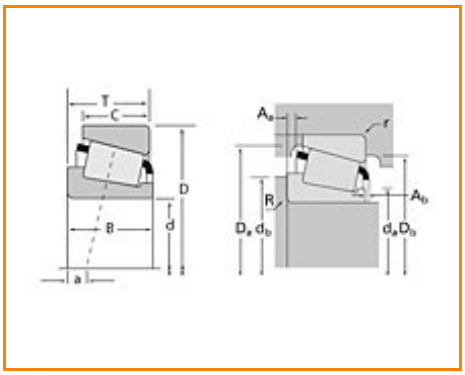
The Timken Company
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N. Canton, OH 44720
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E-Mail: CustomerCAD@timken.com • **Web site:** www.timken.com

Timken Part Number 681 - 672, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





Specifications | Dimensions | Abutment and Fillet Dimensions | Basic Load Ratings | Factors

Specifications

Series	675
Cone Part Number	681
Cup Part Number	672
Design Units	Imperial
Bearing Weight	3.800 Kg 8.500 lb
Cage Type	Stamped Steel

Dimensions

d - Bore	92.075 mm 3.6250 in

D - Cup Outer Diameter	168.275 mm 6.6250 in
B - Cone Width	41.275 mm 1.6250 in
C - Cup Width	30.163 mm 1.1875 in
T - Bearing Width	41.275 mm 1.6250 in

Abutment and Fillet Dimensions

R - Cone Backface "To Clear" Radius[1]	3.560 mm 0.14 in
r - Cup Backface "To Clear" Radius[2]	3.30 mm 0.130 in
da - Cone Frontface Backing Diameter	103.89 mm 4.76 in
db - Cone Backface Backing Diameter	109.98 mm 4.33 in
Da - Cup Frontface Backing Diameter	161.00 mm 6.34 in
Db - Cup Backface Backing Diameter	149.10 mm 5.87 in
Ab - Cage-Cone Frontface Clearance	3 mm 0.12 in
Aa - Cage-Cone Backface Clearance	4.3 mm 0.17 in
a - Effective Center Location[3]	-2.8 mm -0.11 in

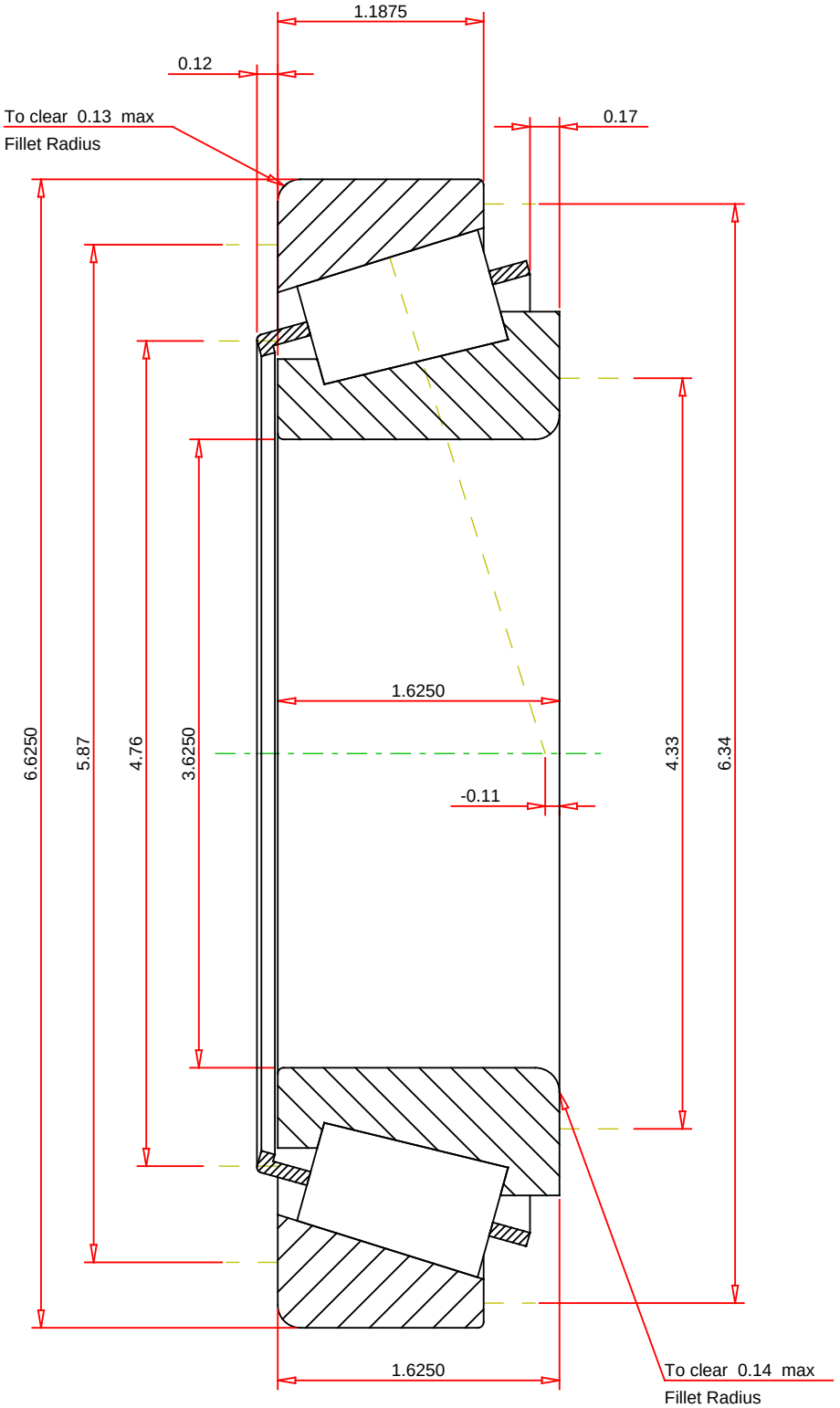
Basic Load Ratings

C90 - Dynamic Radial Rating (90 million revolutions)[4]	68600 N 15400 lbf
C1 - Dynamic Radial Rating (1 million revolutions)[5]	265000 N 59500 lbf
C0 - Static Radial Rating	386000 N 86700 lbf
C_{a90} - Dynamic Thrust Rating (90 million revolutions)[6]	55300 N 12400 lbf

Factors

K - Factor[7]	1.24
e - ISO Factor[8]	0.47
Y - ISO Factor[9]	1.28
G1 - Heat Generation Factor (Roller-Raceway)	182
G2 - Heat Generation Factor (Rib-Roller End)	37.2
Cg - Geometry Factor	0.106

[1] These maximum fillet radii will be cleared by the bearing corners.
[2] These maximum fillet radii will be cleared by the bearing corners.
[3] Negative value indicates effective center inside cone backface.
[4] Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values.
[5] Based on 1 x 10^6 revolutions L_{10} life, for the ISO life calculation method.
[6] Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.
[7] These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.
[8] These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.
[9] These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.



IMPERIAL UNITS

ISO Factor - e	0.47	
ISO Factor - Y	1.28	
Bearing Weight	8.5	lb
Number of Rollers Per Row	23	
Effective Center Location	-0.11	inch

TIMKEN

THE TIMKEN COMPANY
NORTH CANTON, OHIO USA

681 - 672
TS BEARING ASSEMBLY

K Factor	1.24	
Dynamic Radial Rating - C90	68600	lbf
Dynamic Thrust Rating - Ca90	55300	lbf
Static Radial Rating - C0	386000	lbf
Dynamic Radial Rating - C1	265000	lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY