## **Spears® Technical Information**

12-Aug-21 05:15:46 AM

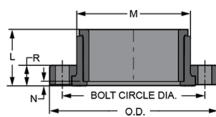
**Part No: 354-181F Fabricated Fittings** Flanges and Cut in Kits

Desc: 18X18.701 PVC FLG PIP SOC W/STEEL RING

MSRP: 3038.18 Part Code: 320

**Weight(lbs):** 84.547 **Weight(kg):** 38.35 Weight(gm): 38350 Size: 18"X18.701" Material: PVC Color: GRAY

> Joint Style PIP Connection Socket



L = 14-11/16

M = 19-13/16

N = 5-11/16

0.D. = 25

Steel

Ring

 $\mathbf{R} = 1$ 

No of = 16**Bolts** 

**Bolt** = 22 - 3/4Circle

**Bolt Size** = 1-1/8

Dia. **Fabricated Dimension References:** 

(LAYING LENGTH) intersection of center lines to bottom of socket/thread;  $90^{\circ}$  elbows, tees, crosses;  $\pm 1/4$ 

Intersection of center lines to face of fitting;  $90^{\circ}$  elbows, tees, crosses;  $\pm 1/4$  inch.; wyes  $\pm 1/2$  inch; 14'' & larger

J = Intersection of center lines to bottom of socket/thread;  $45^{\circ}$  elbows;  $\pm 1/4$  inch;  $14^{\circ}$  & larger  $\pm 1/2$  inch.

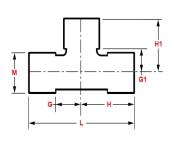
= Overall length of fittings;  $\pm 1/2$  inch; wyes  $\pm 1$  inch; 14" & larger  $\pm 1$  inch.

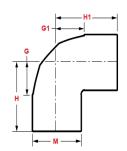
 $M = Outside diameter of socket/thread hub; <math>\pm 1/4$  inch.

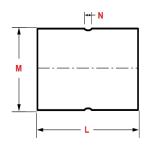
N = Socket bottom to socket bottom; couplings;  $\pm 1/2$  inch.

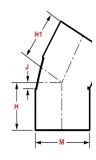
W = Height of cap;  $\pm 1/4$  inch.

## **Typical Fabricated Dimension References**









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