

The Timken Company

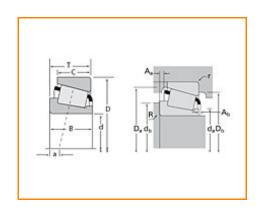
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Timken Part Number 25570 - 25520, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





Specifications | Dimensions | Abutment and Fillet Dimensions | Basic Load Ratings | Factors

Specifications		-
Series	25500	
Cone Part Number	25570	
Cup Part Number	25520	
Design Units	Imperial	
Bearing Weight	0.700 Kg 1.40 lb	
Cage Type	Stamped Steel	

Dimensions		-
d - Bore	36.513 mm 1.4375 in	

D - Cup Outer Diameter	82.931 mm 3.2650 in
B - Cone Width	25.400 mm 1.0000 in
C - Cup Width	19.050 mm 0.7500 in
T - Bearing Width	23.813 mm 0.9375 in

Abı	utment and Fillet Dimensions	-
	R - Cone Backface "To Clear" Radius ¹	3.560 mm 0.14 in
	r - Cup Backface "To Clear" Radius ²	0.76 mm 0.030 in
	da - Cone Frontface Backing Diameter	44.96 mm 1.77 in
	db - Cone Backface Backing Diameter	51.05 mm 2.01 in
	Da - Cup Frontface Backing Diameter	77.00 mm 3.05 in
	Db - Cup Backface Backing Diameter	73.91 mm 2.91 in
	Ab - Cage-Cone Frontface Clearance	1.5 mm 0.06 in
	Aa - Cage-Cone Backface Clearance	0.3 mm 0.01 in
	a - Effective Center Location ³	-6.4 mm -0.25 in

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) ⁴	23500 N 5270 lbf
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	90500 N 20300 lbf
C0 - Static Radial Rating	111000 N 24900 lbf
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	13500 N 3020 lbf

Fac	tors	-
	K - Factor ⁷	1.74
	e - ISO Factor ⁸	0.33
	Y - ISO Factor ⁹	1.79
	G1 - Heat Generation Factor (Roller-Raceway)	35.2
	G2 - Heat Generation Factor (Rib-Roller End)	14.3
	Cg - Geometry Factor	0.0801

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values.

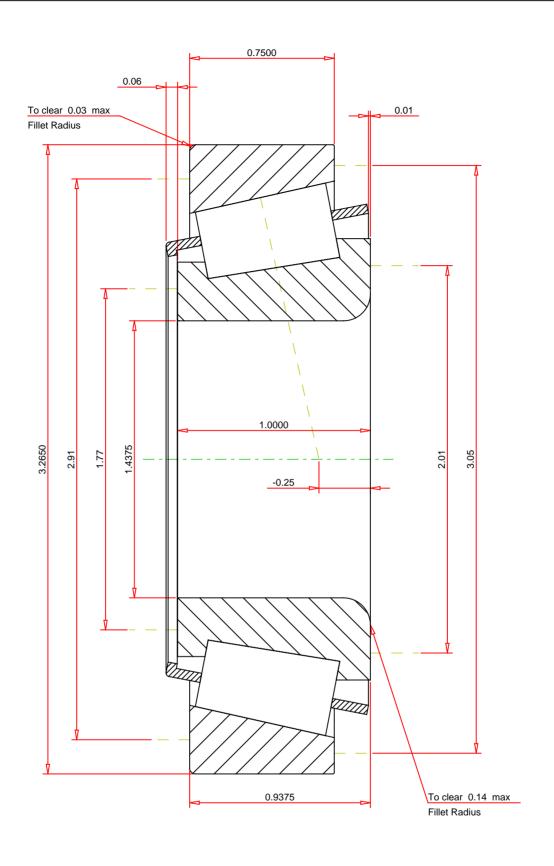
 $^{^{5}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

 $^{^6}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{^9}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.



IMPERIAL UNITS

Every reasonable offert has been re	and to oncure the	accuracy of the information contained in this writing, but no			
		THE TIMKEN COMPANY NORTH CANTON, OHIO USA	Dynamic Thrust Rating - Ca90 1 Static Radial Rating - C0 11	1.74 23500 13500 11000 90500	lbf lbf lbf lbf
ISO Factor - e ISO Factor - Y Bearing Weight Number of Rollers Per Row Effective Center Location	0.33 1.79 1.4 lb 18 -0.25 inch		25570 - 25520 TS BEARING ASSEMBLY		

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FOR DISCUSSION ONLY