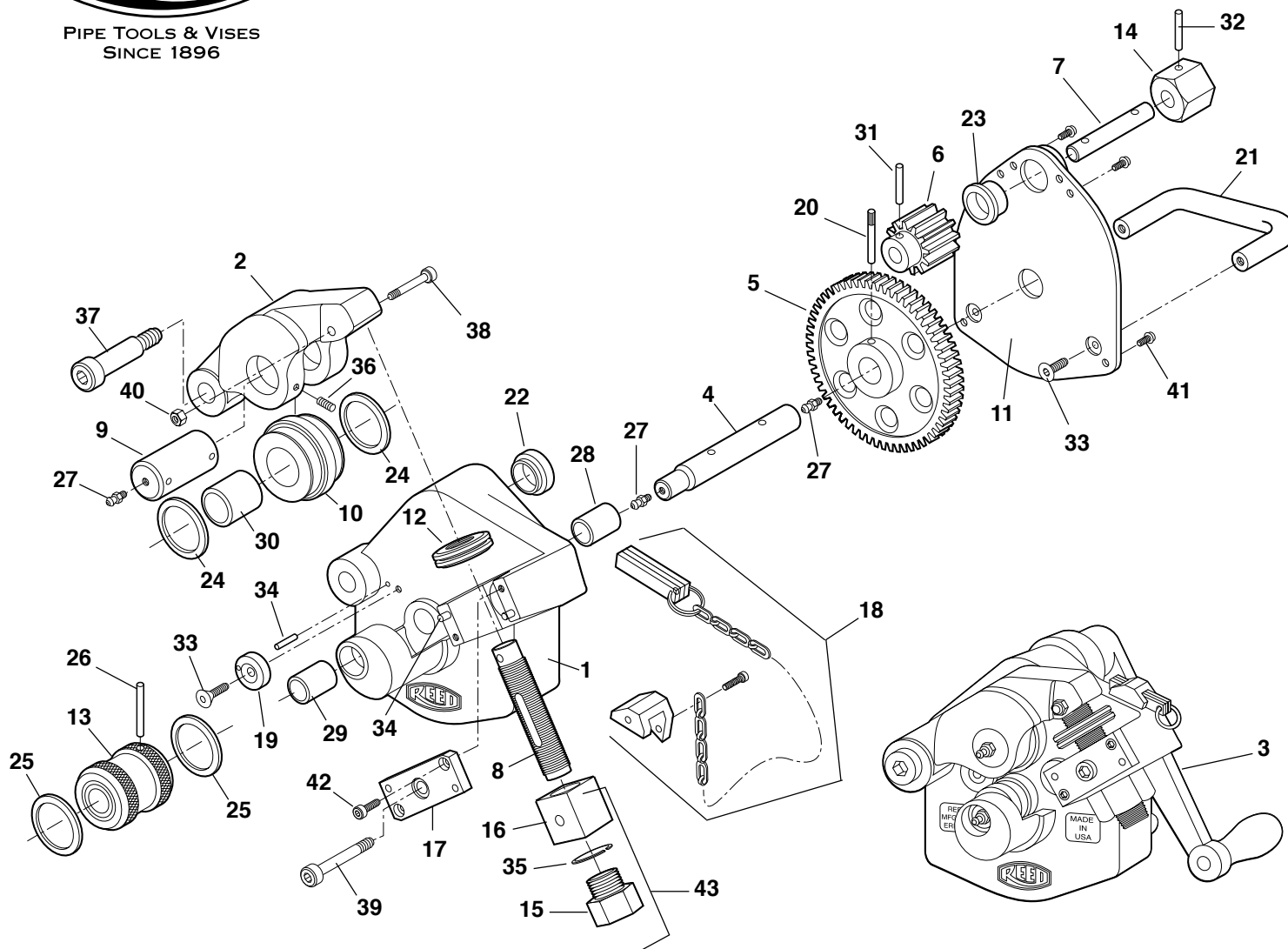




PIPE TOOLS & VISES  
SINCE 1896

# Roll Groovers (RG26S & discontinued RG26CU)

## Replacement Parts



## Parts List

| Ref. No. | Description          | RG26S               | RG26CU              | Ref. No. | Description                | RG26S               | RG26CU              |
|----------|----------------------|---------------------|---------------------|----------|----------------------------|---------------------|---------------------|
|          |                      | #08510<br>Item Code | #08512<br>Item Code |          |                            | #08510<br>Item Code | #08512<br>Item Code |
| 1        | Main Body            | 98520               | 98565               | 22       | Bronze Bushing             | 40461               | 40461               |
| 2        | Yoke                 | 98521               | 98521               | 23       | Bronze Bushing             | 40473               | 40473               |
| 3        | Crank Assembly       | 98522               | 98522               | 24       | Washer Large               | 40462               | 40462               |
| 4        | Drive Shaft          | 98523               | 98523               | 25       | Washer Small               | 40463               | 40463               |
| 5        | Drive Shaft Gear     | 98524               | 98524               | 26       | Groove Pin                 | 30235               | 30235               |
| 6        | Crank Shaft Gear     | 98525               | 98525               | 27       | Grease Fitting             | 40338               | 40338               |
| 7        | Crank Shaft          | 98526               | 98526               | 28       | Roller Bearing             | 40459               | 40459               |
| 8        | Feed Screw           | 98527               | 98527               | 29       | Roller Bearing             | 40460               | 40460               |
| 9        | Groove Roll Shaft    | 98528               | 98528               | 30       | Needle Roller Bearing      | 40458               | 40458               |
| 10       | Groove Roll          | 98529               | 98550               | 31       | Roll Pin                   | 30232               | 30232               |
| 11       | Cover Plate Assembly | 98542               | 98542               | 32       | Roll Pin                   | 30233               | 30233               |
| 12       | Jam Nut              | 98531               | 98531               | 33       | Flat Head Socket Screw     | 30216               | 30216               |
| 13       | Drive Roll           | 98532               | 98551               | 34       | Dowel Pin                  | 30218               | 30218               |
| 14       | Crank Nut            | 98534               | 98534               | 35       | Retaining Ring             | 30219               | 30219               |
| 15       | Feed Nut             | 98535               | 98535               | 36       | Socket Set Screw           | 30224               | 30224               |
| 16       | Trunnion             | 98536               | 98536               | 37       | Shoulder Screw             | 30228               | 30228               |
| 17       | Trunnion Plate       | 98537               | 98537               | 38       | Shoulder Screw             | 30229               | 30229               |
| 18       | Depth Gauge Set      | 98549               | 98566               | 39       | Shoulder Screw             | 30227               | 30227               |
| 19       | Thrust Button        | 98538               | 98538               | 40       | Lock Nut                   | 30231               | 30231               |
| 20       | Knurled Pin          | 98539               | 98539               | 41       | Hex Machine Screw          | 30225               | 30225               |
| 21       | Handle               | 98540               | 98540               | 42       | Socket Head Cap Screw      | 30230               | 30230               |
|          |                      |                     |                     | 43       | Trunnion/Feed Nut Assembly | 98568               | 98568               |

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