

Hammer Unions

Features:

- Socket weld configurations and other materials are available, contact the factory for further information.
- Hammer unions work at extremely high pressures. Mismatching components of one series with another (i.e. series 602 with series 1502) can lead to destruction of property, serious bodily injury or death.



- temperature range: **-20°F to 250°F**
- non-shocking cold water pressure means that the rated value is the maximum operating pressure at ambient temperature:
 - no spikes higher than this pressure
 - no instantaneous pressure increases (0-2000 PSIG in ¼ of a second)
 - ambient temperature: 70°F

100 Series

Features:

- used on low pressure manifolds and lines and in applications running air, water, oil or gas up to **1,000 PSI NSCWP** (non-shock cold working pressure)
- yellow sub, black nut

Size	Configuration	NSCWP (PSI)	Forged Steel Part #	Price/E
2"	threaded	1000	HU100200	\$52.90
2"	butt weld	1000	HU100200BW ¹	82.35
2½"	threaded	1000	HU100250	150.00
3"	threaded	1000	HU100300	139.05
4"	threaded	1000	HU100400	209.45
4"	butt weld	1000	HU100400BW ¹	269.20
6"	threaded	1000	HU100600	722.40
8"	threaded	1000	HU100800	981.65

¹ butt weld ends are schedule 40



200 Series

Features:

- used in general service applications running air, water, oil or gas up to **2,000 PSI NSCWP** (non-shock cold working pressure)
- grey sub, blue nut

Size	Configuration	NSCWP (PSI)	Forged Steel Part #	Price/E
1"	threaded	2000	HU200100	\$35.35
1½"	threaded	2000	HU200150	116.15
2"	threaded	2000	HU200200	51.90
2"	butt weld	2000	HU200200BW ¹	87.10
2½"	threaded	2000	HU200250	229.60
3"	threaded	2000	HU200300	213.75
4"	threaded	2000	HU200400	271.80
6"	threaded	2000	HU200600	981.65
8"	threaded	2000	HU200800	1150.00

¹ butt weld ends are schedule 40



206 Series

Features:

- runs air, water, oil or gas up to **2,000 PSI NSCWP** (non-shock cold working pressure)
- O-ring mounted sub provides excellent sealing properties
- grey sub, blue nut

Size	Configuration	NSCWP (PSI)	Forged Steel Part #	Price/E
1"	threaded	2000	HU206100	\$39.15
1½"	threaded	2000	HU206150	101.10
2"	threaded	2000	HU206200	59.00
2½"	threaded	2000	HU206250	224.80
3"	threaded	2000	HU206300	224.30
4"	threaded	2000	HU206400	250.00
6"	threaded	2000	HU206600	1066.10
8"	threaded	2000	HU206800	1600.00

• additional hammer unions are available on page 716-717

