

## Dixon™ One-Piece Hammer Union Nuts



3" and 4"



6" and 8"

### Features:

- long lasting and dependable nut
- all nuts are interchangeable with reliable brands
- cold working pressure: **2,000 PSI**
- 6" and 8" sizes have 4 lug design for more surface area to hammer

### Material:

- forged steel meeting AISI standards

Size	Description	Forged Steel Part #	Price
3"	wing nut, figure 100	<b>HU100300N</b>	<b>\$70.00</b>
	wing nut, figure 206	<b>HU206300N</b>	<b>70.00</b>
4"	wing nut, figure 100	<b>HU100400N</b>	<b>112.00</b>
	wing nut, figure 206	<b>HU206400N</b>	<b>112.00</b>
6"	wing nut, figure 100	<b>HU100600N</b>	<b>178.50</b>
	wing nut, figure 206	<b>HU206600N</b>	<b>178.50</b>
8"	wing nut, figure 100	<b>HU100800N</b>	<b>205.70</b>
	wing nut, figure 206	<b>HU206800N</b>	<b>205.70</b>

## Dixon™ Two-Piece Hammer Union Nuts

### Applications:

- replacement for damaged hammer union nuts
- used with male one-piece flange adapters



figure 200 / 206

### Features:


- lug design provides enlarged surface area to hammer
- repair nut is pinned and bolted for perfect alignment
- nut can be installed on pre-existing hammer union assembly
- cold working pressure: **2,000 PSI**
- 4" Figure 200/206 nut is interchangeable with reliable brands
- 6" and 8" Figure 100/200/206 nuts are interchangeable with reliable brands
- available in other series and sizes, contact Dixon™

### Material:

- forged steel meeting AISI standards



suction and discharge

Dixon™ recommends using Loctite® Threadlocker Red 271™ when bolting together two-piece hammer union nuts to ensure that bolts do not loosen when in service. Option two is to weld the seams of the split nut. Bolt torque recommendation is 60 foot pounds. 

Size	Description	Forged Steel Part #	Price
4"	split nut, figure 200/206, blue (includes bolts)	<b>HU200400RN</b>	<b>\$138.05</b>
5"	split nut, suction and discharge, black	<b>HUS500RN</b>	<b>255.00</b>
6"	split nut, figure 100, black (includes bolts)	<b>HU100600RN</b>	<b>282.00</b>
	split nut, figure 200/206, blue (includes bolts)	<b>HU200600RN</b>	<b>282.00</b>
8"	split nut, figure 100, black (includes bolts)	<b>HU100800RN</b>	<b>304.00</b>
	split nut, figure 200/206, blue (includes bolts)	<b>HU200800RN</b>	<b>304.00</b>