

Spears® Technical Information

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Part No: 820-784F

Fabricated Fittings

Cross

Desc: 18X4 PVC RED CROSS SOC SCH80 FAB

MSRP: 4888.87

Part Code: 083

Weight(lbs): 98.207

Weight(kg): 44.546

Weight(gm): 44546

Size: 18"X18"X4"X4"

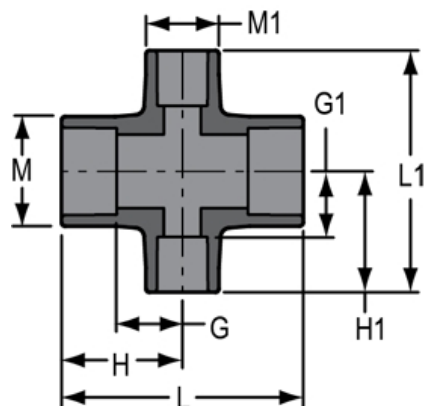
Color: GRAY

Material: PVC

Schedule SCH 80

Connection Socket X Socket

Type Reduction



$G = 6 - 7/8$	$G1 = 11 - 15/16$	$H = 15 - 7/8$	$H1 = 14 - 3/16$	$L = 31 - 3/4$
$L1 = 28 - 3/8$	$M = 19 - 7/8$	$M1 = 5 - 3/16$		

Fabricated Dimension References:

- G** = (LAYING LENGTH) intersection of center lines to bottom of socket/thread; 90° elbows, tees, crosses; $\pm 1/4$ & larger $\pm 1/2$ inch.
- H** = Intersection of center lines to face of fitting; 90° elbows, tees, crosses; $\pm 1/4$ inch.; wyes $\pm 1/2$ inch; 14" & larger inch.
- J** = Intersection of center lines to bottom of socket/thread; 45° elbows; $\pm 1/4$ inch; 14" & larger $\pm 1/2$ inch.
- L** = Overall length of fittings; $\pm 1/2$ inch; wyes ± 1 inch; 14" & larger ± 1 inch.
- M** = Outside diameter of socket/thread hub; $\pm 1/4$ inch.
- N** = Socket bottom to socket bottom; couplings; $\pm 1/2$ inch.
- W** = Height of cap; $\pm 1/4$ inch.

Typical Fabricated Dimension References



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