

## Boss™ Clamps

**⚠ WARNING**

- The bolts used in the Boss™ interlocking clamps are not standard bolts. They vary from standard bolts in their length, diameter, overall thread length and material hardness. These bolts can be retorqued, but it is **not** recommended that the bolts or clamps be reused, as they are designed for a single bend only. Dixon™ recommends using only factory supplied replacement bolts.
- Torque values for clamps are based on dry bolts. The use of lubricant on bolts will adversely effect clamp performance. *Do not lubricate nuts and bolts.*

**Features:**

- recommended for steam service up to **450°F**
- recommended torque rating in ft. lbs.
- replacement nuts and bolts are available, contact Dixon™ for more information
- see page 828 for Fraction to Decimal conversion chart

**E**

## 4-Bolt Type, 4 Gripping Fingers

Hose ID	Hose OD		Zinc Plated Iron		Opt Qty	Torque
	From:	To:	Part #	Price/E		
1/2"	58/64"	1-2/64"	<b>968</b>	<b>\$14.90</b>	50	6
1"	1-26/64"	1-36/64"	<b>156</b>	<b>20.35</b>	20	21
1 1/4"	1-44/64"	1-56/64"	<b>187</b>	<b>29.50</b>	10	21
1 1/4"	1-56/64"	2-4/64"	<b>206</b>	<b>25.70</b>	20	21
1 1/2"	2"	2-8/64"	<b>212</b>	<b>35.25</b>	10	21
1 1/2"	2-4/64"	2-16/64"	<b>225</b>	<b>37.90</b>	10	40
2"	2-16/64"	2-32/64"	<b>250</b> <sup>1</sup>	<b>38.60</b>	10	40
2"	2-32/64"	2-48/64"	<b>275</b> <sup>1</sup>	<b>42.25</b>	10	40
2"	2-48/64"	3-4/64"	<b>306</b> <sup>1</sup>	<b>52.50</b>	5	60
2 1/2"	3-4/64"	3-32/64"	<b>350</b>	<b>53.30</b>	5	60
3"	3-32/64"	3-48/64"	<b>375</b>	<b>67.25</b>	5	60
3"	3-48/64"	4"	<b>401</b>	<b>111.00</b>	5	150
3"	4"	4-12/64"	<b>418</b>	<b>125.45</b>	2	200
3"	4-12/64"	4-32/64"	<b>450</b>	<b>124.40</b>	2	200



<sup>1</sup> not to be used with GF81, GB26, WF81, B26, RGF81, RGB26, BGF81, BGB26, RWF81, RB26



## 6-Bolt Type, 3 Gripping Fingers

Hose ID	Hose OD		Zinc Plated Iron		Opt Qty	Torque
	From:	To:	Part #	Price/E		
3"	4-16/64"	4-52/64"	<b>BS39</b>	<b>\$223.85</b>	2	150
4"	4-40/64"	5"	<b>B45</b>	<b>224.00</b>	3	150
4"	4-56/64"	5-16/64"	<b>BS49</b>	<b>339.60</b>	2	200
4"	5-16/64"	5-38/64"	<b>BU49</b>	<b>412.00</b>	2	200
4"	5-34/64"	5-60/64"	<b>B49</b>	<b>444.00</b>	2	200



## 6-Bolt Type, 6 Gripping Fingers

Hose ID	Hose OD		Zinc Plated Iron		Opt Qty	Torque
	From:	To:	Part #	Price/E		
6"	6-56/64"	7-24/64"	<b>750</b>	<b>\$419.00</b>	1	200
6"	7-32/64"	8"	<b>850</b>	<b>413.50</b>	1	200

