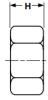
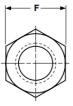


## **HEX JAM NUT – STEEL ZINC**

The following Specification Sheet applies to all **Hex Jam Nut – Steel Zinc** in our **JN series**.





Nut Size	Width Across Flats	Height
1/4"	7/16"	5/32"
5/16"	1/2"	3/16"
3/8"	9/16"	7/32"
7/16"	11/16"	1/4"
1/2"	3/4"	5/16"
9/16"	7/8"	5/16"
5/8"	15/16"	3/8"
3/4"	1-1/8"	27/64"
7/8"	1-5/16"	31/64"
1"	1-1/2"	35/64"

Description	A six-sided internally threaded fastener which is only 2/3 the thickness of a heavy hex nut.	
Applications / Advantages	Jam nuts are tightened against the work surface and a full heavy hex nut is tightened against the heavy hex just nut to keep it from loosening.	
Material	Steel nuts shall be made from a low carbon steel which conforms to the following chemical composition- Carbon: 0.47% maximum; Phosphorous: 0.12% maximum; Sulfur: 0.23% maximum	
Hardness	Grade 2: Rockwell C 32 maximum Grade 5: Rockwell C 32 maximum Grade 8: 1/4 thru 5/8" Rockwell C 24-32; Over 5/8 thru 1" Rockwell C 26-34; Over 1 thru 1 1/2" Rockwell C 26-36	
Proof Load	Grade 2: <u>Coarse thread</u> : 54,000 psi.; <u>Fine thread</u> : 48,000 psi.  Grade 5 (1/4 thru 1"): <u>Coarse thread</u> : 72,000 psi.; <u>Fine thread</u> : 65,000 psi.  Grade 5 (over 1" thru 1 1/2"): <u>Coarse thread</u> : 63,000 psi.; <u>Fine thread</u> : 57,000 psi.  Grade 8: <u>Coarse thread</u> : 90,000 psi.; <u>Fine thread</u> : 90,000 psi.	
Plating	Standard finish is clear zinc.	

## Metallics

229 Cross Street Bristol, CT 06010 www.metallics.us

Phone: 860 589-4186 Toll Free: 800 243-8272 Fax: 860 584-1008 Toll Free Fax: 800 831-9358