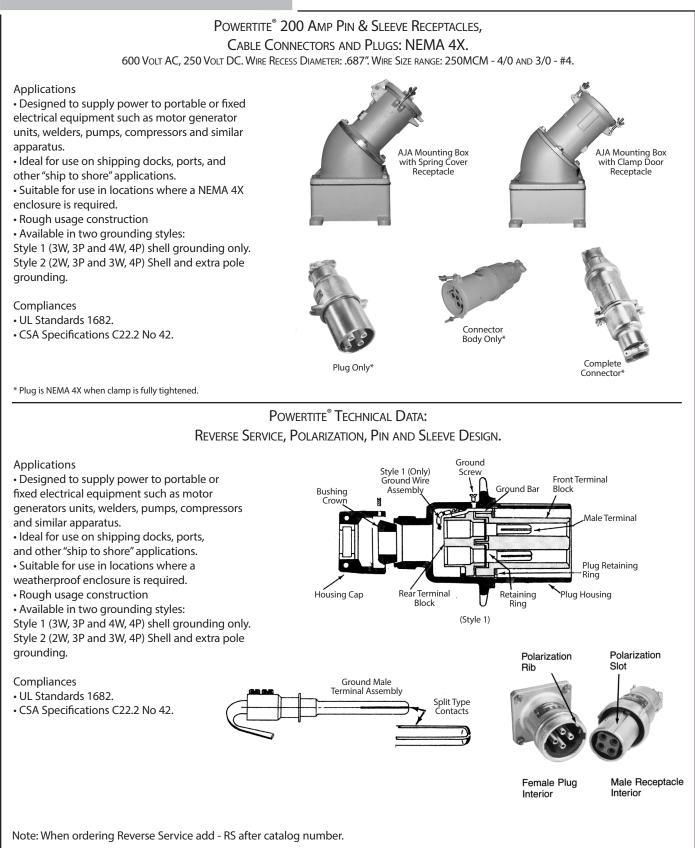
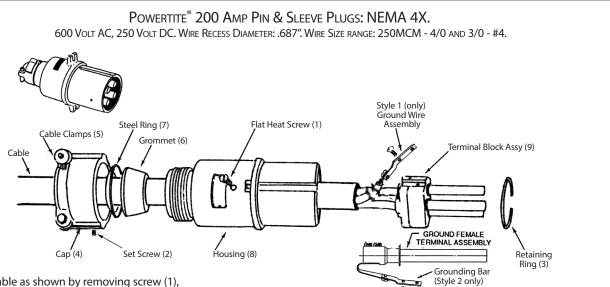
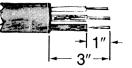


330087 Instruction Sheet for Powertite[®] Plug, Connector and Receptacle





1. Disassemble as shown by removing screw (1), loosen setscrew (2) and unscrew cap (4), remove retaining ring (3) and terminal block (9).



2. Strip the proper cable as shown: (also applies to connector and receptacle).

3. Prepare cable clamp (5) and select the proper grommet (6) as shown:



Reversible cable clamp (just loosen screws and flip over) permits wide cable range.



4. Slide cap (4) with clamps (5), steel ring (7), proper grommet (6) and housing (8) over the cable.5. Insert Wires into the proper terminals and tighten set screws securely.

6. Slide terminal block assembly (9) into the housing (8) aligning the hole in the ground bar with the hole in the housing. Replace the flat head screw (1) and tighten securely.

WARNING: A wire schematic must be followed so the same color wire is always put into the same numbered contact openings in all plugs, connectors and receptacles in the system. This will insure the correct polarity for the system and eliminates possibilities for equipment damage and/or personal injuries.

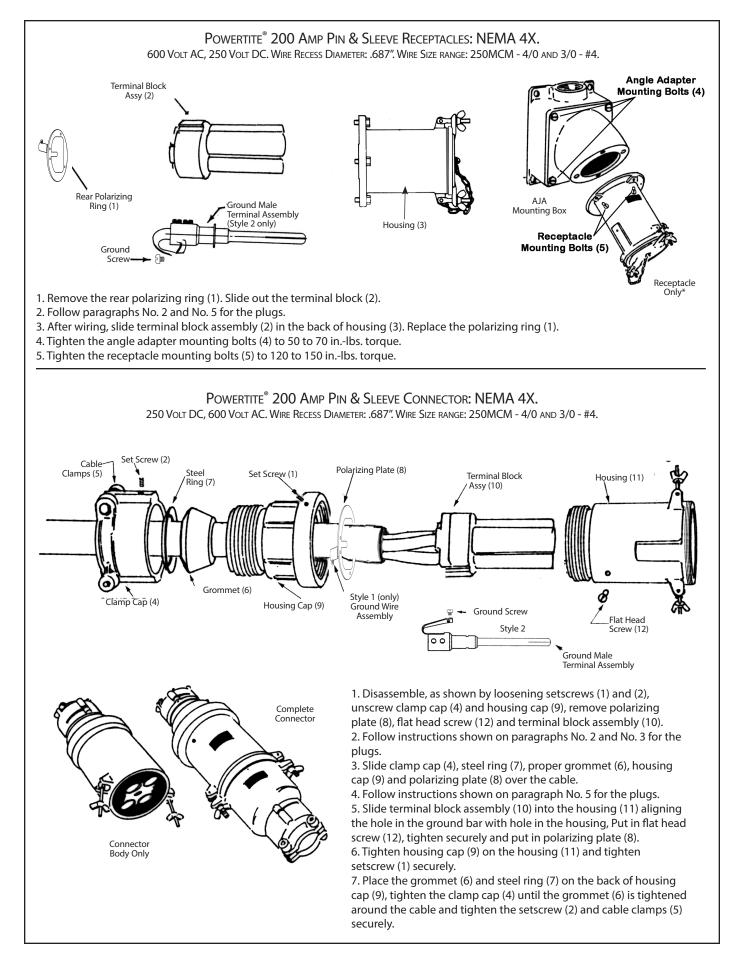
7. Place the grommet (6) and steel ring (7) in the back of the housing and tighten the cap (4) until grommet (6) is tightened around the cable and tighten the setscrew (2). Tighten the clamps (5) screw securely.

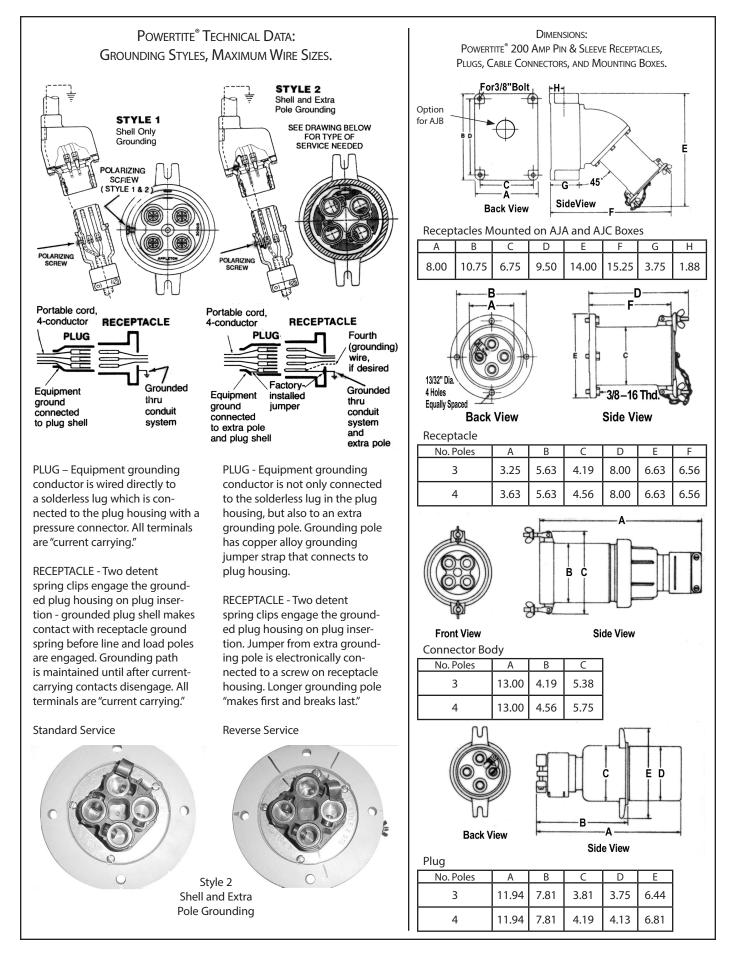
Plug and Connector Cable Dia. Range	Cable Dia.		Grommet I.D.	Clamp Position	Clamp No.			
.875 to 1.906	.875 to 1.062		1-1/32	1	304350			
	1.062 to 1.281		1-9/32	-1-				
	1.281 to 1.561		1-19/32	2	304350			
	1.562 to 1.906		1-29/32	-2-				
1.875 to 2.500	1.875 to 2.187	1.875 to 2.187		2	304045			
	2.187 to 2.500		2-1/2	-3-				
Terminal Recess		C	onductor Size	Type Conductor				
0.687 Dia.			250 MCM	General wires				
		4/0		Flexible & extra flexible cable				
* 0.687 Dia. with Stainless Pressure Plate Included (see page 5)		3/0 to 1/0		Flexible & extra flexible cable				
* Option: Cat. No. PTK200WA3 and PTK200WA4 (see page 5)								
0.687 Dia. with Copper Pressure Plate			#1 to #4	Flexible & extra flexible cable				

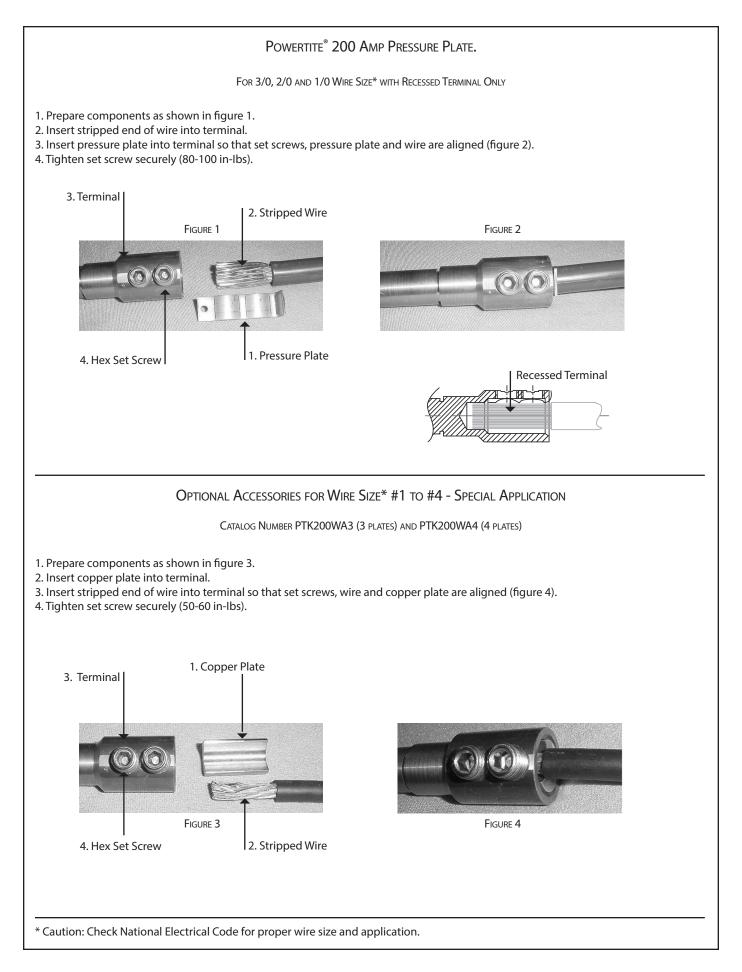
Ground Screw

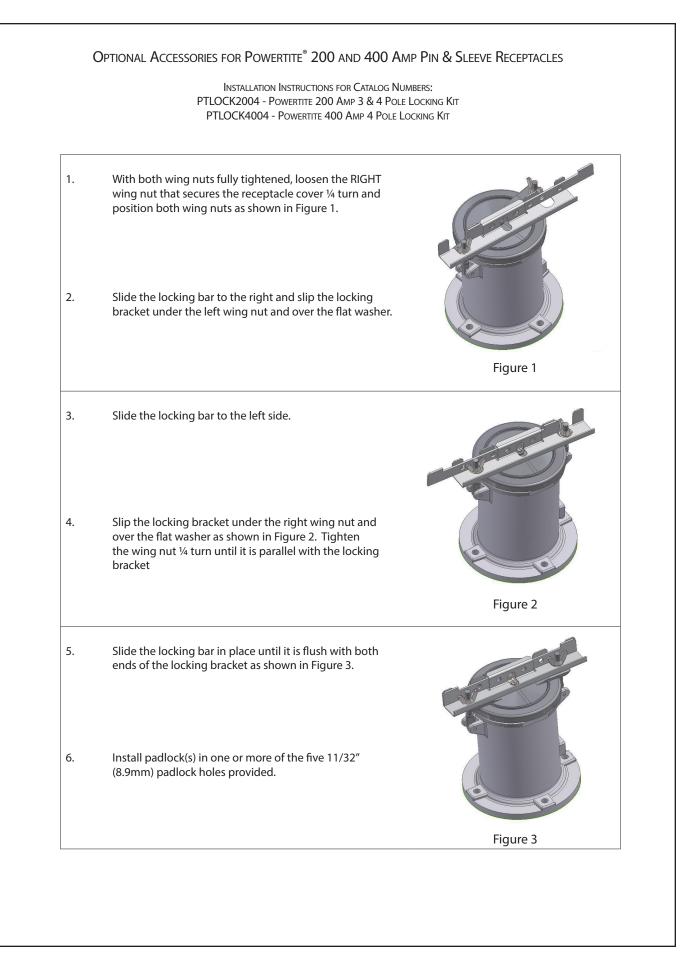
Reference Guide Of Horsepower Ratings For Use With Single Motor Application

For disconnect use only - not for current rupture									
Phase Motor	Wire/Pole	Motor Horsepower							
		120 VAC	240 VAC	480 VAC	600 VAC				
1-Phase	2W, 3P		60	120	160				
3-Phase	3W, 3P; 3W, 4P or 4W, 4P		60	120	160				
For emergency interrupting - maximum horsepower									
1-Phase	2W, 3P	15	30	40	40				
3-Phase	3W, 3P; 3W, 4P or 4W, 4P	20	40	50	50				









200 AMP GROUND LUG FOR STYLE 1 RECEPTACLE

To Assemble Grounding Lug
1. Locate threaded hole on polarizing plate (1).
2. Insert the brass screw (3) through the top of lug (2).
3. Line-up edge of plate (1) with flat on lug (2).
4. Thread screw into plate until tight.
5. Thread set screw (4) into lug (2).

To Connect Ground Wire To Lug

1. Prepare wire by stripping 3/4" from the end of the wire (wire size range: #2-4/0).

2. Loosen the set screw enough to fit the wire in the lug.

3. Tighten set screw securely (50-60 in-lbs).

