



ISO-9001 Registered Quality System.  
ISO-21469 Compliant.

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**PRODUCT DATA**

**FISKE'S 377 CUTTING OIL**

**DESCRIPTION**

FISKE'S 377 CUTTING OIL was developed in cooperation with leading manufacturers of electronic tubes for radio, television and x-ray equipment. FISKE'S 377 CUTTING OIL has been recommended by many manufacturers to be used on any work connected with electronic tube cutting. FISKE'S 377 CUTTING OIL has been listed on the General Electric Atomic approval list.

**ADVANTAGES**

FISKE'S 377 CUTTING OIL is a very clear colored oil and is free from any sulfur, chlorine, or sediment which is absolutely a requisite of tube manufactures on cutting operations of electronic tubes. It is light bodied and has extreme pressure features giving excellent cooling and cutting qualities necessary to provide good tool life and a fine finish.

**APPLICATIONS**

FISKE'S 377 CUTTING OIL has also been used in automatic chuckers, machining titanium, aluminum, etc. primarily for the electronic industry.

**Typical Test Data**

PROPERTY	TEST METHOD	TYPICAL RESULTS*
Viscosity @ 100°F	ASTM D-445	100 SUS / 21 cSt
Flash Point	ASTM D-92	350°F/177°C
Fire Point	ASTM D-92	375°F/190°C
API Gravity	ASTM D-287	31.3
Sulfur		No
Active Sulfur		No
Chlorine		No
Fatty Material		No
Color		0.0

**PACKAGING AVAILABLE**

55 Gallon Drum  
(20 Drum Minimum Order)

**Part No.**

F0580-062