

The Timken Company

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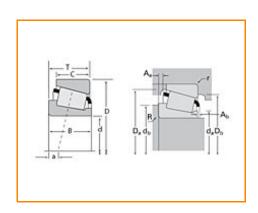
E-Mail: <u>CustomerCAD@timken.com</u> • Web site: <u>www.timken.com</u>

Timken Part Number L305648 - L305610, Tapered Roller Bearings - TS (Tapered Single)

Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications					
	Series	L305600			
	Cone Part Number	L305648			
	Cup Part Number	L305610			
	Design Units	Imperial			
	Bearing Weight	0.400 Kg 0.80 lb			
	Cage Type	Stamped Steel			

Dimensions	-

d - Bore	49.987 mm 1.9680 in
D - Cup Outer Diameter	80.963 mm 3.1875 in
B - Cone Width	18.258 mm 0.7188 in
C - Cup Width	14.288 mm 0.5625 in
T - Bearing Width	18.258 mm 0.7188 in

Abutment and Fillet Dimensions

R - Cone Backface "To Clear" Radius ¹	1.520 mm 0.06 in
r - Cup Backface "To Clear"	1.52 mm
Radius ²	0.06 in
da - Cone Frontface Backing	55.12 mm
Diameter	2.17 in
db - Cone Backface Backing	56.90 mm
Diameter	2.24 in
Da - Cup Frontface Backing	77.00 mm
Diameter	3.05 in
Db - Cup Backface Backing Diameter	72.90 mm 2.87 in
Ab - Cage-Cone Frontface	2.5 mm
Clearance	0.1 in
Aa - Cage-Cone Backface	0 mm
Clearance	0 in
a - Effective Center Location ³	-2.5 mm -0.1 in

Basic Load Ratings	
C90 - Dynamic Radial Rating (90 million revolutions) ⁴	15800 N 3540 lbf
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	60800 N 13700 lbf
C0 - Static Radial Rating	88800 N 20000 lbf
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	9590 N 2160 lbf

Factors -					
K - Factor ⁷	1.64				
e - ISO Factor ⁸	0.36				
Y - ISO Factor ⁹	1.69				
G1 - Heat Generation Factor (Roller-Raceway)	38.8				
G2 - Heat Generation Factor (Rib-Roller End)	27.8				
Cg - Geometry Factor	0.0841				

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values.

 $^{^{5}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

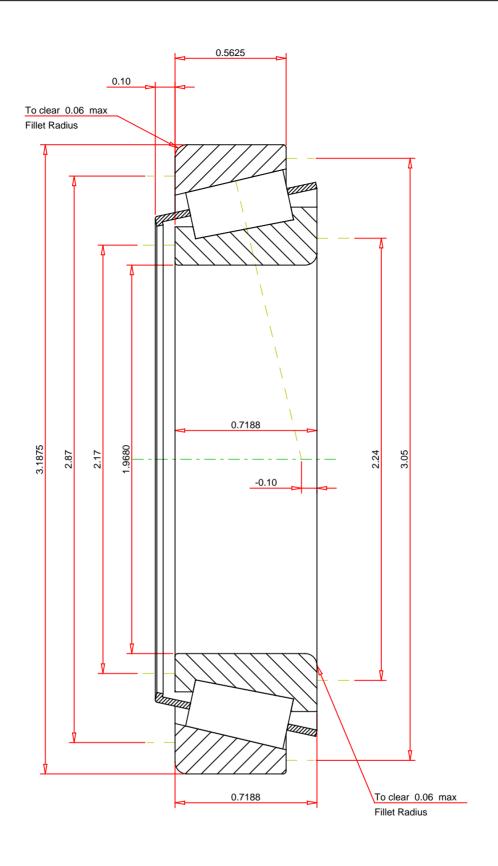
 $^{^6}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction

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⁹ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use



IMPERIAL UNITS

ISO Factor - e
ISO Factor - Y
Bearing Weight
Number of Rollers Per Row
Effective Center Location

THE TIMKEN COMPANY
NORTH CANTON, OHIO USA

L305648 - L305610 TS BEARING ASSEMBLY

 K Factor
 1.64

 Dynamic Radial Rating - C90
 15800
 lbf

 Dynamic Thrust Rating - Ca90
 9590
 lbf

 Static Radial Rating - C0
 88800
 lbf

 Dynamic Radial Rating - C1
 60800
 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY