## **Dixon - Norgren Cross Reference**

Filtono			
Filters			
Dixon	Norgren		
F07-100A	F07-100-A1TA		
F07-100M	F07-100-M1TA		
F07-200A	F07-200-A1TA		
F07-200M	F07-200-M1TA		
F17-600A	F17-600-A3DA		
F17-600M	F17-600-M3DA		
F17-800A	F17-800-A3DA		
F17-800M	F17-800-M3DA		
F17-A00A	F17-A00-A3DA		
F17-A00M	F17-A00-M3DA		
F17-B00A	F17-B00-A3DA		
F17-B00M	F17-B00-M3DA		
F18-C00A	F18-C00-A3DA		
F18-C00M	F18-C00-M3DA		
F72G-2A	F72G2ANST3		
F72G-2A-MB	F72G2ANSD3		
F72G-2M	F72G2ANQT3		
F72G-2M-MB	F72G2ANQD3		
F72G-3A	F72G3ANST3		
F72G-3A-MB	F72G3ANSD3		
F72G-3M	F72G3ANQT3		
F72G-3M-MB	F72G3ANQD3		
F73G-2A	F73G2ANAT3		
F73G-2A-MB	F73G2ANAD3		
F73G-2M	F73G2ANQT3		
F73G-2M-MB	F73G2ANQD3		
F73G-3A	F73G3ANAT3		
F73G-3A-MB	F73G3ANAD3		
F73G-3M	F73G3ANQT3		
F73G-3M-MB	F73G3ANQD3		
F73G-4A	F73G4ANAT3		
F73G-4A-MB	F73G4ANAD3		
F73G-4M	F73G4ANQT3		
F73G-4M-MB	F73G4ANQD3		
F74C-3A-MB	F74C-3AD-AD0		
F74C-4A-MB	F74C-4AD-AD0		
F74G-3A	F74G-3AN-AP3		
F74G-3A-MB	F74G-3AN-AD3		
F74G-3M	F74G-3AN-QP3		
F74G-3M-MB	F74G-3AN-QD3		
F74G-4A	F74G-4AN-AP3		
F74G-4A-MB	F74G-4AN-AD3		
F74G-4M	F74G-4AN-QP3		
F74G-4M-MB	F74G-4AN-QD3		
F74G-6A	F74G-6AN-AP3		
F74G-6A-MB	F74G-6AN-AD3		
F74G-6M	F74G-6AN-QP3		
F74G-6M-MB	F74G-6AN-QD3		
F74H-4A-MB	F74H-4AD-AD0		
F74H-6A-MB	F74H-6AD-AD0		
F74V-3A-MB	F74V-3AN-EMA		
F74V-4A-MB	F74V-4AN-EMA		
F74V-6A-MB	F74V-6AN-EMA		

Regulators		
Dixon	Norgren	
R07-100R	R07-100-RNKA	
R07-100RG	R07-100-RGKA	
R07-200R	R07-200-RNKA	
R07-200RG	R07-200-RGKA	
R11-013RG	11-002-013	
R11-037RG	11-002-037	
R11-061RG	11-002-061	
R17-600R	R17-600-RNLA	
R17-600RG	R17-600-RGLA	
R17-800R	R17-800-RNLA	
R17-800RG	R17-800-RGLA	
R17-A00R	R17-A00-RNLA	
R17-A00RG	R17-A00-RGLA	
R17-B00R	R17-B00-RNLA	
R17-B00RG	R17-B00-RGLA	
R18-C05R	R18-C05-RNLA	
R18-C05RG	R18-C05-RGLA	
R43-201RG	R43-201-NGLA	
R43-301RG	R43-301-NGLA	
R43-406RG	R43-406-NGLA	
R72G-2R	R72G-2AK-RMN	
R72G-2RG	R72G-2AK-RMG	
R72G-3R	R72G-3AK-RMN	
R72G-3RG	R72G-3AK-RMG	
R72M-2RG	R72M-2AK-RMG	
R72M-3RG	R72M-3AK-RMG	
R72M-2R	R72M-2AK-RMN	
R72M-3R	R72M-3AK-RMN	
R73G-2R	R73G-2AK-RMN	
R73G-2RG	R73G-2AK-RMG	
R73G-3R	R73G-3AK-RMN	
R73G-3RG	R73G-3AK-RMG	
R73G-4R	R73G-4AK-RMN	
R73G-4RG	R73G-4AK-RMG	
R74G-3R	R74G-3AK-RMN	
R74G-3RG	R74G-3AK-RMG	
R74G-4R	R74G-4AK-RMN	
R74G-4RG	R74G-4AK-RMG	
R74G-6R	R74G-6AK-RMN	
R74G-6RG	R74G-6AK-RMG	
R83-200R	R83-200-RNLA	
R91-221RG	R91W-2AK-NGLN	

Filter / Regulators		
Dixon	Norgren	
B07-102AG	B07-102-A1KA	
B07-102MG	B07-102-M1KA	
B07-202AG	B07-202-A1KA	
B07-202MG	B07-202-M1KA	
B72G-2AG	B72G-2AK-ST3-RMG	
B72G-2AG-MB	B72G-2AK-SD3-RMG	
B72G-2MG	B72G-2AK-QT3-RMG	
B72G-2MG-MB	B72G-2AK-QD3-RMG	
B72G-3AG	B72G-3AK-ST3-RMG	
B72G-3AG-MB	B72G-3AK-SD3-RMG	
B72G-3MG	B72G-3AK-QT3-RMG	
B72G-3MG-MB	B72G-3AK-QD3-RMG	
B73G-2AG	B73G-2AK-AT3-RMG	
B73G-2AG-MB	B73G-2AK-AD3-RMG	
B73G-2MG	B73G-2AK-QT3-RMG	
B73G-2MG-MB	B73G-2AK-QD3-RMG	
B73G-3AG	B73G-3AK-AT3-RMG	
B73G-3AG-MB	B73G-3AK-AD3-RMG	
B73G-3MG	B73G-3AK-QT3-RMG	
B73G-3MG-MB	B73G-3AK-QD3-RMG	
B73G-4AG	B73G-4AK-AT3-RMG	
B73G-4AG-MB	B73G-4AK-AD3-RMG	
B73G-4MG	B73G-4AK-QT3-RMG	
B73G-4MG-MB	B73G-4AK-QD3-RMG	
B74G-3AG	B74G-3AK-AP3-RMG	
B74G-3AG-MB	B74G-3AK-AD3-RMG	
B74G-3MG	B74G-3AK-QP3-RMG	
B74G-3MG-MB	B74G-3AK-QD3-RMG	
B74G-4AG	B74G-4AK-AP3-RMG	
B74G-4AG-MB	B74G-4AK-AD3-RMG	
B74G-4MG	B74G-4AK-QP3-RMG	
B74G-4MG-MB	B74G-4AK-QD3-RMG	
B74G-6AG	B74G-6AK-AP3-RMG	
B74G-6AG-MB	B74G-6AK-AD3-RMG	
B74G-6MG	B74G-6AK-QP3-RMG	
B74G-6MG-MB	B74G-6AK-QD3-RMG	

SCFM ratings are at 100 PSI inlet pressure
Line art measurements given in inches (mm).
FRL's are designed for air service only, unless otherwise indicated.



Dixon Customer Service



Facebook Page



YouTube Videos

### **Dixon - Norgren Cross Reference**

Lubricators - Micro-Fog		
Dixon	Norgren	
L07-100A	L07-100-MPAA	
L07-200A	L07-200-MPAA	
L17-600A	L17-600-MPDA	
L17-800A	L17-800-MPDA	
L17-A00A	L17-A00-MPDA	
L17-B00A	L17-B00-MPDA	
L17-600APX	L17-600MP-DA8N	
L17-800APX	L17-800MP-A8N	
L72M-2	L72M2AP-QTN	
L72M-2MB	L72M2AP-QDN	
L72M-3	L72M3AP-QTN	
L72M-3MB	L72M3AP-QDN	
L73M-2	L73M2APQTN	
L73M-2MB	L73M2APQDN	
L73M-3	L73M3APQTN	
L73M-3MB	L73M3APQDN	
L73M-4	L73M4APQTN	
L73M-4MB	L73M4APQDN	
L73M-2MBPX	L73M-2AP-DRP	
L73M-3MBPX	L73M-3AP-DRP	
L73M-4MBPX	L73M-4AP-DRP	
L74M-3	L74M-3AP-QPN	
L74M-3MB	L74M-3AP-QDN	
L74M-4	L74M-4AP-QPN	
L74M-4MB	L74M-4AP-QDN	
L74M-6	L74M-6AP-QPN	
L74M-6MB	L74M-6AP-QDN	
L74M-3MBPX	L74M-3AP-DRP	
L74M-4MBPX	L74M-4AP-DRP	
L74M-6MBPX	L74M-6AP-DRP	

Lubricators - Oil-Fog		
Dixon	Norgren	
L17-600D	L17-600-OPDA	
L17-800D	L17-800-OPDA	
L17-A00D	L17-A00-OPDA	
L17-B00D	L17-B00-OPDA	
L72C-2	L72C-2AP-QTN	
L72C-2MB	L72C-2AP-QDN	
L72C-3	L72C-3AP-QTN	
L72C-3MB	L72C-3AP-QDN	
L73C-2	L73C-2AP-QTN	
L73C-2MB	L73C-2AP-QDN	
L73C-3	L73C-3AP-QTN	
L73C-3MB	L73C-3AP-QDN	
L73C-4	L73C-4AP-QTN	
L73C-4MB	L73C-4AP-QDN	
L74C-3	L74C-3AP-QPN	
L74C-3MB	L74C-3AP-QDN	
L74C-4	L74C-4AP-QPN	
L74C-4MB	L74C-4AP-QDN	
L74C-6	L74C-6AP-QPN	
L74C-6MB	L74C-6AP-QDN	

Combination Units		
Dixon Norgren		
E72-2A	C72A-2AK-ST3-RMG-QTB	
E72-2A-MB	C72A-2AK-SD3-RMG-QDB	
E72-2M	C72A-2AK-QT3-RMG-QTB	
E72-2M-MB	C72A-2AK-QD3-RMG-QDB	
E72-3A	C72A-3AK-ST3-RMG-QTB	
E72-3A-MB	C72A-3AK-SD3-RMG-QDB	
E72-3M	C72A-3AK-QT3-RMG-QTB	
E72-3M-MB	C72A-3AK-QD3-RMG-QDB	
E73-2A	C73A-2AK-AT3-RMG-QTB	
E73-2A-MB	C73A-2AK-AD3-RMG-QDB	
E73-2M	C73A-2AK-QT3-RMG-QTB	
E73-2M-MB	C73A-2AK-QD3-RMG-QDB	
E73-3A	C73A-3AK-AT3-RMG-QTB	
E73-3A-MB	C73A-3AK-AD3-RMG-QDB	
E73-3M	C73A-3AK-QT3-RMG-QTB	
E73-3M-MB	C73A-3AK-QD3-RMG-QDB	
E73-4A	C73A-4AK-AT3-RMG-QTB	
E73-4A-MB	C73A-4AK-AD3-RMG-QDB	
E73-4M	C73A-4AK-QT3-RMG-QTB	
E73-4M-MB	C73A-4AK-QD3-RMG-QDB	
E74-3A	C74A-3AK-AT3-RMG-QPB	
E74-3A-MB	C74A-3AK-AD3-RMG-QDB	
E74-3M	C74A-3AK-QT3-RMG-QPB	
E74-3M-MB	C74A-3AK-QD3-RMG-QDB	
E74-4A	C74A-4AK-AT3-RMG-QPB	
E74-4A-MB	C74A-4AK-AD3-RMG-QDB	
E74-4M	C74A-4AK-QT3-RMG-QPB	
E74-4M-MB	C74A-4AK-QD3-RMG-QDB	
E74-6A	C74A-6AK-AT3-RMG-QPB	
E74-6A-MB	C74A-6AK-AD3-RMG-QDB	
E74-6M	C74A-6AK-QT3-RMG-QPB	
E74-6M-MB	C74A-6AK-QD3-RMG-QDB	
P1A-100A	P1A-100-A1AA	
P1A-100M	P1A-100-M1AA	
P1A-200A	P1A-200-A1AA	
P1A-200M	P1A-200-M1AA	
P8A-660A	P8A-660-A3DA	
P8A-660M	P8A-660-M3DA	
P8A-860A	P8A-860-A3DA	
P8A-860M	P8A-860-M3DA	
PTH-100AG	PTH-100-A1AA	
PTH-200AG	PTH-200-A1AA	

	Dryers		
Dixon Norg		Norgren	
	W74D-2A-MB32	W74D-2AD-NMN	
	W74D-2A-MB7	W74D-2AN-NPN	



### **Safety Statement**

Dixon's couplings and retention devices are designed to work safely for their intended use. The selection of the proper hose, coupling and retention device, and the proper application of the coupling to the hose are of utmost importance.

Users must consider the size, temperature, application, media, pressure and hose and coupling manufacturer's recommendations when selecting the proper hose assembly components. Dixon recommends that all hose assemblies be tested in accordance with the Association for Rubber Products Manufacturer's (ARPM) recommendations and be inspected

regularly (before each use) to ensure that they are not damaged or have become loose. Visit ARPMINC.com for more information.

Where safety devices are integral to the coupling, they must be working and utilized. The use of supplementary safety devices such as safety clips or safety cables are recommended.

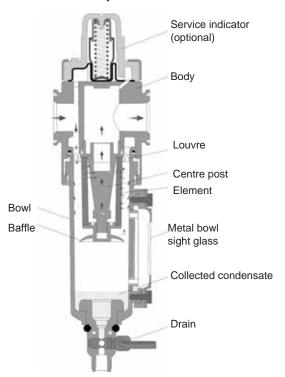
If any problem is detected, couplings must be removed from service immediately.

Dixon is available to consult, train and recommend the proper selection and application of all fittings we sell. We strongly recommend that distributors and end users make use of Dixon's testing and recommendation services. Call 877.963.4966 or visit dixonvalve.com learn more.

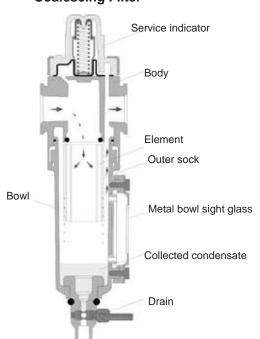
### Filters General Overview

Three main types of filters exist: The *general purpose filter* for water and particles, the *coalescing oil removal filter* for oil aerosols and the *activated carbon filter* for the removal of oil vapors. The general purpose filter is used for most filter applications and is available from 1/8" to 2" pipe sizes. Uses are main headers, branch lines, tools, cylinders, valves and valve circuits, air agitators etc. Oil removal filters are used where very clean, oil-free air is required, such as for the supply to instrumentation, air gauging equipment and air bearings. Activated carbon filters are used for systems where the oil vapors in the air are not acceptable; such as instrumentation and paint spraying.

### **General Purpose Filter**



### **Coalescing Filter**



### How Do General Purpose Filters Work?

The dirt and moisture-laden air enters the inlet port and is directed into the louvres which centrifugally separate the entrapped liquids and dirt which fall to the bottom of the bowl. Near the bottom of the bowl a baffle creates a quiet zone, preventing the turbulent air re-entrapping the contaminants. The air, now free of water droplets and large dirt particles, passes through the filter element which removes small dirt particles.

### How Do Oil Removal Filters Work?

The fine oil mist is coalesced (merged) as it passes through the fine fibrous filtration media. These oil droplets are collected in the outer sock and then drop from the element to the bottom of the bowl for easy removal.

Where a coalescing filter is being used for oil removal, the element quickly becomes saturated which is clearly visible on the outer sock. This is the normal operating condition for oil removal.

### How do Vapor Removal Filters Work?

Carbon filters are used to remove oil vapors (odors). The activated carbon has a porous structure which results in a large surface area. The oil vapors are attracted and adhere to this surface. There is usually a small sintered medium included in an activated carbon element to prevent the carbon particles from migrating downstream. The carbon filter reduces the maximum oil content of air leaving the filter to 0.003 ppm at 70°F, for example to ISO 8573 class 1.7.1.

### Why use a Pre-Filter?

A pre-filter is simply a general purpose filter placed upstream of a higher grade filter to remove the majority of the water and larger particle contaminants and thus lengthen the life of the higher grade filter element. A 5 micron pre-filter should always be used ahead of an oil or vapor removal filter.

# **Simple Filter Troubleshooting**

Malfunction	Possible Cause	Remedy
	Micron rating of element too small	Use larger micron element size for application.
Excessive pressure drop	Filter element blocked	<ol> <li>Clean element (not coalescing element).</li> <li>Replace with new element.</li> </ol>
	Flow requirement greater than filter capacity.	Use larger filter
Dirt passing through filter	Element seals missing or defective (N.B. seals not required on some units).	Replace seal     Tighten element
income	Damaged element	Replace element
Water passing through filter	Water level in bowl above baffle	Drain water
	Flow capacity of filter exceeded	Maintain flow within capacity of filter or change to filter capable of handling desired flows.
	Bowl has been cleaned with incompatible fluid	Replace bowl (Clean only with clean warm water and soap.)
Crazing of Polycarbonate bowl or milky appearance	Bowl is being used in an area containing fumes or vapors incompatible with polycarbonate.	Replace bowl Eliminate source of problem or convert from plastic to metal bowls.
	Compressor oil vapor may be causing problem	Replace bowl Eliminate source of problem or convert from plastic to metal bowls.
	Air intake to compressor may contain fumes or vapor incompatible with polycarbonate.	Replace bowl Eliminate source of problem or convert from plastic to metal bowls.
Water beyond the filter	Inlet air has a high temperature and as it cools downstream, moisture condenses to water.	Fit dryer, pre-cool air or fit filter immediately prior to application.

### Regulators General Overview

Regulators ideally provide a constant outlet pressure independent of variations in inlet pressure or flow.

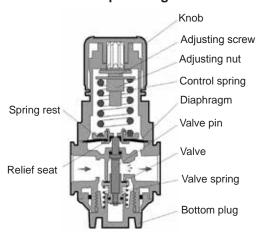
Regulators are typically used to:

- a) reduce pressure to the level required for downstream equipment
- b) limit the force of cylinders
- c) minimize pressure variation at the point of use

The range of different regulators and options within each type are wide and varied, but each can broadly be put into one of 3 categories.

- general purpose regulators
- pilot operated regulators
- application specific regulators

### **General Purpose Regulator**



### General Purpose Regulators

General purpose regulators are designed to give the maximum flow capacity (for their size) while maintaining, to a reasonable accuracy, the outlet pressure to the set level. They are used to control pressures in compressed air line installations to different parts of machines or to pneumatic tools and motors. General purpose regulators are available in relieving or nonrelieving types. Relieving regulators can be adjusted from a high pressure to a low pressure. Even in a dead end situation relieving regulators will allow the excess downstream pressure to be exhausted. This causes a loud hissing sound which is perfectly normal. Non-relieving regulators when similarly adjusted will not allow the downstream pressure to escape. The trapped air will need to be released in some other way, for example by operating a downstream valve. General purpose regulators have a control spring which acts on a diaphragm to regulate the air pressure. The rating of this control spring determines the adjustment range of the regulator. The outlet pressure setting is obtained by turning the knob (or T handle) clockwise to increase pressure, counter clockwise to decrease pressure.

# **Simple Regulator Troubleshooting**

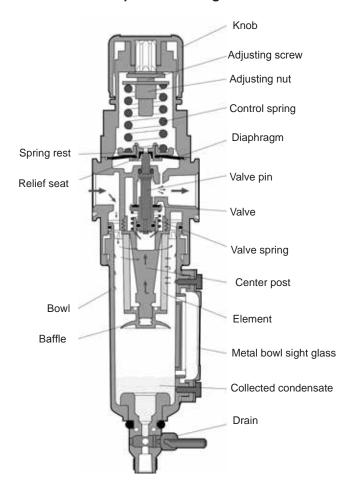
Problem	<b>Problem Cause</b>	Remedy
Regulator creep (increase in secondary pressure due to leak from primary)	Dirty or cut valve elastomers. Nick in valve seat.	Replace or clean valve. If body or valve seat is damaged it can be replaced on some models. On others replacement of complete regulator is required.
Won't relieve secondary pressure	Non-relieving diaphragm assembly.	If this feature is required, replace with relieving type diaphragm assembly.
Won't reach desired pressure	Regulating spring with low spring rate.	Use regulating spring with spring rate designed to cover desired range.
Excessive leak from relief hole	Damaged relief seat. Ruptured diaphragm.	Replace diaphragm assembly
	Leakage past valve causing secondary to increase somewhat and open relief seat.	Replace or clean valve
	A resonant condition is generally only encountered under a certain set of	Replace spring with a higher pressure range spring.
Regulator chatter	conditions of flow and pressure and then only in some applications in which regulator couples with other system components.	Replace with a piston type regulator since they have less tendency to chatter.
Regulator difficult to adjust	Adjusting screw or knob locking device in locked position.	Pull to unlock knob and adjust; push knob to lock.
		Threaded adjusting screws: loosen lock nut, remove adjusting screw, clean thread and lubricate.
	Contaminants in adjusting screw threads.	Place some lubricant on tip of screw.

### Filter/Regulator General Overview

Filter/regulators combine the features of a filter and regulator with a single compact body. Air passes through the filter section first removing water and particle contaminants, and is then regulated by the top regulator section.

See individual filter and regulator sections for details.

### **General Purpose Filter/Regulator**



### Performance Characteristics

The regulator section of the filter/regulator determines the flow and regulation characteristics of the unit.

Flow is therefore measured in terms of pressure drop from set pressure (see regulators) and not flow versus pressure drop as in a filter.

Regulation characteristics are determined in the same way as regulators.

### Lubricator General Overview

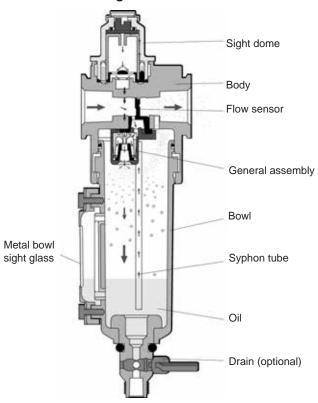
Dixon offers two main types of lubricators: Micro-Fog and Oil-Fog.

These units are mounted directly into the pipe and add small amounts of oil to the air flowing through them.

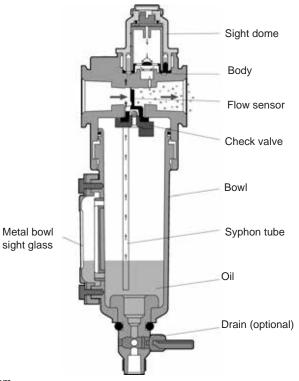
### Micro-Fog Lubricators

The oil droplets seen in the sight dome are atomized and collected in the area above the oil in the bowl. The smaller lighter particles are drawn into the air flow and pass downstream. As a result typically only 10% of the oil seen as drops in the sight dome is passed downstream. The remainder falls back into the oil reservoir. Consequently, drip rate settings are somewhat higher than their oil-fog equivalent. This makes setting much easier, particularly in low flow applications. The fine micro-fog oil particles can travel long distances through complex pipe work making micro-fog lubricators suitable for multiple valve and cylinder circuits.

### **Micro-Fog Lubricator**



### Oil-Fog Lubricator



### Oil Fog-Lubricators

All the oil droplets seen in the sight dome are added directly into the air flow. This results in relatively large oil droplets passing downstream, suitable for heavy lubrication applications, for example single cylinders and tools. Most competitive in line lubricators are of the oil-fog type.

### What Are The Differences Between Micro-Fog and Oil-Fog?

### Micro-Fog:

- Small oil particles: less than 2 micron
- · Only 10% of 'drip rate' is delivered downstream as active lubricant (remainder is returned to main oil reservoir)
- · High drip rates make drip setting easier in low flow applications
- Can be mounted above or below the point of application
- · Cannot be filled without shutting off upstream air (unless a quick fill cap or remote fill device is used)
- · For use with lengthy air lines, multiple valve and cylinder circuits
- Has a flow sensor to provide an almost constant oil output density for varying flows

### Oil-Fog:

- · Large oil particles not as fine as micro-fog
- All oil drips seen in sight domes are delivered downstream.
- For applications over short distances
- Should be mounted at same level or higher than device being lubricated
- Standard bowls can be filled under pressure (not on rapid cycle units)
- Suitable for heavy lubrication applications, for example single large cylinders and tools
- Has a flow sensor which provides constant oil output density for varying flows

### Can Oil-Fog and Micro-Fog Units be Converted?

Generally not, simply changing a green (oil-fog) sight dome for a red (micro-fog) sight dome does not change the function. Some lubricators are designed around a cartridge insert. In this case it may be possible to swap the cartridge and sight domes to change the function.

### **Setting Lubricator Drip Rates**

### What is the Correct Drip Rate Setting?

The drip rate will depend on the application, the amount of lubrication required, the flow through the lubricator and the lubricator type. In micro-fog lubricators only 10% of the droplets in the sight dome are carried downstream. The drip rate in micro-fog lubricators therefore tends to be much higher. The following table can be used to estimate drip rate for required flow. This is very much a rule of thumb. In practice it is necessary to fine tune the oil drip rate in each application.

Typical Drip Rate per minute micro-fog	Typical Drip Rate per minute oil-fog	Approximate flow scfm (dm³/s)
20	2	10 (5)
40	4	20 (10)
60	6	30 (15)
80	8	40 (20)
100	10	50 (25)
120	12	60 (30)

### Can the Drip Rate be Shut Off?

In lubricators with needle valve type sight dome, yes. Some Norgren sight domes use a felt pad which is soaked in oil at the point where the drops are formed. With this type of sight dome the oil droplets cease once the felt pad dries out. With the new style dome (L72/73/74 and L07) complete shut off is not possible. Minimum adjustment for the drip rate is around 1 drop per minute.

### **Filling Methods**

### Micro-Fog

The standard micro-fog unit can only be filled without isolating the upstream pressure if a remote fill or quick fill nipple accessory is fitted. To remove the fill plug of a micro-fog lubricator while under pressure can be dangerous. If in doubt shut off the upstream air!

### Oil-Fog

The standard oil-fog lubricators can be filled under pressure, for example without switching off the upstream air. When a fill plug is removed a check valve in the lubricator body isolates the inlet pressure from the bowl and the reservoir will depressurize. The lubricator can then be filled with oil. When the fill plug is replaced, the reservoir will repressurize.

### **Simple Lubricator Troubleshooting**

Problem	Problem Cause	Remedy
No Drip Rate	Oil adjustment knob fully clockwise	Readjust knob.
	Low oil level	Check oil level.
	Airflow through lubricator too low	Use smaller size lubricator.
		Remove bowl and sight feed adjustment dome and clear syphon tube.
	Blocked oil filter screen	Remove sight feed adjustment dome and clean or replace screen located in dome assembly.
	Air leaks	Check bowl, filler plug and sight dome seals. Tighten if necessary.
Oil Foaming	Over aeration	Check bowl seals for slight leaks.
Oil Emulsified	Water in lubricator	Fit filter immediately upstream.
Drip Rate changes after setting	Fade	Readjust drip rate.

### **Avoid Lubricator Problems**

**Use an Approved Air Tool Oil** 

Use any petroleum-base, non-detergent light weight oil (SAE 10/150SSU) which will readily break up into a mist, i.e., Mobil DTE light or comparable oil. Do not use any synthetic oil or oils containing additives or solvents.

Dixon offers a specially formulated high grade lubricant that prolongs the service life of air tools, cylinders and accessories while permitting maximum performance. It is available in one pint (*DATL016*), and one gallon (*DATL128*) size containers.

See the current Dixon Price List for more information.





1 pint

1 gallon

Dixon offers the Series I line of Miniature Filters, Filter/Regulators, Regulators and Lubricators in prepackaged clear plastic units suitable for hanging on store peg racks or displays. The primary features of each unit are printed on the packaging. Each package contains 1 Miniature Filter, Filter/Regulator, Regulator or Lubricator and instruction sheet.



### **Series 1 Carded Mini Filters**

- 1 oz. reservoir
- Transparent bowls
- 5-micron element standard
- Inlet pressure 150 PSI maximum @ ambient temperature (70°F)

Size	SCFM	Automatic Drain Part #	Manual Drain Part #
1/4"	24	F07-200AC	F07-200MC



### **Series 1 Carded Mini Regulators**

- Relieving type
- Adjustable 5-100 PSIG
- Inlet pressure 250 PSI maximum @ ambient temperature (70°F)
- Supplied with a GC620 gauge

Size	SCFM	With Gauge Part #
1/4"	15	R07-200RGC



### **Series 1 Carded Mini Filter/Regulators**

- 1 oz. reservoir
- 5-100 PSIG adjustable range
- Relieving type
- · Transparent bowl (guard not available)
- 5-micron filter element
- Push to lock adjusting knob
- Supplied with a GC620 gauge

Size	SCFM	Automatic Drain Part #	Manual Drain Part #
1/4"	14	B07-202AGC	B07-202MGC

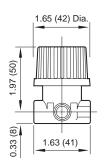


### **Series 1 Carded Mini Lubricators**

- Transparent bowl
- 1 oz. reservoir with drain standard
- Inlet pressure 150 PSI maximum @ ambient temperature (70°F)

Size	SCFM	Part #
1/4"	14	L07-200AC

### Miniature Non-Repairable General Purpose Regulators



- Relieving piston design allows reduction of downstream pressure when the system is dead-ended.
- · Left to right flow
- Supplied with a GC620 gauge
- 5 to 125 PSIG outlet pressure adjustment range
- Compact design and lightweight construction
- · Wrench flats for easy installation

### Compact

Size	SCFM	With Gauge Part #	Without Gauge Part #
1/4"	13	R46-200RG	R46-200R

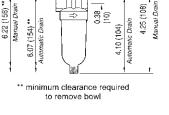


### **Series 1 Miniature FRL's**



- 5-micron element standard
- 1 oz. reservoir
- Inlet pressure 150 PSI maximum @ ambient temperature (70°F)

Size	SCFM	Automatic Drain Part #	Manual Drain Part #
1/8"	19	F07-100A	F07-100M
1/4"	24	F07-200A	F07-200M



(24)

2.52

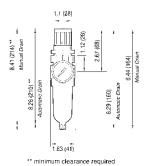
2.91

1.1 (28)

1.63 (41)

- Relieving type
- Supplied with a GC620 gauge
- 5-100 PSIG adjustable range
- Inlet pressure 300 PSI maximum @ ambient temperature (70°F)
- · Panel nut not included

Size	SCFM	With Gauge Part #	Without Gauge Part #
1/8"	14	R07-100RG	R07-100R
1/4"	15	R07-200RG	R07-200R



5-micron filter elementPush to lock adjusting knob

Relieving type diaphragm

(quard not available)

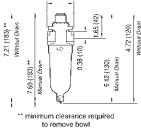
Transparent bowl

• 5-100 PSIG adjustable range

- 1 oz. reservoir
- Inlet pressure 150 PSI maximum @ ambient temperature (70°F)
- Supplied with a GC620 gauge

Size	SCFM	Automatic Drain Part #	Manual Drain Part #
1/8"	13	B07-102AG	B07-102MG
1/4"	24	B07-202AG	B07-202MG





- Transparent bowl
- 1 oz. reservoir with drain standard
- Inlet pressure 150 PSI maximum @ ambient temperature (70°F)

Size	SCFM	Part #
1/8"	10	L07-100A
1/4"	14	L07-200A

### Mini Filters



Mini Regulators



Mini Filter/Regulators



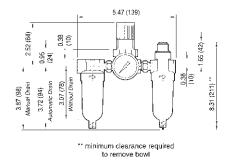
Mini Lubricators



### **Series 1 Miniature FRL's**



- 5-125 PSIG adjustable range
- 1 oz. reservoir
- Inlet pressure 150 PSI maximum @ ambient temperature (70°F)
- Supplied with a GC620 gauge



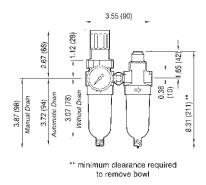
### **Miniature Combination Unit with Transparent Bowl**

Size	SCFM	Automatic Drain Part #	Manual Drain Part #
1/8"	10	P1A-100A	P1A-100M
1/4"	14	P1A-200A	P1A-200M

### **Series 1 Micro Mate Combination Units**



- Automatic drain on filter
- Requires only 2 pipe connections.
- 5-125 PSIG adjustable range
- Inlet pressure 150 PSI maximum @ ambient temperature (70°F)

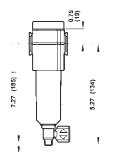


### Miniature Filter/Regulator/Lubricator Unit with Transparent Bowl

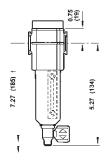
Size	SCFM	Part #	
1/8"	10	PTH-100AG	
1/4"	14	PTH-200AG	

### **Series 1 Airline Filters**

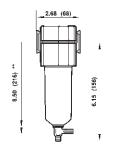
Dixon FRL's are rugged and long lasting units for compressed air service, or water or gas service if indicated. Units may be purchased assembled or individually. Please consult Dixon for special service on these and all hose fittings.



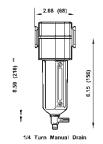
† Minimum clearance required to remove bowl



\* Minimum clearance required to remove bowl



\*\* Minimum clearance required to remove bowl.



### · 2 oz. reservoir

- Quick-release bayonet bowl
- · Prismatic lens liquid level indicator
- 40-Micron element
- Particle removal per ISO 8573-1, Class 5 and Class 3
- Inlet pressure for transparent bowl is 150 PSI @ ambient temperature (70°F)
- Inlet pressure for metal bowl is 250 PSI maximum @ ambient temperature (70°F)

### **Sub-Compact with Transparent Bowl**

Size	SCFM	Automatic Drain Part #	Manual Drain Part #
1/4"	55	F72G-2A	F72-100M
3/8"	55	F72G-3A	F72G-3M

### **Sub-Compact with Metal Bowl and Sight Glass**

Size	SCFM	Semi-automatic Drian Part #	Manual Drain Part #
1/4"	55	F72G-2A-MB	F72-2M-MB
3/8"	55	F72G-3A-MB	F72G-3M-MB

### 4 oz. reservoir

- Quick-release bayonet bowl
- Prismatic lens liquid level indicator
- 40-Micron element
- Particle removal per ISO 8573-1, Class 5 and Class 3
- Inlet pressure for transparent bowl is 150 PSI @ ambient temperature (70°F)
- Inlet pressure for metal bowl is 250 PSI maximum @ ambient temperature (70°F)

### **Compact with Transparent Bowl**

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
1/4"	53	F73G-2A	F73G-2M
3/8"	65	F73G-3A	F73G-3M
1/2"	69	F73G-4A	F73G-4M

### **Compact with Metal Bowl and Sight Glass**

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
1/4"	53	F73G-2A-MB	F73G-2M-MB
3/8"	65	F73G-3A-MB	F73G-3M-MB
1/2"	69	F73G-4A-MB	F73G-4M-MB











### **Series 1 Airline Filters**

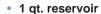
- 7 oz. reservoir
- Quick-release bayonet bowl
- Prismatic lens liquid level indicator
- · 40 micron filter element standard
- Particle removal per ISO 8573-1, Class 5 and Class 3
- Inlet pressure for transparent bowl is 150 PSI @ ambient temperature (70°F)
- Inlet pressure for metal bowl is 250 PSI maximum @ ambient temperature (70°F)



Size	SCFM	Automatic Drian Part #	Manual Drain Part #
3/8"	112	F74G-3A	F74G-3M
1/2"	140	F74G-4A	F73G-4M
3/4"	140	F74G-6A	F73G-6M

### Standard with Metal Bowl and Sight Glass

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
3/8"	112	F74G-3A-MB	F74G-3M-MB
1/2"	140	F74G-4A-MB	F73G-4M-MB
3/4"	140	F74G-6A-MB	F73G-6M-MB



- General purpose with low pressure drop and excellent water removal characteristics.
- 40 micron element standard
- Inlet pressure is 250 PSI maximum @ ambient temperature (70°F)

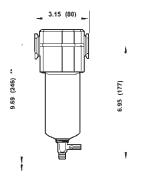
### **Jumbo with Metal Bowl and Sight Glass**

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
3/4"	325	F17-600A	F17-600M
1"	425	F17-800A	F17-800M
11/4"	425	F17-A00A	F17-A00M
1½"	425	F17-B00A	F17-B00M

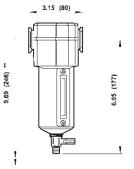
- 7 oz. metal bowl with sight glass
- 40 micron element standard
- Inlet pressure is 250 PSI maximum @ ambient temperature (70°F)

### **Jumbo with Metal Bowl and Sight Glass**

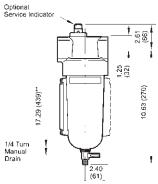
Size	SCFM	Automatic Drain Part #	Manual Drain Part #
2"	1400	F18-C00A	F18-C00M



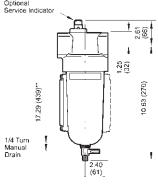
Minimum clearance required to remove bowl.



\*\* Minimum clearance required to remove bowl



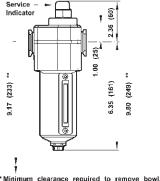






### Series 1 Oil Removal (Coalescing) Filters

- In-line or modular installation
- Quick-release bayonet metal bowl
- Prismatic liquid level indicator
- F74C and F74H provide Air Quality Class 2 Hydrocarbon and Class 1 Particulate Removal per ISO 8573-1
- Element removes particles down to 0.01mm. Maximum remaining oil content of air leaving the filter is 0.01 ppm at 70°F (21°C) with an inlet concentration of 8 ppm.
- Service life indicator turns from green to red when element needs to be replaced.
- Inlet pressure: 250 PSI maximum at ambient temperature (70°F)



### Standard Standard Flow with Metal Bowl

Size	SCFM Saturated Element	SCFM Dry Element	Automatic Drian Part #
3/8"	35	70	F74C-3A-MB
1/2"	35	75	F74C-4A-MB

### Standard High Flow with Metal Bowl

Size	SCFM Saturated Element	SCFM Dry Element	Automatic Drian Part #
1/2"	60	100	F74H-4A-MB
3/4"	60	120	F74H-6A-MB



For maximum service life install a general purpose filter upstream of the oil removal filter.

### **Series 1 Oil Vapor Removal Filters**

Standard with Metal Bowl

# 3.15 (80) (232)

### SCFM Drv Automatic Drian Size Element Part # 3/8" 21 F74V-3A-MB 1/2" 21 F74V-4A-MB 3/4" 21 F74V-6A-MB



- In-line or modular installation
- Quick-release bayonet metal bowl
- Activated carbon cartridge filter element absorbs oil vapors and removes most hydrocarbon odors
- Filter and element designs optimizes air velocity and contact time to reduce oil content of air leaving the filter to 0.003 ppm at 70°F
- · Carbon cartridge element provides long service life.
- Minimum service life of 400 hours can be expected if the vapor removal filter is protected upstream by an oil removal (coalescing) filter and if the filtration temperature is in the region of 70° to 80°F (21° to 26°C). Above this range, oil vapor content of compressed air increases substantially and element service life is reduced.
- F74C and F74V combinations provide Air Quality Class 1 Particulate Removal per ISO 8573-1, Class 1.-.1
- Inlet pressure: 250 PSI maximum at ambient temperature (70°F)

SCFM ratings given at 90 PSIG inlet pressure

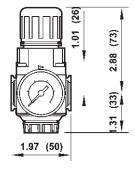
For maximum service life install a general purpose filter upstream of the oil removal filter.

### **Series 1 Regulators**

### Sub-Compact

- Adjustable 5-150 PSI
- Inlet pressure 300 PSI maximum @ ambient temperature (70°F)
- In-line or modular installation
- Two 1/8" full-flow gauge ports
- Relieving type
- Supplied with a GC620 gauge

Size	SCFM	With Gauge Part #	Without Gauge Part #
1/4"	70	R72G-2RG	R72G-2R
3/8"	70	R72G-3RG	R72G-3R

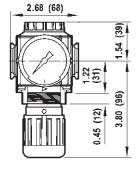




### Compact

- Adjustable 5-150 PSI
- Inlet pressure 300 PSI maximum @ ambient temperature (70°F)
- Supplied with a GC230 gauge
- In-line or modular installation
- Two 1/4" full-flow gauge ports
- Relieving type

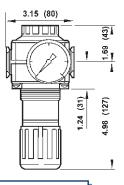
Size	SCFM	With Gauge Part #	Without Gauge Part #
1/4"	91	R73G-2RG	R73G-2R
3/8"	144	R73G-3RG	R73G-3R
1/2"	144	R73G-4RG	R73G-4R



### **Standard**

- Adjustable 5-150 PSI
- Inlet pressure 300 PSI maximum @ ambient temperature (70°F)
- Supplied with a GC230 gauge
- In-line or modular installation
- Two 1/4" full-flow gauge ports
- Relieving type

Size	SCFM	With Gauge Part #	Without Gauge Part #
3/8"	208	R74G-3RG	R74G-3R
1/2"	220	R74G-4RG	R74G-4R
3/4"	220	R74G-6RG	R74G-6R

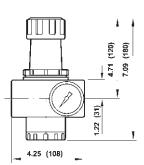


For 0-60 PSI range R72, R73 or R74 unit, add a L to the end of the part number.

### Jumbo

- Adjustable 5-125 PSI
- Inlet pressure 300 PSI maximum @ ambient temperature (70°F)
- Supplied with a GC230 gauge
  - Two 1/4" high flow capacity full-flow gauge ports
  - Relieving type

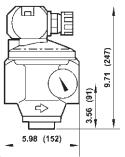
Size	SCFM	With Gauge Part #	Without Gauge Part #
3/4"	440	R17-600RG	R17-600R
1"	480	R17-800RG	R17-800R
11/4"	400	R17-A00RG	R17-A00R
1½"	440	R17-B00RG	R17-B00R



### Jumbo

- Adjustable 5-125 PSI
- Inlet pressure 450 PSI maximum @ ambient temperature (70°F)
- Two 1/4" high flow capacity fullflow gauge ports
- Relieving type
- Supplied with a GC230 gauge

Size	SCFM	With Gauge Part #	Without Gauge Part #
2"	2000	R18-C05RG	R18-C05R





### **Series 1 General Regulators**

Floating valve pin provides positive seating and dependibility. Large diaphragm provides quick response to flow demands and line pressure changes. Balanced valve reduces inlet pressure variations on oulet pressure.

- · T-handle adjustment standard
- Adjustable 5-125 PSI
- Inlet pressure 400 PSI maximum @ ambient temperature (70°F)
- · Supplied with a GC620 gauge

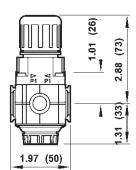
Size	SCFM	With Gauge Part #
1/4"	110	R11-013RG
3/8"	110	R11-037RG
1/2"	260	R11-061RG



SCFM ratings given at 150 PSIG

### **Series 1 Manifold Regulators**

Manifold up to six regulators on a single air supply. Design allows in-line installation with hex nipple or modular installation with 72 Series accessories (see pages 33-34).



- Adjustable 5-150 PSI
- Inlet pressure 300 PSI maximum @ ambient temperature (70°F)
- · Supplied with a GC620 gauge

### **Sub-Compact**

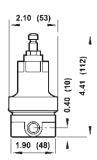
Size	SCFM	With Gauge Part #	Without Gauge Part #
1/4"	83	R72M-2RG	R72M-2R
3/8"	83	R72M-3RG	R72M-3R



SCFM ratings given at 150 PSIG

### **Series 1 Cylinder Gas Regulator**

UL listed for service with Carbon Dioxide, water, pumped air, Nitrogen, Argon, Helium, Krypton, Neon and Xenon. *Not to be used with flammable gases.* 



- Relieving type
- Two ports for high pressure and two ports for service.
- Adjustable 5-125 PSI
- Inlet pressure 3000 PSI maximum @ ambient temperature (70°F)

Size	SCFM	Without Gauge Part #	
1/4"	10	R83-200R	



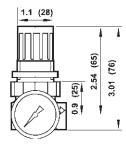
### **Series 1 Miniature Water Regulator**

Designed for use with deionized water and potable water systems. Plastic and metals in contact with fluid are approved by the National Sanitation Foundation (NSF) or meet Food and Drug Administration (FDA) recommendations for use in potable water systems. Elastomers are food grade.



- Non-relieving type
- Supplied with a GC620 gauge

Size	GPM	With Gauge Part #
1/4"	1.75	R91-221RG



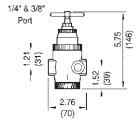
### **Series 1 Water Regulators**

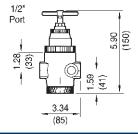
Used in water systems to reduce and maintain pressure at a nearly constant level despite changes in the inlet pressure and changes in downstream flow requirements. Brass body and Aluminum bonnet.



- T-handle adjustment standard
- Non-relieving type
- · Gauge port is full-flow and can be used as an outlet port
- Adjustable 5-125 PSI
- Inlet pressure 400 PSI maximum @ ambient temperature (70°F)
- · Supplied with a GC230 gauge

Size	GPM	With Gauge Part #
1/4"	5	R43-201RG
3/8"	5	R43-301RG
1/2"	10	R43-406RG





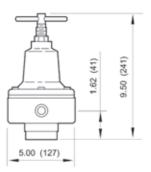
### **Series 1 Water Regulators**

Balanced valve minimizes effects of the inlet pressure variations on outlet pressure. Body, valve and bottom plug are brass. Bonnet is aluminum and steel. Elastomers are nitrile.



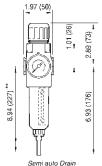
- · T-handle adjustment standard
- Non-relieving type
- Inlet pressure: **400 PSI** @ ambient temperature (70°F)
- Operating temperature: water service: 35° to 200°F (2° to 93°C) air service: -30° to 200°F (-34° to 93°C)

Size	GPM	With Gauge Part #
3/4"	27.5	11-009-065
1"	27.5	11-009-081

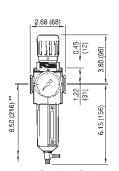


# 

\*\* minimum clearance required to remove bowl

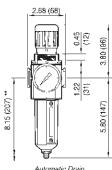


\*\* minimum clearance required to remove bowl



1/4 Turn Manual Drain

\*\* minimum clearance required
to remove bowl



\*\* minimum clearance required to remove bowl

### **Series 1 Filters / Regulators**

- In-line or modular installation
- · Quick-release bayonet bowl
- Prismatic lens liquid level indicator
- 40 micron filter element standard
- Particle removal per ISO 8573-1, Class 5 and Class 2
- · 2 oz. reservoir

- Adjustable pressure from 5-150 PSI
- Inlet pressure for transparent bowl is 150 PSI @ ambient temperature (70°F)
- Inlet pressure for metal bowl is 250 PSI @ ambient temperature (70°F)
- Supplied with a GC620 gauge

### **Sub-Compact with Transparent Bowl**

Size	SCFM	Semi-automatic Drian Part #	Manual Drain Part #
1/4"	80	B72G-2AG	B72G-2MG
3/8"	80	B72G-3AG	B72G-3MG

### **Sub-Compact with Metal Bowl and Sight Glass**

Size	SCFM	Semi-automatic Drian Part #	Manual Drain Part #
1/4"	80	B72G-2AG-MB	B72G-2MG-MB
3/8"	80	B72G-3AG-MB	B72G-3MG-MB

- In-line or modular installation
- Quick-release bayonet bowl
- Prismatic lens liquid level indicator
- 40 micron filter element standard
- Particle removal per ISO 8573-1, Class 5 and Class
- 3.5 oz. reservoir
- Adjustable pressure from 5-150 PSI
- Inlet pressure for transparent bowl is 150 PSI @ ambient temperature (70°F)
- Inlet pressure for metal bowl is 250 PSI @ ambient temperature (70°F)
- Supplied with a GC230 gauge

### **Compact with Transparent Bowl**

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
1/4"	78	B73G-2AG	B73G-2MG
3/8"	123	B73G-3AG	B73G-3MG
1/2"	123	B73G-4AG	B73G-4MG

### **Compact with Metal Bowl and Sight Glass**

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
1/4"	78	B73G-2AG-MB	B73G-2MG-MB
3/8"	123	B73G-3AG-MB	B73G-3MG-MB
1/2"	123	B73G-4AG-MB	B73G-4MG-MB











### **Series 1 Filters / Regulators**

- 7 oz. reservoir
- 5-125 PSIG adjustable range
- Relieving type diaphragm
- 40 micron filter element
- Non-rising adjustment with easily sealed lockring to resist tampering.
- Supplied with a GC230 gauge
- · Inlet pressure:
  - Transparent bowl: 150 PSI at ambient temperature (70°F)
  - Metal bowl: 250 PSI at ambient temperature

### Standard with Transparent Bowl

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
3/8"	163	B74G-3AG	B74G-3MG
1/2"	212	B74G-4AG	B74G-4MG
3/4"	212	B74G-6AG	B74G-6MG

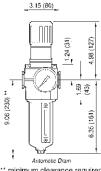
### Standard with Metal Bowl and Sight Glass

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
3/8"	163	B74G-3AG-MB	B74G-3MG-MB
1/2"	212	B74G-4AG-MB	B74G-4MG-MB
3/4"	212	B74G-6AG-MB	B74G-6MG-MB

SCFM ratings given at 150 PSIG inlet pressure

# 3.15 (80) minimum clearance required

to remove bowl



\*\* minimum clearance required to remove bowl

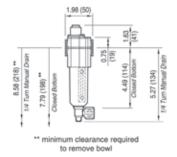
### **Series 1 Micro-Fog Design Lubricators**

- Micro-fog lubricators, identified by a red adjusting screw, are used for applications containing one or more points of lubrication, cylinders and multiple or single tools.
- Air flow through the lubricator lifts oil from the reservoir to the sight-feed dome. Oil is dropped into the fog generator and atomized into a fine mist. Lightweight particles are delivered downstream for lubrication. Heavier particles fall back into the reservoir.
- The micro-fog lubricator delivers 10% of the oil drops visible through the transparent sight-feed dome.
- Micro-fog lubricators cannot be filled under pressure.





- In-line or modular installation
- Micro-fog design delivers aerosol mist
- Quick release bayonet bowl
- Inlet pressure for transparent bowl is 150 PSI
- Inlet pressure for metal bowl is 250 PSI
- Maximum temperature for transparent bowl is 125°F
- Maximum temperature for metal bowl is 175°F
- Recommended lubricants: Use a misting type oil rated 50 to 200 SSU (ISO Grade 7 to 46) at 100°F.



### **Sub-Compact with Transparent Bowl**

Size	SCFM	Part #
1/4"	51	L72M-2
3/8"	51	L72M-3



### **Sub-Compact with Metal Bowl with Sight Glass**

Size	SCFM	Part #
1/4"	51	L72M-2MB
3/8"	51	L72M-3MB

### **Series 1 Micro-Fog Lubricators**

4 oz. reservoir

9

Drain With (156)

(70)

6.15 (156) With Drain 5.38 (137) (

Closed Bottom 1.87

1.87

(236) Closed Bottom †

9.29

10.04 (255) With Drain

10.04 (255) With Drain † 9.29 (236) Closed Bottom

- · In-line or modular installation
- · Micro-fog design delivers aerosol mist.
- Quick release bayonet bowl
- Inlet pressure for transparent bowl is 150 PSI
- Inlet pressure for metal bowl is 250 PSI
- Maximum temperature for transparent bowl is 125°F
- Maximum temperature for metal bowl is 175°F
- Recommended lubricants: Use a misting type oil rated 50 to 200 SSU (ISO Grade 7 to 46) at 100°F



### **Compact with Transparent Bowl**

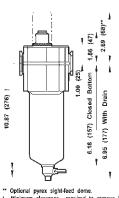
Size	SCFM	Part #
1/4"	70	L73M-2
3/8"	70	L73M-3
1/2"	70	L73M-4

### Compact with Metal Bowl and Sight Glass

Size	SCFM	Part #
1/4"	70	L73M-2MB
3/8"	70	L73M-3MB
1/2"	70	L73M-4MB



Size	SCFM	Part #
1/4"	70	L73M-2MB
3/8"	70	L73M-3MB
1/2"	70	L73M-4MB



Optional pyrex sight-feed dome. Minimum clearance required to remove bowl

(68) 54

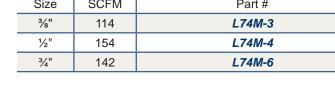
6.95 (177)

- 7 oz. reservoir
- In-line or modular installation
- · Micro-fog design delivers aerosol mist.
- Quick release bayonet bowl
- Inlet pressure for transparent bowl is 150 PSI
- Inlet pressure for metal bowl is 250 PSI
- Maximum temperature for transparent bowl is 125°F
- Maximum temperature for metal bowl is 175°F
- · Recommended lubricants: Use a misting type oil rated 50 to 200 SSU (ISO Grade 7 to 46) at 100°F



### Standard with Transparent Bowl

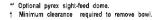
Size	SCFM	Part #
3/8"	114	L74M-3
1/2"	154	L74M-4
3/4"	142	L74M-6





Size	SCFM	Part #
3/8"	114	L74M-3MB
1/2"	154	L74M-4MB
3/4"	142	L74M-6MB





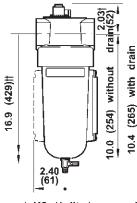
### **Series 1 Micro-Fog Lubricators**



- One turn threaded bowl attachment permits easy maintenance
- Inlet pressure 250 PSI maximum @ ambient temperature (70°F)



Size	SCFM	Part #
3/4"	160	L17-600A
1"	275	L17-800A
11/4"	275	L17-A00A
1½"	275	L17-B00A



1 quart US (1 liter) reservoir 1/4 turn drain

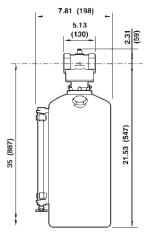


### 2 gal. reservoir

- Oil flow can be positively set
- Reservoir is ASME construction
- Inlet pressure 250 PSI maximum @ ambient temperature (70°F)
- oil level sight gauge

### **Jumbo General Purpose (Oil Fog Only)**

Size	SCFM	Part #
2"	1000	10-076-004



### Series 1 Micro-Fog, Pyrex® Sight Feed Dome Lubricators

- · Designed for use with alcohol or other anti-freeze agents when units are installed in cold temperature environments.
- Pyrex® sight feed dome with aluminum case and fluorocarbon O-Rings and seals; Pyrex® sight glass on bowls and metal petcock drain.
- Micro-fog lubricators, identified by a red adjusting screw, are used for applications containing one or more points of lubrication, cylinders and multiple or single tools.
- Air flow through the lubricator lifts oil from the reservoir to the sight-feed dome. Oil is dropped into the fog generator
  andatomized into a fine mist. Lightweight particles are delivered downstream for lubrication. Heavier particles fall
  back into the reservoir.
- The micro-fog lubricator delivers 10% of the oil drops visible through the transparent sight-feed dome.
- · Micro-fog lubricators cannot be filled under pressure.



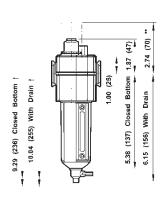
### 4 oz. reservoir

- In-line or modular installation
- Micro-fog design delivers aerosol mist
- Quick release bayonet bowl
- Inlet pressure for metal bowl is 250 PSI
- Maximum temperature for metal bowl is 175°F
- Recommended lubricants:
   Use a misting type oil rated
   50 to 200 SSU (ISO Grade 7
   to 46) at 100°F.

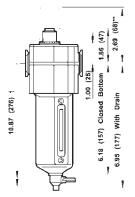
### **Compact with Metal Bowl and Sight Glass**

Size	SCFM	Part #
1/4"	60	L73M-2MBPX
3/8"	60	L73M-3MBPX
1/2"	60	L73M-4MBPX

SCFM ratings given at 90 PSIG inlet pressure



### Series 1 Micro-Fog, Pyrex® Sight Feed Dome Lubricators



- Optional pyrex sight-feed dome.
  Minimum clearance required to remove bowl.

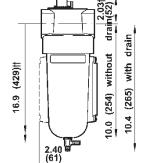
- 7 oz. reservoir
- In-line or modular installation
- Micro-fog design delivers aerosol mist
- Quick release bayonet bowl
- Inlet pressure for metal bowl is **250 PSI**
- Maximum temperature for metal bowl is 175°F
- Recommended lubricants: Use a misting type oil rated 50 to 200 SSU (ISO Grade 7 to 46) at 100°F.

### Standard with Metal Bowl and Sight Glass

Size	SCFM	Part #
3/8"	114	L74M-3MBPX
1/2"	154	L74M-4MBPX
3/4"	142	L74M-6MBPX



- 1 qt. metal reservoir with drain and oil level sight
- Inlet pressure 250 PSI maximum
- One turn threaded bowl attachment permits easy maintenance



1 quart US (1 liter) reservoir 1/4 turn drain

### **Jumbo with Metal Bowl and Sight Glass**

Size	SCFM	Part #
3/4"	160	L17-600APX
1"	275	L17-800APX



### **Series 1 Oil-Fog Lubricators**

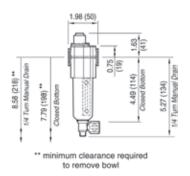
- Oil-fog lubricators, identified by a green adjusting screw, are used for lubricating a single air tool or air motor, and are located as near the device as possible.
- All the oil visible dropping through the transparent sight-feed dome goes to the airstream.
- L72C, L73C and L74C OIL-FOG lubricators can be filled under pressure.



- · 2 oz. reservoir
- In-line or modular installation
- Quick release bayonet bowl
- Inlet pressure for transparent bowl is 150 PSI
- Inlet pressure for metal bowl is 250 PSI
- Maximum temperature for transparent bowl is 125°F
- Maximum temperature for metal bowl is 175°F
- Recommended lubricants: Use a misting type oil rated 50 to 200 SSU (ISO Grade 7 to 46) at 100°F.



Size	SCFM	Part #
1/4"	51	L72C-2
3/8"	51	L72C-3





Size	Size SCFM Part #	
1/4"	51	L72C-2MB
3/8"	51	L72C-3MB





- In-line or modular installation
- Quick release bayonet bowl
- Inlet pressure for transparent bowl is 150 PSI
- Inlet pressure for metal bowl is 250 PSI
- Maximum temperature for transparent bowl is 125°F
- Maximum temperature for metal bowl is 175°F
- Recommended lubricants: Use a misting type oil rated 50 to 200 SSU (ISO Grade 7 to 46) at 100°F.

### **Compact with Transparent Bowl**

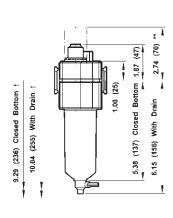
Size	SCFM	Part #
1/4"	60	L73C-2
3/8"	60	L73C-3
1/2"	60	L73C-4

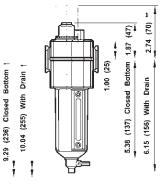


### **Compact with Metal Bowl with Sight Glass**

Size	SCFM	Part #
1/4"	60	L73C-2MB
3/8"	60	L73C-3MB
1/2"	60	L73C-4MB

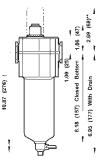
SCFM ratings given at 90 PSIG inlet pressure



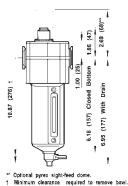


### **Series 1 Oil-Fog Lubricators**

- Oil-fog lubricators, identified by a green adjusting screw, are used for lubricating a single air tool or air motor, and are located as near the device as possible.
- All the oil visible dropping through the transparent sight-feed dome goes to the airstream.
- L72C, L73C and L74C oil-fog lubricators can be filled under pressure.

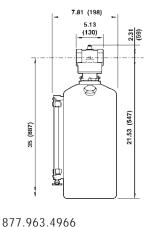


" Optional pyrex sight-feed dome.



16.9 (429)# (254) without drain 4 (255) with drain

1 quart US (1 liter) reservoir



### 7 oz. reservoir

- In-line or modular installation
- Quick release bayonet bowl.
- Inlet pressure for transparent bowl is

### 150 PSI

- Inlet pressure for metal bowl is 250 PSI
- Maximum temperature for transparent bowl is 125°
- Maximum temperature for metal bowl is 175°F.
- Recommended lubricants: Use a misting type oil rated 50 to 200 SSU (ISO Grade 7 to 46) at **100°F**.



### Standard with Transparent Bowl

Size	SCFM	Part #
3/8"	118	L74C-3
1/2"	192	L74C-4
3/4"	186	L74C-6

### Standard with Metal Bowl and Sight Glass

Size	SCFM	Part #
3/8"	118	L74C-3MB
1/2"	192	L74C-4MB
3/4"	186	L74C-6MB

- One turn threaded bowl attachment permits easy maintenance
- 1 qt. metal reservoir with drain and oil level sight gauge
- Inlet pressure 250 PSI maximum @ ambient temperature (70°F)
- Cannot be filled under pressure

### **Jumbo with Metal Bowl and Sight Glass**

Size	SCFM	Part #
3/4"	160	L17-600D
1"	275	L17-800D
11/4"	275	L17-A00D
1½"	275	L17-B00D

- · 2 gal. reservoir
- · Oil flow can be positively set
- Reservoirs are ASME construction
- Inlet pressure 250 PSI maximum @ ambient temperature (70°F)
- Cannot be filled under pressure

### **Jumbo General Purpose (Oil and Fog Only)**

Size	SCFM	Part #
2"	1000	10-076-004

SCFM ratings given at 90 PSIG inlet pressure dixonvalve.com







### **Series 1 Combination Units**

- inlet pressure 150 PSI maximum @ ambient temperature (70°F)
- 1 oz. reservoir
- 5-125 PSI range
- supplied with GC620 gauge

### Mini with Transparent Bowl

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
1/8"	14	P1A-100A	P1A-100M
1/4"	14	P1A-200A	P1A-200M

### · 2 oz. reservoir

### **Sub-Compact with Transparent Bowl**

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
1/4"	36	E72-2A	E72-2M
3/8"	36	E72-3A	E72-3M

- 72 Series Combination Units are connected modularly
- Includes 2 clamp and wall mounting brackets #4214-52, 2 clamps #4214-51, 2 NPT pipe adapters, #4215-02 and 1 GC620. See modular components on pages 33-34 for other options.
- 2 oz. reservoir
- Adjustable 5-150 PSI
- Inlet pressure for transparent bowl is 150 PSI @ ambient temperature (70°F)
- Inlet pressure for metal bowl is 250 PSI maximum @ ambient temperature (70°F)

# 6.72 (171)



Size	SCFM	Automatic Drian Part #	Manual Drain Part #
1/4"	36	E72-2AMB	E72-2M-MB
3/8"	36	E72-3A-MB	E72-3M-MB

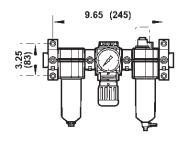


Size	SCFM	Automatic Drian Part #	Manual Drain Part #
1/4"	70	E73-2A	E73-2M
3/8"	70	E73-3A	E73-3M
1/2"	70	E73-4A	E73-4M

- 73 Series Combination Units are connected modularly
- Includes 2 clamp and wall mounting brackets #4314-52, 2 clamps #4314-51, 2 NPT pipe adapters, #4315-01 and 1 GC230.

See modular components on pages 33-34 for other options.

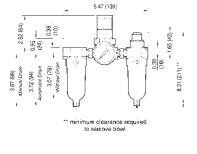
- 4 oz. reservoir
- Adjustable 5-150 PSI
- Inlet pressure for transparent bowl is 150 PSI @ ambient temperature (70°F)
- Inlet pressure for metal bowl is 250 PSI maximum @ ambient temperature (70°F)



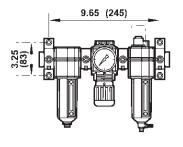
### **Compact with Metal Bowl and Sight Glass**

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
1/4"	70	E73-2A-MB	E73-2M-MB
3/8"	70	E73-3A-MB	E73-3M-MB
1/2"	70	E73-4A-MB	E73-4M-MB





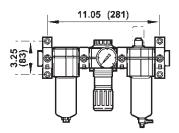
6.72 (171)



### **Series 1 Combination Units**

- 74 Series Combination Units are connected modularly
- Includes 2 clamp and wall mounting brackets #4314-52, 2 clamps #4314-51, 2 NPT pipe adapters, #4315-02 and 1 GC230.
- 7 oz. reservoir

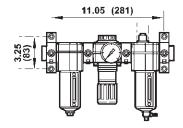
- Adjustable 5-150 PSI
- Inlet pressure for transparent bowl is
   150 PSI @ ambient temperature (70°F)
- Inlet pressure for metal bowl is 250 PSI maximum @ ambient temperature (70°F)



### Standard with Transparent Bowl

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
3/8"	110	E74-3A	E74-3M
1/2"	150	E74-4A	E74-4M
3/4"	140	E74-6A	E74-6M

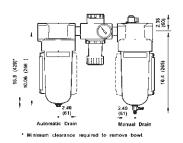




### Standard with Metal Bowl and Sight Glass

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
3/8"	110	E74-3A-MB	E74-3M-MB
1/2"	150	E74-4A-MB	E74-4M-MB
3/4"	140	E74-6A-MB	E74-6M-MB

- 1 qt. reservoir
- 5-125 PSI range
- Inlet pressure 250 PSI @ ambient temperature (70°F)



### **Jumbo with Metal Bowl and Sight Glass**

Size	SCFM	Automatic Drian Part #	Manual Drain Part #
3/4"	160	P8A-660A	P8A-660M
1"	275	P8A-860A	P8A-860M



SCFM ratings given at 90 PSIG inlet pressure

These units are intended for use in industrial compressed air systems only. They must not be used where pressure or temperature may exceed maximum rated operating conditions. The polycarbonated plastic bowls used on these units can be damaged and possibly burst if exposed to such substances as certain solvents, strong alkalies, compressor oils that contain ester-based additives or synthetic oils. Fumes of these substances in contact with the polycarbonate bowl, externally or internally, can also result in damage. Clean with warm water only. Use metal bowl in applications where a plastic bowl might be exposed to substances that are incompatible with polycarbonates. Not for use with fluids. Combination Units are supplied with micro-fog lubricators.

### **Desiccant Compressed Air Dryers**

Cubic Foot ratings at 100 PSI inlet pressure.

In-line installation. Quick release bayonet bowl.

- 1 qt: Moisture indicator on top of body
- Uses 5 gel packets
- Nominal air drying capacity 6000 cubic feet at 100 PSI and 77°F
- Maximum inlet pressure: 250 PSI. Maximum temperature: 175°F
- Metal bowl: 1.25 lb. capacity
- Compressed air dryers help to eliminate condensation at the point of use. A replaceable element filters outlet air to help prevent desiccant dust migration downstream.
- Silica gel desiccant changes color from blue to pink when desiccant replacement is needed.
   Desiccant can be dried and reused by heating to 275°F, or replaced. 1 gt. bowl uses 5 gel packets.
- An after filter should be placed downstream from the desiccant dryer to ensure solid contaminants such as desiccant dust do not migrate downstream.

Size	SCFM	Part #
1/4"	10	W74D-2A-MB32

SCFM ratings given at 90 PSIG inlet pressure

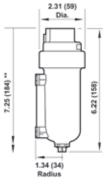
### **Series 1 Drip Leg Automatic Drain**

Used in compressed air systems to automatically expel liquids from piping systems. Installed at low points in piping and at end of pipe network where water is likely to accumulate.



- Metal bowl
- Drain is ported to 1/8" NPT
- Inlet pressure 250 PSIG maximum @ ambient temperature (70°F)

Size	Part #
1/2"	17-016-107



\*\* Minimum clearance to remove bowl.

# **Brass Hex Nipples**

Size	Part #
1/8" X 1/8"	BCN12
1⁄4" x 1⁄4"	BCN25
3/8" X 3/8"	BCN37
½" x ½"	BCN50
3/4" X 3/4"	BCN75
1" x 1"	BCN100



### **Steel Close Nipples**

Size	Part #
1" x 1"	CN100
1¼" x 1¼"	CN125
1½ "x 1½"	CN150
2" x 2"	CN200



Do not use pipe nipples as hose inserts.



### **Accessories**

### **Bowls and Bowl Guards**

Size	Description	Part #
F07	Polycarbonate bowl w/ auto drain	3646-51
F07	Polycarbonate bowl with manual drain	3646-53
L07	Polycarbonate bowl with drain	3646-54
F72	Transparent bowl with manual drain	4266-50RF
F72	Transparent bowl with semi- automatic drain	4266-52RF
F73	Transparent bowl with manual drain	4425-50RF
F73	Transparent bowl with auto drain	4425-51RF
F74, B74	Transparent bowl with manual drain	4325-51R
F74, B74	Transparent bowl with auto drain	4325-52R
L73	Transparent bowl with manual drain	4425-50RL
L74	Transparent bowl with manual drain	4325-50R

### **Filter Elements**

Size	Description	Part #
F07	5 micron	3652-11
	5 micron	5311-01
F17	25 micron	5311-02
	40 micron	5311-03
	5 micron	5882-11
F18	25 micron	5882-12
	40 micron	5882-13
F72	5 micron	5925-03
F/2	40 micron	5925-02
F73	5 micron	4438-01
	40 micron	4438-03
F74	5 micron	4338-04
г/4	40 micron	4338-05

### **Filter Accessories**

Size	Description	Part #
F73	Liquid level lens kit	4380-020
F72	Liquid level lens kit	4380-030
F74	Pyrex <sup>®</sup> sight glass kit	4380-051

### **Accessories**

### Repair Kits

Size	Description	Part #
F18	O-rings seals and gaskets	5945-50
R07	diaphragm, relieving	3407-02
R11	diaphragm, relieving	529-03
R17	diaphragm, relieving	5578-02
R72	diaphragm, relieving	4381-500
R73	diaphragm, relieving	4381-600
R74	diaphragm, relieving	4381-700

### **Auto and Manual Drains**

Size	Description	Part #
F17, F74	Auto drain	3000-10
F72, F73	Auto drain	4000-51R
F08, F17,F72, F73, F74, L08, L17	Manual drain	619-50

### **Element Replacements**

Size	Description	Part #
F74C	Oil removal filter	4344-01
F74H	Oil removal filter	4344-02
F74V	Vapor removal filter	4341-01
W74D	5 silica gel refills, .25lb. each	4385-700

### **Regulator Replacement Springs**

Size	Description	Part #
D74	5-60	4332-01
R74	5-150	4332-02

### **Mounting Brackets**

Size	Description	Part #
R07	Plastic panel nut	2962-89
R17	17 Metal panel nut <b>5226-97</b>	
F07	Mounting bracket only	5939-06
F17, L17	Mounting bracket kit for 3/4" & 1"	6212-50
	Mounting bracket only	5095-17
R07, B07	Mounting bracket, with plastic panel nut	18-025-003
R17	Mounting bracket with plastic panel nut	5570-04

### **Lubricator Accessories**

Size	Description	Part #
L17, L74	Quick fill cap	18-011-021
L73, L74	Aluminum fill plug	5301-55
L72, L74	Sight feed dome (Micro-fogging design)	4055-50
L72	Sight feed dome (Oil-fogging design)	4055-51
L72, L74	Pyrex® sight feed dome	5605-50
L74	Liquid level indicator repair kit	4380-050

### **Accessories**

### **O-Ring Kits**

Size	Description	Part #
F17	O-Ring seals and gaskets	5578-05
L17	O-Ring seals and gaskets	5771-02
F73	O-Ring seals and gaskets	4380-600
F74	O-Ring seals and gaskets	4380-700
L73	O-Ring seals and gaskets	4382-600
L74	O-Ring seals and gaskets	4382-700

### Gauges

Size	Description	Part #
R72, B72	0-160 PSI gauge	GC620
R73, R74, B73, B74	0-160 PSI gauge	GC230

### Service Life Indicator Conversion Kit for Airline Filters and Oil Removal Filters

Allows addition of service life indicator in the field.



For	Part #
F72, F73, F74	5797-50

### **Panel Nuts**

Use to panel mount regulators and filter/regulators. Series 72 nut is plastic; Series 73 and 74 nuts are zinc.



For	Part #
72	4248-89
73	5191-88
74	4348-89

# Tamper Resistant Cover & Seal Wire

Install on the adjusting knob of regulators or filter/regulators to help prevent unauthorized adjustment to the pressure setting. Cover can be locked in place with up to four padlocks.



For	Part #
72	4255-51
73	4455-51
74	4355-51

### **Seal Wire**

Install under sight feed dome on L73 and L74 lubricators to provide tamper resistant protection of the lubricator drip rate setting.



For	Part #
73, 74	2117-01

### **Accessories**

**Typical Setup** 

Combination unit shown with clamps, end pipe adapters and wall mounting brackets.



### **Clamp Wall Mounting Brackets**

Use with the clamp to provide secure mounting to a wall, machine panel or other flat surface. 74 Series mounts with 7/32" screws.



For	Part #
73, 74	4313-50

### **Clamps**

For use with all 72, 73 & 74 Series products to provide modular installation capability. Flanges on the products slide into V grooves in the clamp. Two face-sealing O-rings in the clamp provide a positive seal when the clamp is closed and the captive screw is tightened.



For	Part #
72 Quickclamp	4214-51
73, 74 Quickclamp	4314-51
72 Service Kit (2 O-rings)	4384-570
73, 74 Service Kit (2 O-rings)	4384-770

# Clamp and Wall Mounting Brackets



For	Part #
72	4214-52
73, 74	4314-52

### **Wall Mounting Brackets**

For use with 72, 73 & 74 Series products to secure to a wall, machine panel or other flat surface. For use instead of quickclamps and pipe adapters for wall attachment of combination unit or individual filter, regulator or lubricator. Use close nipples to connect combination unit and then place in bracket.



For	Part #
72	4224-50
73	4424-50
74	4324-50

**Pipe Adapters**For use with clamps to provide PTF threaded connections to the system piping. Sold individually.



For	Size	Part #
72	1/4"	4215-02
72	3/8"	4215-03
73, 74	1/4"	4315-01
73, 74	3/8"	4315-02
73, 74	1/2"	4315-03
73, 74	3/4"	4315-04

### **Porting Blocks**

Installs between two clamps to provide three additional 1/4" PTF outlets for auxiliary air.



For	Part #
73, 74	4316-50

### **Manifold Blocks**

Installs with clamps. 73 & 74 Series ports are threaded 3/4" PTF to provide manifolding capability for up to three components.



For	Part #
73, 74	4328-50

### **Series 1 FRL Display**

Increase your sales with this heavy duty, point-of-purchase Dixon FRL Display, designed to highlight the features and benefits of a modular Filter-Regulator-Lubricator Combination Unit for air line services. The display is perfect for your "Will Call" or showroom sales area.

The display features:

- 74 Series basic combination unit with metal bowl with sight glass
- manual drain
- modular mounting clamps
- pipe adapters

Note: assembly is required.

Part #

NORG74DISPLAY



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