

TIMKEN**The Timken Company**

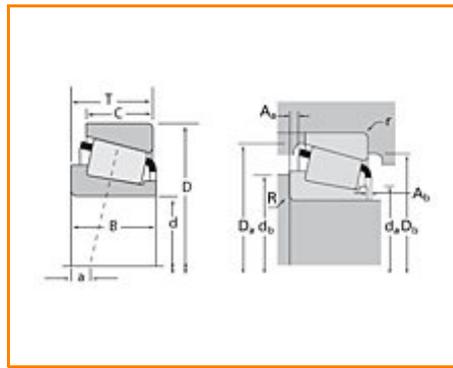
4500 Mt Pleasant St. NW

N. Canton, OH 44720

Phone: (234) 262-3000**E-Mail:** CustomerCAD@timken.com • **Web site:** www.timken.com

Timken Part Number HM88649 - HM88611, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.



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Specifications

Series	HM88600
Cone Part Number	HM88649
Cup Part Number	HM88611
Design Units	Imperial
Bearing Weight	0.500 Kg 1.10 lb
Cage Type	Stamped Steel

Dimensions

d - Bore	34.925 mm 1.3750 in
D - Cup Outer Diameter	71.973 mm 2.8336 in
B - Cone Width	25.400 mm 1.0000 in
C - Cup Width	21.443 mm 0.8442 in
T - Bearing Width	27.000 mm 1.0630 in

Abutment and Fillet Dimensions

R - Cone Backface "To Clear" Radius¹	2.290 mm 0.090 in
r - Cup Backface "To Clear" Radius²	1.52 mm 0.06 in
da - Cone Frontface Backing Diameter	42.67 mm 1.68 in
db - Cone Backface Backing Diameter	48.51 mm 1.91 in
Da - Cup Frontface Backing Diameter	68.10 mm 2.72 in
Db - Cup Backface Backing Diameter	60.96 mm 2.40 in
Ab - Cage-Cone Frontface Clearance	2.5 mm 0.1 in
Aa - Cage-Cone Backface Clearance	1 mm 0.04 in
a - Effective Center Location³	-4.6 mm -0.18 in

Basic Load Ratings

C90 - Dynamic Radial Rating (90 million revolutions)⁴	19900 N 4480 lbf
C1 - Dynamic Radial Rating (1 million revolutions)⁵	76800 N 17300 lbf
C0 - Static Radial Rating	94200 N 21200 lbf
C_{a90} - Dynamic Thrust Rating (90 million revolutions)⁶	18600 N 4180 lbf

Factors

K - Factor⁷	1.07
e - ISO Factor⁸	0.55
Y - ISO Factor⁹	1.1
G1 - Heat Generation Factor (Roller-Raceway)	23.4
G2 - Heat Generation Factor (Rib-Roller End)	10.9
Cg - Geometry Factor	0.0822

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

⁴ Based on 90×10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values.

⁵ Based on 1×10^6 revolutions L_{10} life, for the ISO life calculation method.

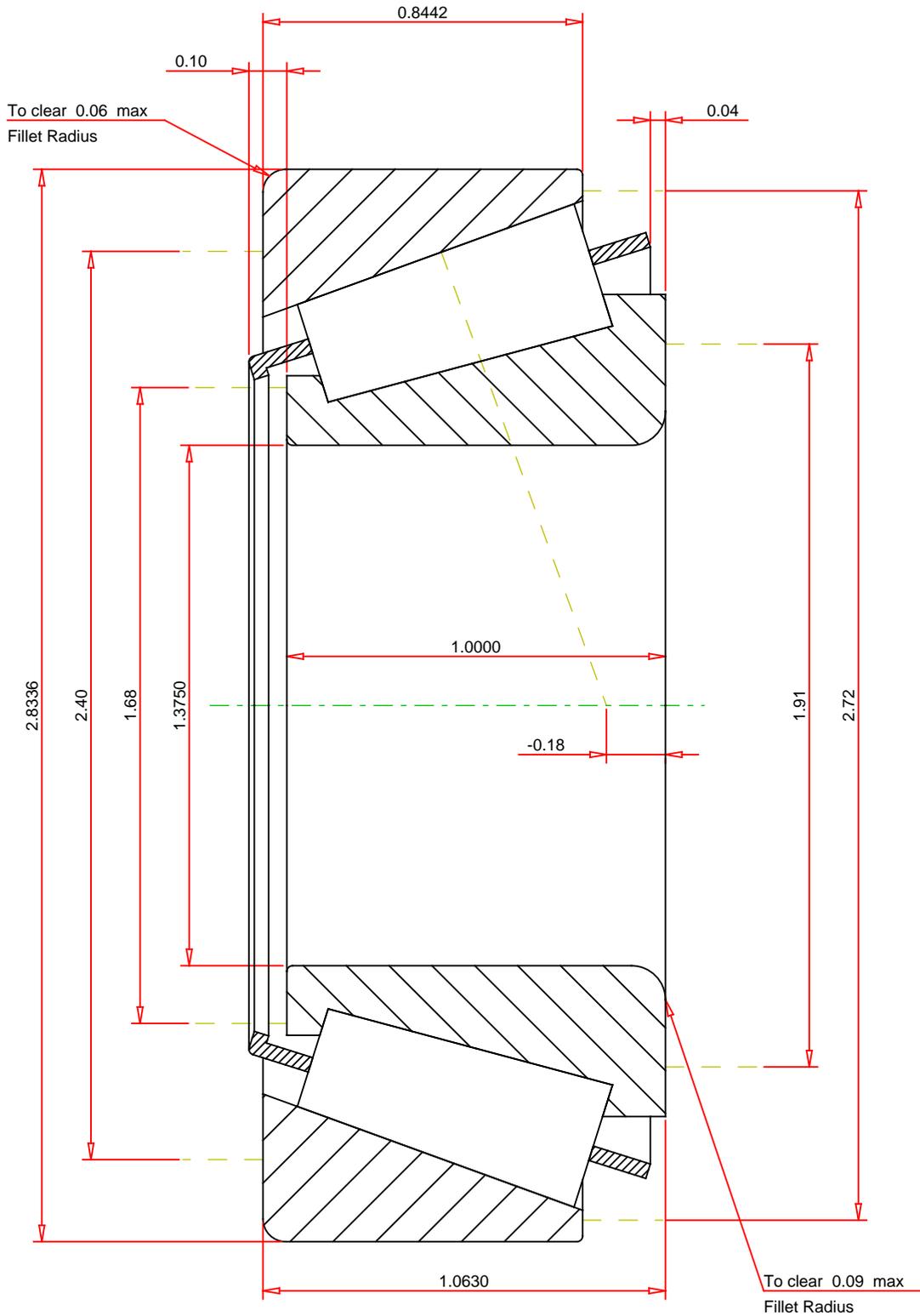
⁶ Based on 90×10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction

on use.

⁹ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.



IMPERIAL UNITS

ISO Factor - e	0.55
ISO Factor - Y	1.1
Bearing Weight	1.1 lb
Number of Rollers Per Row	17
Effective Center Location	-0.18 inch

TIMKEN®

HM88649 - HM88611
TS BEARING ASSEMBLY

THE TIMKEN COMPANY
NORTH CANTON, OHIO USA

K Factor	1.07
Dynamic Radial Rating - C90	19900 lbf
Dynamic Thrust Rating - Ca90	18600 lbf
Static Radial Rating - C0	94200 lbf
Dynamic Radial Rating - C1	76800 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY