

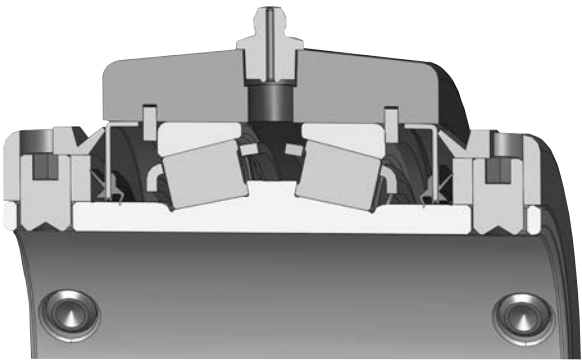
MODIFICATIONS ACCESSORIES



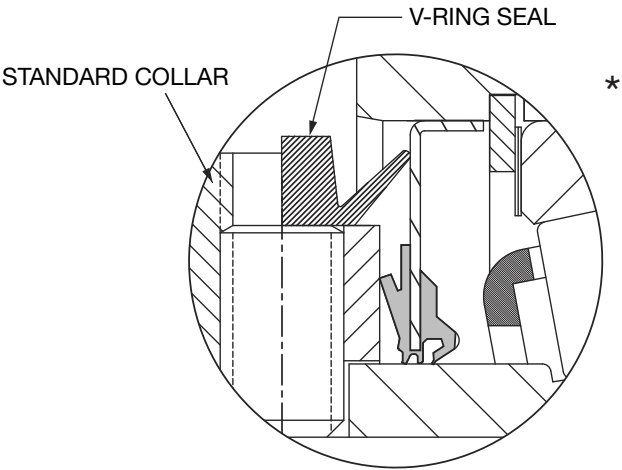
Type E-Xtra / Type K / DOUBLE-INTERLOCK /TAF E-TECT SEAL KITS

Shaft Size Inches	Kit Part Number
1-3/16 TO 1-1/4	037650*
1-3/8 TO 1-7/16	037651*
1-1/2 TO 1-11/16	037652*
1-3/4 TO 2	037653*
2-3/16	037654*
2-1/4 TO 2-1/2	037655*
2-11/16 TO 3	037656*
3-3/16 TO 3-1/2	037657*
3-15/16 TO 4	037658*
4-7/16 TO 4-1/2	037659*
4-15/16 TO 5	037660*
5-7/16 TO 6	037673**
6-7/16 TO 7	037674**

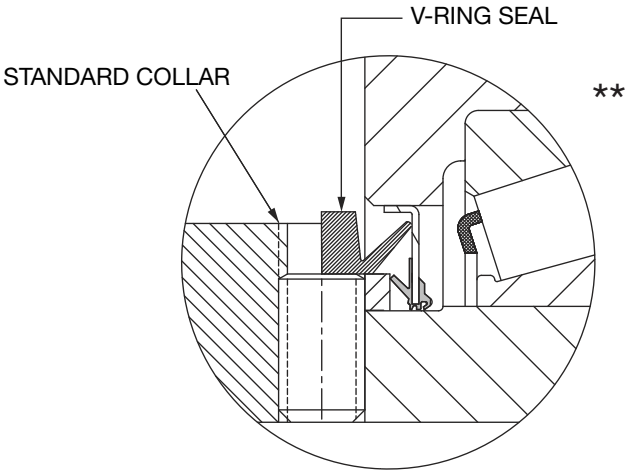
- * Kit includes one collar, set screws and seal
- ** Kit for 5-7/16" consists of a modified v-ring seal. This seal can only be used with bearings produced after September 1995



XTS Sealing with E-Tect Option



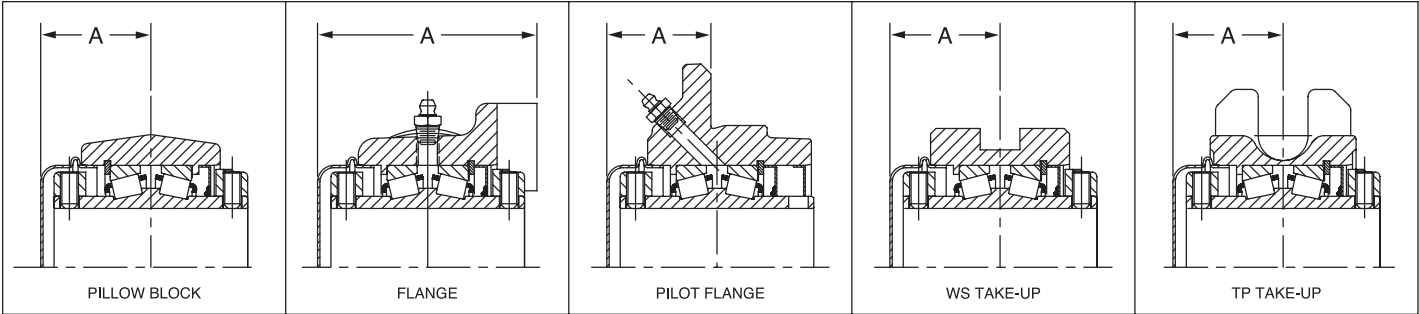
SMALL E-TECT SEAL
1-3/16 THRU 5"



LARGE E-TECT SEAL
5-7/16 THRU 7"



Type E-Xtra
Type E-Xtra END CLOSURE KITS - INCH



** Seal must be removed before installing the end cover

Shaft Size Δ Inches	Kit* Part No.	"A" Dimension (Inch)				
		Pillow Block	Flange	Pilot Flange	WS Take-Up	TP Take-Up
1-3/16 TO 1-1/4	023795	1.56	2.97	1.47	----	----
1-3/8 TO 1-7/16	023796	1.34	3.22	1.66	1.66	----
1-1/2 TO 1-11/16	023797	1.89	3.67	1.73	1.76	----
1-3/4 TO 2	023798	1.95	3.80	1.73	1.92	1.98
2-3/16	023799	2.09	4.06	1.88	2.06	2.06
2-1/4 TO 2-1/2	023800	2.25	4.38	2.00	2.19	2.31
2-11/16 TO 3	023801	2.44	4.88	2.19	2.44	2.44

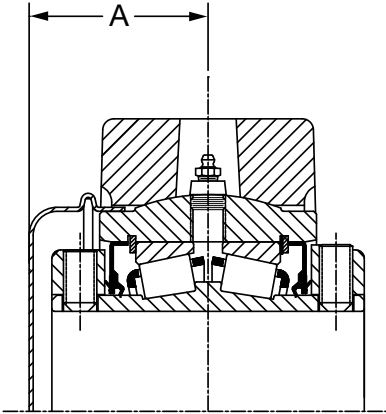
Δ - Consult DODGE For Sizes Not Listed.

* - Kit Includes End Closure And Special Collar.

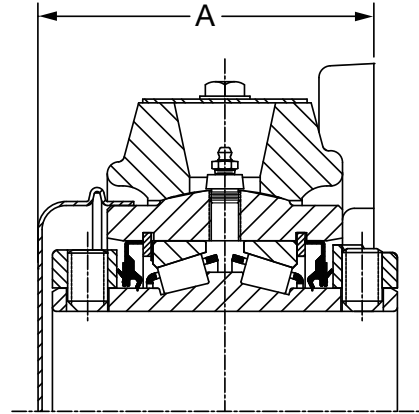
MODIFICATIONS ACCESSORIES



Type K, DOUBLE-INTERLOCK and TAF End Covers



DOUBLE-INTERLOCK SHOWN
K, DI, & TAF



DOUBLE-INTERLOCK SHOWN
K & DI

Shaft Size Inches	Part Number	"A" Dimension	
		Pillow Block	Flange Bearing
1-3/8 TO 1-7/16	037681	1.66	2.84
1-1/2 TO 1-11/16	037682	1.86	3.17
1-3/4 TO 2	037683	1.92	3.30
2-3/16	037684	2.06	3.50
2-1/4 TO 2-1/2	037685	2.19	3.75
2-11/16 TO 3	037686	2.44	4.19
3-3/16 TO 3-1/2	037687	2.69	4.94
3-5/16 TO 4	037688	3.31	5.81
4-7/16 TO 4-1/2	037689	3.56	5.88
4-15/16 TO 5	037690	3.81	6.31

END CLOSURE MOUNTS ON MACHINED OD SIDE OF S-1 UNIT