Metallics
An AMERICAN Source For Premier
and Innovative Fasteners and Anchors

WEDGE ANCHOR STRONG-BOLT™

The following Specification Sheet applies to all **Wedge Anchor Strong-Bolt™** in our **SWA series**.



Metallics
229 Cross Street
Bristol, CT 06010
www.metallics.us
Phone: 860 589-4186 Toll Free: 800 243-8272
Fax: 860 584-1008 Toll Free Fax: 800 831-9358

Metallics

An AMERICAN Source For Premier
and Innovative Fasteners and Anchors

Carbon-Steel Strong-Bolt 2 Installation Information[1]

Characteristic	Symbol	Units	Nominal Anchor Diameter, d_a (in.)					
			3/8[5]		1/2[5]		5/8[5]	
Installation Information								
Nominal Diameter	d_a	in.	3/8		1/2		5/8	
Drill Bit Diameter	d	in.	3/8		1/2		5/8	
Baseplate Clearance Hole Diameter[2]	d_c	in.	7/16		9/16		11/16	
Installation Torque	T_{inst}	ft-lbf	30		60		90	
Nominal Embedment Depth	h_{nom}	in.	1 7/8	2 7/8	2 3/4	3 7/8	3 3/8	5 1/8
Effective Embedment Depth	h_{ef}	in.	1 1/2	2 1/2	2 1/4	3 3/8	2 3/4	4 1/2
Minimum Hole Depth	h_{hole}	in.	2	3	3	4 1/8	3 5/8	5 3/8
Minimum Overall Anchor Length	ℓ_{anch}	in.	2 3/4	3 1/2	3 3/4	5 1/2	4 1/2	6
Critical Edge Distance	c_{ac}	in.	6 1/2	6	6 1/2	6 1/2	7 1/2	7 1/2	9
Minimum Edge Distance	c_{min}	in.	6		7	4	4	6 1/2	
	for $s \geq$	in.	—		—	—	—	—	

1. The information presented in this table is to be used in conjunction with the design criteria of ACI 318-14 Chapter 17 or ACI 318-11 Appendix D.
2. The clearance must comply with applicable code requirements for the connected element.
3. The tabulated value of β for ¼"-diameter carbon steel Strong-Bolt 2 anchor is for installations in uncracked concrete only.
4. The ¼"-diameter (6.4mm) anchor may be installed in top of uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in this table.
5. The ⅜"- through 1"-diameter (9.5mm through 25.4mm) anchors may be installed in top of cracked and uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in this table.

Metallics
229 Cross Street
Bristol, CT 06010
www.metallics.us
Phone: 860 589-4186 Toll Free: 800 243-8272
Fax: 860 584-1008 Toll Free Fax: 800 831-9358

Metallics

An AMERICAN Source For Premier and Innovative Fasteners and Anchors

Characteristic	Symbol	Units	Nominal Anchor Diameter, d_a (in.)						
			3/8[5]		1/2[5]			5/8[5]	
Additional Data									
Critical Edge Distance	c_{ac}	in.	6½	6	6½	6½	7½	7½	9
Minimum Edge Distance	c_{min}	in.	6		7	4	4	6½	
	for $s \geq$	in.	—		—	—	—	—	
Minimum Spacing	s_{min}	in.	3		7	4	4	5	
	for $c \geq$	in.	—		—	—	—	—	
Minimum Concrete Thickness	h_{min}	in	3¼	4½	4½	5½	6	5½	7⅞
Yield Strength	f_{ya}	psi	92,000		85,000				
Tensile Strength	f_{uta}	psi	115,000						
Minimum Tensile and Shear Stress Area	A_{se}	in.^{2}	0.0514		0.105			0.166	
Axial Stiffness in Service Load Range — Cracked and Uncracked Concrete	β	lb./in.	34,820		63,570			91,370	

1. The information presented in this table is to be used in conjunction with the design criteria of ACI 318-14 Chapter 17 or ACI 318-11 Appendix D.
2. The clearance must comply with applicable code requirements for the connected element.
3. The tabulated value of β for ¼"-diameter carbon steel Strong-Bolt 2 anchor is for installations in uncracked concrete only.
4. The ¼"-diameter (6.4mm) anchor may be installed in top of uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in this table.
5. The ⅜"- through 1"-diameter (9.5mm through 25.4mm) anchors may be installed in top of cracked and uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in this table.

Metallics
229 Cross Street
Bristol, CT 06010
www.metallics.us
Phone: 860 589-4186 Toll Free: 800 243-8272
Fax: 860 584-1008 Toll Free Fax: 800 831-9358

Metallics

An AMERICAN Source For Premier and Innovative Fasteners and Anchors

Carbon-Steel Strong-Bolt 2 Tension Strength Design Data[1]

Characteristic	Symbol	Units	Nominal Anchor Diameter, d_a (in.)					
			3/8[9]		1/2[9]		5/8[9]	
Anchor Category	1, 2 or 3	—	1					
Nominal Embedment Depth	h_{nom}	in.	1 7/8	2 7/8	2 3/4	3 7/8	3 3/8	5 1/8
Steel Strength in Tension (ACI 318 Section D.5.1)								
Steel Strength in Tension	N_{sa}	lb.	5,600		12,100		19,070	
Strength Reduction Factor — Steel Failure[2]	ϕ_{sa}	—	0.75					
Concrete Breakout Strength in Tension (ACI 318 Section D.5.2)[10]								
Effective Embedment Depth	h_{ef}	in.	1 1/2	2 1/2	2 1/4	3 3/8	2 3/4	4 1/2
Critical Edge Distance	c_{ac}	in.	6 1/2	6	6 1/2	7 1/2	7 1/2	9
Effectiveness Factor — Uncracked Concrete	k_{uncr}	—	24					
Effectiveness Factor — Cracked Concrete	k_{cr}	—	17					
Modification Factor	$\psi_{c,N}$	—	1.00					
Strength Reduction Factor — Concrete Breakout Failure[3]	ϕ_{cb}	—	0.65					
Pullout Strength in Tension (ACI 318 Section D.5.3)[10]								
Pullout Strength, Cracked Concrete (f'_c = 2,500 psi)	$N_{p,cr}$	lb.	1,300[5]	2,775[5]	N/A[4]	3,735[5]	N/A[4]	6,985[5]
Pullout Strength, Uncracked Concrete (f'_c = 2,500 psi)	$N_{p,uncr}$	lb.	N/A[4]	3,340[6]	3,615[5]	5,255[5]	N/A[4]	9,025[5]
Strength Reduction Factor — Pullout Failure[6]	ϕ_p	—	0.65					
Tensile Strength for Seismic Applications (ACI 318 Section D.3.3.)[10]								
Tension Strength of Single Anchor for Seismic Loads (f'_c = 2,500 psi)	$N_{p,eq}$	lb.	1,300[5]	2,775[5]	N/A[4]	3,735[5]	N/A[4]	6,985[5]
Strength Reduction Factor — Pullout Failure[6]	ϕ_{eq}	—	0.65					

1. The information presented in this table must be used in conjunction with the design criteria of ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, as applicable, except as modified below.
2. The tabulated value of ϕ_{sa} applies when the load combinations of Section 1605.2.1 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2 are used. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ_{sa} must be determined in accordance with ACI 318-11 D.4.4.
3. The tabulated value of ϕ_{cb} applies when both the load combinations of Section 1605.2.1 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c) for Condition B are met. Condition B applies where supplementary reinforcement is not provided. For installations where complying supplementary reinforcement can be verified, the ϕ_{cb} factors described in ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c) for Condition A are allowed. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ_{cb} must be determined in accordance with ACI 318-11 D.4.4(c).
4. N/A (not applicable) denotes that pullout resistance does not need to be considered.
5. The characteristic pullout strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by $(f'_c/2{,}500\ \text{psi})^{0.5}$.
6. The tabulated value of ϕ_p or ϕ_{eq} applies when the load combinations of Section 1605.2.1 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3.(c) or ACI 318-11 D.4.3(c) for Condition B are met. If the load combinations of ACI 318-11 Appendix C are used, appropriate value of ϕ must be determined in accordance with ACI 318-11 Section D.4.4(c).
7. The ¼"-diameter carbon steel Strong-Bolt 2 anchor installation in cracked concrete is beyond the scope of this table.
8. The ¼"-diameter (6.4mm) anchor may be installed in top of uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in the table on p. 136.
9. The ⅜"- through ¾"-diameter (9.5mm through 25.4mm) anchors may be installed in top of cracked and uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in the table on p. 136.

Metallics
229 Cross Street
Bristol, CT 06010
www.metallics.us
Phone: 860 589-4186 Toll Free: 800 243-8272
Fax: 860 584-1008 Toll Free Fax: 800 831-9358

Metallics

An AMERICAN Source For Premier and Innovative Fasteners and Anchors

Carbon-Steel Strong-Bolt 2 Shear Strength Design Data[1]

Characteristic	Symbol	Units	Nominal Anchor Diameter, d_a (in.)					
			3/8[7]		1/2[7]		5/8[7]	
Anchor Category	1, 2 or 3	—	1					
Nominal Embedment Depth	h_{nom}	in.	1 7/8	2 7/8	2 3/4	3 7/8	3 3/8	5 1/8
Steel Strength in Shear (ACI 318 Section D.6.1)								
Steel Strength in Shear	V_{sa}	lb.	1,800		7,235		11,035	
Strength Reduction Factor — Steel Failure[2]	ϕ_{sa}	—	0.65					
Concrete Breakout Strength in Shear (ACI 318 Section D.6.2)[8]								
Outside Diameter	d_a	in.	0.375		0.500		0.625	
Load-Bearing Length of Anchor in Shear	ℓ_e	in.	1.500	2.500	2.250	3.375	2.750	4.500
Strength Reduction Factor — Concrete Breakout Failure[2]	ϕ_{cb}	—	0.70					
Concrete Pryout Strength in Shear (ACI 318 Section D.6.3.)								
Coefficient for Pryout Strength	k_{cp}	—		2.0	1.0			
Effective Embedment Depth	h_{ef}	in.	1 1/2	2 1/2	2 1/4	3 3/8	2 3/4	4 1/2
Strength Reduction Factor — Concrete Pryout Failure[4]	ϕ_{cp}	—	0.70					
Steel Strength in Shear for Seismic Applications(ACI 318 Section D.3.3.)								
Shear Strength of Single Anchor for Seismic Loads (f'_c = 2,500 psi)	$V_{sa,eq}$	lb.	1,800		6,510		9,930	
Strength Reduction Factor — Steel Failure[2]	ϕ_{sa}	—	0.65					

1. The information presented in this table must be used in conjunction with the design criteria of ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, except as modified below.
2. The tabulated value of ϕ_{sa} applies when the load combinations of Section 1605.2.1 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2 are used. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ_{sa} must be determined in accordance with ACI 318 D.4.4.
3. The tabulated value of ϕ_{cb} applies when both the load combinations of Section 1605.2.1 of the IBC, ACI 318-14 Section 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c) for Condition B are met. Condition B applies where supplementary reinforcement is not provided. For installations where complying supplementary reinforcement can be verified, the ϕ_{cb} factors described in ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c) for Condition A are allowed. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ_{cb} must be determined in accordance with ACI 318-11 D.4.4(c).
4. The tabulated value of ϕ_{cp} applies when both the load combinations of IBC Section 1605.2, ACI 318-14 5.3 or ACI 318-11 Section 9.2 are used and the requirements of ACI 318-14 17.3.3(c) or ACI 318-11 D.4.3(c) for Condition B are met. If the load combinations of ACI 318-11 Appendix C are used, appropriate value of ϕ_{cp} must be determined in accordance with ACI 318-11 Section D.4.4(c).
5. The ¼"-diameter carbon steel Strong-Bolt 2 anchor installation in cracked concrete is beyond the scope of this table.
6. The ¼"-diameter (6.4mm) anchor may be installed in top of uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in the table on p. 136.
7. The ⅜"- through 1"-diameter (9.5mm through 25.4mm) anchors may be installed in top of cracked and uncracked normal-weight and sand-lightweight concrete over profile steel deck, where concrete thickness above upper flute meets the minimum thickness specified in the table on p. 136.

Metallics
229 Cross Street
Bristol, CT 06010
www.metallics.us
Phone: 860 589-4186 Toll Free: 800 243-8272
Fax: 860 584-1008 Toll Free Fax: 800 831-9358

Metallics

An AMERICAN Source For Premier and Innovative Fasteners and Anchors

Carbon-Steel Strong-Bolt 2 Information for Installation in the Topside of Concrete-Filled Profile Steel Deck Floor and Roof Assemblies[1,2,3,4]

IBC *

Design Information	Symbol	Units	Nominal Anchor Diameter (in.)		
			⅜		½
Nominal Embedment Depth	h_{nom}	in.	1⅞		2¾
Effective Embedment Depth	h_{ef}	in.	1½		2¼
Minimum Concrete Thickness[5]	$h_{min,deck}$	in.	2½	3¼	3¼
Critical Edge Distance	$c_{ac,deck,top}$	in.	4¾	4	4
Minimum Edge Distance	$c_{min,deck,top}$	in.	4¾	4½	4¾
Minimum Spacing	$s_{min,deck,top}$	in.	7	6½	8

For **SI**: 1 inch = 25.4mm; 1 lbf = 4.45N

1. Installation must comply with the table on p. 136 and Figure 1 below.
2. Design capacity shall be based on calculations according to values in the tables on pp. 138 and 140.
3. Minimum flute depth (distance from top of flute to bottom of flute) is 1½".
4. Steel deck thickness shall be a minimum 20 gauge.
5. Minimum concrete thickness ($h_{min,deck}$) refers to concrete thickness above upper flute.

Carbon-Steel Strong-Bolt 2 Tension and Shear Strength Design Data for the Soffit of Concrete over Profile Steel Deck Floor and Roof Assemblies[1,2,6,8,9]

Characteristic	Symbol	Units	Nominal Anchor Diameter (in.)							
			Carbon Steel							
			Lower Flute						Upper Flute	
			⅜		½		⅝		⅜	½
Nominal Embedment Depth	h_{nom}	in.	2	3⅜	2¾	4½	3⅜	5⅝	2	2¾
Effective Embedment Depth	h_{ef}	in.	1⅝	3	2¼	4	2¾	5	1⅝	2¼
Installation Torque	T_{inst}	ft.-lbf.	30		60		90		30	60
Pullout Strength, concrete on metal deck (cracked)[3,4]	$N_{p,deck,cr}$	lb.	1,040[7]	2,615[7]	2,040[7]	2,730[7]	2,615[7]	4,990[7]	1,340[7]	3,785[7]
Pullout Strength, concrete on metal deck (uncracked)[3,4]	$N_{p,deck,uncr}$	lb.	1,765[7]	3,150[7]	2,580[7]	3,840[7]	3,685[7]	6,565[7]	2,275[7]	4,795[7]
Pullout Strength, concrete on metal deck (seismic)[3,4]	$N_{p,deck,eq}$	lb.	1,040[7]	2,615[7]	2,040[7]	2,730[7]	2,615[7]	4,990[7]	1,340[7]	3,785[7]
Steel Strength in Shear, concrete on metal deck[5]	$V_{sa,deck}$	lb.	1,595	3,490	2,135	4,580	2,640	7,000	3,545	5,920
Steel Strength in Shear, concrete on metal deck (seismic)[5]	$V_{sa,deck,eq}$	lb.	1,595	3,490	1,920	4,120	2,375	6,300	3,545	5,330

1. The information presented in this table must be used in conjunction with the design criteria of ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, except as modified below.
2. Profile steel deck must comply with the configuration in Figure 2 on the previous page, and have a minimum base-steel thickness of 0.035 inch (20 gauge). Steel must comply with ASTM A 653/A 653M SS Grade 33 with minimum yield strength of 33,000 psi. Concrete compressive strength shall be 3,000 psi minimum.
3. For anchors installed in the soffit of sand-lightweight or normal-weight concrete over metal deck floor and roof assemblies, calculation of the concrete breakout strength may be omitted.
4. In accordance with ACI 318-14 Section 17.4.3.2 or ACI 318-11 Section D.5.3.2, the nominal pullout strength in cracked concrete for anchors installed in the soffit of sand-lightweight or normal-weight concrete over metal deck floor and rood assemblies $N_{p,deck,cr}$ shall be substituted for $N_{p,cr}$. Where analysis indicates no cracking at service loads, the normal pullout strength in uncracked concrete $N_{p,deck,uncr}$ shall be substituted for $N_{p,uncr}$. For seismic loads, $N_{p,deck,eq}$ shall be substituted for N_p.
5. In accordance with ACI 318-14 Section 17.5.1.2(C) or ACI 318-11 Section D.6.1.2(c), the shear strength for anchors installed in the soffit of sand-lightweight or normal-weight concrete over metal deck floor and rood assemblies V_{sa},deck shall be substituted for V_{sa}. For seismic loads, $V_{sa,deck,eq}$ shall be substituted for V_{sa}.
6. The minimum anchor spacing along the flute must be the greater of $3.0h_{ef}$ or 1.5 times the flute width.
7. The characteristic pull-out strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by $(f'_c / 3{,}000\ psi)^{0.5}$.
8. Concrete shall be normal-weight or structural sand-lightweight concrete having a minimum specified compressive strength, f'_c, of 3,000 psi.
9. Minimum distance to edge of panel is $2h_{ef}$.

Metallics
229 Cross Street
Bristol, CT 06010
www.metallics.us
Phone: 860 589-4186 Toll Free: 800 243-8272
Fax: 860 584-1008 Toll Free Fax: 800 831-9358

Metallics

An AMERICAN Source For Premier
and Innovative Fasteners and Anchors

Carbon-Steel Strong-Bolt 2 Anchor Tension and Shear Strength Design Data
for the Soffit of Concrete over Profile Steel Deck, Floor and Roof Assemblies[1,2,6,8,9]

Characteristic	Symbol	Units	Carbon Steel Nominal Anchor Diameter (in.)					
			Installed in Lower Flute					
			⅜		½		⅝	
Nominal Embedment Depth	h_{nom}	in.	2	3⅜	2¾	4½	3⅜	5⅝
Effective Embedment Depth	h_{ef}	in.	1⅝	3	2¼	4	2¾	5
Minimum Hole Depth	h_{hole}	in.	2⅛	3½	3	4¾	3⅝	5⅝
Minimum Concrete Thickness	$h_{min,deck}$	in.	2	2	2	3¼	2	3¼
Installation Torque	T_{inst}	ft.-lbf.	30		60		90	
Pullout Strength, concrete on metal deck (cracked)[3,4,7]	$N_{p,deck,cr}$	lb.	1,295	2,705	2,585	4,385	3,015	5,120
Pullout Strength, concrete on metal deck (uncracked)[3,4,7]	$N_{p,deck,uncr}$	lb.	2,195	3,260	3,270	6,165	4,250	6,735
Pullout Strength, concrete on metal deck (seismic)[3,4,7]	$N_{p,deck,eq}$	lb.	1,295	2,705	2,585	4,385	3,015	5,120
Steel Strength in Shear, concrete on metal deck[5]	$V_{sa,deck}$	lb.	1,535	3,420	2,785	5,950	3,395	6,745
Steel Strength in Shear, concrete on metal deck (seismic)[5]	$V_{sa,deck,eq}$	lb.	1,535	3,420	2,505	5,350	3,055	6,070

1. The information presented in this table must be used in conjunction with the design criteria of ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, except as modified below.
2. Profile steel deck must comply with the configuration in Figure 3 below, and have a minimum base-steel thickness of 0.035 inch (20 gauge). Steel must comply with ASTM A 653/A 653M SS Grade 50 with minimum yield strength of 50,000 psi. Concrete compressive strength shall be 3,000 psi minimum.
3. For anchors installed in the soffit of sand-lightweight or normal-weight concrete over metal deck floor and roof assemblies, calculation of the concrete breakout strength may be omitted.
4. In accordance with ACI 318-14 Section 17.4.3.2 or ACI 318-11 Section D.5.3.2, the nominal pullout strength in cracked concrete for anchors installed in the soffit of sand-lightweight or normal-weight concrete over metal deck floor and rood assemblies $N_{p,deck,cr}$ shall be substituted for $N_{p,cr}$. Where analysis indicates no cracking at service loads, the normal pullout strength in uncracked concrete $N_{p,deck,uncr}$ shall be substituted for $N_{p,uncr}$. For seismic loads, $N_{p,deck,eq}$ shall be substituted for N_p.
5. In accordance with ACI 318-14 Section 17.5.1.2(c) or ACI 318-11, the shear strength for anchors installed in the soffit of sand-lightweight or normal-weight concrete over metal deck floor and rood assemblies V_{sa},deck shall be substituted for V_{sa}. For seismic loads, $V_{sa,deck,eq}$ shall be substituted for V_{sa}.
6. The minimum anchor spacing along the flute must be the greater of $3.0h_{ef}$ or 1.5 times the flute width.
7. The characteristic pull-out strength for greater concrete compressive strengths shall be increased by multiplying the tabular value by $(f'_c / 3{,}000 \text{ psi})^{0.5}$.
8. Concrete shall be normal-weight or structural sand-lightweight concrete having a minimum specified compressive strength, f'_c, of 3,000 psi.
9. Minimum distance to edge of panel is $2h_{ef}$.

Metallics
229 Cross Street
Bristol, CT 06010
www.metallics.us
Phone: 860 589-4186 Toll Free: 800 243-8272
Fax: 860 584-1008 Toll Free Fax: 800 831-9358

Metallics

An AMERICAN Source For Premier and Innovative Fasteners and Anchors

Carbon-Steel Strong-Bolt 2 Tension and Shear Loads in 8" Lightweight, Medium-Weight and Normal-Weight Grout-Filled CMU

Size in. (mm)	Drill Bit Dia. (in.)	Min. Embed. Depth in. (mm)	Install. Torque ft.-lb. (N-m)	Critical Edge Dist. in. (mm)	Critical End Dist. in. (mm)	Critical Spacing in. (mm)	Tension Load		Shear Load	
							Ultimate lb. (kN)	Allowable lb. (kN)	Ultimate lb. (kN)	Allowable lb. (kN)
Anchor Installed in the Face of the CMU Wall (See Figure 1)										
⅜ (9.5)	⅜	2⅝ (67)	20 (27.1)	12 (305)	12 (305)	8 (203)	2,185 (9.7)	435 (1.9)	3,875 (17.2)	775 (3.4)
½ (12.7)	½	3½ (89)	35 (47.5)	12 (305)	12 (305)	8 (203)	2,645 (11.8)	530 (2.4)	5,055 (22.5)	1,010 (4.5)
⅝ (15.9)	⅝	4⅜ (111)	55 (74.6)	20 (508)	20 (508)	8 (203)	4,460 (19.8)	890 (4.0)	8,815 (39.2)	1,765 (7.9)

1. The tabulated allowable loads are based on a safety factor of 5.0 for installation under the IBC and IRC.
2. Listed loads may be applied to installations on the face of the CMU wall at least 1¼" away from headjoints.
3. Values for 8"-wide concrete masonry units (CMU) with a minimum specified compressive strength of masonry, f'_m, at 28 days is 1,500 psi.
4. Embedment depth is measured from the outside face of the concrete masonry unit.
5. Tension and shear loads may be combined using the parabolic interaction equation (n = ⅝).
6. Refer to allowable load adjustment factors for edge distance and spacing on p. 146.
7. Allowable loads may be increased 33⅓% for short-term loading due to wind forces or seismic forces where permitted by code.

Carbon-Steel Strong-Bolt 2 Tension and Shear Loads in 8" Lightweight, Medium-weight and Normal-Weight Grout-Filled CMU

Size in. (mm)	Drill Bit Dia. in.	Min. Embed. Depth. in. (mm)	Install. Torque ft.-lb. (N-m)	Min. Edge. Dist. in. (mm)	Critical End Dist. in. (mm)	Critical Spacing in. (mm)	Tension Load		Shear Load Perp. To Edge		Shear Load Parallel To Edge	
							Ultimate lb. (kN)	Allowable lb. (kN)	Ultimate lb. (kN)	Allowable lb. (kN)	Ultimate lb. (kN)	Allowable lb. (kN)
Anchor Installed in Cell Opening or Web (Top of Wall) (See Figure 2)												
½ (12.7)	½	3½ (89)	35 (47.5)	1¾ (45)	12 (305)	8 (203)	2,080 (9.3)	415 (1.8)	1,165 (5.2)	235 (1.0)	3,360 (14.9)	670 (3.0)
⅝ (15.9)	⅝	4⅜ (111)	55 (74.6)	1¾ (45)	12 (305)	8 (203)	3,200 (14.2)	640 (2.8)	1,370 (6.1)	275 (1.2)	3,845 (17.1)	770 (3.4)

1. The tabulated allowable loads are based on a safety factor of 5.0 for installation under the IBC and IRC.
2. Values for 8"-wide concrete masonry units (CMU) with a minimum specified compressive strength of masonry, f'_m, at 28 days is 1,500 psi.
3. Tension and shear loads may be combined using the parabolic interaction equation (n = ⅝).
4. Refer to allowable load adjustment factors for edge distance and spacing on p. 146.
5. Allowable loads may be increased 33⅓% for short-term loading due to wind forces or seismic forces where permitted by code.

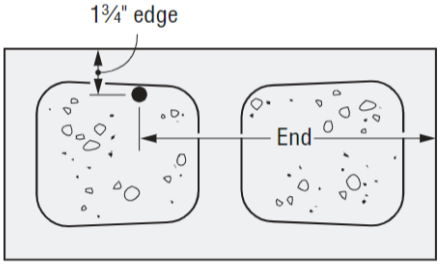


Figure 2

Metallics
229 Cross Street
Bristol, CT 06010
www.metallics.us
Phone: 860 589-4186 Toll Free: 800 243-8272
Fax: 860 584-1008 Toll Free Fax: 800 831-9358

Metallics

An AMERICAN Source For Premier and Innovative Fasteners and Anchors

Carbon-Steel Strong-Bolt 2 Allowable Load Adjustment Factors for Face-of-Wall Installation in 8" Grout-Filled CMU: Edge Distance and Spacing, Tension and Shear Loads

How to use these charts:

1. The following tables are for reduced edge distance and spacing.
2. Locate the anchor size to be used for either a tension and/or shear load application.
3. Locate the embedment (E) at which the anchor is to be installed.
4. Locate the edge distance (c_{act}) or spacing (s_{act}) at which the anchor is to be installed.
5. The load adjustment factor (f_c or f_s) is the intersection of the row and column.
6. Multiply the allowable load by the applicable load adjustment factor.
7. Reduction factors for multiple edges or spacings are multiplied together.

Edge or End Distance Tension (f_c)

c_{act} (in.)	Dia.	⅜	½	⅝
	E	2⅝	3½	4⅜
	c_{cr}	12	12	20
	c_{min}	4	4	4
	f_{cmin}	1.00	1.00	1.00
2				
4		1.00	1.00	1.00
6		1.00	1.00	1.00
8		1.00	1.00	1.00
10		1.00	1.00	1.00
12		1.00	1.00	1.00
14				1.00
16				1.00
18				1.00
20				1.00

Edge or End Distance Shear (f_c)

c_{act} (in.)	Dia.	⅜	½	⅝
	E	2⅝	3½	4⅜
	c_{cr}	12	12	20
	c_{min}	4	4	4
	f_{cmin}	0.71	0.60	0.36
2				
4		0.71	0.60	0.36
6		0.78	0.70	0.44
8		0.86	0.80	0.52
10		0.93	0.90	0.60
12		1.00	1.00	0.68
14				0.76
16				0.84
18				0.92
20				1.00

Spacing Tension (f_s)

s_{act} (in.)	Dia.	⅜	½	⅝
	E	2⅝	3½	4⅜
	s_{cr}	8	8	8
	s_{min}	4	4	4
	f_{smin}	1.00	0.93	0.86
4		1.00	0.93	0.86
6		1.00	0.97	0.93
8		1.00	1.00	1.00

Spacing Shear (f_s)

s_{act} (in.)	Dia.	⅜	½	⅝
	E	2⅝	3½	4⅜
	s_{cr}	8	8	8
	s_{min}	4	4	4
	f_{smin}	1.00	1.00	1.00
4		1.00	1.00	1.00
6		1.00	1.00	1.00
8		1.00	1.00	1.00

Metallics
229 Cross Street
Bristol, CT 06010
www.metallics.us
Phone: 860 589-4186 Toll Free: 800 243-8272
Fax: 860 584-1008 Toll Free Fax: 800 831-9358

Metallics

An AMERICAN Source For Premier
and Innovative Fasteners and Anchors

Load Adjustment Factors for Carbon-Steel Strong-Bolt 2 Wedge Anchors in Top-of-Wall Installation in 8" Grout-Filled CMU: Edge Distance and Spacing, Tension and Shear Loads

End Distance Tension (f_c)

s_{act} (in.)	Dia.	½	⅝
	E	3½	4⅜
	c_{cr}	12	12
	c_{min}	4	4
	f_{cmin}	1.00	1.00
4		1.00	1.00
6		1.00	1.00
8		1.00	1.00
10		1.00	1.00
12		1.00	1.00

End Distance Shear Perpendicular to Edge (f_c)

c_{act} (in.)	Dia.	½	⅝
	E	3½	4⅜
	c_{cr}	12	12
	c_{min}	4	4
	f_{cmin}	0.90	0.83
4		0.90	0.83
6		0.93	0.87
8		0.95	0.92
10		0.98	0.96
12		1.00	1.00

End Distance Shear Parallel to Edge (f_c)

c_{act} (in.)	Dia.	½	⅝
	E	3½	4⅜
	c_{cr}	12	12
	c_{min}	4	4
	f_{cmin}	0.53	0.50
4		0.53	0.50
6		0.65	0.63
8		0.77	0.75
10		0.88	0.88
12		1.00	1.00

Spacing Tension (f_s)

s_{act} (in.)	Dia.	½	⅝
	E	3½	4⅜
	s_{cr}	8	8
	s_{min}	4	4
	f_{cmin}	0.93	0.86
4		0.93	0.86
6		0.97	0.93
8		1.00	1.00

Spacing Shear Perpendicular or Parallel to Edge (f_s)

s_{act} (in.)	Dia.	½	⅝
	E	3½	4⅜
	s_{cr}	8	8
	s_{min}	4	4
	f_{cmin}	1.00	1.00
4		1.00	1.00
6		1.00	1.00
8		1.00	1.00

Metallics
229 Cross Street
Bristol, CT 06010
www.metallics.us
Phone: 860 589-4186 Toll Free: 800 243-8272
Fax: 860 584-1008 Toll Free Fax: 800 831-9358

Metallics

An AMERICAN Source For Premier
and Innovative Fasteners and Anchors

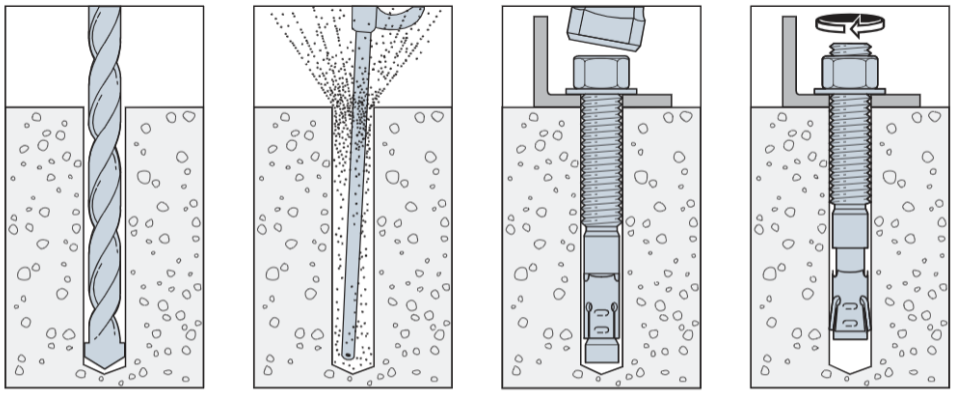
Installation

Do not use an impact wrench to set or tighten the Strong-Bolt 2 anchor.

Caution: Oversized holes in the base material will make it difficult to set the anchor and will reduce the anchor's load capacity.

1. Drill a hole in the base material using a carbide drill bit the same diameter as the nominal diameter of the anchor to be installed. Drill the hole to the specified minimum hole depth, and blow it clean using compressed air. (Overhead installations need not be blown clean.) Alternatively, drill the hole deep enough to accommodate embedment depth and dust from drilling.
2. Assemble the anchor with nut and washer so the top of the nut is flush with the top of the anchor. Place the anchor in the fixture, and drive it into the hole until the washer and nut are tight against the fixture.
3. Tighten to the required installation torque.

Installation Sequence



Metallics
229 Cross Street
Bristol, CT 06010
www.metallics.us
Phone: 860 589-4186 Toll Free: 800 243-8272
Fax: 860 584-1008 Toll Free Fax: 800 831-9358