

## Internal Expansion Ferrules



| Hose ID | Hose OD  |          | Ferrule ID | Plated Carbon Steel |                | Hose ID | Hose OD  |          | Ferrule ID | Plated Carbon Steel         |                |
|---------|----------|----------|------------|---------------------|----------------|---------|----------|----------|------------|-----------------------------|----------------|
|         | From:    | To:      |            | Part #              | Price/E        |         | From:    | To:      |            | Part #                      | Price/E        |
| 1"      | 1-24/64" | 1-28/64" | 1-7/16"    | <b>IXF16-1</b>      | <b>\$40.50</b> | 3"      | 3-32/64" | 3-36/64" | 3-9/16"    | <b>IXF48-T</b>              | <b>\$75.30</b> |
|         | 1-28/64" | 1-32/64" | 1-1/2"     | <b>IXF16-2</b>      | <b>40.50</b>   |         | 3-36/64" | 3-40/64" | 3-5/8"     | <b>IXF48-U</b>              | <b>75.30</b>   |
|         | 1-32/64" | 1-36/64" | 1-9/16"    | <b>IXF16-3</b>      | <b>40.50</b>   |         | 3-40/64" | 3-44/64" | 3-11/16"   | <b>IXF48-V</b>              | <b>75.30</b>   |
| 1¼"     | 1-40/64" | 1-44/64" | 1-11/16"   | <b>IXF20-Z</b>      | <b>38.00</b>   |         | 3-44/64" | 3-48/64" | 3-3/4"     | <b>IXF48-W</b>              | <b>75.30</b>   |
|         | 1-44/64" | 1-48/64" | 1-3/4"     | <b>IXF20-1</b>      | <b>38.00</b>   |         | 3-48/64" | 3-52/64" | 3-13/16"   | <b>IXF48-X</b>              | <b>76.40</b>   |
|         | 1-48/64" | 1-52/64" | 1-13/16"   | <b>IXF20-2</b>      | <b>38.00</b>   |         | 3-52/64" | 3-56/64" | 3-7/8"     | <b>IXF48-Y</b>              | <b>75.30</b>   |
|         | 1-52/64" | 1-56/64" | 1-7/8"     | <b>IXF20-3</b>      | <b>38.00</b>   |         | 3-56/64" | 3-60/64" | 3-15/16"   | <b>IXF48-Z</b>              | <b>75.30</b>   |
|         | 1-56/64" | 1-60/64" | 1-15/16"   | <b>IXF20-4</b>      | <b>38.00</b>   |         | 3-60/64" | 4"       | 4"         | <b>IXF48-1</b>              | <b>81.25</b>   |
|         | 1-60/64" | 2"       | 2"         | <b>IXF20-5</b>      | <b>38.00</b>   |         | 4"       | 4-4/64"  | 4-1/16"    | <b>IXF48-2</b>              | <b>81.25</b>   |
|         | 2"       | 2-4/64"  | 2-1/16"    | <b>IXF20-6</b>      | <b>38.00</b>   |         | 4-4/64"  | 4-8/64"  | 4-1/8"     | <b>IXF48-3</b> <sup>1</sup> | <b>81.25</b>   |
| 1½"     | 1-56/64" | 1-60/64" | 1-15/16"   | <b>IXF24-Z</b>      | <b>37.65</b>   |         | 4-8/64"  | 4-12/64" | 4-3/16"    | <b>IXF48-4</b> <sup>1</sup> | <b>82.00</b>   |
|         | 1-60/64" | 2"       | 2"         | <b>IXF24-1</b>      | <b>37.65</b>   |         | 4-12/64" | 4-16/64" | 4-1/4"     | <b>IXF48-5</b> <sup>1</sup> | <b>81.25</b>   |
|         | 2"       | 2-4/64"  | 2-1/16"    | <b>IXF24-2</b>      | <b>37.65</b>   | 4"      | 4-36/64" | 4-40/64" | 4-5/8"     | <b>IXF64-T</b>              | <b>108.00</b>  |
|         | 2-4/64"  | 2-8/64"  | 2-1/8"     | <b>IXF24-3</b>      | <b>37.65</b>   |         | 4-40/64" | 4-44/64" | 4-11/16"   | <b>IXF64-U</b>              | <b>108.00</b>  |
|         | 2-8/64"  | 2-12/64" | 2-3/16"    | <b>IXF24-4</b>      | <b>37.65</b>   |         | 4-44/64" | 4-48/64" | 4-3/4"     | <b>IXF64-V</b>              | <b>108.00</b>  |
|         | 2-12/64" | 2-16/64" | 2-1/4"     | <b>IXF24-5</b>      | <b>37.65</b>   |         | 4-48/64" | 4-52/64" | 4-13/16"   | <b>IXF64-W</b>              | <b>108.00</b>  |
|         | 2-16/64" | 2-20/64" | 2-5/16"    | <b>IXF24-6</b>      | <b>37.65</b>   |         | 4-52/64" | 4-56/64" | 4-7/8"     | <b>IXF64-X</b>              | <b>108.00</b>  |
|         | 2-20/64" | 2-24/64" | 2-3/8"     | <b>IXF24-7</b>      | <b>37.65</b>   |         | 4-56/64" | 4-60/64" | 4-15/16"   | <b>IXF64-Y</b>              | <b>108.00</b>  |
|         | 2-32/64" | 2-36/64" | 2-9/16"    | <b>IXF32-Y</b>      | <b>41.00</b>   |         | 4-60/64" | 5"       | 5"         | <b>IXF64-Z</b>              | <b>108.00</b>  |
|         | 2-36/64" | 2-40/64" | 2-5/8"     | <b>IXF32-Z</b>      | <b>41.00</b>   |         | 5"       | 5-4/64"  | 5-1/16"    | <b>IXF64-1</b>              | <b>108.00</b>  |
| 2"      | 2-40/64" | 2-44/64" | 2-11/16"   | <b>IXF32-1</b>      | <b>40.15</b>   |         | 5-4/64"  | 5-8/64"  | 5-1/8"     | <b>IXF64-2</b> <sup>1</sup> | <b>108.00</b>  |
|         | 2-44/64" | 2-48/64" | 2-3/4"     | <b>IXF32-2</b>      | <b>40.15</b>   |         | 5-8/64"  | 5-12/64" | 5-3/16"    | <b>IXF64-3</b> <sup>1</sup> | <b>108.00</b>  |
|         | 2-48/64" | 2-52/64" | 2-13/16"   | <b>IXF32-3</b>      | <b>40.15</b>   |         | 5-12/64" | 5-16/64" | 5-1/4"     | <b>IXF64-4</b> <sup>1</sup> | <b>108.00</b>  |
|         | 2-52/64" | 2-56/64" | 2-7/8"     | <b>IXF32-4</b>      | <b>40.15</b>   |         | 5-16/64" | 5-20/64" | 5-5/16"    | <b>IXF64-5</b> <sup>1</sup> | <b>108.00</b>  |
|         | 2-56/64" | 2-60/64" | 2-15/16"   | <b>IXF32-5</b>      | <b>40.15</b>   | 6"      | 6-40/64" | 6-44/64" | 6-11/16"   | <b>IXF96-1</b>              | <b>POR</b>     |
|         | 2-60/64" | 3"       | 3"         | <b>IXF32-6</b>      | <b>40.15</b>   |         | 6-44/64" | 6-48/64" | 6-3/4"     | <b>IXF96-2</b>              | <b>POR</b>     |
|         | 3"       | 3-4/64"  | 3-1/16"    | <b>IXF32-7</b>      | <b>40.15</b>   |         | 6-48/64" | 6-50/64" | 6-25/32"   | <b>IXF96-3</b>              | <b>POR</b>     |
|         | 3"       | 3-4/64"  | 3-1/16"    | <b>IXF40-1</b>      | <b>59.50</b>   |         | 6-50/64" | 6-52/64" | 6-13/16"   | <b>IXF96-4</b>              | <b>POR</b>     |
|         | 3-4/64"  | 3-8/64"  | 3-1/8"     | <b>IXF40-2</b>      | <b>59.50</b>   |         | 6-52/64" | 6-56/64" | 6-7/8"     | <b>IXF96-5</b>              | <b>POR</b>     |
|         | 3-8/64"  | 3-12/64" | 3-3/16"    | <b>IXF40-3</b>      | <b>59.50</b>   |         | 6-56/64" | 6-60/64" | 6-15/16"   | <b>IXF96-6</b>              | <b>POR</b>     |
|         | 3-12/64" | 3-16/64" | 3-1/4"     | <b>IXF40-4</b>      | <b>59.50</b>   |         | 6-60/64" | 7"       | 7"         | <b>IXF96-7</b>              | <b>POR</b>     |
|         | 3-16/64" | 3-20/64" | 3-5/16"    | <b>IXF40-5</b>      | <b>59.50</b>   |         | 7"       | 7-4/64"  | 7-1/16"    | <b>IXF96-8</b>              | <b>POR</b>     |
| 2½"     | 3-20/64" | 3-24/64" | 3-3/8"     | <b>IXF40-6</b>      | <b>59.50</b>   |         | 7-4/64"  | 7-8/64"  | 7-1/8"     | <b>IXF96-9</b>              | <b>POR</b>     |
|         | 3-24/64" | 3-28/64" | 3-7/16"    | <b>IXF40-7</b>      | <b>59.50</b>   |         | 7-8/64"  | 7-12/64" | 7-3/16"    | <b>IXF96-10</b>             | <b>POR</b>     |
|         | 3-28/64" | 3-32/64" | 3-1/2"     | <b>IXF40-8</b>      | <b>59.50</b>   |         | 7-12/64" | 7-16/64" | 7-1/4"     | <b>IXF96-11</b>             | <b>POR</b>     |
|         |          |          |            |                     |                |         | 7-16/64" | 7-20/64" | 7-5/16"    | <b>IXF96-12</b>             | <b>POR</b>     |
|         |          |          |            |                     |                |         | 7-20/64" | 7-22/64" | 7-11/32"   | <b>IXF96-13</b>             | <b>POR</b>     |
|         |          |          |            |                     |                |         | 7-22/64" | 7-24/64" | 7-3/8"     | <b>IXF96-14</b>             | <b>POR</b>     |

<sup>1</sup> for hoses using ferrule sizes IXF48-3 thru IXF48-5 and IXF64-2 thru IXF64-5, consult Dixon™ for working pressures