	—
2-3/8	5/8 x 5/16	—	—	—	—	—	—
2-1/2	5/8 x 5/16	—	—	—	—	—	—
2-5/8	5/8 x 5/16	—	—	—	—	—	—

Hub Part Number = Size X bore

For example, L070x5/8

StarFlex Couplings

INCH SERIES: STANDARD BORES AND KEYWAYS

Bore (in.)	Keyway (in.)	L099	L100	L110	L150	L190	L225
1/8	No kW	—	—	—	—	—	—
3/16	No kW	—	—	—	—	—	—
1/4	No kW	—	—	—	—	—	—
1/4	1/8 x 1/16	—	—	—	—	—	—
5/16	No kW	—	—	—	—	—	—
3/8	No kW	—	—	—	—	—	—
3/8	3/32 x 3/64	—	—	—	—	—	—
3/8	1/8 x 1/16	—	—	—	—	—	—
7/16	No kW	L099x7/16	L100x7/16	—	—	—	—
7/16	3/32 x 3/64	L099x7/16kW3/32	L100x7/16kW3/32	—	—	—	—
7/16	1/8 x 1/16	L099x7/16kW1/8	L100x7/16kW1/8	—	—	—	—
1/2	No kW	L099x1/2	L100x1/2	—	—	—	—
1/2	1/8 x 1/16	L099x1/2kW	L100x1/2kW	—	—	—	—
9/16	No kW	L099x9/16NOKW	L100x9/16NOKW	—	—	—	—
9/16	1/8 x 1/16	L099x9/16	L100x9/16	—	—	—	—
5/8	No kW	L099x5/8NOKW	L100x5/8NOKW	L110x5/8NOKW	L150x5/8NOKW	—	—
5/8	5/32 x 5/64	L099x5/8kW5/32	L100x5/8kW5/32	L110x5/8kW5/32	L150x5/8kW5/32	—	—
5/8	3/16 x 3/32	L099x5/8	L100x5/8	L110x5/8	L150x5/8	—	—
11/16	3/16 x 3/32	L099x11/16	L100x11/16	L110x11/16	L150x11/16	—	—
3/4	No kW	L099x3/4NOKW	L100x3/4NOKW	—	—	L190x3/4NOKW	L225x3/4NOKW
3/4	1/8 x 1/16	L099x3/4kW1/8	L100x3/4kW1/8	L110x3/4kW1/8	L150x3/4kW1/8	L190x3/4kW1/8	—
3/4	3/16 x 3/32	L099x3/4	L100x3/4	L110x3/4	L150x3/4	L190x3/4	L225x3/4
13/16	3/16 x 3/32	L099x13/16	L100x13/16	L110x13/16	L150x13/16	L190x13/16	L225x13/16
7/8	No kW	L099x7/8NOKW	—	—	—	—	—
7/8	3/16 x 3/32	L099x7/8	L100x7/8	L110x7/8	L150x7/8	L190x7/8	L225x7/8
7/8	1/4 x 1/8	L099x7/8kW1/4	L100x7/8kW1/4	L110x7/8kW1/4	L150x7/8kW1/4	L190x7/8kW1/4	L225x7/8kW1/4
15/16	1/4 x 1/8	L099x15/16	L100x15/16	L110x15/16	L150x15/16	L190x15/16	L225x15/16
1	1/4 x 1/8	L099x1	L100x1	L110x1	L150x1	L190x1	L225x1
1	3/16 x 3/32	L099x1kW13/16	L100x1kW13/16	L110x1kW13/16	L150x1kW13/16	L190x1kW13/16	L225x1kW13/16
1-1/16	1/4 x 1/8	L099x1-1/16	L100x1-1/16	L110x1-1/16	L150x1-1/16	L190x1-1/16	L225x1-1/16
1-1/8	1/4 x 1/8	L099x1-1/8	L100x1-1/8	L110x1-1/8	L150x1-1/8	L190x1-1/8	L225x1-1/8
1-3/16	1/4 x 1/8	L099x1-3/16	L100x1-3/16	L110x1-3/16	L150x1-3/16	L190x1-3/16	L225x1-3/16
1-1/4	1/4 x 1/8	—	L100x1-1/4	L110x1-1/4	L150x1-1/4	L190x1-1/4	L225x1-1/4
1-1/4	5/16 x 5/32	—	L100x1-1/4kW	L110x1-1/4kW	L150x1-1/4kW	L190x1-1/4kW	L225x1-1/4kW
1-5/16	5/16 x 5/32	—	L100x1-5/16	L110x1-5/16	L150x1-5/16	L190x1-5/16	L225x1-5/16
1-3/8	5/16 x 5/32	—	L100x1-3/8	L110x1-3/8	L150x1-3/8	L190x1-3/8	L225x1-3/8
1-3/8	3/8 x 3/16	—	L100x1-3/8kW	L110x1-3/8kW	L150x1-3/8kW	L190x1-3/8kW	L225x1-3/8kW
1-7/16	3/8 x 3/16	—	—	L110x1-7/16	L150x1-7/16	L190x1-7/16	L225x1-7/16
1-1/2	5/16 x 5/32	—	—	L110x1-1/2kW	L150x1-1/2kW	L190x1-1/2kW	L225x1-1/2kW
1-1/2	3/8 x 3/16	—	—	L110x1-1/2	L150x1-1/2	L190x1-1/2	L225x1-1/2
1-9/16	3/8 x 3/16	—	—	L110x1-9/16	L150x1-9/16	L190x1-9/16	L225x1-9/16
1-5/8	3/8 x 3/16	—	—	L110x1-5/8	L150x1-5/8	L190x1-5/8	L225x1-5/8
1-11/16	3/8 x 3/16	—	—	—	L150x1-11/16	L190x1-11/16	L225x1-11/16
1-3/4	3/8 x 3/16	—	—	—	L150x1-3/4	L190x1-3/4	L225x1-3/4
1-3/4	3/8 x 3/16	—	—	—	L150x1-3/4kW	L190x1-3/4kW	L225x1-3/4kW
1-13/16	1/2 x 1/4	—	—	—	L150x1-13/16	L190x1-13/16	L225x1-13/16
1-7/8	1/2 x 1/4	—	—	—	L150x1-7/8	L190x1-7/8	L225x1-7/8
1-15/16	1/2 x 1/4	—	—	—	—	L190x1-15/16	L225x1-15/16
2	1/2 x 1/4	—	—	—	—	L190x2	L225x2
2-1/16	1/2 x 1/4	—	—	—	—	L190x2-1/16	L225x2-1/16
2-1/8	1/2 x 1/4	—	—	—	—	L190x2-1/8	L225x2-1/8
2-3/16	1/2 x 1/4	—	—	—	—	—	L225x2-3/16
2-1/4	1/2 x 1/4	—	—	—	—	—	L225x2-1/4
2-3/8	5/8 x 5/16	—	—	—	—	—	L225x2-3/8
2-1/2	5/8 x 5/16	—	—	—	—	—	L225x2-1/2
2-5/8	5/8 x 5/16	—	—	—	—	—	L225x2-5/8

Hub Part Number = Size X bore
For example, L070x5/8

StarFlex Couplings

METRIC SERIES: STANDARD BORES AND KEYWAYS

Bore (mm)	Keyway (mm)	L035	L050	L070	L075	L090	L095
4	No kW	L035x4MM	—	—	—	—	—
5	No kW	L035x5MM	L050x5MM	—	—	—	—
6	No kW	L035x6MM	L050x6MM	—	—	—	—
7	No kW	L035x7MM	L050x7MM	L070x7MM	—	—	—
8	No kW	L035x8MM	L050x8MM	L070x8MM	—	L090x8MM	—
9	3 x 1.4	—	L050x9MM	L070x9MM	L075x9MM	—	—
10	No kW	—	L050x10MM	L070x10MM	L075x10MM	—	—
	3 x 1.4	—	L050x10MM	L070x10MM	L075x10MM	L090x10MM	—
11	4 x 1.8	—	L050x11MM	L070x11MM	L075x11MM	—	L095x11MM
12	No kW	—	L050x12MM	L070x12MM	—	L090x12MM	—
	4 x 1.8	—	L050x12MM	L070x12MM	L075x12MM	L090x12MM	L095x12MM
14	No kW	—	L050x14MM	—	—	L090x14MM	L095x14MM
	5 x 2.3	—	L050x14MM	L070x14MM	L075x14MM	L090x14MM	L095x14MM
15	No kW	—	L050x15MM	L070x15MM	L075x15MM	—	L095x15MM
	5 x 2.3	—	L050x15MM	L070x15MM	L075x15MM	L090x15MM	L095x15MM
16	5 x 2.3	—	L050x16MM	L070x16MM	L075x16MM	L090x16MM	L095x16MM
17	5 x 2.3	—	—	L070x17MM	L075x17MM	L090x17MM	L095x17MM
18	6 x 2.8	—	—	L070x18MM	L075x18MM	L090x18MM	L095x18MM
19	No kW	—	—	—	—	L090x19MM	—
	6 x 2.8	—	—	L070x19MM	L075x19MM	L090x19MM	L095x19MM
20	6 x 2.8	—	—	—	L075x20MM	L090x20MM	L095x20MM
22	6 x 2.8	—	—	—	L075x22MM	L090x22MM	L095x22MM
24	8 x 3.3	—	—	—	—	L090x24MM	L095x24MM
25	8 x 3.3	—	—	—	—	L090x25MM	L095x25MM
28	No kW	—	—	—	—	—	—
	8 x 3.3	—	—	—	—	—	L095x28MM
30	8 x 3.3	—	—	—	—	—	—
32	No kW	—	—	—	—	—	—
	10 x 3.3	—	—	—	—	—	—
35	No kW	—	—	—	—	—	—
	10 x 3.3	—	—	—	—	—	—
38	10 x 3.3	—	—	—	—	—	—
40	12 x 3.3	—	—	—	—	—	—
42	12 x 3.3	—	—	—	—	—	—
45	14 x 3.8	—	—	—	—	—	—
48	No kW	—	—	—	—	—	—
	14 x 3.8	—	—	—	—	—	—
50	No kW	—	—	—	—	—	—
	14 x 3.8	—	—	—	—	—	—
55	No kW	—	—	—	—	—	—
	16 x 4.3	—	—	—	—	—	—
60	No kW	—	—	—	—	—	—
	18 x 4.4	—	—	—	—	—	—
65	18 x 4.4	—	—	—	—	—	—

Hub Part Number = Size X bore

For example, L070x5/8

StarFlex Couplings

METRIC SERIES: STANDARD BORES AND KEYWAYS

Bore (mm)	Keyway (mm)	L099	L100	L110	L150	L190	L225
4	No kW	—	—	—	—	—	—
5	No kW	—	—	—	—	—	—
6	No kW	—	—	—	—	—	—
7	No kW	—	—	—	—	—	—
8	No kW	—	—	—	—	—	—
9	3 x 1.4	—	—	—	—	—	—
10	No kW	—	—	—	—	—	—
	3 x 1.4	—	—	—	—	—	—
11	4 x 1.8	—	—	—	—	—	—
12	No kW	—	—	—	—	—	—
	4 x 1.8	—	L100x12MM-PB	—	—	—	—
14	No kW	L099x14MM-PB	—	—	—	—	—
	5 x 2.3	L099x14MM	L100x14MM	—	—	—	—
15	No kW	L099x15MM	L100x15MM	—	—	—	—
	5 x 2.3	L099x15MM	L100x15MM	—	—	—	—
16	5 x 2.3	L099x16MM	L100x16MM	L110x16MM-PB	L150x16MM-PB	—	—
17	5 x 2.3	—	L100x17MM	L110x17MM	L150x17MM	—	—
18	6 x 2.8	L099x18MM	L100x18MM	L110x18MM	—	—	—
19	No kW	—	—	—	—	L190x19MM-PB	—
	6 x 2.8	L099x19MM	L100x19MM	L110x19MM	L150x19MM	L190x19MM	—
20	6 x 2.8	L099x20MM	L100x20MM	L110x20MM	L150x20MM	L190x20MM	—
22	6 x 2.8	L099x22MM	L100x22MM	L110x22MM	L150x22MM	—	—
24	8 x 3.3	L099x24MM	L100x24MM	L110x24MM	L150x24MM	L190x24MM	—
25	8 x 3.3	L099x25MM	L100x25MM	L110x25MM	L150x25MM	L190x25MM	—
28	No kW	—	—	—	—	L190x28MM	—
	8 x 3.3	L099x28MM	L100x28MM	L110x28MM	L150x28MM	L190x28MM	—
30	8 x 3.3	L099x30MM	L100x30MM	L110x30MM	L150x30MM	L190x30MM	L225x30MM-PB
32	No kW	—	—	—	L150x32MM	L190x32MM	L225x32MM
	10 x 3.3	—	L100x32MM	L110x32MM	L150x32MM	L190x32MM	L225x32MM
35	No kW	—	L100x35MM	—	L150x35MM	L190x35MM	L225x35MM
	10 x 3.3	—	L100x35MM	L110x35MM	L150x35MM	L190x35MM	L225x35MM
38	10 x 3.3	—	—	L110x38MM	L150x38MM	L190x38MM	L225x38MM
40	12 x 3.3	—	—	L110x40MM	L150x40MM	L190x40MM	L225x40MM
42	12 x 3.3	—	—	L110x42MM	L150x42MM	L190x42MM	L225x42MM
45	14 x 3.8	—	—	—	L150x45MM	L190x45MM	L225x45MM
48	No kW	—	—	—	L150x48MM	—	—
	14 x 3.8	—	—	—	L150x48MM	L190x48MM	L225x48MM
50	No kW	—	—	—	L150x50MM	L190x50MM	L225x50MM
	14 x 3.8	—	—	—	—	L190x50MM	L225x50MM
55	No kW	—	—	—	—	L190x55MM	L225x55MM
	16 x 4.3	—	—	—	—	L190x55MM	L225x55MM
60	No kW	—	—	—	—	—	L225x60MM
	18 x 4.4	—	—	—	—	—	L225x60MM
65	18 x 4.4	—	—	—	—	—	L225x65MM

Hub Part Number = Size X bore
For example, L070x5/8

D-Flex Couplings

Low Cost Type J Couplings Offered in Four Sizes



- Features zinc die-cast flanges that are bored to size
- Accommodates applications through 10 HP at 1750 RPM
- Available with EPDM or Neoprene sleeves
- Shaft attachment with two setscrews at 65° for optimal holding power

Type S Couplings Feature AGMA 9 Balanced Flanges off the Shelf



- High-strength, cast iron flanges that are finished bored for AGMA clearance fit
- Ionized powder coated flanges for superior corrosion protection
- Available with EPDM, Neoprene or Hytrel ★ sleeves
- Shaft attachment with two setscrews at 65° for optimal holding power

Type B Couplings Offered with Standard QD† Bushing Shaft Attachment



- Constructed from high-strength cast iron
- Available with EPDM or Neoprene sleeves

Type SC Spacer Couplings Satisfy Standard Spacing Requirements for Pump Applications



- Accommodates ANSI and ISO standard between shaft end dimensions, with custom spacer dimensions available on demand
- Features AGMA 9 balanced flanges & drop-out center for easy equipment maintenance
- Available with EPDM, Neoprene or Hytrel sleeves
- Uses H & HS shaft hubs that are bored to size for slip fit or offered with plain bore for re boring
- Shaft attachment with two setscrews at 65°
- Shaft hub flats are used for holding shafts stationary while loosening or tightening grade 8 bolts

★ Registered trademark of DuPont

† QD is a registered trademark of Emerson Electric Co.

D-Flex Couplings

Added Value

Outside diameter concentric to bore for ease in alignment

Rounded EPDM and Neoprene element edges for full tooth engagement, even load distribution, reduced stress build up, and longer life

Two setscrews at 65° on Type J flanges, Type S flanges & Type SC-H hubs for optimum shaft attachment. Holding force is 30% greater than two setscrews at 90°

Type S and SC flanges are balanced to vibration, resulting in longer driven equipment life

Interchangeable Components Makes Installation Quick and Easy

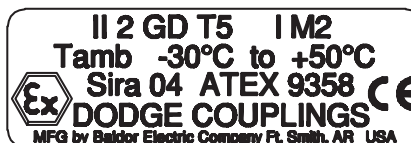
- Interchangeable with other elastomeric sleeve couplings
- Slides into position for snug fit

No Lubrication Assures Trouble-Free Operation

- No metal-to-metal contact
- Provides clean, quiet, trouble-free performance

ATEX Approved

- EPDM and Neoprene flexible elements
- All required documentation and markings included with standard product
- No extra charge



D-Flex Couplings

Specification

D-Flex couplings employ a molded, non-lubricated elastomeric flexing sleeve loaded in shear. The flexible sleeve shall be of EPDM, Neoprene, or Hytrel. The compound of EPDM shall be suitable for operation in ambient temperature from -30°F to +275°F, Neoprene 0°F to +200°F, and Hytrel -65°F to +250°F. Both EPDM and Neoprene sleeves shall have torsional flexing capability of 15° and accommodate 1° of angular misalignment. Hytrel sleeves, suitable to transmit four times the power of EPDM or Neoprene, has torsional flexing capability of 7° and 1/4° of angular misalignment.

The flexible sleeve is connected with external and internal gear teeth that engage with mating teeth in each flange. The coupling assemblies have optional methods of attachment to the shaft including but not limited to: clearance fit or QD bushings. Clearance fits are supplied with an industry standard keyway and two set screws, one over the key and one at 65°.

Spacer couplings consist of two hubs and a center assembly consisting of two spacer spacer flanges and one flexible element. The center assembly is easily removable removable to facilitate maintenance on pumps or other connected equipment and must be replaceable without disturbing the coupled equipment and without realignment.

D-Flex couplings utilizing EPDM and Neoprene elements are static conductive.

How to Order

Standard couplings consist of:

- (2) Flange assemblies
- (1) Flexible sleeve

Spacer couplings consist of:

- (2) Shaft hubs
- (2) Spacer flanges
- (1) Flexible sleeve

For selection method, please refer to page 138.

D-Flex Couplings

Nomenclature



Sleeves

SIZE ——— 6 x JE

SLEEVE STYLE

EPDM Rubber:

JE=One-Piece Solid
JES=One-Piece Split,
E=Two-Piece

Neoprene:

JN=One-Piece Solid
JNS=One-Piece Split,
N=Two-Piece

Hytrel:

H=One-Piece Solid
HS=One-Piece Split

Close-Coupled Flanges

SIZE AND TYPE ——— 6S x 5/8

J=Type J (Finished Bore,
Zinc-Die Cast)

S=Type S (Finished Bore,
Cast Iron)

B=Type B (QD Bushed)

BORE SIZE

Spacer Flanges

SIZE AND TYPE ——— 6SC 35

SC=Type SC (Spacer)

SPACER LENGTH

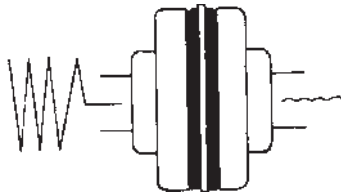
Spacer Hubs

SIZE AND TYPE ——— 6SC-H x 5/8

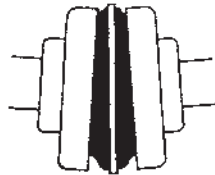
SC-H=Type SC (Spacer) Hub

BORE SIZE

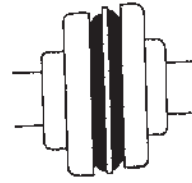
Four-Way Flexing Action Handles Shock, Vibration & Misalignment



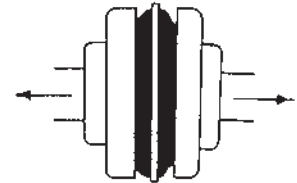
TORSIONAL
Absorbs torsional
shock, damps torsional
vibrations



ANGULAR
Allows for angular
misalignment



PARALLEL
Minimizes bearing
loads, absorbs parallel
misalignment with less
wear and energy loss



AXIAL
Allows for shaft end-float

D-FLEX COUPLING SLEEVES

	EPDM Rubber	Neoprene	Hytrel ⁽¹⁾
One-Piece Solid Construction	JE	JN	H
One-Piece Split Construction	JES	JNS	-
Two-Piece Construction	E	N	HS
Sizes Offered	3 - 10 JE, JES 4 - 16 E	3 - 10 JN, JNS 4 - 14 N	6 - 12 H, HS
Temperature Range	-30°F to +275°F	0°F to +200°F	-65°F to +250°F
Max Angular	1°	1°	1/4°
Max Parallel ⁽²⁾	.010 in. - .062 in.	.010 in. - .062 in.	.010 in. - .035 in.
Axial End-Float ^{(2) (3)}	.03 in. - .125 in.	.03 in. - .125 in.	.06 in. - .125 in.
Torsional Flexibility	15° Wind Up	15° Wind Up	7° Wind Up
Application Use	General	Good Oil Resistance	Downsizing For Use of Smaller Couplings

(1) Do not use with J or B flanges or as a replacement for other sleeves.

(2) Depends on coupling size.

(3) Increase the E dimension by this amount to accommodate end float.

D-Flex Couplings

D-FLEX COUPLING SLEEVES - PART NUMBERS

Coupling Size	EPDM			Neoprene			Hytrel	
	JE	JES	E	JN	JNS	N	H	HS
3	004208	004242	—	004209	004243	—	—	—
4	004210	004244	022190	004211	004245	022211	—	—
5	004212	004246	022191	004213	004247	022212	—	—
6	004214	004248	022192	004215	004249	022213	022183	022232
7	004216	004250	022193	004217	004251	022214	022184	022233
8	004218	004252	022194	004219	004253	022215	022185	022234
9	004220	004254	022195	—	—	022216	022186	022235
10	004222	004256	022196	—	—	022217	022187	022236
11	—	—	022197	—	—	022218	022188	022237
12	—	—	022198	—	—	022219	022189	022238
13	—	—	021990	—	—	021993	—	022239
14	—	—	021991	—	—	021994	—	425730
16	—	—	021992	—	—	—	—	—

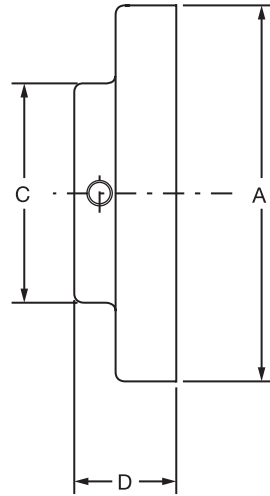
D-FLEX RATINGS

Element Size	Max. Bore				Max. RPM	EPDM & Neoprene		Hytrel	
	Straight Bore			Bushed		HP/100	Rated Torque (in. - lbs.)	HP/100	Rated Torque (in. - lbs.)
	Type J	Type S	Type SC	Type B					
3	7/8	—	—	—	9200	0.10	60	—	—
4	1	—	—	—	7600	0.19	120	—	—
5	1-1/8	1-1/4	1-1/8	—	7600	0.38	240	—	—
6	1-3/8	1-7/8	1-3/8	1-3/16	6000	0.71	450	2.90	1,800
7	—	1-7/8	1-5/8	1-3/16	5250	1.20	725	4.60	2,875
8	—	2-3/8	1-7/8	1-5/8	4500	1.80	1,135	7.20	4,530
9	—	2-7/8	2-1/8	1-15/16	3750	2.80	1,800	11.40	7,200
10	—	3-3/8	2-3/8	2-1/2	3600	4.60	2,875	18.00	11,350
11	—	3-7/8	2-7/8	2-13/16	3600	7.20	4,530	28.60	18,000
12	—	3-15/16	2-7/8	3-1/2	2800	11.40	7,200	50.00	31,500
13	—	4-1/2	3-3/8	3-15/16	2400	18.00	11,350	75.00	47,268
14	—	5	3-7/8	3-15/16	2200	28.60	18,000	115.00	72,480
16	—	6	—	4-1/2	1500	75.00	47,250	—	—

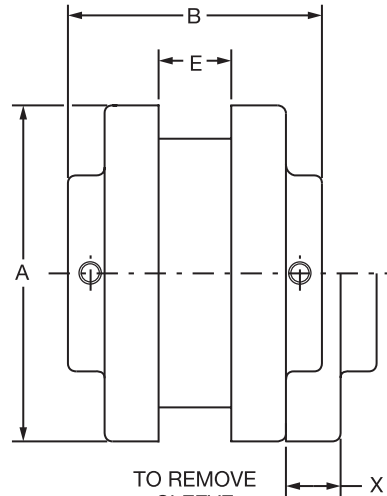
D-FLEX FLANGE/SLEEVE COMPATIBILITY

Flange Style	EPDM		Neoprene		Hytrel	
	JE/JES 1 Piece	E 2 Piece	JN/JNS 1 Piece	N 2 Piece	H 1 Piece	HS 2 Piece
Type J	√	√	√	√	—	—
Type S	√	√	√	√	√	√
Type B Bushed	√	√	√	√	—	—
SC Spacer	√	√	√	√	√	√

D-Flex Couplings



TYPE "J" FLANGE



TYPE "J" COUPLING

DIMENSIONS - TYPE "J"

Coupling Size	Min. Bore	Max. Bore	HP/100	EPDM/ Neoprene Torque (in. - lbs.)	Max. RPM	A	B	C	D	E	X	Weight (lbs.)	Inertia (lbs. ft. ²)
3J	3/8	7/8	0.10	60	9200	2.06	2.00	1.50	0.81	0.38	0.56	0.03	—
4J	1/2	1	0.19	120	7600	2.46	2.38	1.63	0.88	0.63	0.75	0.04	—
5J	1/2	1-1/8	0.38	240	7600	3.25	2.88	1.88	1.06	0.75	0.97	0.09	—
6J	5/8	1-3/8	0.71	450	6000	4.00	3.31	2.50	1.22	0.88	1.09	1.20	—

6J Minimum bore - 5/8 in.

PART NUMBERS

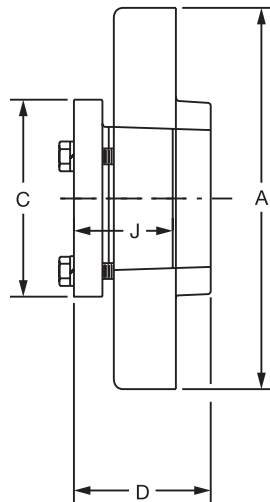
Bore (in.)	Coupling Flange			
	3J	4J	5J	6J
3/8	022700	—	—	—
1/2	022701	022708	022714	—
5/8	022702	022709	022715	022721
3/4	022703	022710	022716	022722
7/8	022704	022711	022717	022723
15/16	—	022712	022718	022724
1	—	022713	022719	022725
1-1/8	—	—	022720	022726
1-3/16	—	—	—	022727
1-1/4	—	—	—	022728
1-3/8	—	—	—	022729

Unless otherwise specified, all Type-J flanges are clearance fit per AGMA 9002.

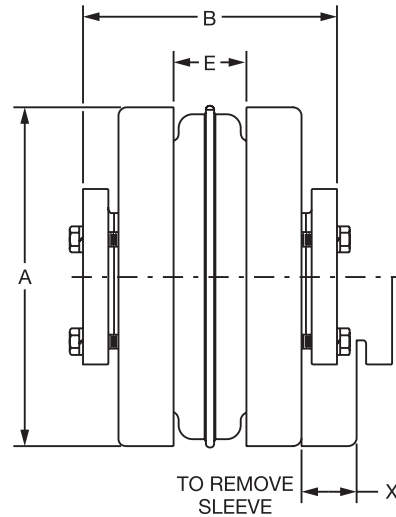
See page 27 for additional details.

Complete coupling consists of (2) J flanges, and (1) sleeve (from page 139).

D-Flex Couplings



TYPE "B" FLANGE



TYPE "B" COUPLING

DIMENSIONS - TYPE "B" QD BUSHED

Coupling Size	Bushing Type	Min. Bore	Max. Bore ⁽¹⁾	HP/100	EPDM/ Neoprene Torque (in. - lbs.)	Max. RPM	A	B	C	D	E	J	X	Weight (lbs.) ⁽²⁾		Inertia (lbs. ft. ²)
														Flange	Bushing	
6B	JA	1/2	1-3/16	0.71	450	6000	4.00	3.31	2.00	1.53	0.88	1.00	1.09	1.30	0.40	—
7B	JA	1/2	1-3/16	1.20	725	5250	4.63	3.44	2.00	1.59	1.00	1.00	1.31	1.90	0.40	—
8B	SH	1/2	1-5/8	1.80	1135	4500	5.45	4.06	2.63	1.84	1.13	1.31	1.50	2.90	0.90	—
9B	SD	1/2	1-15/16	2.80	1800	3750	6.35	4.63	3.19	2.19	1.44	1.81	1.75	4.80	1.60	—
10B	SK	1/2	2-1/2	4.60	2875	3600	7.50	5.63	3.88	1.84	1.63	1.94	2.00	7.80	2.70	—
11B	SF	1/2	2-15/16	7.20	4530	3600	8.63	6.56	4.63	2.13	1.88	2.00	2.38	12.00	3.80	—
12B	E	7/8	3-1/2	11.40	7200	2800	10.00	7.94	6.00	2.69	2.31	2.75	2.69	18.00	9.00	—
13B	F	1	3-15/16	18.00	11350	2400	11.75	9.31	6.63	3.69	2.69	3.75	3.00	31.20	14.00	—
14B	F	1	3-15/16	28.60	18000	2200	13.88	10.44	6.63	3.69	3.25	3.75	3.50	51.40	14.00	—
16B	J	1-1/2	4-1/2	75.00	47250	1500	18.88	13.25	7.25	4.75	4.75	4.63	4.50	120.00	21.00	—

(1) Max bore with shallow key

(2) Approximate weight for each flange; average weight for each bushing

(3) Hytrel Elements not to be used with QD flanges

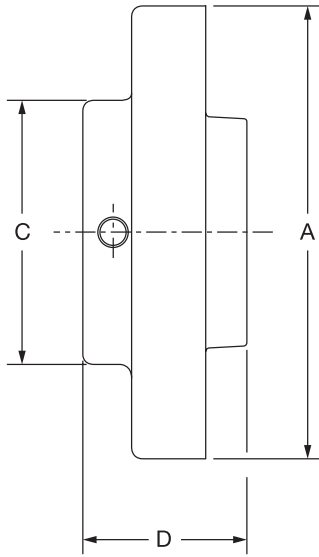
PART NUMBERS

	6B	7B	8B	9B	10B	11B	12B
Part No.	022501	022502	022503	022504	022505	022506	022507

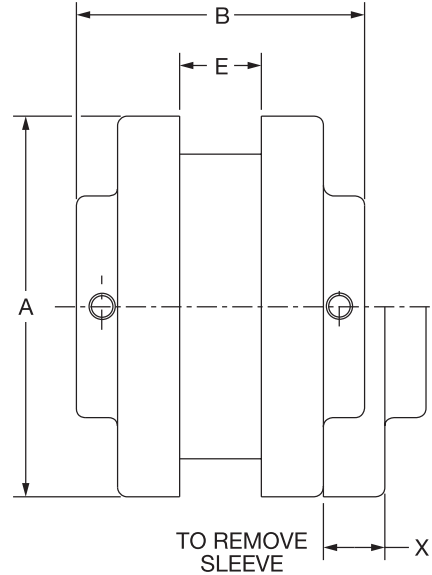
	13B	14B	16B
Part No.	022508	022509	022510

Complete coupling consists of (2) B flanges, (1) sleeve and (2) QD Bushings. QD Bushings must be ordered separately (from page 6).

D-Flex Couplings



TYPE "S" FLANGE



TYPE "S" COUPLING

DIMENSIONS - TYPE "S"

Coupling Size	Min. Bore	Max. Bore #	HP/100*	EPDM/ Neoprene Torque (in. - lbs.)	Hytrel Torque (in. - lbs.)	Max. RPM	A	B	C	D	E	X	Weight (lbs.)	Inertia (lbs. ft. ²)
5S	1/2	1-1/4	0.38	240	—	7600	3.25	2.81	1.88	1.34	0.75	0.97	1.1	—
6S	1/2	1-7/8	0.71	450	1,800	6000	4	3.5	2.81	1.63	0.88	1.09	1.9	—
7S	1/2	1-7/8	1.2	725	2,875	5250	4.63	3.94	2.81	1.85	1	1.31	2.6	—
8S	1/2	2-3/8	1.8	1135	4,530	4500	5.45	4.44	3.25	2.1	1.13	1.5	4.4	—
9S	9/16	2-7/8	2.8	1800	7,200	3750	6.35	5.06	4.13	2.4	1.44	1.75	6.5	—
10S	1	3-3/8	4.6	2875	11,350	3600	7.5	5.69	4.75	2.72	1.63	2	10.5	—
11S	1-1/4	3-7/8	7.2	4530	18,000	3600	8.63	7.13	5.63	3.44	1.88	2.38	18.1	—
12S	1-1/2	3-15/16	11.4	7200	31,500	2800	10	8.25	5.75	4	2.31	2.69	27.8	—
13S	2 in. Reb.	4-1/2	18	11350	47,268	2400	11.75	9.25	6.75	4.5	2.69	3.06	45.2	—
14S	2 in. Reb.	5	28.6	18000	72,480	2200	13.88	9.88	7.5	4.757	3.25	3.5	69.1	—
16S	2 in. Reb.	6	75	47250	—	1500	18.88	14.25	8	6	4.75	4.25	125.3	—

Max bore with shallow keyway. For max bore with standard keyway, see page 157.

* Ratings based on EPDM & Neoprene. For Hytrel HP/100 ratings, see page 139.

D-Flex Couplings

TYPE "S" FLANGE PART NUMBERS, INCH BORE

Bore (in.)	Coupling Flange Size										
	5S	6S	7S	8S	9S	10S	11S	12S	13S	14S	16S
Reborable	004976	004977	004978	004979	004980	004981	004982	004983	004993	004994	004995
1/2	004498	—	—	—	—	—	—	—	—	—	—
5/8	004500	004511	004534	—	—	—	—	—	—	—	—
3/4	004502	004513	004536	004559	—	—	—	—	—	—	—
7/8	004504	004515	004538	004561	004586	—	—	—	—	—	—
15/16	004505	004516	004539	004562	004587	—	—	—	—	—	—
1	004506	004517	004540	004563	004588	—	—	—	—	—	—
1-1/8	004508	004519	004542	004565	004590	004619	—	—	—	—	—
1-3/16	*004509	004520	004543	004566	004591	004620	—	—	—	—	—
1-1/4	†004510	004521	004544	004567	004592	004621	004656	—	—	—	—
1-5/16	—	004522	004545	004568	004593	004622	004657	—	—	—	—
1-3/8	—	004523	004546	004569	004594	004623	004658	—	—	—	—
1-7/16	—	*004524	004547	004570	004595	004624	004659	—	—	—	—
1-1/2	—	†004525	004548	004571	004596	004625	004660	004696	—	—	—
1-5/8	—	004527	*004550	004573	004598	004627	004662	004698	—	—	—
1-11/16	—	004528	004551	004574	004599	004628	004663	004699	—	—	—
1-3/4	—	004529	004552	004575	004600	004629	004664	004700	—	—	—
1-7/8	—	004531	†004554	004577	004602	004631	004666	004702	—	—	—
1-15/16	—	—	—	004578	004603	004632	004667	004703	—	—	—
2	—	—	—	004579	004604	004633	004668	004704	—	—	—
2-1/8	—	—	—	†004581	004606	004635	004670	004706	—	—	—
2-3/16	—	—	—	004582	004607	004636	004671	004707	—	—	—
2-1/4	—	—	—	004583	004608	004637	004672	004708	—	—	—
2-3/8	—	—	—	004585	*004610	004639	004674	004710	004996	—	—
2-7/16	—	—	—	—	004611	004640	004675	004711	—	—	—
2-1/2	—	—	—	—	†004612	004641	004676	004712	—	—	—
2-5/8	—	—	—	—	004614	004643	004678	004714	—	—	—
2-11/16	—	—	—	—	004615	004644	004679	004715	—	—	—
2-3/4	—	—	—	—	004616	*004645	004680	004716	—	—	—
2-7/8	—	—	—	—	004618	†004647	004682	004718	004997	004998	—
2-15/16	—	—	—	—	—	004648	004683	004719	—	—	—
3	—	—	—	—	—	004649	004684	004720	—	—	—
3-1/8	—	—	—	—	—	004651	004686	004722	—	—	—
3-1/4	—	—	—	—	—	004653	004688	004724	—	—	—
3-5/16	—	—	—	—	—	004654	004689	004725	—	—	—
3-3/8	—	—	—	—	—	004655	*†004690	004726	—	—	—
3-7/16	—	—	—	—	—	—	004691	004727	—	—	—
3-1/2	—	—	—	—	—	—	004692	004728	—	—	—
3-5/8	—	—	—	—	—	—	004693	004730	—	—	—
3-11/16	—	—	—	—	—	—	—	004731	—	—	—
3-3/4	—	—	—	—	—	—	004694	004732	—	—	—
3-7/8	—	—	—	—	—	—	004695	*†004734	—	—	—
3-15/16	—	—	—	—	—	—	—	004735	—	—	—

Unless otherwise specified, all Type-S flanges are clearance fit per AGMA 9002.

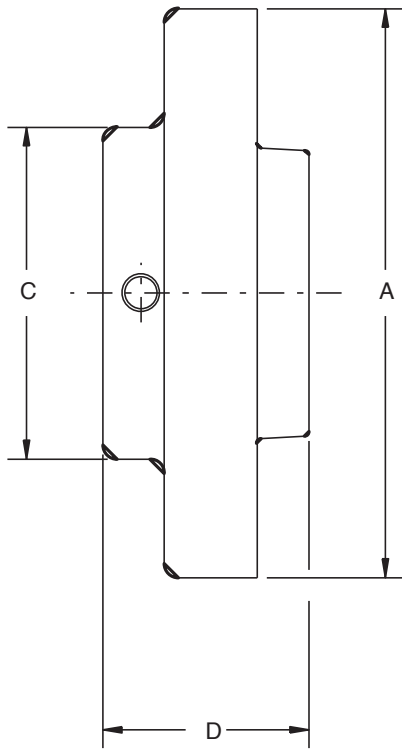
See page 157 for additional details.

† Max bore for reborable flanges.

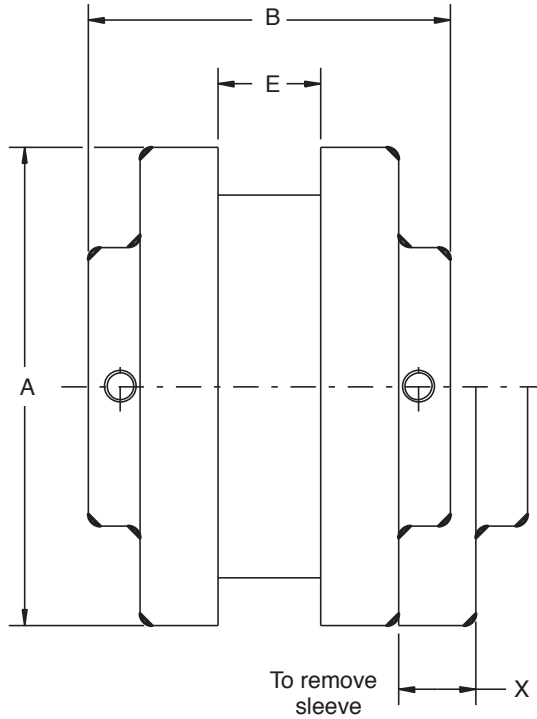
Complete coupling consists of (2) S flanges and (1) sleeve (from page 139).

* Max bore with std. square keyway. Larger bores have rectangular keyways & keys supplied.

D-Flex Couplings



Type "S" flange



Type "S" coupling

D-FLEX TYPE "S" COUPLINGS** - METRIC

Coupling Size	Min. Bore (mm)	Max. Bore (mm)	EPDM and Neoprene		Hytrel		Max. RPM	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	X (mm)	Mass (kg.)	Inertia ⁽¹⁾ (kg.-m ²)
			kW/100	Torque (N-m)	kW/100	Torque (N-m)									
5S	13	32*	0.28	27	—	—	7600	83	71	48	34	19	25	0.50	0.0008
6S	13	40*	0.53	51	2.16	203	6000	102	89	71	41	22	28	0.90	0.0026
7S	13	48*	0.90	82	3.43	325	5250	118	100	71	47	25	33	1.20	0.0046
8S	13	60*	1.34	128	5.37	512	4500	138	113	83	53	29	38	2.00	0.0127
9S	23	68*	2.09	203	8.51	814	3750	161	129	92	61	37	44	2.90	0.0213
10S	28	80*	3.43	325	13.43	1282	3600	191	145	111	69	41	51	4.80	0.0474
11S	30	96*	5.37	512	21.34	2034	3600	219	181	143	87	48	60	8.20	0.0958
12S	38	108*	8.50	814	37.31	3559	2800	254	210	146	102	59	68	12.60	0.1933
13S	51	114*	13.43	1282	55.97	5341	2400	299	235	171	111	68	78	20.50	0.4256
14S	51	127*	21.34	2034	85.82	8190	2200	353	251	191	114	83	89	31.30	0.9376
16S	51	152*	55.95	5339	—	—	1500	480	362	203	152	121	108	56.80	3.8516

* Max Bores with metric shallow keys. Metric Shallow keys have standard height less 1mm

** Includes metric setscrews

(1) Inertia values are for complete coupling with rough stock bore and split EPDM element.

D-Flex Couplings

TYPE “S” FLANGE PART NUMBERS, METRIC BORE

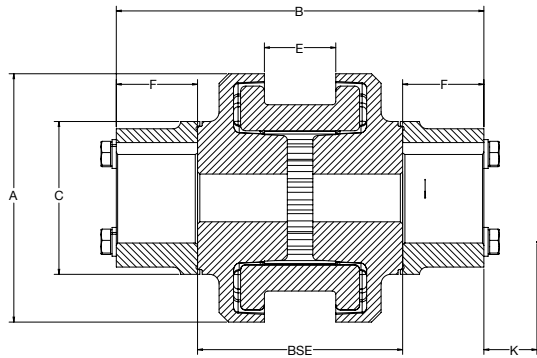
Bore (mm)	Coupling Flange Size										
	5S	6S	7S	8S	9S	10S	11S	12S	13S	14S	16S
Reborable	004976	004977	004978	004979	004980	004981	004982	004983	004993	004994	004995
14	004856	004865	004978	004979	—	—	—	—	—	—	—
16	004857	004866	004878	004893	—	—	—	—	—	—	—
18	004858	004867	004879	004894	—	—	—	—	—	—	—
19	004859	004868	004880	004895	—	—	—	—	—	—	—
20	004860	004869	004881	004896	—	—	—	—	—	—	—
22	004861	004870	004882	004897	004916	—	—	—	—	—	—
24	004862	004871	004883	004898	004917	—	—	—	—	—	—
25	004863	004872	004884	004899	004918	—	—	—	—	—	—
28	004864	004873	004885	004900	004919	004928	—	—	—	—	—
30	004193	004874	004886	004901	004920	004929	004942	—	—	—	—
32	—	004875	004887	004902	004921	004930	004943	—	—	—	—
35	—	004876	004888	004903	004922	004931	004944	—	—	—	—
38	—	394350	004889	004904	004923	004932	004945	004960	—	—	—
40	—	—	004890	004905	004924	004933	004946	004961	—	—	—
42	—	—	004891	004906	004925	004934	004947	004962	—	—	—
45	—	—	004892	004907	004926	004935	004948	004963	—	—	—
48	—	—	005006	004908	004927	004936	004949	004964	—	—	—
50	—	—	005007	004909	004181	004937	004950	004965	—	—	—
55	—	—	—	004910	004182	004938	004951	004966	—	—	—
60	—	—	—	005008	005009	004939	004952	004967	—	—	—
65	—	—	—	—	395373	004940	004953	004968	004177	—	—
70	—	—	—	—	—	004941	004954	004969	—	—	—
75	—	—	—	—	—	395372	004955	004970	004178	—	—
80	—	—	—	—	—	395374	004956	004971	004180	004179	004757
85	—	—	—	—	—	—	004957	004972	—	—	—
90	—	—	—	—	—	—	004958	004973	—	—	—
95	—	—	—	—	—	—	004959	004974	—	—	—
100	—	—	—	—	—	—	—	004975	—	—	—

Unless otherwise specified, all D-Flex flanges are clearance fit per ISO R775. See page 159 for additional details.

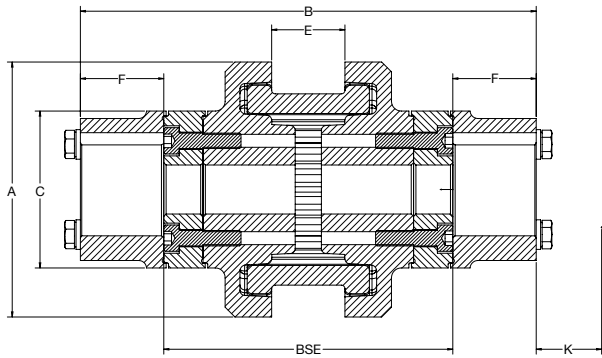
D-FLEX COUPLING SLEEVES

Coupling Size	EPDM			Neoprene			Hytrel	
	JE	JES	E	JN	JNS	N	H	HS
Element Construction	One-piece solid	One-piece split	Two-piece	One-piece solid	One-piece split	Two-piece	One-piece solid	Two-piece
5	004212	004246	022191	004213	004247	022212	—	—
6	004214	004248	022192	004215	004249	022213	022183	022232
7	004216	004250	022193	004217	004251	022214	022184	022233
8	004218	004252	022194	004219	004253	022215	022185	022234
9	004220	004254	022195	—	—	022216	022186	022235
10	004222	004256	022196	—	—	022217	022187	022236
11	—	—	022197	—	—	022218	022188	022237
12	—	—	022198	—	—	022219	022189	022238
13	—	—	021990	—	—	021993	—	022239
14	—	—	021991	—	—	021994	—	425730
16	—	—	021992	—	—	—	—	—

D-Flex Couplings



Type 1



Type 2

DIMENSIONS

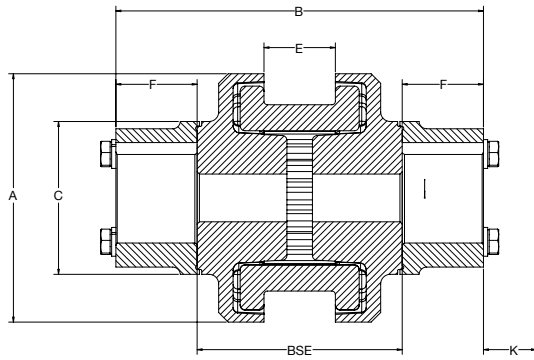
Cplg. Size	BSE Distance		Pump Standard	Flange Number	Spacer Design	Min. Bore (in.)	Max. Bore (in.)	A (in.)	B (in.)	C (in.)	E (in.)	F (in.)	K (in.)	Inertia (lbs. - in. ²) ⁽¹⁾	Weight (lbs.) ⁽²⁾
	(in.)	(mm)													
5SC	3.5	89	ANSI	5SC35	1	0.500	1.125	3.250	—	2.000	0.750	1.090	0.560	—	—
	3.94	100	ISO	5SC-100mm	2				6.063					3.69	4.35
	5.51	140	ISO	5SC-140mm	—				7.638					4.29	5.45
6SC	3.5	89	ANSI	6SC35	1	0.625	1.375	4.000	—	2.500	0.875	1.220	0.750	—	—
	3.94	100	ISO	6SC-100mm	2				6.299					11.02	7.91
	4.375	111	ANSI	6SC44	—				—					—	—
	5	127	ANSI	6SC50	—				—					—	—
	5.51	140	ISO	6SC-140mm	2				7.874					13.30	9.99
	7.09	180	ISO	6SC-180mm					9.449					15.70	12.25
	9.84	250	ISO	6SC-250mm					12.205					19.90	16.25
7SC	3.5	89	ANSI	7SC35	—	0.625	1.625	4.625	—	2.810	1.000	1.470	0.630	15.93	9.58
	3.94	100	ISO	7SC-100mm	1				6.772					—	—
	4.375	111	ANSI	7SC44	—				—					—	—
	5	127	ANSI	7SC50	—				—					—	—
	5.51	140	ISO	7SC-140mm	2				8.346					18.35	11.58
	7.09	180	ISO	7SC-180mm					9.921					20.67	13.82
	9.84	250	ISO	7SC-250mm					12.677					24.75	17.74
8SC	3.5	89	ANSI	8SC35	—	0.750	1.875	4.450	—	3.250	1.130	1.720	0.810	—	—
	3.94	100	ISO	8SC-100mm	1				7.323					32.94	13.38
	4.375	111	ANSI	8SC44	—				—					—	—
	5	127	ANSI	8SC50	—				—					—	—
	5.51	140	ISO	8SC-140mm	2				8.898					39.16	17.06
	7.09	180	ISO	8SC-180mm					10.472					43.36	20.06
	9.84	250	ISO	8SC-250mm					13.228					50.70	25.28
8SC-10	3.5	89	ANSI	8SC35-10	1	1.125	2.375	—	4.375	—	2.340	1.190	—	—	
	5	127	ANSI	8SC50-10	2			—					—	—	
9SC	3.5	89	ANSI	9SC35	—	0.875	2.125	6.350	—	3.625	1.440	1.970	1.060	—	—
	3.94	100	ISO	9SC-100mm	1				7.795					65.57	20.13
	4.375	111	ANSI	9SC44	—				—					—	—
	5	127	ANSI	9SC50	—				—					—	—
	5.51	140	ISO	9SC-140mm	1				9.370					76.97	25.37
	7.09	180	ISO	9SC-180mm	2				10.945					78.03	26.77
	9.84	250	ISO	9SC-250mm					13.701					89.09	33.09

(1) Dodge D-Flex Type-SC couplings are available in custom BSE dimensions within this range. Contact Baldor for further details.

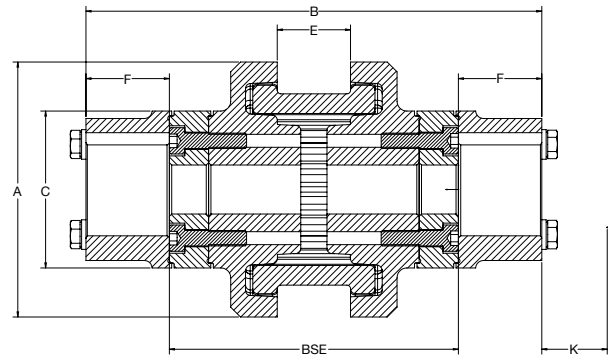
(2) Inertia is for the complete coupling with rough stock bore and fully split EPDM element.

(3) Weight is for the complete coupling with rough stock bore and fully split EPDM element.

D-Flex Couplings



Type 1



Type 2

DIMENSIONS

Cplg. Size	BSE Distance		Pump Standard	Flange Number	Spacer Type	Min. Bore (in.)	Max. Bore (in.)	A (in.)	B (in.)	C (in.)	E (in.)	F (in.)	K (in.)	Inertia (lbs. - in. ²) ⁽¹⁾	Weight (lbs.) ⁽²⁾
	(in.)	(mm)													
9SC-11	5	127	ANSI	9SC50-11	1	1.125	2.875	6.350	—	5.250	1.440	2.720	1.190	—	—
	7	178	ANSI	9SC70-11					—					—	
	7.75	197	MISC	9SC78-11					—					—	
10SC	4.75	121	MISC	10SC48	—	1.125	2.375	7.500	—	4.375	1.614	2.375	1.190	—	—
	5	127	ANSI	10SC50	—				—					—	
	5.51	140	ISO	10SC-140mm	1				10.079					160.15	36.38
	7.09	180	ISO	10SC-180mm	2				11.654					170.29	40.44
	9.84	250	ISO	10SC-250mm					14.409					193.69	49.58
10SC-13	7	178	ANSI	10SC70-13	—	2.125	3.375	7.500	—	6.125	3.375	1.880	—	—	
	7.75	197	MISC	10SC78-13	—				—				—		
	10	254	MISC	10SC100-13	—				—				—	—	
11SC	4.75	121	MISC	11SC48	—	1.125	2.875	8.630	—	5.250	1.890	2.720	1.190	—	—
	5	127	ANSI	11SC50	—				—					—	—
	5.51	140	ISO	11SC-140mm	1				10.866					338.07	56.75
	7.09	180	ISO	11SC-180mm					12.441					377.43	66.27
	9.84	250	ISO	11SC-250mm	2				15.197					419.65	77.91
11SC-14	7	178	ANSI	11SC70-14	—	3.875	3.875	8.630	—	6.500	3.840	2.000	—	—	
	7.75	197	MISC	11SC78-14	—				—				—	—	
	10	254	MISC	11SC100-14	—				—				—	—	
12SC	7	178	ANSI	12SC70	—	1.875	2.875	10.000	—	5.750	2.323	2.970	1.500	—	—
	7.09	180	ISO	12SC-180mm	1				12.913					668.08	84.62
	7.75	197	MISC	12SC78	—				—					—	—
	9.84	250	ISO	12SC-250mm	2				15.669					756.72	101.00
12SC-14	7	178	ANSI	12SC70-14	—	3.875	3.875	10.000	—	6.500	3.840	2.000	—	—	
	7.75	197	MISC	12SC78-14	—				—				—	—	
	10	254	MISC	12SC100-14	—				—				—	—	
13SC	7.09	180	ISO	13SC-180mm	1	2.125	3.375	11.750	13.701	6.125	2.677	3.346	1.880	1483.55	120.50
	7.75	197	MISC	13SC78	—				—					—	—
	9.84	250	ISO	13SC-250mm	2				16.457					1458.83	127.44
14SC	7.75	197	MISC	14SC78	—	—	3.875	13.875	—	6.500	3.250	3.840	2.000	—	—

(1) Dodge D-Flex Type-SC couplings are available in custom BSE dimensions within this range. Contact Baldor for further details.

(2) Inertia is for the complete coupling with rough stock bore and fully split EPDM element.

(3) Weight is for the complete coupling with rough stock bore and fully split EPDM element.

D-Flex Couplings

TYPE "SC" COUPLINGS - SPACER FLANGE PART NUMBERS

BSE Distance		Pump Standard	Coupling Size														
(inch)	(mm)		5SC	6SC	7SC	8SC	8SC-10	9SC	9SC-11	10SC	10SC-13	11SC	11SC-14	12SC	12SC-14	13SC	14SC
3.5	89	ANSI	022000	022001	022004	022007	022775	022010	—	—	—	—	—	—	—	—	—
3.94	100	ISO	022424	022422	022826	022830	—	022834	—	—	—	—	—	—	—	—	—
4.375	111	ANSI	—	022002	022005	022008	—	022011	—	—	—	—	—	—	—	—	—
4.75	121	MISC	—	—	—	—	—	—	—	022013	—	022015	—	—	—	—	—
5	127	ANSI	—	022003	022006	022009	022776	022012	022777	022014	—	022016	—	—	—	—	—
5.51	140	ISO	022425	022823	022827	022831	—	022835	—	022838	—	022841	—	—	—	—	—
7	178	ANSI	—	—	—	—	—	—	022778	—	022780	—	022783	022017	022786	—	—
7.09	180	ISO	—	022824	022828	022832	—	022836	—	022839	—	022842	—	022844	—	022846	—
7.75	197	ANSI	—	—	—	—	—	—	022779	—	022781	—	022784	022018	022787	021997	021998
9.84	250	ISO	—	022825	022829	022833	—	022837	—	022840	—	022843	—	022845	—	022847	—
10	254	MISC	—	—	—	—	—	—	—	—	022782	—	022785	—	022788	—	—

Additional spacer lengths are available for D-Flex Type-SC couplings. Minimum and maximum BSE's are shown in dimensional information on page 146.

SPACER SHAFT HUB PART NUMBERS - INCH BORE

Bore (inch)	Coupling Size									
	5H	6H	7H	8H	9H	10H	11H	12H	13H	14H
Reborable	022220	022221	022222	022223	022224	022225	022226	022227	022228	660248
Finished Bore Hubs										
1/2	022329	—	—	—	—	—	—	—	—	—
5/8	022331•	022340	022353	—	—	—	—	—	—	—
11/16	022332	022341	022354	—	—	—	—	—	—	—
3/4	022333•	022342•	022355	022368	—	—	—	—	—	—
7/8	022335•	022344•	022357•	022370	022387	—	—	—	—	—
15/16	022336	022345	022358	022371	022388	—	—	—	—	—
1	022337•	022346•	022359•	022372•	022389	—	—	—	—	—
1-1/8	022339•	022348•	022361•	022374•	022391	022409	0022452	—	—	—
1-1/8 ⁽¹⁾	—	—	—	—	022392 ⁽¹⁾ •	022410 ⁽¹⁾ •	022453 ⁽¹⁾	—	—	—
1-3/16	—	022349	022362	022375	022393	022411	022454	—	—	—
1-1/4	—	022350•	022363	022376	022394	022412	022455	—	—	—
1-5/16	—	022351	022364	022377	022395	022413	022456	—	—	—
1-3/8	—	022352	022365•	022378•	022396•	022414	022457	—	—	—
1-7/16	—	—	—	022379	022397	022415	022458	—	—	—
1-1/2	—	—	022366•	022380•	022398•	022416	022459	—	—	—
1-9/16	—	—	—	022381	022399	022417	022460	—	—	—
1-5/8	—	—	022367•	022382•	022400•	022418•	022461	—	—	—
1-5/8 ⁽¹⁾	—	—	—	—	—	—	022462 ⁽¹⁾	—	—	—
1-3/4	—	—	—	022384•	022402•	022420	022464	—	—	—
1-7/8	—	—	—	022386•	022404•	022428•	022466•	022483	—	—
1-15/16	—	—	—	—	022405	022429	022467	022484	—	—
2	—	—	—	—	022406	022430	022468	022485	—	—
2-1/8	—	—	—	—	022408•	022432•	022470•	022487	022813	—
2-3/16	—	—	—	—	—	022433	022471	022488	—	—
2-1/4	—	—	—	—	—	022434	022472	022489	—	—
2-5/16	—	—	—	—	—	022435	022473	022490	—	—
2-3/8	—	—	—	—	—	022436•	022474•	022491	022810	022815•
2-3/8 ⁽¹⁾	—	—	—	—	—	—	—	022492 ⁽¹⁾	022814 ⁽¹⁾	—
2-7/16	—	—	—	—	—	—	022475	022493	—	—
2-1/2	—	—	—	—	—	—	022476	022494	—	—
2-5/8	—	—	—	—	—	—	022478	022496	—	—
2-11/16	—	—	—	—	—	—	022479	022497	—	—
2-3/4	—	—	—	—	—	—	022480	022498	—	—
2-7/8	—	—	—	—	—	—	022482•	022500	022811	022816
3-3/8	—	—	—	—	—	—	—	—	022812	022817
3-7/8	—	—	—	—	—	—	—	—	—	022818

• Stock hub assemblies

(1) HS (Short Hub)

Complete coupling consists of (2) shaft hubs, (2) spacer flanges, and (1) sleeve (see page 139.)

Unless otherwise specified, all D-Flex Type SC shaft hubs are clearance fit per AGMA 9002. See page 157 for additional details.

D-Flex Couplings

SPACER SHAFT HUB PART NUMBERS - METRIC BORE

Bore (mm)	Coupling Size									
	5H	6H	7H	8H	9H	10H	11H	12H	13H	14H
Metric Hardware Kit	411982	411983	411984	411985	411986	411987	411988	411989	411990	426296
Reborable	022220	022221	022222	022223	022224	022225	022226	022227	022228	660248
12	022848	—	—	—	—	—	—	—	—	—
14	022849	—	—	—	—	—	—	—	—	—
16	022850	022859	022871	—	—	—	—	—	—	—
18	022851	022860	022872	—	—	—	—	—	—	—
19	022852	022861	022873	—	—	—	—	—	—	—
20	022853	022862	022874	022885	—	—	—	—	—	—
22	022854	022863	022875	022886	—	—	—	—	—	—
24	022855	022864	022876	022887	022899	—	—	—	—	—
25	022856	022865	022877	022888	022900	—	—	—	—	—
28	022857	022866	022878	022889	022901	—	—	—	—	—
30	022858	022867	022879	022890	022902	022911	022922	—	—	—
32	—	022868	022880	022891	022903	022912	022923	—	—	—
35	—	022869	022881	022892	022904	022913	022924	—	—	—
38	—	022870	022882	022893	022905	022914	022925	—	022942	—
40	—	—	022883	022894	022906	022915	022926	—	022943	—
42	—	—	022884	022895	022907	022916	022927	—	022944	—
45	—	—	—	022896	022908	022917	022928	—	022945	—
48	—	—	—	022897	022909	022918	022929	022935	022946	—
50	—	—	—	022898	022910	022919	022930	022936	022947	—
55	—	—	—	—	—	022920	022931	022937	022948	—
60	—	—	—	—	—	022921	022932	022938	022949	—
65	—	—	—	—	—	—	022933	022939	022950	—
70	—	—	—	—	—	—	022934	022940	022951	—
75	—	—	—	—	—	—	—	—	022952	—
80	—	—	—	—	—	—	—	—	022953	—
85	—	—	—	—	—	—	—	—	022954	—

* Includes metric setscrews

(1) Unless otherwise specified, all D-Flex shaft hubs are clearance fit per ISO R775. See page 159 for additional details.

FEATURES/BENEFITS

Para-Flex® Couplings



QD Flange Design

- Utilizes standard QD bushings for easy installation and removal
- Industry leading bore and torque capacities versus competitive designs
- Hardware installs from inside or outside of the hub for mounting flexibility
- Pre-assembled for quick installation

Superior “Problem Solver” Element Design

- Industry leading misalignment capabilities
- End split reinforcement for increased torque ratings and extended life
- Reinforced torque-carrying tension cords prevent unexpected downtime
- Uniform and centered beads prevent element pull out during operation
- Protects connected equipment by damping vibrations and shock loads

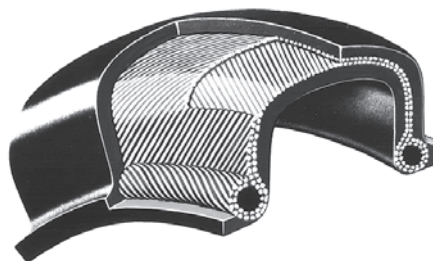
Industry Leading Five-Year Limited Warranty

- Over 50 years of proven performance
- Reliable product operation

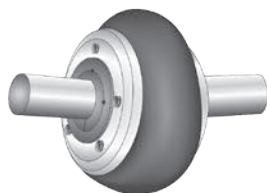


Increased Productivity

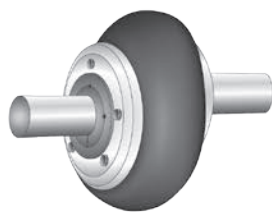
- Non-lubricated design assures trouble-free operation
- Visual inspection saves time and allows for preventive maintenance
- Split element for easy installation



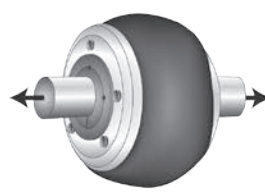
Accommodates Misalignment



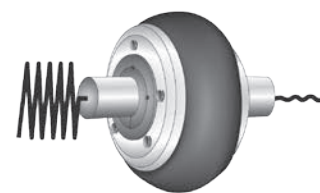
Takes 4° angular misalignment



Takes 1/8 in. parallel misalignment



Takes end-float of 1/4 in. to 5/16 in.



Damps vibrations

Para-Flex® Couplings

Specification

Para-Flex couplings employ a molded, non-lubricated elastomeric flexing member loaded in shear. The flexible element is compounded natural or neoprene rubber with textile cord reinforcement throughout and has an extra layer of reinforcement adjacent to the split for added durability. The compound of natural rubber element shall be suitable for operation in ambient temperature from -45°F to +180°F.

The flexible element is attached by clamping between axially separable rings with exposed cap screws. The couplings are designed to be capable of accommodating combined misalignments of 4° angular, 1/8 in. parallel, and 5/16 in. end float at the full rating of the coupling without restricting the life of the coupling. The flexible element must be replaceable without disturbing the coupled equipment and without the requirement for realignment.

The coupling assemblies have QD bushing shaft attachment method.

1 PX40: 4° angular, 1/16 in. parallel, 3/16 in. end float.

2 PX110: 4° angular, 1/8 in. parallel, 1/4 in. end float.

Para-Flex couplings are static conductive.

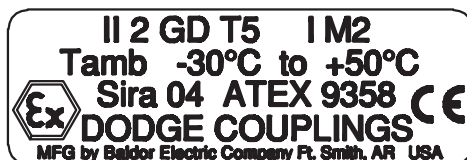
How to Order

Standard couplings consist of:

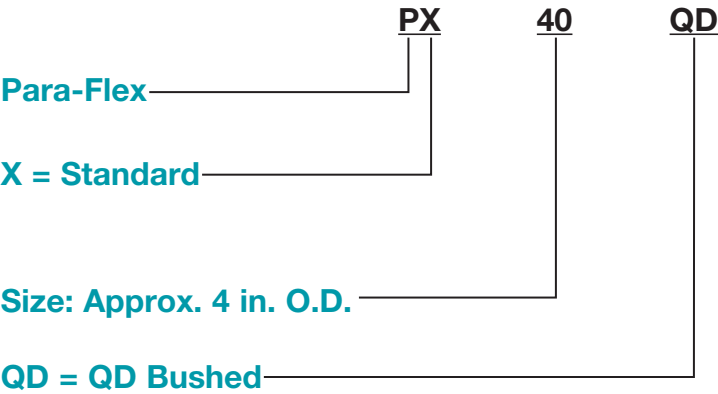
- (2) Flange assemblies
- (1) Flexible element
- (2) Bushings (QD)

ATEX Approved

- All documents and markings included with standard product to meet ATEX requirements
- No additional charges



Para-Flex® Couplings - Nomenclature



BUSHINGS & HUBS

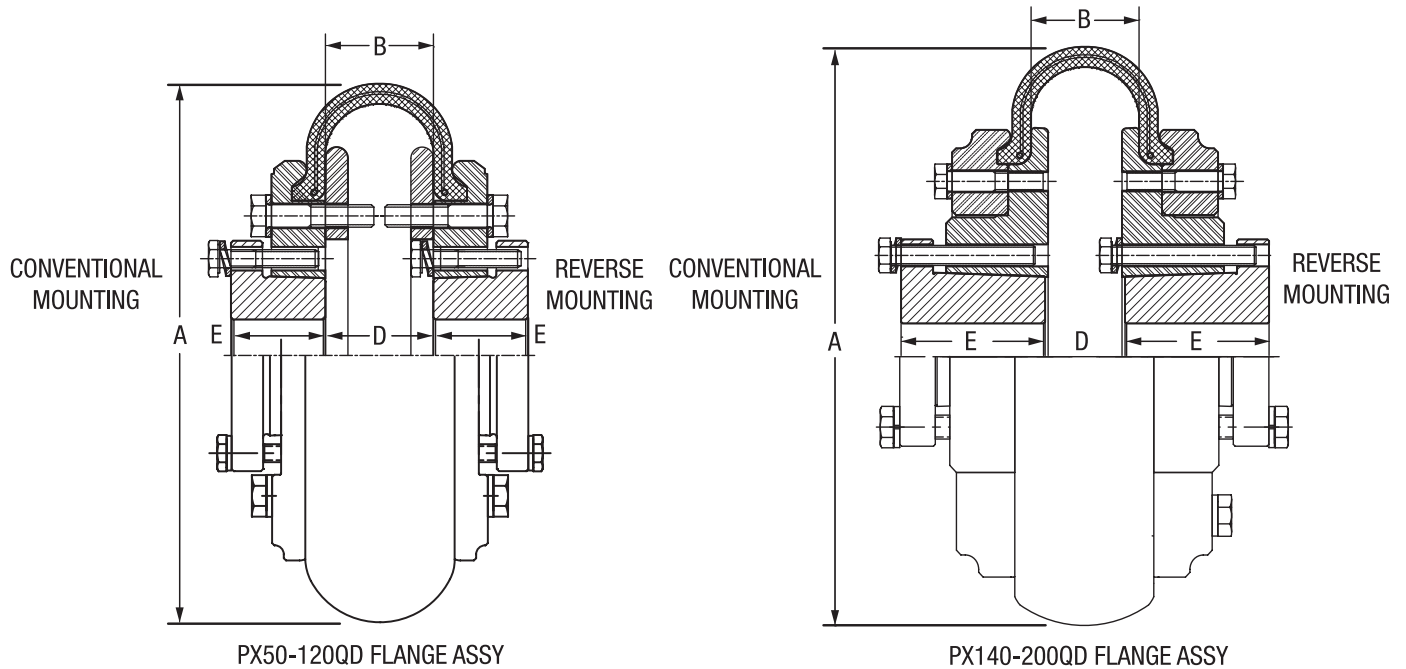
SHEAVES

SYNCHRONOUS DRIVES

COUPLINGS

PART NUMBER INDEX

Para-Flex® Couplings



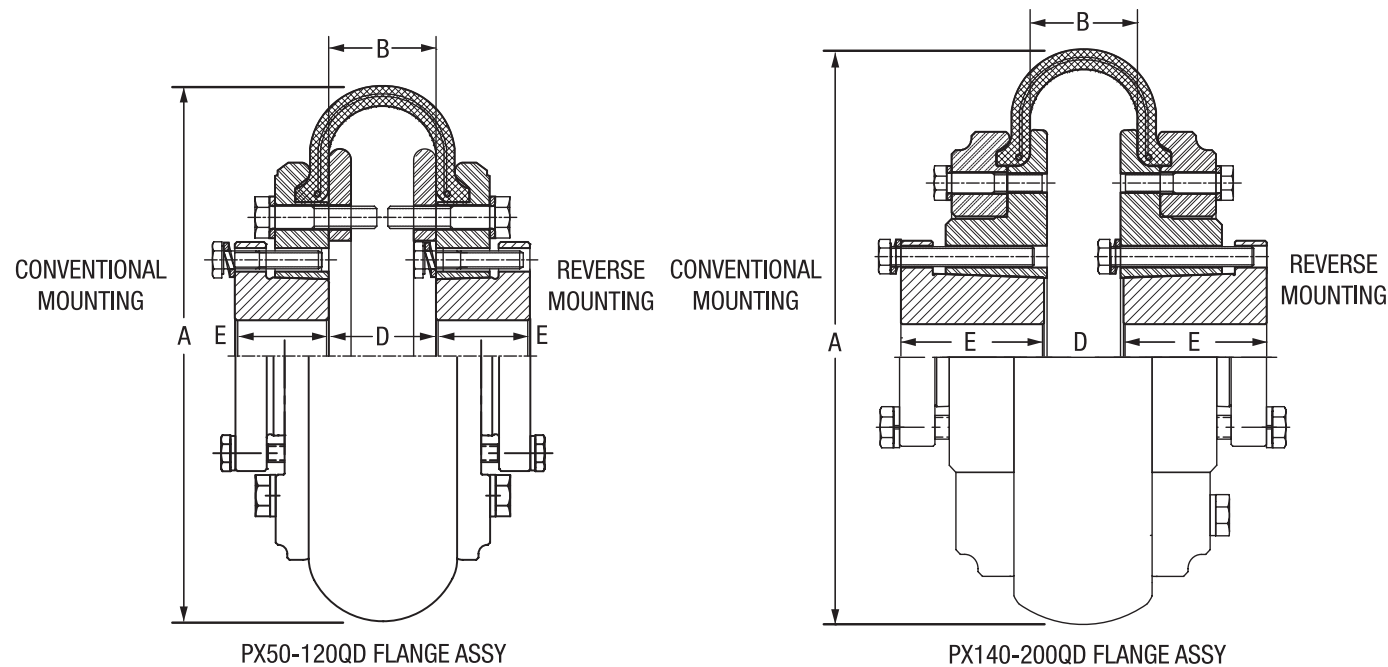
DIMENSIONS - STANDARD, QD BUSHED

Coupling Size	Bushing Size	Max. Bore (in.)			HP/100	Torque Rating (in. - lbs.)	Max. RPM	Style	Dimensions (in.)				Weight ⁽¹⁾ (lbs.)	Inertia ⁽²⁾ (lb. - ft.)
		Full kW	Shallow kW	No kW					A	B	D	E		
PX50QD	JA	1	1-3/16	1-1/4	1.43	900	4500	1	5-1/4	3-7/8	1	1-17/32	4.7	0.08
PX60QD	SH	1-3/8	1-5/8	1-11/16	2.86	1800	4000	1	6-1/2	4-23/32	1-1/4	1-25/32	8.0	0.24
PX70QD	SDS	1-5/8	1-15/16	2	3.49	2200	3600	1	7-3/8	4-17/32	1-5/16	1-1/2	10.7	0.45
PX80QD	SK	2-1/8	2-1/2	2-5/8	5.72	3600	3100	1	8-3/8	5-13/16	3-7/8	1-1/2	15.5	0.88
PX90QD	SK	2-1/8	2-1/2	2-5/8	7.15	4350	2800	1	9-1/4	5-7/8	3-7/8	1-9/16	22.0	1.60
PX100QD	SF	2-5/16	2-15/16	—	8.58	5250	2600	1	10	6-1/8	4-5/8	1-15/32	32.0	2.90
PX110QD	SF	2-5/16	2-15/16	—	12.3	7750	2300	1	11	5-7/8	4-5/8	1-3/16	46.0	4.30
PX120QD	E	2-7/8	3-1/2	—	20	12540	2100	1	12-3/8	7-1/4	6	1-1/4	59.8	6.70
PX140QD	F	3-1/4	3-15/16	4	44	27590	1840	2	14-1/8	9-1/2	6-5/8	1-3/8	132.5	19.50
PX160QD	J	3-3/4	4-1/2	—	60	37800	1560	2	16-5/8	11-1/2	7-1/4	1-3/8	208.7	34.60
PX200QD	J	3-3/4	4-1/2	—	131	82500	1300	2	20	11-3/4	7-1/4	1-13/16	366.0	103.00

Notes:

- (1) Weight of complete coupling with bushings
- (2) Inertia of complete coupling with bushing

Para-Flex® Couplings



PART NUMBERS - STANDARD, QD BUSHED

Size	PXQD Flanges		Elements Standard
	Description	Part No.	
PX50	PX50QD FLANGE ASSEMBLY	013210	011105
PX60	PX60QD FLANGE ASSEMBLY	013211	011106
PX70	PX70QD FLANGE ASSEMBLY	013212	011107
PX80	PX80QD FLANGE ASSEMBLY	013213	011108
PX90	PX90QD FLANGE ASSEMBLY	013214	011109
PX100	PX100QD FLANGE ASSEMBLY	013215	011110
PX110	PX110QD FLANGE ASSEMBLY	013216	011111
PX120	PX120QD FLANGE ASSEMBLY	013217	011112
PX140	PX140QD FLANGE ASSEMBLY	013218	011114
PX160	PX160QD FLANGE ASSEMBLY	013219	011117
PX200	PX200QD FLANGE ASSEMBLY	013220	011120

Complete Para-Flex QD coupling consists of one element, two flanges, and two QD bushings.
For QD bushings, reference page 6.

TEMPERATURE RANGE

Coupling Type	°F
Para-Flex®	-45°F to +180°F
D-Flex	
EPDM	-30°F to +275°F
Neoprene	0°F to +200°F
Hytrel	-65°F to +250°F
StarFlex	
NBR (Rubber)	-40°F to +212°F
Urethane	-30°F to +160°F
Hytrel	-60°F to +250°F
Bronze	-40°F to +450°F

STARFLEX MISALIGNMENT

Size	Parallel (in.)		Angular	
	NBR, Urethane, Hytrel	Bronze	NBR, Urethane	Hytrel, Bronze
L035	0.015	—	—	—
L050	0.015	0.010	—	—
L070	0.015	0.010	—	—
L075	0.015	0.010	—	—
L090	0.015	0.010	—	—
L095	0.015	0.010	—	—
L099	0.015	0.010	—	—
L100	0.015	0.010	—	—
L110	0.015	0.010	—	—
L150	0.015	0.010	—	—
L190	0.015	0.010	—	—
L225	0.015	0.010	—	—

D-FLEX MISALIGNMENT

Size	Types JE, JN, E & N			Types H & HS ⁽⁴⁾		
	Parallel ⁽¹⁾	Angular ⁽²⁾	End Float ⁽³⁾	Parallel ⁽¹⁾	Angular ⁽²⁾	End Float ⁽³⁾
3	0.010	1°	± 0.030	—	—	—
4	0.010	1°	± 0.030	—	—	—
5	0.015	1°	± 0.046	—	—	—
6	0.015	1°	± 0.060	.010	1/4°	± 0.060
7	0.020	1°	± 0.060	.012	1/4°	± 0.060
8	0.020	1°	± 0.096	.015	1/4°	± 0.096
9	0.025	1°	± 0.096	.017	1/4°	± 0.096
10	0.025	1°	± 0.125	.020	1/4°	± 0.125
11	0.032	1°	± 0.125	.022	1/4°	± 0.125
12	0.032	1°	± 0.125	.025	1/4°	± 0.125
13	0.040	1°	± 0.125	.030	1/4°	± 0.125
14	0.045	1°	± 0.125	.035	1/4°	± 0.125
16	0.062	1°	± 0.125	—	1/4°	—

NOTE: (1) All dimensions are in inches

(2) Values are for when 1/4 or more of the rated torque is transmitted.
Reduce values by 50% for lower torques

(3) Increase E dimension by this amount to accommodate end float.

(4) Types H & HS should not be used as direct replacements for EPDM or Neoprene sleeves

STARFLEX TORQUE AND SPEED RATINGS

Size	Torque (in. - lbs.)				Speed (RPM)	
	NBR	Urethane	Hytrel	Bronze	NBR, Urethane, Hytrel	Bronze
L035	3.5	—	—	—	31,000	250
L050	26	39	50	50	18,000	250
L070	43	65	114	114	14,000	250
L075	90	135	227	227	11,000	250
L090	144	216	401	401	9,000	250
L095	194	291	561	561	9,000	250
L099	318	477	792	792	7,000	250
L100	417	626	1,134	1,134	7,000	250
L110	792	1,188	2,268	2,268	5,000	250
L150	1,240	1,860	3,708	3,708	5,000	250
L190	1,728	2,592	4,680	4,680	5,000	250
L225	2,340	3,510	6,228	6,228	4,200	250

TORSIONAL STIFFNESS

Para-Flex®	
Size	in. - lbs./Degree ⁽⁴⁾
PX40	120
PX50	224
PX60	414
PX70	544
PX80	876
PX90	1088
PX100	1530
PX110	2420
PX120	4014
PX140	8296
PX160	12,000
PX200	29,000

(4) Values are nominal and may vary +/- 20%. To convert static values to approximate dynamic values, multiply the static values by 1.2

D-FLEX TORSIONAL STIFFNESS*

Size	EPDM & Neoprene (in. - lbs./radian)	Hytrel (in. - lbs./radian)
3	229	—
4	458	—
5	916	—
6	1,718	10,000
7	2,769	20,000
8	4,335	30,000
9	6,875	47,500
10	10,980	100,000
11	17,300	125,000
12	27,500	225,000
13	43,350	368,900
14	68,775	593,250
16	180,480	—

* Values shown are for an ambient temperature of 75°F

D-FLEX SPACER BOLT TORQUES

Size	Shaft Hub Bolts ⁽¹⁾	
	Number	Torque ft. - lbs.
5SCH	4	4
6SCH	4	9
7SCH	4	9
8SCH	4	18
9SCH	4	31
10SCH	4	50
11SCH	4	75
12SCH	4	150
13SCH	4	150
14SCH	4	150

(1) SAE Grade 8

AMGA 9002 INCH BORE AND KEYWAY FITS

Nominal Shaft Diameter	Shaft Diameter		Clearance Fit				Interference Fit				Standard Keyway (Square Key)						Shallow Keyway (Rectangular Keys)					
	Min.	Max.	Hub Bore		Fit		Hub Bore		Fit		Nominal		Width		Scribe Height		Nominal		Width		Scribe Height	
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Width	Height	Min.	Max.	Min.	Max.
1/2 - 1-1/2 (incl.)	-0.0005	+0.0000	+0.000	+0.0010	-0.0000	+0.0015	-0.0010	-0.0005	-0.0000	-0.0010	—	—	—	—	—	—	—	—	—	—	—	—
1/2	0.4995	0.5000	0.5000	0.5010	-0.0000	+0.0015	0.4990	0.4995	-0.0000	-0.0010	0.1250	0.1250	0.1250	0.1270	0.5546	0.5646	0.1250	0.0937	0.1250	0.1270	0.5389	0.5489
5/8	0.6245	0.6250	0.6250	0.6260	-0.0000	+0.0015	0.6240	0.6245	-0.0000	-0.0010	0.1250	0.1250	0.1250	0.1270	0.6812	0.6912	0.1250	0.0937	0.1250	0.1270	0.6655	0.6755
3/4	0.7495	0.7500	0.7500	0.7510	-0.0000	+0.0015	0.7490	0.7495	-0.0000	-0.0010	0.1875	0.1875	0.1875	0.1895	0.8318	0.8418	0.1875	0.1250	0.1875	0.1895	0.8006	0.8106
7/8	0.8745	0.8750	0.8750	0.8760	-0.0000	+0.0015	0.8740	0.8745	-0.0000	-0.0010	0.1875	0.1875	0.1875	0.1895	0.9586	0.9686	0.1875	0.1250	0.1875	0.1895	0.9273	0.9373
15/16	0.9370	0.9375	0.9375	0.9385	-0.0000	+0.0015	0.9365	0.9370	-0.0000	-0.0010	0.2500	0.2500	0.2500	0.2520	1.0455	1.0555	0.2500	0.1875	0.2500	0.2520	1.0143	1.0243
1	0.9995	1.0000	1.0000	1.0010	-0.0000	+0.0015	0.9990	0.9995	-0.0000	-0.0010	0.2500	0.2500	0.2500	0.2520	1.1091	1.1191	0.2500	0.1875	0.2500	0.2520	1.0779	1.0879
1-1/16	1.0620	1.0625	1.0625	1.0635	-0.0000	+0.0015	1.0615	1.0620	-0.0000	-0.0010	0.2500	0.2500	0.2500	0.2520	1.1726	1.1826	0.2500	0.1875	0.2500	0.2520	1.1413	1.1513
1-1/8	1.1245	1.1250	1.1250	1.1260	-0.0000	+0.0015	1.1240	1.1245	-0.0000	-0.0010	0.2500	0.2500	0.2500	0.2520	1.2359	1.2459	0.2500	0.1875	0.2500	0.2520	1.2047	1.2147
1-3/16	1.1870	1.1875	1.1875	1.1885	-0.0000	+0.0015	1.1865	1.1870	-0.0000	-0.0010	0.2500	0.2500	0.2500	0.2520	1.2992	1.3092	0.2500	0.1875	0.2500	0.2520	1.2679	1.2779
1-1/4	1.2495	1.2500	1.2500	1.2510	-0.0000	+0.0015	1.2490	1.2495	-0.0000	-0.0010	0.2500	0.2500	0.2500	0.2520	1.3624	1.3724	0.2500	0.1875	0.2500	0.2520	1.3311	1.3411
1-5/16	1.3120	1.3125	1.3125	1.3135	-0.0000	+0.0015	1.3115	1.3120	-0.0000	-0.0010	0.3125	0.3125	0.3125	0.3145	1.4499	1.4599	0.3125	0.2500	0.3125	0.3145	1.4186	1.4286
1-3/8	1.3745	1.3750	1.3750	1.3760	-0.0000	+0.0015	1.3740	1.3745	-0.0000	-0.0010	0.3125	0.3125	0.3125	0.3145	1.5133	1.5233	0.3125	0.2500	0.3125	0.3145	1.4820	1.4920
1-7/16	1.4370	1.4375	1.4375	1.4385	-0.0000	+0.0015	1.4365	1.4370	-0.0000	-0.0010	0.3750	0.3750	0.3750	0.3775	1.6001	1.6101	0.3750	0.2500	0.3750	0.3775	1.5376	1.5476
1-1/2	1.4995	1.5000	1.5000	1.5010	-0.0000	+0.0015	1.4990	1.4995	-0.0000	-0.0010	0.3750	0.3750	0.3750	0.3775	1.6637	1.6737	0.3750	0.2500	0.3750	0.3775	1.6012	1.6112
1-1/2 - 3 (incl.)	-0.0010	+0.0000	+0.000	+0.0010	-0.0000	+0.0020	-0.0020	-0.0010	-0.0000	-0.0020	0.3750	0.3750	0.3750	0.3775	—	—	0.3750	0.2500	0.3750	0.3775	—	—
1-9/16	1.5615	1.5625	1.5625	1.5635	-0.0000	+0.0020	1.5605	1.5615	-0.0000	-0.0020	0.3750	0.3750	0.3750	0.3775	1.7272	1.7372	0.3750	0.2500	0.3750	0.3775	1.6647	1.6747
1-5/8	1.6240	1.6250	1.6250	1.6260	-0.0000	+0.0020	1.6230	1.6240	-0.0000	-0.0020	0.3750	0.3750	0.3750	0.3775	1.7906	1.8006	0.3750	0.2500	0.3750	0.3775	1.7281	1.7381
1-11/16	1.6865	1.6875	1.6875	1.6885	-0.0000	+0.0020	1.6855	1.6865	-0.0000	-0.0020	0.3750	0.3750	0.3750	0.3775	1.8539	1.8639	0.3750	0.2500	0.3750	0.3775	1.7914	1.8014
1-3/4	1.7490	1.7500	1.7500	1.7510	-0.0000	+0.0020	1.7480	1.7490	-0.0000	-0.0020	0.3750	0.3750	0.3750	0.3775	1.9172	1.9272	0.3750	0.2500	0.3750	0.3775	1.8547	1.8647
1-13/16	1.8115	1.8125	1.8125	1.8135	-0.0000	+0.0020	1.8105	1.8115	-0.0000	-0.0020	0.5000	0.5000	0.5000	0.5025	2.0273	2.0373	0.5000	0.3750	0.5000	0.5025	1.9648	1.9748
1-7/8	1.8740	1.8750	1.8750	1.8760	-0.0000	+0.0020	1.8730	1.8740	-0.0000	-0.0020	0.5000	0.5000	0.5000	0.5025	2.0911	2.1011	0.5000	0.3750	0.5000	0.5025	2.0286	2.0386
1-15/16	1.9365	1.9375	1.9375	1.9385	-0.0000	+0.0020	1.9355	1.9365	-0.0000	-0.0020	0.5000	0.5000	0.5000	0.5025	2.1547	2.1647	0.5000	0.3750	0.5000	0.5025	2.0922	2.1022
2	1.9990	2.0000	2.0000	2.0010	-0.0000	+0.0020	1.9980	1.9990	-0.0000	-0.0020	0.5000	0.5000	0.5000	0.5025	2.2182	2.2282	0.5000	0.3750	0.5000	0.5025	2.1557	2.1657
2-1/16	2.0615	2.0625	+0.000	+0.0015	-0.0000	+0.0025	2.0605	2.0615	-0.0000	-0.0020	0.5000	0.5000	0.5000	0.5025	2.2817	2.2917	0.5000	0.3750	0.5000	0.5025	2.2192	2.2292
2-1/8	2.1240	2.1250	2.1250	2.1265	-0.0000	+0.0025	2.1230	2.1240	-0.0000	-0.0020	0.5000	0.5000	0.5000	0.5025	2.3452	2.3552	0.5000	0.3750	0.5000	0.5025	2.2827	2.2927
2-3/16	2.1865	2.1875	2.1875	2.1890	-0.0000	+0.0025	2.1855	2.1865	-0.0000	-0.0020	0.5000	0.5000	0.5000	0.5025	2.4085	2.4185	0.5000	0.3750	0.5000	0.5025	2.3460	2.3560
2-1/4	2.2490	2.2500	2.2500	2.2515	-0.0000	+0.0025	2.2480	2.2490	-0.0000	-0.0020	0.5000	0.5000	0.5000	0.5025	2.4719	2.4819	0.5000	0.3750	0.5000	0.5025	2.4094	2.4194
2-5/16	2.3115	2.3125	2.3125	2.3140	-0.0000	+0.0025	2.3105	2.3115	-0.0000	-0.0020	0.6250	0.6250	0.6250	0.6280	2.5820	2.5920	0.6250	0.4375	0.6250	0.6280	2.4882	2.4982
2-3/8	2.3740	2.3750	2.3750	2.3765	-0.0000	+0.0025	2.3730	2.3740	-0.0000	-0.0020	0.6250	0.6250	0.6250	0.6280	2.6456	2.6556	0.6250	0.4375	0.6250	0.6280	2.5519	2.5619
2-7/16	2.4365	2.4375	2.4375	2.4390	-0.0000	+0.0025	2.4355	2.4365	-0.0000	-0.0020	0.6250	0.6250	0.6250	0.6280	2.7093	2.7193	0.6250	0.4375	0.6250	0.6280	2.6155	2.6255
2-1/2	2.4990	2.5000	2.5000	2.5015	-0.0000	+0.0025	2.4980	2.4990	-0.0000	-0.0020	0.6250	0.6250	0.6250	0.6280	2.7728	2.7828	0.6250	0.4375	0.6250	0.6280	2.6791	2.6891
2-9/16	2.5615	2.5625	2.5625	2.5640	-0.0000	+0.0025	2.5605	2.5615	-0.0000	-0.0020	0.6250	0.6250	0.6250	0.6280	2.8363	2.8463	0.6250	0.4375	0.6250	0.6280	2.7426	2.7526
2-5/8	2.6240	2.6250	2.6250	2.6265	-0.0000	+0.0025	2.6230	2.6240	-0.0000	-0.0020	0.6250	0.6250	0.6250	0.6280	2.8998	2.9098	0.6250	0.4375	0.6250	0.6280	2.8060	2.8160
2-11/16	2.6865	2.6875	2.6875	2.6890	-0.0000	+0.0025	2.6855	2.6865	-0.0000	-0.0020	0.6250	0.6250	0.6250	0.6280	2.9632	2.9732	0.6250	0.4375	0.6250	0.6280	2.8694	2.8794
2-3/4	2.7490	2.7500	2.7500	2.7515	-0.0000	+0.0025	2.7480	2.7490	-0.0000	-0.0020	0.6250	0.6250	0.6250	0.6280	3.0265	3.0365	0.6250	0.4375	0.6250	0.6280	2.9328	2.9428
2-13/16	2.8115	2.8125	2.8125	2.8140	-0.0000	+0.0025	2.8105	2.8115	-0.0000	-0.0020	0.7500	0.7500	0.7500	0.7530	3.1366	3.1466	0.7500	0.5000	0.7500	0.7530	3.0116	3.0216
2-7/8	2.8740	2.8750	2.8750	2.8765	-0.0000	+0.0025	2.8730	2.8740	-0.0000	-0.0020	0.7500	0.7500	0.7500	0.7530	3.2002	3.2102	0.7500	0.5000	0.7500	0.7530	3.0752	3.0852
2-15/16	2.9365	2.9375	2.9375	2.9390	-0.0000	+0.0025	2.9355	2.9365	-0.0000	-0.0020	0.7500	0.7500	0.7500	0.7530	3.2638	3.2738	0.7500	0.5000	0.7500	0.7530	3.1388	3.1488

AMGA 9002 INCH BORE AND KEYWAY FITS

Nominal Shaft Diameter	Shaft Diameter		Clearance Fit				Interference Fit				Standard Keyway (Square Key)						Shallow Keyway (Rectangular Keys)						
	Min.	Max.	Hub Bore		Fit		Hub Bore		Fit		Nominal		Width		Scribe Height		Nominal		Width		Scribe Height		
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Width	Height	Min.	Max.	Min.	Max.	
4-7/8	4.8740	4.8750	4.8750	4.8765	-0.0000	+0.0025	4.8715	4.8730	-0.0010	-0.0035	1.2500	1.2500	1.2500	1.2535	5.4185	5.4285	1.2500	0.8750	1.2500	1.2535	5.2310	5.2410	
4-15/16	4.9365	4.9375	4.9375	4.9390	-0.0000	+0.0025	4.9340	4.9355	-0.0010	-0.0035	1.2500	1.2500	1.2500	1.2535	5.4821	5.4921	1.2500	0.8750	1.2500	1.2535	5.2946	5.3046	
5	4.9990	5.0000	5.0000	5.0015	-0.0000	+0.0025	4.9965	4.9980	-0.0010	-0.0035	1.2500	1.2500	1.2500	1.2535	5.5456	5.5556	1.2500	0.8750	1.2500	1.2535	5.3581	5.3681	
5 - 6-1/2 (incl.)	-0.0010	+0.0000	5 - 6-1/2 (incl.)	—	-0.0000	+0.0025	-0.0040	-0.0025	-0.0015	-0.0040	1.2500	1.2500	1.2500	1.2535	—	—	1.2500	0.8750	1.2500	1.2535	—	—	
5-1/16	5.0615	5.0625	5.0625	5.0640	-0.0000	+0.0025	5.0585	5.0600	-0.0015	-0.0040	1.2500	1.2500	1.2500	1.2535	5.6091	5.6191	1.2500	0.8750	1.2500	1.2535	5.4216	5.4316	
5-1/8	5.1240	5.1250	5.1250	5.1265	-0.0000	+0.0025	5.1210	5.1225	-0.0015	-0.0040	1.2500	1.2500	1.2500	1.2535	5.6826	5.6826	1.2500	0.8750	1.2500	1.2535	5.4851	5.4951	
5-3/16	5.1865	5.1875	5.1875	5.1890	-0.0000	+0.0025	5.1835	5.1850	-0.0015	-0.0040	1.2500	1.2500	1.2500	1.2535	5.7361	5.7461	1.2500	0.8750	1.2500	1.2535	5.5486	5.5586	
5-1/4	5.2490	5.2500	5.2500	5.2515	-0.0000	+0.0025	5.2460	5.2475	-0.0015	-0.0040	1.2500	1.2500	1.2500	1.2535	5.7995	5.8095	1.2500	0.8750	1.2500	1.2535	5.6120	5.6220	
5-5/16	5.3115	5.3125	5.3125	5.3140	-0.0000	+0.0025	5.3085	5.3100	-0.0015	-0.0040	1.2500	1.2500	1.2500	1.2535	5.8629	5.8729	1.2500	0.8750	1.2500	1.2535	5.6754	5.6854	
5-3/8	5.3740	5.3750	5.3750	5.3765	-0.0000	+0.0025	5.3710	5.3725	-0.0015	-0.0040	1.2500	1.2500	1.2500	1.2535	5.9263	5.9363	1.2500	0.8750	1.2500	1.2535	5.7388	5.7488	
5-7/16	5.4365	5.4375	5.4375	5.4390	-0.0000	+0.0025	5.4335	5.4350	-0.0015	-0.0040	1.2500	1.2500	1.2500	1.2535	5.9897	5.9997	1.2500	0.8750	1.2500	1.2535	5.8022	5.8122	
5-1/2	5.4990	5.5000	5.5000	5.5015	-0.0000	+0.0025	5.4960	5.4975	-0.0015	-0.0040	1.2500	1.2500	1.2500	1.2535	6.0530	6.0630	1.2500	0.8750	1.2500	1.2535	5.8655	5.8755	
5-9/16	5.5615	5.5625	5.5625	5.5640	-0.0000	+0.0025	5.5585	5.5600	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.2095	6.2195	1.5000	1.0000	1.5000	1.5035	5.9595	5.9695	
5-5/8	5.6240	5.6250	5.6250	5.6265	-0.0000	+0.0025	5.6210	5.6225	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.2732	6.2832	1.5000	1.0000	1.5000	1.5035	6.0232	6.0332	
5-11/16	5.6865	5.6875	5.6875	5.6890	-0.0000	+0.0025	5.6835	5.6850	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.3368	6.3468	1.5000	1.0000	1.5000	1.5035	6.0868	6.0968	
5-3/4	5.7490	5.7500	5.7500	5.7515	-0.0000	+0.0025	5.7460	5.7475	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.4005	6.4105	1.5000	1.0000	1.5000	1.5035	6.1505	6.1605	
5-13/16	5.8115	5.8125	5.8125	5.8140	-0.0000	+0.0025	5.8085	5.8100	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.4641	6.4741	1.5000	1.0000	1.5000	1.5035	6.2141	6.2241	
5-7/8	5.8740	5.8750	5.8750	5.8765	-0.0000	+0.0025	5.8710	5.8725	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.5276	6.5376	1.5000	1.0000	1.5000	1.5035	6.2776	6.2876	
5-15/16	5.9365	5.9375	5.9375	5.9390	-0.0000	+0.0025	5.9335	5.9350	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.5912	6.6012	1.5000	1.0000	1.5000	1.5035	6.3412	6.3512	
6	5.9990	6.0000	6.0000	6.0015	-0.0000	+0.0025	5.9960	5.9975	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.6547	6.6647	1.5000	1.0000	1.5000	1.5035	6.4047	6.4147	
6-1/16	6.0615	6.0625	6.0625	6.0640	-0.0000	+0.0025	6.0585	6.0600	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.7183	6.7283	1.5000	1.0000	1.5000	1.5035	6.4683	6.4783	
6-1/8	6.1240	6.1250	6.1250	6.1265	-0.0000	+0.0025	6.1210	6.1225	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.7817	6.7917	1.5000	1.0000	1.5000	1.5035	6.5317	6.5417	
6-3/16	6.1865	6.1875	6.1875	6.1890	-0.0000	+0.0025	6.1835	6.1850	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.8452	6.8552	1.5000	1.0000	1.5000	1.5035	6.5952	6.6052	
6-1/4	6.2490	6.2500	6.2500	6.2515	-0.0000	+0.0025	6.2460	6.2475	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.9087	6.9187	1.5000	1.0000	1.5000	1.5035	6.6587	6.6687	
6-5/16	6.3115	6.3125	6.3125	6.3140	-0.0000	+0.0025	6.3085	6.3100	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	6.9721	6.9821	1.5000	1.0000	1.5000	1.5035	6.7221	6.7321	
6-3/8	6.3740	6.3750	6.3750	6.3765	-0.0000	+0.0025	6.3710	6.3725	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	7.0355	7.0455	1.5000	1.0000	1.5000	1.5035	6.7855	6.7955	
6-7/16	6.4365	6.4375	—	—	—	—	—	6.4335	6.4350	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	7.0989	7.1089	1.5000	1.0000	1.5000	1.5035	6.8489	6.8589
6-1/2	6.4990	6.5000	—	—	—	—	—	6.4960	6.4975	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	7.1623	7.1723	1.5000	1.0000	1.5000	1.5035	6.9123	6.9223
6-1/2 - 7 (incl.)	-0.0010	+0.0000	—	—	—	—	—	-0.0040	-0.0025	-0.0015	-0.0040	1.5000	1.5000	1.5000	1.5035	—	—	1.5000	1.0000	1.5000	1.5035	—	—
6-9/16	6.5615	6.5625	—	—	—	—	—	6.5585	6.5600	-0.0015	-0.0040	1.7500	1.7500	1.7500	1.7540	7.3187	7.3287	1.7500	1.5000	1.7500	1.7540	7.1937	7.2037
6-5/8	6.6240	6.6250	—	—	—	—	—	6.6210	6.6225	-0.0015	-0.0040	1.7500	1.7500	1.7500	1.7540	7.3823	7.3923	1.7500	1.5000	1.7500	1.7540	7.2573	7.2673
6-11/16	6.6865	6.6875	—	—	—	—	—	6.6835	6.6850	-0.0015	-0.0040	1.7500	1.7500	1.7500	1.7540	7.4460	7.4560	1.7500	1.5000	1.7500	1.7540	7.3210	7.3310
6-3/4	6.7490	6.7500	—	—	—	—	—	6.7460	6.7475	-0.0015	-0.0040	1.7500	1.7500	1.7500	1.7540	7.5096	7.5196	1.7500	1.5000	1.7500	1.7540	7.3846	7.3946
6-13/16	6.8115	6.8125	—	—	—	—	—	6.8085	6.8100	-0.0015	-0.0040	1.7500	1.7500	1.7500	1.7540	7.5732	7.5832	1.7500	1.5000	1.7500	1.7540	7.4482	7.4582
6-7/8	6.8740	6.8750	—	—	—	—	—	6.8710	6.8725	-0.0015	-0.0040	1.7500	1.7500	1.7500	1.7540	7.6368	7.6468	1.7500	1.5000	1.7500	1.7540	7.5118	7.5218
6-15/16	6.9365	6.9375	—	—	—	—	—	6.9335	6.9350	-0.0015	-0.0040	1.7500	1.7500	1.7500	1.7540	7.7003	7.7103	1.7500	1.5000	1.7500	1.7540	7.5753	7.5853
7	6.9990	7.0000	—	—	—	—	—	6.9960	6.9975	-0.0015	-0.0040	1.7500	1.7500	1.7500	1.7540	7.7639	7.7739	1.7500	1.5000	1.7500	1.7540	7.6389	7.6489
7 - 8 (incl.)	-0.0010	+0.0000	—	—	—	—	—	-0.0050	-0.0030	-0.0020	-0.0050	1.7500	1.7500	1.7500	1.7540	—	—	1.7500	1.5000	1.7500	1.7540	—	—
7-1/16	7.0615	7.0625	—	—	—	—	—	7.0575	7.0595	-0.0020	-0.0050	1.7500	1.7500	1.7500	1.7540	7.8274	7.8374	1.7500	1.5000	1.7500	1.7540	7.7024	7.7124
7-1/8	7.1240	7.1250	—	—	—	—	—	7.1200	7.1220	-0.0020													

ISO R775 METRIC BORE AND KEYWAY FITS

Nominal Shaft Diameter (mm)	Shaft Diameter		Clearance Fit				Transitional Fit				Interference Fit				Keyway							
	Max.	/ Min.	Hub Bore		Fit		Hub Bore		Fit		Hub Bore		Fit		Nominal			Width D10		Scribe Height		
	j6		F7				H7				M6				Width	X	Height	Min.	Max.	Min.	Max.	
	+0.008	/ - 0.003	+0.016	/ + 0.034	+0.008	/ +0.037	0.000	/ +0.018	-0.008	/ +0.021	-0.015	/ -0.004	-0.023	/ -0.001								
12	12.008	/ 11.997	12.016	/ 12.034	0.008	/ 0.037	12.000	/ 12.018	-0.008	/ 0.021	11.985	/ 11.996	-0.023	/ -0.001	4	X	1.8	4.03	4.078	13.8	13.9	
14	14.008	/ 13.997	14.016	/ 14.034	1.008	/ 1.037	14.000	/ 14.018	-0.008	/ 0.021	13.985	/ 13.996	-0.023	/ -0.001	5	X	2.3	5.03	5.078	16.3	16.4	
16	16.008	/ 15.997	16.016	/ 16.034	2.008	/ 2.037	16.000	/ 16.018	-0.008	/ 0.021	15.985	/ 15.996	-0.023	/ -0.001	5	X	2.3	5.03	5.078	18.3	18.4	
18	18.008	/ 17.997	18.016	/ 18.034	3.008	/ 3.037	18.000	/ 18.018	-0.008	/ 0.021	17.985	/ 17.996	-0.023	/ -0.001	6	X	2.8	6.03	6.078	20.8	20.9	
>18	j6		F7				H7				M6											
	+0.009	/ -0.004	+0.02	/ +0.041	+0.011	/ +0.045	0.000	/ +0.021	-0.009	/ +0.025	-0.017	/ -0.004	-0.026	/ 0.000								
19	19.009	/ 18.996	19.02	/ 19.041	0.011	/ 0.045	19.000	/ 19.021	-0.009	/ 0.025	18.983	/ 18.996	-0.026	/ 0.000	6	X	2.8	6.03	6.078	21.8	21.9	
20	20.009	/ 19.996	20.02	/ 20.041	0.011	/ 0.045	20.000	/ 20.021	-0.009	/ 0.025	19.983	/ 19.996	-0.026	/ 0.000	6	X	2.8	6.03	6.078	22.8	22.9	
22	22.009	/ 21.996	22.02	/ 22.041	0.011	/ 0.045	22.000	/ 22.021	-0.009	/ 0.025	21.983	/ 21.996	-0.026	/ 0.000	6	X	2.8	6.03	6.078	24.8	24.9	
24	24.009	/ 23.996	24.02	/ 24.041	0.011	/ 0.045	24.000	/ 24.021	-0.009	/ 0.025	23.983	/ 23.996	-0.026	/ 0.000	8	X	3.3	8.04	8.098	27.3	27.5	
25	25.009	/ 24.996	25.02	/ 25.041	0.011	/ 0.045	25.000	/ 25.021	-0.009	/ 0.025	24.983	/ 24.996	-0.026	/ 0.000	8	X	3.3	8.04	8.098	28.3	28.5	
28	28.009	/ 27.996	28.02	/ 28.041	0.011	/ 0.045	28.000	/ 28.021	-0.009	/ 0.025	27.983	/ 27.996	-0.026	/ 0.000	8	X	3.3	8.04	8.098	31.3	31.5	
30	30.009	/ 29.996	30.02	/ 30.041	0.011	/ 0.045	30.000	/ 30.021	-0.009	/ 0.025	29.983	/ 29.996	-0.026	/ 0.000	8	X	3.3	8.04	8.098	33.3	33.5	
>30	k6		F7				H7				K6											
	+0.018	/ +0.002	+0.025	/ +0.050	+0.007	/ +0.048	0.000	/ +0.025	-0.018	/ +0.023	-0.013	/ +0.003	-0.031	/ +0.001								
32	32.018	/ 32.002	32.025	/ 32.050	0.007	/ 0.048	32.000	/ 32.025	-0.018	/ 0.023	31.987	/ 32.003	-0.031	/ 0.001	10	X	3.3	10.04	10.098	35.3	35.5	
35	35.018	/ 35.002	35.025	/ 35.050	0.007	/ 0.048	35.000	/ 35.025	-0.018	/ 0.023	34.987	/ 35.003	-0.031	/ 0.001	10	X	3.3	10.04	10.098	38.3	38.5	
38	38.018	/ 38.002	38.025	/ 38.050	0.007	/ 0.048	38.000	/ 38.025	-0.018	/ 0.023	37.987	/ 38.003	-0.031	/ 0.001	10	X	3.3	10.04	10.098	41.3	41.5	
40	40.018	/ 40.002	40.025	/ 40.050	0.007	/ 0.048	40.000	/ 40.025	-0.018	/ 0.023	39.987	/ 40.003	-0.031	/ 0.001	12	X	3.3	12.05	12.12	43.3	43.5	
42	42.018	/ 42.002	42.025	/ 42.050	0.007	/ 0.048	42.000	/ 42.025	-0.018	/ 0.023	41.987	/ 42.003	-0.031	/ 0.001	12	X	3.3	12.05	12.12	45.3	45.5	
45	45.018	/ 45.002	45.025	/ 45.050	0.007	/ 0.048	45.000	/ 45.025	-0.018	/ 0.023	44.987	/ 45.003	-0.031	/ 0.001	14	X	3.8	14.05	14.12	48.8	49	
48	48.018	/ 48.002	48.025	/ 48.050	0.007	/ 0.048	48.000	/ 48.025	-0.018	/ 0.023	47.987	/ 48.003	-0.031	/ 0.001	14	X	3.8	14.05	14.12	51.8	52	
50	50.018	/ 50.002	50.025	/ 50.050	0.007	/ 0.048	50.000	/ 50.025	-0.018	/ 0.023	49.987	/ 50.003	-0.031	/ 0.001	14	X	3.8	14.05	14.12	53.8	54	
>50	m6		F7				H7				K7											
	+0.030	/ +0.011	+0.030	/ +0.060	0	/ +0.049	0.000	/ +0.030	-0.030	/ +0.019	-0.021	/ +0.009	-0.051	/ -0.002								
55	55.030	/ 55.011	55.030	/ 55.060	0.000	/ 0.049	55.000	/ 55.030	-0.030	/ 0.019	54.979	/ 55.009	-0.051	/ -0.002	16	X	4.3	16.05	16.12	59.3	59.5	
56	56.030	/ 56.011	56.030	/ 56.060	0.000	/ 0.049	56.000	/ 56.030	-0.030	/ 0.019	55.979	/ 56.009	-0.051	/ -0.002	16	X	4.3	16.05	16.12	60.3	60.5	
60	60.030	/ 60.011	60.030	/ 60.060	0.000	/ 0.049	60.000	/ 60.030	-0.030	/ 0.019	59.979	/ 60.009	-0.051	/ -0.002	18	X	4.4	18.05	18.12	64.4	64.6	
63	63.030	/ 63.011	63.030	/ 63.060	0.000	/ 0.049	63.000	/ 63.030	-0.030	/ 0.019	62.979	/ 63.009	-0.051	/ -0.002	18	X	4.4	18.05	18.12	67.4	67.6	
65	65.030	/ 65.011	65.030	/ 65.060	0.000	/ 0.049	65.000	/ 65.030	-0.030	/ 0.019	64.979	/ 65.009	-0.051	/ -0.002	18	X	4.4	18.05	18.12	69.4	69.6	
70	70.030	/ 70.011	70.030	/ 70.060	0.000	/ 0.049	70.000	/ 70.030	-0.030	/ 0.019	69.979	/ 70.009	-0.051	/ -0.002	20	X	4.9	20.065	20.149	74.9	75.1	
71	71.030	/ 71.011	71.030	/ 71.060	0.000	/ 0.049	71.000	/ 71.030	-0.030	/ 0.019	70.979	/ 71.009	-0.051	/ -0.002	20	X	4.9	20.065	20.149	75.9	76.1	
75	75.030	/ 75.011	75.030	/ 75.060	0.000	/ 0.049	75.000	/ 75.030	-0.030	/ 0.019	74.979	/ 75.009	-0.051	/ -0.002	20	X	4.9	20.065	20.149	79.9	80.1	
80	80.030	/ 80.011	80.030	/ 80.060	0.000	/ 0.049	80.000	/ 80.030	-0.030	/ 0.019	79.979	/ 80.009	-0.051	/ -0.002	22	X	5.4	22.065	22.149	85.4	85.6	
>80	m6		F7				H7				M7											
	+0.035	/ +0.013	+0.036	/ +0.071	+0.001	/ +0.058	0.000	/ +0.035	-0.035	/ +0.022	-0.035	/ 0.000	-0.070	/ -0.013								
85	85.035	/ 85.013	85.036	/ 85.071	0.001	/ 0.058	85.000	/ 85.035	-0.035	/ 0.022	84.965	/ 85.000	-0.070	/ -0.013	22	X	5.4	22.065	22.149	90.4	90.6	
90	90.035	/ 90.013	90.036	/ 90.071	0.001	/ 0.058	90.000	/ 90.035	-0.035	/ 0.022	89.965	/ 90.000	-0.070	/ -0.013	25	X	5.4	25.065	25.149	95.4	95.6	
95	95.035	/ 95.013	95.036	/ 95.071	0.001	/ 0.058	95.000	/ 95.035	-0.035	/ 0.022	94.965	/ 95.000	-0.070	/ -0.013	25	X	5.4	25.065	25.149	100.4	100.6	
100	100.035	/ 100.013	100.036	/ 100.071	0.001	/ 0.058	100.000	/ 100.035	-0.035	/ 0.022	99.965	/ 100.000	-0.070	/ -0.013	28	X	6.4	28.065	28.149	106.4	106.6	
>100	m6		F7				H7				P7											
	+0.035	/ +0.013	+0.036	/ +0.071	+0.001	/ +0.058	0.000	/ +0.035	-0.035	/ +0.022	-0.059	/ -0.024	-0.094	/ -0.037								
110	110.035	/ 110.013	110.036	/ 110.071	0.001	/ 0.058	110.000	/ 110.035	-0.035	/ 0.022	109.941	/ 109.976	-0.094	/ -0.037	28	X	6.4	28.065	28.149	116.4	116.6	
120	120.035	/ 120.013	120.036	/ 120.071	0.001	/ 0.058	120.000	/ 120.035	-0.035	/ 0.022	119.941	/ 119.976	-0.094	/ -0.037	32	X	7.4	32.08	32.18	127.4	127.6	
>120	m6		F7				H7				P7											
	+0.040	/ +0.015	+0.043	/ +0.083	+0.003	/ +0.068	0.000	/ +0.040	-0.040	/ +0.025	-0.068	/ -0.028	-0.108	/ -0.043								
125	125.040	/ 125.015	125.043	/ 125.083	0.003	/ 0.068	125.000	/ 125.040	-0.040	/ 0.025	124.932	/ 124.972	-0.108	/ -0.043	32	X	7.4	32.08	32.18	132.4	132.6	
130	130.040	/ 130.015	130.043	/ 130.083	0.003	/ 0.068	130.000	/ 130.040	-0.040	/ 0.025	129.932	/ 129.972	-0.108	/ -0.043	32	X	7.4	32.08	32.18	137.4	137.6	
140	140.040	/ 140.015	140.043	/ 140.083	0.003	/ 0.068	140.000	/ 140.040	-0.040	/ 0.025	139.932	/ 139.972	-0.108	/ -0.043	36	X	8.4	36.08	36.18	148.4	148.7	
150	150.040	/ 150.015	150.043	/ 150.083	0.003	/ 0.068	150.000	/ 150.040	-0.040	/ 0.025	149.932	/ 149.972	-0.108	/ -0.043	36	X	8.4	36.08	36.18	158.4	158.7	
160	160.040	/ 160.015	160.043	/ 160.083	0.003	/ 0.068	160.000	/ 160.040	-0.040	/ 0.025	159.932	/ 159.972	-0.108	/ -0.043	40	X	9.4	40.08	40.18	169.4	169.7	
170	170.040	/ 170.015	170.043	/ 170.083	0.003	/ 0.068	170.000	/ 170.														

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