

## **The Timken Company**

4500 Mt Pleasant St. NW N. Canton, OH 44720 **Phone:** (234) 262-3000

E-Mail: <u>CustomerCAD@timken.com</u> • Web site: <u>www.timken.com</u>

Timken Part Number LM249748 - LM249710CD, Tapered Roller Bearings - TDO (Tapered

## Double Outer) Imperial

The configuration of the TDO provides a wide effective bearing spread, making it ideal for applications in which overturning moments are a significant load component. TDO bearings can be used in fixed positions or allowed to float in the housing bore.



## Specifications | Dimensions | Abutment and Fillet Dimensions | Basic Load Ratings | Factors

Specifications -			
	Series	LM249700	
	Cone Part Number	LM249748	
	Cup Part Number	LM249710CD	
	Design Units	Imperial	
	Bearing Weight	48.99 lb 22.222 Kg	
	Cage Type	Stamped Steel	
	Ab - Cage-Cone Frontface Clearance	0.17 in 4.3 mm	

Dimensions

d - Bore	10.0000 in 254.000 mm
D - Cup Outer Diameter	13.6875 in 347.663 mm
B - Cone Width	1.6875 in 42.863 mm
C - Double Cup Width	2.75 in 69.85 mm
T - Bearing Width across Cones	3.75 in 95.25 mm

R - Cone Backface "To Clear" Radius <sup>1</sup>	0.14 in 3.600 mm	
r - Cup Frontface "To Clear" Radius <sup>2</sup>	0.06 in 1.5 mm	
db - Cone Backface Backing Diameter	10.71 in 272.00 mm	
Da - Cup Frontface Backing Diameter	13.15 in 334.00 mm	
Aa - Cage-Cone Backface Clearance	0.11 in 2.8 mm	

Basic Load Ratings		_
C90 - Dynamic Radial Rating (One-Row, 90 million revolutions) <sup>3</sup>	35700 lbf 159000 N	
C1 - Dynamic Radial Rating (Two-Row, 1 million revolutions) <sup>4</sup>	240000 lbf 1070000 N	

C90(2) - Dynamic Radial Rating (Two-Row, 90 million revolutions) <sup>5</sup>	62200 lbf 277000 N
C <sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions) <sup>6</sup>	20300 lbf 90500 N

Factors -			
	K - Factor <sup>7</sup>	1.76	
	e - ISO Factor <sup>8</sup>	0.7	
	Y1 - ISO Factor <sup>9</sup>	0.97 1.44	
	Y2 - ISO Factor <sup>10</sup>	1.44	
	G1 - Heat Generation Factor (Roller-Raceway) <sup>11</sup>	1000	
	G2 - Heat Generation Factor (Rib-Roller End)	166	
	Cg - Geometry Factor <sup>12</sup>	0.129	

<sup>&</sup>lt;sup>1</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>3</sup> Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

 $<sup>^4</sup>$  Based on 1 x  $10^6$  revolutions  $L_{10}$  life, for the ISO life calculation method.

<sup>&</sup>lt;sup>5</sup> Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

<sup>&</sup>lt;sup>6</sup> Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

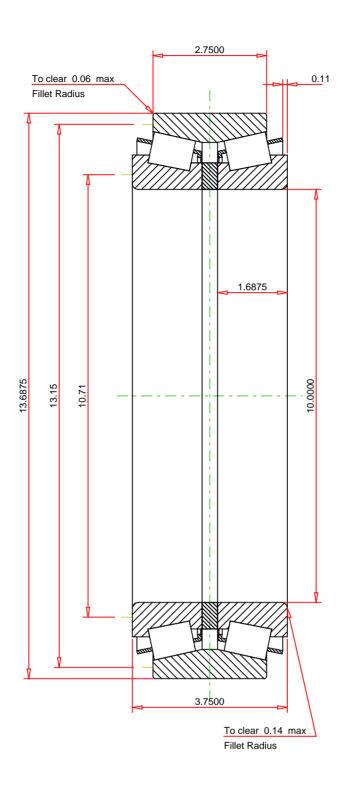
<sup>&</sup>lt;sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction

on use.

- <sup>10</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.
- <sup>11</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.
- <sup>12</sup> Geometry constant for Lubrication Life Adjustment Factor a31.



## **IMPERIAL UNITS**

ISO Factor - e	0.7	
ISO Factor - Y1	0.97	
ISO Factor - Y2	1.44	
Bearing Weight	48.99	lb
Number of Rollers Per Row	33	



THE TIMKEN COMPANY NORTH CANTON, OHIO USA

LM249748 - LM249710CD TDO BEARING ASSEMBLY

 K Factor
 1.76

 Dynamic Radial Rating - C90
 35700
 lbf

 Dynamic Thrust Rating - Ca90
 20300
 lbf

 Dynamic Radial Rating - C90(2)
 62200
 lbf

 Radial Rating - C1
 240000
 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY