

## **The Timken Company**

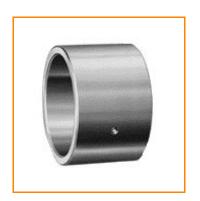
4500 Mt Pleasant St. NW N. Canton, OH 44720

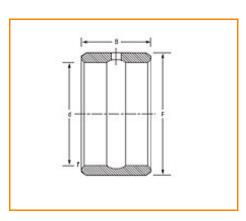
Phone: (234) 262-3000

E-Mail: <u>CustomerCAD@timken.com</u> • Web site: <u>www.timken.com</u>

## Timken Part Number IR-566432, Inner Ring (IR)

- Ideal choice where the shaft is not practical to use as inner raceway.
- Designed to meet established inch tolerances.
- Maximum shaft fillet radius cannot exceed inner-ring bore chamfer as shown.
- Optional centralized lubrication groove (bore) or through hole available specify when ordering.
- Designed to be axially clamped against shoulder for loose transition fit on shaft.
- After mounting, for tight transition fit (keeping inner ring from rotating relative to shaft), inner-ring O.D. must not





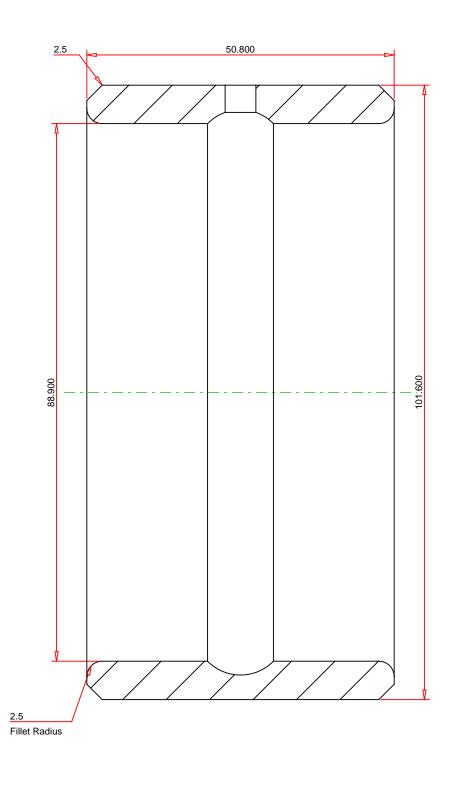
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## <u>Dimensions</u> | <u>Specifications</u> | <u>Sub Assembly Part Numbers</u>

Shaft Diameter         3.500 in           Dimension D         3.500 in           88.9 mm           Dimension F         4.000 in           101.60 mm           Dimension B         2.000 in           50.80 mm	Din	mensions –				
Dimension D       88.9 mm         Dimension F       4.000 in 101.60 mm         Dimension B       2.000 in 50.80 mm		Shaft Diameter	3.500 in			
Dimension F 101.60 mm  2.000 in 50.80 mm		Dimension D				
Dimension B 50.80 mm		Dimension F				
0.10.		Dimension B				
Chamfer r <sub>smin</sub> 0.10 in  2.54 mm		Chamfer r <sub>smin</sub>	0.10 in 2.54 mm			

Specifications -					
	Max. Loose Transition Fit S	88.887 mm 3.4995 in			
	Min. Loose Transition Fit S	88.867 mm 3.4987 in			
	Max. Interference Fit	88.928 mm 3.5011 in			
	Min. Interference Fit	88.913 mm 3.5005 in			
	Weight	1.670 lb 0.757 Kg			

Sub Assembly Part Numbers		- `
<b>Used with Bearing Designation</b>	HJ-648032	



## METRIC UNITS

Bearing Weight 0.7 kg

THE TIMKEN COMPAN

IR-566432 CYLINDRICAL ROLLER BEARINGS

THE TIMKEN COMPANY NORTH CANTON, OHIO USA

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY