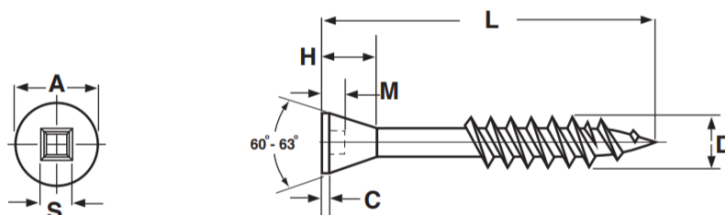


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An **AMERICAN** Source For Premier
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TRIM HEAD SQUARE DRIVE FINE THREAD SHARP POINT DRYWALL SCREWS – STEEL BLACK PHOSPHATE

The following Specification Sheet applies to all **Trim Head Square Drive Fine Thread Sharp Point Drywall Screws – Steel Black Phosphate** in our **THS** series of screws.



TRIM HEAD DRYWALL SCREWS																	
Nominal Size & Threads per Inch	A		R		T		S		M		C		D		H		Drive Size
	Head Diameter		Phillips Recess Diameter		Phillips Recess Depth		Recess Square		Square Recess Depth		Head Thickness		Thread Diameter		Head Height		
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	
6	.236	.216	.154	.141	.075	.051	.106	.091	.071	.055	.031	.023	.142	.133	.150	.133	#1
8	.276	.256	.185	.169	.104	.080	.113	.110	.075	.065	.031	.023	.169	.161	.150	.133	#2
Tolerance on Length									± 0.06								

NOTE: There is no single standard for trim head dry-wall screw dimensions. These values are offered as a guide; deviations from these specifications may occur.

Description	A screw with twinfast thread, extra sharp point and countersunk flat head of a width 1/3 less than a standard bugle drywall screws.
Applications/ Advantages	For attaching wood trim to wood framing of up to 20 gage thick. The square drive variety is preferred when greater torque is required during installation.
Material	AISI 1018 or equivalent steel
Heat Treatment	Screws shall be quenched in liquid and then tempered by reheating to 650°F minimum.
Case Depth	.004 in. minimum
Surface Hardness	Vickers HV 550 - 800 (Rockwell C 52.3 - 64)
Core Hardness	HV 270 - 450 (Rockwell C 25.6 - 45.3)
Plating	Black phosphate finish

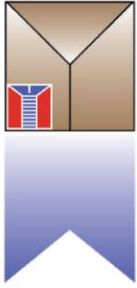
Metallics

229 Cross Street
Bristol, CT 06010

www.metallics.us

Phone: 860 589-4186 Toll Free: 800 243-8272

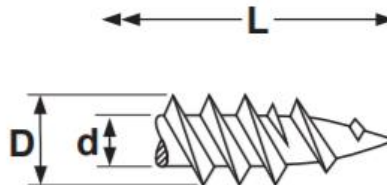
Fax: 860 584-1008 Toll Free Fax: 800 831-9358



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THREAD DIMENSIONS



Fine Thread Sharp Point Drywall Screw

THREADS FOR FINE THREAD DRYWALL SCREWS					
Screw Size	Threads per inch	D		d	
		Major Diameter		Minor Diameter	
		Max.	Min.	Max.	Min.
6	18	.144	.135	.102	.096
8	15	.170	.161	.123	.116
Tolerance on Length		Up to 1 in. incl.: -0, +0.060		Over 1 in.: -0, +0.100	

NOTE: There is no single standard for drywall screw dimensions. These values are offered as a guide; deviations from these specifications may occur.

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