

**NOXYDE®****DESCRIPTION AND USES**

A single component, rust preventative water-based acrylic elastomeric coating.

This self priming, high build coating is designed for minimally prepared sound rusted or clean steel in mild to moderate industrial environments. Two coats are required. It can also be used on concrete, and the excellent elongation properties of 200% make it suitable for bridging small cracks. Noxyde is not recommended for exposure to most hydrocarbon solvents.

Noxyde is suitable for over-coating previous coating systems that are in good sound condition. It can also be used as an alternative to coating systems which require abrasive blast cleaning of the substrate prior to application. It has demonstrated comparable performance to zinc/epoxy coating system without the need to abrasive blast clean.

The Coatings Research Institute in Belgium has certified that Noxyde fulfills the requirements for a corrosivity class C5-M High as defined by ISO Standard 12944. This is a severe Marine Environment.

Noxyde complies with USDA FSIS regulatory sanitation performance standards for food establishment facilities.

**APPEARANCE**

Satin

**PACKAGING**

20 Kg pails and 5 gallon pails

**PRODUCTS**

20 Kg Pail	5 Gallon Pail	Description
201630	283085	Off White
201631	283086	Blue Gray
201632	283088	Beige Gray
201634	283089	Reseda Green
201638	283090	White
202541	283091	Black
202770	283092	English Red
261198	283093	Blue
261657	283094	Gray Green
261201	283095	Gravel Gray
261659	283096	Moss Green
210120	283097	Brown

**CONSUMPTION**

One 20 Kg pail of Noxyde will cover approximately 470 sq.ft. @ 7 mils (175µ) dry film thickness.

One 5 gallon pail of Noxyde will cover approximately 550 sq.ft. @ 7 mils (175µ) dry film thickness.

**RECOMMENDED PRIMERS**

Noxyde is self-priming when applied to minimally prepared rusted steel and aged galvanized steel. See PRIMING Section for more information.

Item #	Description
3202504	3200 System Clear Blue Undercoat
202600	Pegalink

**COMPATIBLE TOPCOATS**

A topcoat is optional. Noxyde has a light after tack, which can result in slight dirt accumulation. Topcoat if a higher final gloss is desired.

9800 System DTM Urethane Mastic  
 9700 System 250 VOC Acrylic Polyester Urethane  
 3700 System DTM Acrylic Enamel  
 3100 System Speedy-Dry DTM Acrylic Enamel  
 5200 System Industrial Choice™ DTM Acrylic  
 Sierra Performance™ Beyond™ Multi-Purpose Acrylic Enamel  
 Sierra Performance™ MetalMax® DTM Acrylic Urethane  
 Sierra Performance™ MetalMax® Plus DTM Acrylic Urethane

**PRODUCT APPLICATION****SURFACE PREPARATION**

ALL SURFACES: Remove all dirt, grease, oil, salt or other contaminants by washing the surface with 3599 Industrial Pure Strength® Cleaner/Degreaser, detergent, or other suitable cleaner. Rinse thoroughly with fresh water and allow to fully dry. Thoroughly cured, hard or glossy previous coatings which are very smooth may require scuff sanding to maximize adhesion.

Hand tool (SSPC-SP-2) or power tool (SSPC-SP-3) clean to remove loose rust, scale and deteriorated coatings to obtain a sound rusted surface. A rusted surface is considered to be sound when rust can no further be removed by scraping the surface by hand using a dull putty knife under moderate pressure.

The surface may also be prepared by the use of High Pressure Water Cleaning (HP WC), minimum pressure 5,000 psi, in accordance to SSPC-SP WJ-4/NACE WJ-4 Light Cleaning.

**PRIMING**

Normally not required. Exceptions include: New galvanized steel: Prime with 3202 Clear Blue Undercoat. Smooth metals: Prime with Pegalink. Smooth concrete and existing coatings: Prime with Noxyde thinned 20% with fresh water. Apply a tack coat 1.5 mils (37.5µ) dry, 2.5 (62.5µ) wet.

**PRODUCT APPLICATION (cont.)****APPLICATION**

Apply only when air and surface temperatures are between 46-130°F (8-55°C) and surface is at least 5°F (3°C) above dew point. The relative humidity should not be greater than 80%. The published recoat time may be extended when the relative humidity is greater than 70%. A minimum of two coats are required for a total minimum dry film thickness of 14 mils, (350µ).

**THINNING**

Normally not required. Thin 20% with clean fresh water when using as a prime coat on non-porous or smooth concrete or metal surfaces.

**CLEAN UP**

Water. Use 3599 Industrial Pure Strength Cleaner and Degreaser or soap and water if material begins to dry.

**EQUIPMENT RECOMMENDATIONS**

**BRUSH:** Touch-up and spot priming only. Use a good quality synthetic bristle.

**ROLLER:** Use a good quality synthetic ½" nap roller cover.

**AIR ATOMIZED SPRAY:** Not recommended

**AIRLESS SPRAY:**

<b>Fluid Pressure</b>	<b>Fluid Tip</b>	<b>Filter Mesh</b>
3,200 psi (min)	0.013-0.017	60

**PERFORMANCE CHARACTERISTICS****ABRASION RESISTANCE**

METHOD: ASTM D4060, CS-17 / 1,000 g / 1,000 cycles  
RESULT: 29 mg loss (0.029 g)

**IMPACT RESISTANCE**

METHOD: ASTM D2794  
RESULT: 160 inch pounds

**FLEXIBILITY**

METHOD: ASTM D522, Conical mandrel  
RESULT: 48%

**ADHESION, PULL OFF**

METHOD: ASTM D4541  
RESULT: 747 psi (5.2 MPa), 2 coats @ 7 mils each, SP-10  
RESULT: 652 psi (4.5 MPa), 2 coats @ 7 mils each, WJ-4

**CYCLIC WEATHERING, PROHESION**

METHOD: ASTM D5894, 1,000 hours  
RESULTS: 2 coats @ 7 mils each, SP-10  
Blistering – 10 (none)  
Spontaneous delamination – none  
Visual scribe creep – 0.5 mm  
RESULTS: 2 coats @ 7 mils each, SP-12 (WJ-4)  
Blistering – 10 (none)  
Spontaneous delamination – none  
Visual scribe creep – <0.5 mm

**MOIST SULFUR DIOXIDE RESISTANCE**

METHOD: ASTM G87, 30 cycles  
RESULT: No effect

**100% RELATIVE HUMIDITY EXPOSURE**

METHOD: ASTM D2247, 4,000 hours  
RESULT: No effect


**PHYSICAL PROPERTIES**

Physical Properties		Noxyde
Resin Type		Acrylic elastomeric
Pigment Types		Titanium Dioxide, Zinc Phosphate**
Solvents		Water
Weight	Per Gallon	10.1-11.1 lbs.
	Per Liter	1.20-1.35 kg
Solids	Weight	64 ± 3%
	Volume	55 ± 3%
Volatile Organic Compounds		40 g/l (0.33 lbs./gal.)
Recommended Dry Film Thickness (DFT) per Coat		7.0 mils (150-175µ) minimum
Wet Film to Achieve DFT		12.0-14.0 mils (300-350µ)
Theoretical Coverage at 1 mil (25µ) DFT		880 sq.ft./gal. (21.6 m <sup>2</sup> /l)
Practical Coverage at Recommended DFT (assumes 15% material loss)		110 sq.ft./gal. (2.7 m <sup>2</sup> /l)
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Tack Free	1 hour
	Handle	2-4 hours
	Rain Resistant	3 hours
	Recoat	4 hours <sup>†</sup> with itself, 16 hours for other finish coats
	Full Cure	2 days
Dry Fall Properties		A minimum 8 foot drop is required to ensure overspray dries to a removable dust when applied at 77°F (25°C). Avoid overspray from depositing on metal surfaces above 120°F (49°C).
Elasticity at 70°F (21°C)		200%
Dry Heat Resistance*		225°F (107°C)
Shelf Life		4 years in unopened containers properly stored in a cool dry area. Do not allow to freeze.
Safety Information	Warning!	PROTECT FROM FREEZING. MAY CAUSE EYE AND SKIN IRRITATION. MAY BE HARMFUL IF SWALLOWED. FOR INDUSTRIAL OR COMMERCIAL USE ONLY. SEE THE PRODUCT SAFETY DATA SHEET (SDS) AND LABEL WARNINGS FOR ADDITIONAL SAFETY INFORMATION.

\* Prolonged or continuous exposure to temperatures above 175°F (80°C) will have an effect on the service life of the coating.

\*\* Other pigments may be present depending on color. Black will have a different density.

<sup>†</sup> The published recoat time with itself of 4 hours is to cover the full ambient condition application range for the coating. Variations in recoat time with itself may be acceptable under certain and specific conditions. Contact your Rust-Oleum representative.

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