

TECHNICAL BULLETIN

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NIBCO[®] Wrot Copper Fittings Cleaned and Bagged for Oxygen Service

NIBCO's internal process for cleaning wrot copper fittings meets or exceeds the overall scope and intent of ASME B16.50, NFPA 99, and CGA G-4.1 specifications.

The cleaning process used for NIBCO wrot copper fittings is as follows:

- Fittings are roto-finished.
- Fittings are then rinsed.
- Fittings are sent through a dryer.

Once the fittings have been through the cleaning process, they are handled with gloves (cotton or latex) to avoid contamination. They are further inspected to ensure each fitting is free of defects or damage (surface flaws, dents, dings, processing tears, etc.).

After inspection, all fittings are sealed in an air-tight, 4 mil plastic bag clearly marked: "Cleaned & Bagged for Oxygen Service."