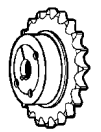
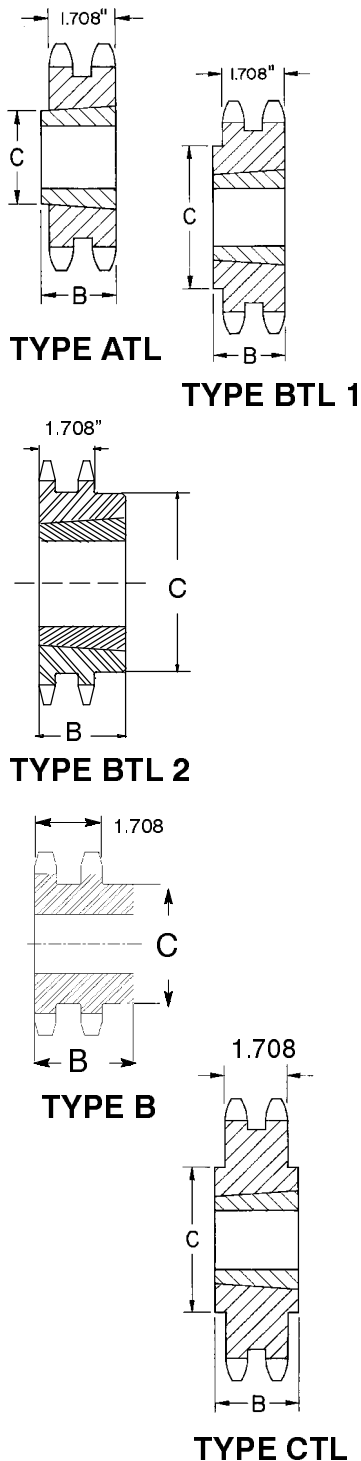


SPECIFICATION



No. 80-2 for 1" Pitch Double Strand Chain



TAPER-LOCK—DOUBLE STRAND								
No. Teeth	Spkt. O.D.	Description ★	Part No.	Spkt. Wt. w/o Bush.	C Hub Dia.	Bore Range		B
						Min.	Max.	
13	4.657	D80ATL13H-1615	101090	3.3		1/2	1-11/16	1.50
14	4.981	D80ATL14H-2012	101091	3.5		1/2	2-1/8	1.25
15	5.304	D80ATL15H-2012	101092	4.4				
16	5.627	D80ATL16H-2517	101093	4.6		1/2	2-11/16	1.75
17	5.949	D80ATL17H-2517	101094	5.5				
18	6.271	D80ATL18H-2517	101095	6.6				
19	6.593	D80BTL19H-3020	101096	7.1		7/8	3-1/4	2.00
20	6.914	D80BTL20H-3020	101097	8.2	5.25			
21	7.235	D80BTL21H-3020	101098	10.4	5.46			
22	7.555	D80BTL22H-3020	104862	11.0	5.25			
23	7.876	D80BTL23H-3020	104863	12.0	5.25			
24	8.196	D80BTL24H-3020	104864	14.0	5.25	7/8	3-1/4	2.00
25	8.516	D80BTL25H-3020	101099	16.7	5.25			
26	8.836	D80BTL26-3020	104865	21.3	5.25			
27	9.156	D80BTL27-3020	101085	22.0	5.25			
28	9.475	D80BTL28-3020	104866	22.5	5.25			
30	10.114	D80BTL30-3020	101100	23	5.25			
32	10.753	D80BTL32-3020	104867	33	5.25	7/8	3-1/4	2.00
35	11.711	D80BTL35-3020	104868	39				
36	12.030	D80BTL36-3020	101101	40				
40	13.306	D80BTL40-3020	104869	54				
42	13.944	D80BTL42-3020	101102	56				
45	14.901	D80CTL45-3020	101103	43				
48	15.857	D80BTL48-3020	104870	80				
52	17.132	D80CTL52-3020	101104	58				
54	17.769	D80CTL54-3020	104871	51				
60	19.681	D80CTL60-3020	101105	62				
68	22.230	D80CTL68-3020	101106	75	100	7/8	3-1/4	2.00
76	24.778	D80CTL76-3020	101107	83				
95	30.828	D80CTL95-3020	101108	100				

• BTL2

REBORABLE SPROCKETS								
No. Teeth	Spkt. O.D.	Description ★	Part No.	Wt.	Bore		B	C Hub Dia.
					Stock	Max.		
13	4.657	D80B13H	105210	6.5	1	2	2.50	3.03
14	4.981	D80B14H	105211	7.7	1	2-1/4	2.50	3.31
15	5.304	D80B15H	105212	9.2	1	2-1/2	2.50	3.63
16	5.627	D80B16H	105213	11.5	1	2-3/4	2.75	4.00
17	5.949	D80B17H	105214	13.2	1	2-7/8	2.75	4.31
18	6.271	D80B18H	105215	15	1	3-1/8	2.75	4.63
19	6.593	D80B19H	105216	17	1	3-5/16	2.75	4.94
20	6.914	D80B20H	105217	18	1	3-5/16	2.75	5.00
21	7.235	D80B21H	105218	20	1	3-5/16	2.75	5.00

★ "H" suffix indicates Hardened Teeth.

FEATURES/BENEFITS PAGE PT12-2	SELECTION PAGES PT12-28 - PT12-39	RELATED PRODUCTS PAGES PT12-40 - PT12-42	ENGINEERING/TECHNICAL PAGES PT12-43 - PT12-46
----------------------------------	--------------------------------------	---	--