



Sales, Service & Distribution Center

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FISKE's 1230 CUTTING OIL

FISKE's 1230 Cutting Oil is formulated with high quality sulfur materials making it perfect for use in machine shops as a general purpose cutting oil. It is suitable for tapping, threading, turning, milling and drilling of all ferrous metals. It may be applied through a circulating system or by brush.

TYPICAL CHARACTERISTICS:

Viscosity @ 40°C	36.83 cSt
Viscosity @ 100°C	5.97 cSt
Flash Point °F	405°F
Fire Point °F	490°F
API Gravity	32.1
Sulfur	Yes
Active Sulfur	No
Chlorine	No
Fatty Material	Yes
Color	L-2.5

FISKE's 1230 Cutting Oil is available in the following:

<u>Packaging Available</u>	<u>Part Number</u>
Carton 4/1-Gal. Jugs	F0592-056
5-Gal. Pail	F0592-060
55-Gal. Drum	F0592-062