Safety Data Sheet

RUST-OLEUM CORPORATION
* Trusted Quality Since 1921 *
www.rustoleum.com

1. Identification

Product Name: EPOXY 1-GL 2PK 9100 ALUMINUM

Revision Date: 11/16/2015

Product Identifier: 9115402

Supercedes Date: 11/16/2015

Product Use/Class: Aluminum Topcoat/Epoxy Mastic

Supplier: Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Manufacturer: Rust-Oleum Corporation
11 Hawthorn Parkway
Vernon Hills, IL 60061
USA

Preparer: Regulatory Department

Emergency Telephone: 24 Hour Hotline: 847-367-7700

2. Hazard Identification

Classification

Symbol(s) of Product



Signal Word
Danger

GHS HAZARD STATEMENTS

Eye Irritation, category 2	H319	Causes serious eye irritation.
Flammable Liquid, category 3	H226	Flammable liquid and vapor.
STOT, repeated exposure, category 1	H372	Causes damage to organs.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.

GHS LABEL PRECAUTIONARY STATEMENTS

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. NO SMOKING.
P260	Do not breathe dust, fumes, gases, mists, vapors, or spray.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362	Take off contaminated clothing.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

GHS SDS PRECAUTIONARY STATEMENTS

P240	Ground/bond container and receiving equipment.

P241	Use explosion-proof electrical/ventilating/lighting/equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P270	Do not eat, drink or smoke when using this product.
P363	Wash contaminated clothing before reuse.

3. Composition/Information On Ingredients

HAZARDOUS SUBSTANCES

Chemical Name	CAS-No.	Wt.% Range	GHS Symbols	GHS Statements
Epichlorohydrin-bisphenol A resin	25068-38-6	25-50	GHS07	H315-317-319-335
Hydrous Magnesium Silicate	14807-96-6	10-25	Not Available	Not Available
Xylene (mixed isomers)	1330-20-7	2.5-10	GHS02-GHS07	H226-315-319-332
Methyl Isobutyl Ketone	108-10-1	2.5-10	GHS02-GHS06	H225-319-331-335
Aluminum Flake	7429-90-5	2.5-10	GHS02	H228-261
Stoddard Solvent	8052-41-3	2.5-10	GHS08	H304-372
Ethylbenzene	100-41-4	1.0-2.5	GHS02-GHS07-GHS08	H225-304-332-373

4. First-aid Measures

FIRST AID - EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

FIRST AID - SKIN CONTACT: Wash skin with soap and water. Remove contaminated clothing. Get medical attention if irritation develops or persists.

FIRST AID - INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

FIRST AID - INGESTION: Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Get immediate medical attention. If swallowed, get medical attention.

5. Fire-fighting Measures

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Closed containers may explode when exposed to extreme heat due to buildup of steam. Vapors may form explosive mixtures with air. Vapors can travel to a source of ignition and flash back. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. No unusual fire or explosion hazards noted.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent pressure buildup and possible autoignition or explosion. Evacuate area and fight fire from a safe distance. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

6. Accidental Release Measures

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Eliminate all ignition sources; use explosion-proof equipment. Place material in a container and dispose of according to local, provincial, state and federal regulations. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Ventilate area, isolate spilled material, and remove with inert absorbent. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state, and federal regulations.

7. Handling and Storage

HANDLING: Wash thoroughly after handling. Wash hands before eating. Remove contaminated clothing and launder before reuse. Use only with adequate ventilation. Follow all MSDS/label precautions even after container is emptied because it may retain product residues. Avoid breathing fumes, vapors, or mist. Avoid contact with eyes, skin and clothing.

STORAGE: Store in a dry, well ventilated place. Keep container tightly closed when not in use. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Do not store above 120 ° F. Store large quantities in buildings designed and protected for storage of NFPA Class II combustible liquids. Keep away from heat, sparks, flame and sources of ignition. Keep container closed when not in use. Avoid excess heat. Product should be stored in tightly sealed containers and protected from heat, moisture, and foreign materials.

8. Exposure Controls/Personal Protection

Chemical Name	CAS-No.	Weight % Less Than	ACGIH TLV-TWA	ACGIH TLV-STEL	OSHA PEL-TWA	OSHA PEL-CEILING
Epichlorohydrin-bisphenol A resin	25068-38-6	50.0	N.E.	N.E.	N.E.	N.E.
Hydrous Magnesium Silicate	14807-96-6	25.0	2 mg/m3	N.E.	N.E.	N.E.
Xylene (mixed isomers)	1330-20-7	10.0	100 ppm	150 ppm	100 ppm	N.E.
Methyl Isobutyl Ketone	108-10-1	10.0	20 ppm	75 ppm	100 ppm	N.E.
Aluminum Flake	7429-90-5	10.0	1 mg/m3	N.E.	15 mg/m3	N.E.
Stoddard Solvent	8052-41-3	5.0	100 ppm	N.E.	500 ppm	N.E.
Ethylbenzene	100-41-4	5.0	20 ppm	N.E.	100 ppm	N.E.

PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross-ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection.

SKIN PROTECTION: Use gloves to prevent prolonged skin contact. Use impervious gloves to prevent skin contact and absorption of this material through the skin. Nitrile or Neoprene gloves may afford adequate skin protection.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications. Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

9. Physical and Chemical Properties

Appearance:	Liquid	**Physical State:**	Liquid
Odor:	Solvent Like	**Odor Threshold:**	N.E.
Relative Density:	1.288	**pH:**	N.A.
Freeze Point, °C:	N.D.	**Viscosity:**	N.D.
Solubility in Water:	Negligible	**Partition Coefficient, n-octanol/ water:**	N.D.
Decompostion Temp., °C:	N.D.		
Boiling Range, °C:	114 - 380	**Explosive Limits, vol%:**	0.9 - 8.0
Flammability:	Supports Combustion	**Flash Point, °C:**	30
Evaporation Rate:	Slower than Ether	**Auto-ignition Temp., °C:**	N.D.
Vapor Density:	Heavier than Air	**Vapor Pressure:**	N.D.

(See "Other information" Section for abbreviation legend)

10. Stability and Reactivity

CONDITIONS TO AVOID: Avoid temperatures above 120°F (49°C). Avoid contact with strong acid and strong bases. Avoid all possible sources of ignition.

INCOMPATIBILITY: Incompatible with strong oxidizing agents, strong acids and strong alkalies.

HAZARDOUS DECOMPOSITION: By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes. Contains solvents which may form carbon monoxide, carbon dioxide, and formaldehyde.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions. May form peroxides of unkown stability.

11. Toxicological information

EFFECTS OF OVEREXPOSURE - EYE CONTACT: Causes Serious Eye Irritation

EFFECTS OF OVEREXPOSURE - SKIN CONTACT: Prolonged or repeated skin contact may cause irritation. Causes skin irritation. Allergic reactions are possible.

EFFECTS OF OVEREXPOSURE - INHALATION: Harmful if inhaled. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. May cause headaches and dizziness. High vapor concentrations are irritating to the eyes, nose, throat and lungs. Prolonged or excessive inhalation may cause respiratory tract irritation.

EFFECTS OF OVEREXPOSURE - INGESTION: Harmful if swallowed. Aspiration hazard if swallowed; can enter lungs and cause damage.

EFFECTS OF OVEREXPOSURE - CHRONIC HAZARDS: High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Overexposure to xylene in laboratory animals has been associated with liver abnormalities, kidney, lung, spleen, eye and blood damage as well as reproductive disorders. Effects in humans, due to chronic overexposure, have included liver, cardiac abnormalities and nervous system damage. IARC lists Ethylbenzene as a possible human carcinogen (group 2B).

PRIMARY ROUTE(S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, Skin Contact

ACUTE TOXICITY VALUES

The acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50
25068-38-6	Epichlorohydrin-bisphenol A resin	15000 mg/kg Rat	>5000	25 g/L
14807-96-6	Hydrous Magnesium Silicate	6000	N.I.	30
1330-20-7	Xylene (mixed isomers)	3500 mg/kg Rat	>4350 mg/kg Rabbit	29.08 mg/L Rat
108-10-1	Methyl Isobutyl Ketone	2080 mg/kg Rat	3000 mg/kg Rabbit	8.2 mg/L Rat
100-41-4	Ethylbenzene	3500 mg/kg Rat	15400 mg/kg Rabbit	17.2 mg/L Rat

N.I. - No Information

12. Ecological Information

ECOLOGICAL INFORMATION: Product is a mixture of listed components. Product is a mixture of listed components.

13. Disposal Information

DISPOSAL INFORMATION: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not allow to enter waterways, wastewater, soil, storm drains or sewer systems.

14. Transport Information

	Domestic (USDOT)	International (IMDG)	Air (IATA)	TDG (Canada)
UN Number:	N.A.	1263	1263	N.A.
Proper Shipping Name:	Paint Products in Limited Quantities	Paint	Paint	Paint Products in Limited Quantities
Hazard Class:	N.A.	3	3	N.A.
Packing Group:	N.A.	III	III	N.A.
Limited Quantity:	Yes	Yes	Yes	Yes

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

Chemical Name	CAS-No.
Xylene (mixed isomers)	1330-20-7
Methyl Isobutyl Ketone	108-10-1
Aluminum Flake	7429-90-5
Ethylbenzene	100-41-4

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(b) if exported from the United States:

No TSCA 12(b) components exist in this product.

16. Other Information

HMIS RATINGS

Health:	2*	**Flammability:**	3	**Physical Hazard:**	0	**Personal Protection:**	X

NFPA RATINGS

Health:	2	**Flammability:**	3	**Instability**	0

VOLATILE ORGANIC COMPOUNDS, g/L: 255

SDS REVISION DATE: 11/16/2015

REASON FOR REVISION:

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

Rust-Oleum Corporation believes, to the best of its knowledge, information and belief, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. Rust-Oleum Corporation makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination. It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.