



Revision Number: 005.0

Issue date: 03/02/2023

1. PRODUCT AND COMPANY IDENTIFICATION

| | | | |
|-------------------------------|---|---------------------|---------------|
| Product name: | LOCTITE MR 5923 known as LOCTITE® AVIATION GASKET SEAL | IDH number: | 1522029 |
| Product type/use: | Sealant | Item number: | 1522029 |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Contact information: | | |
| Henkel Corporation | Telephone: +1 (860) 571-5100 | | |
| One Henkel Way | MEDICAL EMERGENCY Phone: Poison Control Center | | |
| Rocky Hill, Connecticut 06067 | 1-877-671-4608 (toll free) or 1-303-592-1711 | | |
| | TRANSPORT EMERGENCY Phone: CHEMTREC | | |
| | 1-800-424-9300 (toll free) or 1-703-527-3887 | | |
| | Internet: www.henkelna.com | | |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HIGHLY FLAMMABLE LIQUID AND VAPOUR.
CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING
DIFFICULTIES IF INHALED.
MAY CAUSE DROWSINESS OR DIZZINESS.

| HAZARD CLASS | HAZARD CATEGORY |
|--|-----------------|
| FLAMMABLE LIQUID | 2 |
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| RESPIRATORY SENSITIZATION | 1 |
| SKIN SENSITIZATION | 1 |
| SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE | 3 |

PICTOGRAM(S)



Precautionary Statements

| | |
|--------------------|--|
| Prevention: | Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. In case of inadequate ventilation wear respiratory protection. |
| Response: | If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish. |
| Storage: | Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up. |
| Disposal: | Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|--|------------|-------------|
| Castor oil, oxidized | 68187-84-8 | 30 - 40 |
| rosin | 8050-09-7 | 20 - 30 |
| 2-Propanol | 67-63-0 | 20 - 30 |
| Talc | 14807-96-6 | 10 - 20 |
| Quartz (SiO ₂), <1% respirable | 14808-60-7 | 0.1 - 1 |

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

| | |
|----------------------|--|
| Inhalation: | Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention. |
| Skin contact: | Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse. |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention. |
| Ingestion: | Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

| | |
|---|--|
| Extinguishing media: | Foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. |
| Unusual fire or explosion hazards: | Vapors may travel considerable distance to source of ignition and flash back. |
| Hazardous combustion products: | Oxides of carbon. Aldehydes. Carboxylic acids. Acrid smoke and fumes. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

| | |
|-----------------------------------|---|
| Environmental precautions: | Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Remove all sources of ignition. Ensure adequate ventilation. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. |

7. HANDLING AND STORAGE

Handling: Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep away from heat, spark and flame.

Storage: Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|---|---|-----------|--------|
| Castor oil, oxidized | None | None | None | None |
| rosin | 0.001 mg/m ³ TWA (as total Resin Acids) Inhalable fraction. (Dermal sensitization) (Respiratory sensitization) | None | None | None |
| 2-Propanol | 200 ppm TWA 400 ppm STEL | 400 ppm (980 mg/m ³) PEL | None | None |
| Talc | 2 mg/m ³ TWA Respirable fraction. | 0.1 mg/m ³ TWA Respirable. 20 MPPCF TWA 2.4 MPPCF TWA Respirable. | None | 50 ppm |
| Quartz (SiO ₂), <1% respirable | 0.025 mg/m ³ TWA Respirable fraction. | 0.05 mg/m ³ TWA (Respirable dust.) (Respirable dust.) 0.025 mg/m ³ OSHA_ACT (Respirable dust.) 0.05 mg/m ³ PEL Respirable dust. 2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable. | None | None |

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|--|-------------------------------------|
| Physical state: | Liquid |
| Color: | Brown |
| Odor: | Alcoholic |
| Odor threshold: | Not available. |
| pH: | Not applicable |
| Vapor pressure: | 33 mm hg (20 °C (68°F)) |
| Boiling point/range: | > 82 °C (> 179.6 °F) None |
| Melting point/ range: | Not applicable, Product is a liquid |
| Specific gravity: | 1.12 at 25 °C (77°F) |
| Vapor density: | 2.07 20 °C (Air = 1) |
| Flash point: | 15 °C (59°F) None |
| Flammable/Explosive limits - lower: | Not available. |

| | |
|--|-------------------------------|
| Flammable/Explosive limits - upper: | Not available. |
| Autoignition temperature: | Not available. |
| Flammability: | Not applicable |
| Evaporation rate: | 7.7 (Ether = 1) |
| Solubility in water: | Partially soluble |
| Partition coefficient (n-octanol/water): | Not available. |
| VOC content: | 24.9 %; 274 g/l EPA Method 24 |
| Viscosity: | Not available. |
| Decomposition temperature: | Not available. |

10. STABILITY AND REACTIVITY

| | |
|--|---|
| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | None under normal processing. |
| Hazardous decomposition products: | Oxides of carbon. Carboxylic acids. Aldehydes. Acrid smoke and fumes. Irritating fumes. |
| Incompatible materials: | Oxidizing agents. Acids and bases. |
| Reactivity: | Not available. |
| Conditions to avoid: | Exposure to moisture. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

| | |
|----------------------|--|
| Inhalation: | May cause respiratory tract irritation. May cause central nervous system effects with nausea, dizziness and headache. May cause allergic skin and respiratory tract reaction. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthma attack, could be immediate or delayed (up to several hours after exposure). Abrasion of cured material such as by sanding or grinding could release respirable particles of silica quartz, a cancer hazard by inhalation. Normal use of this product causes no such release. |
| Skin contact: | Causes skin irritation. May cause allergic skin reaction. |
| Eye contact: | Causes serious eye irritation. |
| Ingestion: | Principal hazard of ingestion is aspiration into the lungs and subsequent pneumonitis. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|--|--|---|
| Castor oil, oxidized | None | No Records |
| rosin | None | Allergen, Irritant, Respiratory |
| 2-Propanol | Oral LD50 (Rat) = 5,045 mg/kg Oral LD50 (Mouse) = 3,600 mg/kg Oral LD50 (Rabbit) = 6,410 mg/kg Oral LD50 (Rat) = 4.7 g/kg Oral LD50 (Mouse) = 4.5 g/kg Oral LD50 (Rabbit) = 8.0 g/kg Oral LD50 (Rabbit) = 5.03 g/kg Dermal LD50 (Rabbit) = 12,800 mg/kg | Allergen, Central nervous system, Irritant |
| Talc | None | Irritant, Lung, Some evidence of carcinogenicity |
| Quartz (SiO ₂), <1% respirable | None | Immune system, Lung, Some evidence of carcinogenicity |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|-------------------------------|-----------------|--|
| Castor oil, oxidized | No | No | No |
| rosin | No | No | No |
| 2-Propanol | No | No | No |
| Talc | No | No | No |
| Quartz (SiO ₂), <1% respirable | Known To Be Human Carcinogen. | Group 1 | Yes |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Resin solution
Hazard class or division: 3
Identification number: UN 1866
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Resin solution
Hazard class or division: 3
Identification number: UN 1866
Packing group: II
Exceptions: (Not more than 500 ml), Consumer Commodity, ID 8000, Class 9

Water Transportation (IMO/IMDG)

Proper shipping name: RESIN SOLUTION
Hazard class or division: 3
Identification number: UN 1866
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: Blown castor oil (CAS# 68187-84-8).
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health, Fire
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 2-Propanol (CAS# 67-63-0).
CERCLA Reportable quantity: 2-Propanol (CAS# 67-63-0) 100 lbs. (45.4 kg)
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: Reviewed SDS. Reissued with new date. 2,8,9,13

Prepared by: Product Safety and Regulatory Affairs

Issue date: 03/02/2023

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.