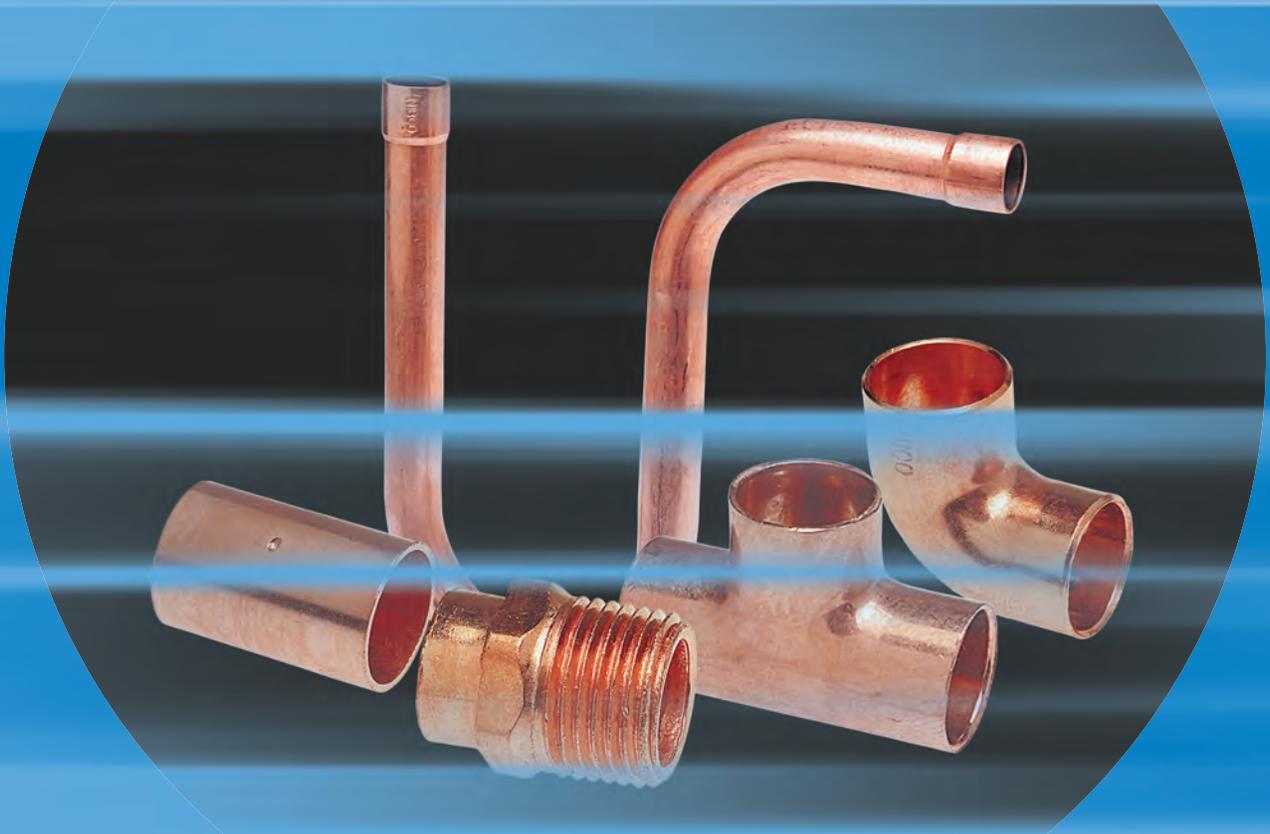


NIBCO®

AHEAD OF THE FLOW®



Air Conditioning and
Refrigeration Products

Business-to-Business Solutions

Look to NIBCO for technology leadership.

The velocity with which e-business evolves demands that new products and services be continuously developed and introduced to keep our customers at the center of our business efforts. NIBCO provides an entire suite of business-to-business solutions that is changing the way we interact with customers.



NIBCOpartner.comsm is an exclusive set of secure web applications that allow quick access to customer-specific information and online order processing. This self-service approach gives you 24/7 access to your order status putting you in total control of your business.



Real time information includes:

- Online order entry
- Viewable invoices & reports
- Inventory availability
- Current price checks
- Order status
- Online library of price sheets, catalogs & submittals

Electronic Data Interchange (EDI) makes it possible to trade business documents at the speed of light. This technology cuts the cost of each transaction by eliminating the manual labor and paperwork involved in traditional order taking. This amounts to cost-savings, increased accuracy and better use of resources.

With EDI, you can trade:

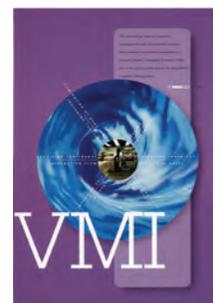
- Purchase orders
- PO Acknowledgements
- Invoices
- Product activity data
- Advanced ship notices
- Remittance advice



Vendor Managed Inventory (VMI), a sophisticated service for automated inventory management, reduces your overhead by transferring inventory management, order entry and forecasting to NIBCO. This is an on-going, interactive partnership with NIBCO.

Through automation, VMI brings results:

- Improves customer service
- Optimum inventory efficiencies
- Better forecasting
- Cuts transaction costs
- Peace of mind
- Relief from day-to-day management



NIBCO® Copper Fittings



Wrot and Cast Pressure Fittings

600 Series – Wrot
700 Series – Cast

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The manufacturing plants at Stuarts Draft, VA; Nacogdoches, TX; and Reynosa, Mexico manufacture products under a Quality Management System conforming to the current revision of ISO-9001 International Standards.

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ACR COPPER FITTINGS

Adapters

9603

Adapter (C x F) - Wrot



| O.D. SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. A INCHES |
|---------------|----------------------|---------------------|---------------|
| 1/4 x 1/8 | 0.03 | W-1207 | 13/32 |
| 1/4 x 1/4 | 0.03 | W-1206 | 1/2 |
| 3/8 x 1/4 | 0.03 | W-1215 | 5/8 |
| 3/8 x 3/8 | 0.04 | W-1214 | 7/8 |
| 1/2 x 3/8 | 0.04 | W-1225 | 11/16 |
| 1/2 x 1/4 | 0.03 | W-1226 | 9/16 |
| 1/2 x 1/2 | 0.09 | W-1224 | 29/32 |
| 1/2 x 3/4 | 0.1 | W-1223 | 1 |
| 5/8 x 1/2 | 0.09 | W-1231 | 27/32 |
| 5/8 x 1/4 | 0.06 | W-1233 | 1/2 |
| 5/8 x 3/8 | 0.04 | W-1232 | 17/32 |
| 5/8 x 3/4 | 0.14 | W-1230 | 1 |
| 3/4 x 1/2 | 0.11 | W-1239 | 3/4 |
| 3/4 x 3/4 | 0.13 | W-1283 | 29/32 |
| 7/8 x 3/4 | 0.15 | W-1246 | 29/32 |
| 7/8 x 1/2 | 0.1 | W-1247 | 5/8 |
| 7/8 x 1 | 0.21 | W-1245 | 1 1/8 |
| 1 1/8 x 1 | 0.24 | W-1263 | 31/32 |
| 1 1/8 x 1/2 | 0.25 | W-1265 | 5/8 |
| 1 1/8 x 3/4 | 0.19 | W-1264 | 25/32 |
| 1 1/8 x 1 1/4 | 0.28 | W-1261 | 1 7/32 |
| 1 3/8 x 1 1/4 | 0.33 | W-1271 | 1 3/32 |
| 1 3/8 x 1 | 0.28 | W-1272 | 29/32 |
| 1 3/8 x 1 1/2 | 0.40 | W-1270 | 1 1/4 |
| 1 5/8 x 1 1/2 | 0.44 | W-1279 | 1 1/8 |
| 1 5/8 x 1 1/4 | 0.42 | W-1280 | 1 1/32 |
| 1 5/8 x 2 | 0.73 | W-1278 | 1 1/32 |
| 2 1/8 x 2 | 0.63 | W-1287 | 1 3/32 |
| 2 1/8 x 1 1/2 | 0.74 | W-1288 | 1 11/32 |
| 2 5/8 x 2 1/2 | 1.15 | W-1296 | 1 3/16 |
| 3 1/8 x 3 | 1.88 | W-1297 | 1 5/16 |
| 4 1/8 x 4 | 3.14 | — | 1 7/8 |

9603-2

Fitting Adapter (Ftg x F) - Wrot



| O.D. SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES |
|---------------|----------------------|---------------------|---------------|
| 3/8 x 1/4 | 0.03 | - | 1 3/32 |
| 1/2 x 3/8 | 0.06 | W-1525 | 1 3/16 |
| 5/8 x 1/2 | 0.09 | W-1531 | 1 7/16 |
| 5/8 x 3/8 | 0.05 | W-1532 | 1 1/4 |
| 7/8 x 3/4 | 0.13 | W-1546 | 1 11/16 |
| 1 1/8 x 1 | 0.27 | W-1563 | 2 1/32 |
| 1 3/8 x 1 1/4 | 0.31 | W-1571 | 2 1/8 |
| 1 5/8 x 1 1/2 | 0.43 | W-1579 | 2 5/16 |
| 2 1/8 x 2 | 0.61 | W-1587 | 2 17/32 |

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ACR COPPER FITTINGS

Adapters *cont.*

9604

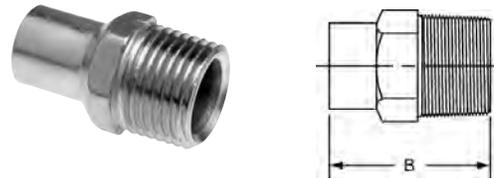
Adapter (C x M) - Wrot



| O.D. SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES |
|----------------|----------------------|---------------------|---------------|
| 1/4 x 1/4 | 0.03 | W-1106 | 7/16 |
| 3/8 x 1/4† | 0.03 | W-1115 | 23/32 |
| 3/8 x 1/2 | 0.07 | W-1113 | - |
| 1/2 x 3/8† | 0.04 | W-1125 | 15/32 |
| 1/2 x 1/4 | 0.06 | W-1126 | - |
| 1/2 x 1/2† | 0.09 | W-1124 | 19/32 |
| 1/2 x 3/4† | 0.15 | W-1123 | 1 5/16 |
| 5/8 x 1/2† | 0.07 | W-1131 | 5/8 |
| 5/8 x 1/4† | 0.05 | W-1133 | 5/8 |
| 5/8 x 3/8† | 0.05 | W-1132 | 19/32 |
| 5/8 x 3/4† | 0.14 | W-1130 | 31/32 |
| 5/8 x 1† | 0.25 | W-1129 | 1 1/2 |
| 3/4 x 1/2† | 0.08 | W-1139 | 3/4 |
| 3/4 x 3/4† | 0.16 | W-1138 | 1 1/8 |
| 7/8 x 3/4† | 0.14 | W-1146 | 13/16 |
| 7/8 x 1/2† | 0.1 | W-1147 | 27/32 |
| 7/8 x 1† | 0.26 | W-1145 | 1 7/16 |
| 1 1/8 x 1† | 0.21 | W-1163 | 31/32 |
| 1 1/8 x 1/2† | 0.18 | W-1165 | 31/32 |
| 1 1/8 x 3/4† | 0.18 | W-1164 | 29/32 |
| 1 1/8 x 1 1/4† | 0.38 | W-1162 | 1 1/2 |
| 1 1/8 x 1 1/2† | 0.5 | W-1161 | 1 7/32 |
| 1 3/8 x 1 1/4† | 0.35 | W-1171 | 15/16 |
| 1 3/8 x 1† | 0.25 | W-1172 | 1 5/32 |
| 1 3/8 x 1 1/2† | 0.51 | W-1170 | 1 19/32 |
| 1 5/8 x 1 1/2† | 0.46 | W-1179 | 31/32 |
| 1 5/8 x 1† | 0.44 | W-1181 | 1 3/32 |
| 1 5/8 x 1 1/4† | 0.38 | W-1180 | 1 3/16 |
| 1 5/8 x 2† | 0.76 | W-1178 | 1 1/8 |
| 2 1/8 x 2† | 0.73 | W-1187 | 1 3/32 |
| 2 1/8 x 1 1/2† | 0.58 | W-1188 | 1 11/32 |
| 2 5/8 x 2 1/2† | 1.19 | W-1196 | 1 27/32 |
| 3 1/8 x 3 | 1.39 | W-1199 | 2 1/8 |
| 4 1/8 x 4 | 3.00 | W-1150 | - |

9604-2

Fitting Adapter Ftg x M - Wrot



| O.D. SIZE | WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES |
|---------------|----------|---------------------|---------------|
| 1/2 x 3/8 | 0.04 | W-1425 | 1 1/4 |
| 5/8 x 1/2 | 0.09 | W-1431 | 1 15/32 |
| 5/8 x 3/8 | 0.05 | W-1432 | 1 11/32 |
| 7/8 x 3/4 | 0.17 | W-1446 | 1 15/16 |
| 1 1/8 x 1 | 0.25 | W-1463 | 2 1/4 |
| 1 5/8 x 1 1/2 | 0.58 | W-1479 | 2 13/32 |

† UL Recognized to 700 PSI (select diameters).

Visit our website for the most current information.

ACR COPPER FITTINGS

Bushings

9618

Flush Bushing Ftg x C - Wrot



| O.D. SIZE | WT./LBS. | MUELLER PART NUMBER | DIM. C INCHES |
|---------------|----------|---------------------|---------------|
| 3/8 x 1/4 | 0.01 | W-1706 | 3/32 |
| 1/2 x 3/8 | 0.01 | W-1712 | 3/16 |
| 5/8 x 3/8 | 0.04 | W-1717 | 9/32 |
| 5/8 x 1/2 | 0.02 | W-1715 | 3/16 |
| 3/4 x 5/8 | 0.03 | W-1720 | 3/32 |
| 7/8 x 1/2 | 0.11 | W-1727 | 15/32 |
| 7/8 x 5/8 | 0.08 | W-1726 | 11/32 |
| 7/8 x 3/4 | 0.04 | W-1725 | 7/32 |
| 1 1/8 x 5/8 | 0.22 | W-1739 | 15/32 |
| 1 1/8 x 7/8 | 0.12 | W-1737 | 7/32 |
| 1 3/8 x 1 1/8 | 0.17 | W-1743 | 5/32 |
| 1 5/8 x 1 3/8 | 0.22 | W-1750 | 1/4 |
| 2 1/8 x 1 5/8 | 0.66 | W-1758 | 5/16 |

9718-3

Flush Bushing Ftg x F - Cast ⚠

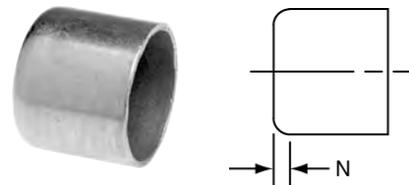


| O.D. SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES |
|-------------|----------------------|---------------------|---------------|
| 1 3/8 x 3/4 | 0.18 | A-7816 | 1 1/32 |

Caps

9617

Cap C



| O.D. SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. N INCHES |
|-----------|----------------------|---------------------|---------------|
| 1/4† | 0.01 | W-7002 | 1/32 |
| 3/8† | 0.01 | W-7004 | 1/16 |
| 1/2† | 0.01 | W-7006 | 3/32 |
| 5/8† | 0.02 | W-7007 | 1/8 |
| 3/4† | 0.03 | W-7008 | 1/8 |
| 7/8† | 0.04 | W-7009 | 3/16 |
| 1 1/8† | 0.07 | W-7011 | 5/32 |
| 1 3/8† | 0.10 | W-7012 | 3/32 |
| 1 5/8† | 0.16 | W-7013 | 1/8 |
| 2 1/8† | 0.27 | W-7014 | 5/32 |
| 2 5/8† | 0.47 | W-7015 | 7/32 |
| 3 1/8 | 0.78 | W-7016 | 7/32 |
| 4 1/8 | 1.66 | W-7018 | 1/4 |

9618-3

Flush Bushing Ftg x F - Wrot



| O.D. SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES |
|-------------|----------------------|---------------------|---------------|
| 5/8 x 1/8 | 0.03 | A-7812 | 9/16 |
| 5/8 x 1/4 | 0.02 | A-7813 | 9/16 |
| 1 1/8 x 1/2 | 0.12 | A-7815 | 31/32 |
| 1 5/8 x 1 | 0.24 | A-7817 | 1 5/32 |

⚠ WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

† UL Recognized to 700 PSI (select diameters).

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ACR COPPER FITTINGS

Couplings

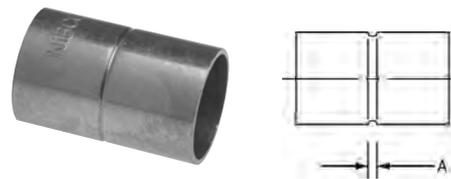
9600 Reducing Coupling C x C - Wrot



| O.D. SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. A INCHES |
|----------------|----------------------|---------------------|---------------|
| 1/4 x 3/16† | 0.01 | W-1004 | 5/32 |
| 5/16 x 1/4† | 0.01 | - | 1/4 |
| 3/8 x 5/16† | 0.01 | W-1010 | 3/16 |
| 3/8 x 1/4† | 0.01 | W-1011 | 3/16 |
| 1/2 x 3/8† | 0.02 | W-1019 | 3/16 |
| 1/2 x 5/16† | 0.01 | - | 1/4 |
| 1/2 x 1/4† | 0.01 | W-1021 | 1/4 |
| 5/8 x 1/4 | 0.03 | W-1027 | 11/32 |
| 5/8 x 3/8† | 0.02 | W-1025 | 1/4 |
| 5/8 x 1/2† | 0.02 | W-1023 | 3/16 |
| 3/4 x 3/8† | 0.03 | W-1031 | 13/32 |
| 3/4 x 1/2† | 0.04 | W-1030 | 11/32 |
| 3/4 x 5/8† | 0.05 | W-1029 | 3/16 |
| 7/8 x 3/8† | 0.05 | W-1038 | 11/32 |
| 7/8 x 1/2† | 0.06 | W-1037 | 3/8 |
| 7/8 x 5/8† | 0.06 | W-1036 | 7/16 |
| 7/8 x 3/4† | 0.07 | W-1035 | 3/16 |
| 1 1/8 x 1/2† | 0.10 | W-1052 | 13/32 |
| 1 1/8 x 5/8† | 0.10 | W-1051 | 11/32 |
| 1 1/8 x 3/4† | 0.10 | W-1050 | 3/8 |
| 1 1/8 x 7/8† | 0.11 | W-1049 | 11/32 |
| 1 3/8 x 5/8† | 0.14 | W-1060 | 7/16 |
| 1 3/8 x 3/4† | 0.18 | - | 19/32 |
| 1 3/8 x 7/8† | 0.18 | W-1058 | 17/32 |
| 1 3/8 x 1 1/8† | 0.16 | W-1056 | 5/16 |
| 1 5/8 x 5/8† | 0.19 | W-1069 | 1/2 |
| 1 5/8 x 7/8† | 0.20 | W-1067 | 3/8 |
| 1 5/8 x 1 1/8† | 0.22 | W-1065 | 9/16 |
| 1 5/8 x 1 3/8† | 0.23 | W-1064 | 5/16 |
| 2 1/8 x 5/8† | 0.38 | W-1079 | 23/32 |
| 2 1/8 x 7/8† | 0.36 | W-1077 | 17/32 |
| 2 1/8 x 1 1/8† | 0.37 | W-1075 | 7/16 |
| 2 1/8 x 1 3/8† | 0.37 | W-1074 | 11/16 |
| 2 1/8 x 1 5/8† | 0.41 | W-1073 | 9/16 |
| 2 5/8 x 1 1/8† | 0.58 | W-1086 | 29/32 |
| 2 5/8 x 1 3/8† | 0.57 | W-1085 | 13/16 |
| 2 5/8 x 1 5/8† | 0.59 | W-1084 | 11/16 |

| O.D. SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. A INCHES |
|---------------|----------------------|---------------------|---------------|
| 2 5/8 x 2 1/8 | 0.59 | W-1083 | 1/2 |
| 3 1/8 x 1 5/8 | 0.92 | W-1095 | 1 1/32 |
| 3 1/8 x 2 1/8 | 1.06 | W-1094 | 15/16 |
| 3 1/8 x 2 5/8 | 0.98 | W-1093 | 1/2 |
| 3 5/8 x 3 1/8 | 1.52 | W-10101 | 17/32 |
| 4 1/8 x 2 1/8 | 1.91 | W-10111 | 1 1/4 |
| 4 1/8 x 2 5/8 | 1.78 | W-10110 | 1 |
| 4 1/8 x 3 1/8 | 1.93 | W-10109 | 27/32 |
| 4 1/8 x 3 5/8 | 2.12 | W-10108 | 19/32 |

9600-RS Coupling with Rolled Tube Stop C x C - Wrot



| O.D. SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. A INCHES |
|-----------|----------------------|---------------------|---------------|
| 3/16† | 0.01 | W-1001 | 1/8 |
| 1/4† | 0.01 | W-1003 | 1/8 |
| 5/16† | 0.01 | W-1006 | 1/8 |
| 3/8† | 0.01 | W-1009 | 1/8 |
| 1/2† | 0.01 | W-1017 | 3/32 |
| 5/8† | 0.03 | W-1022 | 3/32 |
| 3/4† | 0.04 | W-1028 | 3/32 |
| 7/8† | 0.06 | W-1034 | 3/32 |
| 1† | 0.09 | W-1040 | 3/32 |
| 1 1/8† | 0.11 | W-1047 | 3/32 |
| 1 3/8† | 0.15 | W-1055 | 1/8 |
| 1 5/8† | 0.22 | W-1063 | 1/8 |
| 2 1/8† | 0.40 | W-1072 | 1/8 |
| 2 5/8† | 0.66 | W-1082 | 1/8 |
| 3 1/8 | 1.00 | W-1092 | 1/8 |
| 3 5/8 | 1.45 | W-10100 | 5/32 |
| 4 1/8 | 1.93 | W-10107 | 7/32 |

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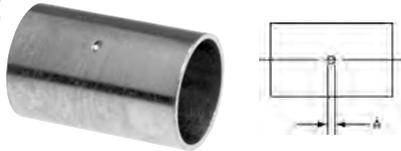
† UL Recognized to 700 PSI (select diameters).

ACR COPPER FITTINGS

Couplings *cont.*

9600-DS

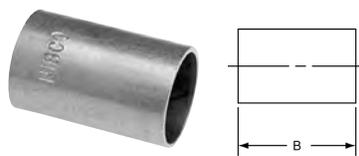
Coupling with Dimpled Tube Stop
C x C - Wrot



| O.D. SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. A INCHES |
|-----------|----------------------|---------------------|---------------|
| 3/16† | 0.01 | - | 3/32 |
| 1/4† | 0.01 | W-10141 | 1/16 |
| 5/16† | 0.01 | W-10142 | 3/32 |
| 3/8† | 0.01 | W-10143 | 1/16 |
| 1/2† | 0.01 | W-10144 | 3/32 |
| 5/8† | 0.03 | W-10145 | 3/32 |
| 3/4† | 0.04 | W-10157 | 3/32 |
| 7/8† | 0.06 | W-10146 | 3/32 |
| 1† | 0.09 | - | 3/32 |
| 1 1/8† | 0.11 | W-10147 | 3/32 |
| 1 3/8† | 0.15 | W-10148 | 1/8 |
| 1 5/8† | 0.22 | W-10149 | 1/8 |
| 2 1/8† | 0.40 | W-10150 | 1/8 |
| 2 5/8† | 0.67 | W-10151 | 1/8 |
| 3 1/8 | 1.00 | W-10152 | 1/8 |
| 3 5/8 | 1.45 | W-10153 | 5/32 |
| 4 1/8 | 1.93 | W-10154 | 7/32 |

9601

Coupling without Stop
C x C - Wrot



| O.D. SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES |
|-----------|----------------------|---------------------|---------------|
| 3/8 | 0.01 | W-1901 | 11/16 |
| 1/2 | 0.01 | W-1902 | 3/4 |
| 5/8 | 0.03 | W-1903 | 1 |
| 3/4 | 0.04 | W-1904 | 1 1/4 |
| 7/8 | 0.06 | W-1905 | 1 1/2 |
| 1 1/8 | 0.11 | W-1906 | 1 13/16 |
| 1 3/8 | 0.15 | W-1907 | 1 15/16 |
| 1 5/8 | 0.22 | W-1908 | 2 3/16 |
| 2 1/8 | 0.40 | W-1909 | 2 11/16 |
| 2 5/8 | 0.66 | W-1910 | 2 15/16 |
| 3 1/8 | 1.00 | W-1911 | 3 5/16 |
| 3 5/8 | 1.40 | - | 3 13/16 |
| 4 1/8 | 1.84 | W-1913 | 4 5/16 |

Elbows

9606

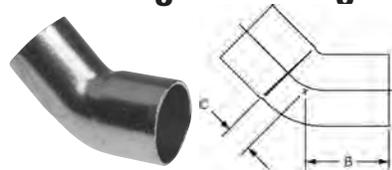
45 Degree Elbow C x C - Wrot



| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. C INCHES | DIM. D INCHES |
|---------|----------------------|---------------------|---------------|---------------|
| 1/4† | 0.01 | W-3005 | 11/32 | 11/32 |
| 3/8† | 0.02 | W-3012 | 9/32 | 9/32 |
| 1/2† | 0.03 | W-3021 | 3/16 | 3/16 |
| 5/8† | 0.04 | W-3026 | 9/32 | 9/32 |
| 3/4† | 0.09 | W-3030 | 11/32 | 11/32 |
| 7/8† | 0.10 | W-3034 | 11/32 | 11/32 |
| 1† | 0.20 | - | 11/16 | 11/16 |
| 1 1/8† | 0.15 | W-3044 | 3/8 | 3/8 |
| 1 3/8† | 0.25 | W-3050 | 17/32 | 17/32 |
| 1 5/8† | 0.35 | W-3055 | 19/32 | 19/32 |
| 2 1/8† | 0.65 | W-3059 | 25/32 | 25/32 |
| 2 5/8 | 1.07 | W-3063 | 29/32 | 29/32 |
| 3 1/8 | 1.58 | W-3067 | 1 1/8 | 1 1/8 |
| 4 1/8 | 3.35 | W-3073 | 1 9/16 | 1 9/16 |

9606-2

45 Degree Fitting Elbow Ftg x C - Wrot



| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES | DIM. C INCHES |
|---------|----------------------|---------------------|---------------|---------------|
| 3/8 | 0.02 | W-3312 | 9/16 | 1/4 |
| 1/2 | 0.02 | W-3321 | 21/32 | 3/16 |
| 5/8 | 0.04 | W-3326 | 3/4 | 7/32 |
| 3/4 | 0.08 | W-3330 | 1 1/8 | 13/32 |
| 7/8 | 0.10 | W-3334 | 1 1/16 | 5/16 |
| 1 1/8 | 0.16 | W-3344 | 1 9/32 | 15/32 |
| 1 3/8 | 0.25 | W-3350 | 1 19/32 | 17/32 |
| 1 5/8 | 0.35 | W-3355 | 1 25/32 | 19/32 |
| 2 1/8 | 0.65 | W-3359 | 2 3/16 | 25/32 |
| 2 5/8 | 1.06 | W-3363 | 2 3/16 | 29/32 |
| 3 1/8 | 1.55 | W-3368 | 2 19/32 | 1 5/32 |
| 4 1/8 | 3.35 | W-3373 | 3 3/16 | 1 1/4 |

† UL Recognized to 700 PSI (select diameters).

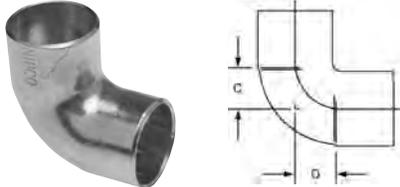
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Elbows *cont.*

9607

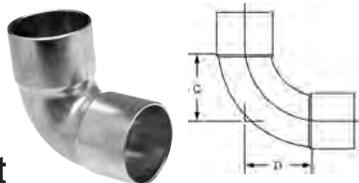
90 Degree Elbow - Close Rough C x C - Wrot



| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. C INCHES | DIM. D INCHES |
|----------------------------|----------------------|---------------------|---------------|---------------|
| 1/4 [†] | 0.01 | W-2003 | 13/32 | 13/32 |
| 3/8 [†] | 0.02 | W-2009 | 3/8 | 3/8 |
| 1/2 [†] | 0.03 | W-2017 | 1/2 | 1/2 |
| 1/2 x 3/8 | 0.03 | W-2019 | 19/32 | 3/4 |
| 5/8 [†] | 0.04 | W-1622 | 11/32 | 11/32 |
| 5/8 x 1/2 [†] | 0.04 | W-2023 | 7/16 | 21/32 |
| 3/4 x 1/2 | 0.11 | W-2030 | 1 | 1 3/8 |
| 7/8 [†] | 0.10 | W-1634 | 1/2 | 13/16 |
| 7/8 x 5/8 [†] | 0.10 | W-2036 | 9/16 | 25/32 |
| 7/8 x 3/4 | 0.11 | W-2035 | 13/16 | 29/32 |
| 1 1/8 [†] | 0.18 | W-1647 | 21/32 | 21/32 |
| 1 1/8 x 5/8 | 0.18 | W-2051 | - | - |
| 1 1/8 x 7/8 [†] | 0.20 | W-2049 | 27/32 | 1 1/16 |
| 1 3/8 [†] | 0.27 | W-2084 | 15/16 | 15/16 |
| 1 3/8 x 1 1/8 | 0.23 | W-2056 | 1 5/8 | 1 15/32 |
| 1 5/8 [†] | 0.42 | W-2085 | 1 | 1 |
| 1 5/8 x 1 3/8 [†] | 0.35 | W-2077 | 1 5/32 | 1 3/32 |
| 2 1/8 [†] | 0.80 | W-2086 | 1 7/16 | 1 7/16 |
| 2 1/8 x 1 5/8 [†] | 0.58 | W-2078 | 1 7/16 | 1 1/4 |
| 2 5/8 [†] | 1.41 | W-2087 | 1 5/8 | 1 5/8 |
| 3 1/8 | 2.07 | W-2088 | 2 | 2 |
| 3 5/8 | 2.94 | W-2089 | 2 7/16 | 2 7/16 |
| 4 1/8 | 4.23 | W-2090 | 2 15/32 | 2 15/32 |

9607-I

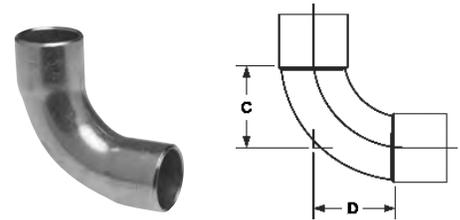
90 Degree Elbow - Intermediate Radius C x C - Wrot



| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. C INCHES | DIM. D INCHES |
|--------------------|----------------------|---------------------|---------------|---------------|
| 5/8 [†] | 0.05 | W-2022 | 19/32 | 19/32 |
| 3/4 [†] | 0.09 | W-2028 | 7/8 | 7/8 |
| 7/8 [†] | 0.14 | W-2034 | 3/16 | 13/16 |
| 1 1/8 [†] | 0.24 | W-2047 | 1 1/16 | 1 1/16 |

9607-LT

90 Degree Elbow - Long Radius C x C - Wrot



| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. C INCHES | DIM. D INCHES |
|----------------------------|----------------------|---------------------|---------------|---------------|
| 3/16 [†] | 0.01 | W-2701 | 13/32 | 13/32 |
| 1/4 [†] | 0.01 | W-2715 | 13/32 | 13/32 |
| 5/16 [†] | 0.02 | W-2710 | 9/16 | 9/16 |
| 3/8 [†] | 0.02 | W-2716 | 17/32 | 17/32 |
| 3/8 x 1/4 [†] | 0.01 | W-2711 | 19/32 | 1/2 |
| 1/2 [†] | 0.04 | W-2717 | 23/32 | 23/32 |
| 5/8 [†] | 0.08 | W-2722 | 7/8 | 7/8 |
| 5/8 x 1/2 [†] | 0.06 | W-2723 | 13/16 | 13/16 |
| 5/8 x 3/8 [†] | 0.03 | W-2725 | 25/32 | 21/32 |
| 3/4 [†] | 0.11 | W-2728 | 1 3/32 | 1 3/32 |
| 3/4 x 5/8 [†] | 0.09 | W-2729 | 1 1/16 | 1 1/16 |
| 7/8 [†] | 0.16 | W-2734 | 1 1/8 | 1 1/8 |
| 7/8 x 3/4 [†] | 0.13 | W-2735 | 1 1/4 | 1 3/32 |
| 7/8 x 5/8 [†] | 0.10 | W-2736 | 1 1/8 | 1 1/16 |
| 1 [†] | 0.28 | - | 1 19/32 | 1 19/32 |
| 1 1/8 [†] | 0.28 | W-2747 | 1 7/16 | 1 7/16 |
| 1 1/8 x 7/8 [†] | 0.20 | W-2749 | 1 1/4 | 1 1/8 |
| 1 1/8 x 3/4 [†] | 0.15 | - | 1 13/32 | 1 3/32 |
| 1 3/8 [†] | 0.42 | W-2055 | 1 7/8 | 1 7/8 |
| 1 3/8 x 1 1/8 [†] | 0.33 | W-2756 | 1 25/32 | 1 1/2 |
| 1 5/8 [†] | 0.66 | W-2063 | 2 1/4 | 2 1/4 |
| 2 1/8 [†] | 1.23 | W-2072 | 2 15/16 | 2 15/16 |
| 2 5/8 | 2.15 | W-2082 | 3 11/16 | 3 11/16 |
| 2 5/8 x 2 1/8 | 1.53 | - | - | - |
| 3 1/8 | 2.93 | W-2092 | 4 1/32 | 4 1/32 |
| 3 5/8 | 5.63 | - | - | - |
| 4 1/8 | 5.96 | W-2095 | 5 1/4 | 5 1/4 |

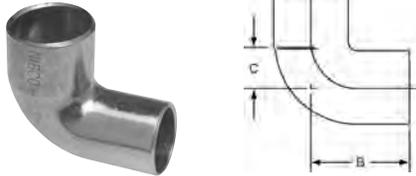
[†] UL Recognized to 700 PSI (select diameters).

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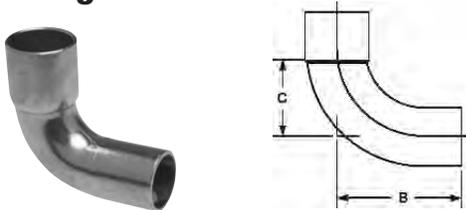
Elbows *cont.*

9607-2 90 Degree Fitting Elbow - Close Rough Ftg x C - Wrot



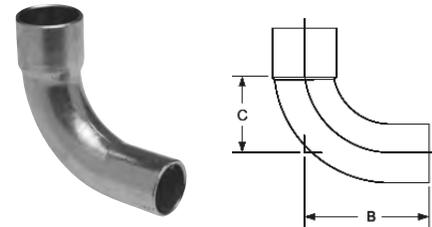
| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES | DIM. C INCHES |
|---------|----------------------|---------------------|---------------|---------------|
| 1/4 | 0.01 | - | 13/32 | 1/2 |
| 3/8 | 0.02 | W-2312 | 3/4 | 3/8 |
| 1/2 | 0.03 | W-2321 | 15/16 | 1/2 |
| 5/8 | 0.04 | W-1652 | 31/32 | 3/8 |
| 7/8 | 0.11 | W-1654 | 1 11/32 | 17/32 |
| 1 1/8 | 0.20 | W-2344 | 1 3/4 | 27/32 |
| 1 3/8 | 0.28 | W-2384 | 2 1/8 | 1 1/32 |
| 1 5/8 | 0.43 | W-2385 | 2 13/32 | 1 7/32 |
| 2 1/8 | 0.82 | W-2386 | 2 27/32 | 1 1/2 |
| 2 5/8 | 1.39 | W-2387 | 3 7/32 | 1 19/32 |
| 3 1/8 | 2.10 | W-2388 | 3 13/16 | 2 3/32 |
| 4 1/8 | 4.00 | W-2390 | 4 3/4 | 2 15/32 |

9607-2-1 90 Degree Fitting Elbow - Intermediate Radius Ftg x C - Wrot



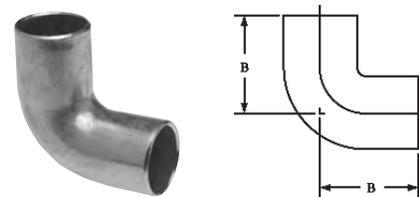
| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES | DIM. C INCHES |
|---------|----------------------|---------------------|---------------|---------------|
| 5/8 | 0.05 | W-2326 | 1 5/32 | 19/32 |
| 3/4 | 0.09 | W-2330 | 1 9/16 | 7/8 |
| 7/8 | 0.14 | W-2334 | 1 5/8 | 13/16 |
| 1 1/8 | 0.24 | W-2344 | 2 1/32 | 1 1/16 |

9607-2-LT 90 Degree Fitting Elbow - Long Radius Ftg x C - Wrot



| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES | DIM. C INCHES |
|---------|----------------------|---------------------|---------------|---------------|
| 1/4† | 0.01 | - | 13/16 | 1/2 |
| 3/8† | 0.02 | W-2809 | 1 1/8 | 3/4 |
| 1/2† | 0.05 | W-2817 | 1 1/8 | 7/8 |
| 5/8† | 0.08 | W-2822 | 1 9/16 | 1 3/32 |
| 3/4† | 0.11 | W-2828 | 1 25/32 | 1 3/32 |
| 7/8† | 0.16 | W-2834 | 1 15/16 | 1 1/8 |
| 1 1/8† | 0.32 | W-2847 | 2 1/2 | 1 21/32 |
| 1 3/8† | 0.47 | W-2350 | 2 31/32 | 1 7/8 |
| 1 5/8† | 0.66 | W-2355 | 3 13/32 | 2 1/4 |
| 2 1/8† | 1.27 | W-2359 | 4 11/32 | 2 15/16 |
| 2 5/8 | 2.16 | W-2363 | 5 7/32 | 3 11/16 |
| 3 1/8 | 3.10 | W-2368 | 5 3/4 | 4 1/32 |

9607-2-2 90 Degree Fitting Elbow - Close Rough Ftg x Ftg - Wrot



| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES |
|---------|----------------------|---------------------|---------------|
| 5/8 | 0.09 | W-2626 | 1 1/16 |
| 7/8 | 0.14 | W-2634 | 1 3/4 |
| 1 1/8 | 0.31 | W-2644 | 1 23/32 |
| 1 3/8 | 0.31 | W-2684 | 2 1/8 |
| 1 5/8 | 0.46 | W-2685 | 2 11/32 |
| 2 1/8 | 0.82 | W-2686 | 2 27/32 |
| 3 1/8 | 2.12 | W-2688 | 3 7/8 |

† UL Recognized to 700 PSI (select diameters).

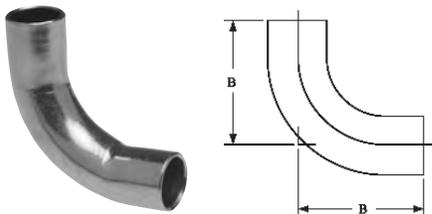
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Elbows *cont.*

9607-2-2-LT

90 Degree Fitting Elbow - Close Rough Ftg x Ftg - Wrot



| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES |
|---------|----------------------|---------------------|---------------|
| 3/8 | 0.02 | - | 27/32 |
| 1/2 | 0.04 | - | 1 1/8 |
| 5/8 | 0.08 | - | 1 19/32 |
| 3/4 | 0.11 | - | 1 25/32 |
| 7/8 | 0.16 | - | 1 15/16 |
| 1 1/8 | 0.31 | - | 2 1/2 |
| 1 3/8 | 0.43 | W-2650 | 2 29/32 |
| 1 5/8 | 0.65 | W-2655 | 3 7/16 |
| 2 1/8 | 1.25 | W-2659 | 4 11/32 |

Fitting Reducers

9600-2

Fitting Reducer Ftg x C - Wrot



| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. B INCHES |
|----------------|----------------------|---------------------|---------------|
| 3/8 x 1/4† | 0.01 | W-1306 | 17/32 |
| 1/2 x 1/4† | 0.01 | W-1314 | 23/32 |
| 1/2 x 3/8† | 0.01 | W-1312 | 27/32 |
| 5/8 x 3/8† | 0.02 | W-1317 | 27/32 |
| 5/8 x 1/2† | 0.03 | W-1315 | 11/16 |
| 3/4 x 3/8† | 0.03 | W-1322 | 1 1/32 |
| 3/4 x 1/2† | 0.04 | W-1321 | 31/32 |
| 3/4 x 5/8† | 0.05 | W-1320 | 7/8 |
| 7/8 x 3/8† | 0.05 | W-1328 | 1 3/32 |
| 7/8 x 1/2† | 0.05 | W-1327 | 1 1/8 |
| 7/8 x 5/8† | 0.06 | W-1326 | 1 1/8 |
| 7/8 x 3/4† | 0.06 | W-1325 | 15/16 |
| 1 1/8 x 1/2† | 0.08 | W-1340 | 1 9/32 |
| 1 1/8 x 5/8† | 0.09 | W-1339 | 1 1/4 |
| 1 1/8 x 3/4† | 0.09 | W-1338 | 1 3/8 |
| 1 1/8 x 7/8† | 0.10 | W-1337 | 1 7/32 |
| 1 3/8 x 5/8† | 0.13 | W-1347 | 1 3/8 |
| 1 3/8 x 7/8† | 0.16 | W-1345 | 1 1/2 |
| 1 3/8 x 1 1/8† | 0.15 | W-1343 | 1 5/16 |
| 1 5/8 x 5/8† | 0.16 | W-1355 | 1 19/32 |
| 1 5/8 x 7/8† | 0.20 | W-1353 | 1 17/32 |
| 1 5/8 x 1 1/8† | 0.21 | W-1351 | 1 5/8 |
| 1 5/8 x 1 3/8† | 0.23 | W-1350 | 1 13/32 |
| 2 1/8 x 5/8† | 0.34 | W-1364 | 1 15/16 |
| 2 1/8 x 7/8† | 0.34 | W-1362 | 1 27/32 |
| 2 1/8 x 1 1/8† | 0.35 | W-1360 | 1 27/32 |
| 2 1/8 x 1 3/8† | 0.34 | W-1359 | 2 3/32 |
| 2 1/8 x 1 5/8† | 0.39 | W-1358 | 1 31/32 |
| 2 5/8 x 1 1/8 | 0.51 | W-1370 | 2 9/32 |
| 2 5/8 x 1 3/8 | 0.60 | W-1369 | 2 9/32 |
| 2 5/8 x 1 5/8 | 0.59 | W-1368 | 2 3/8 |
| 2 5/8 x 2 1/8 | 0.65 | W-1367 | 1 31/32 |
| 3 1/8 x 1 3/8 | 0.88 | W-1379 | 3 1/4 |
| 3 1/8 x 1 5/8 | 0.81 | W-1378 | 2 19/32 |
| 3 1/8 x 2 1/8 | 0.99 | W-1377 | 2 9/16 |
| 3 1/8 x 2 5/8 | 1.03 | W-1376 | 2 1/4 |
| 3 5/8 x 3 1/8 | 1.48 | W-1381 | 2 11/32 |
| 4 1/8 x 2 1/8 | 1.66 | W-1389 | 3 13/32 |
| 4 1/8 x 2 5/8 | 1.82 | W-1388 | 3 1/32 |
| 4 1/8 x 3 1/8 | 2.00 | W-1387 | 3 1/32 |
| 4 1/8 x 3 5/8 | 2.09 | W-1386 | 3 1/32 |

† UL Recognized to 700 PSI (select diameters).

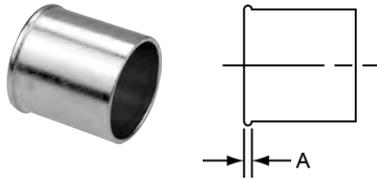
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Plugs

9616

Fitted Plug Ftg - Wrot

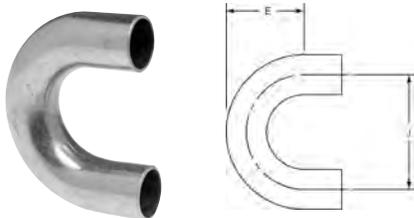


| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. A INCHES |
|---------|----------------------|---------------------|---------------|
| 1/2 | 0.012 | A-1392 | 1/16 |
| 5/8 | 0.02 | A-1504 | 3/32 |
| 7/8 | 0.04 | A-1529 | 5/32 |

Return Bends

9638

Return Bend C x C - Wrot



| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. E INCHES | DIM. J INCHES |
|---------|----------------------|---------------------|---------------|---------------|
| 1/4 | 0.02 | - | 21/32 | 1 |
| 3/8 | 0.04 | W-6020 | 31/32 | 1 1/4 |
| 1/2 | 0.08 | W-6032 | 1 1/32 | 1 1/2 |
| 5/8 | 0.13 | W-6051 | 1 1/2 | 2 |
| 7/8 | 0.26 | W-6092 | 1 19/32 | 2 1/2 |
| 1 1/8 | 0.44 | W-60110 | 2 3/32 | 3 |
| 1 3/8 | 0.70 | - | 2 13/16 | 4 |
| 1 5/8 | 1.04 | W-60131 | 3 5/32 | 4 1/2 |
| 2 1/8 | 1.92 | W-60140 | 3 29/32 | 5 1/2 |

⚠ WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Straps and Hangers

9623

Copper Hanger Strap



| SIZE | APPROX. NET WT./LBS. |
|-------------------------|----------------------|
| 3/4" Wide x 25 Ft. Roll | 1.93 |

9624

Tube Strap



| OD SIZE | MUELLER PART NUMBER | APPROX. NET WT./LBS. |
|---------|---------------------|----------------------|
| 1/4 | A-1203 | 0.01 |
| 3/8 | A-1278 | 0.01 |
| 1/2 | A-1366 | 0.01 |
| 5/8 | A-2529 | 0.02 |
| 3/4 | A-1467 | 0.02 |
| 7/8 | A-2574 | 0.02 |
| 1 1/8 | A-2614 | 0.02 |
| 1 3/8 | A-2650 | 0.03 |
| 1 5/8 | A-2675 | 0.03 |
| 2 1/8 | A-2708 | 0.04 |

Unions

9633-W

Union C x C - Wrot ⚠



| OD SIZE | APPROX. NET WT./LBS. | MUELLER PART NUMBER | DIM. A INCHES |
|---------|----------------------|---------------------|---------------|
| 3/8 | 0.13 | W-8001 | 1/2 |
| 1/2 | 0.12 | W-8002 | 7/16 |
| 5/8 | 0.12 | W-8003 | 7/16 |
| 7/8 | 0.28 | W-8004 | 7/16 |
| 1 1/8 | 0.44 | W-8005 | 1/2 |

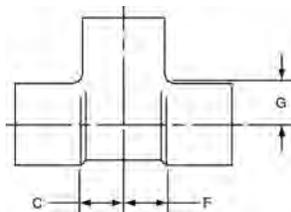
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Tees

9611

Tee C x C x C - Wrot



| OD SIZE | APPROX. NET WT./ LBS. | MUELLER PART NUMBER | DIMENSIONS INCHES | | |
|--------------------|-----------------------|---------------------|-------------------|-------|-------|
| | | | C | F | G |
| 3/16† | 0.01 | W-40302 | 7/32 | 7/32 | 7/32 |
| 1/4† | 0.02 | W-40306 | 15/16 | 15/16 | 1/4 |
| 1/4 x 1/4 x 3/8† | 0.02 | W-40368 | 13/32 | 13/32 | 9/32 |
| 1/4 x 1/4 x 3/16† | 0.01 | W-40308 | 5/16 | 5/16 | 5/16 |
| 1/4 x 3/16 x 1/4† | 0.01 | - | 5/16 | 11/32 | 1/4 |
| 5/16† | 0.02 | W-40313 | 3/8 | 3/8 | 5/16 |
| 5/16 x 1/4 x 1/4† | 0.02 | - | 3/8 | 13/32 | 11/32 |
| 5/16 x 1/4 x 5/16† | 0.02 | - | 3/8 | 13/32 | 5/16 |
| 5/16 x 5/16 x 1/4† | 0.03 | - | 3/8 | 3/8 | 5/16 |
| 5/16 x 5/16 x 3/8† | 0.02 | W-40334 | 3/8 | 3/8 | 9/32 |
| 3/8† | 0.02 | W-4000 | 5/16 | 5/16 | 1/4 |
| 3/8 x 1/4 x 1/4† | 0.02 | W-40332 | 5/16 | 13/32 | 11/32 |
| 3/8 x 1/4 x 3/8† | 0.02 | W-40330 | 5/16 | 13/32 | 9/32 |
| 3/8 x 5/16 x 3/8† | 0.02 | - | 5/16 | 3/8 | 9/32 |
| 3/8 x 3/8 x 1/4† | 0.03 | W-40324 | 5/16 | 5/16 | 5/16 |
| 3/8 x 3/8 x 1/2† | 0.04 | W-4005 | 17/32 | 17/32 | 11/32 |
| 3/8 x 3/8 x 5/8† | 0.07 | W-4016 | 19/32 | 19/32 | 3/8 |
| 3/8 x 3/8 x 3/16† | 0.02 | W-40325 | 5/16 | 5/16 | 7/16 |
| 3/8 x 3/8 x 5/16† | 0.02 | - | 5/16 | 5/16 | 5/16 |
| 1/2† | 0.04 | W-4001 | 11/32 | 11/32 | 11/32 |
| 1/2 x 1/4 x 1/4† | 0.04 | W-40366 | 11/32 | 19/32 | 19/32 |
| 1/2 x 1/4 x 1/2† | 0.04 | W-40363 | 11/32 | 19/32 | 11/32 |
| 1/2 x 3/8 x 1/4† | 0.04 | W-40358 | 11/32 | 17/32 | 9/16 |
| 1/2 x 3/8 x 3/8† | 0.04 | W-4004 | 11/32 | 17/32 | 15/32 |
| 1/2 x 3/8 x 1/2† | 0.04 | W-4003 | 11/32 | 17/32 | 11/32 |
| 1/2 x 1/2 x 1/4† | 0.04 | W-40350 | 11/32 | 11/32 | 9/16 |
| 1/2 x 1/2 x 5/16† | 0.04 | - | 11/32 | 11/32 | 15/32 |
| 1/2 x 1/2 x 3/8† | 0.04 | W-4002 | 11/32 | 11/32 | 15/32 |
| 1/2 x 1/2 x 5/8† | 0.05 | W-4015 | 1/2 | 1/2 | 3/8 |
| 5/8† | 0.06 | W-4006 | 11/32 | 11/32 | 11/32 |
| 5/8 x 3/8 x 3/8 | 0.06 | W-4013 | 11/32 | 19/32 | 17/32 |
| 5/8 x 3/8 x 1/2† | 0.06 | W-40367 | 5/16 | 5/8 | 13/32 |
| 5/8 x 1/2 x 3/8† | 0.06 | W-4011 | 5/16 | 17/32 | 9/16 |
| 5/8 x 1/2 x 1/2† | 0.06 | W-4010 | 5/16 | 17/32 | 13/32 |
| 5/8 x 1/2 x 5/8† | 0.07 | W-4009 | 7/16 | 17/32 | 3/8 |
| 5/8 x 5/8 x 1/4 | 0.07 | W-4014 | 5/16 | 5/16 | 3/4 |
| 5/8 x 5/8 x 3/8† | 0.06 | W-4008 | 5/16 | 5/16 | 9/16 |
| 5/8 x 5/8 x 1/2† | 0.07 | W-4007 | 5/16 | 5/16 | 13/32 |
| 5/8 x 5/8 x 3/4† | 0.11 | W-4029 | 5/8 | 5/8 | 7/16 |
| 5/8 x 5/8 x 7/8† | 0.12 | W-4047 | 17/32 | 17/32 | 11/32 |

| OD SIZE | APPROX. NET WT./ LBS. | MUELLER PART NUMBER | DIMENSIONS INCHES | | |
|------------------------|-----------------------|---------------------|-------------------|---------|--------|
| | | | C | F | G |
| 5/8 x 5/8 x 1 1/8† | 0.29 | W-4067 | 1 | 1 | 21/32 |
| 3/4† | 0.12 | W-4017 | 7/16 | 7/16 | 7/16 |
| 3/4 x 1/2 x 1/2† | 0.11 | W-4027 | 7/16 | 3/4 | 5/8 |
| 3/4 x 1/2 x 3/4† | 0.10 | W-4025 | 7/16 | 3/4 | 7/16 |
| 3/4 x 5/8 x 5/8† | 0.11 | W-4022 | 7/16 | 19/32 | 13/32 |
| 3/4 x 5/8 x 3/4† | 0.10 | W-4021 | 7/16 | 5/8 | 7/16 |
| 3/4 x 3/4 x 3/8† | 0.11 | W-4020 | 7/16 | 7/16 | 3/4 |
| 3/4 x 3/4 x 1/2† | 0.09 | W-4019 | 7/16 | 7/16 | 5/8 |
| 3/4 x 3/4 x 5/8† | 0.11 | W-4018 | 7/16 | 7/16 | 13/32 |
| 3/4 x 3/4 x 7/8† | 0.15 | W-4046 | 23/32 | 23/32 | 1/2 |
| 7/8† | 0.16 | W-4031 | 7/16 | 7/16 | 7/16 |
| 7/8 x 1/2 x 1/2† | 0.12 | W-40232 | 7/16 | 23/32 | 21/32 |
| 7/8 x 1/2 x 5/8† | 0.12 | W-40231 | 7/16 | 23/32 | 17/32 |
| 7/8 x 1/2 x 7/8† | 0.15 | W-40230 | 17/32 | 27/32 | 1/2 |
| 7/8 x 5/8 x 1/2 | 0.12 | W-4044 | 7/16 | 21/32 | 21/32 |
| 7/8 x 5/8 x 5/8† | 0.14 | W-4043 | 13/32 | 19/32 | 1/2 |
| 7/8 x 5/8 x 7/8† | 0.16 | W-4041 | 7/16 | 11/16 | 7/16 |
| 7/8 x 3/4 x 3/4† | 0.15 | W-4037 | 1/2 | 3/4 | 11/16 |
| 7/8 x 3/4 x 7/8† | 0.15 | W-4036 | 17/32 | 11/16 | 1/2 |
| 7/8 x 7/8 x 1/4† | 0.12 | - | 7/16 | 7/16 | 13/16 |
| 7/8 x 7/8 x 3/8† | 0.12 | W-4035 | 13/32 | 13/32 | 25/32 |
| 7/8 x 7/8 x 1/2† | 0.12 | W-4034 | 13/32 | 13/32 | 21/32 |
| 7/8 x 7/8 x 5/8† | 0.14 | W-4033 | 3/8 | 3/8 | 15/32 |
| 7/8 x 7/8 x 3/4† | 0.16 | W-4032 | 17/32 | 17/32 | 11/16 |
| 7/8 x 7/8 x 1 1/8† | 0.22 | W-4065 | 23/32 | 23/32 | 1/2 |
| 1† | 0.30 | - | 23/32 | 23/32 | 23/32 |
| 1 1/8† | 0.31 | W-4048 | 11/16 | 11/16 | 21/32 |
| 1 1/8 x 5/8 x 5/8† | 0.22 | W-4063 | 1/2 | 25/32 | 11/16 |
| 1 1/8 x 5/8 x 7/8† | 0.24 | W-4062 | 9/16 | 7/8 | 11/16 |
| 1 1/8 x 5/8 x 1 1/8† | 0.30 | W-4061 | 11/16 | 1 1/32 | 21/32 |
| 1 1/8 x 7/8 x 5/8† | 0.22 | W-4058 | 15/32 | 11/16 | 11/16 |
| 1 1/8 x 7/8 x 7/8† | 0.24 | W-4056 | 9/16 | 25/32 | 23/32 |
| 1 1/8 x 7/8 x 1 1/8† | 0.31 | W-4055 | 11/16 | 31/32 | 21/32 |
| 1 1/8 x 1 1/8 x 3/8† | 0.22 | - | 1/2 | 1/2 | 1 3/16 |
| 1 1/8 x 1 1/8 x 1/2† | 0.22 | W-4052 | 1/2 | 1/2 | 29/32 |
| 1 1/8 x 1 1/8 x 5/8† | 0.23 | W-4051 | 1/2 | 1/2 | 11/16 |
| 1 1/8 x 1 1/8 x 3/4† | 0.24 | W-4050 | 19/32 | 19/32 | 29/32 |
| 1 1/8 x 1 1/8 x 7/8† | 0.25 | W-4049 | 19/32 | 19/32 | 23/32 |
| 1 1/8 x 1 1/8 x 1 3/8† | 0.42 | W-4082 | 1 5/32 | 1 5/32 | 7/8 |
| 1 1/8 x 1 1/8 x 1 5/8† | 0.59 | W-40101 | 1 11/32 | 1 11/32 | 31/32 |
| 1 3/8† | 0.43 | W-4068 | 13/16 | 13/16 | 13/16 |
| 1 3/8 x 5/8 x 1 3/8† | 0.42 | W-4083 | 13/16 | 1 7/32 | 13/16 |
| 1 3/8 x 7/8 x 5/8† | 0.31 | W-4081 | 15/32 | 3/4 | 25/32 |
| 1 3/8 x 7/8 x 7/8† | 0.36 | W-4080 | 21/32 | 15/16 | 3/4 |
| 1 3/8 x 7/8 x 1 1/8† | 0.45 | W-4079 | 25/32 | 1 1/16 | 29/32 |
| 1 3/8 x 7/8 x 1 3/8† | 0.41 | W-4078 | 13/16 | 1 1/8 | 13/16 |
| 1 3/8 x 1 1/8 x 5/8† | 0.31 | W-4076 | 15/32 | 19/32 | 13/16 |
| 1 3/8 x 1 1/8 x 7/8† | 0.37 | W-4075 | 21/32 | 13/16 | 25/32 |
| 1 3/8 x 1 1/8 x 1 1/8† | 0.47 | W-4074 | 25/32 | 31/32 | 29/32 |
| 1 3/8 x 1 1/8 x 1 3/8† | 0.41 | W-4073 | 13/16 | 1 1/32 | 13/16 |
| 1 3/8 x 1 3/8 x 1/2† | 0.30 | W-4072 | 15/32 | 15/32 | 29/32 |
| 1 3/8 x 1 3/8 x 5/8† | 0.31 | W-4071 | 15/32 | 15/32 | 25/32 |
| 1 3/8 x 1 3/8 x 7/8† | 0.39 | W-4070 | 21/32 | 21/32 | 3/4 |
| 1 3/8 x 1 3/8 x 1 1/8† | 0.45 | W-4069 | 25/32 | 25/32 | 27/32 |

† UL Recognized to 700 PSI (select diameters).

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ACR COPPER FITTINGS Tees *cont.*

| OD SIZE | APPROX. NET WT./ LBS. | MUELLER PART NUMBER | DIMENSIONS INCHES | | |
|------------------------|-----------------------|---------------------|-------------------|---------|---------|
| | | | C | F | G |
| 1 3/8 x 1 3/8 x 1 5/8† | 0.57 | W-40100 | 1 3/16 | 1 3/16 | 29/32 |
| 1 3/8 x 1 3/8 x 2 1/8† | 1.04 | W-40122 | 1 15/16 | 1 15/16 | 1 1/4 |
| 1 5/8† | 0.62 | W-4084 | 15/16 | 15/16 | 15/16 |
| 1 5/8 x 5/8 x 1 5/8† | 0.60 | W-40244 | 1 1/32 | 1 13/32 | 31/32 |
| 1 5/8 x 7/8 x 5/8† | 0.39 | W-40243 | 1/2 | 29/32 | 1 1/32 |
| 1 5/8 x 7/8 x 7/8† | 0.47 | W-40238 | 19/32 | 1 3/32 | 29/32 |
| 1 5/8 x 7/8 x 1 1/8† | 0.54 | W-40240 | 25/32 | 1 1/4 | 1 1/32 |
| 1 5/8 x 7/8 x 1 3/8† | 0.60 | W-40239 | 29/32 | 1 11/32 | 1 1/16 |
| 1 5/8 x 7/8 x 1 5/8† | 0.59 | W-4099 | 15/16 | 1 3/8 | 15/16 |
| 1 5/8 x 1 1/8 x 5/8† | 0.39 | W-40237 | 1/2 | 25/32 | 1 1/32 |
| 1 5/8 x 1 1/8 x 7/8† | 0.46 | W-4098 | 5/8 | 31/32 | 15/16 |
| 1 5/8 x 1 1/8 x 1 1/8† | 0.54 | W-4097 | 3/4 | 1 1/16 | 31/32 |
| 1 5/8 x 1 1/8 x 1 3/8† | 0.60 | W-4096 | 29/32 | 1 1/8 | 1 1/16 |
| 1 5/8 x 1 1/8 x 1 5/8† | 0.60 | W-4095 | 1 1/32 | 1 11/32 | 29/32 |
| 1 5/8 x 1 3/8 x 5/8† | 0.41 | W-4094 | 1/2 | 25/32 | 1 1/32 |
| 1 5/8 x 1 3/8 x 7/8† | 0.46 | W-4093 | 19/32 | 29/32 | 15/16 |
| 1 5/8 x 1 3/8 x 1 1/8† | 0.54 | W-4092 | 25/32 | 1 | 1 1/32 |
| 1 5/8 x 1 3/8 x 1 3/8† | 0.59 | W-4091 | 31/32 | 1 3/32 | 31/32 |
| 1 5/8 x 1 3/8 x 1 5/8† | 0.60 | W-4090 | 1 1/32 | 1 3/16 | 29/32 |
| 1 5/8 x 1 5/8 x 5/8† | 0.40 | W-4088 | 1/2 | 1/2 | 1 |
| 1 5/8 x 1 5/8 x 7/8† | 0.48 | W-4087 | 19/32 | 19/32 | 15/16 |
| 1 5/8 x 1 5/8 x 1 1/8† | 0.55 | W-4086 | 3/4 | 3/4 | 15/16 |
| 1 5/8 x 1 5/8 x 1 3/8† | 0.61 | W-4085 | 29/32 | 29/32 | 1 |
| 1 5/8 x 1 5/8 x 2 1/8 | 1.05 | W-40121 | 1 25/32 | 1 25/32 | 1 1/4 |
| 2 1/8 | 1.11 | W-40102 | 1 9/32 | 1 9/32 | 1 1/32 |
| 2 1/8 x 5/8 x 2 1/8 | 1.09 | W-40249 | 1 9/32 | 2 3/8 | 1 1/4 |
| 2 1/8 x 7/8 x 2 1/8 | 1.07 | W-40248 | 1 9/32 | 2 3/16 | 1 1/4 |
| 2 1/8 x 1 1/8 x 1 1/8 | 0.91 | W-40247 | 27/32 | 1 19/32 | 1 11/32 |
| 2 1/8 x 1 1/8 x 2 1/8 | 1.06 | W-40245 | 1 1/8 | 1 25/32 | 1 1/4 |
| 2 1/8 x 1 3/8 x 7/8 | 1.04 | - | 1 1/4 | 1 31/32 | 2 3/32 |
| 2 1/8 x 1 3/8 x 1 1/8 | 0.90 | W-40118 | 27/32 | 1 9/32 | 1 23/64 |
| 2 1/8 x 1 3/8 x 1 3/8 | 0.96 | W-40117 | 1 1/8 | 1 17/32 | 15/16 |
| 2 1/8 x 1 3/8 x 1 5/8 | 1.04 | W-40116 | 1 3/32 | 1 7/32 | 1 3/8 |
| 2 1/8 x 1 3/8 x 2 1/8 | 1.08 | W-40115 | 1 9/32 | 1 31/32 | 1 1/32 |
| 2 1/8 x 1 5/8 x 5/8 | 0.79 | W-40114 | 11/16 | 29/32 | 15/16 |
| 2 1/8 x 1 5/8 x 7/8 | 1.04 | W-40113 | 1 1/4 | 1 23/32 | 2 3/32 |
| 2 1/8 x 1 5/8 x 1 1/8 | 0.91 | W-40112 | 29/32 | 1 1/8 | 1 7/32 |
| 2 1/8 x 1 5/8 x 1 3/8 | 1.07 | W-40111 | 1 1/8 | 1 3/8 | 15/16 |
| 2 1/8 x 1 5/8 x 1 5/8 | 1.06 | W-40110 | 1 3/32 | 1 15/32 | 1 11/32 |
| 2 1/8 x 1 5/8 x 2 1/8 | 1.07 | W-40109 | 1 9/32 | 1 25/32 | 1 1/32 |
| 2 1/8 x 2 1/8 x 5/8 | 0.77 | W-40107 | 19/32 | 19/32 | 15/16 |
| 2 1/8 x 2 1/8 x 7/8 | 0.66 | W-40106 | 7/16 | 7/16 | 1 1/4 |
| 2 1/8 x 2 1/8 x 1 1/8 | 0.91 | W-40105 | 27/32 | 27/32 | 1 1/4 |
| 2 1/8 x 2 1/8 x 1 3/8 | 1.01 | W-40104 | 1 1/8 | 1 1/8 | 15/16 |
| 2 1/8 x 2 1/8 x 1 5/8 | 1.07 | W-40103 | 1 3/32 | 1 3/32 | 1 3/8 |
| 2 1/8 x 2 1/8 x 2 5/8 | 2.11 | W-40144 | 2 3/16 | 2 3/16 | 1 7/8 |
| 2 5/8 | 2.08 | W-40123 | 1 9/16 | 1 9/16 | 1 7/8 |
| 2 5/8 x 7/8 x 2 5/8 | 2.16 | W-40222 | 1 9/16 | 2 15/16 | 1 7/8 |
| 2 5/8 x 1 1/8 x 2 5/8 | 2.22 | W-40221 | 1 9/16 | 2 9/16 | 1 7/8 |
| 2 5/8 x 1 3/8 x 2 1/8 | 2.26 | - | 1 9/16 | 2 5/8 | 2 3/16 |
| 2 5/8 x 1 3/8 x 2 5/8 | 2.20 | W-40220 | 1 9/16 | 2 5/8 | 1 7/8 |

† UL Recognized to 700 PSI (select diameters).

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| OD SIZE | APPROX. NET WT./ LBS. | MUELLER PART NUMBER | DIMENSIONS INCHES | | |
|-----------------------|-----------------------|---------------------|-------------------|---------|---------|
| | | | C | F | G |
| 2 5/8 x 1 5/8 x 2 5/8 | 2.20 | W-40137 | 1 9/16 | 2 17/32 | 1 7/8 |
| 2 5/8 x 2 1/8 x 7/8 | 1.34 | W-40135 | 25/32 | 1 3/16 | 1 27/32 |
| 2 5/8 x 2 1/8 x 1 1/8 | 1.34 | W-40134 | 25/32 | 1 5/32 | 1 11/16 |
| 2 5/8 x 2 1/8 x 1 3/8 | 1.62 | W-40133 | 1 3/32 | 1 13/32 | 1 27/32 |
| 2 5/8 x 2 1/8 x 1 5/8 | 1.61 | W-40132 | 1 3/32 | 1 13/32 | 1 21/32 |
| 2 5/8 x 2 1/8 x 2 1/8 | 1.72 | W-40131 | 1 7/16 | 1 11/16 | 1 9/16 |
| 2 5/8 x 2 1/8 x 2 5/8 | 2.20 | W-40130 | 1 9/16 | 2 3/16 | 1 7/8 |
| 2 5/8 x 2 5/8 x 5/8 | 1.30 | W-40129 | 25/32 | 25/32 | 2 1/8 |
| 2 5/8 x 2 5/8 x 7/8 | 1.28 | W-40128 | 25/32 | 25/32 | 1 13/16 |
| 2 5/8 x 2 5/8 x 1 1/8 | 1.26 | W-40127 | 25/32 | 25/32 | 1 11/16 |
| 2 5/8 x 2 5/8 x 1 3/8 | 1.58 | W-40126 | 1 3/32 | 1 3/32 | 1 27/32 |
| 2 5/8 x 2 5/8 x 1 5/8 | 1.58 | W-40125 | 1 3/32 | 1 3/32 | 1 21/32 |
| 2 5/8 x 2 5/8 x 2 1/8 | 1.70 | W-40124 | 1 13/32 | 1 13/32 | 1 19/32 |
| 3 1/8 | 3.12 | W-40152 | 1 7/8 | 1 7/8 | 2 1/32 |
| 3 1/8 x 7/8 x 3 1/8 | 3.28 | W-40179 | 1 13/16 | 3 1/4 | 2 3/16 |
| 3 1/8 x 1 1/8 x 3 1/8 | 3.34 | W-40178 | 1 13/16 | 3 1/4 | 2 3/16 |
| 3 1/8 x 1 3/8 x 3 1/8 | 3.28 | W-40181 | 1 13/16 | 2 7/8 | 2 3/16 |
| 3 1/8 x 1 5/8 x 3 1/8 | 3.31 | W-40174 | 1 13/16 | 2 29/32 | 2 3/16 |
| 3 1/8 x 2 1/8 x 2 1/8 | 2.34 | W-40164 | 1 15/32 | 1 31/32 | 1 31/32 |
| 3 1/8 x 2 1/8 x 2 5/8 | 3.18 | W-40165 | 1 13/16 | 2 25/32 | 2 1/2 |
| 3 1/8 x 2 1/8 x 3 1/8 | 3.31 | W-40167 | 1 13/16 | 2 21/32 | 2 3/16 |
| 3 1/8 x 2 5/8 x 1 1/8 | 3.08 | W-40154 | 1 13/16 | 2 15/32 | 3 1/4 |
| 3 1/8 x 2 5/8 x 1 3/8 | 3.07 | W-40155 | 1 13/16 | 2 15/32 | 2 29/32 |
| 3 1/8 x 2 5/8 x 2 1/8 | 2.34 | W-40157 | 1 15/32 | 1 27/32 | 1 31/32 |
| 3 1/8 x 2 5/8 x 2 5/8 | 3.21 | W-40158 | 1 13/16 | 2 15/32 | 2 1/2 |
| 3 1/8 x 2 5/8 x 3 1/8 | 3.35 | W-40159 | 1 13/16 | 2 15/32 | 2 3/16 |
| 3 1/8 x 3 1/8 x 5/8 | 1.94 | W-40145 | 27/32 | 27/32 | 2 3/8 |
| 3 1/8 x 3 1/8 x 7/8 | 1.94 | W-40146 | 27/32 | 27/32 | 2 3/16 |
| 3 1/8 x 3 1/8 x 1 1/8 | 1.88 | W-40147 | 27/32 | 27/32 | 1 15/16 |
| 3 1/8 x 3 1/8 x 1 3/8 | 2.44 | W-40148 | 1 15/32 | 1 15/32 | 2 7/16 |
| 3 1/8 x 3 1/8 x 1 5/8 | 2.40 | W-40149 | 1 15/32 | 1 15/32 | 2 9/32 |
| 3 1/8 x 3 1/8 x 2 1/8 | 2.32 | W-40150 | 1 15/32 | 1 15/32 | 1 31/32 |
| 3 1/8 x 3 1/8 x 2 5/8 | 3.34 | W-40151 | 1 13/16 | 1 13/16 | 2 1/2 |
| 3 5/8 | 6.57 | W-40190 | 2 17/32 | 2 17/32 | 2 17/32 |
| 4 1/8 | 7.89 | W-40200 | 2 13/32 | 2 13/32 | 2 17/32 |
| 4 1/8 x 1 1/8 x 4 1/8 | 7.58 | W-40213 | 2 3/8 | 4 1/4 | 2 23/32 |
| 4 1/8 x 2 1/8 x 2 1/8 | 7.62 | - | 2 3/8 | 4 | 3 15/16 |
| 4 1/8 x 2 1/8 x 4 1/8 | 7.86 | W-40216 | 2 3/8 | 4 | 2 23/32 |
| 4 1/8 x 2 5/8 x 2 5/8 | 7.52 | - | 2 3/8 | 3 25/32 | 3 29/32 |
| 4 1/8 x 2 5/8 x 4 1/8 | 7.84 | W-40212 | 2 3/8 | 3 25/32 | 2 23/32 |
| 4 1/8 x 3 1/8 x 2 1/8 | 7.50 | W-40204 | 2 3/8 | 3 9/16 | 3 15/16 |
| 4 1/8 x 3 1/8 x 2 5/8 | 7.42 | W-40205 | 2 3/8 | 3 9/16 | 3 29/32 |
| 4 1/8 x 3 1/8 x 3 1/8 | 7.43 | W-40206 | 2 3/8 | 3 9/16 | 3 1/2 |
| 4 1/8 x 3 1/8 x 4 1/8 | 7.76 | W-40208 | 2 3/8 | 3 23/32 | 2 23/32 |
| 4 1/8 x 4 1/8 x 5/8 | 4.42 | W-40191 | 1 3/32 | 1 3/32 | 2 7/8 |
| 4 1/8 x 4 1/8 x 7/8 | 4.17 | W-40192 | 1 3/32 | 1 3/32 | 2 29/32 |
| 4 1/8 x 4 1/8 x 1 1/8 | 4.45 | W-40193 | 31/32 | 31/32 | 2 9/16 |
| 4 1/8 x 4 1/8 x 1 3/8 | 4.60 | W-40194 | 1 11/32 | 1 11/32 | 2 7/8 |
| 4 1/8 x 4 1/8 x 1 5/8 | 4.50 | W-40195 | 1 9/32 | 1 9/32 | 2 3/4 |
| 4 1/8 x 4 1/8 x 2 1/8 | 4.98 | W-40196 | 1 11/32 | 1 11/32 | 2 7/16 |
| 4 1/8 x 4 1/8 x 2 5/8 | 7.78 | W-40197 | 2 3/8 | 2 3/8 | 3 29/32 |
| 4 1/8 x 4 1/8 x 3 1/8 | 7.77 | W-40198 | 2 3/8 | 2 3/8 | 3 1/2 |

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Specifications

All of the advantages found in copper have been capitalized to the utmost degree in the manufacture of NIBCO® fittings. Because of the accuracy of construction and design, copper plumbing is more efficient and less expensive.

NIBCO manufactures nine general types of fittings: wrought pressure, cast pressure, wrought drainage, cast drainage, flanges, flared tube, threaded bronze, and insert fittings for PEX. Each has its particular place and use, and each offers its own advantages when used for the proper service requirement.

Material & construction — NIBCO fittings are made from the highest quality raw materials — cast fittings are offered in traditional copper alloys C83600 and C84400 as well as high quality, lead-free*, dezincification-resistant (DZR) silicon brass alloy C87850 per ASTM specification B584. Wrought copper fittings are made from commercially pure copper mill products already meeting current lead-free* requirements per ASTM specifications B75 alloy C12200.

Lead-Free* refers to the wetted surface of pipes, fittings and fixtures in potable water systems that have a weighted average lead content ≤ 0.25% per the Safe Drinking Water Act (Sec. 1417) amended 1-4-2011 and other equivalent state regulations.

NIBCO fittings are produced to meet the requirements of applicable standards.

The majority of NIBCO wrought and cast fittings are manufactured in the U.S.A. and Mexico[†]. The manufacturing plants at Stuarts Draft, VA; Nacogdoches, TX; and Reynosa, Mexico are registered to ISO 9001 quality standards.

Following is suggested phrasing to be incorporated in your specifications or bills of material for copper tube fittings.

WROUGHT SOLDER JOINT FITTINGS — Solder joint fittings shall be produced to one of the following specifications:

1. "Material and workmanship shall be in accordance with ASME/ANSI B16.22; wrought copper and copper alloy solder joint pressure fittings."
2. "The dimensional, material and workmanship shall meet the requirements of MSS SP-104; wrought copper solder joint pressure fittings."
3. "The dimensional, material and workmanship of 5"-12" copper fittings shall meet the requirements of MSS SP-109 "welded fabricated copper solder joint pressure fittings."
4. "Third party certified to NSF/ANSI 61."
5. "Lead-Free* refers to the wetted surface of pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤ 0.25% per the Safe Drinking Water Act (Sec. 1417) amended 1-4-2011 and other equivalent state regulations."
6. "UL Recognized to 700 PSI (select diameters)."

CAST COPPER ALLOY SOLDER JOINT FITTINGS — "Cast copper alloy solder joint fittings shall be in accordance with ASME B16.18."

WROUGHT DRAINAGE FITTINGS — "Wrought drainage fittings shall be in accordance with ASME B16.29."

CAST COPPER ALLOY SOLDER JOINT DRAINAGE FITTINGS — "Cast copper alloy solder joint drainage fittings shall be in accordance with ASME B16.23."

CAST COPPER ALLOY FLARED TUBE FITTINGS — "Cast copper alloy flared tube fittings shall be in accordance with ASME B16.26."

CAST COPPER ALLOY FLANGES AND FLANGED FITTINGS —

CLASS 150 — "Cast copper alloy flanges and flanged fittings shall meet the requirements of MSS SP-106" and/or "the workmanship and dimensions of federal specifications WW-F-406 or ASME Std. B16.24."

CLASS 125 — "Material, workmanship and dimensions of flanges shall be in accordance with MSS SP-106."

CAST BRONZE THREADED FITTINGS — "Cast bronze threaded fittings shall be in accordance with ANSI/ASME B16.15."

NIBCO copper tube fittings are all produced to above standards. To simplify, write your specifications to read: "Copper tube fittings to be in accordance with specifications as outlined in the NIBCO Copper Fittings Catalog."

WROUGHT COPPER MEDICAL GAS SYSTEM COMPONENTS — "Wrought copper fittings that are to be installed in medical gas applications shall be prepared in accordance with NFPA 99, Health Care Facilities Gas and Vacuum Systems and the Compressed Gas Association, Pamphlet G4.1. Packaging shall be adequately protective and include labeling that identifies the preparer and states that the product has been cleaned and bagged for oxygen or med gas service."

For technical information and dimensions, refer to the engineering section contained in this catalog.

[†] NIBCO, may, from time to time, source and/or supplement a wrought or cast fitting product from suppliers outside of the U.S.A. and/or Mexico.

Copper Tube Fittings

TYPES OF JOINTS

Flared Joint — The principle of the flared joint was first developed for copper tube plumbing in 1928 by NIBCO. The flared type joint is wholly a mechanical means of joining copper tubes. The tube nut is placed over the end of the copper tube to be joined; the tube end then is flared out at an approximate 45 degree angle by a flaring tool. The flared end is then drawn up by the tube nut so the inside surface is tightly secured against the ball seat of the fitting. This joint can be readily dismantled at any time and is, in effect, a type of union connection. Its use is generally restricted to soft (annealed) copper tubes since hard drawn tubes would be subject to splitting when flared (if the ends were not previously annealed). The flared ends of NIBCO® Flared Fittings are produced to the requirements of ASME B16.26, "Cast copper alloy fittings for flared copper tube."

Solder Joint — NIBCO pioneered the development of the solder joint and its application to the field of copper tube piping. Today the solder joint is widely adopted, as evidenced by the majority of cities and states that have written codes to include copper tube and solder joints as desirable for general plumbing, water lines, vent, stack, waste and drain lines, as well as other uses in industry. Testing has shown that often the solder joint has greater strength than the tubes being joined, depending upon the soldering alloy selected. While the method of preparing a solder joint is an exacting art to ensure a full strength joint, it can be readily mastered by skilled tradesmen. It is for this reason — to ensure the public of the protection afforded by properly prepared joints — that NIBCO products are marketed through the reputable sources of supply to the piping trades. Important procedures for preparing a solder joint are graphically illustrated in this catalog on page 26.

Brazed Joint — This type of joint has long been used wherever and whenever critical situations have been encountered in copper piping. The joint itself is completed much in the same manner as the solder joint; however, considerably more heat and several refinements of technique require separate procedures that are described further in this catalog on pages 27-28.

Threaded Ends — To adapt copper tube to equipment having National Standard Pipe Taper (NPT) threads or to add copper tube to existing iron pipe installations or other threaded connections, NIBCO provides fittings having both external and internal NPT threads. These threaded ends are produced to the requirements of ASME B1.20.1, "Pipe threads, general purpose (Inch)."

Flanges — To adapt copper tube to equipment having flanged connections, or to add copper tube to flanged pipe installations or other purposes, NIBCO provides flanges. The flanges are produced in two standard types widely used in this field where copper tube can serve — Class 150, comply with ASME B16.24, "Cast copper alloy pipe flanges and flanged fittings Class 150, 300, 400, 600, 900, 1500 and 2500"; and Class 125, which conform to MSS SP-106, "Cast copper alloy flanges and flanged fittings Class 125, 150 and 300."

Fitting Terms and Abbreviations

| | |
|-----------|-------------------------------|
| C | Female solder cup |
| Ftg | Male solder end |
| F | Female NPT thread |
| M | Male NPT thread |
| Hose | Standard hose thread |
| Hub | Female end for soil pipe |
| Spigot | Male end for soil pipe |
| No Hub | Used with mechanical coupling |
| O.D. Tube | Actual tube outside diameter |
| S | Straight thread |
| SJ | Slip joint |
| FL | Flared |

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Copper Tube Fittings continued

WHAT MAKES A PLUMBING SYSTEM FAIL?

Failure in a copper plumbing system is rare, but may occur due to a variety of reasons. The most common causes of failure are:

- Excessive fluid velocity causes erosion-corrosion or impingement (to strike or hit against) attack in the tube and/or fitting. For this reason, the copper plumbing industry has established design velocity limits for copper plumbing systems to the following:

| | |
|--------------------------|--|
| Hot Water > 140°F (60°C) | 2 to 3 feet per second (0.6 to 0.9 meters per second) |
| Hot Water 140°F (60°C) | 4 to 5 feet per second (1.2 to 1.5 meters per second) |
| Cold Water | 5 to 8 feet per second (1.5 to 2.4 meters per second) |
- Localized high velocities and/or turbulence. The presence of a dent, tube ends which are not reamed or deburred before soldering, and sudden changes in direction can all cause localized high velocity conditions.
- Flux corrosion is typified by pin hole leaks, generally in the bottom of a horizontal line. Fluxes are mildly corrosive liquid or petroleum-based pastes containing chlorides of zinc and ammonia. Unless the flux is flushed from the system, it will lay in the bottom of the tube and remain active. ASTM B813, "Liquid and paste fluxes for soldering applications of copper and copper-alloy tube," limits the corrosivity of soldering fluxes and ensures that these fluxes are flushable in cold water, which facilitates easy removal of flux residue following installation.
- Galvanic Corrosion may be defined as the destruction of a material by electrochemical interaction between the environment and the material. Generally, it is slow but persistent in character and requires the presence of dissimilar metals. Galvanic corrosion requires the flow of an electric current between certain areas of dissimilar metal surfaces. To complete the electric circuit, there must be two electrodes, an anode and a cathode, and they must be connected by an electrolyte media (water) through which the current can pass. The amount of metal which dissolves at the anode is proportional to the number of electrons flowing, which in turn is dependent upon the potential and resistance of the two metals. The use of dissimilar metals in a plumbing system may or may not create a problem. For instance, copper and steel are perhaps the most common dissimilar metals found together in a plumbing system. In closed systems, such as a chilled or heating water piping, the use of dissimilar metals may not create a serious problem; this is because there is virtually no oxygen in the water and corrosion relations tend to be stifled. Where dissimilar metals must be used, some codes require that they should be separated by a dielectric union or a similar type of fitting. The effectiveness depends upon; distance between the metals on the electromotive-force series (EMF) chart, ratio of cathode to anode area, degree of aeration, amount of agitation, temperature, presence of dissolved salts, and other factors.

ABBREVIATED EMF SERIES

(Electromotive-Force Series; Common Piping Materials in Sea Water)

CATHODE (+) passive

- GOLD – fixtures, faucets, plating
- PLATINUM
- SILVER – brazing alloys, silver-bearing solders
- TITANIUM – condenser tubes
- MONEL (67% Ni - 33% Cu) – specialty piping & equipment
- CUPRO-NICKEL – condensers, marine, nuclear
- COPPER – pressure, DWV, gases, air, refrigeration, etc.
- BRASS (85/15 - Red) – cast fittings, valves
- BRASS (70/30 - Yellow) – gas-cocks, fittings, connectors
- LEAD – solder, pipe, sheet, coating, lining
- TIN – solders, coating, lining
- CAST IRON – pressure, DWV
- WROUGHT IRON – pressure
- MILD STEEL – fire protection
- ALUMINUM – refrigeration, irrigation, some solar
- GALVANIZED STEEL – pressure, DWV
- ZINC – coatings, linings, some fittings
- MAGNESIUM – water heater anodes, cathodic protection for pipelines

ANODE (-) active; sacrificial material

- Dezincification is a type of corrosion in which brass dissolves as an alloy and the copper constituent redeposits from solution onto the surface of the brass as a metal, but in the porous form. The zinc constituent may be carried away from the brass as a soluble salt, or may be deposited in place as an insoluble compound. Dezincification is normally associated with brass valves where the zinc content exceeds 15%. Generally, areas of high stress, such as valve stems and gate valve bodies, are primary targets of attack.
- On rare occasions, corrosion by aggressive water, possibly aggravated by poor design or workmanship, do exist. Aggressive, hard well waters that cause pitting can be identified by chemical analysis and treated to bring their composition within acceptable limits. Typically these hard waters are found to have high total dissolved solids (t.d.s.) including sulfates and chlorides, a pH in the range of 7.2 to 7.8, a high content of carbon dioxide (CO₂) gas (over 10 parts per million (ppm)), and the presence of dissolved oxygen (D.O.) gas. Soft acidic waters can cause the annoying problem of green staining of fixtures or "green water". Raising the pH of such waters to a value of about 7.2 or more usually solves the problem, but a qualified water treatment specialist should be consulted.
- Aggressive soil conditions can be a cause for external corrosion of copper piping systems. Non-uniform soil characteristics, such as different soil aeration, resistivity, or moisture properties, between adjacent sections of tube can create galvanic corrosion cells. Soils contaminated with high concentrations of road salts or fertilizers containing ammonia, chlorides, and nitrogen are known to combine with water to form acids. Any metal pipe laid in ash or cinders is subject to attack by the acid generated when sulfur compounds combine with water to form sulfuric acid.

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Copper Tube Fittings continued

SOLDER JOINT SPECIFICATION

1. **Soldering Clearance** (between the outside of the tube and the inside diameter of the solder cup) **and the Depth of the Solder Cup** (into which the tube is inserted).

Chart 1 – Soldering Clearance and Solder Cup Depth

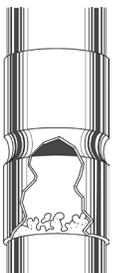
| Nominal Size of Fitting (Inches) | Maximum I.D. of Fitting | | Minimum O.D. of Tube | | Maximum Clearance for Soldering | | Depth of Solder Cup | |
|----------------------------------|-------------------------|----------|----------------------|----------|---------------------------------|--------|---------------------|--------|
| | Inch | (mm) | Inch | (mm) | Inch | (mm) | Inch | (mm) |
| 1/4 | 0.381 | (9.66) | 0.374 | (9.50) | 0.007 | (0.18) | 0.31 | (7.9) |
| 3/8 | 0.506 | (12.85) | 0.499 | (12.67) | 0.007 | (0.18) | 0.38 | (9.7) |
| 1/2 | 0.631 | (16.03) | 0.622 | (15.80) | 0.009 | (0.23) | 0.50 | (12.7) |
| 5/8 | 0.756 | (19.20) | 0.749 | (19.02) | 0.007 | (0.18) | 0.62 | (15.7) |
| 3/4 | 0.881 | (22.38) | 0.872 | (22.20) | 0.009 | (0.23) | 0.75 | (19.1) |
| 1 | 1.132 | (28.75) | 1.123 | (28.54) | 0.009 | (0.23) | 0.91 | (23.1) |
| 1 1/4 | 1.382 | (35.10) | 1.373 | (34.88) | 0.009 | (0.23) | 0.97 | (24.6) |
| 1 1/2 | 1.633 | (41.48) | 1.623 | (41.22) | 0.010 | (0.25) | 1.09 | (27.7) |
| 2 | 2.133 | (54.18) | 2.123 | (53.92) | 0.010 | (0.25) | 1.34 | |
| (34.0) | | | | | | | | |
| 2 1/2 | 2.633 | (66.88) | 2.623 | (66.62) | 0.010 | (0.25) | 1.47 | |
| (37.3) | | | | | | | | |
| 3 | 3.133 | (79.58) | 3.123 | (79.32) | 0.010 | (0.25) | 1.66 | |
| (42.2) | | | | | | | | |
| 3 1/2 | 3.633 | (92.28) | 3.623 | (92.02) | 0.010 | (0.25) | 1.91 | (48.5) |
| 4 | 4.133 | (104.98) | 4.123 | (104.72) | 0.010 | (0.25) | 2.16 | (54.9) |
| 5 | 5.133 | (130.38) | 5.123 | (130.12) | 0.010 | (0.25) | 2.66 | |
| (67.6) | | | | | | | | |
| 6 | 6.133 | (155.78) | 6.123 | (155.52) | 0.010 | (0.25) | 3.09 | (78.5) |

The National Bureau of Standards Report BMS58, "Strength of Soft-Soldered Joints in Copper Tubing," reporting on tests conducted with 3/4-inch tubing and fitting, says "When the clearance is greater than 0.010 inch (0.25 mm), there is difficulty in filling the joint properly."

2. **Depth of Solder Penetration** drastically affects the breaking load of the joint. When there is too great a soldering clearance, there is no capillary flow to assure complete solder penetration. As shown in the chart below, the holding power of the 3/4-inch joint is directly proportional to the depth of solder penetration.

For example: If you get only one-third penetration, you get approximately one-third the strength needed to assure complete satisfaction.

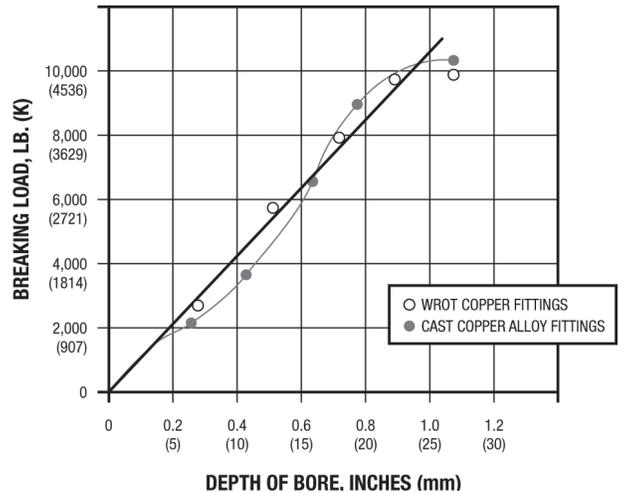
Chart 2 – Type K 3/4" Tubing



Solder penetration of one-third the cup depth — breaking load, approximately 2,100 lb. (955 kg)



Solder penetration of the entire cup depth — breaking load approximately 7,000 lb. (3175 kg)



HOW TO BE SURE OF PROPER TOLERANCES

It is apparent that all of the scientific apparatus used to test tube and fittings, according to the dimensions indicated in Chart 1, would be impractical to use on the job. It is therefore essential that you install tube and fittings manufactured by companies known to be dedicated to the highest quality control standards. Should you encounter a condition where there is difficulty in filling the joint properly, NIBCO will analyze the trouble without charge. Just send six inches of the tube, along with the fitting and our technicians will provide you with recommendations.

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Copper Tube Fittings continued

BRAZING INFORMATION

| Copper Water Tube Size (In Inches) | Brazing ^A Filler Required Inches | Filler Required (mm) | Torch Tip Drill Size No. | For Estimating Purposes | | | | | |
|--|--|-------------------------|-----------------------------|-------------------------|----------|---------------------------|-------|------------------------------|-------|
| | | | | Acetylene Consumption | | Oxygen Pressure (Approx.) | | Acetylene Pressure (Approx.) | |
| | | | | C.F.H. | (C.M.H.) | PSI | (kPa) | PSI | (kPa) |
| 1/4 | 0.25 ^B | (6.4) | 54 | 15.9 | (0.5) | 4 | (27) | 4 | (27) |
| 3/8 | 0.38 ^B | (9.7) | 54 | 15.9 | (0.5) | 4 | (27) | 4 | (27) |
| 1/2 | 0.50 | (12.7) | 51 | 24.8 | (0.7) | 5 | (34) | 5 | (34) |
| 5/8 | 0.62 | (15.7) | 51 | 24.8 | (0.7) | 5 | (34) | 5 | (34) |
| 3/4 | 1.00 | (25.0) | 51 | 24.8 | (0.7) | 5 | (34) | 5 | (34) |
| 1 | 1.60 | (41.0) | 48 | 31.6 | (0.9) | 6 | (41) | 6 | (41) |
| 1 1/4 | 2.00 | (51.0) | 48 | 31.6 | (0.9) | 6 | (41) | 6 | (41) |
| 1 1/2 | 2.60 | (66.0) | 44 | 38.7 | (1.1) | 7 | (48) | 7 | (48) |
| 2 | 4.40 | (112.0) | 40 | 60.0 | (1.7) | 7 | (48) | 7 | (48) |
| 2 1/2 | 5.90 | (150.0) | 40 | 60.0 | (1.7) | 7 | (48) | 7 | (48) |
| 3 | 7.90 | (200.0) | 35 | 70.0 | (2.0) | 7 1/2 | (52) | 7 1/2 | (52) |
| 3 1/2 | 10.50 | (207.0) | 35 | 70.0 | (2.0) | 7 1/2 | (52) | 7 1/2 | (52) |
| 4 | 13.50 | (343.0) | 30 | 88.5 | (2.5) | 9 | (62) | 9 | (62) |
| 5 | 20.50 | (521.0) | 30 | 88.5 | (2.5) | 9 | (62) | 9 | (62) |
| 6 | 28.50 | (724.0) | 30 | 88.5 | (2.5) | 9 | (62) | 9 | (62) |

^A Approximate consumption when brazing one cup of the fitting. Actual consumption depends on workmanship.
For filler sizes shown, one pound of filler alloy provides 1,068 inches (27.13 mm) of 1/16-inch wire or 475 inches (12,065 mm) of 3/32-inch wire.

^B 1/16-inch (1.59 mm) diameter wire; all other is 3/32-inch (2.38 mm) diameter.

SOLDER AND FLUX REQUIREMENTS

| Nom. Size Joint (In Inches) | Solder Required, LB (kg) | |
|--------------------------------|--------------------------|--------------|
| | General Use | Drainage Use |
| 1/4 | 0.097 | — |
| 3/8 | 0.159 | — |
| 1/2 | 0.261 | — |
| 5/8 | 0.389 | — |
| 3/4 | 0.548 | — |
| 1 | 0.856 | — |
| 1 1/4 | 1.115 | 1.2 (0.5) |
| 1 1/2 | 1.480 | 1.4 (0.6) |
| 2 | 2.380 | 1.5 (0.7) |
| 2 1/2 | 3.225 | — |
| 3 | 4.335 | 2.8 (1.3) |
| 3 1/2 | 5.786 | — |
| 4 | 7.446 | 4.2 (1.9) |
| 5 | 11.392 | — |
| 6 | 15.815 | — |
| 8 | 26.955 | — |

Solder requirements in this table are based on estimate of weight of solder used to prepare 100 solder joints of sizes shown.

Two (2) ounces (0.06 kg) of solder flux will be required for each pound (0.45 kg) of solder.

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Copper Tube Fittings continued

RATED INTERNAL WORKING PRESSURES OF JOINTS MADE WITH COPPER WATER TUBE AND SOLDER TYPE FITTINGS, PSI (BAR)

| Joining Material | Working Temperature °F °C | | Maximum Gauge Working Pressure for Standard Water Tube Sizes [Note (1)] | | | | | | | | | | Saturated Steam LB (kg) All Sizes |
|---|---|-----|---|------|---------------------|------|---------------------|------|---------------------|------|------------|------|---|
| | | | 1/8" through 1" | | 1 1/4" through 2" | | 2 1/2" through 4" | | 5" through 8" | | 10" to 12" | | |
| | | | PSI | BAR | PSI | BAR | PSI | BAR | PSI | BAR | PSI | BAR | |
| Alloy Sn50 50-50 Tin-Lead solder [Notes (2), (3)] | 100 | 38 | 200 | (14) | 175 | (12) | 150 | (10) | 135 | (9) | 100 | (6) | 15 |
| | 150 | 66 | 150 | (10) | 125 | (9) | 100 | (7) | 90 | (6) | 70 | (5) | |
| | 200 | 93 | 100 | (7) | 90 | (6) | 75 | (5) | 70 | (5) | 50 | (3) | |
| | 250 | 121 | 85 | (6) | 75 | (5) | 50 | (3) | 45 | (3) | 40 | (3) | |
| Alloy Sb5 95-5 Tin-Antimony solder [Note (4)] | 100 | 38 | 1090 ⁽⁹⁾ | (75) | 850 ⁽⁸⁾ | (59) | 705 ⁽⁹⁾ | (49) | 660 ⁽⁸⁾ | (46) | 340 | (23) | 15 |
| | 150 | 66 | 625 ⁽¹⁰⁾ | (43) | 485 ⁽¹⁰⁾ | (34) | 405 ⁽¹⁰⁾ | (28) | 375 ⁽¹⁰⁾ | (26) | 280 | (19) | |
| | 200 | 93 | 505 ⁽¹¹⁾ | (35) | 395 ⁽¹⁰⁾ | (27) | 325 ⁽¹⁰⁾ | (32) | 305 ⁽¹⁰⁾ | (21) | 230 | (16) | |
| | 250 | 121 | 270 | (19) | 210 | (15) | 175 | (12) | 165 | (11) | 120 | (8) | |
| Alloy E | 100 | 38 | 710 ⁽¹⁰⁾ | (49) | 555 ⁽¹⁰⁾ | (38) | 460 ⁽¹⁰⁾ | (32) | 430 ⁽¹⁰⁾ | (30) | 320 | (22) | 15 |
| | 150 | 66 | 475 ⁽¹¹⁾ | (33) | 370 ⁽¹⁰⁾ | (26) | 305 ⁽¹⁰⁾ | (21) | 285 ⁽¹¹⁾ | (20) | 215 | (15) | |
| | 200 | 93 | 375 | (26) | 290 | (20) | 240 ⁽¹¹⁾ | (17) | 225 ⁽¹¹⁾ | (16) | 170 | (12) | |
| | 250 | 121 | 320 | (22) | 250 | (17) | 205 | (14) | 195 | (13) | 145 | (9) | |
| Alloy HB [Note (6)] | 100 | 38 | 1035 ⁽⁹⁾ | (71) | 805 ⁽⁸⁾ | (56) | 670 ⁽⁸⁾ | (46) | 625 ⁽⁹⁾ | (43) | 340 | (23) | 15 |
| | 150 | 66 | 710 ⁽¹⁰⁾ | (49) | 555 ⁽¹⁰⁾ | (38) | 460 ⁽¹⁰⁾ | (32) | 430 ⁽¹⁰⁾ | (30) | 320 | (22) | |
| | 200 | 93 | 440 ⁽¹¹⁾ | (30) | 345 ⁽¹¹⁾ | (24) | 285 ⁽¹¹⁾ | (20) | 265 ⁽¹¹⁾ | (18) | 200 | (14) | |
| | 250 | 121 | 430 ⁽¹¹⁾ | (30) | 335 ⁽¹¹⁾ | (23) | 275 ⁽¹¹⁾ | (19) | 260 ⁽¹¹⁾ | (18) | 195 | (13) | |
| Joining materials at or above 593°C [Note (7)] | Pressure-temperature ratings consistent with the materials and procedures employed. | | | | | | | | | | | | |

GENERAL NOTE:

For extremely low working temperatures in the 0°F to 200°F range, it is recommended that a joint material melting at or above 1000°F be employed [see Note (5)].

NOTES:

- (1) Standard water tube sizes per ASTM B88
- (2) ASTM B 32 Alloy Grade Sn50
- (3) The Safe Drinking Water Act Amendment of 1986 prohibits the use of any solder having a lead content in excess of 0.2% in potable water systems.
- (4) ASTM B 32 Alloy Grade Sb5
- (5) ASTM B 32 Alloy Grade E
- (6) ASTM B 32 Alloy Grade HB
- (7) These joining materials are defined as *brazing alloys* by the American Welding Society.
- (8) The solder joint exceeds the strength of Types K, L & M tube in drawn and annealed tempers.
- (9) The solder joint exceeds the strength of Types L & M tube in drawn temper and Type K tube in annealed temper.
- (10) The solder joint exceeds the strength of Type M tube in drawn temper and Types L & K in annealed temper.
- (11) The solder joint exceeds the strength of Type L tube in annealed temper.

RATED INTERNAL WORKING PRESSURES OF JOINTS MADE WITH FLARED FITTINGS AND COPPER WATER TUBE

| Nominal Size Joint (In Inches) | Temperature, °F (°C) ^A | Pressure, PSI (BAR) ^A |
|--------------------------------------|-----------------------------------|----------------------------------|
| 3/8, 1/2, 3/4, 1, 1 1/4, 1 1/2, 2 | 100 (38) | 175 (12) |

^A ASME B16.26

RATED INTERNAL WORKING PRESSURES OF POLYBUTYLENE TUBE AND COPPER BARBED INSERT FITTINGS

| Nominal Size Joint (In Inches) | Temperature, °F (°C) | Pressure, PSI (BAR) |
|-----------------------------------|----------------------|---------------------|
| 3/8, 1/2, 3/4, 1 | 73 (23) | 200 (14) |
| | 140 (60) | 160 (11) |
| | 180 (82) | 100 (7) |
| | 200 (93) | 80 (5) |

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Copper Tube Fittings continued

RATED INTERNAL WORKING PRESSURE¹ FOR COPPER FITTINGS, PSI (BAR)

| Nominal Water Tube Size (In Inches) | Water Temperature Range | | | | | | |
|-------------------------------------|------------------------------|--------------|--------------|---------------|---------------|---------------|---------------|
| | -20° to 100°F (-29° to 38°C) | 150°F (66°C) | 200°F (95°C) | 250°F (120°C) | 300°F (149°C) | 350°F (177°C) | 400°F (204°C) |
| 1/4 | 912 (62) | 775 (53) | 729 (50) | 729 (50) | 714 (49) | 608 (42) | 456 (31) |
| 3/8 | 779 (54) | 662 (46) | 623 (43) | 623 (43) | 610 (42) | 519 (36) | 389 (27) |
| 1/2 | 722 (50) | 613 (42) | 577 (40) | 577 (40) | 565 (39) | 481 (33) | 361 (25) |
| 5/8 | 631 (43) | 537 (37) | 505 (35) | 505 (35) | 495 (34) | 421 (29) | 316 (21) |
| 3/4 | 582 (40) | 495 (34) | 466 (32) | 466 (32) | 456 (31) | 388 (27) | 291 (20) |
| 1 | 494 (34) | 420 (29) | 395 (27) | 395 (27) | 387 (26) | 330 (23) | 247 (17) |
| 1 1/4 | 439 (30) | 373 (26) | 351 (24) | 351 (24) | 344 (23) | 293 (20) | 219 (15) |
| 1 1/2 | 408 (28) | 347 (24) | 327 (23) | 327 (23) | 320 (22) | 272 (19) | 204 (14) |
| 2 | 364 (25) | 309 (21) | 291 (20) | 291 (20) | 285 (20) | 242 (17) | 182 (13) |
| 2 1/2 | 336 (23) | 285 (20) | 269 (19) | 269 (19) | 263 (18) | 224 (15) | 168 (12) |
| 3 | 317 (22) | 270 (19) | 254 (17) | 254 (17) | 248 (17) | 211 (15) | 159 (11) |
| 3 1/2 | 304 (21) | 258 (18) | 243 (17) | 243 (17) | 238 (16) | 202 (14) | 152 (10) |
| 4 | 293 (20) | 249 (17) | 235 (16) | 235 (16) | 230 (16) | 196 (13) | 147 (10) |
| 5 | 269 (19) | 229 (16) | 215 (15) | 215 (15) | 211 (15) | 179 (12) | 135 (9) |
| 6 | 251 (17) | 213 (15) | 201 (14) | 201 (14) | 196 (14) | 167 (12) | 125 (8) |
| 8 | 270 (19) | 230 (16) | 216 (15) | 216 (15) | 212 (15) | 180 (12) | 135 (9) |

¹ The fitting pressure rating applies to the largest opening of the fitting.

RATED INTERNAL WORKING PRESSURES OF CAST COPPER ALLOY FLANGES AND FLANGED FITTINGS

| Nominal Size Joint (In Inches) | Temperature °F (°C) ^A | Pressure (PSI) | | |
|---|----------------------------------|----------------|-------------|----------------|
| | | Class 125 A, B | Class 150 B | Class 150 A, C |
| 1/2, 3/4, 1, 1 1/4, 1 1/2, 2, 2 1/2, 3, 4, 5, 6, 8 (also 10" for Class 125) | 0 – 150 (0 – 66) | 105 (7) | 210 (14) | 225 (15) |
| | 175 (79) | 100 (7) | 205 (14) | 220 (15) |
| | 200 (93) | 95 (7) | 195 (13) | 210 (15) |
| | 225 (107) | 90 (6) | 190 (13) | 205 (14) |
| | 250 (121) | 90 (6) | 180 (12) | 195 (13) |
| | 275 (135) | 85 (6) | 175 (12) | 190 (13) |
| | 300 (149) | 85 (6) | 170 (12) | 180 (12) |
| | 350 (177) | 75 (5) | 150 (10) | 165 (11) |
| | 406 (208) | 70 (5) | 140 (9) | 150 (10) |

^A MSS SP-106

^B ASTM B584, UNS C83800 and UNS C84400

^C ASTM B62, UNS C83600 and ASTM B584, UNS C83600

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Copper Fittings Dimensional Data

The mechanics of making both the solder joint and the brazing joint are comparatively similar. Complete instructions on proper techniques of both of these joining methods are outlined in this catalog on pages 26-28.

CAUTION: A very important consideration in copper piping is the selection of the proper bonding medium. As a general rule, the working temperature of the installation is a more important consideration than the working pressures. If the working temperature is not over 250°F (121°C), either 50-50%* or 95-5% solder can be used successfully. However, if the temperature exceeds 250°F (121°C), a low temperature brazing alloy should be used, with a melting temperature somewhat in excess of 1000°F (538°C). FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN INSTALLATION ERRORS.

CAUTION: According to BMS report No. 58, joints made with tin or tin-alloy solders should not be subject continuously to temperatures above 250°F (121°C). A number of brazing alloys are available and a careful study should be made in every case to determine the proper alloy for the particular application. **FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN INSTALLATION ERRORS.**

*The Safe Drinking Water Act Amendment of 1986 prohibits the use in potable water systems of any solder having a lead content in excess of 0.2%.

DIMENSIONAL DATA – SOLDER JOINT FITTING ENDS

| Nominal Water Tube Size (Inches) | Solder Joint Fittings – Tolerances | | | | | | | | Solder Joint Fittings Copper Alloy – Pressure 1, 2 | | | | Solder Joint Fittings Copper Alloy – Drainage 3, 4 | | | |
|----------------------------------|---------------------------------------|-----------|-----------|-----------|----------------------------------|-----------|-----------|-----------|--|-----------|-------------------|-----------|--|-----------|-------------------|-----------|
| | Male End (Fitting Connector) Diameter | | | | Female End (Solder Cup) Diameter | | | | Fitting End Length | | Solder Cup Length | | Fitting End Length | | Solder Cup Length | |
| | Min. Inch | Max. (mm) | Min. Inch | Max. (mm) | Min. Inch | Max. (mm) | Min. Inch | Max. (mm) | Min. Inch | Min. (mm) | Min. Inch | Min. (mm) | Min. Inch | Min. (mm) | Min. Inch | Min. (mm) |
| 1/8 | 0.248 | (6.30) | 0.251 | (6.38) | 0.252 | (6.40) | 0.256 | (6.50) | 0.31 | (7.9) | 0.25 | (6.4) | N/A | N/A | N/A | N/A |
| 1/4 | 0.373 | (9.47) | 0.376 | (9.55) | 0.377 | (9.58) | 0.381 | (9.68) | 0.38 | (9.7) | 0.31 | (7.9) | N/A | N/A | N/A | N/A |
| 3/8 | 0.497 | (12.62) | 0.501 | (12.73) | 0.502 | (12.75) | 0.506 | (12.85) | 0.44 | (11.2) | 0.38 | (9.7) | N/A | N/A | N/A | N/A |
| 1/2 | 0.622 | (15.80) | 0.626 | (15.90) | 0.627 | (15.93) | 0.631 | (16.03) | 0.56 | (14.2) | 0.50 | (12.7) | N/A | N/A | N/A | N/A |
| 5/8 | 0.747 | (18.97) | 0.751 | (19.08) | 0.752 | (19.10) | 0.756 | (19.20) | 0.69 | (17.5) | 0.62 | (15.7) | N/A | N/A | N/A | N/A |
| 3/4 | 0.872 | (22.15) | 0.876 | (22.25) | 0.877 | (22.28) | 0.881 | (22.38) | 0.81 | (20.6) | 0.75 | (19.1) | N/A | N/A | N/A | N/A |
| 1 | 1.122 | (28.50) | 1.127 | (28.63) | 1.128 | (28.65) | 1.132 | (28.75) | 0.97 | (24.6) | 0.91 | (23.1) | N/A | N/A | N/A | N/A |
| 1 1/4 | 1.372 | (34.85) | 1.377 | (34.98) | 1.378 | (35.00) | 1.382 | (35.10) | 1.03 | (26.2) | 0.97 | (24.6) | 0.56 | (14.2) | 0.50 | (12.7) |
| 1 1/2 | 1.621 | (41.17) | 1.627 | (41.33) | 1.628 | (41.35) | 1.633 | (41.48) | 1.16 | (29.5) | 1.09 | (27.7) | 0.62 | (15.7) | 0.56 | (14.2) |
| 2 | 2.121 | (53.87) | 2.127 | (54.03) | 2.128 | (54.05) | 2.133 | (54.18) | 1.41 | (35.8) | 1.34 | (34.0) | 0.69 | (17.5) | 0.62 | (15.7) |
| 2 1/2 | 2.621 | (66.57) | 2.627 | (66.73) | 2.628 | (66.75) | 2.633 | (66.88) | 1.53 | (38.9) | 1.47 | (37.3) | N/A | N/A | N/A | N/A |
| 3 | 3.121 | (79.27) | 3.127 | (79.43) | 3.128 | (79.45) | 3.133 | (79.58) | 1.72 | (43.7) | 1.66 | (42.2) | 0.81 | (20.6) | 0.75 | (19.1) |
| 3 1/2 | 3.621 | (91.97) | 3.627 | (92.13) | 3.628 | (92.15) | 3.633 | (92.28) | 1.97 | (50.0) | 1.91 | (48.5) | N/A | N/A | N/A | N/A |
| 4 | 4.121 | (104.67) | 4.127 | (104.83) | 4.128 | (104.85) | 4.133 | (104.98) | 2.22 | (56.4) | 2.16 | (54.9) | 1.06 | (26.9) | 1.00 | (25.4) |
| 5 | 5.121 | (130.07) | 5.127 | (130.23) | 5.128 | (130.25) | 5.133 | (130.38) | 2.72 | (69.1) | 2.66 | (67.6) | 1.31 | (33.3) | 1.25 | (31.8) |
| 6 | 6.121 | (155.47) | 6.127 | (155.63) | 6.128 | (155.65) | 6.133 | (79.58) | 3.22 | (81.8) | 3.09 | (78.5) | 1.62 | (41.1) | 1.50 | (38.1) |
| 8 | 8.119 | (206.22) | 8.127 | (206.43) | 8.128 | (206.45) | 8.133 | (206.58) | 4.09 | (103.9) | 3.97 | (100.8) | 2.12 | (53.8) | 2.00 | (50.8) |
| 10 | 10.119 | (257.02) | 10.127 | (257.23) | 10.128 | (257.25) | 10.133 | (257.38) | 4.12 | (104.6) | 4.00 | (101.6) | N/A | N/A | N/A | N/A |
| 12 | 12.119 | (307.82) | 12.127 | (308.03) | 12.128 | (308.05) | 12.133 | (308.18) | 4.62 | (117.3) | 4.50 | (114.3) | N/A | N/A | N/A | N/A |

¹ As shown Standard ASME B16.18

² As shown Standard ASME B16.22

³ As shown Standard ASME B16.23

⁴ As shown Standard ASME B16.29

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DIMENSIONAL DATA – BRAZING FITTING ENDS

| Nominal Water Tube Size (In Inches) | Male End (Fitting Connector) Diameter | | | | Female End (Brazing Cup) Diameter | | | | Fitting End Length Min. | | Solder Cup Length Min. | |
|-------------------------------------|---------------------------------------|----------|--------|----------|-----------------------------------|----------|--------|----------|-------------------------|--------|------------------------|--------|
| | Min. | | Max. | | Min. | | Max. | | Inch | (mm) | Inch | (mm) |
| | Inch | (mm) | Inch | (mm) | Inch | (mm) | Inch | (mm) | | | | |
| 1/4 | 0.373 | (9.47) | 0.376 | (9.55) | 0.377 | (9.58) | 0.381 | (9.68) | 0.23 | (5.8) | 0.17 | (4.3) |
| 3/8 | 0.497 | (12.62) | 0.501 | (12.73) | 0.502 | (12.75) | 0.506 | (12.85) | 0.26 | (6.6) | 0.20 | (5.1) |
| 1/2 | 0.622 | (15.80) | 0.626 | (15.90) | 0.627 | (15.93) | 0.631 | (16.03) | 0.28 | (7.1) | 0.22 | (5.6) |
| 5/8 | 0.747 | (18.97) | 0.751 | (19.08) | 0.752 | (19.10) | 0.756 | (19.20) | N/A | N/A | N/A | N/A |
| 3/4 | 0.872 | (22.15) | 0.876 | (22.25) | 0.877 | (22.28) | 0.881 | (22.38) | 0.31 | (7.9) | 0.25 | (6.4) |
| 1 | 1.122 | (28.50) | 1.127 | (28.63) | 1.128 | (28.65) | 1.132 | (28.75) | 0.34 | (8.6) | 0.28 | (7.1) |
| 1 1/4 | 1.372 | (34.85) | 1.377 | (34.98) | 1.378 | (35.00) | 1.382 | (35.10) | 0.37 | (9.4) | 0.31 | (7.9) |
| 1 1/2 | 1.621 | (41.17) | 1.627 | (41.33) | 1.628 | (41.35) | 1.633 | (41.48) | 0.40 | (10.2) | 0.34 | (8.6) |
| 2 | 2.121 | (53.87) | 2.127 | (54.03) | 2.128 | (54.05) | 2.133 | (54.18) | 0.47 | (11.9) | 0.40 | (10.2) |
| 2 1/2 | 2.621 | (66.57) | 2.627 | (66.73) | 2.628 | (66.75) | 2.633 | (66.88) | 0.53 | (13.5) | 0.47 | (11.9) |
| 3 | 3.121 | (79.27) | 3.127 | (79.43) | 3.128 | (79.45) | 3.133 | (79.58) | 0.59 | (15.0) | 0.53 | (13.5) |
| 3 1/2 | 3.621 | (91.97) | 3.627 | (92.13) | 3.628 | (92.15) | 3.633 | (92.28) | 0.65 | (16.5) | 0.59 | (15.0) |
| 4 | 4.121 | (104.67) | 4.127 | (104.83) | 4.128 | (104.85) | 4.133 | (104.98) | 0.72 | (18.3) | 0.64 | (16.3) |
| 5 | 5.121 | (130.07) | 5.127 | (130.23) | 5.128 | (130.25) | 5.133 | (130.38) | 0.81 | (20.6) | 0.73 | (18.5) |
| 6 | 6.121 | (155.47) | 6.127 | (155.63) | 6.128 | (155.65) | 6.133 | (155.78) | 0.94 | (23.9) | 0.83 | (21.1) |
| 8 | 8.119 | (206.22) | 8.127 | (206.43) | 8.128 | (206.45) | 8.133 | (206.58) | 1.28 | (32.5) | 1.17 | (29.7) |
| 10 | 10.119 | (257.02) | 10.127 | (257.23) | 10.128 | (257.25) | 10.133 | (257.38) | N/A | N/A | N/A | N/A |
| 12 | 12.119 | (307.82) | 12.127 | (308.03) | 12.128 | (308.05) | 12.133 | (308.18) | N/A | N/A | N/A | N/A |

¹ In accordance with MS SP-73

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EXPANSION AND CONTRACTION

In the majority of low-pressure heating systems employing copper tube and installed in small houses or private dwellings, provision for expansion and contraction is relatively simple. Mains, risers, and branches to radiators should be free or floating at one end of the line. Holes should be large enough to permit free movement of the tube, and care should be exercised so that pipe hangers and supports permit unrestricted movement and do not anchor the tube. Wrot copper tube hangers that are both practicable and neat in appearance are available.

Unusually long runs of copper tubing should be provided with an expansion bend or loop. By bending soft temper copper tube, a simple form of expansion loop can be made. With the addition of combination flared-tube to solder joint fittings, as illustrated in Figure 1, these types of loops can be used when space or other limitations exist. The correct proportions of such expansion loop to meet various conditions are shown in the accompanying table.

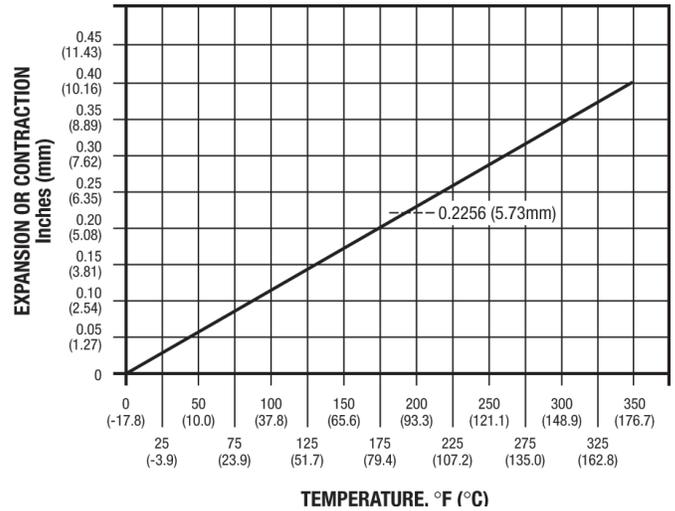
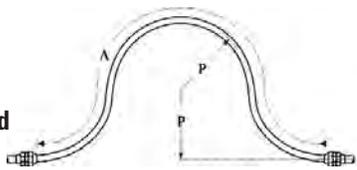
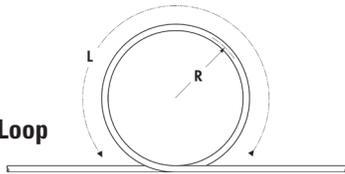


FIGURE 1

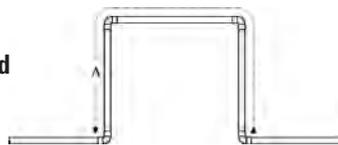
a. U-Bend



b. Coiled Loop



c. Offset and Return



The above chart is calculated using 10ft (3.05m) of copper tubing as the reference point. You may use it as follows: 100ft (30.5m) of copper tube, with a 200°F (93.3°C) temperature change. Reference point .2256 inches for 10ft, (5.73mm for 3.05m), multiply by 10 for 100ft (30.5m), resulting in an answer of 2.256 inches (57.3mm) of expansion or contraction.

NOTE: Calculations for expansion and contraction should be based on the average coefficient of expansion of copper which is 0.000094 per °F (0.00001692 per °C) between 77°F and 212°F (25°C and 100°C). For example, the expansion for each 10ft (3.05m) of any size of tube heated from room temperature of 70°F (21.1°C) to 170°F (76.7°C), that is, 100°F (55.6°C) rise, is:

$$\begin{matrix} \text{Rise} & & & & \text{Coefficient} \\ 100^\circ\text{F} & \times & 10\text{ft} & \times & 12 \text{ inches} & \times & 0.000094 & = & 0.1128 \text{ in.} \\ (55.6^\circ\text{C}) & & (3.05\text{m}) & & (1000\text{mm}) & & (0.00001692) & & (2.87\text{mm}) \end{matrix}$$

RADII OF COILED EXPANSION LOOPS AND DEVELOPED LENGTHS OF EXPANSION OFFSETS

| Nominal Tube Size | Expected Expansion | | | | | | | | | | | | | | | |
|-------------------|--------------------|--------------|------------|--------------|------------|--------------|-------------|--------------|-------------|--------------|-------------|--------------|-------------|--------------|-------------|--------------|
| | 1/2 | | 1 | | 1 1/2 | | 2 | | 2 1/2 | | 3 | | 3 1/2 | | 4 | |
| | R | L | R | L | R | L | R | L | R | L | R | L | R | L | R | L |
| | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) | Inch (mm) |
| 1/4 | 6 (152.4) | 38 (965.2) | 9 (228.6) | 54 (1371.6) | 11 (279.4) | 66 (1676.4) | 12 (304.8) | 77 (1955.8) | 14 (355.6) | 86 (2184.4) | 15 (381.0) | 94 (2387.6) | 16 (406.4) | 102 (2590.8) | 17 (431.8) | 109 (2768.6) |
| 3/8 | 7 (177.8) | 44 (1117.6) | 10 (254.0) | 63 (1600.2) | 12 (304.8) | 77 (1955.8) | 14 (355.6) | 89 (2260.6) | 16 (406.4) | 99 (2514.6) | 17 (431.8) | 109 (2768.6) | 19 (482.6) | 117 (2971.8) | 20 (508.0) | 126 (3200.4) |
| 1/2 | 8 (203.2) | 50 (1270.0) | 11 (279.4) | 70 (1778.0) | 14 (355.6) | 89 (2260.6) | 16 (406.4) | 99 (2514.6) | 18 (457.2) | 111 (2819.4) | 19 (482.6) | 122 (3098.8) | 21 (533.4) | 131 (3327.4) | 22 (558.8) | 140 (3556.0) |
| 3/4 | 9 (228.6) | 59 (1498.6) | 13 (330.2) | 83 (2108.2) | 16 (406.4) | 101 (2565.4) | 19 (482.6) | 117 (2971.8) | 21 (533.4) | 131 (3327.4) | 23 (584.2) | 143 (3632.2) | 25 (635.0) | 155 (3937.0) | 26 (660.4) | 166 (4216.4) |
| 1 | 11 (279.4) | 67 (1701.8) | 15 (381.0) | 94 (2387.6) | 18 (457.2) | 115 (2921.0) | 21 (533.4) | 133 (3378.2) | 24 (609.6) | 149 (3784.6) | 26 (660.4) | 163 (4140.2) | 28 (711.2) | 176 (4470.4) | 30 (762.0) | 188 (4775.2) |
| 1 1/2 | 13 (330.2) | 80 (2032.0) | 18 (457.2) | 113 (2870.2) | 22 (558.8) | 138 (3505.2) | 25 (635.0) | 160 (4064.0) | 29 (736.6) | 179 (4546.6) | 31 (787.4) | 196 (4978.4) | 34 (863.6) | 212 (5384.8) | 36 (914.4) | 226 (5740.4) |
| 2 | 15 (381.0) | 91 (2311.4) | 21 (533.4) | 129 (3276.6) | 25 (635.0) | 158 (4013.2) | 29 (736.6) | 183 (4648.2) | 33 (838.2) | 205 (5207.0) | 36 (914.4) | 224 (5689.6) | 39 (990.6) | 242 (6146.8) | 41 (1041.4) | 259 (6578.6) |
| 2 1/2 | 16 (406.4) | 102 (2590.8) | 23 (584.2) | 144 (3657.6) | 28 (711.2) | 176 (4470.4) | 32 (812.8) | 203 (5156.2) | 36 (914.4) | 227 (5765.8) | 40 (1016.0) | 249 (6324.6) | 43 (1092.2) | 269 (6832.6) | 46 (1168.4) | 288 (7315.2) |
| 3 | 18 (457.2) | 111 (2819.4) | 25 (635.0) | 157 (3987.8) | 30 (762.0) | 191 (4851.4) | 35 (889.0) | 222 (5638.8) | 40 (1016.0) | 248 (6299.2) | 43 (1092.2) | 272 (6908.8) | 47 (1193.8) | 293 (7442.2) | 50 (1270.0) | 314 (7975.6) |
| 3 1/2 | 19 (482.6) | 120 (3048.0) | 27 (685.8) | 169 (4292.6) | 33 (838.2) | 206 (5232.4) | 38 (965.2) | 239 (6070.6) | 43 (1092.2) | 267 (6781.8) | 47 (1193.8) | 293 (7442.2) | 50 (1270.0) | 316 (8026.4) | 54 (1371.6) | 338 (8585.2) |
| 4 | 20 (508.0) | 128 (3251.2) | 29 (736.6) | 180 (4572.0) | 35 (889.0) | 220 (5588.0) | 41 (1041.4) | 255 (6477.0) | 45 (1143.0) | 285 (7239.0) | 50 (1270.0) | 312 (7924.8) | 54 (1371.6) | 337 (8559.8) | 57 (1447.8) | 361 (9169.4) |
| 5 | 23 (584.2) | 142 (3606.8) | 32 (812.8) | 201 (5105.4) | 39 (990.6) | 245 (6223.0) | 45 (1143.0) | 284 (7213.6) | 51 (1295.4) | 318 (8077.2) | 55 (1397.0) | 348 (8839.2) | 60 (1524.0) | 376 (9550.4) | 64 (1625.6) | 402(10210.8) |

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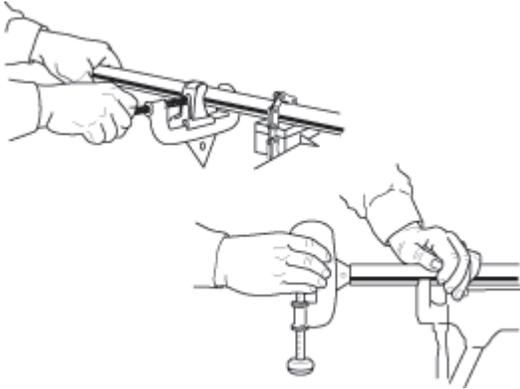
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The Fine Art of Soldering

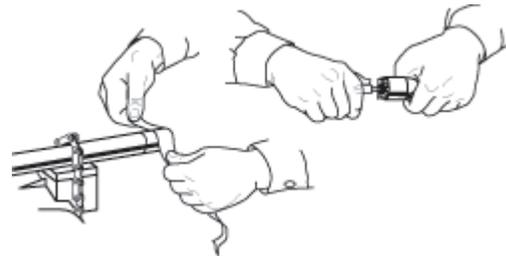
When adjoining surfaces of copper and copper alloys meet under proper conditions of cleanliness and temperature, solder will make a perfect adhesion. The strength of joint is equal to or even greater than the strength of tube alone. Surface tension seals the joint. Capillary attraction draws solder into, around, and all about the joint. It's easy to learn to make a perfect solder joint when you use NIBCO® fittings.

WITH 95-5 SOLDER AND INTERMEDIATELY CORROSIVE FLUX

1. Cut tube end square, ream, burr and size.



2. Use sand cloth or steel wire brush to clean tube and cup to a bright metal finish.



3. Apply solder flux to outside of tube and inside of cup of fitting carefully so that surfaces to be joined are completely covered. **Use flux sparingly.**



4. Apply flame to the fitting to heat tube and solder cup of fitting until solder melts when placed at joint of tube and fitting.



5. Remove flame and feed solder into the joint at one or two points until a ring of solder appears at the end of the fitting. The correct amount of solder is approximately equal to 1½ the diameter of the fitting... ¾" (20mm) solder for ½" fitting, etc.



6. Remove excess solder with a small brush or wiping cloth while the solder is plastic.



NOTE: the installer is responsible for proper soldering and installation and must follow industry best practices when soldering components.

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The Fine Art of Brazing

Best results will be obtained by a skilled operator employing the step-by-step brazing technique that follows:

1. The tube should be cut to desired length with a square cut, preferably in a square-end sawing vise. The cutting wheel of the type specifically designed for cutting copper tube will also do a satisfactory job. The tube should be the exact length needed, so that the tube will enter the cup of the fitting all the way to the shoulder of the cup. Remove all slivers and burrs left from cutting the tube, by reaming and filing, both inside and outside.

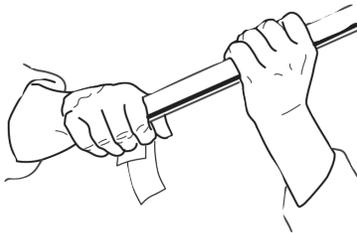
2. To make a proper brazing joint, the clearance between the solder cup and the tube should be approximately 0.001" to 0.010" (0.0254mm to 0.254mm). Maintaining a good fit on parts to be brazed ensures:

Ease of Application — Excessively wide tolerances tend to break capillary force; and, as a result the alloy will either fail to flow throughout the joint or may flush out of the joint.

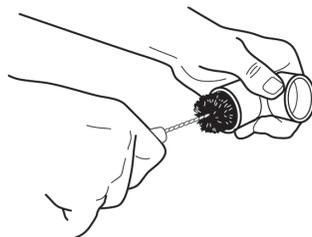
Corrosion Resistance — There is also a direct relation between the corrosion resistance of a joint and the clearance between members.

Economy — If brazing alloys are to be used economically, they, of necessity, must be applied in the joint proper and in minimum quantities, using merely enough alloy to fill the area between the members.

3. The surfaces to be joined must be clean and free from oil, grease and heavy oxides. The end of the tube need be cleaned only for a distance slightly more than it is to enter the cup. Special wire brushes designed to clean tube ends may be used, but they should be carefully used so that an excessive amount of metal will not be removed from the tube. Fine sand cloth or emery cloth may also be used with the same precautions. The cleaning should not be done with steel wool, because of the likelihood of leaving small slivers of the steel or oil in the joint.



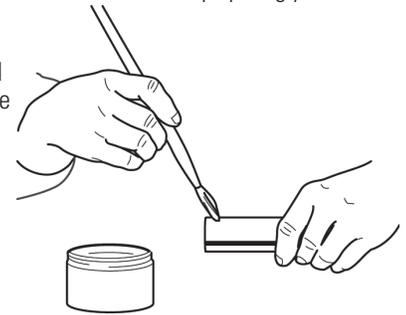
4. The cup of the fitting should be cleaned by methods similar to those used for the tube end, and care should be observed in removing residues of the cleaning medium. Attempting to braze a contaminated or an improperly cleaned surface will result in an unsatisfactory joint. Brazing alloys will not flow over or bond to oxides; and oily or greasy surfaces tend to repel



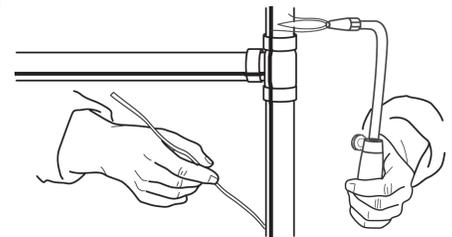
fluxes, leaving bare spots which will oxidize, resulting in voids and inclusions.

5. Flux should be applied to the tube and solder cup sparingly and in a fairly thin consistency. Avoid flux on areas not cleaned. Particularly avoid getting excess flux into the inside of the tube itself. Flux has three principal functions to perform:

- A. It prevents the oxidation of the metal surfaces during the heating operation by excluding oxygen.
- B. It absorbs and dissolves residual oxides that are on the surface and those oxides which may form during the heating operation.
- C. It assists in the flow of the alloy by presenting a clean nascent surface for the melted alloy to flow over. In addition, it is an excellent temperature indicator, especially if an indicating flux is used.



6. Immediately after fluxing, the parts to be brazed should be assembled. If fluxed parts are allowed to stand, the water in the flux will evaporate, and dried flux is liable to flake off, exposing the metal surfaces to oxidation from the heat. Assemble the joint by inserting the tube into the cup, hard against the stop. The assembly should be firmly supported so that it will remain in alignment during the brazing operation.



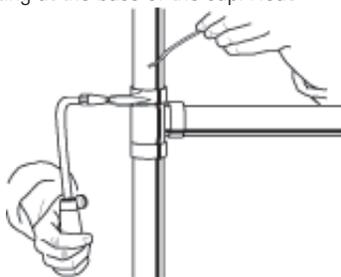
NOTE: the installer is responsible for proper brazing and installation and must follow industry best practices when brazing components.

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7. Brazing is started by applying heat to the parts to be joined. The preferred method is by the oxyacetylene flame. Propane and other gases are sometimes used on smaller sizes. A slightly reducing flame should be used, with a slight feather on the inner blue cone; the outer portion of the flame, pale green. Heat the tube first, beginning at about one inch from the edge of the fitting. Sweep the flames around the tube in short strokes up and down at right angles to the run of the tube. It is very important that the flame be in continuous motion and should not be allowed to remain on any one point to avoid burning through the tube. Generally, the flux may be used as a guide as to how long to heat the tube, continuing heating after the flux starts to bubble or work, and until the flux becomes quiet and transparent, like clear water. The flux will pass through four stages:

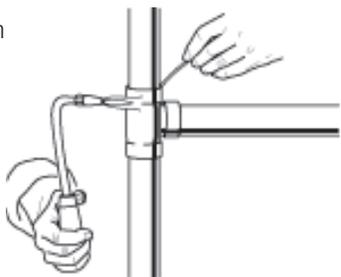
- A. At 212°F (100°C) the water boils off.
- B. At 600°F (315.6°C) the flux becomes white and slightly puffy and starts to work.
- C. At 800°F (426.7°C) it lays against the surface and has a milky appearance.
- D. At 1100°F (593.3°C) it is completely clear and active and has the appearance of water.

8. Now switch the flame to the fitting at the base of the cup. Heat uniformly, sweeping the flame from the fitting to the tube until the flux on the fitting becomes quiet. Avoid excessive heating of cast fittings.

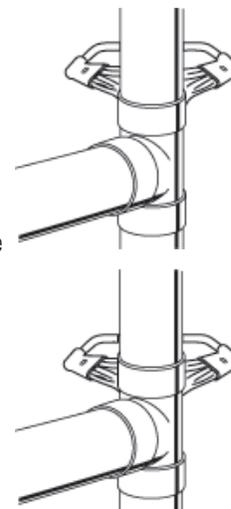


9. When the flux appears liquid and transparent on both the tube and the fitting, start sweeping the flame back and forth along the axis of the joint to maintain heat on the parts to be joined, especially toward the base of the cup of the fitting. The flame must be kept moving to avoid burning the tube or the fitting.

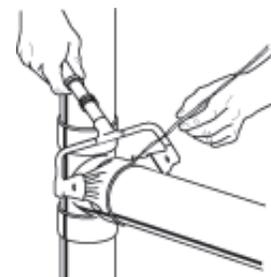
10. Apply the brazing wire or rod at a point where the tube enters the socket of the fitting. The temperature of the joint should be hot enough to melt the brazing alloy. Keep the flame away from the rod or wire as it is fed into the joint. Keep both the fitting and the tube heated by moving the flame back and forth from one to the other as the alloy is drawn into the joint. When the proper temperature is reached, the alloy will flow readily into the space between the tube outer wall and the fitting socket, drawn in by the natural force of capillary attraction. When the joint is filled, a continuous fillet of brazing alloy will be visible completely around the joint. Stop feeding as soon as the joint is filled.



NOTE: For tubing one inch and larger, it is difficult to bring the whole joint up to heat at one time. It frequently will be found desirable to use a double-tip torch to maintain the proper temperature over the larger area. A mild pre-heating of the whole fitting is recommended. The heating then can proceed as in steps 7, 8, 9, and 10. If difficulty is encountered in getting the whole joint up to heat at one time, then when the joint is nearly up to the desired temperature the alloy is concentrated in a limited area. At the brazing temperature the alloy is fed into the joint and the torch is then moved to an adjacent area and the operation carried on progressively all around the joint.



HORIZONTAL JOINTS — When making horizontal joints, it is preferable to start applying the brazing alloy at the 5 o'clock position, then move around to the 7 o'clock position and then move up the sides to the top of the joint, making sure that the operations overlap.



VERTICAL JOINTS — On vertical joints, it is immaterial where the start is made. If the opening of the cup is pointed down, care should be taken to avoid overheating the tube, as this may cause the alloy to run down the tube. If this condition is encountered, take the heat away and allow the alloy to set. Then reheat the solder cup of the fitting to draw up the alloy.

After the brazing alloy has set, remove residual flux from the joint area as it is corrosive and presents an unclean appearance and condition. Hot water or steam and a soft cloth should be used. Wrot fittings may be chilled; however it is advisable to allow cast fittings to cool naturally to some extent before applying a swab. All flux must be removed before inspection and pressure testing.



NOTE: the installer is responsible for proper brazing and installation and must follow industry best practices when brazing components.

TROUBLE SPOTS

If the alloy fails to flow or has a tendency to ball up, it indicates oxidation on the metal surfaces, or insufficient heat on the parts to be joined. If work starts to oxidize during heating, it indicates too little flux, or a flux of too thin consistency. If the brazing alloy refuses to enter the joint and tends to flow over the outside of either member of the joint, it indicates this member is overheated, or the other is underheated, or both. In both cases, operations should be stopped and the joints disassembled, recleaned and fluxed.

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Frequently Asked Questions

Q: What is the pressure rating of a given fitting?

A: Fittings are rated per Table 1 of ASME B16.22. The system rated pressure shall be the lowest of the fitting, tube or joint.

Q: When copper fails in a system, what is the problem?

A: MOST COMMON:

1. Velocity – fluid is moving too fast. Recommendation: 2-3 fps (0.0508-0.0762 m/s) hot water 140°F, 5-8 fps (0.127-0.2032 m/s) cold water.
2. Turbulence – burrs left on the cut tubing causes a tumbling effect causing localized erosion and eventual failure.
3. Aggressive Waters – tend to cause pitting or green staining of fixtures. Aggressive, hard well waters that cause pitting typically are found to have total dissolved solids including sulfates and chlorides, a pH in the range of 7.2 to 7.8, a high content of carbon dioxide gas and the presence of dissolved oxygen gas. Soft acidic waters that cause green staining typically tend to be more corrosive. Low alkalinity, low mineralization, pH levels lower than 8 should be avoided.

LESS COMMON:

1. Flux Corrosion – using too much flux when making joints can potentially leave residue and cause isolated corrosion. Flux should be used sparingly and system adequately flushed.
2. Electrolysis – stray (D.C.) current; inadequate grounding for the piping.
3. Sand or other solid particulates – erosion/corrosion problems can occur. Lower velocities must be maintained if solids are present in flow media.
4. Galvanic Corrosion – destruction of a material by electrochemical interaction between the environment and the material.

Q: Copper tubing wall thickness is designated “K,” “L” or “M.” What are the copper fittings applicable to?

A: Copper fittings wall thickness is determined by standards (ASME B16.22 and MSS SP-104). These standards address minimum wall thickness (per size) for the full range of copper fittings and are not intended to match tubing wall thicknesses.

Q: Can dissimilar metals (i.e., copper and iron) be joined together without use of dielectric insulators to prevent corrosion?

A: In most situations dissimilar metals (copper/iron/steel) can be joined successfully without using dielectric insulators. Factors to consider:

1. The composition of the two metals.
2. The rate of liquid flow past the two metals.
3. Chemicals in the water which could enhance or destroy protective films.
4. The relative areas of the two metals - unless the surface area of the less noble (steel) material is less than 5% of the more noble (copper) material, the need for a dielectric separator is not needed. (Failures due to galvanic corrosion are very unusual and only occur under very strict conditions.)
5. Local code requirements.

Q: What should the installer of copper unions know and do in order to assure a proper leak-free installation?

A: The following should be done:

1. Make sure the ground-joint(mating area of union's tail and thread pieces) are free of nicks and scratches.
2. Spray the ground-joint area with a food grade silicone spray or apply bees wax to enhance seating.
3. Make sure alignment of line does not put lateral stress on the ground-joint seal.
4. Make sure that excess solder (droplets) do not reach the ground-joint area.

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NIBCO® Copper Fittings Warranty

NIBCO INC. 50 YEAR LIMITED WARRANTY

Applicable to NIBCO INC. Copper Fittings

NIBCO INC. warrants each NIBCO copper fitting to be free from defects in material and workmanship under normal use and service for a period of fifty (50) years from the date of original installation.

In the event any defect in material or workmanship occurs which the owner believes is covered by this warranty, the owner should immediately contact NIBCO Technical Services, either in writing or by telephone at (888) 446-4226 or (574) 295-3000. The owner will be instructed to return said product, at the owner's expense, to NIBCO INC., or to an authorized representative for inspection. In the event said inspection discloses to the satisfaction of NIBCO INC. that said fitting is defective in material or workmanship, it will be replaced at the expense of NIBCO INC. Replacements shall be shipped free of charge to the owner. This warranty is limited to the cost of repairing or replacing the product, including reasonable and customary installation.

TO THE EXTENT PERMITTED BY APPLICABLE LAW, THIS WARRANTY SPECIFICALLY EXCLUDES INCIDENTAL AND CONSEQUENTIAL DAMAGES OF EVERY TYPE AND DESCRIPTION RESULTING FROM ANY CLAIMED DEFECT IN MATERIAL OR WORKMANSHIP, INCLUDING BUT NOT LIMITED TO, PERSONAL INJURIES AND PROPERTY DAMAGES. TO THE EXTENT PERMITTED BY APPLICABLE LAW, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE SPECIFICALLY EXCLUDED.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state and country to country.



How to Order

State quantity, figure number and size for each valve or fitting you wish to order. See individual catalog pages for specific or special product designations.

HOW MANY TO ORDER

NIBCO valves and fittings are decimal packed for your convenience in handling, shipping and stock-keeping. Number in master carton varies with item.

POLICY ON RETURNS TO FACTORY

No NIBCO valves and fittings are to be returned without prior written agreement. Transportation must be prepaid. A 20% charge will be made to cover cost of rehandling and reinspection.

To the best of our knowledge, the information contained in this publication is accurate. However, NIBCO does not assume any liability whatsoever for the accuracy or completeness of such information. Final determinations of the suitability of any information or product for the use to be contemplated is the sole responsibility of the user. The manner of that use, and whether there is any infringement of patents, is also the sole responsibility of the user.

TECHNICAL ASSISTANCE

Engineers, contractors, wholesalers or manufacturers may obtain special or technical assistance from any factory representative of NIBCO. Write, fax or phone.

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World Headquarters
1516 Middlebury Street
Elkhart, IN 46516-4740
USA

PH: 1.574.295.3000 or 1.888.446.4226
FAX: 1.574.295.3307 or 1.888.336.4226

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NIBCO pres@system®



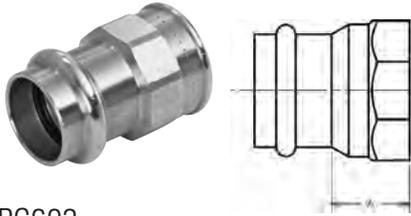
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ADAPTERS



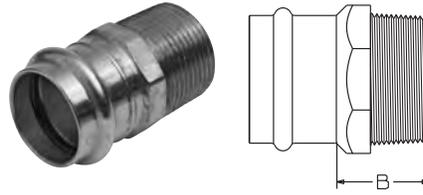
PC603
Adapter P x F – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|---------------|----------------------|---------------------------------|
| 1/2 | .103 | 1 ³ / ₁₆ |
| 1/2 x 3/8 | .081 | 2 ¹ / ₃₂ |
| 1/2 x 3/4 | .151 | 3 ¹ / ₃₂ |
| 3/4 | .158 | 2 ⁷ / ₃₂ |
| 3/4 x 1/2 | .153 | 2 ⁵ / ₃₂ |
| 1 | .237 | 1 ⁵ / ₁₆ |
| 1 x 1/2 | .172 | 3/4 |
| 1 x 3/4 | .217 | 1 ³ / ₁₆ |
| 1 x 1 1/4 | .436 | 1 ³ / ₁₆ |
| 1 1/4 | .372 | 1 ¹ / ₁₆ |
| 1 1/4 x 1 | .359 | 1 ¹ / ₁₆ |
| 1 1/4 x 1 1/2 | .425 | 1 ⁷ / ₃₂ |
| 1 1/2 | .518 | 1 ¹ / ₁₆ |
| 1 1/4 x 2 | .276 | 1 |
| 1 1/2 x 1 1/4 | .515 | 1 |
| 2 | .672 | 1 |
| 2 1/2 | 1.222 | 1 ¹³ / ₃₂ |
| 3 | 1.756 | 1 ²³ / ₃₂ |
| 4 | 3.238 | 1 ⁷ / ₈ |



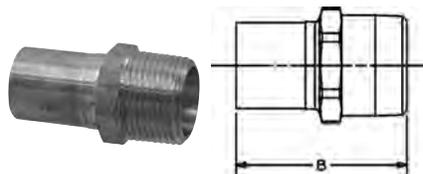
PC603-2
Extended Adapter FTG x F – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. B INCHES |
|-------------|----------------------|---------------------------------|
| 1/2 x 3/8 | 0.064 | 1 ¹⁷ / ₃₂ |
| 1/2 | 0.096 | 1 ³ / ₄ |
| 1/2 x 3/4 | 0.132 | 1 ²⁷ / ₃₂ |
| 3/4 x 1/2 | 0.107 | 1 ²⁵ / ₃₂ |
| 3/4 | 0.145 | 1 ⁷ / ₈ |
| 1 x 1/2 | 0.146 | 2 |
| 1 | 0.220 | 2 ¹ / ₁₆ |
| 1 1/4 x 1/2 | 0.193 | 2 ³ / ₁₆ |
| 1 1/4 | 0.289 | 2 ³ / ₈ |
| 1 1/2 | 0.431 | 2 ²¹ / ₃₂ |
| 2 | 0.683 | 2 ¹⁵ / ₁₆ |



PC604
Adapter P x M – Wrot

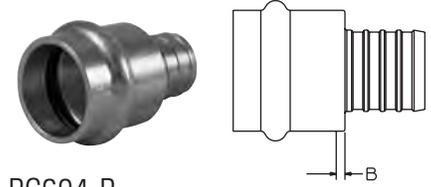
| NOM. SIZE | APPROX. NET WT./LBS. | DIM. B INCHES |
|---------------|----------------------|---------------------------------|
| 1/2 | .103 | 7/8 |
| 1/2 x 3/8 | .105 | 2 ⁷ / ₃₂ |
| 1/2 x 3/4 | .191 | 1 ¹ / ₄ |
| 3/4 | .180 | 1 ¹ / ₁₆ |
| 3/4 x 1/2 | .189 | 3 ¹ / ₃₂ |
| 3/4 x 1 | .268 | 1 ³ / ₁₆ |
| 1 | .255 | 1 ³ / ₃₂ |
| 1 x 3/4 | .253 | 1 ¹ / ₃₂ |
| 1 x 1 1/4 | .457 | 1 ¹⁷ / ₃₂ |
| 1 1/4 | .467 | 1 ¹³ / ₃₂ |
| 1 1/4 x 1 | .335 | 1 ³ / ₁₆ |
| 1 1/4 x 1 1/2 | .537 | 1 ¹ / ₂ |
| 1 1/2 | .696 | 1 ¹ / ₂ |
| 1 1/2 x 1 1/4 | .603 | 1 ³ / ₈ |
| 1 1/2 x 2 | .784 | 1 ⁷ / ₁₆ |
| 2 | .856 | 1 ⁷ / ₁₆ |
| 2 x 1 1/2 | 1.087 | 1 ¹⁹ / ₃₂ |
| 2 1/2 | 1.322 | 1 ²⁷ / ₃₂ |
| 3 | 2.104 | 2 ¹ / ₈ |
| 4 | 3.298 | 2 ⁹ / ₃₂ |



PC604-2
Extended Adapter FTG x M – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. B INCHES |
|-----------|----------------------|---------------------------------|
| 1/2 x 3/8 | 0.056 | 1 ³ / ₄ |
| 1/2 | 0.101 | 1 ²⁹ / ₃₂ |
| 1/2 x 3/4 | 0.145 | 2 ¹ / ₁₆ |
| 3/4 x 1/2 | 0.100 | 1 ¹⁵ / ₁₆ |
| 3/4 | 0.136 | 2 ¹ / ₁₆ |
| 1 x 3/4 | 0.175 | 2 ¹ / ₁₆ |
| 1 | 0.243 | 2 ⁵ / ₁₆ |
| 1 1/4 | 0.408 | 2 ¹⁷ / ₃₂ |
| 1 1/2 | 0.530 | 2 ⁷ / ₈ |
| 2 | 0.782 | 3 ¹¹ / ₃₂ |

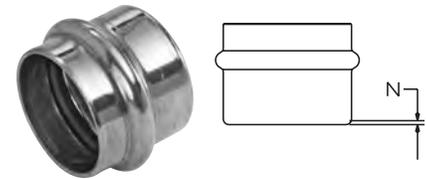
ADAPTERS (Cont.)



PC604-P
Adapter PEX x P – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. B INCHES |
|-----------|----------------------|---------------|
| 1/2 x 1/2 | .055 | 1/8 |
| 1/2 x 3/4 | .108 | 7/32 |
| 3/4 x 1/2 | .057 | 3/32 |
| 3/4 x 3/4 | .108 | 5/32 |
| 1 x 1 | .148 | 5/32 |

CAPS

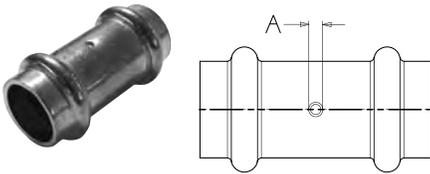


PC617
Cap P – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. N INCHES |
|-----------|----------------------|---------------|
| 1/2 | .046 | 5/32 |
| 3/4 | .087 | 5/32 |
| 1 | .125 | 1/8 |
| 1 1/4 | .171 | 3/32 |
| 1 1/2 | .314 | 3/32 |
| 2 | .493 | 3/32 |
| 2 1/2 | .476 | 7/32 |
| 3 | .713 | 7/32 |
| 4 | 1.491 | 1/4 |

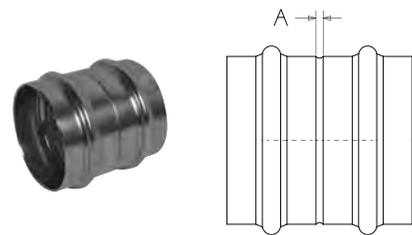
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COUPLINGS



PC600-DS
Coupling P x P – Wrot

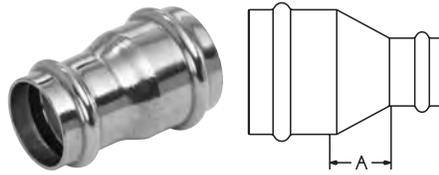
| NOM. SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|-----------|----------------------|---------------|
| 1/2 | .083 | 3/16 |
| 3/4 | .157 | 5/32 |
| 1 | .198 | 5/32 |
| 1 1/4 | .271 | 5/32 |
| 1 1/2 | .530 | 3/16 |
| 2 | .691 | 5/32 |
| 2 1/2 | .669 | 1/8 |
| 3 | .979 | 1/8 |
| 4 | 2.134 | 7/32 |



PC600-RS
Coupling P x P – Wrot

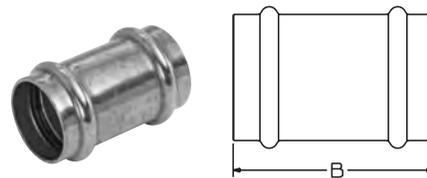
| NOM. SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|-----------|----------------------|---------------|
| 2 1/2 | .688 | 1/8 |
| 3 | .979 | 1/8 |
| 4 | 2.134 | 7/32 |

COUPLINGS (Cont.)



PC600-R
Reducing Coupling P x P – Wrot

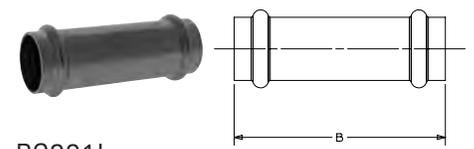
| NOM. SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|---------------|----------------------|---------------|
| 3/4 x 1/2 | .121 | 1/4 |
| 1 x 1/2 | .139 | 7/16 |
| 1 x 3/4 | .184 | 13/32 |
| 1 1/4 x 3/4 | .245 | 1/2 |
| 1 1/4 x 1 | .231 | 7/16 |
| 1 1/2 x 3/4 | .382 | 15/32 |
| 1 1/2 x 1 | .370 | 13/32 |
| 1 1/2 x 1 1/4 | .399 | 9/32 |
| 2 x 3/4 | .516 | 29/32 |
| 2 x 1 | .552 | 11/16 |
| 2 x 1 1/4 | .570 | 11/16 |
| 2 x 1 1/2 | .662 | 7/16 |
| 2 1/2 x 1 | .620 | 31/32 |
| 2 1/2 x 1 1/4 | .644 | 1 |
| 2 1/2 x 1 1/2 | .678 | 23/32 |
| 2 1/2 x 2 | .699 | 11/32 |
| 3 x 1 1/2 | .956 | 1 1/16 |
| 3 x 2 | 1.032 | 23/32 |
| 3 x 2 1/2 | .951 | 1/2 |
| 4 x 2 | 1.949 | 1 5/32 |
| 4 x 2 1/2 | 1.807 | 1 |
| 4 x 3 | 1.960 | 27/32 |



PC601 (No Stop)
Repair Coupling P x P – Wrot

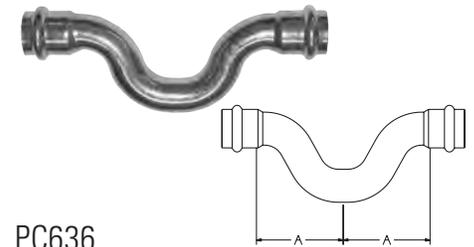
| NOM. SIZE | APPROX. NET WT./LBS. | DIM. B INCHES |
|-----------|----------------------|---------------|
| 1/2 | .082 | 1 3/4 |
| 3/4 | .157 | 2 1/4 |
| 1 | .190 | 2 1/4 |
| 1 1/4 | .271 | 2 15/32 |
| 1 1/2 | .511 | 3 11/32 |
| 2 | .691 | 3 5/8 |
| 2 1/2 | .669 | 2 15/16 |
| 3 | .979 | 3 5/16 |
| 4 | 1.878 | 4 5/16 |

COUPLINGS (Cont.)



PC601L
Extended Repair Coupling P x P

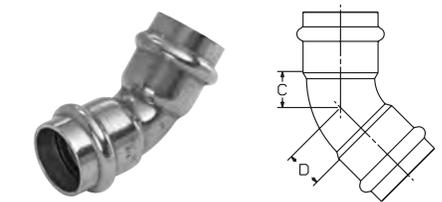
| NOM. SIZE | APPROX. NET WT./LBS. | DIM. B INCHES |
|-----------|----------------------|---------------|
| 1/2 | 0.1250 | 2 29/32 |
| 3/4 | 0.2200 | 3 9/32 |
| 1 | 0.3050 | 3 21/32 |
| 1 1/4 | 0.4090 | 4 1/16 |
| 1 1/2 | 0.7150 | 4 21/32 |
| 2 | 1.0230 | 5 1/4 |



PC636
Crossover Coupling P x P – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|-----------|----------------------|---------------|
| 1/2 | .222 | 2 5/32 |

ELBOWS

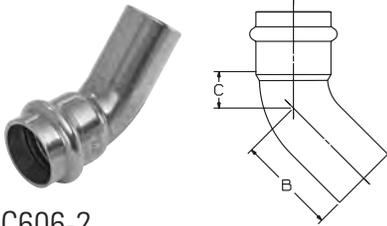


PC606
45° Elbow P x P – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. C INCHES | DIM. D INCHES |
|-----------|----------------------|---------------|---------------|
| 1/2 | .092 | 3/8 | 3/8 |
| 3/4 | .181 | 1/2 | 1/2 |
| 1 | .251 | 5/8 | 5/8 |
| 1 1/4 | .403 | 25/32 | 25/32 |
| 1 1/2 | .666 | 15/16 | 15/16 |
| 2 | 1.063 | 1 3/16 | 1 3/16 |
| 2 1/2 | 1.041 | 29/32 | 29/32 |
| 3 | 1.536 | 1 1/8 | 1 1/8 |
| 4 | 3.375 | 1 11/16 | 1 11/16 |

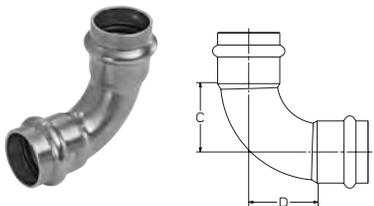
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ELBOWS (Cont.)



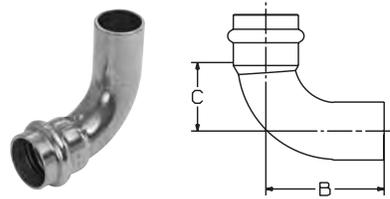
PC606-2
45° Elbow Ftg x P – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. B INCHES | DIM. C INCHES |
|-----------|----------------------|---------------------------------|---------------------------------|
| 1/2 | .094 | 1 ⁵ / ₁₆ | 7/ ₁₆ |
| 3/4 | .171 | 1 ¹³ / ₃₂ | 17/ ₃₂ |
| 1 | .248 | 1 ¹⁷ / ₃₂ | 9/ ₁₆ |
| 1 1/4 | .368 | 1 ³ / ₄ | 11/ ₁₆ |
| 1 1/2 | .673 | 2 ⁵ / ₁₆ | 13/ ₁₆ |
| 2 | 1.057 | 2 ⁵ / ₈ | 1 |
| 2 1/2 | 1.050 | 2 ³ / ₁₆ | 29/ ₃₂ |
| 3 | 1.526 | 2 ¹⁹ / ₃₂ | 1 ⁵ / ₃₂ |
| 4 | 3.284 | 3 ³ / ₃₂ | 1 ¹⁷ / ₃₂ |



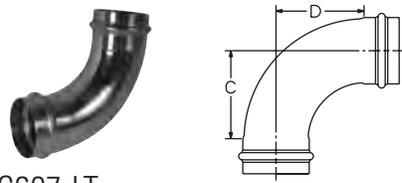
PC607
90° Elbow P x P – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. C INCHES | DIM. D INCHES |
|-----------|----------------------|---------------------------------|---------------------------------|
| 1/2 | .110 | 2 ³ / ₃₂ | 2 ³ / ₃₂ |
| 3/4 | .223 | 1 ³ / ₃₂ | 1 ³ / ₃₂ |
| 3/4 x 1/2 | .201 | 1 ¹ / ₃₂ | 1 ⁵ / ₃₂ |
| 1 | .331 | 1 ⁷ / ₁₆ | 1 ⁷ / ₁₆ |
| 1 x 3/4 | .321 | 1 ⁵ / ₁₆ | 1 ⁷ / ₁₆ |
| 1 1/4 | .528 | 1 ²⁷ / ₃₂ | 1 ²⁷ / ₃₂ |
| 1 1/2 | .895 | 2 ⁷ / ₃₂ | 2 ⁷ / ₃₂ |
| 2 | 1.480 | 2 ¹⁵ / ₁₆ | 2 ¹⁵ / ₁₆ |
| 2 1/2 | 1.224 | 1 ⁵ / ₈ | 1 ⁵ / ₈ |
| 3 | 1.900 | 2 | 2 |
| 4 | 3.935 | 2 ¹⁵ / ₃₂ | 2 ¹⁵ / ₃₂ |



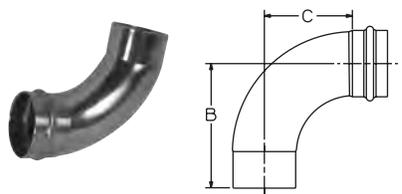
PC607-2
90° Elbow Ftg x P – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. B INCHES | DIM. C INCHES |
|-----------|----------------------|---------------------------------|---------------------------------|
| 1/2 | .110 | 1 ²¹ / ₃₂ | 2 ⁷ / ₃₂ |
| 3/4 | .219 | 2 ⁷ / ₃₂ | 1 ¹ / ₁₆ |
| 1 | .319 | 2 ¹ / ₂ | 1 ¹³ / ₃₂ |
| 1 1/4 | .490 | 3 ³ / ₃₂ | 1 ²⁹ / ₃₂ |
| 1 1/2 | .871 | 3 ¹⁵ / ₁₆ | 2 ⁷ / ₃₂ |
| 2 | 1.474 | 4 ¹⁷ / ₃₂ | 2 ²⁹ / ₃₂ |
| 2 1/2 | 1.356 | 3 ⁷ / ₃₂ | 1 ¹⁹ / ₃₂ |
| 3 | 2.065 | 3 ¹³ / ₁₆ | 2 |
| 4 | 3.920 | 4 ³ / ₄ | 2 ¹⁵ / ₃₂ |



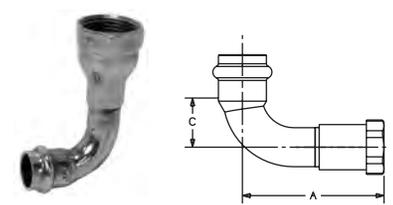
PC607-LT
90° Long Radius Elbow
P x P – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. C INCHES | DIM. D INCHES |
|-----------|----------------------|---------------------------------|---------------------------------|
| 2 1/2 | 2.066 | 3 ¹¹ / ₁₆ | 3 ¹¹ / ₁₆ |
| 3 | 2.810 | 4 ¹ / ₃₂ | 4 ¹ / ₃₂ |
| 4 | 5.696 | 5 ¹ / ₄ | 5 ¹ / ₄ |



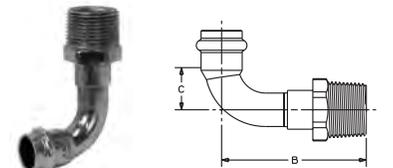
PC607-2-LT
90° Long Radius Elbow
Ftg x P - Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. B INCHES | DIM. C INCHES |
|-----------|----------------------|--------------------------------|---------------------------------|
| 2 1/2 | 2.114 | 5 ⁷ / ₃₂ | 3 ¹¹ / ₁₆ |
| 3 | 3.037 | 5 ³ / ₄ | 4 ¹ / ₃₂ |



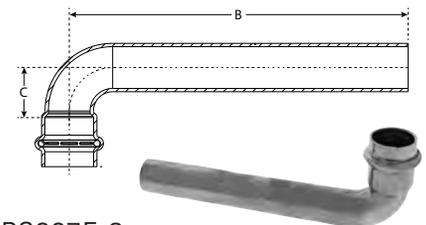
PC607-3
90° Elbow P x F - Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. A INCHES | DIM. C INCHES |
|-----------|----------------------|---------------------------------|---------------------------------|
| 1/2 | .191 | 2 ¹ / ₂ | 2 ⁵ / ₃₂ |
| 1/2 x 3/8 | .148 | 2 ⁷ / ₃₂ | 2 ⁵ / ₃₂ |
| 1/2 x 3/4 | .243 | 2 ¹¹ / ₁₆ | 2 ⁵ / ₃₂ |
| 3/4 | .361 | 3 ³ / ₃₂ | 1 ¹ / ₁₆ |
| 3/4 x 1/2 | .321 | 2 ¹³ / ₁₆ | 1 ¹ / ₁₆ |
| 1 | .513 | 3 ¹⁵ / ₃₂ | 1 ¹³ / ₃₂ |
| 1 1/4 | .892 | 4 ³ / ₁₆ | 1 ²⁷ / ₃₂ |
| 1 1/2 | 1.314 | 5 ¹ / ₁₆ | 2 ⁷ / ₃₂ |
| 2 | 2.109 | 5 ⁵ / ₈ | 2 ²⁹ / ₃₂ |



PC607-4
90° Elbow P x M - Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. B INCHES | DIM. C INCHES |
|-----------|----------------------|---------------------------------|---------------------------------|
| 1/2 | .183 | 2 ⁹ / ₃₂ | 2 ⁵ / ₃₂ |
| 1/2 x 3/4 | .245 | 2 ²¹ / ₃₂ | 2 ⁵ / ₃₂ |
| 3/4 | .373 | 3 | 1 ¹ / ₁₆ |
| 3/4 x 1/2 | .340 | 3 ¹ / ₁₆ | 1 ¹ / ₁₆ |
| 1 | .521 | 3 ³ / ₈ | 1 ¹ / ₁₆ |
| 1 1/4 | .926 | 4 ¹ / ₃₂ | 1 ²⁷ / ₃₂ |
| 1 1/2 | 1.433 | 4 ²⁹ / ₃₂ | 2 ⁷ / ₃₂ |
| 2 | 2.205 | 5 ⁵ / ₈ | 2 ²⁹ / ₃₂ |

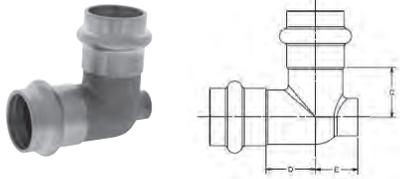


PC607E-2
Extended Elbow P x FTG – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. B INCHES | DIM. C INCHES |
|-----------|----------------------|-------------------------------|--------------------------------|
| 3/4 | .407 | 6 ¹ / ₈ | 2 ⁹ / ₃₂ |

Visit our website for the most current information.

ELBOWS (Cont.)



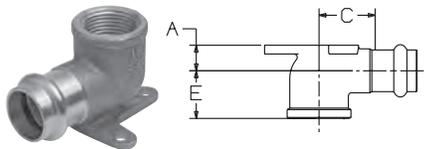
PC705-D
Vent Elbow P x P – Forged Brass

| NOM. SIZE | APPROX. NET WT. LBS. | DIMENSIONS INCHES | | |
|-----------|----------------------|-------------------|-------|-------|
| | | C | D | E |
| 1/2 | .010 | 19/32 | 19/32 | 9/16 |
| 3/4 | .010 | 3/4 | 3/4 | 11/16 |



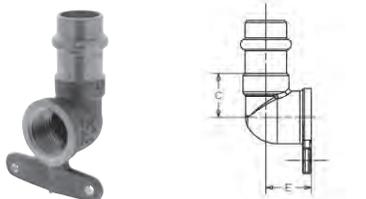
PC605
Stiffener – Wrot

| NOM. SIZE | APPROX. NET WT. LBS. |
|-----------|----------------------|
| 3/4 | .043 |



PC707-3-5-LF
90° Drop Elbow P x F – Cast
*Lead Free

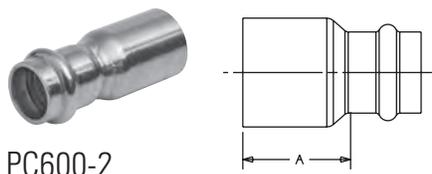
| NOM. SIZE | APPROX. NET WT. LBS. | DIMENSIONS INCHES | | |
|-----------|----------------------|-------------------|-------|-------|
| | | A | C | E |
| 1/2 | .252 | 17/32 | 7/8 | 27/32 |
| 3/4 | .588 | 23/32 | 1 5/8 | 31/32 |



PC707-3-5-A
Hi-Ear Elbow P x F – Cast *Lead Free

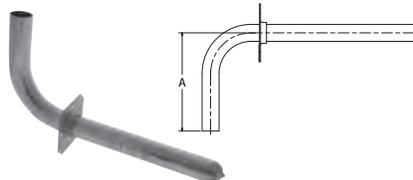
| NOM. SIZE | APPROX. NET WT. LBS. | DIM. C INCHES | DIM. E INCHES |
|-----------|----------------------|---------------|---------------|
| 1/2 | .192 | 7/8 | 27/32 |

FITTING REDUCERS



PC600-2
Fitting Reducer Ftg x P – Wrot

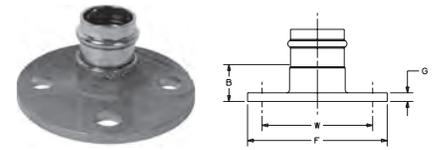
| NOM. SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|---------------|----------------------|---------------|
| 1/2 | .610 | 2 1/32 |
| 3/4 x 1/2 | .092 | 1 7/16 |
| 3/4 | .126 | 31/32 |
| 1 x 1/2 | .123 | 1 7/16 |
| 1 x 3/4 | .151 | 1 13/32 |
| 1 | .162 | 1 1/8 |
| 1 1/4 x 1/2 | .155 | 1 19/32 |
| 1 1/4 x 3/4 | .175 | 1 13/32 |
| 1 1/4 x 1 | .181 | 1 7/16 |
| 1 1/4 | .215 | 1 3/16 |
| 1 1/2 x 1/2 | .243 | 2 3/32 |
| 1 1/2 x 3/4 | .248 | 1 31/32 |
| 1 1/2 x 1 | .251 | 1 13/16 |
| 1 1/2 x 1 1/4 | .251 | 1 25/32 |
| 1 1/2 | .382 | 1 5/16 |
| 2 x 1/2 | .394 | 2 1/2 |
| 2 x 3/4 | .405 | 2 11/32 |
| 2 x 1 | .398 | 2 7/32 |
| 2 X 1 1/4 | .420 | 2 3/32 |
| 2 x 1 1/2 | .507 | 1 31/32 |
| 2 | .619 | 1 9/16 |
| 2 1/2 x 1 | .707 | 2 1/2 |
| 2 1/2 x 1 1/4 | .776 | 2 9/16 |
| 2 1/2 x 1 1/2 | .840 | 2 13/32 |
| 2 1/2 x 2 | .839 | 2 |
| 3 x 1 1/4 | .882 | 2 13/16 |
| 3 x 1 1/2 | 1.055 | 2 13/16 |
| 3 x 2 | 1.084 | 2 3/8 |
| 3 x 2 1/2 | .820 | 2 1/4 |
| 4 x 2 | 1.832 | 3 5/8 |
| 4 x 2 1/2 | 1.837 | 3 1/32 |
| 4 x 3 | 2.013 | 3 1/32 |



PC607-2EW Stub-Out F x S

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|-----------|----------------------|---------------|
| 1/2 | .360 | 3 5/8 |
| 3/4 | .520 | 3 15/16 |
| 1 | .740 | 6 1/16 |

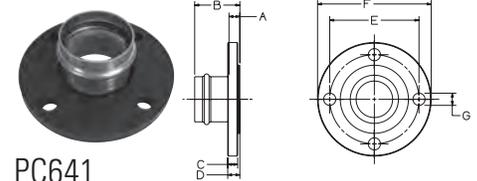
FLANGES



PC741 ⚠️
Companion Flange
P x Flange - Cast Bronze Flange/
Wrot Outlet

| NOM. SIZE | APPROX. NET WT. LBS. | DIMENSIONS INCHES | | | |
|-----------|----------------------|-------------------|-------|------|-------|
| | | B | F | G | W |
| 1 | 1.428 | 1 1/4 | 4 1/4 | 1/4 | 3 1/8 |
| 1 1/4 | 1.632 | 1 5/16 | 4 5/8 | 1/4 | 3 1/2 |
| 1 1/2 | 2.186 | 1 7/16 | 5 | 5/16 | 3 7/8 |
| 2 | 3.352 | 1 11/16 | 6 | 3/8 | 4 3/4 |

NOTE: Maximum pressure 105 psi CWP, 90 psi at 250°F. Use in U.S. drinking water applications is prohibited after January 3, 2014.



PC641
Companion Flange
P x Flange - Wrot

| NOM. SIZE | APPROX. NET WT. LBS. | DIMENSIONS INCHES | | |
|-----------|----------------------|-------------------|---------|-------|
| | | A | B | C |
| 3/4 | 1.518 | 2 1/32 | 2 17/32 | 7/16 |
| 1 | 2.013 | 1 23/32 | 2 19/32 | 1/2 |
| 1 1/4 | 2.623 | 1 21/32 | 2 21/32 | 9/16 |
| 1 1/2 | 3.342 | 1 1/2 | 2 7/8 | 5/8 |
| 2 | 4.884 | 1 15/32 | 2 11/32 | 5/8 |
| 2 1/2 | 6.418 | 3/4 | 2 25/32 | 5/8 |
| 3 | 7.409 | 15/32 | 2 15/16 | 21/32 |
| 4 | 10.920 | 2 1/32 | 3 3/8 | 23/32 |

| NOM. SIZE | DIMENSIONS INCHES | | | |
|-----------|-------------------|-------|-------|-----|
| | D | E | F | G |
| 3/4 | 9/16 | 2 3/4 | 3 7/8 | 5/8 |
| 1 | 5/8 | 3 1/8 | 4 1/4 | 5/8 |
| 1 1/4 | 1 1/16 | 3 1/2 | 4 5/8 | 5/8 |
| 1 1/2 | 25/32 | 3 7/8 | 5 | 5/8 |
| 2 | 25/32 | 4 3/4 | 6 | 3/4 |
| 2 1/2 | 3/4 | 5 1/2 | 7 | 3/4 |
| 3 | 13/16 | 6 | 7 1/2 | 3/4 |
| 4 | 1 | 7 1/2 | 9 | 3/4 |

NOTE: 4" requires (8) "G" holes equally spaced. NOTE: Mates with ANSI Class 125/150 flanges.

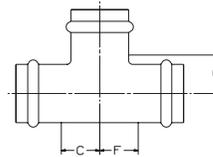
⚠️ WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

LEAD-FREE: Weighted average lead content ≤ 0.25%

Visit our website for the most current information.

TEES

PC611
Tee P x P x P – Wrot

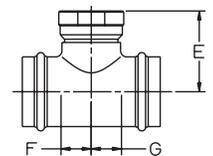


| NOM. SIZE | APPROX. NET WT. LBS. | DIMENSIONS INCHES | | |
|-----------------------|----------------------|-------------------|---------|---------|
| | | C | F | G |
| 1/2 | .176 | 23/32 | 23/32 | 15/32 |
| 1/2 x 1/2 x 3/4 | .314 | 2 1/16 | 2 1/16 | 15/16 |
| 1/2 x 1/2 x 1 | .491 | 1 7/32 | 1 7/32 | 7/8 |
| 3/4 | .320 | 25/32 | 25/32 | 21/32 |
| 3/4 x 1/2 x 1/2 | .281 | 5/8 | 29/32 | 21/32 |
| 3/4 x 1/2 x 3/4 | .320 | 21/32 | 1 1/16 | 11/16 |
| 3/4 x 3/4 x 1/2 | .276 | 21/32 | 21/32 | 21/32 |
| 3/4 x 3/4 x 1 | .461 | 1 1/32 | 1 1/32 | 29/32 |
| 1 | .501 | 7/8 | 7/8 | 29/32 |
| 1 x 1/2 x 3/4 | .400 | 23/32 | 1 1/4 | 27/32 |
| 1 x 1/2 x 1 | .513 | 13/16 | 1 5/32 | 27/32 |
| 1 x 3/4 x 1/2 | .440 | 13/16 | 1 1/16 | 15/32 |
| 1 x 3/4 x 3/4 | .459 | 25/32 | 31/32 | 13/16 |
| 1 x 3/4 x 1 | .578 | 13/16 | 1 1/16 | 7/8 |
| 1 x 1 x 1/2 | .324 | 21/32 | 21/32 | 7/8 |
| 1 x 1 x 3/4 | .388 | 3/4 | 3/4 | 27/32 |
| 1 x 1 x 1 1/4 | .723 | 1 1/8 | 1 1/8 | 7/8 |
| 1 1/4 | .759 | 1 | 1 | 15/16 |
| 1 1/4 x 1/2 x 1 1/4 | .690 | 31/32 | 1 17/32 | 31/32 |
| 1 1/4 x 1 x 1/2 | .674 | 31/32 | 1 5/32 | 15/8 |
| 1 1/4 x 3/4 x 1/2 | .682 | 15/16 | 1 9/32 | 15/8 |
| 1 1/4 x 3/4 x 3/4 | .565 | 3/4 | 1 7/32 | 1 1/32 |
| 1 1/4 x 3/4 x 1 | .709 | 31/32 | 1 1/4 | 15/16 |
| 1 1/4 x 3/4 x 1 1/4 | .698 | 31/32 | 1 9/32 | 15/16 |
| 1 1/4 x 1 x 3/4 | .753 | 27/32 | 1 3/16 | 1 13/32 |
| 1 1/4 x 1 x 1 | .725 | 31/32 | 1 7/32 | 1 9/32 |
| 1 1/4 x 1 1/4 x 1/2 | .408 | 1 | 1 | 1 17/32 |
| 1 1/4 x 1 1/4 x 3/4 | .589 | 23/32 | 23/32 | 15/16 |
| 1 1/4 x 1 1/4 x 1 | .508 | 7/8 | 7/8 | 31/32 |
| 1 1/2 | 1.179 | 15/16 | 15/16 | 1 3/32 |
| 1 1/2 x 1/2 x 1 1/2 | 1.263 | 29/32 | 1 29/32 | 1 |
| 1 1/2 x 3/4 x 3/4 | 1.101 | 29/32 | 1 13/16 | 1 3/4 |
| 1 1/2 x 1 x 3/4 | 1.217 | 15/16 | 1 3/4 | 1 13/16 |
| 1 1/2 x 1 x 1 | 1.105 | 13/16 | 1 11/16 | 1 19/32 |
| 1 1/2 x 1 x 1 1/2 | 1.146 | 27/32 | 1 21/32 | 1 1/8 |
| 1 1/2 x 1 1/4 x 3/4 | 1.164 | 31/32 | 1 5/8 | 1 7/8 |
| 1 1/2 x 1 1/4 x 1 | 1.105 | 7/8 | 1 19/32 | 1 5/8 |
| 1 1/2 x 1 1/4 x 1 1/4 | 1.160 | 15/16 | 1 9/16 | 1 19/32 |
| 1 1/2 x 1 1/2 x 1/2 | .639 | 3/8 | 3/8 | 1 1/8 |
| 1 1/2 x 1 1/2 x 3/4 | .740 | 19/32 | 1 9/32 | 1 3/32 |
| 1 1/2 x 1 1/2 x 1 | .785 | 11/16 | 1 1/16 | 1 3/16 |
| 1 1/2 x 1 1/2 x 1 1/4 | 1.262 | 7/8 | 7/8 | 1 19/32 |
| 2 | 1.771 | 1 13/32 | 1 13/32 | 1 13/32 |
| 2 x 1/2 x 2 | 1.663 | 1 13/32 | 2 1/2 | 1 7/16 |
| 2 x 1 x 1 | 1.764 | 1 13/32 | 2 1/4 | 2 7/32 |

| NOM. SIZE | APPROX. NET WT. LBS. | DIMENSIONS INCHES | | |
|-----------------------|----------------------|-------------------|---------|---------|
| | | C | F | G |
| 2 x 1 x 2 | 1.564 | 1 13/32 | 2 5/32 | 1 13/32 |
| 2 x 1 1/4 x 1 1/4 | 1.471 | 1 11/32 | 2 1/16 | 2 1/8 |
| 2 x 1 1/2 x 3/4 | 1.542 | 1 11/32 | 1 29/32 | 2 1/4 |
| 2 x 1 1/2 x 1 | 1.546 | 1 3/8 | 1 29/32 | 2 1/4 |
| 2 x 1 1/2 x 1 1/4 | 1.543 | 1 3/8 | 1 29/32 | 2 5/32 |
| 2 x 1 1/2 x 1 1/2 | 1.670 | 1 1/8 | 1 9/16 | 1 13/32 |
| 2 x 1 1/2 x 2 | 1.787 | 1 5/32 | 1 11/16 | 1 1/2 |
| 2 x 2 x 1/2 | 1.576 | 1 3/8 | 1 3/8 | 2 7/16 |
| 2 x 2 x 3/4 | 1.256 | 3/4 | 3/4 | 1 1/2 |
| 2 x 2 x 1 | 1.530 | 29/32 | 29/32 | 1 11/16 |
| 2 x 2 x 1 1/4 | 1.576 | 1 3/8 | 1 3/8 | 2 1/8 |
| 2 x 2 x 1 1/2 | 1.770 | 1 1/8 | 1 1/8 | 1 1/2 |
| 2 1/2 | 2.082 | 1 9/16 | 1 9/16 | 1 7/8 |
| 2 1/2 x 3/4 x 2 1/2 | 2.294 | 1 21/32 | 2 7/8 | 1 13/16 |
| 2 1/2 x 1 x 2 1/2 | 2.004 | 1 1/2 | 2 1/2 | 1 25/32 |
| 2 1/2 x 1 1/4 x 2 1/2 | 2.081 | 1 21/32 | 2 17/32 | 1 13/16 |
| 2 1/2 x 1 1/2 x 2 1/2 | 2.973 | 1 25/32 | 2 7/16 | 1 7/8 |
| 2 1/2 x 2 x 3/4 | 2.934 | 1 13/16 | 1 31/32 | 2 15/16 |
| 2 1/2 x 2 x 1 | 2.907 | 1 27/32 | 2 1/32 | 2 3/4 |
| 2 1/2 x 2 x 1 1/4 | 2.954 | 1 11/16 | 2 | 2 19/32 |
| 2 1/2 x 2 x 1 1/2 | 2.976 | 1 23/32 | 2 | 2 15/32 |
| 2 1/2 x 2 x 2 | 3.046 | 1 13/16 | 1 31/32 | 2 1/4 |
| 2 1/2 x 2 x 2 1/2 | 2.150 | 1 13/16 | 1 31/32 | 1 7/8 |
| 2 1/2 x 2 1/2 x 1/2 | 2.117 | 1 21/32 | 1 21/32 | 3 1/4 |
| 2 1/2 x 2 1/2 x 3/4 | 2.011 | 1 9/16 | 1 9/16 | 2 15/16 |
| 2 1/2 x 2 1/2 x 1 | 2.010 | 1 11/16 | 1 11/16 | 2 3/4 |
| 2 1/2 x 2 1/2 x 1 1/4 | 2.075 | 1 21/32 | 1 21/32 | 2 21/32 |
| 2 1/2 x 2 1/2 x 1 1/2 | 2.966 | 1 27/32 | 1 27/32 | 2 1/2 |
| 2 1/2 x 2 1/2 x 2 | 2.957 | 1 25/32 | 1 25/32 | 2 1/4 |
| 3 | 3.122 | 1 15/16 | 1 15/16 | 2 1/32 |
| 3 x 3/4 x 3 | 3.049 | 1 7/8 | 3 1/2 | 2 3/16 |
| 3 x 1 x 3 | 3.043 | 1 7/8 | 3 3/16 | 2 3/16 |
| 3 x 1 1/4 x 3 | 2.986 | 1 7/8 | 2 15/16 | 2 1/8 |
| 3 x 1 1/2 x 3 | 3.811 | 2 1/32 | 2 25/32 | 2 13/32 |
| 3 x 2 x 2 | 3.829 | 1 31/32 | 2 21/32 | 2 3/4 |
| 3 x 2 x 2 1/2 | 3.761 | 2 1/32 | 2 21/32 | 2 1/2 |
| 3 x 2 x 3 | 3.866 | 2 | 2 21/32 | 2 3/8 |
| 3 x 2 1/2 x 2 | 3.081 | 1 7/8 | 2 7/16 | 2 13/16 |
| 3 x 2 1/2 x 2 1/2 | 3.010 | 1 13/16 | 1 25/32 | 2 1/2 |
| 3 x 2 1/2 x 3 | 3.194 | 1 13/16 | 1 25/32 | 2 3/16 |
| 3 x 3 x 1/2 | 2.945 | 1 7/8 | 1 7/8 | 3 17/32 |
| 3 x 3 x 3/4 | 2.941 | 1 7/8 | 1 7/8 | 3 1/2 |
| 3 x 3 x 1 | 2.987 | 1 7/8 | 1 7/8 | 3 5/16 |
| 3 x 3 x 1 1/4 | 2.957 | 1 7/8 | 1 7/8 | 2 15/16 |
| 3 x 3 x 1 1/2 | 3.056 | 1 7/8 | 1 7/8 | 2 13/16 |

| NOM. SIZE | APPROX. NET WT. LBS. | DIMENSIONS INCHES | | |
|---------------|----------------------|-------------------|---------|---------|
| | | C | F | G |
| 3 x 3 x 2 | 3.145 | 1 7/8 | 1 7/8 | 2 11/16 |
| 3 x 3 x 2 1/2 | 3.034 | 1 15/16 | 1 15/16 | 2 1/2 |
| 4 | 7.169 | 2 13/32 | 2 13/32 | 2 17/32 |
| 4 x 2 x 4 | 7.069 | 2 3/8 | 3 19/32 | 2 19/32 |
| 4 x 2 1/2 x 4 | 6.984 | 2 3/8 | 3 25/32 | 2 23/32 |
| 4 x 3 x 2 | 6.965 | 2 3/8 | 3 9/16 | 3 25/32 |
| 4 x 3 x 2 1/2 | 6.990 | 2 3/8 | 3 9/16 | 3 29/32 |
| 4 x 3 x 3 | 7.085 | 2 3/8 | 3 9/16 | 3 1/2 |
| 4 x 3 x 4 | 6.993 | 2 3/8 | 3 23/32 | 2 23/32 |
| 4 x 4 x 1/2 | 4.328 | 1 11/32 | 1 11/32 | 3 11/32 |
| 4 x 4 x 3/4 | 4.415 | 1 11/32 | 1 11/32 | 3 5/16 |
| 4 x 4 x 1 | 4.414 | 1 11/32 | 1 11/32 | 3 1/8 |
| 4 x 4 x 1 1/4 | 4.730 | 1 7/16 | 1 7/16 | 3 3/32 |
| 4 x 4 x 1 1/2 | 7.144 | 2 11/32 | 2 11/32 | 3 31/32 |
| 4 x 4 x 2 | 7.094 | 2 11/32 | 2 11/32 | 3 13/16 |
| 4 x 4 x 2 1/2 | 6.925 | 2 3/8 | 2 3/8 | 3 29/32 |
| 4 x 4 x 3 | 7.083 | 2 3/8 | 2 3/8 | 3 1/2 |

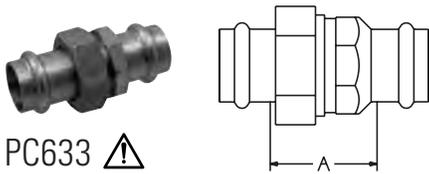
PC612
Tee P x P x F – Wrot



| NOM. SIZE | APPROX. NET WT. LBS. | DIMENSIONS INCHES | | |
|---------------------|----------------------|-------------------|--------|--------|
| | | E | F | G |
| 1/2 | .257 | 1 31/32 | 23/32 | 23/32 |
| 3/4 | .434 | 2 11/32 | 25/32 | 25/32 |
| 3/4 x 3/4 x 1/4 | .385 | 23/32 | 23/32 | 2 1/32 |
| 3/4 x 3/4 x 1/2 | .258 | 2 5/32 | 21/32 | 2 1/32 |
| 1 x 1 x 1/2 | .393 | 2 1/4 | 2 1/32 | 2 1/32 |
| 1 x 1 x 3/4 | .516 | 2 27/32 | 2 1/32 | 2 1/32 |
| 1 1/4 x 1 1/4 x 1/2 | .494 | 2 13/32 | 5/8 | 5/8 |
| 1 1/4 x 1 1/4 x 3/4 | .679 | 2 5/8 | 1 1/16 | 1 1/16 |
| 1 1/2 x 1 1/2 x 1/2 | .733 | 2 11/16 | 3/8 | 3/8 |
| 1 1/2 x 1 1/2 x 3/4 | .885 | 2 7/8 | 1 9/32 | 1 9/32 |
| 2 x 2 x 1/2 | 1.699 | 3 27/32 | 1 3/8 | 1 3/8 |
| 2 x 2 x 3/4 | 1.370 | 3 3/16 | 3/4 | 3/4 |
| 2 1/2 x 2 1/2 x 3/4 | 1.049 | 2 15/32 | 1 1/16 | 1 1/16 |
| 2 1/2 x 2 1/2 x 2 | 1.925 | 3 7/32 | 1 9/32 | 1 9/32 |
| 3 x 3 x 3/4 | 1.435 | 2 3/4 | 1 1/16 | 1 1/16 |
| 3 x 3 x 2 | 2.097 | 3 15/32 | 2 1/32 | 2 1/32 |
| 4 x 4 x 3/4 | 2.786 | 3 1/4 | 1 1/16 | 1 1/16 |
| 4 x 4 x 2 | 3.675 | 4 | 1 9/32 | 1 9/32 |

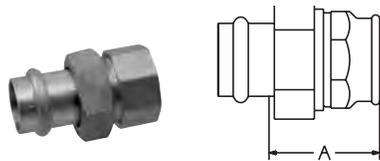
Visit our website for the most current information.

UNIONS



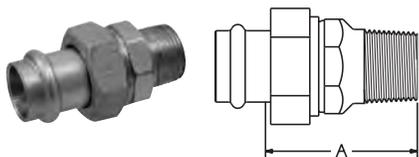
PC633 ⚠️
Union P x P – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|-----------|----------------------|---------------------------------|
| 1/2 | .383 | 1 ⁵ / ₁₆ |
| 3/4 | .527 | 1 ⁹ / ₃₂ |
| 1 | .804 | 1 ¹¹ / ₃₂ |
| 1 1/4 | 1.107 | 1 ¹⁹ / ₃₂ |
| 1 1/2 | 1.703 | 1 ²¹ / ₃₂ |
| 2 | 2.368 | 1 ²⁷ / ₃₂ |



PC633-3 ⚠️
Union P x F – Wrot

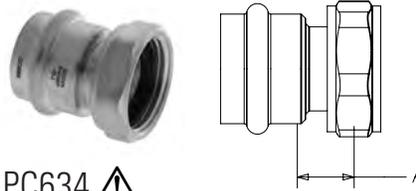
| NOM. SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|-----------|----------------------|---------------------------------|
| 1/2 | .374 | 1 ⁷ / ₁₆ |
| 3/4 | .527 | 1 ¹⁷ / ₃₂ |
| 1 | .841 | 1 ⁵ / ₈ |
| 1 1/4 | 1.178 | 1 ¹⁵ / ₁₆ |
| 1 1/2 | 1.610 | 1 ²⁹ / ₃₂ |
| 2 | 2.445 | 2 ⁵ / ₃₂ |



PC633-4 ⚠️
Union P x M – Wrot

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|-----------|----------------------|---------------------------------|
| 1/2 | .386 | 1 ¹³ / ₁₆ |
| 3/4 | .567 | 1 ²⁹ / ₃₂ |
| 1 | .842 | 2 ⁵ / ₃₂ |
| 1 1/4 | 1.316 | 2 ³ / ₈ |
| 1 1/2 | 1.756 | 2 ¹³ / ₃₂ |
| 2 | 2.789 | 2 ³ / ₄ |

UNIONS (Cont.)



PC634 ⚠️
Tailpiece P x F BSP

| NOM. SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|-----------|----------------------|--------------------------------|
| 1/2 X 1 | 0.1840 | 1 ⁵ / ₃₂ |
| 3/4 X 1 | 0.2230 | 1 ⁵ / ₃₂ |
| 1 X 1 | 0.2320 | 2 ¹ / ₃₂ |
| 1 X 1 1/4 | 0.3530 | 3 ³ / ₈ |

ACCESSORIES



EPDM Seal (leak detection)

| SIZE | PART No. | |
|-------|------------|-------------|
| 1/2 | T048352 PP | Leak Detect |
| 3/4 | T048354 PP | Leak Detect |
| 1 | T048356 PP | Leak Detect |
| 1 1/4 | T048358 PP | Leak Detect |
| 1 1/2 | T048360 PP | Leak Detect |
| 2 | T048362 PP | Leak Detect |

NOTE: Do NOT use with PC-FP600A-LF



Large Diameter EPDM Seal (leak detection)

| SIZE | PART No. | |
|-------|------------|-------------|
| 2 1/2 | T048364 PP | Leak Detect |
| 3 | T048366 PP | Leak Detect |
| 4 | T048368 PP | Leak Detect |

ACCESSORIES (Cont.)



EPDM Seal (leak detection for PC-FP600A-LF ONLY)

| SIZE | PART No. | |
|-------|------------|--------------|
| 1/2 | T048370 PP | PC-FP600A-LF |
| 3/4 | T048372 PP | PC-FP600A-LF |
| 1 | T048374 PP | PC-FP600A-LF |
| 1 1/4 | T048376 PP | PC-FP600A-LF |
| 1 1/2 | T048378 PP | PC-FP600A-LF |
| 2 | T048380 PP | PC-FP600A-LF |



Press Installation Gauge

| SIZE | PART No. |
|-----------|-----------|
| 1 1/2 - 2 | K700001PC |

⚠️ **WARNING:** This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

LEAD-FREE: Weighted average lead content ≤ 0.25%

Visit our website for the most current information.

NIBCO® Press System Bronze Ball Valves

Two-piece Body • Full Port • Bronze Trim • Blowout-Proof Stem



250 PSI/17.2 bar non-shock cold working pressure
250°F maximum operating temperature

CONFORMS TO MSS SP-110

MATERIAL LIST

| PART | SPECIFICATION |
|--------------------------|---|
| 1. Body | Bronze ASTM B584 Alloy C84400 |
| 2. Body End | Bronze ASTM B584 Alloy C84400 |
| 3. Press End Adapter (2) | Wrot Copper ASTM B75 Alloy C12200 |
| 4. Ball | Brass ASTM B16 Alloy C36000 or ASTM B283 Alloy C37700 (Chrome/Nickel Plated) |
| 5. Seat Ring (2) | Reinforced PTFE |
| 6. Boss seal o-ring (2) | EPDM |
| 7. O-Ring (2) | EPDM |
| 8. Packing | PTFE |
| 9. Pack Gland | Brass ASTM B16 Alloy C36000 |
| 10. Stem | Silicon Bronze ASTM B371 Alloy C69430 or ASTM B371 Alloy C69430 |
| 11. Handle Nut | Zinc Plated Steel |
| 12. Thrust Washer | Reinforced PTFE |
| 13. Handle Assembly | Zinc Plated Steel with Plastisol Coating |

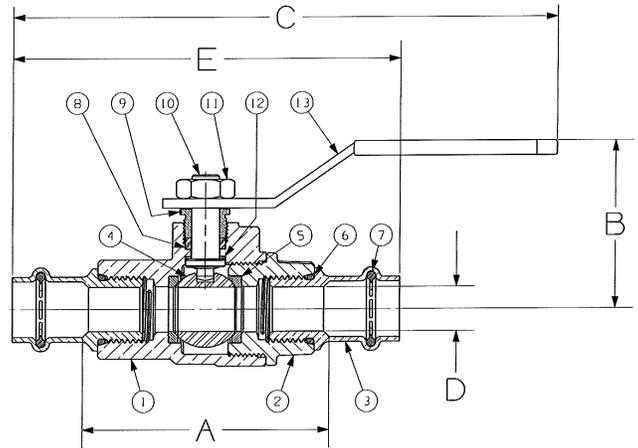


PC-585-70
Press x Press
Female End

DIMENSIONS—WEIGHTS

| SIZE | Dimensions | | | | | | Weight | | | | | | |
|--------|------------|------|-----|------|----|-------|--------|------|----|------|-----|------|------|
| | A | B | C | D | E | Lbs. | Kg. | | | | | | |
| 1/2" | 13 | 2.76 | 70 | 1.90 | 48 | 6.00 | 152 | .50 | 13 | 4.15 | 105 | .80 | .36 |
| 3/4" | 19 | 3.28 | 83 | 2.28 | 58 | 7.29 | 185 | .75 | 19 | 5.05 | 128 | 1.56 | .71 |
| 1" | 25 | 3.59 | 91 | 2.41 | 61 | 7.34 | 186 | 1.00 | 25 | 5.36 | 136 | 2.13 | 1.00 |
| 1 1/4" | 32 | 4.62 | 117 | 3.05 | 77 | 10.04 | 255 | 1.25 | 32 | 6.64 | 169 | 3.73 | 1.69 |
| 1 1/2" | 38 | 5.23 | 133 | 3.30 | 84 | 10.72 | 272 | 1.50 | 38 | 8.00 | 203 | 5.53 | 2.51 |
| 2" | 50 | 5.63 | 143 | 3.51 | 89 | 11.05 | 281 | 2.00 | 50 | 8.65 | 220 | 7.95 | 3.61 |

NIBCO® Press System ball valves are designed to meet MSS SP-110 with the exception of the end connection. Ball valves are down-rated from 600 PSI CWP to 250 PSI CWP to match the Press System. Male and female press-to-connect ends are new technology not yet covered in the current edition of this specification.



PC585-70
P x P

Visit our website for the most current information.

NIBCO® Press System Ball Valve Handle Options

A wide variety of handles are available to fulfill safety and operation requirements in various processing and manufacturing industries. The lever handle with plastic cover is standard. Other handle options are shown. Stainless steel lever handles are available, as an option, also with plastic covers. If an optional handle is desired, please indicate which one when ordering. Many of these options are field assembly only.

| | | |
|--|---|--|
|  <p>CS Standard Lever Handle</p> |  <p>CS Extended Lever Handle with Memory Stop</p> |  <p>NIB-SEAL® Handle</p> |
|  <p>CS Locking Lever Handle</p> |  <p>CS Round Handle</p> |  <p>Vertical Chain Lever</p> |
|  <p>SS Standard Lever Handle</p> |  <p>CS Extended Round Handle</p> |  <p>Horizontal Chain Lever</p> |
|  <p>SS Locking Lever Handle</p> |  <p>CS Wing Handle</p> |  <p>Memory Stop Kit</p> |
|  <p>CS Extended Lever Handle</p> | | |

Visit our website for the most current information.

NIBCO® Press System Bronze Ball Valves

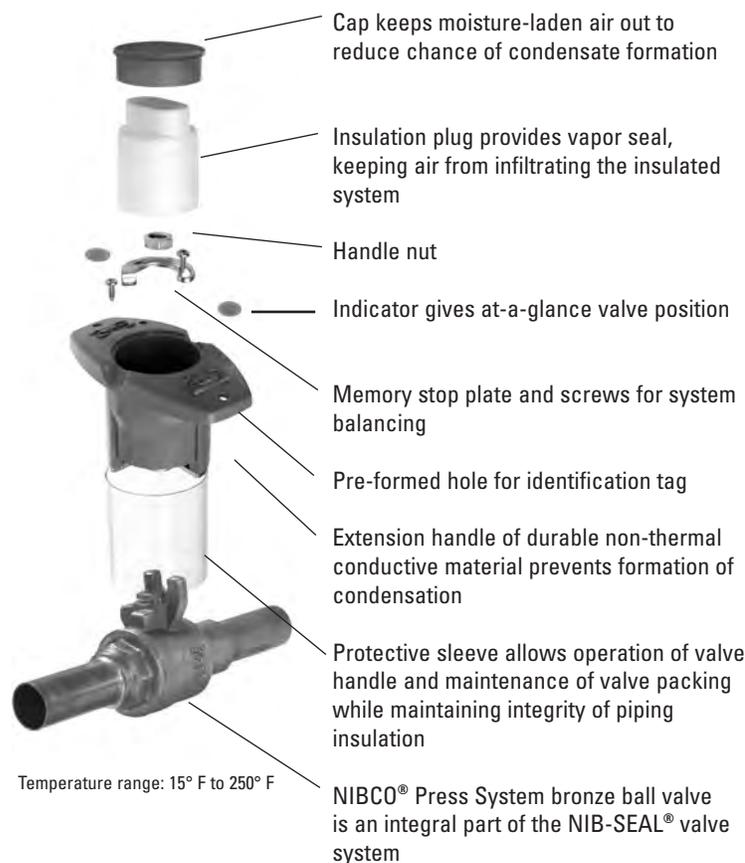
NIB-SEAL® Technical Data

NIBCO bronze ball valves installed with NIB-SEAL insulated handles are the only approach that keeps your insulated piping system completely intact.

The revolutionary NIB-SEAL bronze ball valve stops condensate cold. Its unique thermal barrier design keeps moisture from infiltrating your insulated system while preventing thermal energy loss through exposed metal handles.

Designed for new installations or retrofitting existing systems, NIB-SEAL bronze ball valves offer a wide range of advantages for typical commercial HVAC systems as well as industrial applications where insulated piping is desirable.

- Protective sleeve provides a stationary surface to affix the insulation, allowing operation and maintenance of the valve without destroying the integrity of the insulated system.
- High-strength cylindrical handle design features easy access to standard adjustable memory stop for system balancing. The valve packing is also readily accessible for routine maintenance.
- Cap and insulating plug provide a vapor seal to prevent exchange of air to maximize the efficiency of your insulated piping system.
- Position indicators allow at-a-glance determination of whether valve is in open or closed position.
- Pre-formed hole allows for convenient tagging.



US PATENT 5,236,006

Visit our website for the most current information.

NIBCO® Press System Tools

PC-280

1/2" through 4"



MATERIAL LIST

| MODEL NO. | DESCRIPTION | LBS. |
|-----------|---|-------|
| PC-280 | Pressing Tool with 2 - 18V, 3.0 Ah Lithium-ion batteries, 110V battery charger & case | 25.40 |
| PC-10S | 1/2" Standard Pressing Jaw (for PC-100 or PC-280) | 4.14 |
| PC-11S | 3/4" Standard Pressing Jaw (for PC-100 or PC-280) | 4.18 |
| PC-12S | 1" Standard Pressing Jaw (for PC-100 or PC-280) | 4.52 |
| PC-13S | 1 1/4" Standard Pressing Jaw (for PC-100 or PC-280) | 4.30 |
| PC-14S | 1 1/2" Standard Pressing Jaw (for PC-100 or PC-280) | 9.61 |
| PC-15S | 2" Standard Pressing Jaw (for PC-100 or PC-280) | 9.26 |
| PC-16S | 1/2"-1 1/4" (4 jaws) Standard Press Jaw Kit w/Case (for PC-100 or PC-280) | 25.25 |
| PC-17S | 1 1/2"-2" (2 jaws) Standard Press Jaw Kit w/Case (for PC-100 or PC-280) | 23.76 |
| PC-2 | 2 1/2" Pressing Chain w/Case (for PC-100 or PC-280) | 18.58 |
| PC-3 | 3" Pressing Chain w/Case (for PC-100 or PC-280) | 19.40 |
| PC-4 | 4" Pressing Chain w/Case (for PC-100 or PC-280) | 23.81 |
| PC-234 | 2 1/2", 3" & 4" Pressing Chain Kit (for PC-100 or PC-280) | 44.42 |
| PC-5 | PC-5 Pressing Chain Adapter Jaw (note: must be used with 2 1/2", 3" & 4" chains) | 7.01 |
| PC-7L | 18V, 3.0Ah Lithium-ion Battery (for PC-280 or PC-20M) | 1.30 |
| PC-8L | 110V Battery Charger (for PC-4ML or PC-7L) | 2.20 |
| PC-9L | AC Adapter (for PC-280 or PC-20M) | 1.70 |
| PC-280C | Plastic Replacement Case for PC-280 Tool | 7.50 |
| PC-2C | Metal Replacement Case for PC-2 or PC-3 Chain | 8.10 |
| PC-4C | Metal Replacement Case for PC-4 Chain | 8.10 |
| PC-234C | Plastic Replacement Case for PC-234 Chain Kit | 7.72 |
| PC-16SC | Metal Replacement Case for PC-16S (1/2" - 1 1/4" Jaws) | 8.10 |
| PC-17SC | Metal Replacement Case for PC-17S (1 1/2" - 2" Jaws) | 4.40 |
| PC-51 | 1/2" - 2" Deburring Tool | 0.92 |



PC-10S thru PC-15S
Standard Pressing Jaw

PC-280
Pressing Tool



PC-2 thru PC-4
Pressing Chain



PC-5
Pressing Chain Adapter Jaw



PC-7L
18V, 3.0 Ah
Lithium-ion Battery



PC-8L
110V Battery Charger



PC-51
1/2" - 2" Deburring Tool



PC-9L
AC Adapter

⚠ WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Visit our website for the most current information.

NIBCO® Press System Tools

PC-20M

1/2" through 1"

MATERIAL LIST

| MODEL NO. | DESCRIPTION | LBS. |
|-----------|--|-------|
| PC-20M | Mini Pressing Tool, 2 - 18V, 1.3 Ah Lithium-ion Batteries, 110V charger & case (NO jaws) | 11.00 |
| PC-200M | Mini Pressing Tool, 3 Jaws, 2 - 18V, 1.3 Ah Lithium-ion Batteries, 110V Charger & Case | 18.00 |
| PC-1M | 1/2" Jaw (for Mini Pressing Tool - PC-10M or PC-20M) | 2.09 |
| PC-2M | 3/4" Jaw (for Mini Pressing Tool - PC-10M or PC-20M) | 2.05 |
| PC-3M | 1" Jaw (for Mini Pressing Tool - PC-10M or PC-20M) | 2.07 |
| PC-4ML | 18V, 1.3Ah Lithium-ion Battery (for PC-20M) | 0.80 |
| PC-7L | 18V, 3.0Ah Lithium-ion Battery (for PC-280 or PC-20M) | 1.30 |
| PC-8L | 110V Battery Charger (for PC-4ML and PC-7L) | 2.20 |
| PC-9L | AC Adapter (for PC-280 or PC-20M) | 1.70 |
| PC-20MC | Plastic Replacement Case for PC-10M & PC-20M) | 4.00 |
| PC-50 | 1/2" - 1" Deburring Tool | 0.42 |



PC-20M
Mini Pressing Tool



PC-200M
Mini Pressing Tool with
1/2", 3/4" and 1" Jaws



PC-1M, 2M, 3M
Mini Pressing Jaw



PC-4ML
18V, 1.3 Ah
Lithium-ion Battery



PC-8L
110V Battery Charger



PC-50
1/2" - 1" Deburring Tool



PC-7L
18V, 3.0 Ah
Lithium-ion Battery



PC-9L
AC Adapter

WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Visit our website for the most current information.

NIBCO® Press System Tools

PC-280 & PC-20M FEATURES

TOOLS

Light Weight

PC-20M Mini: 3.7 lbs. (without jaw)
PC-280: 9.4 lbs. (without jaw)

Easy to Handle / Simple Design

Jaws rotate 350°
No calibration necessary
No complicated switches or controls
Mini: ergonomic compact design is easy to use in tight spaces

Interruptible Crimp Cycle

Safety feature prevents injuries
Can begin crimp, stop to align and level fitting / tube, and complete crimp

Battery

Can be changed during crimp cycle
Lithium-ion has short charging cycle and larger capacity

- PC-4ML: 15 minute recharge time
- PC-7L: 22 minute recharge time

AC Power Adapter

Converts the tool to electric power
Allows continuous use

Service Light

Illuminates at 10,000 cycles
Tool will not stop operating when light illuminates

- RED indicates battery charge status, service intervals, tool functions & faults
- WHITE illuminates the work area

Hydraulic Pressure Check (HPC)

An audible warning signal sounds if adequate working pressure is not achieved

PRESSING CHAINS (2 1/2" to 4" ONLY)

Uniform Crimp

Maintains proper pipe alignment

Easy to Install and Remove

Once secured to fitting, chain cannot fall off prior to crimp
Chain easily removed post crimp

Crimp Identification

Easy to identify crimp has been made from a distance

PC-100 and PC-10M Accessories

MATERIAL LIST

| MODEL NO. | DESCRIPTION | LBS. |
|-----------|---|-------|
| PC-7 | 12V, NiMH Battery - 3.0Ah for PC-100 | 1.57 |
| PC-8 | 120V Standard Battery Charger for PC-6 or PC-7 | 1.10 |
| PC-4M | 1.3 Ah NiCd 9.6V Battery for Mini Pressing Tool | 0.85 |
| PC-5M | 120V Charger for Mini Pressing Tool | 1.13 |
| PC-100C | Metal Case for PC-100 Tool | 14.30 |



PC-4M

9.6V, 1.3 Ah
NiMH Battery



PC-7

12V, 3.0 Ah
NiMH Battery



PC-8

120V Battery Charger

Visit our website for the most current information.

NIBCO® Press System Approved Tool and Jaw Compatibility Matrix

Pressing tool, jaw and chain sets are an integral part of ensuring a reliable, permanent connection between NIBCO Press System fittings, valves and copper piping. **Only use pressing tools, jaws and chain sets that have been tested and approved for use with NIBCO Press System fittings and valves.**

The following table details compatibility of **approved** pressing tools, chains and jaws with the NIBCO Press System fittings and valves:

| PRESSING TOOLS | SIZE | 1/2" - 1" | | | | | | 1/2" - 2" | | | | | | | | 2 1/2" - 4" |
|----------------|--------------------------------|--|---|--|------------------------------------|-------------------------------|---|---|--|--|---|-------------------------------------|-------------------------------|---|---------------------------------------|---|
| | | 1/2" - 1" NIBCO® Press System Mini Pressing Jaws (PC-1M, PC-2M, PC-3M) | 1/2" - 1" RIDGID® ProPress® Compact Pressing Jaws | 1/2" - 1-1/4" RIDGID® ProPress® C1 Compact Kit (C1 Actuator & Press Rings) | Rothenberger Compact Pressing Jaws | Stanley® VIRAX® Press Inserts | 1/2" - 1 1/4" Milwaukee® M12™ Pressing Jaws | 1/2" - 2" NIBCO® Press System Standard Pressing Jaws (PC-10S, PC-11S, PC-12S, PC-13S, PC-14S, PC-15S) | 1/2" - 2" RIDGID® ProPress® Standard Pressing Jaws | 1/2" - 1-1/4" RIDGID® ProPress® V1 Kit (V1 Actuator & Press Rings) | 1/2" - 2" Rothenberger Standard Pressing Jaws | 1/2" 2" REMS Standard Pressing Jaws | Stanley® VIRAX® Pressing Jaws | 1/2" - 2" Milwaukee® M18™ Pressing Jaws | 1/2" - 2" DEWALT DCE200 Pressing Jaws | 2 1/2" - 4" NIBCO® Pressing Chains (PC-2, PC-3, PC-4) |
| | NIBCO® PC-280 | — | — | — | — | — | YES | YES | YES | YES | YES | YES | — | — | YES | |
| | NIBCO® PC-100 | — | — | — | — | — | YES | YES | YES | YES | YES | YES | — | — | YES | |
| | RIDGID® 320-E | — | — | — | — | — | YES | YES | YES | — | — | — | — | — | — | |
| | RIDGID® RP 330-B | — | — | — | — | — | YES | YES | YES | — | — | — | — | — | — | |
| | RIDGID® CT400 | — | — | — | — | — | YES | YES | YES | — | — | — | — | — | — | |
| | RIDGID® RP 330-C | — | — | — | — | — | YES | YES | YES | — | — | — | — | — | — | |
| | RIDGID® RP 340 | — | — | — | — | — | — | YES | — | — | — | — | — | — | — | |
| | Rothenberger ROMAX® Pressliner | — | — | — | — | — | — | — | — | YES | — | — | — | — | — | |
| | Rothenberger ROMAX® AC ECO | — | — | — | — | — | — | — | — | YES | — | — | — | — | — | |
| | REMS Akku-Press | — | — | — | — | — | — | — | — | — | YES | — | — | — | — | |
| | REMS Power-Press | — | — | — | — | — | — | — | — | — | YES | — | — | — | — | |
| | Stanley® VIRAX® P20+ | — | — | — | — | — | — | — | — | — | — | YES | — | — | — | |
| | DEWALT DCE200 | — | — | — | — | — | YES | — | — | — | — | — | — | YES | — | |
| | NIBCO® PC-20M Mini | YES | — | — | YES | — | — | — | — | — | — | — | — | — | — | |
| | NIBCO® PC-10M Mini | YES | — | — | YES | — | — | — | — | — | — | — | — | — | — | |
| | RIDGID® 100-B Compact | — | YES | YES | — | — | — | — | — | — | — | — | — | — | — | |
| | RIDGID® RP 210-B Compact | — | YES | YES | — | — | — | — | — | — | — | — | — | — | — | |
| | RIDGID® RP 200-B | — | YES | YES | — | — | — | — | — | — | — | — | — | — | — | |
| | Rothenberger Compact | YES | — | — | YES | — | — | — | — | — | — | — | — | — | — | |
| | Stanley® VIRAX® M20+ Compact | — | — | — | — | YES | — | — | — | — | — | — | — | — | — | |
| | Milwaukee® M12™ Force Logic™ | — | — | — | — | — | YES | — | — | — | — | — | — | — | — | |
| | Milwaukee® M18™ Force Logic™ | — | — | — | — | — | — | — | — | — | — | — | YES | — | — | |

For the latest listing of approved pressing tool, jaw and chain combinations, visit nibco.com. NIBCO recommends minor tool service performed once per year and major service every three years. For technical or service assistance, contact NIBCO Technical Services 1-888-446-4226.

RIDGID® is a registered trademark of RIDGID, Inc.
 ProPress® is a registered trademark of Viega GmbH & Co
 ROMAX® is a registered trademark of ROTHENBERGER
 VIRAX® is a registered trademark of Stanley Works
 Milwaukee® is a registered trademark of Milwaukee Electric Tool Corporation
 FORCE LOGIC™ is a registered trademark of Milwaukee Electric Tool Corporation
 DEWALT® is a registered trademark of The Black & Decker Corporation

CAUTION:
 NIBCO press fittings and valves (2 1/2", 3", 4" ends) to be installed **ONLY** with NIBCO pressing tools & chains.

Visit our website for the most current information.

NIBCO® Press System — Engineering Data

Copper and Copper Alloy Fittings

Standards

O-ring seal joints are not new to the piping industry, but joining techniques like the NIBCO Press System are providing new alternatives for copper piping assembly. NIBCO has relied on its century of experience in copper and brass piping products to design the best performing and most dependable line of fittings possible.

Applications

The NIBCO Press System fittings are designed to join with ASTM B88 seamless copper water tube and 1/2", 3/4" and 1" soft copper tube in residential and commercial potable, hot, chilled and process water applications for plumbing and HVAC systems. Copper and copper alloy materials and EPDM elastomeric seals have a long history of compatibility with common chemicals used in these systems. A chemical resistance chart should always be referenced when other fluids are to be introduced.

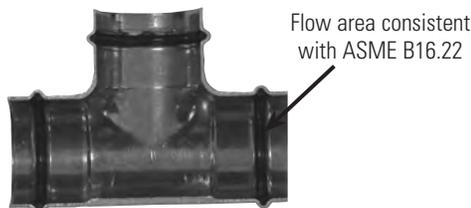
NOTE: FLUIDS CONTAINING HYDROCARBON-BASED OILS ARE NOT COMPATIBLE WITH THE EPDM SEAL.

Pressure/Temperature Limitations

-20°F to 250°F up to 200 PSIG, non-shock working pressure except where otherwise noted.

Materials:

- wrought copper
 - ◆ ASTM B75 Alloy C12200
- cast copper alloy
 - ◆ ASTM B584-12a Alloy C87600 and C84400
- elastomeric seals
 - ◆ EPDM O-rings compliant with IAPMO PS-117 and ASME B16.51



NIBCO Press fittings meet all performance requirements of ASME B16.51

NOTE: freezing weather precaution — subsequent to testing a piping system, valve should be in an open position to allow complete drainage.

Performance

The following performance tests were conducted per ASME B16.51. The fitting dimensions, materials of construction and performance tests were witnessed and verified by internationally recognized NSF. A letter of verification is available upon request:

1. Dimensional Verification
 - a. Inside diameter of press cup and waterway
 - b. Outside diameter of press cup and waterway
 - c. Wall thickness
 - d. Threaded ends conformance to ASME B1.20.1
2. Hydrostatic Minimum Burst Strength Pressure
 - a. Fitting samples hydrostatically tested to a minimum of 600 PSI (three times the rated internal working pressure) at 73°F.
3. Unrestrained Hydrostatic Pressure Test at 68°F (20°C) and 200°F (93°C)
 - a. Fitting assemblies were filled with water and pressurized to 600 PSIG at 68° and 200°F for 48 hours.
4. Static Torque
 - a. Fittings were filled with water, had a minimum torque applied and released. Each fitting was then pressurized to 400 PSIG for 48 hours.
5. Bending Test
 - a. A sample fitting was installed between two equal lengths of hard-drawn copper tubing supported six (6) feet apart. A concentrated load was applied to the center of the fitting. The 1/2" thru 2" assemblies were subjected to 600 PSIG water pressure and 2-1/2" thru 4" were subjected to 400 PSI water pressure for one (1) hour at 68°F (20°C).
6. Vacuum Pressure Test
 - a. Fittings were subjected to a vacuum pressure of 24.5 inches of mercury for one (1) hour at 68°F (20°C).
7. Cyclic Pressure Test
 - a. Fittings were subjected to a hydraulic shock pressure of 400 PSIG for 10,000 cycles.
8. Vibration Test
 - a. Fitting assemblies were subjected to a hydrostatic cyclic vibration test at 400 PSIG and 2-1/2" thru 4" were subjected to 400 PSI water pressure for 1,000,000 cycles. After cycling, the 1/2" thru 2" assemblies were pressurized to 600 PSIG for 30 minutes and thru 4" were pressurized to 400 PSI for 48 hours.
9. Thermocycling Test
 - a. Test assemblies were constructed using type L copper tube and press connect fittings. The test assemblies were subjected to flowing water at 145 psi cycled between 68°F (20°C) and 200°F (93°C) for a period of 15 minutes at each temperature for nominal size 2" and smaller. Nominal size 2 1/2" and larger were pressurized with air and immersed in water at 68°F (20°C) and 200°F (93°C). Cycling continued for 5,000 cycles for sizes 2" and smaller and 2,500 cycles for 2 1/2" and larger size fittings.
10. Dynamic Torque at 68°F (20°C) and 200°F (93°C)
 - a. Fittings were assembled between two lengths of hard-drawn copper tubing. With one tube fixed, the other tube twisted ±5° for 10,000 cycles at 68°F (20°C) or 200°F (93°C). Each assembly was then subjected to 400 PSIG water pressure at 68°F (20°C) or 200°F (93°C) for 1 hour.

Tests were performed with K and M hard drawn tubing. The thermocycle test used L hard drawn tube.

Visit our website for the most current information.

NIBCO® Press System — Sample Specification

FITTINGS

2" and Smaller:

Fittings shall comply with NSF 61, CSA, UPC and be approved by the local jurisdiction. The NIBCO Press System may be used at the contractor's option for the following building services piping - 20°F to +250°F up to 200 PSI:

- **Hot and cold domestic water**
- **Potable water**
- **Condenser and chilled water service**
- **Hot water heating service**

Wrot copper Press fittings shall be made from commercially pure copper mill products per ASTM B75 alloy C12200. Cast copper alloy press fittings shall be made from materials with a minimum of 78% copper and a maximum of 15% zinc. The Press fittings connections shall be compatible with seamless K, L or M copper tube made to ASTM B88 and 1/2", 3/4" and 1" soft copper tube. Fittings shall have a maximum non-shock working pressure of 200 PSI between the temperatures of -20°F and +250°F. Elastomeric seals shall be made of EPDM material, and the fittings shall be manufactured with an inboard bead design. All fittings shall be installed in accordance with the manufacturer's installation instructions and according to local plumbing and mechanical codes. The Press-to-Connect joint shall be made with pressing tools and jaw sets recommended and authorized by NIBCO.

2½" through 4":

Fittings shall comply with NSF 61, CSA, UPC and be approved by the local jurisdiction. The NIBCO Press System may be used at the contractor's option for the following building services piping - 20°F to +250°F up to 200 PSI:

- **Hot and cold domestic water**
- **Potable water**
- **Condenser and chilled water service**
- **Hot water heating service**

Wrot copper Press fittings shall be made from commercially pure copper mill products per ASTM B75 alloy C12200. Cast copper alloy Press fittings shall be made from materials with a minimum of 78% copper and a maximum of 15% zinc. The Press fittings connections shall be compatible with seamless K, L or M copper tube made to ASTM B88. Fittings shall have a maximum non-shock working pressure of 200 PSI between the temperatures of -20°F and +250°F. Elastomeric seals shall be made of EPDM material, and the fittings shall be manufactured with an inboard bead design. All fittings shall be installed in accordance with the manufacturer's installation instructions and according to local plumbing and mechanical codes. The Press-to-Connect joint shall be made with pressing tools and jaw sets recommended and authorized by NIBCO.

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NIBCO® Press System — Sample Specification

VALVES

2" and Smaller Ball Valves: (on/off, isolation or throttling)

Ball valves with male or female Press-to-Connect ends shall be rated at 200 PSI CWP to +250°F maximum. Valves shall be manufactured in accordance with MSS SP-110 and constructed of dezincification resistant cast bronze bodies. No brass containing more than 15% zinc shall be approved. Valve shall have reinforced PTFE seats, blow-out proof stem, full port ball, chrome/nickel plated ball or 316 SS ball for aggressive water conditions. Where piping is to be insulated, ball valves shall be equipped with 2" extended handles of non-thermal conductive material. Handle to have extended sleeve incorporating an insulation plug to provide a vapor barrier and allow valve operation without disturbing the insulation, and a memory stop, which can be set after installation.

Acceptable Valves: (non-insulated lines):

NIBCO® PC585-70, PF585-70 or PS585-70
(chrome/nickel plated ball)
NIBCO® PC585-70-66, PF585-70-66, PS585-70-66 or PCM585-60
(316 SS ball)

Acceptable Valves: (insulated lines):

NIBCO® PC585-70-NS, PF585-70-NS or PS585-70-NS
(chrome/nickel plated ball)
NIBCO® PC585-70-66-NS, PF585-70-66-NS or PCM585-60-NS
(316 SS ball)

(Note to Specifier: Include press gate valves in addition/in lieu of press ball valves for ON/OFF and isolation services if requested or required.)

2" and Smaller Gate Valves: (on/off and isolation)

Gate valves with male or female Press-to-Connect ends shall be rated to 200 PSI CWP at +250°F maximum. Valves shall be manufactured in accordance with MSS SP-80. Valve body, bonnet and wedge to be manufactured of dezincification resistant cast bronze (ASTM B62). Stems shall be of silicon bronze (ASTM B371) or low zinc alloy (ASTM B99). Non-asbestos packing and malleable or ductile iron hand-wheel shall be standard.

Acceptable Valves:

NIBCO® PF111 or PS111 - Rising Stem Gate Valve
NIBCO® PF113 or PS113 - Non-Rising Stem Gate Valve

2" and Smaller Globe and Angle Valves: (throttling service)

Globe and angle valves with male or female Press-to-Connect ends shall be rated to 200 PSI CWP at +250°F maximum. Valves shall be manufactured in accordance with MSS SP-80. Valve body, bonnet and wedge to be manufactured of dezincification resistant cast bronze (ASTM B 62). Stems shall be of silicon bronze (ASTM B 371) or low zinc alloy (ASTM B 99). Non-asbestos packing and malleable or ductile iron hand-wheel shall be standard.

Acceptable Valves:

NIBCO® PF211-Y or PS211-Y - Globe Valve
NIBCO® PF311-Y or PS311-Y - Angle Valve

2" and Smaller Check Valves: (back flow prevention)

Check valves (Y-pattern, swing type or in-line) with male or female Press-to-Connect ends shall be rated at 200 PSI CWP to +250°F maximum. Valves shall be manufactured in accordance with MSS SP-80. Body and cap to be manufactured of dezincification resistant cast bronze (ASTM B62 or ASTM B584 alloy C84400). Valves to have PTFE seat disc.

Acceptable Valves:

NIBCO® PF413-Y or PS413-Y - Y Pattern, Swing Type Check Valve
NIBCO® PF480-Y or PS480-Y - In-line spring loaded Silent Check Valve

Drain Valves

At all low points in water piping to be drained or vented, provide 1/2" or 3/4" ball valves with male or female Press-to-Connect ends by hose-end drain valves. Valves shall be rated by 200 PSI CWP to +250°F maximum. Valves shall be manufactured in accordance with MSS SP-110. Valves to be constructed of dezincification resistant cast bronze bodies. Valve shall have reinforced PTFE seats, blow-out proof stem, and be full port. All valves shall be provided with 3/4" hose connection with cap and chain.

Acceptable Valves:

NIBCO® PS585-70-HC or PF585-70-HC

2 1/2" thru 4" Butterfly Valves: (on/off, isolation or throttling)

Butterfly valves with female Press-to-Connect ends shall be rated at 200 PSI CWP to +250°F maximum. Valves shall be manufactured in accordance with MSS SP-67 and constructed of a ductile-iron body, for bubble-tight shutoff, extended-neck for insulation, disc and lining suitable for potable water, valves shall be suitable for bi-directional dead end service at full rated pressure, one-piece Type 416 stainless-steel stem, copper bushing, fasteners and pins shall not be used to attach stem to disc, no pins or fasteners in waterway, aluminum-bronze disc, and molded-in EPDM seat (liner).

Acceptable Valves:

NIBCO® PFD2000 Series

Visit our website for the most current information.

NIBCO® Press System — Installation Instructions

NIBCO Press System

The NIBCO Press System, when used with tested and authorized pressing tools and jaws, is designed to mechanically crimp fittings and valves onto copper tubing to create a watertight, permanent seal. When the switch on the pressing tool is depressed a small hydraulic pump generates thousands of pounds of crimping force to install the specially designed fittings and valves.

System Components

Fittings and Valves

NIBCO Press System copper or bronze fittings and valves

Tubing

ASTM B88 seamless hard drawn copper water tube: types K, L and M as well as 1/2", 3/4" and 1" soft copper tube.

Pressing Tools, Chains and Jaws

The pressing tool, chain and jaw are important parts of ensuring a reliable, permanent connection between NIBCO Press System fittings and valves and the copper water tube.

CAUTION — Use only pressing tools and jaw sets that have been tested and authorized for use with NIBCO Press System fittings and valves ⁽¹⁾. Use of unauthorized pressing tools and/or jaws may result in an improper seal that could cause extensive property damage.

(1) See approved tool and jaw compatibility matrix in this catalog.

Pressing Tool Safety

- Only use authorized pressing tools and jaws with NIBCO Press System fittings and valves. Other uses or modification of the jaws for other applications may damage the press tool, damage the jaws and/or cause personal injury.
- Keep fingers and hands away from jaws during pressing cycle. Your fingers or hands can be crushed, fractured or amputated if they become caught between the jaw tips or between the jaw and any other object.
- Always wear safety glasses while using pressing tools and jaws.
- Never attempt to repair a damaged jaw set. A jaw that has been modified in any manner can fail during crimping resulting in serious injury. Discard the entire damaged jaw set. Replace with a new jaw set.

WARNING: Please read these installation instructions and the manufacturer's pressing tool and jaw operators manual(s) carefully prior to installation of the NIBCO Press System. Failure to understand and follow the contents of this manual may result in extensive property damage, severe personal injury or death.

Please contact NIBCO Technical Services at 888.446.4226 if you have installation questions.

Chemical Compatibility

Please consult the most current edition of the NIBCO Chem-Guide for recommendations regarding chemical compatibility of material exposure to specific media and media-treatment additives. The NIBCO Chem-Guide is a general guide on the topic of chemical compatibility and is by no means an exhaustive resource on the subject. Ultimately, proper material selection is the responsibility of the installer and/or end-user, taking into account all aspects of a system's design and intended use.

Galvanic Potential in Piping Systems

Galvanic corrosion or dissimilar metal corrosion is an electrochemical process that is created through the electrical interaction of two different metals under the influence of a conductive media (i.e. an electrolyte). An electrolytic cell, much like a battery, is generated by these dissimilar metals using water as the electrolyte. The electrical charge, developed within the electrolytic cell, drives a preferential attack on the more electrically active metal with the water acting as the recipient of the discarded metal ions. Such galvanic attack is often encountered in service where iron or steel components are installed, and later corrode, in a largely copper piping system. Please consult NIBCO Technical Bulletin NTB-0714-01 Dielectric Products Relative to Electrolysis and Galvanic Corrosion.

Visit our website for the most current information.

NIBCO® Press System — Installation Instructions

Installation Instructions for 1/2" - 2" Press Fittings and Valves

WARNING: To prevent serious injury, inspect the pressing tool, battery charger (if applicable) and jaw sets according to the procedure outlined in the pressing tool instruction manual prior to beginning installation.

Failure to clean jaws can result in an improper connection that can lead to extensive property damage.

Preparing the Copper Tube

1. Select clean, undamaged copper tube and cut to desired length. Cut tube end square using a tube cutter or fine-toothed saw. Do not crimp over damaged, scratched, gouged, or otherwise damaged tubing ends. Do not crimp over etch print streams on tubing. (Figure 1).



Figure 1 — Cut tube to desired length

2. Deburr the tube inside and outside diameter using a half-round file or a deburring tool.
3. Clean the tube end of all dirt, oil and grease. (Emery cloth or sandpaper to clean the tube or remove oxidation should not be used.)

Inserting the Tube into the Fitting or Valve

1. Check the fitting to make sure the EPDM seal is in place, clean and free of dirt and debris (Figure 2).



Figure 2 — Check for EPDM Seal

WARNING: never lubricate the EPDM seal in the NIBCO Press System fitting or valve with anything other than water. Oil-based lubricant, dirt or debris may damage the seal. An improper seal can lead to extensive property damage.



Figure 3 — Marking for Insertion Depth

2. Mark the tube with a permanent marker to indicate the proper tube insertion depth (Figure 3).
3. Refer to the minimum insertion depth table for correct depths
4. Insert the tube into the fitting or valve using a twisting motion. Make sure that the tube is fully inserted into the fitting stop or shoulder.

| Tube Size | Insertion Depth (min.) | |
|-----------|------------------------|----|
| | Inches | mm |
| 1/2 | 11/16 | 18 |
| 3/4 | 7/8 | 22 |
| 1 | 7/8 | 22 |
| 1¼ | 1 | 25 |
| 1½ | 1¾ | 35 |
| 2 | 1½ | 38 |

CAUTION: Tubing that is difficult to insert may have burrs or could be out-of-round. Burrs must be removed and tubing end must be undamaged. Make sure tube is inserted to the proper depth. Failure to do so may result in an improper seal.

Attaching Pressing Jaws

1. Make sure the battery is removed or the cord is unplugged on the pressing tool prior to attaching or changing the crimp jaws.
2. Push and twist to open the jaw set mounting pin. (Figure 4).



Figure 4 — Pushing and twisting to open the jaw set mounting pin

3. If Press tool contains a jaw set, slide it out of the crimping tool.

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NIBCO® Press System — Installation Instructions

4. Select the jaw set that corresponds to the size of the joint to be crimped and insert the jaw set into the pressing tool (Figure 5).



Figure 5 — Inserting the NIBCO Press System jaw

5. Push the jaw set mounting pin until it clicks into position.

NOTE: The tool will not properly press unless the pin is fully engaged.

Crimping a NIBCO Press System Fitting or Valve

1. Make sure the tubing is inserted to the proper depth in the fitting. (Figure 6).

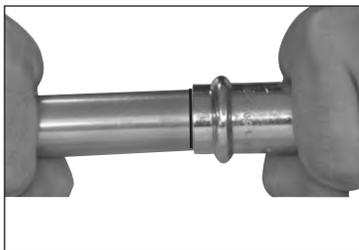


Figure 6 — Inserting the tube to proper depth

2. Squeeze jaw arms to open the jaw set.
3. Place the open jaws around the fitting and ensure that the contour of the jaw is properly aligned with the contour of the fitting (Figure 7).



Figure 7 — Open the jaw set and place around the fitting

4. Make sure the tool is perpendicular to the tubing and depress the switch (Figure 8). Keep the trigger depressed from the time the cycle begins and the rollers contact the jaw arms until the end of the entire crimp cycle.

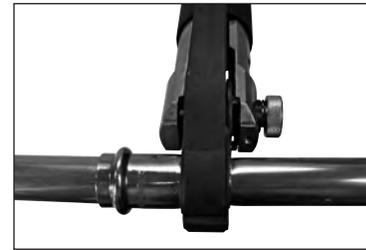


Figure 8 — Jaw set should be square to tubing

5. Once the crimp is complete, press the jaw arms to open the jaw and remove from the fitting.

If the tool displays an LED flash or emits an audible alarm, please refer to the tool instruction manual for troubleshooting suggestions.

CAUTION Avoid handling sharp edges that may have formed on the fitting during the crimping operation.

Inspecting the Crimp

1. Inspect the crimped fitting to ensure proper crimp.

NOTE: The use of the NIBCO Press System jaw will produce a unique witness mark "N" on the crimped fitting.

2. Inspect the crimped fitting checking the connection for the following problems:
 - Not fully inserted tube, double check depth marks
 - Incorrect jaw alignment with the fitting contour

If any problems are found, a new section of tubing and a new fitting will need to be prepared, installed and crimped.

3. Test the NIBCO Press System in accordance with crimp integrity testing instructions for fittings and valves in this catalog.

Visit our website for the most current information.

NIBCO® Press System — Installation Instructions

Installation Instructions for 2 1/2" - 4" Press Fittings and Valves

WARNING: to prevent serious injury, the pressing tool, battery charger (if applicable) and pressing chains should be inspected according to the procedure outlined in the pressing tool instruction manual prior to beginning installation.

Failure to clean pressing chains can result in an improper connection that can lead to extensive property damage.

Preparing the Copper Tube

1. Select clean, undamaged copper tube and cut to the desired length. Cut tube end square using a tube cutter or fine-toothed saw. Do not crimp over damaged, scratched, gouged, or otherwise damaged tubing. Do not crimp over etch print streams on tubing. (Figure 1).



Figure 1: Cut tube to desired length using a tube cutter

2. Deburr the tube inside diameter using a half-round file or deburring tool. Remove any copper shavings or filings (Figures 2 & 3).



Figure 2: Deburr inside diameter using a half-round file



Figure 3: Deburr inside diameter deburring tool

3. Deburr the tube outside diameter using a half-round file to prevent damage to the EPDM seal (Figure 4).



Figure 4: Deburr outside diameter using a half-round file

4. Clean the tube end of all contamination, oils and shavings. A smooth transition chamfer is recommended to ease tube insertion past the seal. (Emery cloth or sandpaper to clean the tube or remove oxidation **should not be used.**)

Inserting the Tube into the Fitting or Valve

1. Check the fitting to make sure that the seal is in place and is free of oil or grease. Only original NIBCO® EPDM seals are to be used when making a press connection with NIBCO® Press System fittings and valves. If it is necessary to lubricate the seals, use water only. **DO NOT** use any petroleum-based lubricants (Figure 5).



Figure 5: Check for EPDM seal

WARNING: never lubricate the EPDM seal in a NIBCO Press System fitting or valve with anything other than water. Oil-based lubricants, dirt or debris may damage the seal. An improper seal can lead to extensive property damage.

2. Mark the proper insertion depth on the tube with a permanent marker prior to insertion, based on insertion depth chart. Refer to minimum insertion depth table for correct depths.

| NIBCO® Press System Insertion Depth Chart | | | |
|--|--------|--------|--------|
| Tube Size | 2 1/2" | 3" | 4" |
| Insertion Depth (min.) | 1 1/2" | 1 5/8" | 2 1/8" |

3. Insert the tube into the fitting or valve using a twisting motion. Make sure that the tube is fully inserted into the fitting or valve. **WARNING:** if tube is not inserted to the proper depth, an inadequate seal may result.

CAUTION: tubing that is difficult to insert may have burrs or could be out-of-round. Burrs must be removed and tubing end should be undamaged. Make sure tube is inserted to the proper depth. Failure to do so may result in an improper seal.

Visit our website for the most current information.

NIBCO® Press System — Installation Instructions

Crimping a NIBCO Press System Fitting or Valve

CAUTION:

NIBCO press fittings and valves (2½", 3", 4" ends) to be installed **ONLY** with:

- NIBCO PC-100 and PC-280 pressing tools
- NIBCO PC-5 adapter jaw
- NIBCO pressing chain - 2½" (PC-2), 3" (PC-3), 4" (PC-4)

1. Make sure that the battery is removed or that the cord is unplugged on the pressing tool prior to attaching or changing the adapter jaw.
2. Select the correct size pressing chain. Pull the pin on the chain which allows the segments to open. Position the chain on the raised bead and wrap the chain around the fitting with the "pipe side" designation facing the tube. When the chain is fully wrapped around the fitting, reinsert the pin to secure the chain on the assembled joint. Visually inspect the mark made for insertion depth, to ensure the tube remained in position (*Figure 6*).



Figure 6: Placement of the pressing chain onto fitting or valve

3. Release the pin (push and twist) on the jaw holder of the pressing tool, and install the adapter jaw on the tool. Return the pin to its original position, securing the jaw. The red sleeve on the tool must be in the back position to allow for crimping sizes 2½", 3" and 4". (*Figure 7*).



Figure 7: Placement of adapter jaw into the tool

4. Squeeze adapter jaw arms to open the jaw. Rollers must be fully retracted to open the adapter jaw. Place the open adapter jaw into the grooves in the pressing chain and let go of the jaw arms (*Figure 8*).



Figure 8: Placement of adapter jaw into pressing chain

5. Make sure the tubing is inserted to the proper depth in the fitting or valve, and that the tube and fitting or valve are aligned properly.
6. With the pressing tool perpendicular to the tube, begin the pressing cycle by pulling the trigger of the pressing tool.
7. Keep the trigger depressed from the time the cycle begins and the rollers contact the jaw arms until the end of the entire cycle. Remove the pressing tool and adapter jaw from the pressing chain. Remove the pressing chain from the fitting.

If the tool displays an LED flash or emits an audible alarm, please refer to the tool instruction manual for troubleshooting suggestions.

CAUTION: Avoid sharp edges that may have formed on the fitting during the crimping operation.

Inspecting the Crimp

1. Inspect the crimped fitting or valve to ensure proper crimp. The final crimp should appear pressed uniformly around the fitting or valve (*Figure 9*).



Figure 9: Inspection of final crimp

NOTE: The use of the NIBCO Press System chain will produce a unique witness mark "N".

2. Inspect the crimped fitting checking the connection for the following problems:
 - Not fully inserted tube, double check depth marks
 - Incorrect chain alignment with the fitting contour

If any problems are found, a new section of tubing and a new fitting will need to be replaced, installed, and crimped.

3. Test the NIBCO Press System in accordance with crimp integrity testing instructions for fittings and valves in this catalog.

Visit our website for the most current information.

NIBCO® Press System — Crimp Integrity Testing Instructions for Fittings & Valves

PRESSURE TESTING:

NIBCO recommends the following leak testing procedures when installing NIBCO Press System with the leak detection feature. These test procedures allow the installer to find un-pressed connections while the system is being tested under pressure. The uniquely designed EPDM o-ring allows fluids or gases to flow past the seal and leak when the fitting has not yet been pressed. When the fitting has been pressed, the o-ring will create a water tight seal around the tube.

AIR LEAK TESTING:

1. Pressurize system up to 15 psi maximum using dry, oil free compressed air, carbon dioxide, or nitrogen.
2. Allow system pressure to stabilize for a minimum of 2 hours.
3. If system pressure has dropped, add more air to bring entire system up to 15 psi maximum. If system pressure increases above 15 psi, bleed off excess pressure to ensure system is at a maximum pressure of 15 psi.
4. If the system pressure continues to drop, inspect all joints for un-pressed fittings. The NIBCO Press System press fittings with the leak detection feature are designed to leak in an un-pressed condition.
5. Check all pressed joints for air leaks using a commercially available leak test solution or a soap and water mixture.
6. Once the system has been confirmed to be leak free, pressure can be increased to the recommended working pressure to verify system integrity.

WATER LEAK TESTING:

1. Pressurize system up to 50 psi maximum using potable water.
2. Allow system pressure to stabilize for a minimum of 2 hours.
3. If system pressure has dropped, add more water to bring entire system up to 50 psi maximum. If system pressure increases above 50 psi, bleed off excess pressure to ensure system is at a maximum pressure of 50 psi.
4. If the system pressure continues to drop, inspect all joints for un-pressed fittings. The NIBCO Press System press fittings with the leak detection feature are designed to leak in an un-pressed condition.
5. Check all press joints for leaking water.
6. Once the system has been confirmed to be leak free, water pressure can be increased to the recommended working pressure to verify system integrity.

SYSTEM INTEGRITY TESTING*:

Once a system has been confirmed to be properly installed and no press connections have been left uncrimped, the system is recommended for testing up to the maximum non-shock working pressure of 200 psi hydrostatic.

NOTE: While NIBCO Press System products are tested to pressures as high as 600 psi, the product system rating limitation of 200 psi is in place to ensure a safety

factor of three-times proof-testing according to ASME B16.51 Copper and Copper Alloy Press-Connect Pressure Fittings.

SYSTEM INTEGRITY TESTING AT HIGHER PRESSURES*:

NIBCO Press System products can be tested at hydrostatic pressures higher than 200 CWP, not exceeding a maximum pressure of 300 psi hydrostatic for a maximum test duration of 24 hours, when assembled and tested according to the methods prescribed above.

CAUTION: these testing parameters and protocols apply only to NIBCO products as detailed above: NIBCO accepts no responsibility or liability for any other manufacturer's products that may be damaged as a result of such testing.

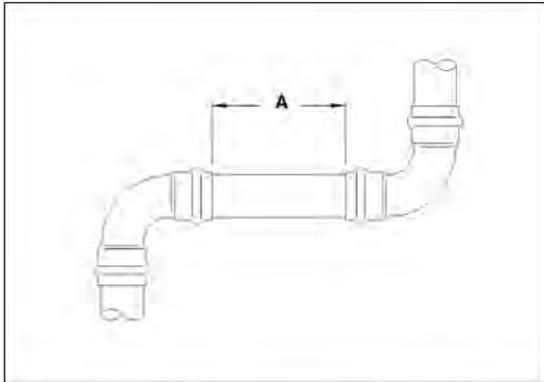
*System integrity testing applies to leak detect and non-leak detect fittings and valves.

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NIBCO® Press System — Installation Instructions

Minimum Distance Between Joints

To prevent distortion of the tubing, certain fitting sizes require a minimum distance between crimp joints (refer to *Chart 1* below). Failure to provide this minimum distance may result in an improper seal.



| Tube Dia. | A (min.) | |
|-----------|----------|----|
| | Inches | mm |
| 1/2** | 0 | 0 |
| 3/4** | 0 | 0 |
| 1** | 0 | 0 |
| 1 1/4** | 0 | 0 |
| 1 1/2** | 0 | 0 |
| 2** | 0 | 0 |
| 2 1/2" | 3/8" | 10 |
| 3" | 3/8" | 10 |
| 4" | 3/8" | 10 |

*No minimum distance required.

System Support

CAUTION — In any installation, the system should be supported to ensure the minimum stress is imposed on the tube and joints. The NIBCO Press System should be supported in accordance with normal practice and to local jurisdiction piping code.

Annealing of Copper Tube

A NIBCO Press System installation should not be conducted within 12" of a **brazed** joint. The high temperature required for capillary joinery may cause the copper tube to become annealed and render it too soft for proper crimping. However, a NIBCO Press System product may be crimped adjacent to a **soldered** joint, as normal temperatures created by silver soldering are not hot enough to cause the copper tube to become annealed.

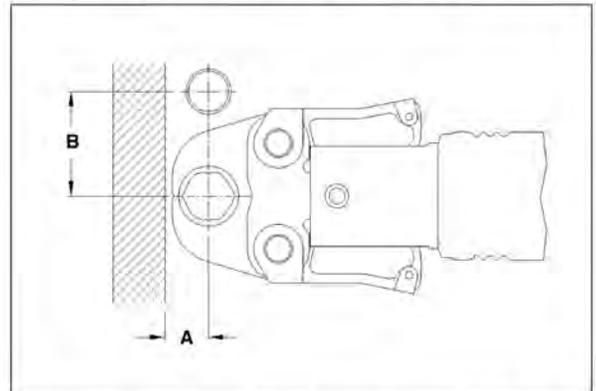
CAUTION — Brazing or soldering should not be conducted within 12" of an existing NIBCO Press System connection as this may damage the EPDM seal. If there is any concern about heat damage to the o-ring, a cold, wet cloth should be wrapped around the crimped connection prior to soldering or brazing.

Spacing

1. Sufficient clearance must be left around each joint to allow room for the pressing tool and jaw to be attached without interference.

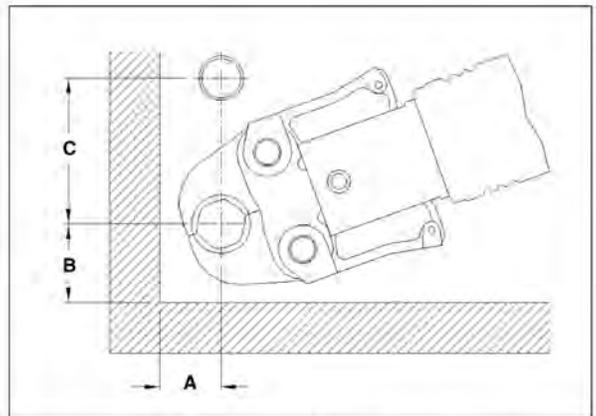
Clearance Requirements — Standard Jaw Sets

Tool perpendicular to wall



| Tube Dia. | A (min.) | | B (min.) | |
|-----------|----------|----|----------|-----|
| | Inches | mm | Inches | mm |
| 1/2 | 15/16 | 24 | 1 5/8 | 41 |
| 3/4 | 7/8 | 22 | 2 1/8 | 54 |
| 1 | 1 1/4 | 31 | 2 1/2 | 64 |
| 1 1/4 | 1 1/8 | 29 | 2 7/8 | 73 |
| 1 1/2 | 2 | 51 | 4 3/8 | 111 |
| 2 | 2 | 51 | 4 3/8 | 111 |

Tool angled to wall



| Tube Dia. | A (min.) | | B (min.) | | C (min.) | |
|-----------|----------|-----|----------|-----|----------|-----|
| | Inches | mm | Inches | mm | Inches | mm |
| 1/2 | 1 1/8 | 28 | 1 3/8 | 35 | 2 1/2 | 64 |
| 3/4 | 1 | 26 | 1 1/2 | 38 | 2 1/2 | 64 |
| 1 | 1 5/16 | 34 | 1 3/4 | 45 | 3 | 76 |
| 1 1/4 | 1 1/4 | 32 | 2 1/4 | 57 | 3 1/8 | 80 |
| 1 1/2 | 2 1/8 | 54 | 3 1/8 | 80 | 5 | 127 |
| 2 | 2 1/8 | 54 | 3 1/8 | 80 | 5 | 127 |
| 2 1/2 | 3 5/8 | 92 | 6 | 152 | 3 1/2 | 89 |
| 3 | 3 7/8 | 98 | 6 1/2 | 165 | 4 | 102 |
| 4 | 4 7/8 | 124 | 7 5/8 | 194 | 4 1/4 | 108 |

NOTE: clearance dimensions for 2 1/2", 3" & 4" are for wrapping pressing chains around fittings.

Visit our website for the most current information.

NIBCO® Press System — Frequently Asked Questions

What is the NIBCO product offering?

The NIBCO Press System features a full range of copper and copper alloy fittings, commercial valves, accessories and pressing tools, jaws and chains for use with K, L and M copper water tube as well as 1/2", 3/4" and 1" soft copper tube.

What is the system temperature rating?

The NIBCO Press System is rated at 200 PSIG over a temperature range of -20°F to 250°F.

What are the approved system applications?

Approved applications include residential and commercial potable, hot, chilled and process water for plumbing and HVAC systems. The NIBCO Press System is designed for use with water glycol mixtures of ethylene or propylene glycol up to 50% at 200°F.

What was the testing protocol for the NIBCO Press System fittings and valves?

NIBCO Press System fittings and valves were subjected to a wide range of performance tests including dimensional verification, thread end specification, hydrostatic burst strength, unrestrained pressure, static torque, bending, vacuum pressure, cyclic pressure, vibration, thermo-cycling and dynamic torque. The testing protocol included testing to a 3X safety factor above the 200 PSIG system rating.

NIBCO testing was witnessed and validated by the internationally recognized NSF.

Can other available pressing tools and jaws be used on the NIBCO Press System?

See page 52 for a complete listing of approved tools and jaws.

Can a NIBCO Press System connection be re-crimped?

If for any reason the press cycle is interrupted, it is possible to re-crimp a NIBCO Press System connection. However, when re-crimping the connection, the jaws must be properly aligned so that the crimp is performed in the same location as the original.

How long will the EPDM seal last?

Accelerated life tests show that the EPDM seals used with the NIBCO Press System fittings and valves have a life expectancy of 50 years.

Are NIBCO Press System fittings available with solder or threaded by Press System connection?

NIBCO offers many Press System fitting combinations by soldered or threaded connection. Please note, always solder the standard wrot connection first when possible. Prior to soldering, remove the press end EPDM o-ring, solder, allow the fitting to cool, insert the EPDM o-ring, and then Press the connection.

Can a fitting be soldered close to a Press System connection?

NIBCO recommends soldering at least 12 inches away from the Press System connection. If this length is not possible, either solder the joint prior to connecting the press fitting or wrap the connection with a cold wet cloth.

Is the NIBCO Press System approved for underground use?

In accordance with local plumbing codes, the NIBCO Press System can be installed underground.

Is the NIBCO Press System compatible with standard disinfectant cleaning agents commonly utilized in a new water system?

Yes, the NIBCO Press System is typically compatible. For specific cleaning agent compatibility, contact NIBCO Technical Services at the below noted number.

Visit our website for the most current information.

NIBCO® Press System Limited Warranty

NIBCO INC. warrants:

- NIBCO Press System fittings and flanges to be free from defects in materials and workmanship under normal use and service for a period of 50 years from the Warranty Commencement Date. The Warranty Commencement Date for NIBCO Press system fittings and flanges shall be the date upon which the fitting or flange is installed.
- NIBCO Press System pressure rated metal valve to be free from defects in materials and workmanship under normal use and service for a period of five (5) years from date put into service with the exception of models PC-FP-600A-LF for which a two (2) year warranty period from date put into service applies.

This limited warranty applies to all NIBCO Press System products installed in accordance with NIBCO's approved and published installation, testing and application recommendations and instructions. This includes product installed in accordance with the Press Tool & Jaw Compatibility Matrix in effect at the time of installation as published in the most current online version of the NIBCO Press System Catalog.

NIBCO does NOT warrant against failure of NIBCO Press System fittings, flanges and valves (referred to hereafter as "product") for:

1. any product, parts or systems which are not manufactured or sold by NIBCO, INC.;
2. any product which is used for purposes other than a purpose authorized by NIBCO INC.;
3. any product not installed in accordance with either the recommended installation guidelines provided by NIBCO INC. and/or applicable plumbing codes;
4. damage to the product caused by, contributed in whole or in part by, or resulting from, any of the following:
 - a. abuse, misuse, mishandling, tampering, neglect or accidental damage such as, without limitation, vandalism
 - b. natural disasters, such as, without limitation, flooding, windstorm and lightning
 - c. attachments or modifications to the product that are not authorized by NIBCO INC.
 - d. external causes, where external, physical or chemical qualities produce damage to the product, such as, without limitation, variation in water quality, aggressive water or an unsuitable or hostile environment, or
 - e. any other cause beyond the control of NIBCO INC.

NIBCO shall NOT be liable under any circumstances for any other direct or indirect, incidental or consequential damages of any kind, including but not limited to loss of business, lost profits, mold intrusion, water damage, etc. The liability of NIBCO under this warranty is solely limited to the replacement of any product that has been determined by NIBCO INC., or an authorized representative or agent thereof, to contain a defect in material or workmanship.

NIBCO Press System tools are covered by a limited warranty against defects in material or manufacturing for a period of two (2) years from date of purchase by the contractor. This limited warranty covers the repair or replacement of the tool, at NIBCO's discretion, if NIBCO has received the tool, inspected it, and the tool is found to be defective.

This warranty is the only warranty for the product provided by NIBCO INC., and is and shall be in lieu of any and all other warranties, expressed or implied, including but not limited to an implied warranty of merchantability, and for all other obligations or liabilities on the part of the Manufacturer. No employee of NIBCO INC., or any other distributor, agent or other person or business, is authorized to make any other warranty on behalf of NIBCO, INC.

In the event any defect occurs which is believed to be covered by this warranty, NIBCO Technical Services should be immediately contacted either in writing or by telephone at 888.446.4226. NIBCO Technical Services will make further arrangements for the product's return to NIBCO INC. for review and evaluation. In the event that a returned product is determined by NIBCO INC. to be defective, NIBCO INC. will remediate the failure by repairing or replacing the product within a reasonable time, without charge to the owner of the product.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

To the best of our knowledge, the information contained in this publication is accurate. However, NIBCO does not assume any liability, whatsoever for the accuracy or completeness of such information. Final determination of the suitability of any information or product for the use to be contemplated is the sole responsibility of the user. The manner of that use, and whether there is any infringement of patents, is also the sole responsibility of the user.



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How to Order

State quantity, figure number and size for each valve you wish to order. See individual valve catalog pages for specific or special product designations.

HOW MANY TO ORDER

NIBCO valves are decimal packed for your convenience in handling, shipping and stock-keeping. Number in master carton varies with item.

POLICY ON RETURNS TO FACTORY

NO NIBCO valves are to be returned without prior written agreement. Transportation must be prepaid. A 20% charge will be made to cover cost of rehandling and reinspection.

TECHNICAL ASSISTANCE

Engineers, contractors, wholesalers or manufacturers may obtain special or technical assistance from any factory representative of NIBCO. Write, fax or phone.

NIBCO INC.
World Headquarters
1516 Middlebury Street
Elkhart, IN 46516-4740
USA

Phone: 1.574.295.3000

Fax: 1.574.295.3307

Technical Service Phone: 1.888.446.4226

Fax: 1.888.336.4226

To the best of our knowledge, the information contained in this publication is accurate. However, NIBCO does not assume any liability whatsoever for the accuracy or completeness of such information. Final determinations of the suitability of any information or product for the use to be contemplated is the sole responsibility of the user. The manner of that use, and whether there is any infringement of patents, is also the sole responsibility of the user.

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NIBCO® **Plastic Fittings**



Plastic Fittings

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ACR PLASTIC FITTINGS

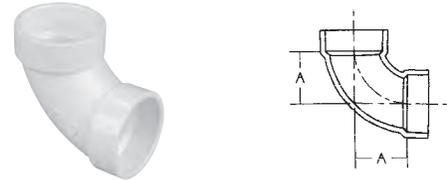
PVC Vent Fittings

4801 Coupling Hub x Hub



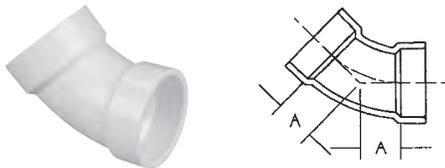
| NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|----------|----------------------|---------------|
| 2 | 0.119 | 1/8 |
| 3 | 0.466 | 3/16 |

4807 90 Degree Elbow Hub x Hub



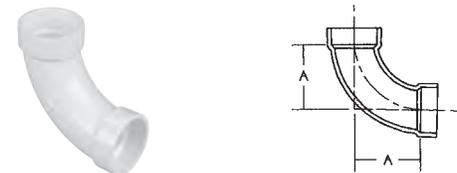
| NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|----------|----------------------|---------------|
| 2 | 0.331 | 2 5/16 |
| 3 | 1.008 | 3 |

4806 45 Degree Elbow Hub x Hub



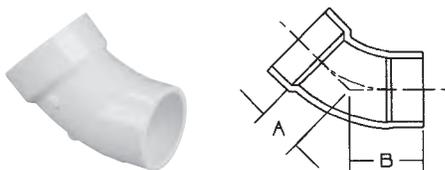
| NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|----------|----------------------|---------------|
| 2 | 0.281 | 1 1/2 |
| 3 | 0.842 | 1 3/4 |

4807-LT 90 Degree Long Turn Elbow Hub x Hub



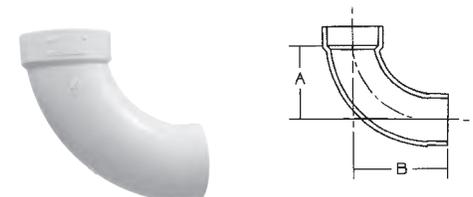
| NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|----------|----------------------|---------------|
| 2 | 0.409 | 3 7/32 |
| 3 | 1.268 | 4 1/16 |

4806-2 45 Degree Street Elbow Spg x Hub



| NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES | DIM. B INCHES |
|----------|----------------------|---------------|---------------|
| 2 | 0.277 | 1 7/16 | 2 1/4 |
| 3 | 0.818 | 1 3/4 | 3 1/4 |

4807-2-LT 90 Degree Long Turn Street Elbow Spg x Hub



| NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES | DIM. B INCHES |
|----------|----------------------|---------------|---------------|
| 2 | 0.277 | 1 7/16 | 2 1/4 |
| 3 | 0.818 | 1 3/4 | 3 1/4 |

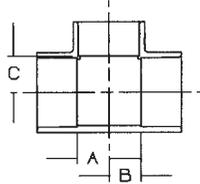
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ACR PLASTIC FITTINGS

PVC Schedule 40 Pressure Fittings

4611

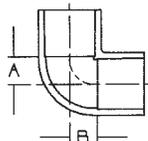
Tee Slip x Slip x Slip



| UNIV FIG. NO | NOM SIZE | APPROX. NET WT./ LBS. | DIM. A INCHES | DIM. B INCHES | DIM. C INCHES |
|--------------|----------|-----------------------|---------------|---------------|---------------|
| 401-005 | 1/2 | 0.065 | 1/2 | 1/2 | 1/2 |
| 401-007 | 3/4 | 0.099 | 9/16 | 9/16 | 9/16 |
| 401-010 | 1 | 0.155 | 11/16 | 11/16 | 11/16 |
| 401-012 | 1 1/4 | 0.241 | 7/8 | 7/8 | 7/8 |
| 401-015 | 1 1/2 | 0.353 | 1 | 1 | 1 |
| 401-020 | 2 | 0.448 | 1 1/4 | 1 1/4 | 1 1/4 |
| 401-025 | 2 1/2 | 0.913 | 1 1/2 | 1 1/2 | 1 1/2 |
| 401-030 | 3 | 1.588 | 1 13/16 | 1 13/16 | 1 13/16 |
| 401-040 | 4 | 2.630 | 2 5/16 | 2 5/16 | 2 5/16 |

4607

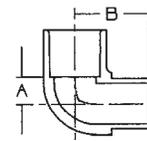
90 Degree Elbow Slip x Slip



| UNIV FIG. NO | NOM SIZE | APPROX. NET WT./ LBS. | DIM. A INCHES | DIM. B INCHES |
|--------------|----------|-----------------------|---------------|---------------|
| 406-005 | 1/2 | 0.047 | 1/2 | 1/3 |
| 406-007 | 3/4 | 0.073 | 9/16 | 9/17 |
| 406-010 | 1 | 0.117 | 11/16 | 11/17 |
| 406-012 | 1 1/4 | 0.188 | 7/8 | 7/9 |
| 406-015 | 1 1/2 | 0.240 | 1 | 2 |
| 406-020 | 2 | 0.375 | 1 1/4 | 2 1/4 |
| 406-025 | 2 1/2 | 0.869 | 1 1/2 | 2 1/2 |
| 406-030 | 3 | 1.189 | 1 13/16 | 2 13/16 |
| 406-040 | 4 | 2.100 | 2 5/16 | 3 5/16 |

4607-2

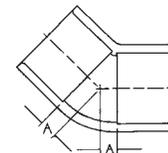
90 Degree Street Elbow Spg x Slip



| UNIV FIG. NO | NOM SIZE | APPROX. NET WT./ LBS. | DIM. A INCHES | DIM. B INCHES |
|--------------|----------|-----------------------|---------------|---------------|
| 409-005 | 1/2 | 0.060 | 1/2 | 1 7/16 |
| 409-007 | 3/4 | 0.071 | 9/16 | 1 9/16 |
| 409-010 | 1 | 0.118 | 11/16 | 2 |
| 409-012 | 1 1/4 | 0.200 | 7/8 | 2 1/16 |
| 409-015 | 1 1/2 | 0.240 | 1 | 2 19/32 |
| 409-020 | 2 | 0.363 | 1 1/4 | 2 7/8 |

4606

45 Degree Elbow Slip x Slip



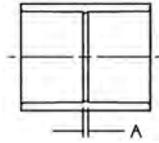
| UNIV FIG. NO | NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|--------------|----------|----------------------|---------------|
| 417-005 | 1/2 | 0.037 | 1/4 |
| 417-007 | 3/4 | 0.065 | 5/16 |
| 417-010 | 1 | 0.098 | 11/32 |
| 417-012 | 1 1/4 | 0.148 | 3/8 |
| 417-015 | 1 1/2 | 0.191 | 7/16 |
| 417-020 | 2 | 0.281 | 5/8 |

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ACR PLASTIC FITTINGS

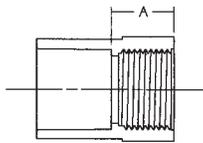
PVC Schedule 40 Pressure Fittings *cont.*

4601 Coupling Slip x Slip



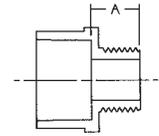
| UNIV FIG. NO | NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|--------------|----------|----------------------|---------------|
| 429-005 | 1/2 | 0.032 | 3/32 |
| 429-007 | 3/4 | 0.049 | 3/32 |
| 429-010 | 1 | 0.080 | 3/32 |
| 429-012 | 1 1/4 | 0.121 | 3/32 |
| 429-015 | 1 1/2 | 0.149 | 3/32 |
| 429-020 | 2 | 0.200 | 3/32 |
| 429-025 | 2 1/2 | 0.648 | 3/16 |
| 429-030 | 3 | 0.570 | 3/16 |
| 429-040 | 4 | 0.919 | 3/16 |

4603 Female Adapter Slip x FIPT



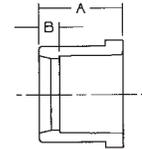
| UNIV FIG. NO | NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|--------------|----------|----------------------|---------------|
| 435-005 | 1/2 | 0.038 | 13/16 |
| 435-007 | 3/4 | 0.051 | 13/16 |
| 435-010 | 1 | 0.082 | 3/32 |
| 435-012 | 1 1/4 | 0.108 | 1 |
| 435-015 | 1 1/2 | 0.132 | 1 |
| 435-020 | 2 | 0.180 | 1 |

4604 Male Adapter MIPT x Slip



| UNIV FIG. NO | NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|--------------|----------|----------------------|---------------|
| 436-005 | 1/2 | 0.027 | 7/8 |
| 436-007 | 3/4 | 0.043 | 11/16 |
| 436-010 | 1 | 0.072 | 7/8 |
| 436-012 | 1 1/4 | 0.102 | 7/8 |
| 436-015 | 1 1/2 | 0.126 | 29/32 |
| 436-020 | 2 | 0.175 | 31/32 |

4618 Bushing Spg x Slip



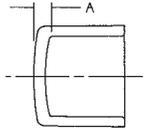
| UNIV FIG. NO | NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES | DIM. B INCHES |
|--------------|---------------|----------------------|---------------|---------------|
| 437-073 | 1/2 x 3/8 | 0.010 | 15/16 | 1/4 |
| 437-101 | 3/4 x 1/2 | 0.019 | 1 7/32 | 5/16 |
| 437-130 | 1 x 1/2 | 0.046 | 1 9/32 | 1/2 |
| 437-131 | 1 x 3/4 | 0.034 | 1 9/32 | 9/32 |
| 437-166 | 1 1/4 x 1/2 | 0.085 | 1 7/8 | 11/16 |
| 437-167 | 1 1/4 x 3/4 | 0.084 | 1 1/2 | 3/4 |
| 437-168 | 1 1/4 x 1 | 0.061 | 1 15/16 | 13/32 |
| 437-209 | 1 1/2 x 1/2 | 0.140 | 1 17/32 | 5/8 |
| 437-210 | 1 1/2 x 3/4 | 0.114 | 1 1/2 | 17/32 |
| 437-211 | 1 1/2 x 1 | 0.111 | 1 1/2 | 7/16 |
| 437-212 | 1 1/2 x 1 1/4 | 0.057 | 1 1/2 | 1/4 |
| 437-247 | 2 x 1/2 | 0.146 | 1 11/16 | 25/32 |
| 437-248 | 2 x 3/4 | 0.200 | 1 9/16 | 13/16 |
| 437-249 | 2 x 1 | 0.158 | 1 9/16 | 1/2 |
| 437-250 | 2 x 1 1/4 | 0.170 | 1 9/16 | 5/16 |
| 437-251 | 2 x 1 1/2 | 0.131 | 1 9/16 | 1/4 |
| 437-287 | 2 1/2 x 1/2 | 0.320 | 1 15/16 | 1 3/32 |
| 437-288 | 2 1/2 x 3/4 | 0.320 | 1 15/16 | 31/32 |
| 437-289 | 2 1/2 x 1 | 0.330 | 1 15/16 | 27/32 |
| 437-290 | 2 1/2 x 1 1/4 | 0.280 | 1 15/16 | 23/32 |
| 437-291 | 2 1/2 x 1 1/2 | 0.330 | 1 15/16 | 19/32 |
| 437-292 | 2 1/2 x 2 | 0.201 | 1 31/32 | 19/32 |

ACR PLASTIC FITTINGS

PVC Schedule 40 Pressure Fittings *cont.*

4617

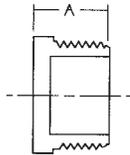
Cap Slip



| UNIV FIG. NO | NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|--------------|----------|----------------------|---------------|
| 447-007 | 3/4 | 0.034 | 7/32 |
| 447-010 | 1 | 0.055 | 1/4 |

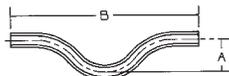
4616-4

Plug MIPT



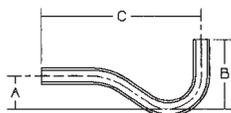
| UNIV FIG. NO | NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES |
|--------------|----------|----------------------|---------------|
| 450-007 | 3/4 | 0.030 | 1 3/32 |
| 450-010 | 1 | 0.070 | 1 1/4 |
| 450-012 | 1 1/4 | 0.108 | 1 1/8 |

Running Trap (Spg x Spg)



| UNIV FIG. NO | NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES | DIM. B INCHES |
|--------------|----------|----------------------|---------------|---------------|
| 488-007 | 3/4 | 0.225 | 1 7/8 | 11 1/8 |

P-Trap (Spg x Spg)



| UNIV FIG. NO | NOM SIZE | APPROX. NET WT./LBS. | DIM. A INCHES | DIM. B INCHES | DIM. C INCHES |
|--------------|----------|----------------------|---------------|---------------|---------------|
| 489-005 | 1/2 | .163 | 1 3/4 | 3 5/8 | 8 15/16 |
| 489-007 | 3/4 | .200 | | | |

Visit our website for the most current information.

Key to NIBCO Figure Numbers

DWV Fittings 1 2 3 4 - 5

| 1 2 TYPE OF MATERIALS | 3 4 TYPE OF FITTING & DESCRIPTION | 5 TYPE OF CONNECTIONS |
|-----------------------|-----------------------------------|---------------------------------|
| 48 = PVC | 01 = Coupling | Numerical Suffix |
| 58 = ABS | 03 = Female Adapter | 2 = Fitting Connection |
| | 04 = Male Adapter | 3 = Female Connection |
| | 05 = Soil Pipe Adapter | 4 = Male Connection |
| | 06 = 45° Ell | 7 = Slip Joint Connection |
| | 07 = 90° Ell | 9 = Side Inlet |
| | 08 = 22 1/2° Ell | 13 = Female Connection |
| | 10 = Wye | Indicating Hub x FIPT x Hub |
| | 11 = Tee | 14 = Female Connection |
| | 12 = Long Turn TY | Indicating Hub x Hub x FIPT |
| | 14 = Test Tee | 16 = Female Connection |
| | 16 = Cleanout | Indicating Hub x CO x Hub |
| | 17 = Cap | 17 = Female Connection |
| | 18 = Plug | Indicating FIPT x Hub x Hub |
| | 19 = Blind Flange | 18 = Female Connection |
| | 26 = Plug (Spg) | Indicating FIPT x FIPT x Hub |
| | 27 = Cap (FIPT) | 19 = Baffle Tee Hub x Hub x Hub |
| | 28 = Cross | |
| | 29 = Nipple | Letter Suffix |
| | 30 = True Y | A = Adjustable Closet |
| | 34 = Double Y | Flange |
| | 35 = Double Tee | B = Double Fixture Tee |
| | 36 = Double Long Turn TY | BAF = Baffle |
| | | CL = Water Closet Ell |
| | | CLAY = Clay |
| | | CO = Cleanout |
| | | DC = Dust Cap |
| | | DP = Dust Plug |
| | | EH = Extra Heavy |
| | | EL = Extra Long |
| | | F = Flush |
| | | FX = Fixture Tee |
| | | KO = Knockout |
| | | L = Lead & Left |
| | | LH = Low Heel |
| | | LR = Long Radius |
| | | LT = Long Turn |
| | | N = No Hub |
| | | NS = No Stop |
| | | P = Fits Pipe I.D. |
| | | R = Right |
| | | RP = Repair |
| | | S = Stack Upturn |
| | | SD = Sewer Drain |
| | | ASTM-D2852 |
| | | SE = Special |
| | | TE = Trap El |
| | | TPA = Tray Plug |
| | | Adapter |
| | | TY = TY-Seal |
| | | V = Vent |
| | | XL = Extra Long |

Schedule 40 - PVC Plastic Fittings

| UNIV. PART NO. | DESCRIPTION | END CONNECTIONS | SIZE KEY STRAIGHT SIZES | | SIZE KEY REDUCING SIZES | | SIZE KEY REDUCING SIZES | |
|----------------|---------------------|--------------------|-------------------------|-----|-------------------------|-----|-------------------------|-----|
| | | | | | | | | |
| 401 | Tee | Slip x Slip x Slip | 1/4 | 002 | 1/2 x 1/2 x 1/4 | 072 | 2 x 1 1/2 x 3/4 | 238 |
| 402 | Tee | Slip x Slip x FIPT | 3/8 | 003 | 1/2 x 1/2 x 3/4 | 074 | 2 x 1 1/2 x 1 | 239 |
| 405 | Tee | FIPT x FIPT x FIPT | 1/2 | 005 | 3/4 x 1/2 x 1/2 | 094 | 2 x 1/2 x 1 1/2 | 241 |
| 406 | 90° Ell | Slip x Slip | 3/4 | 007 | 3/4 x 1/2 x 3/4 | 095 | 2 x 2 x 1/2 | 247 |
| 407 | 90° Ell | Slip x FIPT | 1 | 010 | 3/4 x 3/4 x 1/2 | 101 | 2 x 2 x 3/4 | 248 |
| 408 | 90° Ell | FIPT x FIPT | 1 1/4 | 012 | 3/4 x 3/4 x 1 | 102 | 2 x 2 x 1 | 249 |
| 409 | 90° Street Ell | Spg x Slip | 1 1/2 | 015 | 1 x 1/2 x 1 | 122 | 2 x 2 x 1 1/4 | 250 |
| 410 | 90° Ell | MIPT x Slip | 2 | 020 | 1 x 3/4 x 1/2 | 124 | 2 x 2 x 1 1/2 | 251 |
| 411 | 90° Street Ell | Spg x FIPT | 2 1/2 | 025 | 1 x 3/4 x 3/4 | 125 | 2 1/2 x 2 1/2 x 1/2 | 287 |
| 412 | 90° Street Ell | MIPT x FIPT | 3 | 030 | 1 x 3/4 x 1 | 126 | 2 1/2 x 2 1/2 x 3/4 | 288 |
| 414 | 90° Side Outlet Ell | Slip x Slip x FIPT | 4 | 040 | 1 x 1 x 1/2 | 130 | 2 1/2 x 2 1/2 x 1 | 289 |
| 417 | 45° Ell | Slip x Slip | 5 | 050 | 1 x 1 x 3/4 | 131 | 2 1/2 x 2 1/2 x 1 1/4 | 290 |
| 420 | Cross | All Slip | 6 | 060 | 1 x 1 x 1 1/4 | 132 | 2 1/2 x 2 1/2 x 1 1/2 | 291 |
| 429 | Coupling | Slip x Slip | 8 | 080 | 1 x 1 x 1 1/2 | 133 | 2 1/2 x 2 1/2 x 2 | 292 |
| 430 | Coupling | FIPT x FIPT | 10 | 100 | 1 1/4 x 1 x 1/2 | 156 | 3 x 3 x 1/2 | 333 |
| 434 | Riser Extender | MIPT x FIPT | 12 | 120 | 1 1/4 x 1 x 3/4 | 157 | 3 x 3 x 3/4 | 334 |
| 435 | Female Adapter | Slip x FIPT | | | 1 1/4 x 1 x 1 | 158 | 3 x 3 x 1 | 335 |
| 436 | Male Adapter | MIPT x Slip | | | 1 1/4 x 1 1/4 x 1/2 | 166 | 3 x 3 x 1 1/4 | 336 |
| 437 | Bushing | Slip x Slip | | | 1 1/4 x 1 1/4 x 3/4 | 167 | 3 x 3 x 1 1/2 | 337 |
| 438 | Bushing | Spg x Slip | | | 1 1/4 x 1 1/4 x 1 | 168 | 3 x 3 x 2 | 338 |
| 439 | Thread Bushing | MIPT x FIPT | | | 1 1/2 x 1 1/4 x 1/2 | 199 | 3 x 3 x 4 | 342 |
| 447 | Cap | Slip | | | 1 1/2 x 1 1/4 x 3/4 | 201 | 4 x 4 x 3/4 | 416 |
| 448 | Thread Cap | FIPT | | | 1 1/2 x 1 1/4 x 1 | 202 | 4 x 4 x 1 | 417 |
| 449 | Plug | Spg | | | 1 1/2 x 1 1/2 x 1/2 | 209 | 4 x 4 x 1 1/4 | 418 |
| 450 | Thread Plug | MIPT | | | 1 1/2 x 1 1/2 x 3/4 | 210 | 4 x 4 x 1 1/2 | 419 |
| 475 | Wye | All Slip | | | 1 1/2 x 1 1/2 x 1 | 211 | 4 x 4 x 2 | 420 |
| 488 | Running Trap | Spg x Spg | | | 1 1/2 x 1 1/2 x 1 1/4 | 212 | 4 x 4 x 3 | 422 |
| 489 | P-Trap | Spg x Spg | | | 1 1/2 x 1 1/2 x 2 | 213 | | |

Fitting Terms and Abbreviations

| | | | |
|---|--------------------------|--------------------------|--------------------------------------|
| FIPT = Female NPT Thread | Schedule 40 Only | Schedule 80 Only | CPVC-CTS Only |
| Spg = Male End (Spigot) | FIPT = Female NPT Thread | FIPT = Female NPT Thread | C = Copper Solder Joint (Transition) |
| MIPT = Male NPT Thread | MIPT = Male NPT Thread | CL = Close | Compression = Transition Fitting |
| NPSM = Straight Thread for Mechanical Joint | Slip = Female Socket | MIPT = Male NPT Thread | FIPT = Female NPT Thread |
| SJ = Slip Joint | Spg = Male End (Spigot) | Slip = Female Socket | MIPT = Male NPT Thread |
| Hub = Plastic Socket | Ball Valve | SH = Short | Slip = Female Socket |
| | S = Socket | Spg = Male End (Spigot) | Spg = Male End (Spigot) |
| | T = Threaded | | IPS = Iron Pipe Size |
| | | | CTS = Copper Tube Size |

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Material Selection

Thermoplastic and Elastomers

ABS

(Acrylonitrile-butadiene-styrene) Class 3-2-2-2, conforming to ASTM D3965, is a time proven material. The smooth inner surface and superior resistance to deposit formation makes ABS drain, waste and vent material ideal for residential and commercial sanitary systems. The residential DWV system can be exposed in service to a wide temperature span. ABS-DWV has proven satisfactory for use from -40°F to 180°F. These temperature variations can occur due to ambient temperature fluctuations or the discharge of hot liquids into the system. ABS-DWV is very resistant to a wide variety of materials ranging from sewage to commercial household chemical formulations. ABS-DWV is joined by solvent cementing or threading and can easily be connected to steel, copper, or cast iron through the use of transition fittings.

PVC

(Polyvinyl Chloride) conforming to ASTM D1784 Class 12454, formerly designated Type 1, Grade 1. PVC is the most frequently specified of all thermoplastic materials. It has been used successfully for more than 60 years in such areas as chemical processing, industrial plating, chilled water distribution, deionized water lines, chemical drainage, and irrigation systems. PVC is characterized by high physical properties and resistance to corrosion and chemical attack by acids, alkalis, salt solutions and many other chemicals. It is attacked, however, by polar solvents such as ketones, some chlorinated hydrocarbons, and aromatics. The maximum service temperature of PVC is 140°F. With a design stress of 2,000 psi, PVC has the highest long-term hydrostatic strength at 73°F of any of the major thermoplastics being used for piping systems. PVC is joined by solvent cementing, threading, or flanging.

CPVC

(Chlorinated Polyvinyl Chloride) Class 23447, formerly designated Type IV, Grade 1 conforming to ASTM D1784, has physical properties at 73°F similar to those of PVC and its chemical resistance is similar to or generally better than that of PVC. CPVC, with a design stress of 2000 psi and maximum service temperature of 210°F, has, over a period of about 30 years, proven to be an excellent material for hot corrosive liquids, hot and cold-water distribution, and similar applications above the temperature range of PVC. CPVC is joined by solvent cementing, threading, or flanging.

PTFE

PTFE (Polytetrafluoroethylene) has outstanding resistance to chemical attack by most chemicals and solvents. PTFE has a temperature rating of -200°F to 500°F. PTFE, a self-lubricating compound, is used as a seat material in NIBCO/Chemtrol® ball valves.

FPM

FPM (Fluoroelastomers or Fluorocarbons) are inherently compatible with a broad spectrum of chemicals. Because of this extensive chemical compatibility, which spans considerable concentration and temperature ranges, fluorocarbons have gained wide acceptance as a material of construction for butterfly valve O-rings and seats. Fluorocarbons can be used in most applications involving mineral acids (with the exception of HCl), salt solutions, chlorinated hydrocarbons, and petroleum oils.

EPDM

EPDM is a terpolymer elastomer made from ethylene, propylene and diene monomer. EPDM has good abrasion and tear resistance and offers excellent chemical resistance to a variety of acids and alkalines. It is susceptible to attack by hydrocarbons and is not recommended for applications involving petroleum oils, strong acids, or strong alkalines.

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Material Selection

Plastic Piping Standards

THERMOPLASTIC PIPING MATERIALS

| ASTM Test Methods | Properties | Material | | |
|--------------------|---|------------------|--------------|---------------|
| | | ABS 3-2-2-2-2 | PVC 12454 | CPVC 23447 |
| General D792 | Specific Gravity | 1.00 - 1.08 | 1.38 | 1.55 |
| D570 | Water Absorption % 24 Hrs. @ 73°F | 0.3 | 0.05 | 0.05 |
| Mechanical D638 | Tensile Strength psi @ 73°F | 4,500 | 7,000 | 7,000 |
| D638 | Modulus of Elasticity in Tension psi @ 73°F x 10 ⁵ | 2.4 | 4.0 | 3.6 |
| D790 | Flexural Strength psi | 10,000 | 14,500 | 15,600 |
| D256 | Izod Impact Strength @ 73°F (Notched) | 4.0 | 0.65 | 1.5 |
| Thermal D696 | Coefficient of Thermal Expansion in/in/°F x 10 ⁻⁵ | 5.0 | 3.0 | 3.8 |
| C177 | Thermal Conductivity BTU/HR/Sq. Ft./°F/in | 1.35 | 1.2 | 0.95 |
| D648 | Heat Distortion Temp. °F @ 66 psi | 219 | 165 | 238 |
| D648 | Heat Distortion Temp. °F @ 264 psi | 180 | 158 | 212 |
| | Resistance to Heat °F at Continuous Drainage | 180 | 140 | 210 |
| Flammability D2863 | Limiting Oxygen Index (%) | 19 | 43 | 60 |
| E84 | Flame Spread | 150-250 | 15-20 | 15 |
| | Underwriter's Lab Rating (Sub. 94) | 94HB | 94V-0 | 94V-0 |

Plastic Piping Standards

Many commercial, industrial, and governmental standards or specifications are available to assist the design engineer in specifying plastic piping systems. Standards most frequently specified in plastic piping systems are American Society for Testing and Materials (ASTM) Standards. Below is a list and description of those standards most typically applied to industrial plastic piping.

ASTM Standard D1784

This standard covers PVC and CPVC compounds used in the manufacture of plastic pipe, valves, and fittings. It provides a means for selecting and identifying compounds on the basis of a number of physical and chemical criteria. Conformance to a particular material classification in this standard requires meeting a number of minimum physical and chemical properties.

ASTM Standards D2665 and D3311

These standards provide the material and test requirements as well as the fitting geometries for PVC-DWV (drain, waste and vent) fittings. These fittings are joined by threading or solvent cementing.

ASTM Standard D2466

This standard covers Schedule 40 PVC threaded and socket pressure fittings. Included in the standard are thread and socket specifications, lay length, wall thickness, burst, material, quality, and identification requirements.

ASTM Standard D2467

This standard covers Schedule 80 PVC threaded and socket fittings. Included in the standard are thread and socket specifications, lay length, wall thickness, burst, material, quality, and identification requirements.

ASTM Standard D2846

This standard covers plastic hot and cold-water distribution system components made in one standard dimension ratio. This includes a series of CTS (copper tube size) CPVC fittings meant for use with SDR 11 tube and plastic-to-metal transition fittings.

ASTM Standard D3965

This standard covers ABS compounds used in the manufacture of pipe and fittings. It identifies the chemical and physical properties of several ABS compositions based upon impact strength, deflection temperature under load, and tensile stress at yield point. These properties identify the polymers or blends of polymers that make up this rigid thermoplastic material.

ASTM Standards D2661 and D3311

These standards cover ABS-DWV (drain, waste and vent) by material and by physical configuration. These products are threaded or joined by solvent cement.

ASTM Standard F1498

This standard covers dimensions, tolerances, and gaging of tapered pipe threads used on plastic ends of pipe and fittings.

Visit our website for the most current information.

Material Selection

Plastic Piping Standards and Chemical Resistance

ASTM Standard F1970

This standard covers fittings and appurtenances intended to be used in PVC or CPVC plastic piping, or as a transition from such systems to metal systems. These products, such as unions, flanges, or valves, are not included in the scope of other ASTM specifications.

ASME B1.20.1 (American Society of Mechanical Engineers)

This specification details the dimensions, tolerances, and gaging of tapered pipe threads used on metallic ends of pipe and fittings, plus machined plastic threaded ends.

ANSI/NSF Standard 14 (NSF International, formerly National Sanitation Foundation)

This standard establishes the minimum physical and performance requirements for plastic piping system components and related materials. It also provides a basis for certification of products to consensus standards, or other physical and performance requirements where no consensus standard exists. It requires adherence to appropriate ASTM Standards and specifies minimum quality control programs. To comply with this standard the manufacturer must allow periodic testing of product and auditing of procedures by a third-party agency.

ANSI/NSF Standard 61

At the request of the U.S. Environmental Protection Agency (EPA), a consortium led by NSF International developed this standard. It was developed to establish minimum requirements for the control of potential adverse human health effects from products which contact drinking water. This Standard complements the performance requirements that are contained within ASTM product standards. NIBCO® PVC & CPVC fitting products intended for potable water applications are tested and certified by a third-party agency for compliance to ANSI/NSF Standard 61.

CSA (Canadian Standards Association)

CSA tests piping products against Canadian standards. These standards require that products meet certain criteria such as dimensions, strength, and compatibility with potable water. Most products sold in Canada require the CSA listing.

IAPMO (International Association of Plumbing and Mechanical Officials)

IAPMO is responsible for the Uniform Plumbing Code (UPC). Products listed by IAPMO are tested by third-party organizations and/or meet PS (Product Standards) or IS (Installation Standards) which are written by IAPMO. Listed products will contain the UPC or IAPMO-T (1½" sizes for mobile home and recreational vehicle (MHRV) use) mark.

Chemical Resistance

Thermoplastics exhibit a 'GO' or 'NO-GO' type of resistance when contacted by aggressive chemicals. That is, they either resist attack completely or they deteriorate rapidly, in which case, the mechanism of attack is either solvation or reaction with the base molecule. Solvation, which is the most common form of attack, involves penetration of a chemical into the plastic causing softening, swelling, and loss of physical properties. Reaction with the base molecule involves the breakage of the molecular chain, crosslinking, or substitution reactions.

The NIBCO *Chemical Resistance Guide* contains specific chemical resistance information for the various plastic and elastomeric materials used in the NIBCO product line. When interpreting the information presented in this brochure it is important to note that it is based only on unstressed immersion testing at the temperatures noted, using pure chemicals or saturated solutions, except where otherwise specified. It is unwise to specify a plastic material without chemical resistance information relative to the specific environment of the intended application. Therefore, in situations where the aggressive environment involves a mixture of chemicals, the Chemical Resistance Guide can be used to investigate the effects of individual chemicals; however, because of possible synergisms, the suitability of a particular plastic for handling a chemical mixture should be verified. Also, since chemicals are more aggressive at higher temperatures and concentrations, chemical resistance information should not be extrapolated to higher temperatures and concentrations. Conversely, chemicals are generally less aggressive at lower temperatures and concentrations; therefore, extrapolation of chemical resistance information to lower temperatures and concentrations is generally acceptable.

When chemical resistance information is not available or a first-of-a-kind process is involved, data may be obtained through immersion testing. ASTM D543 provides a method for conducting such tests, and the chemical, as well as, the temperature used in this test should be identical to the anticipated process condition.

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Pressure Ratings

Pipe and Tube

Based on water service, for more severe service, an additional correction factor may be required.

| Maximum Non-Shock Operating Pressure (psi) AT 73°F ¹ | | | |
|---|-----------------|-----------------|-----------------|
| Nominal Size | Schedule 40 PVC | Schedule 80 PVC | CPVC-CTS SDR-11 |
| 3/8 | 620 | 920 | 400 |
| 1/2 | 600 | 850 | 400 |
| 3/4 | 480 | 690 | 400 |
| 1 | 450 | 630 | 400 |
| 1 ¹ / ₄ | 370 | 520 | 400 |
| 1 ¹ / ₂ | 330 | 470 | 400 |
| 2 | 280 | 400 | 400 |
| 2 ¹ / ₂ | 300 | 420 | N/A |
| 3 | 260 | 375 | N/A |
| 4 | 220 | 325 | N/A |
| 6 | 180 | 280 | N/A |
| 8 | 160 | 250 | N/A |
| 10 | 140 | 230 | N/A |
| 12 | 130 | 230 | N/A |

NOTE: ABS & PVC DWV used for non-pressure applications only.
N. R. - Not Recommended
N/A - Not Available

Pipe and tube pressure ratings are based on non-shock service. As the severity of the service application increases, a service-correction factor should be considered. Specifically, for Schedule 40 applications that may experience severe cyclical-pressure loading, such as in irrigation systems, the following maximum-suggested design pressures are suggested.

Systems with threaded Schedule 80 thermoplastic fittings shall have a maximum-suggested design pressure of 50% that of equivalent pipe size pressure rating. This reduction is because threads are formed by the removal of material. Refer to the following table for maximum-suggested design pressures.

Conversely, CPVC-CTS pipe and fittings do carry the same pressure rating, as defined by ASTM D2846. Refer to the following table for maximum-suggested design pressures.

Fittings with Service Correction Factors

NOTE: ABS & PVC DWV used for non-pressure applications only.

| Maximum-Suggested Design Pressure (psi) AT 73°F ¹ | | | |
|--|-----------------|-----------------|-----------------|
| Nominal Size | Schedule 40 PVC | Schedule 80 PVC | CPVC-CTS SDR-11 |
| | Socket End | Threaded End | Socket End |
| 3/8 | 370 | 460 | 400 |
| 1/2 | 360 | 420 | 400 |
| 3/4 | 280 | 340 | 400 |
| 1 | 270 | 320 | 400 |
| 1 ¹ / ₄ | 220 | 260 | 400 |
| 1 ¹ / ₂ | 200 | 240 | 400 |
| 2 | 170 | 200 | 400 |
| 2 ¹ / ₂ | 180 | 210 | N/A |
| 3 | 155 | 190 | N/A |
| 4 | 130 | 160 | N/A |
| 6 | 110 | N.R. | N/A |
| 8 | 95 | N.R. | N/A |
| 10 | 85 | N.R. | N/A |
| 12 | 80 | N.R. | N/A |

N. R. - Not Recommended
N/A - Not Available

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Pressure Ratings (Continued)

Fittings Temperature Correction Factors

| Operating Temperature, °F | FACTORS | |
|---------------------------|---------|----------|
| | PVC | CPVC-CTS |
| 70 | 1.00 | 1.00 |
| 80 | 0.90 | 0.96 |
| 90 | 0.75 | 0.92 |
| 100 | 0.62 | 0.85 |
| 110 | 0.50 | 0.77 |
| 120 | 0.40 | 0.70 |
| 130 | 0.30 | 0.55 |
| 140 | 0.22 | 0.50 |
| 150 | N.R. | 0.47 |
| 160 | N.R. | 0.40 |
| 170 | N.R. | 0.32 |
| 180 | N.R. | 0.25 |
| 200 | N.R. | 0.18 |
| 210 | N.R. | 0.15 |

N.R. - Not Recommended

The maximum-allowable non-shock pressure rating for PVC and CPVC-CTS thermoplastic piping is a function of temperature. For pipe and fitting applications above 73°F, refer to the table above for Temperature Correction Factors. To determine the maximum non-shock pressure rating at an elevated temperature, simply multiply the base pressure rating obtained from the appropriate table by the correction factor from the following table. Below 73°F the pressure rating will be the same as the base pressure in the tables above.

Valves, Flanges, and Unions

The maximum pressure rating for NIBCO® valves, flanges, and unions, regardless of size, is 150 psi at 73°F. As with all other thermoplastic piping components, the maximum non-shock operating pressure is related to temperature. Above 100°F refer to the chart below.

Temperature Correction Factors

| Operating Temperature, °F | Maximum Non-Shock Operating Pressure, psi | |
|---------------------------|---|------|
| | PVC | CPVC |
| 100 | 150 | 150 |
| 110 | 135 | 140 |
| 120 | 110 | 130 |
| 130 | 75 | 120 |
| 140 | 50 | 110 |
| 150 | N.R. | 100 |
| 160 | N.R. | 90 |
| 170 | N.R. | 80 |
| 180 | N.R. | 70 |
| 190 | N.R. | 60 |
| 200 | N.R. | 50 |

N.R. - Not Recommended

Visit our website for the most current information.

ABS & PVC-DWV Pipe & Fittings

NIBCO® ABS 5800 series fittings conform to the material and dimensions of American Society for Testing and Materials, ASTM D2661 and D3311. ABS pipe meets the material requirements of ASTM D3965 and the dimensions of ASTM D2661.

NIBCO PVC 4800 series fittings are manufactured to meet the material and dimensional requirements of ASTM D2665 and D3311. PVC pipe is produced in compliance with ASTM D2665 and D1784.

NIBCO products have been designed to conform to the specifications listed above. Many of these products have been listed by and contain the mark of CSA, IAPMO, and NSF. For a current listing contact NIBCO INC.

ABS & PVC Schedule 40 Pipe Dimensions

| Nominal Size | Average O.D., in. | Average I.D., in. | Min. Wall Thickness, in. |
|-------------------------------|-------------------|-------------------|--------------------------|
| 1 ¹ / ₄ | 1.660 | 1.380 | 0.140 |
| 1 ¹ / ₂ | 1.900 | 1.610 | 0.145 |
| 2 | 2.375 | 2.067 | 0.154 |
| 3 | 3.500 | 3.068 | 0.216 |
| 4 | 4.500 | 4.026 | 0.237 |
| 6 | 6.625 | 6.065 | 0.280 |
| 8* | 8.625 | 7.981 | 0.322 |
| 10* | 10.750 | 10.020 | 0.365 |
| 12* | 12.750 | 11.938 | 0.406 |

*These sizes of ABS pipe are not currently covered in ASTM D2661.

Pipe



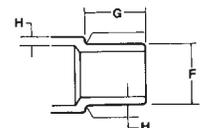
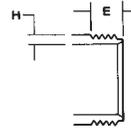
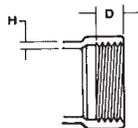
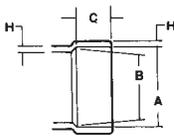
Dimensions of NIBCO ABS & PVC DWV Fitting Sockets, Threaded Ends and Male Ends

Solvent
Socket
(HUB)

Internal (Female)
Threads
(FIPT)

External (Male)
Threads
(MIPT)

Spigot (Male)
End
(SPIG)



| Nominal Size | A, avg. | B, avg. | C, min. | D | E | F | G, min. | H, min. |
|-------------------------------|---------|---------|---------|------|------|--------|---------|---------|
| 1 ¹ / ₄ | 1.670 | 1.655 | 0.688 | 0.75 | 0.71 | 1.660 | 0.75 | 0.16 |
| 1 ¹ / ₂ | 1.910 | 1.895 | 0.688 | 0.75 | 0.72 | 1.900 | 0.75 | 0.16 |
| 2 | 2.385 | 2.370 | 0.750 | 0.75 | 0.75 | 2.375 | 0.81 | 0.16 |
| 3 | 3.515 | 3.495 | 1.500 | 1.20 | 1.20 | 3.500 | 1.56 | 0.22 |
| 4 | 4.515 | 4.495 | 1.750 | 1.30 | 1.30 | 4.500 | 1.81 | 0.25 |
| 6 | 6.647 | 6.614 | 3.000 | 1.50 | 1.51 | 6.625 | 3.06 | 0.28 |
| 8 | 8.655 | 8.610 | 4.000 | 2.00 | 1.72 | 8.625 | 4.06 | 0.33 |
| 10 | 10.776 | 10.737 | 5.000 | 2.20 | N/A | 10.750 | 5.06 | 0.36 |
| 12 | 12.788 | 12.736 | 6.000 | 2.38 | N/A | 12.750 | 6.06 | 0.41 |

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PVC Schedule 40 Pipe & Pressure Fittings

PVC Schedule 40 pipe and fittings are made for use in cold water systems where the temperature does not exceed 140°F. PVC Schedule 40 fittings are made in compliance with ASTM D2466. Schedule 40 pipe meets the requirements of ASTM D1785. Both the pipe and fittings are manufactured from material conforming to ASTM D1784 and meeting cell Class 12454.

Schedule 40 *Pipe Dimensions and References

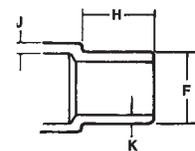
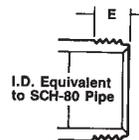
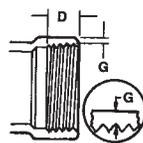
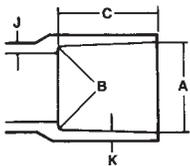


(20 ft. lengths)

| Nominal Size | Average Outside Diameter Inches | Average Inside Diameter Inches | Wall Thickness Inches | | Pipe Wall Cross-Sectional Area Inches ² | Inside Diameter Area Inches ² |
|--------------|---------------------------------|--------------------------------|-----------------------|-------|--|--|
| | | | Nom. | Min. | | |
| 1/2 | 0.840 | 0.602 | 0.119 | 0.109 | 0.270 | 0.285 |
| 3/4 | 1.050 | 0.804 | 0.123 | 0.113 | 0.358 | 0.508 |
| 1 | 1.315 | 1.029 | 0.143 | 0.133 | 0.527 | 0.832 |
| 1 1/4 | 1.660 | 1.360 | 0.150 | 0.140 | 0.712 | 1.453 |
| 1 1/2 | 1.900 | 1.590 | 0.155 | 0.145 | 0.850 | 1.986 |
| 2 | 2.375 | 2.047 | 0.164 | 0.154 | 1.139 | 3.291 |
| 2 1/2 | 2.875 | 2.445 | 0.215 | 0.203 | 1.797 | 4.695 |
| 3 | 3.500 | 3.042 | 0.229 | 0.216 | 2.353 | 7.268 |
| 4 | 4.500 | 3.998 | 0.251 | 0.237 | 3.351 | 12.554 |
| 6 | 6.625 | 6.031 | 0.297 | 0.280 | 5.904 | 28.567 |
| 8 | 8.625 | 7.942 | 0.341 | 0.322 | 8.887 | 49.539 |
| 10 | 10.750 | 9.976 | 0.387 | 0.365 | 12.599 | 78.164 |
| 12 | 12.750 | 11.889 | 0.430 | 0.406 | 16.662 | 111.015 |

* Do not thread Schedule 40 pipe. Use appropriate fittings for threaded assembly.

Fittings¹



| Nominal Size | Average Outside Diameter Inches | Solvent Socket (Hub) | | | Internal Threads (FIPT) | | External Threads (MIPT) | Male End (Spg) | | Wall Thickness | |
|--------------|---------------------------------|----------------------|--------|---------------------|-------------------------|--------|-------------------------|----------------|-------|----------------|---------------------|
| | | A | B | C ² Min. | D | G Min. | | E | F | H Min. | J ² Min. |
| 1/2 | 0.840 | 0.848 | 0.836 | 0.688 | 0.463 | 0.072 | 0.463 | 0.840 | 0.688 | 0.136 | 0.109 |
| 3/4 | 1.050 | 1.058 | 1.046 | 0.719 | 0.482 | 0.079 | 0.482 | 1.050 | 0.719 | 0.141 | 0.113 |
| 1 | 1.315 | 1.325 | 1.310 | 0.875 | 0.574 | 0.087 | 0.574 | 1.315 | 0.875 | 0.166 | 0.133 |
| 1 1/4 | 1.660 | 1.670 | 1.655 | 0.938 | 0.594 | 0.098 | 0.594 | 1.660 | 0.938 | 0.175 | 0.140 |
| 1 1/2 | 1.900 | 1.912 | 1.894 | 1.094 | 0.594 | 0.106 | 0.594 | 1.900 | 1.094 | 0.181 | 0.145 |
| 2 | 2.375 | 2.387 | 2.369 | 1.156 | 0.610 | 0.123 | 0.610 | 2.375 | 1.156 | 0.193 | 0.154 |
| 2 1/2 | 2.875 | 2.889 | 2.868 | 1.750 | 0.932 | 0.139 | 0.932 | 2.875 | 1.750 | 0.254 | 0.203 |
| 3 | 3.500 | 3.516 | 3.492 | 1.875 | 1.016 | 0.160 | 1.016 | 3.500 | 1.875 | 0.270 | 0.216 |
| 4 | 4.500 | 4.518 | 4.491 | 2.000 | 1.094 | 0.194 | 1.094 | 4.500 | 2.000 | 0.296 | 0.237 |
| 6 | 6.625 | 6.647 | 6.614 | 3.000 | 1.208 | 0.280 | 1.513 | 6.625 | 3.000 | 0.350 | 0.280 |
| 8 | 8.625 | 8.655 | 8.610 | 4.000 | 1.313 | 0.322 | 1.723 | 8.625 | 4.000 | 0.403 | 0.322 |
| 10 | 10.750 | 10.776 | 10.737 | 5.375 | - | - | - | 10.750 | 5.375 | 0.487 | 0.402 |
| 12 | 12.750 | 12.765 | 12.700 | 6.875 | - | - | - | 12.750 | 6.875 | 0.532 | 0.465 |

¹With exception of thread lengths, dimensions shown are listed in ASTM D 2466 for PVC Schedule 40 Fittings.

²NIBCO fittings may exceed certain minimum ASTM dimensional requirements shown in order to ensure functional satisfaction.

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General Storage, Handling, and Safety Considerations for Thermoplastic Piping Components

STORAGE

Thermoplastic piping components are designed and manufactured for use in systems involving the transport of aggressive liquids as well as potable water. In order to ensure their integrity, they must be handled with reasonable care prior to installation.

Pipe

When pipe is received in standard lifts it should remain in the lift until ready for use. Lifts should not be stacked more than three high and should always be stacked wood-on-wood. Loose pipe should be stored on racks with a minimum support spacing of three feet. Pipe should be shaded but not covered directly when stored outside in high ambient temperatures. This will provide for free circulation of air and reduce the heat build-up due to direct sunlight exposure.

Fittings

Fittings should be stored in their original cartons to keep them free of dirt and reduce the possibility of damage. If possible, fittings should be stored indoors.

Solvent Cements and Primers

Solvent cements have a definitive shelf life and each can and carton is clearly marked with a date of manufacture. Stock should be rotated to ensure that the oldest material is used first.

HANDLING

Pipe and Fittings

Care should be exercised to avoid rough handling of thermoplastic pipe and fittings. They should not be dragged over sharp projections, dropped, or have objects dropped upon them. Pipe ends should be inspected for cracks resulting from such abuse. Transportation by truck or pipe trailer will require that the pipe be continuously supported and all sharp edges on the trailer bed that come in contact with the pipe must be padded.

Solvent Cements and Primers

Keep containers for solvent cements tightly closed except when in use. Avoid prolonged breathing of solvent vapors, and when pipe and fittings are being joined in partially enclosed areas use a ventilating device to attenuate vapor levels. Keep solvent cements, primers, and cleaners away from all sources of ignition, heat, sparks, and open flames. Avoid repeated contact with the skin by wearing proper gloves impervious to the solvents. Application of the solvents or cements with rags and bare hands is not recommended; natural fiber brushes and other suitable applicators can produce satisfactory results.

IMPORTANT FACTS TO KNOW ABOUT ABS, PVC, AND CPVC SOLVENT CEMENT

1. ABS solvent cement should be used only for joining ABS pipe and fittings.
2. PVC solvent cement should be used only for joining PVC Pipe and fittings.
3. CPVC solvent cement should be used only for joining CPVC pipe and fittings.
4. A good joint is as strong as the pipe, since the solvent chemically welds the fitting to the pipe.
5. The solvent cement containers should always be covered when not in use to prevent excessive evaporation. Do not use thinner. Cement that shows signs of thickening and is lumpy should be discarded.
6. PVC solvent cement and primer can be used for both PVC pressure and DWV piping systems.

SAFETY CONSIDERATIONS

Pipe and Fittings

ABS, PVC, and CPVC products contained within this catalog are intended for use in the distribution of media that are chemically compatible with the piping materials. **Due to the inherent hazards associated with testing these components and piping systems with compressed air or other compressed gases, NIBCO does not allow pneumatic testing or use of these products in compressed air or gas piping systems.**

Note: Pressurized (compressed) air and other compressed gases contain large amounts of stored energy, which present serious safety hazards should the system fail for any reason.

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General Storage, Handling, and Safety Considerations for Thermoplastic Piping Components (continued)

Solvent Cements and Primers

DANGER:

- Solvent cements and primers are extremely flammable.
- Vapors from solvent cements and primers may be harmful if inhaled for prolonged periods of time.
- Solvent cements and primers may be harmful if swallowed.
- Solvent cements and primers may cause skin or eye irritation.

CAUTION: Solvent cements and primers are composed of various solvents and as such require special conditions for storage. Because of their flammability they must not be stored in an area where they might be exposed to ignition, heats, sparks, or open flames.

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Solvent Welding Instructions for ABS, PVC, & CPVC-CTS FlowGuard Gold® Pressure & DWV Piping Systems

Scope

The solvent welding procedure detailed herein applies to all NIBCO® ABS-DWV, PVC-DWV, PVC, and CPVC-CTS pressure piping systems including molded fittings and valves. Belled-end pipe and sewer pipe can also be joined in this manner. NIBCO TECHNICAL SERVICES is available for additional solvent-welding guidance and recommendations.

Joining Equipment and Materials

- Cutting tool
- Rags (non-synthetic, i.e., cotton)
- Deburring tool
- Cement and primer applicators
- Applicator can or bucket
- Purple primer
- Solvent cement
- Tool tray
- Notched boards

TYPES OF CEMENT

- PVC solvent cement - light duty industrial grade is for use with all Sch. 40, DWV and SDR pipe through 6".
- PVC solvent cement - heavy duty industrial grade is for use with all Sch. 80 and SDR pipe through 6".
- PVC solvent cement - extra heavy duty industrial grade is for use with all PVC pipe 6" and larger.
- ABS solvent cement - for use in joining Sch. 40, SDR, and DWV pipe through 12" size.
- CPVC-CTS, orange colored solvent cement is for use with all sizes of copper tube size tube and fittings.
- Purple primer is for use with all PVC and CPVC pipe/tube and fittings.

NOTE: Do not take shortcuts - follow instructions completely.

PIPE/TUBE PREPARATION

1. Cutting

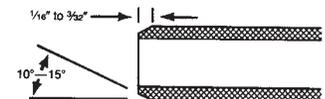
Plastic pipe/tube can be easily cut with a powersaw, circular saw, band saw, or handsaw. For best results, use a fine-toothed blade (16-18 teeth per inch) with little or no set



(maximum 0.025 inch). A circumferential speed of about 6,000 ft./min. is suitable for circular saws; band saw speed should be approximately 3,000 ft./min. Carbide-tipped blades are preferable when quantities of pipe/tube are to be cut. To ensure square-end cuts, a mitre box, hold-down, or jig should be used. Pipe or tubing cutters can be used for smaller diameter pipe/tube when the cutting wheel is specifically designed for plastic pipe.

2. Deburring and Beveling

All burrs, chips, filings, etc., should be removed from both the pipe/tube I.D. and O.D. before joining. Use a knife,



deburring tool, or a half-round, coarse file to remove all burrs.

All pipe/tube ends should be beveled to approximately the dimensions shown here for ease of socketing and to minimize the chances of wiping the solvent cement from the I.D. of the fitting as the pipe/tube is socketed:

The beveling can be done with a coarse file or a beveling tool such as that manufactured by Reed Manufacturing Company, Erie, Pennsylvania.

FITTING PREPARATION

Prior to solvent welding, all fittings and couplings should be removed from their cartons and exposed for at least one hour to the same temperature conditions as the pipe/tube in order to assure that they are thermally balanced before joining.

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Solvent Welding Instructions for ABS, PVC, & CPVC-CTS FlowGuard Gold® Pressure & DWV Piping Systems (continued)

CLEANING

Using a clean, dry cotton rag, wipe away all loose dirt and moisture from the I.D. and O.D. of the pipe/tube end and the I.D. of the fitting. **DO NOT ATTEMPT TO SOLVENT-WELD WET SURFACES.**

DANGER: Solvent cements and primers are extremely flammable and harmful if swallowed. Vapors are harmful. May cause eye irritation and repeated or prolonged skin contact causes skin irritation.

Keep away from heat, sparks and open flame. Use only with adequate ventilation. Avoid contact with eyes, skin, and clothing. Avoid prolonged breathing of vapor. Close container after each use.

FIRST AID: In case of skin contact, flush with water; for eyes, flush with water for at least 15 minutes and seek medical attention. Wash contaminated clothing before reuse. If swallowed, **DO NOT INDUCE VOMITING**, call a Physician immediately.

PRIMING

The function of purple primer is to penetrate and soften the bonding surfaces of PVC and CPVC pipe/tube and fittings. (Primer is not required with ABS.) It is a product that penetrates rapidly. It is very effective on the hard-finished, high-gloss products now being produced.

Apply primer to the pipe/tube with a paint brush approximately 1/2 of the pipe/tube diameter. A rag is not recommended as repeated contact with skin may cause irritation or blistering.

Apply primer freely in the socket, keeping surface and applicator wet and in motion 5 to 15 seconds. Redip applicator as necessary. Avoid puddling in the socket.



Apply again to the fitting socket. The second application is especially recommended for belled-end pipe and fittings fabricated from pipe stock, for many of them have especially hard inside-surfaces.

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For checking penetration, you should be able to scratch or scrape a few thousandths of an inch of the primed surfaces away. Repeated application to either or both surfaces may be necessary. Weather conditions affect priming action. In cold weather more time is required for proper penetration.

NOTE: The pipe/tube ends can be rested on notched boards to keep them clean and for ease of solvent cement application.

Note: There are "one-step" cements available for CPVC that eliminate the need to use a primer. Cements approved for use with FlowGuard Gold® CPVC will produce pressure-tight joints when used with NIBCO® CPVC pipe and fittings. NIBCO recommends that the use of "one-step" cements be limited to applications where established temperatures are 40°F or higher, following the cement manufacturer's instructions.

SOLVENT CEMENT APPLICATION

Using the proper applicator (see chart - page 80 for specific recommendations) proceed as follows:

1. Apply a full even layer of cement on the pipe O.D. for a distance slightly greater than the depth of the socket of the fitting.



2. Coat the fitting socket with a medium layer, avoiding puddling. On belled-end pipe or fabricated fittings, do not coat beyond the socket depth or allow cement to run beyond the bell.



3. Put a second full even layer on the pipe/tube O.D. Cement layers must be without voids and sufficient to fill any gap in the joints.

Solvent Welding Instructions for ABS, PVC, & CPVC-CTS FlowGuard Gold® Pressure & DWV Piping Systems (continued)

HANDLING OF PRIMER AND CEMENT

NOTE: Observe the "use prior to" date. Cement has a limited shelf life. Do not permit solvent cement cans to stand open. Do not use cement that has dried to the point where it becomes lumpy and stringy. Dispose of properly. Do not attempt to thin out sluggish cement with thinner or primer. The solvents in the primer and cement are highly flammable, like a fast drying lacquer, and should not be used near an open flame. Use them in a well ventilated area and avoid prolonged breathing of the fumes. Prolonged contact with the skin could cause minor irritation.

JOINING

1. Immediately upon finishing cement application and before it starts to set, insert the pipe/tube to the full socket depth while rotating the pipe or fitting a 1/4 turn to ensure complete and even distribution of the cement. Hold joint together for a minimum of 10 to 15 seconds to make sure that pipe/tube does not move or back out of the socket.



2. For pipe sizes 6" and larger, a joining crew consisting of two persons is recommended and the following additional steps are necessary:



- a. Rotation of the pipe in the fitting may be omitted.
- b. Hold joint together for 1 to 3 minutes depending on pipe size.
- c. As an aid for joining in these larger sizes it is recommended that a come-along or pipe joining tool similar to that manufactured by Reed Manufacturing Company be used.

EXCESS CEMENT

Immediately after joining and before joint is set, gently place it back onto a level surface, wipe off all excess cement from the circumference of the pipe and fitting.

JOINT INTEGRITY

ABS, PVC, and CPVC-CTS piping joint integrity depends greatly upon following exactly and by intent NIBCO specific handling, inspection, storage, shipping, fabrication, installation, testing, and operating instructions. Joint integrity also depends greatly upon an infinitely wide, unpredictable, and uncontrollable set of product and environmental conditions that go into determining the length of drying times, before a joint should be moved, handled, or whether intended for low or high working-pressure applications. These conditions include size of pipe, surface temperature of the joint, dry joint interference fit, and relative humidity. Drying times will be faster with smaller pipe/tube, higher surface temperatures, tighter interference fits, and lower relative humidity. Drying times will be slower when these conditions are reversed.

Because of the uncontrollable and unpredictable variety of drying conditions that can exist from job-to-job and moment-to-moment, NIBCO recommends only the drying times and solvent-welding conditions specified below:

1. When exposed to direct sunlight, solvent-welding joining should not be done in atmospheric temperatures below 40°F or above 90°F.
2. NIBCO recommends that 24 hours of joint drying time should elapse for all sizes of pipe and drying temperatures, before the joint is moved or subjected to any appreciable internal or external pressure.

HANDLING

During the initial setting of the cement, which begins about two minutes after application, (on small sizes) be careful not to move or disturb the joint. NIBCO offers, as a non-liability supplier, the following drying times as a guide in aiding the installer, engineer, owner, or other decision making party in deciding at his own risk when the joints are sufficiently dry for movement, handling, low pressure, initial joint testing, application of high pressure tests, and introduction of working pressure. These drying times are based upon a combination of past field experience and laboratory tests.

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Solvent Welding Instructions for ABS, PVC, & CPVC-CTS FlowGuard Gold® Pressure & DWV Piping Systems (Continued)

ABS, PVC, and CPVC-CTS Joint Movement Times

| Nominal Size | HOT WEATHER* 90°-150°F Surface Temperature | MILD WEATHER* 50°-90°F Surface Temperature | COLD WEATHER* 10°-50°F Surface Temperature |
|---------------|---|---|---|
| 1/2 - 1 1/4 | 12 Min. | 20 Min. | 30 Min. |
| 1 1/2 - 2 1/2 | 30 Min. | 45 Min. | 1 Hr. |
| 3 - 4 | 45 Min. | 1 Hr. | 1 Hr. & 30 Min. |
| 6 - 8 | 1 Hr. | 1 Hr. & 30 Min. | 2 Hrs. & 30 Min. |
| 10 -12 | 2 Hrs. | 3 Hrs. | 5 Hrs. |

*The temperatures above are only **drying** temperatures and should not be confused with atmospheric, joining-temperature recommendations and limitations. See section on "Joint Integrity."

PRESSURE TESTING

CAUTION: AIR OR COMPRESSED GAS ARE NOT RECOMMENDED AS MEDIA FOR PRESSURE TESTING OF PLASTIC PIPING SYSTEMS.

1. Initial joint testing: Initial joint testing of PVC and CPVC-CTS pipe/tube could possibly be accomplished to 10% of its hydrostatic pressure rating after the below drying times have been observed:

PVC and CPVC-CTS Joint Drying Times at 10% Pressure.

| Nominal Size | HOT WEATHER* 90°-150°F Surface Temperature | MILD WEATHER* 50°-90°F Surface Temperature | COLD WEATHER* 10°-50°F Surface Temperature |
|---------------|---|---|---|
| 1/2 - 1 1/4 | 1 Hr. | 1 Hr. & 15 Min. | 1 Hr. & 45 Min. |
| 1 1/2 - 2 1/2 | 1 Hr. & 30 Min. | 1 Hr. & 45 Min. | 3 Hrs. |
| 3 - 4 | 2 Hrs. & 45 Min. | 3 Hrs. & 30 Min. | 6 Hrs. |
| 6 - 8 | 3 Hrs. & 30 Min. | 4 Hrs. | 12 Hrs. |
| 10 -12 | 6 Hrs. | 8 Hrs. | 72 Hrs. |

*The temperatures above are only **drying** temperatures and should not be confused with atmospheric, joining-temperature recommendations and limitations. See Section on "Joint Integrity."

2. The PVC pipe and CPVC-CTS tube could possibly be pressure tested up to 100% of its hydrostatic pressure rating after the below drying times:

PVC and CPVC-CTS Joint Drying Times For 100% Pressure

| Nominal Size | HOT WEATHER* 90°-150°F Surface Temperature | MILD WEATHER* 50°-90°F Surface Temperature | COLD WEATHER* 10°-50°F Surface Temperature |
|---------------|---|---|---|
| 1/2 - 1 1/4 | 4 Hrs. | 5 Hrs. | 7 Hrs. |
| 1 1/2 - 2 1/2 | 6 Hrs. | 8 Hrs. | 10 Hrs. |
| 3 - 4 | 8 Hrs. | 18 Hrs. | 24 Hrs. |
| 6 - 8 | 12 Hrs. | 24 Hrs. | 48 Hrs. |
| 10 -12 | 18 Hrs. | 36 Hrs. | 72 Hrs. |

*The temperatures above are only **drying** temperatures and should not be confused with atmospheric, joining-temperature recommendations and limitations. See Section on "Joint Integrity."

DO'S AND DON'TS

DO:

- Use the proper applicator.
- Use the proper type of solvent cement for the job.
- Follow the instructions completely.

DON'T:

- Attempt to solvent weld under the following conditions:
 1. If it is raining.
 2. If the atmospheric temperature is below 40°F.
 3. If under direct exposure to sun at atmospheric temperatures above 90°F
- Discard empty cans of solvent, primer or rags in trench or near piping. Concentrated fumes or dripping cement or primer can cause piping failure.

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Solvent Welding Instructions for ABS, PVC, & CPVC-CTS FlowGuard Gold® Pressure & DWV Piping Systems (Continued)

HOT WEATHER CEMENTING

Since cement contains a solvent, certain precautions or steps should be taken when the atmospheric temperature is above 90°F, to avoid evaporation of the solvent from the cement just prior to joining. Such evaporation will cause the cement to prematurely set before joining, thus, adversely affecting the joint integrity. Use one or a combination of the list below to reduce the chances of this condition occurring:

1. Shade or shelter the joint surfaces from direct exposure to the sun's rays for at least one hour prior to joining and during the joining process.
2. Make cement joints during early morning hours.
3. Apply cement quickly. On 6" and larger pipe, it is recommended that two persons apply cement to pipe surface while the third applies it to the fitting socket.
4. Join pipe to fittings as quickly as possible after applying cement.

COLD WEATHER CEMENTING

Because the solvents in the cement will not evaporate as readily when the temperature is below 40°F, the pipe joints will not set up as rapidly in cold weather. If solvent cementing must be done when the temperature is below 40°F the following suggestions are offered:

1. Store pipe, fittings, cement and primer in a heated area.
2. Prefab as much of the system as possible in a heated work area.
3. Joints that must be made outside should be protected with a portable shelter and heated with indirect heat to surface temperatures above 40°F prior to joining. The shelter and heat should remain in place for at least two hours after joint assembly.
4. Pipe and fittings must be dry prior to joining and the joints should be kept dry until the cement has had sufficient time to set.

CAUTION: DO NOT ATTEMPT TO SPEED THE SETTING OR DRYING OF THE CEMENT BY APPLYING DIRECT HEAT TO THE SOLVENT WELDED JOINT. Forced rapid drying by heating will cause the cement solvents to boil off, forming porosity, bubbles, and blisters in the cement film.

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Applicators

| Nominal Size | Roller Size | Recommended Brush Width*, in. |
|--------------|-----------------|-------------------------------|
| 1/4 | Not Recommended | 1/2 |
| 3/8 | | 1/2 |
| 1/2 | | 1/2 |
| 3/4 | | 1/2 |
| 1 | | 1/2 |
| 1 1/4 | | 1 |
| 1 1/2 | | 1 |
| 2 | | 1 |
| 2 1/2 | | 1 1/2 |
| 3 | | 1 1/2 |
| 4 | 3 | 2 |
| 6 | | 3 |
| 8 | | 4 |
| 10 | 7 | 4, 6, or 8 |
| 12 | | 4, 6, or 8 |

*Natural bristle brushes should always be specified. It is recognized that the recommended brush width may not always be readily available. However, the selection should come as close as possible to the recommended width in order to ensure complete coverage with a minimum number of brush strokes.

REQUIREMENTS

The below estimated PVC, CPVC, and ABS IPS pipe solvent cement requirements should only be considered as a guideline for usage and could vary according to a wide variety of installation conditions. Further, these estimates should in no way be used to restrict the liberal cement application instructions recommended for the pipe.

Number of Joints Per...*

*Each joint represents one socket in a fitting.

| Nominal Size | Pint | Quart | Gallon |
|--------------|------|-------|--------|
| 1/2 | 130 | 260 | 1040 |
| 3/4 | 80 | 160 | 640 |
| 1 | 70 | 140 | 560 |
| 1 1/4 | 50 | 100 | 400 |
| 1 1/2 | 35 | 70 | 280 |
| 2 | 20 | 40 | 160 |
| 2 1/2 | 17 | 34 | 136 |
| 3 | 15 | 30 | 120 |
| 4 | 10 | 20 | 80 |
| 5 | 8 | 16 | 64 |
| 6 | N/R | 8 | 24 |
| 8 | N/R | 3 | 12 |
| 10 | N/R | N/R | 10 |
| 12 | N/R | N/R | 6 |

N/R - Not Recommended

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Solvent Welding Instructions for ABS, PVC, & CPVC-CTS FlowGuard Gold® Pressure & DWV Piping Systems (Continued)

Applicators

*Natural bristle brushes should always be specified. It is recognized that the recommended brush width may not always be readily available. However, the selection should come as close as possible to the recommended width in order to ensure complete coverage with a minimum number of brush strokes.

REQUIREMENTS

The below estimated PVC, CPVC, and ABS IPS pipe solvent cement requirements should only be considered as a guideline

| Nominal Size | Joints |
|--------------|--------|
| 1/2 | 255 |
| 3/4 | 170 |
| 1 | 138 |
| 1 1/4 | 95 |
| 1 1/2 | 68 |
| 2 | 38 |

for usage and could vary according to a wide variety of installation conditions. Further, these estimates should in no way be used to restrict the liberal cement

application instructions recommended for the pipe.

Number of Joints Per...*

*Each joint represents one socket in a fitting.

N/R - Not Recommended

The estimated CPVC-CTS solvent cement requirements listed below should only be considered as a guideline for usage and could vary according to a wide variety of installation conditions. Further, these estimates should in no way be used to restrict the liberal cement application instructions recommended for the tube.

Number of Joints Per Pint

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Threading Instructions for Thermoplastic Pipe

Scope

The procedure presented herein covers threading of all IPS Schedule 80 or heavier thermoplastic pipe. These tapered threads are National Pipe Threads (NPT) which are cut to the dimensions outlined in ANSI B1.20.1.

Thread Dimensions

| PIPE | | THREADS | | | | | |
|--------------|----------------------------|----------------------------|-------------------------------------|--------------------------------------|---|--|-------------------------------|
| Nominal Size | Outside Diameter D, in. | Number of Threads Per Inch | Normal Engagement By Hand C, in. | Length of Effective Thread A, in. | Total Length: End of Pipe to Vanish Point B, in. | Pitch Diameter at End of Internal Thread E, in. | Depth of Thread (Max.) in. |
| 1/4 | 0.540 | 18 | 0.228 | 0.4018 | 0.5946 | 0.49163 | 0.04444 |
| 1/2 | 0.840 | 14 | 0.320 | 0.5337 | 0.7815 | 0.77843 | 0.05714 |
| 3/4 | 1.050 | 14 | 0.339 | 0.5457 | 0.7935 | 0.98887 | 0.05714 |
| 1 | 1.315 | 11½ | 0.400 | 0.6828 | 0.9845 | 1.23863 | 0.06957 |
| 1¼ | 1.660 | 11½ | 0.420 | 0.7068 | 1.0085 | 1.58338 | 0.06957 |
| 1½ | 1.900 | 11½ | 0.420 | 0.7235 | 1.0252 | 1.82234 | 0.06957 |
| 2 | 2.375 | 11½ | 0.436 | 0.7565 | 1.0582 | 2.29627 | 0.06957 |
| 2½ | 2.875 | 8 | 0.682 | 1.1375 | 1.5712 | 2.76216 | 0.10000 |
| 3 | 3.500 | 8 | 0.766 | 1.2000 | 1.6337 | 3.38850 | 0.10000 |
| 4 | 4.500 | 8 | 0.844 | 1.3000 | 1.7337 | 4.38713 | 0.10000 |

Note: Do not thread Schedule 40 pipe.

THREADING EQUIPMENT AND MATERIALS

- Pipe dies
- Pipe vise
- Threading ratchet or power machine
- Tapered plug
- Cutting lubricant (soap and water)
- Strap wrench
- PTFE tape
- Cutting tools
- Deburring tool

PIPE PREPARATION

Plastic pipe can be easily cut with a powersaw, circular saw, band saw, or handsaw. For best results, use a fine-toothed blade (16-18 teeth per inch) with little or no set (maximum 0.025 inch). A circumferential speed of about 6,000 ft./min. is suitable for circular saws; band saw speed should be approximately 3,000 ft./min. Carbide-tipped blades are preferable when quantities of pipe are to be cut. To ensure square-end cuts, a mitre box, holddown, or jig should be used. Pipe or tubing cutters can be used for smaller diameter pipe when the cutting wheel is specifically designed for plastic pipe. Such a cutter is available from the Reed Manufacturing Co. or Ridge Tool Company.

THREADING DIES

Thread-cutting dies should be clean, sharp, and in good condition, and should not be used to cut materials other than plastics. Dies with a 5° negative front-rake angle are recommended when using power threading equipment and dies with a 5° to 10° negative front-rake angle are recommended when cutting threads by hand. When cutting threads with power threading equipment, self-opening die heads and a slight chamfer to lead the dies will speed production.

1. Hold pipe firmly in a pipe vise. Protect the pipe at the point of grip by inserting a rubber sheet or other material between the pipe and vise.



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Threading Instructions for Thermoplastic Pipe (Continued)

2. A tapered reinforcing plug must be inserted in the end of the pipe to be threaded. This plug provides additional support and prevents distortion of the pipe in the threaded area.



Distortion of the pipe during the threading operation will result in eccentric threads, non-uniform circumferential thread depth or gouging and tearing of the pipe wall. See table below for approximate plug O.D. dimensions.

Reinforcing Plug Dimensions*

| Nominal Size | Plug O.D.* |
|--------------|------------|
| 1/2 | 0.526 |
| 3/4 | 0.722 |
| 1 | 0.935 |
| 1 1/4 | 1.254 |
| 1 1/2 | 1.476 |
| 2 | 1.913 |
| 2 1/2 | 2.289 |
| 3 | 2.864 |
| 4 | 3.786 |

These dimensions are based on the median wall thicknesses and average outside diameter for the respective pipe sizes. Variations in wall thickness and O. D. dimensions may require alteration of the plug dimensions.

3. Use a die stock with a proper guide that is free of burrs or sharp edges, so that the die will start and go on square to the pipe axis.



4. Push straight down on the handle, avoiding side pressure that might distort the sides of the threads. If power threading equipment is used, the dies should not be driven at high speeds or with heavy pressure. Apply an external lubricant liberally when cutting the threads. Advance the die to the point where the thread dimensions are equal to those listed in the table on Thread Dimensions above. Do not over-thread.



5. Periodically check the threads with a ring gage to ensure that proper procedures are being followed. Thread dimensions are listed in the table on Thread Dimensions. The gauging tolerance is $\pm 1\frac{1}{2}$ turns.



6. Brush threads clean of chips and ribbons. Then starting with the second full thread, and continuing over the thread length, wrap PTFE thread tape in the direction of the threads. Overlap each wrap by one half the width of the tape. Thread lubricant/sealant may be used if approved by the manufacturer.



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Threading Instructions for Thermoplastic Pipe (Continued)

7. Thread the fitting onto the pipe and tighten by hand. Using a strap wrench only, further tighten the connection an additional one to two threads past hand tightness.



Avoid excessive torque as this may cause thread damage or fitting damage.

Pressure Testing

Threaded piping systems can be pressure tested up to 100% of their hydrostatic pressure rating as soon as the last connection is made.

CAUTION: AIR OR COMPRESSED GAS ARE NOT RECOMMENDED AS MEDIA FOR PRESSURE TESTING OF PLASTIC PIPING SYSTEMS. FAILURE TO FOLLOW THIS WARNING MAY RESULT IN PERSONAL INJURY OR PROPERTY DAMAGE.

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Flanged Joints

Scope

Flanging is used extensively for plastic process lines that require periodic dismantling. Plastic flanges and factory flanged valves and fittings in PVC, CPVC, PVDF and polypropylene are available in a full range of sizes and types for joining to pipe by solvent welding, threading, or thermosealing as in the case with polypropylene and PVDF. Gasket seals between the flange faces should be an elastomeric full flat-faced gasket with a hardness of 50 to 70 durometer A. NIBCO can provide polychloroprene (CR) gaskets nominal sizes 1/2 through 8 having a 1/8 inch thickness. For chemical environments too aggressive for polychloroprene other more resistant elastomers should be used.

Dimensions

Bolt circle and number of bolt holes for the flanges are the same as Class 150 metal flanges per ANSI B16.5. Threads are tapered iron pipe size threads per ANSI B1.20.1. The socket dimensions conform to ASTM D2467, which describes nominal sizes 1/2 thru 8. Internal NIBCO specifications have been established for the size 10 and 12 PVC patterns.

Pressure Rating

As with all other thermoplastic piping components, the maximum non-shock operating pressure is a function of temperature. Maximum pressure rating for NIBCO® valves, unions and flanges is 150 psi. Above 100°F refer to the chart.

Maximum Operating Pressure (psi)

| Operating Temp. °F | PVC |
|--------------------|-----|
| 100 | 150 |
| 110 | 135 |
| 120 | 110 |
| 130 | 75 |
| 140 | 50 |
| 150 | N/R |
| 160 | N/R |
| 170 | N/R |
| 180 | N/R |
| 190 | N/R |
| 200 | N/R |
| 250 | N/R |
| 280 | N/R |

N/R Not Recommended

ANSI B16.5 Dimensional Data for Flanges and Flanged Fittings

(Dimensions and Bolts Conform to Class 150 Steel Flanges) Sealing

| Nominal Size | Outside Diameter (inches) | Dimensions | | |
|--------------|---------------------------|-----------------|---------------------------|----------------------------------|
| | | Drilling | | |
| | | Number of Holes | Diameter of Bolt (Inches) | Diameter of Bolt Circle (inches) |
| 1/2 | 3.50 | 4 | 1/2 | 2.38 |
| 3/4 | 3.88 | 4 | 1/2 | 2.75 |
| 1 | 4.25 | 4 | 1/2 | 3.12 |
| 1 1/4 | 4.62 | 4 | 1/2 | 3.50 |
| 1 1/2 | 5.00 | 4 | 1/2 | 3.88 |
| 2 | 6.00 | 4 | 5/8 | 4.75 |
| 2 1/2 | 7.00 | 4 | 5/8 | 5.50 |
| 3 | 7.50 | 4 | 5/8 | 6.00 |
| 4 | 9.00 | 8 | 5/8 | 7.50 |
| 6 | 11.00 | 8 | 3/4 | 9.50 |
| 8 | 13.50 | 8 | 3/4 | 11.75 |
| 10 | 16.00 | 12 | 7/8 | 14.25 |
| 12 | 19.00 | 12 | 7/8 | 17.00 |

The faces of the flanges are tapered back away from the orifice area at a 1/2 to 1° pitch, so that when the bolts are tightened, the faces will be pulled together generating a force in the water way area to improve the sealing.

INSTALLATION TIPS

Once a flange is joined to the pipe, the method for joining two flanges together is as follows:

1. Make sure that all the bolt holes of the mating flanges match up. It is not necessary to twist the flange and pipe to achieve this.
2. Insert all bolts.
3. Make sure that the faces of the mating flanges are not separated by excessive distance prior to bolting down the flanges.
4. The bolts on the plastic flanges should be tightened by pulling down the nuts diametrically opposite each other using a torque wrench. Complete tightening should be accomplished in stages and the final torque values shown in the table should be followed for the various sizes of flanges. Uniform stress across the flange will eliminate leaky gaskets.

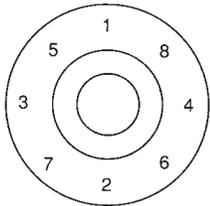
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Flanged Joints (continued)

| Flange Size | Recommended Torque* |
|-------------|---------------------|
| 1/2 - 1 1/2 | 10- 15 ft. lbs. |
| 2 - 4 | 20- 30 ft. lbs. |
| 6 - 8 | 33- 50 ft. lbs. |
| 10 | 53- 75 ft. lbs. |
| 12 | 80-110 ft. lbs. |

*For a well-lubricated bolt with flat washers under bolt head and nut.

The following tightening pattern is suggested for the flange bolts:



- If the flange is mated to a rigid and stationary flanged object, or a metal flange, particularly in a buried situation where settling could occur with the plastic pipe, the plastic flange must be supported to eliminate potential stressing.

Adapting Plastic Piping to Other Piping Materials

THREADED CONNECTIONS - ABS, CPVC, & PVC pipe less than Schedule 80 wall should not be threaded. Most codes require transition from one material to another by use of appropriate adapter fittings. NIBCO offers a complete line of adapters for ABS, CPVC, & PVC.

Common thread sealants should not be used on threaded ABS, CPVC, or PVC joints. When necessary, PTFE pipe tape can be used.

CONNECTING CPVC TO METAL PIPE OR FITTINGS - The recommended methods of joining CPVC tube to metal threaded valves or piping are to use one of the special transition unions or a CPVC adapter with a threaded-brass insert. Threaded plastic-to-metal connections are not recommended. The difference in the rates of expansion of CPVC and metal may cause leakage in threaded joints.

CONNECTING CPVC TO HOT WATER HEATER

An approved temperature/pressure relief valve should be assembled to the hot water heater so that the probe or sensing element enters the water at the top of the heater. Using metal nipples, extend the metal piping at least 12 inches from the water heater on both the cold water supply and the hot water discharge lines. Special transition unions or CPVC adapters with a threaded-brass insert must be used to join the CPVC tube to the nipples. Do not use CPVC pipe and fittings with commercial type non-storage water heaters.

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Pipe Support Spacing

ABS & PVC piping should be supported just as any other piping system. Ordinary hanger straps may be used for suspending below floor systems. The light weight of ABS & PVC may lead one to believe that wider hanger spacing could be permitted. Four or five foot spacing is recommended, with proper support at the base of each stack. CPVC Pressure pipe should be supported every three feet.

Since ABS, CPVC, & PVC are non-metallic, they are not as "stiff" as their metal counterparts, therefore the installer must exercise care to assure proper alignment of required grades.

Branch fittings serving trap arms should also be secured to the framing to prevent movement. Hanger straps should not be so tight as to compress, distort, cut, or abrade the piping.

ALLOWING FOR EXPANSION-In Pressure piping, allowance for expansion due to changing temperature is important. It is good practice to include a 12-inch offset every ten feet in a straight run. Illustrated below are several methods for providing off sets.

| Specific Gravity | Correction Factor |
|------------------|-------------------|
| 1.1 | 0.98 |
| 1.2 | 0.96 |
| 1.4 | 0.93 |
| 1.6 | 0.90 |
| 2.0 | 0.85 |
| 2.5 | 0.80 |

The above data is for un-insulated lines. For insulated lines reduce spans to 70% of table values. For spans of less than 2 feet continuous support should be used.

| Nominal Size | 70°F | 100°F | 140°F |
|--------------|-------|-------|-------|
| 1 1/4 | 4 1/2 | 4 1/2 | 4 |
| 1 1/2 | 5 | 5 | 4 1/2 |
| 2 | 5 | 5 | 4 1/2 |
| 3 | 6 | 6 | 5 1/2 |
| 4 | 6 1/4 | 6 1/4 | 5 3/4 |
| 6 | 6 3/4 | 6 3/4 | 6 |
| 8 | 7 | 7 | 6 1/2 |
| 10 | 7 | 7 | 6 1/2 |
| 12 | 7 | 7 | 6 1/2 |

| Nominal Size | 70°F | 100°F | 140°F | 180°F |
|--------------|------|-------|-------|-------|
| 1/2 | 3 | 3 | 2 1/2 | 2 1/2 |
| 3/4 | 3 | 3 | 2 1/2 | 2 1/2 |
| 1 | 3 | 3 | 2 1/2 | 2 1/2 |
| 1 1/4 | 4 | 4 | 3 1/2 | 3 1/2 |
| 1 1/2 | 4 | 4 | 3 1/2 | 3 1/2 |
| 2 | 4 | 4 | 3 1/2 | 3 1/2 |

| Nominal Size | 70°F | 100°F | 140°F |
|--------------|-------|-------|-------|
| 1/2 | 4 1/2 | 4 | 2 1/2 |
| 3/4 | 5 | 4 | 2 1/2 |
| 1 | 5 1/2 | 4 1/2 | 2 1/2 |
| 1 1/4 | 6 | 5 | 3 |
| 1 1/2 | 6 | 5 | 3 |
| 2 | 6 | 5 | 3 |
| 2 1/2 | 7 | 6 | 3 1/2 |
| 3 | 7 | 6 | 3 1/2 |
| 4 | 7 1/2 | 6 1/2 | 4 |
| 5 | 7 1/2 | 6 1/2 | 4 |
| 6 | 8 1/2 | 7 1/2 | 4 1/2 |
| 8 | 9 | 8 | 4 1/2 |
| 10 | 10 | 8 1/2 | 5 |
| 12 | 10 | 8 1/2 | 5 |

| Nominal Size | 70°F | 100°F | 140°F |
|--------------|-------|-------|-------|
| 1/2 | 5 | 4 1/2 | 2 1/2 |
| 3/4 | 5 1/2 | 4 | 2 1/2 |
| 1 | 6 | 5 | 3 |
| 1 1/4 | 6 1/2 | 5 1/2 | 3 1/2 |
| 1 1/2 | 6 1/2 | 5 1/2 | 3 1/2 |
| 2 | 7 | 6 | 3 1/2 |
| 2 1/2 | 8 | 7 | 4 |
| 3 | 8 | 7 | 4 |
| 4 | 9 | 7 1/2 | 4 1/2 |
| 6 | 10 | 9 | 5 |
| 8 | 11 | 9 1/2 | 5 1/2 |

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Expansion and Contraction of Plastic Pipe

CALCULATING STRESS

Plastics, like other piping materials, undergo dimensional changes as a result of temperature variations above and below the installation temperature. If movement resulting from these dimensional changes is restricted by adjacent equipment or by a vessel to which the pipe may be rigidly attached, the resultant stresses and forces may cause damage to such items or even to the pipe itself. In such a case, where compensation is not provided for these dimensional changes and where the piping system is rigidly held or restricted at both ends, an estimate of the magnitude of the resultant stresses can be obtained with the following formula. This formula relates the temperature differential to the temperature dependent modulus and the expansion coefficient for the particular plastic material.

$$S = EC(T_1 - T_2)$$

Where:

S = Stress (psi)

E = Modulus of Elasticity (psi) (See table below for specific values at various temperatures)

C = Coefficient of Expansion (in/in/°F x 10⁵) (See physical property chart on page 68 for values)

T₁-T₂ = Temperature differential between the installation temperature and the maximum or minimum system temperature

N/A = Not Applicable

| Temperature Vs. Modulus (x 10 ⁵) psi | | | | | | |
|--|------|------|------|------|------|------|
| Temperature, °F | 73 | 90 | 100 | 140 | 180 | 210 |
| PVC | 4.20 | 3.75 | 3.60 | 2.70 | N/A | N/A |
| CPVC | 4.23 | 4.00 | 3.85 | 3.25 | 2.69 | 2.20 |
| ABS | 2.71 | 2.43 | 2.40 | 1.90 | 1.54 | N/A |

The magnitude of the resultant longitudinal forces can be determined by multiplying the stress, times the plastic cross-sectional area.

Example 1:

Assuming the temperature extremes are from 70°F to 100°F, what would be the amount of force developed in nominal size 2 Schedule 40 PVC pipe with the pipe rigidly held and restricted at both ends?

$$S = EC(T_1 - T_2)$$

$$S = EC(30)$$

$$S = (3.60 \times 10^5) \times (3.0 \times 10^{-5})(30)$$

$$S = 324 \text{ psi}$$

The magnitude of the resultant longitudinal forces:

$$F = S \times A$$

Where:

F = Force (lbs)

S = Stress (psi)

A = Cross-sectional Area (in²)

Nominal size 2 Schedule 40 PVC Pipe has:

$$OD = 2.375 \text{ in}$$

$$ID = 2.047 \text{ in}$$

$$\text{Cross-sectional area (A)} = \left[\left(\frac{OD}{2} \right)^2 - \left(\frac{ID}{2} \right)^2 \right] \times 3.14 = 1.14 \text{ in}^2$$

Therefore, the magnitude of the resultant longitudinal force is:

$$F = SA$$

$$F = 324 \times 1.14$$

$$F = 369 \text{ lbs.}$$

The extent of expansion or contraction is dependent upon the piping material of construction and its coefficient of linear expansion which, for convenience, is listed below for several materials in units of inches of expansion per 10°F temperature change per 100 feet of pipe or tube.

| Expansion Coefficient | |
|-----------------------|------------------|
| Material | Y, in/10°F/100ft |
| PVC | 0.360 |
| CPVC | 0.380 |
| ABS | 0.500 |

The degree of thermal expansion or contraction is also dependent upon the system temperature differential, as well as, the length of pipe run between changes in direction and it can be calculated using the following formula:

$$\Delta L = \frac{Y(T_1 - T_2)}{10} \times \frac{L}{100}$$

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Expansion and Contraction of Plastic Pipe (Continued)

Where:

ΔL = Dimensional change due to thermal expansion or contraction (in.)

Y = Expansion coefficient (in/10°F/100ft) (See Table on previous page)

$(T_1 - T_2)$ = Temperature differential between the installation temperature and the maximum and minimum system temperature, which ever provides the greatest differential (°F)

L = Length of pipe run between changes in direction (ft)

Example 2:

How much expansion can be expected in a 200 foot straight run of nominal size 3 PVC Pipe that will be installed at 75°F when the piping system will be operated at a maximum of 120°F and a minimum of 40°F?

$$\Delta L = \frac{0.360(120 - 75)}{10} \times \frac{200}{100}$$

$$\Delta L = .360 \times 4.5 \times 2.0 = 3.24 \text{ inches}$$

Stresses and forces that result from thermal expansion and contraction can be reduced or eliminated by providing for flexibility in the piping system through frequent changes in direction or introduction of loops as graphically depicted in the figures below.

Normally, piping systems are designed with sufficient directional changes which provide inherent flexibility to compensate for expansion and contraction. However, when this is not the case or when there is reasonable doubt as to the adequate flexibility of the system, expansion loops or expansion joints should be designed into the system. If an expansion loop (which is fabricated with 90° elbows and straight pipe as depicted in Fig. 1) is to be used, the leg length (R) should be determined by using the following formula to ensure that it is of sufficient length to absorb expansion and contraction movement without damage.

$$R = 1.44 \sqrt{D\Delta L}$$

Where:

R = Expansion loop leg length (ft)

D = Nominal outside diameter of pipe (in)

ΔL = Dimensional change due to thermal expansion or contraction (in)

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Example 3:

How long should the expansion loop legs be in order to compensate for the expansion in Example 2?

$$R = 1.44 \sqrt{D\Delta L}$$

Flexibility, through the introduction of flexural off-sets, must be inserted into a piping system design in situations where straight runs of pipe are long or the ends of a straight run are restricted from movement and also in situations where the system is restrained. Several examples of methods for inserting flexibility in these situations are graphically presented below. In each case, rigid supports or restraints should not be placed within the leg length of an expansion loop, off-set, or bend.

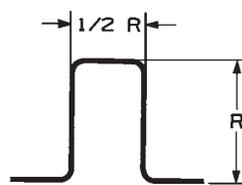


Fig. 1

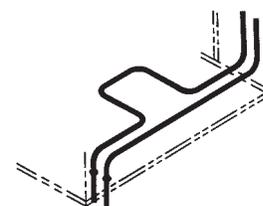


Fig. 2



Fig. 3

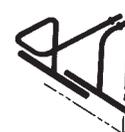


Fig. 4



NIBCO® Plastic Fittings Warranty

NIBCO INC. LIMITED WARRANTY

Applicable to NIBCO INC. Plumbing Plastic Fittings and Valves

NIBCO INC. warrants each NIBCO plumbing plastic fitting (including plumbing valves) to be free from defects in material and workmanship under normal use and service for a period of five (5) years from the date of purchase.

In the event any defect occurs which the owner believes is covered by this warranty, the owner should immediately contact NIBCO Technical Services, either in writing or by telephone at 1.888.446.4226 or 1.574.295.3000. The owner will be instructed to return said fitting or valve, at the owner's expense, to NIBCO INC. or an authorized NIBCO INC. representative for inspection. In the event said inspection discloses to the satisfaction of NIBCO INC. that said fitting or valve is defective, a replacement shall be mailed free of charge to the owner, and NIBCO INC. shall further pay the installing contractor the sum of ten (\$10.00) dollars to apply on the cost of installation of said replacement fitting or valve.

TO THE EXTENT PERMITTED BY APPLICABLE LAW, THIS WARRANTY SPECIFICALLY EXCLUDES INCIDENTAL AND CONSEQUENTIAL DAMAGES OF EVERY TYPE AND DESCRIPTION RESULTING FROM ANY CLAIMED DEFECT IN MATERIAL OR WORKMANSHIP, INCLUDING BUT NOT LIMITED TO, PERSONAL INJURIES AND PROPERTY DAMAGES.

Some states do not allow the exclusion or limitations of incidental or consequential damages, so these limitations may not apply to you.

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This warranty gives you specific legal rights, and you may also have other rights which vary from state to state and country to country.



How to Order

State quantity, figure number and size for each valve or fitting you wish to order. See individual catalog pages for specific or special product designations.

HOW MANY TO ORDER

NIBCO® valves and fittings are decimal packed for your convenience in handling, shipping and stock-keeping. Number in master carton varies with item.

POLICY ON RETURNS TO FACTORY

No NIBCO valves and fittings are to be returned without prior written agreement. Transportation must be prepaid. A 20% charge will be made to cover cost of rehandling and reinspection.

TECHNICAL ASSISTANCE

Engineers, contractors, wholesalers or manufacturers may obtain special or technical assistance from any factory representative of NIBCO. Write, fax or phone.

NIBCO INC.
World Headquarters
1516 Middlebury Street
Elkhart, IN 46516-4740
USA

PH: 1.574.295.3000 or 1.888.446.4226
FAX: 1.574.295.3307 or 1.888.336.4226

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NIBCO[®] **Accessory Products**





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Brass Ball Valves

Two-piece Body • Full Port • Blowout-proof Stem • PTFE Seats

1/4"-2" 600 PSI/41.4 bar non-shock cold working pressure
2 1/2"-4" 400 PSI/27.6 bar non-shock cold working pressure

CSA CERTIFIED TO ASME B16.44
AND CR91-002 (THREADED 1/4" - 4") • UL LISTED (THREADED 1/4" - 4")
• FM APPROVED (THREADED 1/4" - 2")

Threaded

CSA (1/4" - 4"):

- CR91-002: 1/2 psig, 2 psig, and 5 psig (these are specific approved categories)
- ASME B16.44: 125 psig (maximum)
- Temperature is -4° F to 194° F

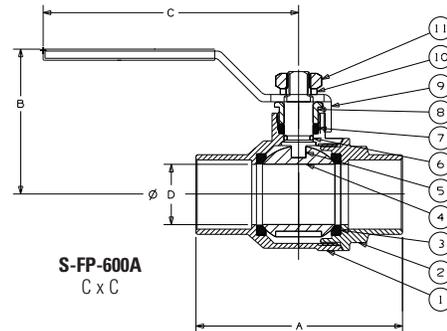
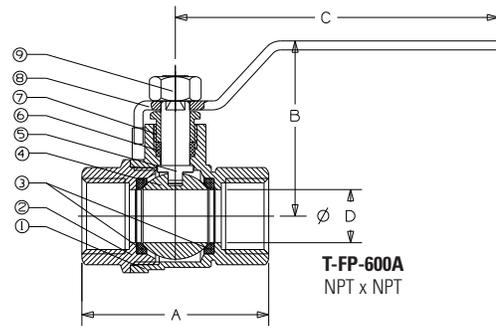
Threaded

FM (1/4" - 2"):

- 175wwp threaded

UL, Gas and Oil (1/4" - 4"):

- YQNZ, compressed gas shutoff valves: 250 psi
- YRBX, flammable liquid shutoff valves: 250 psi
- YRPV, gas shutoff valves: 250 psi
- YSDT, LP-gas shutoff valves: 250 psi
- MHKZ, manual valves: 250 psi



MATERIAL LIST

| PART | SPECIFICATION |
|------------------------------|------------------------------------|
| 1. Body | Forged Brass ² CU > 57% |
| 2. End Cap | Forged Brass ² CU > 57% |
| 3. Ball Seat | PTFE |
| 4. Ball | Brass, Chrome Plated |
| 5. Stem | Brass |
| 6. O-ring (stem seal)* | Fluorocarbon (FKM) |
| 7. Stem Packing | PTFE |
| 8. Packing Nut | Brass |
| 9. Lever Handle ¹ | Steel, Plated |
| 10. Lock Washer* | Stainless Steel |
| 11. Handle Nut ¹ | Stainless Steel |

Note: * parts 6 and 10 are applicable of S-FP-600A only.

¹ Due to standard approvals, lever handles and nuts are not interchangeable between solder and threaded.

² For material certification, contact NIBCO Technical Services.

DIMENSIONS—WEIGHTS—QUANTITIES

Dimensions

| Size | T-FP-600A | | S-FP-600A | | T-FP-600A | | S-FP-600A | | Port | | T-FP-600A | | S-FP-600A | | T-FP-600A | | S-FP-600A | | | | |
|-------|-----------|------|-----------|------|-----------|------|-----------|------|------|------|-----------|------|-----------|------|-----------|-------|-----------|------|------|----|----|
| | In. | mm. | In. | mm. | In. | mm. | In. | mm. | In. | mm. | Lbs. | Kg. | Lbs. | Kg. | Ctn. | Qty. | Ctn. | Qty. | | | |
| 1/4 | 8 | 1.76 | 45 | — | — | 1.73 | 44 | — | — | 3.54 | 90 | — | — | .39 | 10 | .33 | .15 | — | — | 18 | — |
| 3/8 | 10 | 1.76 | 45 | 1.75 | 44 | 1.73 | 44 | 1.58 | 40 | 3.54 | 90 | 3.78 | 96 | .39 | 10 | .30 | .14 | .38 | .17 | 18 | 18 |
| 1/2 | 15 | 2.05 | 52 | 2.01 | 51 | 1.92 | 49 | 1.78 | 45 | 3.54 | 90 | 3.78 | 96 | .59 | 15 | .44 | .20 | .40 | .18 | 18 | 18 |
| 3/4 | 20 | 2.36 | 60 | 2.74 | 70 | 2.09 | 53 | 2.13 | 54 | 3.78 | 96 | 3.98 | 101 | .75 | 19 | .66 | .30 | .67 | .30 | 12 | 12 |
| 1 | 25 | 2.76 | 70 | 3.35 | 85 | 2.56 | 65 | 2.52 | 64 | 4.53 | 115 | 4.41 | 112 | .98 | 25 | 1.10 | .50 | 1.12 | .51 | 6 | 6 |
| 1 1/4 | 32 | 3.31 | 84 | 3.78 | 96 | 2.95 | 75 | 2.65 | 67 | 4.53 | 115 | 5.04 | 128 | 1.26 | 32 | 1.57 | .71 | 1.49 | .67 | 4 | 4 |
| 1 1/2 | 40 | 3.66 | 93 | 4.42 | 112 | 3.35 | 85 | 3.12 | 79 | 5.51 | 140 | 6.22 | 158 | 1.57 | 40 | 2.40 | 1.09 | 2.38 | 1.08 | 2 | 2 |
| 2 | 50 | 4.18 | 106 | 5.34 | 136 | 3.68 | 93 | 3.41 | 87 | 5.51 | 140 | 6.22 | 158 | 1.97 | 50 | 3.37 | 1.53 | 3.62 | 1.64 | 2 | 2 |
| 2 1/2 | 65 | 5.38 | 137 | 6.28 | 160 | 4.76 | 121 | 4.76 | 121 | 8.66 | 220 | 8.66 | 220 | 2.56 | 65 | 7.60 | 3.45 | 6.36 | 2.88 | 3 | 3 |
| 3 | 75 | 6.04 | 153 | 7.15 | 182 | 5.08 | 129 | 5.08 | 129 | 8.66 | 220 | 8.66 | 220 | 2.95 | 75 | 9.36 | 4.24 | 8.32 | 3.77 | 2 | 2 |
| 4 | 100 | 7.39 | 188 | — | — | 5.87 | 149 | — | — | 9.61 | 244 | — | — | 3.89 | 99 | 16.85 | 7.64 | — | — | 1 | — |

Visit our website for the most current information.



Brass Ball Valves

Two-piece Body • Full Port • Blowout-proof Stem • PTFE Seats • w/ Drain

600 PSI/41.4 bar non-shock cold working pressure

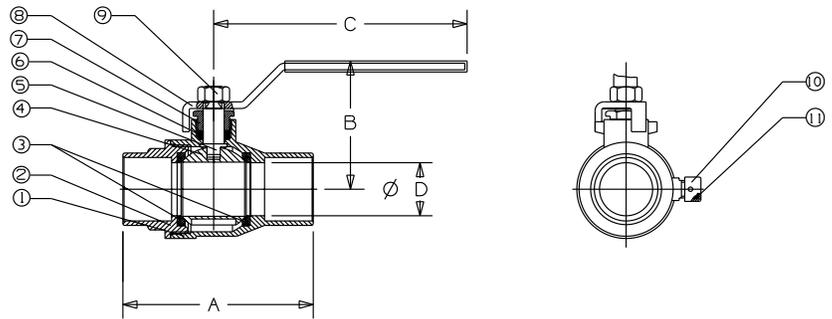
MATERIAL LIST

| PART | SPECIFICATION |
|-------------------|------------------------------------|
| 1. Body | Forged Brass ¹ CU > 57% |
| 2. End Cap | Forged Brass ¹ CU > 57% |
| 3. Ball Seat | PTFE |
| 4. Ball | Brass, Chrome Plated |
| 5. Stem | Brass |
| 6. Stem Packing | PTFE |
| 7. Packing Nut | Brass |
| 8. Lever Handle | Steel, Plated |
| 9. Handle Nut | Stainless Steel |
| 10. Drainable Cap | Brass |
| 11. Rubber Seat | Silicone |

Note: ¹ for material certification, contact NIBCO Technical Services.



S-FP-600-AD
Solder



S-FP-600-AD
C x C

DIMENSIONS—WEIGHTS—QUANTITIES

| Size | Dimensions | | | | | | | | Weight | | Ctn Qty. |
|---------|------------|-----|------|-----|------|-----|-----|-----|--------|-----|----------|
| | A | | B | | C | | D | | Lbs. | Kg. | |
| In. mm. | In. | mm. | In. | mm. | In. | mm. | In. | mm. | | | |
| ½ 15 | 2.16 | 55 | 1.67 | 42 | 3.54 | 90 | .58 | 15 | .54 | .24 | 20 |
| ¾ 20 | 2.85 | 72 | 2.03 | 52 | 4.47 | 114 | .75 | 19 | .76 | .34 | 12 |
| 1 25 | 3.38 | 86 | 2.24 | 57 | 4.47 | 114 | .95 | 24 | 1.07 | .49 | 6 |

Visit our website for the most current information.

Gas Ball Valve

GB1A Female x Female, Lever Handle

- CSA Certified to 1/2 PSI for indoor appliance connections per ANSI Z21.15/CSA 9.1
- 5 PSI for indoor shutoff per CGA CR91-002 and ASME B16.44
- 600 PSI CWP Rated

MATERIAL LIST

| PART | SPECIFICATION |
|--------------|----------------------------------|
| 1. Body | Forged Brass ¹ CU>57% |
| 2. End Piece | Forged Brass ¹ CU>57% |
| 3. Seat | PTFE, Glass Reinforced |
| 4. Ball | Brass, Chrome Plated |
| 5. Stem | Brass |
| 6. O-Ring | Nitrile |
| 7. Handle | Aluminum, Painted Red |
| 8. Nut | Steel, Plated |
| 9. ID Plate | Aluminum |

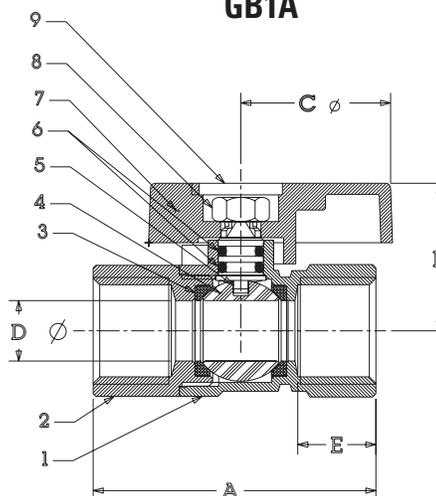
DIMENSIONS—WEIGHT

| Size (In.) | A | B | C | D | E | Wgt |
|------------|------|------|------|------|------|-----|
| 3/8 | 1.91 | 1.14 | 1.19 | 0.39 | 0.51 | .31 |
| 1/2 | 2.21 | 1.19 | 1.19 | 0.47 | 0.61 | .36 |
| 3/4 | 2.45 | 1.26 | 1.19 | 0.59 | 0.67 | .47 |
| 1 | 2.76 | 1.36 | 1.19 | 0.75 | 0.71 | .91 |

Note: ¹ For Material Certification, contact NIBCO Technical Services.



GB1A



GB2A Female x Female, Square Head

- CSA Certified to 1/2 PSI for indoor appliance connections per ANSI Z21.15/CSA 9.1
- 5 PSI for indoor shutoff per CGA CR91-002 and ASME B16.44
- 600 PSI CWP Rated

MATERIAL LIST

| PART | SPECIFICATION |
|--------------|----------------------------------|
| 1. Body | Forged Brass ¹ CU>57% |
| 2. End Piece | Forged Brass ¹ CU>55% |
| 3. Seat | PTFE, Glass Reinforced |
| 4. Ball | Brass, Chrome Plated |
| 5. Stem | Brass |
| 6. O-Ring | Nitrile |
| 7. Handle | Copper Alloy Painted Red |
| 8. Screw | Steel, Plated |

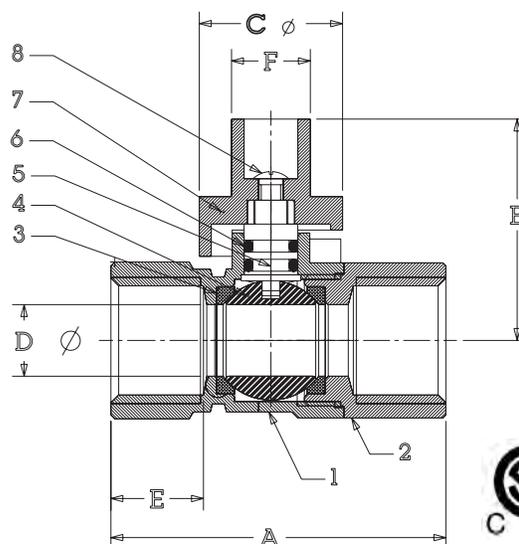
DIMENSIONS—WEIGHT

| Size (In.) | A | B | C | D | E | Wgt |
|------------|------|------|-----|-----|-----|-----|
| 1/2 | 2.21 | 1.44 | .95 | .47 | .61 | .34 |
| 3/4 | 2.45 | 1.56 | .95 | .59 | .67 | .45 |

Note: ¹ for material certification, contact NIBCO Technical Services.



GB2A



Visit our website for the most current information.

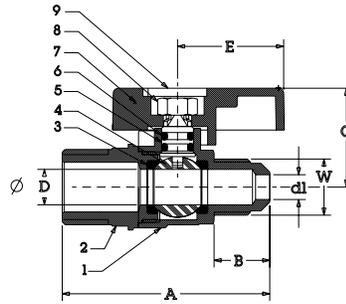
Gas Ball Valve

GBVA38M/GBVA12M — Flare x MPT, Lever Handle

- CSA Certified to ½ PSI for indoor appliance connections per ANSI Z21.15/CSA 9.1
- 5 PSI for indoor shut-off per ASME B16.44 and CGA CR91-002

MATERIAL LIST

| PART | SPECIFICATION |
|--------------|----------------------------------|
| 1. Body | Forged Brass ¹ CU>57% |
| 2. End Piece | Forged Brass ¹ CU>57% |
| 3. Seat | PTFE, Glass Reinforced |
| 4. Ball | Brass, Chrome Plated |
| 5. Stem | Brass |
| 6. O-Ring | Nitrile |
| 7. Handle | Aluminum, Painted Red |
| 8. Nut | Steel, Plated |
| 9. ID Plate | Aluminum |



DIMENSIONS—WEIGHT

| Size (In.) | A | B | C | d ¹ | D | E | W | Wgt |
|------------|------|-----|------|----------------|-----|------|----------|-----|
| ¾ | 2.35 | .62 | 1.14 | .28 | .39 | 1.19 | ⅝-18 UNF | .34 |
| ½ | 2.47 | .75 | 1.14 | .39 | .39 | 1.19 | ¾-16 UNF | .36 |

Note: ¹ for material certification, contact NIBCO Technical Services.

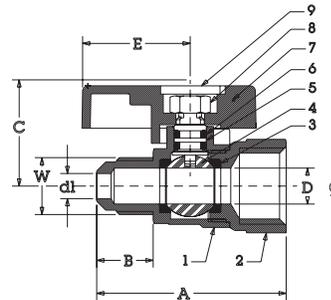


GBVA — Flare x FPT, Lever Handle

- CSA Certified to ½ PSI for indoor appliance connections per ANSI Z21.15/CSA 9.1
- 5 PSI for indoor shut-off per ASME B16.44 and CGA CR91-002

MATERIAL LIST

| PART | SPECIFICATION |
|--------------|----------------------------------|
| 1. Body | Forged Brass ¹ CU>57% |
| 2. End Piece | Forged Brass ¹ CU>57% |
| 3. Seat | PTFE, Glass Reinforced |
| 4. Ball | Brass, Chrome Plated |
| 5. Stem | Brass |
| 6. O-Ring | Nitrile |
| 7. Handle | Aluminum, Painted Red |
| 8. Ball Seat | PTFE |
| 9. Nut | Steel, Plated |
| 10. ID Plate | Aluminum |



DIMENSIONS—WEIGHT

| Size (In.) | A | B | C | d ¹ | D | E | W | Wgt |
|------------|------|-----|------|----------------|-----|------|----------|-----|
| ¾ | 2.13 | .62 | 1.14 | .28 | .39 | 1.19 | ⅝-18 UNF | .35 |
| ½ | 2.25 | .75 | 1.14 | .39 | .39 | 1.19 | ¾-16 UNF | .44 |

Note: ¹ for material certification, contact NIBCO Technical Services.

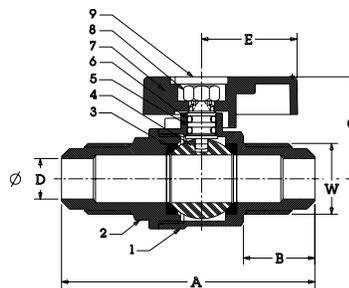


GBVA38FL/GBVA12FL — Flare x Flare, Lever Handle

- CSA Certified to ½ PSI for indoor appliance connections per ANSI Z21.15/CSA 9.1
- 5 PSI for indoor shut-off per ASME B16.44 and CGA CR91-002

MATERIAL LIST

| PART | SPECIFICATION |
|--------------|----------------------------------|
| 1. Body | Forged Brass ¹ CU>57% |
| 2. End Piece | Forged Brass ¹ CU>57% |
| 3. Seat | PTFE, Glass Reinforced |
| 4. Ball | Brass, Chrome Plated |
| 5. Stem | Brass |
| 6. O-Ring | Nitrile |
| 7. Handle | Aluminum, Painted Red |
| 8. Ball Seat | PTFE |
| 9. Nut | Steel, Plated |
| 10. ID Plate | Aluminum |



DIMENSIONS—WEIGHT

| Size (In.) | A | B | C | D | E | W | Wgt |
|------------|------|-----|------|-----|------|----------|-----|
| ¾ | 2.37 | .62 | 1.14 | .28 | 1.19 | ⅝-18 UNF | .36 |
| ½ | 2.62 | .75 | 1.14 | .39 | 1.19 | ¾-16 UNF | .47 |

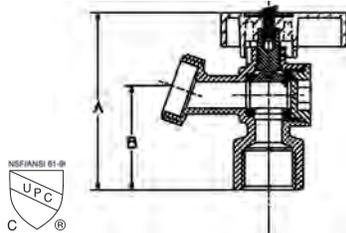
Note: ¹ for material certification, contact NIBCO Technical Services.



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Boiler Drains

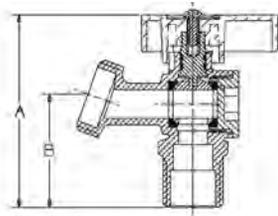
125 lb. CWP to 100°F
Maximum Temperature 180°F



QT73X

| DESCRIPTION | NOM. SIZE | DIMENSIONS | | APPROX. NET WT. |
|-----------------------------|-----------|------------|-------|-----------------|
| | | A | B | |
| BOILER DRAIN FIP to Hose | 1/2" | 2.64" | 1.57" | .42 lb |
| | 3/4" | 2.72" | 1.65" | .46 lb |

IAPMO Listed to cUPC® and NSF/ANSI 61-9

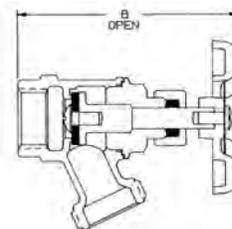


QT74X

| DESCRIPTION | NOM. SIZE | DIMENSIONS | | APPROX. NET WT. |
|---|-----------|------------|-------|-----------------|
| | | A | B | |
| BOILER DRAIN Cup or MIP Threads to Hose | 1/2" | 2.64" | 1.57" | .40 lb |
| | 3/4"* | 2.72" | 1.65" | .42 lb |

IAPMO Listed to cUPC® and NSF/ANSI 61-9

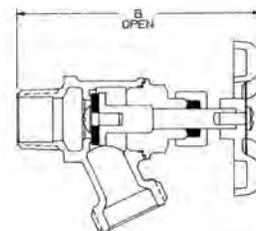
*3/4" furnished in male threads only



73-CL

| DESCRIPTION | NOM. SIZE | DIMENSIONS | APPROX. NET WT. |
|----------------------------------|-----------|------------|-----------------|
| | | B | |
| Boiler Drain Threaded to Hose | 1/2" | 3 1/4" | .50 lb |
| | 3/4" | 3 5/16" | .60 lb |

IAPMO Listed to cUPC®



74-CL

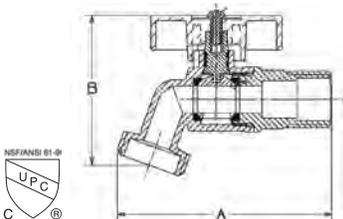
| DESCRIPTION | NOM. SIZE | DIMENSIONS | APPROX. NET WT. |
|---|-----------|------------|-----------------|
| | | B | |
| Boiler Drain Copper or Male Threads to Hose | 1/2" | 3 11/16" | .4 lb |
| | 3/4"* | 3 3/4" | .45 lb |

IAPMO Listed to cUPC®

*3/4" furnished in male threads only

Hose Bibbs

125 lb. CWP to 100°F
Maximum Temperature 180°F



QT56X

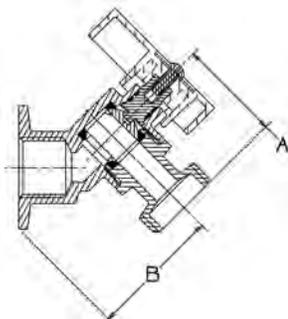
| DESCRIPTION | Nom. Size | DIMENSIONS | | APPROX. NET WT. |
|---|-----------|------------|-------|-----------------|
| | | A | B | |
| HOSE BIBB Cup or Male to Hose Male Thread to Hose | 1/2" | 3.15" | 2.17" | .40 lb |
| | 3/4" | 3.15" | 2.14" | .42 lb |

IAPMO Listed to cUPC® and NSF/ANSI 61-9

Visit our website for the most current information.

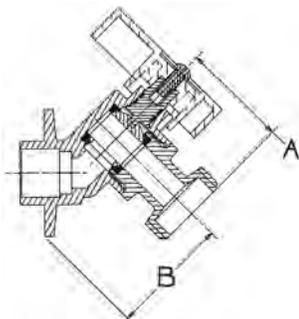
QTX Series Quarter-Turn Low Pressure Sillcocks

- IAPMO Listed to cUPC® and NSF/ANSI 61-9



QT63X

| DESCRIPTION | Nom. Size | DIMENSIONS | | APPROX. NET WT. |
|---|-----------|------------|-------|-----------------|
| | | A | B | |
| ANGLE SILLCOCK Threaded to Hose | 1/2 | 1.38" | 1.77" | .44 lb |
| | 3/4 | 1.38" | 1.85" | .48 lb |



QT763X

| DESCRIPTION | Nom. Size | DIMENSIONS | | APPROX. NET WT. |
|---|-----------|------------|-------|-----------------|
| | | A | B | |
| ANGLE SILLCOCK Solder to Hose | 1/2 | 1.38" | 1.54" | .43 lb |
| | 3/4 | 1.38" | 1.69" | .48 lb |

MATERIAL LIST

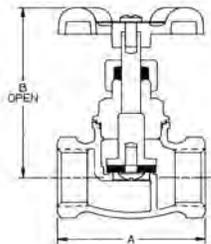
| PART | SPECIFICATION |
|----------|-----------------------------|
| Screw | Steel |
| I.D. Tag | Aluminum |
| Handle | Zinc |
| Stem | Brass ASTM B 16 UNS C36000 |
| O-Ring | Nitrile |
| Seat | PTFE |
| Ball | Brass ASTM B 16 UNS C36000 |
| Adapter | Brass ASTM B 283 UNS C37700 |
| Body | Brass ASTM B 283 UNS C37700 |

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Lead-Free* Stop & Stop Waste Valves

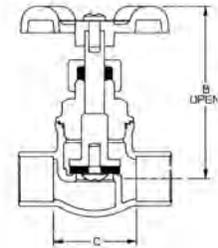
125 lb. CWP to 100°F

Maximum Temperature 180°F



76-LF

| DESCRIPTION | NOM. SIZE | DIMENSIONS | | APPROX. NET WT. |
|---------------------------------|-----------|----------------------------------|----------------------------------|-----------------|
| | | A | B | |
| Stop & Waste Valve FIP x FIP | 1/2" | 2 ³ / ₁₆ " | 2 ⁹ / ₁₆ " | .54 lb |
| | 3/4" | 2 ⁵ / ₁₆ " | 2 ⁹ / ₁₆ " | .60 lb |



726-LF

| DESCRIPTION | *NOM. SIZE | DIMENSIONS | | APPROX. NET WT. |
|---------------------------------|------------|----------------------------------|----------------------------------|-----------------|
| | | B | C | |
| Stop & Waste Valve Cup x Cup | 1/2" | 2 ⁹ / ₁₆ " | 1 ³ / ₁₆ " | .42 lb |
| | 3/4" | 2 ⁹ / ₁₆ " | 1 ³ / ₁₆ " | .49 lb |

*Weighted average lead content ≤ 0.25%

Visit our website for the most current information.

200 PSI CWP Bronze Gate Valve

bronze body • screw-in bonnet • non-rising stem • solid wedge • compact design • full port

200 PSI/14 bar non-shock cold working pressure



MATERIAL LIST

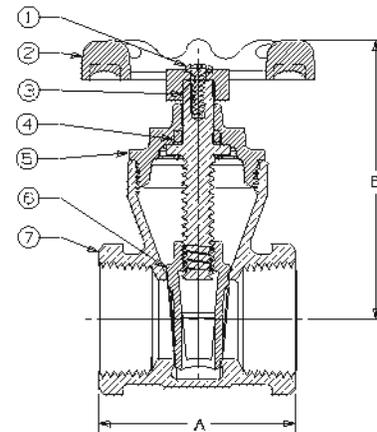
| PART | SPECIFICATION |
|--------------------|------------------------------------|
| 1. Handwheel Screw | Stainless Steel, Type 430 |
| 2. Handwheel | Aluminum |
| 3. Stem | Bronze ASTM B 99 Alloy C65100 H04 |
| 4. Stem O-Ring | EPDM |
| 5. Bonnet | Cast Brass ASTM B 584 Alloy C84400 |
| 6. Wedge | Cast Brass ASTM B 584 Alloy C84400 |
| 7. Body | Cast Brass ASTM B 584 Alloy C84400 |



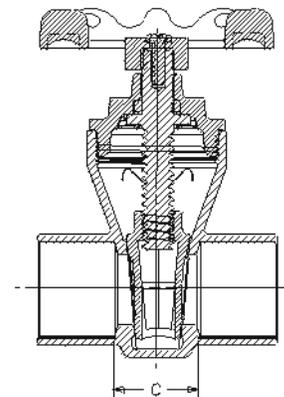
T-29
Threaded



S-29
Solder



T-29
NPT x NPT



S-29
Cup x Cup

| Size | Dimensions | | | | | | Weight | | | | |
|---------|------------|------|-----|------|-----|------|--------|------|------|------|------|
| | A | | B | | C | | T-29 | | S-29 | | |
| In. mm. | In. | mm. | In. | mm. | In. | mm. | Lbs. | Kg. | Lbs. | Kg. | |
| ½ | 15 | 1.81 | 46 | 2.52 | 64 | 0.81 | 21 | .48 | .22 | .42 | .19 |
| ¾ | 20 | 2.00 | 51 | 2.83 | 72 | 0.88 | 22 | .75 | .34 | .65 | .30 |
| 1 | 25 | 2.31 | 59 | 3.27 | 83 | 1.06 | 25 | 1.22 | .55 | 1.11 | .50 |
| 1¼ | 32 | 2.63 | 69 | 3.64 | 92 | 1.13 | 29 | 1.62 | .74 | 1.38 | .63 |
| 1½ | 40 | 2.75 | 70 | 4.16 | 106 | 1.19 | 29 | 2.12 | .96 | 1.98 | .90 |
| 2 | 50 | 2.88 | 73 | 4.88 | 124 | 1.31 | 33 | 3.29 | 1.49 | 3.23 | 1.47 |

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Brass Gate Valve

brass body • non-rising stem • full port

200 PSI/14 bar non-shock cold working pressure

MATERIAL LIST

| PART | SPECIFICATION |
|----------------|--|
| 1. Nut | Steel, Plated ASTM A 108 Alloy G10100 |
| 2. Name Plate | Aluminum ASTM B 209 Alloy 1100 |
| 3. Handwheel | Cast Iron ASTM A 48 Class No. 35 |
| 4. Stem | Brass ASTM B 16 Alloy C36000 |
| 5. Packing Nut | Brass ASTM B 16 Alloy C36000 or B 584 Alloy C85700 |
| *6. Gland | Brass ASTM B 16 Alloy C36000 |
| 7. Packing | Graphite/Rubber Non-Asbestos |
| 8. Bonnet | Brass ASTM B 584 Alloy C85700 |
| 9. Lock Nut | Brass ASTM B 16 Alloy C 36000 |
| 10. Wedge | Brass ASTM B 584 Alloy C85700 |
| 11. Body | Brass ASTM B 584 Alloy C85700 |

* Packing gland only for valves 1½" and larger.

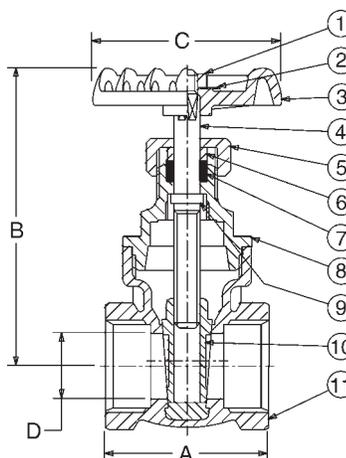
† Available with Drain in sizes ½" and ¾" for TI-8. Specify TI-8D on order.



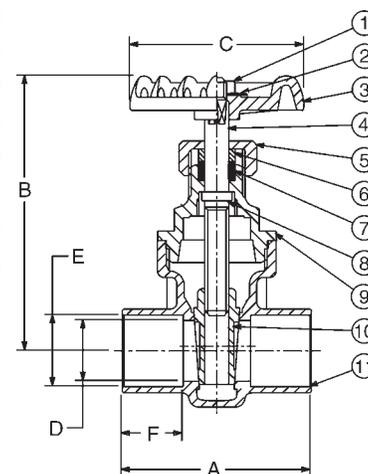
TI-8
Threaded



SI-8
Solder



TI-8
NPT x NPT



SI-8
Cup x Cup

DIMENSIONS—WEIGHTS

| Size | Dimensions | | | | | | | | | | | | | | | | WEIGHT | | | | | | | | | | |
|------|------------|------|------|------|------|-------|------|------|------|------|------|------|------|------|------|------|--------|------|------|------|------|------|------|-------|------|---|---|
| | TI-8 | | SI-8 | | TI-8 | | SI-8 | | TI-8 | | SI-8 | | TI-8 | | SI-8 | | TI-8 | | SI-8 | | | | | | | | |
| | A | A | B | B | C | C | D | D | E | F | A | A | B | B | C | C | D | D | E | F | Lbs. | Kg. | Lbs. | Kg. | | | |
| ¼ | 8 | 1.61 | 41 | — | — | 2.76 | 70 | — | — | 2.13 | 54 | — | — | 0.39 | 10 | — | — | — | — | — | — | — | — | 0.55 | 0.25 | — | — |
| ⅜ | 10 | 1.61 | 41 | 1.57 | 40 | 2.76 | 70 | 2.76 | 70 | 2.13 | 54 | 2.13 | 54 | 0.39 | 10 | 0.39 | 10 | .50 | 13 | 0.38 | 10 | 0.55 | 0.25 | 0.55 | 0.25 | | |
| ½ | 15 | 1.69 | 43 | 1.77 | 45 | 2.83 | 72 | 2.83 | 72 | 2.13 | 54 | 2.13 | 54 | 0.50 | 12 | 0.50 | 13 | .63 | 16 | 0.50 | 13 | 0.59 | 0.27 | 0.59 | 0.27 | | |
| ¾ | 20 | 1.85 | 47 | 2.32 | 59 | 3.31 | 84 | 3.31 | 84 | 2.13 | 54 | 2.13 | 54 | 0.75 | 19 | 0.75 | 19 | .88 | 22 | 0.75 | 19 | 0.77 | 0.35 | 0.77 | .035 | | |
| 1 | 25 | 2.13 | 54 | 2.76 | 70 | 3.86 | 98 | 3.86 | 98 | 2.40 | 61 | 2.40 | 61 | 0.94 | 24 | 0.94 | 24 | 1.13 | 29 | 0.91 | 23 | 1.06 | 0.48 | 1.06 | 0.48 | | |
| 1¼ | 32 | 2.40 | 61 | 2.87 | 73 | 4.57 | 116 | 4.57 | 116 | 3.03 | 77 | 3.03 | 77 | 1.25 | 32 | 1.25 | 32 | 1.38 | 35 | 0.97 | 25 | 1.54 | 0.70 | 1.54 | 0.70 | | |
| 1½ | 40 | 2.56 | 65 | 3.19 | 81 | 4.92 | 125 | 4.92 | 125 | 3.03 | 77 | 3.03 | 77 | 1.48 | 38 | 1.48 | 38 | 1.63 | 41 | 1.09 | 28 | 2.11 | 0.96 | 2.11 | 0.96 | | |
| 2 | 50 | 2.83 | 72 | 3.90 | 99 | 6.02 | 153 | 6.02 | 153 | 3.27 | 83 | 3.27 | 83 | 1.94 | 49 | 1.94 | 49 | 2.13 | 54 | 1.34 | 34 | 3.17 | 1.44 | 3.17 | 1.44 | | |
| *2½ | 65 | 3.50 | 89 | 4.61 | 117 | 7.32 | 186 | 7.32 | 186 | 4.13 | 105 | 4.13 | 105 | 2.48 | 63 | 2.48 | 63 | 2.63 | 67 | 1.47 | 37 | 3.79 | 2.63 | 5.79 | 2.63 | | |
| *3 | 80 | 3.98 | 101 | 5.20 | 132 | 8.70 | 221 | 8.70 | 221 | 4.41 | 112 | 4.41 | 112 | 2.95 | 75 | 2.95 | 75 | 3.13 | 80 | 1.66 | 42 | 8.10 | 3.68 | 8.10 | 3.68 | | |
| *4 | 100 | 4.57 | 116 | — | — | 10.16 | 258 | — | — | 6.67 | 172 | — | — | 3.62 | 92 | — | — | — | — | — | — | — | — | 20.94 | 9.52 | — | — |

*Conventional Port only

Visit our website for the most current information.

Class 125 Bronze Gate Valves

screw-in bonnet • non-rising stem • solid wedge

125 PSI/8.6 bar saturated steam to 353° F/178° C
200 PSI/13.8 bar non-shock cold working pressure

CONFORMS TO MSS SP-80

MATERIAL LIST

| PART | SPECIFICATION |
|-------------------------|---|
| 1. Handwheel Nut | 300 Series Stainless Steel |
| 2. Identification Plate | Aluminum |
| 3. Handwheel | a. Malleable Iron ASTM A 47 (T-113) b. Bronze (T-113-BHW) c. Bronze Cross (T-113-K) |
| 4. Stem | Silicon Bronze ASTM B 371 Alloy C69400/C69430 or ASTM B99 Alloy C65100 |
| 5. Packing Nut | Bronze ASTM B 62 or ASTM B 584 Alloy C84400 or Brass ASTM B 16 |
| 6. Packing Gland | Bronze ASTM B 62 or ASTM B 584 Alloy C84400 or Brass ASTM B 16 |
| 7. Packing | Aramid Fibers with Graphite |
| 8. Stuffing Box | Bronze ASTM B 62 |
| 9. Bonnet | Bronze ASTM B 62 |
| 10. Body | Bronze ASTM B 62 |
| 11. Wedge | Bronze ASTM B 62 |

DIMENSIONS—WEIGHTS—QUANTITIES

| Size | Dimensions | | | | | | T-113 | | S-113 | | Master Ctn. Qty. | |
|------|------------|------|-----|------|-----|------|-------|-------|-------|-------|------------------|------|
| | In. | mm. | In. | mm. | In. | mm. | In. | mm. | Lbs. | Kg. | | Lbs. |
| ¼ † | 8 | 1.69 | 43 | 3.38 | 86 | x | x | 0.74 | 0.33 | x | x | 50 |
| ⅜ † | 10 | 1.69 | 43 | 3.38 | 86 | .69 | 18 | 0.71 | 0.32 | 0.65 | 0.29 | 50 |
| ½ † | 15 | 1.94 | 49 | 3.63 | 92 | .75 | 19 | 0.82 | 0.37 | 0.67 | 0.31 | 50 |
| ¾ | 20 | 2.06 | 54 | 3.91 | 99 | .88 | 22 | 1.10 | 0.50 | 0.99 | 0.45 | 50 |
| 1 | 25 | 2.44 | 62 | 4.69 | 119 | 1.00 | 25 | 1.82 | 0.82 | 1.60 | 0.72 | 30 |
| 1¼ | 32 | 2.63 | 67 | 5.22 | 133 | 1.19 | 32 | 2.40 | 1.09 | 2.25 | 1.02 | 20 |
| 1½ | 40 | 2.88 | 72 | 6.25 | 159 | 1.25 | 33 | 3.51 | 1.59 | 3.17 | 1.44 | 10 |
| 2 | 50 | 3.06 | 78 | 7.06 | 179 | 1.31 | 34 | 4.93 | 2.24 | 4.60 | 2.09 | 10 |
| 2½ | 65 | 4.13 | 105 | 8.41 | 224 | 1.81 | 46 | 9.96 | 4.52 | 8.78 | 3.98 | 5 |
| 3 | 80 | 4.50 | 114 | 10 | 254 | 1.94 | 49 | 14.40 | 6.53 | 12.84 | 5.82 | 4 |

† No packing gland, packing only in these sizes.
 x Not available this size.

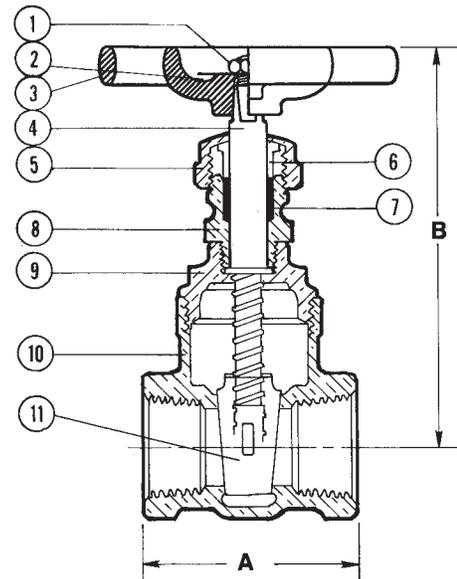
FREEZING WEATHER PRECAUTION: Subsequent to testing a piping system, valves should be left in an open position to allow complete drainage.



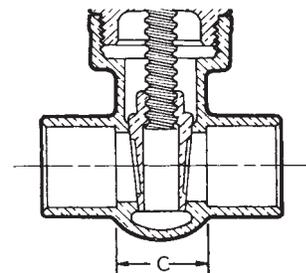
T-113
Threaded



S-113
Solder



T-113
NPT x NPT



S-113
C x C

Visit our website for the most current information.

Bronze Ring Check® Valve

inline lift type • resilient discs • spring actuated



125 PSI/9 bar saturated steam (PTFE disc only)
200 PSI/14 bar non-shock cold working pressure

MATERIAL LIST

| PART | SPECIFICATION |
|----------------|---|
| 1. Body | Bronze ASTM B 584 Alloy C84400 |
| 2. Stem | Stainless Steel ASTM A 582 Alloy C30300 |
| 3. Spring | 316 Stainless Steel |
| 4. Disc Holder | Stainless Steel Type 301 |
| 5. Disc | Buna-N |
| 6. Seat Screw | Stainless Steel ASTM A 276 Alloy S43000 |
| 7. Body End | Bronze ASTM B 584 Alloy C84400 |



T-480

Threaded



S-480

Solder

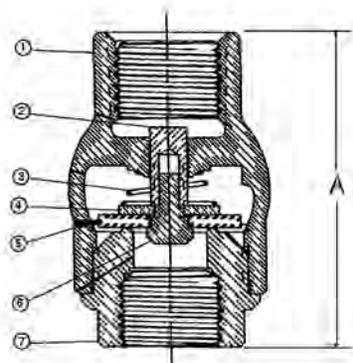
DIMENSIONS—WEIGHTS—QUANTITIES

| Size | Dimensions | | | | | | T-480 | | S-480 | | |
|-------|------------|------|-----|------|-----|------|-------|------|-------|------|------|
| | In. | mm. | In. | mm. | In. | mm. | In. | mm. | Lbs. | Kg. | |
| 3/8 | 10 | 2.00 | 51 | 1.38 | 35 | 1.44 | 37 | 0.41 | 10 | 0.44 | 0.20 |
| 1/2 | 15 | 2.06 | 52 | 1.38 | 35 | 1.19 | 30 | 0.36 | 9 | 0.40 | 0.18 |
| 3/4 | 20 | 2.25 | 57 | 1.63 | 41 | 1.31 | 33 | 0.48 | 12 | 0.52 | 0.24 |
| 1 | 25 | 2.63 | 67 | 2.00 | 51 | 1.50 | 38 | 0.77 | 29 | 0.85 | 0.39 |
| 1 1/4 | 32 | 2.94 | 75 | 2.38 | 60 | 1.69 | 43 | 1.14 | 25 | 1.28 | 0.58 |
| 1 1/2 | 40 | 3.31 | 84 | 2.75 | 70 | 2.00 | 51 | 1.63 | 41 | 1.75 | 0.79 |
| 2 | 50 | 3.69 | 94 | 3.38 | 86 | 2.31 | 59 | 2.27 | 58 | 2.70 | 1.23 |

Ordering: the T-480 and S-480 both have standard Buna-N Discs.

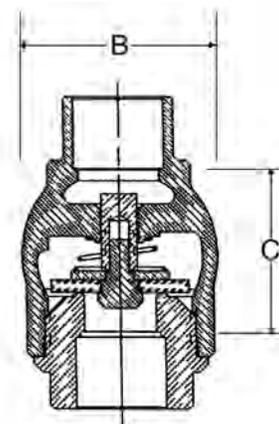
Also available with PTFE (Y) Discs; specify T-480-Y or S-480-Y.

Note: 3/8" thru 2" require 1/2 PSI pressure to open.



T-480

NPT x NPT



S-480

Cup x Cup

Visit our website for the most current information.

Brass Check Valves

brass body • swing type check

200 PSI/14 bar non-shock cold working pressure

MATERIAL LIST

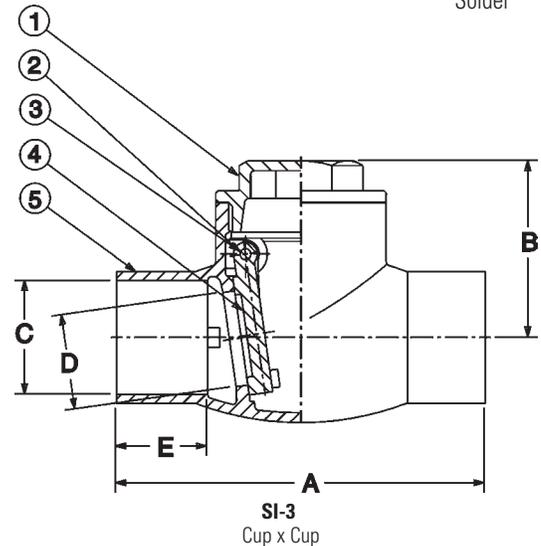
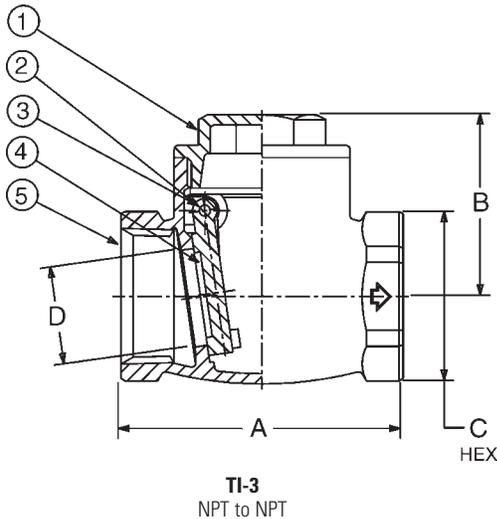
| PART | SPECIFICATION |
|-----------|---|
| 1. Bonnet | Brass ASTM B 584 Alloy C85700 |
| 2. Plug | Brass ASTM B 16 Alloy C36000 |
| 3. Pin | Brass ASTM B 16 Alloy C37700 |
| 4. Disc | Brass ASTM B 124 Alloy C37700 |
| 5. Body | Brass ASTM B 584 Alloy C85700 or Alloy C83600 |



TI-3
Threaded



SI-3
Solder



DIMENSIONS—WEIGHTS

| Size | Dimensions | | | | | | | | | | | | | | | | | | WEIGHT | | |
|----------|------------|----------|----------|---------|----------|---------|---------|---------|---------|------------|-----------|---------|---------|---------|---------|---------|---------|----------|----------|----------|------|
| | TI-3 A | | SI-3 A | | TI-3 B | | SI-3 B | | TI-3 C | | SI-3 C | | TI-3 D | | SI-3 D | | SI-3 E | | TI-3 | | SI-3 |
| In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | In. mm. | Lbs. Kg. | Lbs. Kg. | Lbs. Kg. | |
| 1/2 15 | 2.05 52 | 2.13 54 | 1.50 38 | 1.50 38 | 1.00 25 | 0.63 16 | 0.52 13 | 0.52 13 | 0.50 13 | 0.46 0.21 | 0.46 0.21 | | | | | | | | | | |
| 3/4 20 | 2.32 59 | 2.99 76 | 1.57 40 | 1.57 40 | 1.22 31 | 0.88 22 | 0.70 18 | 0.70 18 | 0.75 19 | 0.66 0.30 | 0.66 0.30 | | | | | | | | | | |
| 1 25 | 2.72 69 | 3.66 93 | 1.77 45 | 1.77 45 | 1.50 38 | 1.13 29 | 0.94 24 | 0.94 24 | 0.91 23 | 0.92 0.42 | 0.92 0.42 | | | | | | | | | | |
| 1 1/4 32 | 3.11 79 | 4.09 104 | 2.01 51 | 2.01 51 | 1.85 47 | 1.38 35 | 1.24 32 | 1.24 32 | 0.97 25 | 1.60 0.73 | 1.60 0.73 | | | | | | | | | | |
| 1 1/2 40 | 3.50 89 | 4.57 116 | 2.17 55 | 2.17 55 | 2.11 54 | 1.63 41 | 1.42 36 | 1.42 36 | 1.09 28 | 1.79 0.81 | 1.79 0.81 | | | | | | | | | | |
| 2 50 | 4.29 109 | 5.51 140 | 2.64 67 | 2.64 67 | 2.60 66 | 2.13 54 | 1.81 46 | 1.81 46 | 1.34 34 | 2.87 1.30 | 2.87 1.30 | | | | | | | | | | |
| 2 1/2 65 | 5.31 135 | — — | 3.31 84 | — — | 3.23 82 | — — | 2.26 57 | — — | — — | 5.29 2.40 | — — | | | | | | | | | | |
| 3 80 | 6.30 160 | — — | 3.78 96 | — — | 3.78 96 | — — | 2.70 69 | — — | — — | 8.82 4.01 | — — | | | | | | | | | | |
| 4 100 | 7.38 190 | — — | 4.45 113 | — — | 4.80 122 | — — | 3.78 96 | — — | — — | 13.23 6.01 | — — | | | | | | | | | | |

Warning – Do not use for reciprocating air compressor service.

Visit our website for the most current information.

Class 125 Bronze Check Valves

horizontal swing • regrinding type • Y-pattern
• renewable seat and disc

125 PSI/8.6 bar saturated steam to 353° F/178° C
200 PSI/13.8 bar non-shock cold working pressure

CONFORMS TO MSS SP-80

MATERIAL LIST

| PART | SPECIFICATION |
|-----------------------|---|
| 1. Bonnet | Bronze ASTM B 62 |
| 2. Body | Bronze ASTM B 62 |
| 3. Hinge Pin | Bronze ASTM B 140 Alloy C31400 or B 134 Alloy C23000 |
| 4. Disc Hanger | Bronze ASTM B 62 or 304 Stainless Steel 1/4" thru 3/4" sizes |
| 5. Hanger Nut | Bronze ASTM B 16 |
| 6. Disc Holder | Bronze ASTM B 62 |
| 7. Seat Disc | Water, Oil or Gas (Buna-N) (W) Steam (PTFE) (Y) Bronze ASTM (B) FKM (V) B 62 C83600 |
| 8. Seat Disc Nut | Bronze ASTM B 16 or B 62 |
| 9. Hinge Pin Plug | Bronze ASTM B 140 Alloy C31400 (not shown) |
| 10. Seat Disc Washer* | ASTM B 98 Alloy C65500 or ASTM B 103 |

* Sizes 3/4", 1", 1 1/4", 1 1/2" and 2" only.

DIMENSIONS—WEIGHTS—QUANTITIES

| Size | Dimensions | | | | | | T-413 | | S-413 | | Master Ctn. Qty. | |
|--------|------------|------|-----|------|-----|------|-------|-------|-------|-------|------------------|----|
| | A | | B | | C | | Lbs. | Kg. | Lbs. | Kg. | | |
| In. | mm. | In. | mm. | In. | mm. | In. | mm. | Lbs. | Kg. | Lbs. | Kg. | |
| 1/4 | 8 | 2.13 | 54 | 1.63 | 41 | 1.38 | 35 | 0.50 | 0.23 | 0.51 | 0.23 | 50 |
| 3/8 | 10 | 2.13 | 54 | 1.63 | 41 | 1.31 | 33 | 0.47 | 0.22 | 0.48 | 0.22 | 50 |
| 1/2 | 15 | 2.44 | 62 | 1.69 | 43 | 1.50 | 38 | 0.55 | 0.25 | 0.55 | 0.25 | 50 |
| 3/4 | 20 | 2.94 | 75 | 1.88 | 48 | 1.88 | 48 | 0.90 | 0.41 | 0.88 | 0.40 | 50 |
| 1 | 25 | 3.56 | 90 | 2.31 | 59 | 2.25 | 57 | 1.46 | 0.66 | 1.48 | 0.67 | 30 |
| 1 1/4 | 32 | 4.19 | 106 | 2.69 | 68 | 2.75 | 70 | 2.17 | 0.99 | 2.22 | 1.01 | 20 |
| 1 1/2 | 40 | 4.50 | 114 | 2.94 | 75 | 1.13 | 79 | 2.95 | 1.34 | 3.00 | 1.36 | 10 |
| 2 | 50 | 5.25 | 133 | 3.94 | 100 | 3.75 | 95 | 4.79 | 2.17 | 4.87 | 2.21 | 10 |
| 2 1/2* | 65 | 8.00 | 203 | 5.06 | 129 | 5.06 | 129 | 11.48 | 5.21 | 10.48 | 4.76 | 5 |
| 3* | 80 | 9.25 | 235 | 6.25 | 159 | 6.25 | 159 | 17.53 | 7.96 | 15.29 | 6.94 | 4 |

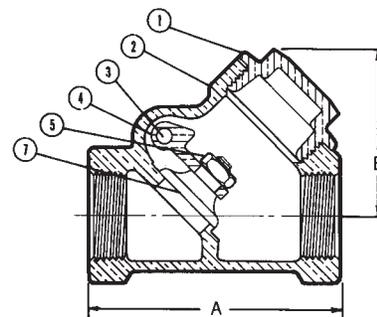
Ordering: T-413 and S-413 normally furnished with Bronze Disc (T-413-B) or (S-413-B).
Both available with PTFE Steam Disc (T-413-Y), (S-413-Y), or CWP Disc (T-413-W), (S-413-W) or 300° F 67 PSI steam FKM Disc (T-413-V).

* Class 150 (433) furnished for these sizes.

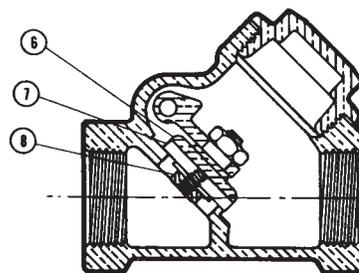


T-413
Threaded

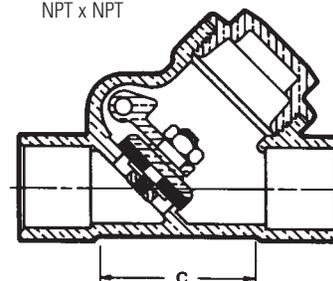
S-413
Solder



T-413-B
NPT x NPT



T-413-Y
NPT x NPT



S-413-W
C x C

NIBCO® Check Valves may be installed in both horizontal and vertical lines with upward flow or in any intermediate position. They will operate satisfactorily in a declining plane (no more than 15°).

Warning – Do Not Use For Reciprocating Air Compressor Service.

Visit our website for the most current information.

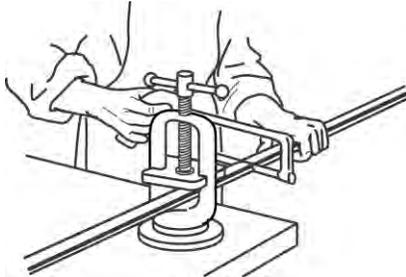
Installations Instructions for Metal Connections

Analyze the application to determine which valve is best suited for installation, keeping in mind the service for which the valve is recommended. Before installing the correct valve, review the following installation instructions to prevent damage to the valve and assure its maximum efficiency.

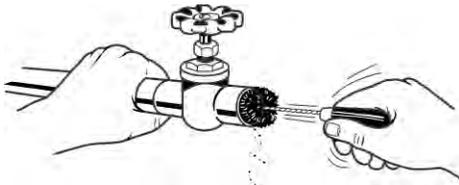
For Plastic Installation Instructions, contact Technical Services at 1.888.446.4226.

SOLDERING

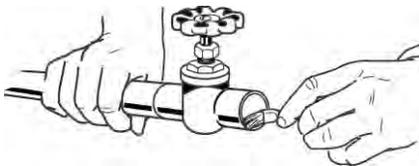
1. Cut tube end square. Ream, burr and size.



2. Use sand cloth or steel wire brush to clean both tube and cup to a bright metal. Steel wool is **not** recommended.

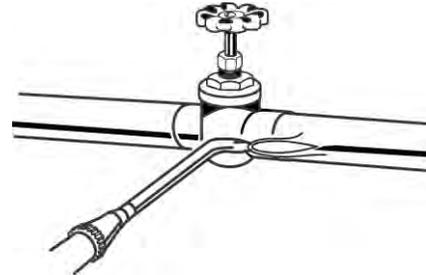


3. Apply flux to outside of tube and inside of solder cup. Surfaces to be joined must be completely covered. Use flux sparingly.

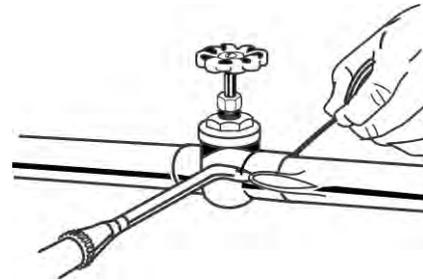


NOTE: the installer is responsible for proper brazing and installation and must follow industry best practices when brazing components.

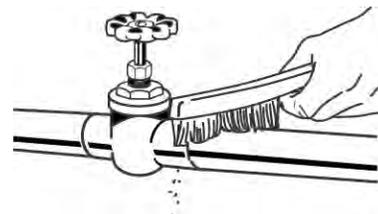
4. **Be sure that valve is fully open.** This applies only to globe and gate valves. Apply heat to tube first. Transfer as much heat as possible through the tube into the valve. Avoid prolonged heating of the valve itself. **For ball valves,** consult the installation instruction sheet or contact NIBCO Technical Services for assistance.



5. Use just enough solder: with wire solder, use 1" for 3/4" valve, etc. If too much solder is used, it may flow past tube and clog seating area. **The correct amount of solder is 1½ times the diameter of the fitting or valve.**



6. Remove excess solder with small brush while plastic (soft), leaving a fillet around end of valve as it cools.



BRAZING

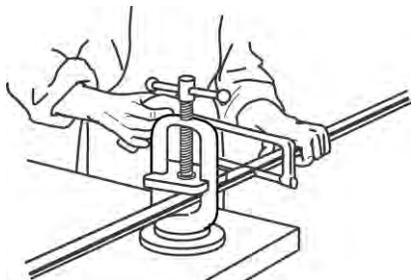
The strength of a brazed joint does not vary appreciably with the different brazing materials, but depends to a large extent upon the maintenance of proper clearance between the outside of the tube and the valve socket. The interior dimensions of brazing valve sockets are machined to the closest tolerances and finished smooth to promote full capillary attraction.

NOTE: Care should be observed in cleaning and in removing residues of the cleaning medium. Attempting to braze a contaminated or improperly cleaned surface will result in an unsatisfactory joint. Brazing alloys will not flow over or bond to oxides. Oily or greasy surfaces repel fluxes, leaving bare spots that oxidize and result in voids and inclusions.

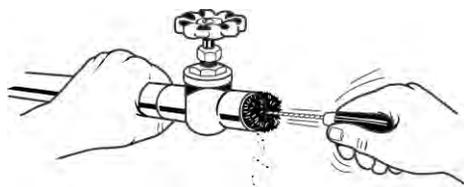
Visit our website for the most current information.

Installation Instructions for Metal Connections (cont.)

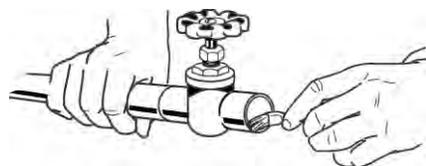
1. Cut tube end square to exact length needed, so that tube will enter valve socket all the way to the shoulder. Ream, burr and file.



2. Clean tube to a distance slightly more than what will fit into the socket, and clean valve socket. Wire brushes may be used, but avoid removing an excessive amount of metal. Fine sand cloth or emery cloth may be used with the same precautions. Steel wool is **not** recommended.



3. Apply flux to tube and socket sparingly and with a fairly thin consistency. Avoid flux on areas not cleaned, particularly inside of tube.

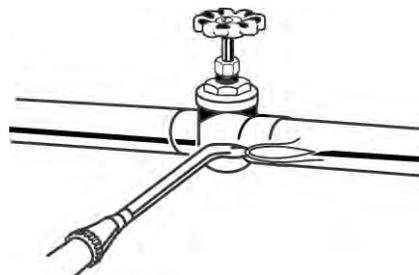


4. Assemble parts to be brazed. If fluxed parts are allowed to stand, the water in the flux will evaporate. Dried flux is liable to flake off, exposing metal surfaces to oxidation. Assemble joint by inserting tube into socket hard against the stop. The assembly should be firmly supported so that it will remain in alignment during the brazing operation. **Removal of bonnet is recommended when installing globe valves with soft seats.**

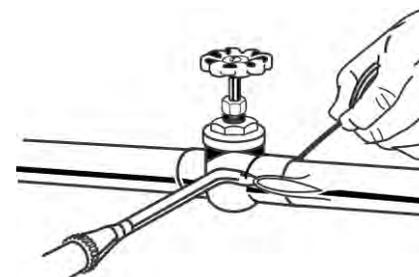
5. Apply heat to parts to be joined. The preferred method is by oxy-acetylene flame. Heat tube first, beginning one inch from edge of valve. Sweep flame around tube in short strokes up and down at right angles to run of tube. To avoid burning through tube, the flame should be in continuous motion and not allowed to remain on any one point.

Apply flame to valve at base of socket. Heat uniformly, sweeping flame from fitting to tube until flux on fitting becomes quite. Avoid excessive heating of valve.

When flux appears liquid and transparent on both tube and valve, start sweeping flame back and forth along axis of joint to maintain heat on parts to be joined, especially toward the base of the valve socket.



6. Apply brazing wire or rod at point where tube enters valve socket. Keep flame away from rod or wire as it is fed into the joint. Move flame back and forth as alloy is drawn into joint. When the proper temperature is reached, alloy will flow readily into space between tube outer wall and valve socket. When joint is filled, a continuous rim of brazing alloy will be visible.



THREADING

Grit, dirt or any foreign matter accumulated in the pipe can hinder efficient valve operation and seriously damage vital valve parts. Thoroughly clean pipe internally with air or steam.

When threading pipe, gauge pipe threads for size and length to avoid jamming pipe against seat and disc. Thoroughly clean threaded end to remove any harmful steel or iron deposits. Apply pipe dope sparingly on pipe threads, never on valve threads. Do not allow any pipe dope into valve body in order to avoid damage to disc and seat.

Before installation, check line of flow through valve so that valve will function properly. Close valve completely before installation. Apply wrench to hex next to pipe and guard against possible distortion. After installation of valve, support the pipe line; a sagging pipe line can distort the valve and cause failure.

COMPRESSION

For compression end connection, first slide compression nut onto copper tube, then slide on ferrule. Install the valve onto the copper tube and gently slide compression nut and ferrule up to the valve to engage. Do not use pipe dope. Tighten nut until resistance is felt. Tighten additional 1/2 turn. **DO NOT OVER TIGHTEN!**

Visit our website for the most current information.

Figure Number Comparison Brass Ball Valves

For use as a guide only — some differences in design and materials are possible

| NIBCO | AY McDonald | B&K | Hammond | Jomar | Legend | Matco-Norca | Red & White | Watts |
|------------|-------------|---------|---------|---------|--------|-------------|-------------|--------|
| SFP-600A | 2032S | 107-500 | 8911 | T100C-E | T-2000 | 757C | 5044F | FBVS3C |
| TFP-600A | 2032T | 107-700 | 8901 | S100C-E | S-2000 | 757T | 5049F | FBV3C |
| SFP-600-AD | 2033S | 107-550 | 8711 | | S-1100 | 754D | 5063 | |

Figure Number Comparison Gas Valves and Log Lighters

For use as a guide only — some differences in design and materials are possible

| NIBCO | AY McDonald | B&K | Hammond | Jomar | Legend | Red & White | Watts |
|-----------------|-------------|---------|---------|-------------|-------------|-------------|--------|
| GB1A | 10709/10710 | 110-120 | 875 | T-204/T-205 | T3005 | RW5200L | GBV |
| GB2A | 10711 | | | | T-3001 | RW5200S | |
| GBVA38M/GBVA12M | 10716 | 116-510 | | | T-300FLxMIP | | |
| GBVA | 10712 | 114-000 | 879 | T-204 | T-300FLxFIP | | GBV-FL |

Figure Number Comparison Low Pressure Plumbing Valves

For use as a guide only — some differences in design and materials are possible

| NIBCO | Arrowhead | AY McDonald‡ | B&K‡ | Hammond‡ | Legend‡ | Mansfield | Matco-Norca‡ | Red & White‡ | Watts‡ |
|--------|-----------|--------------|---------|----------|---------|-----------|--------------|--------------|--------|
| QT56X | 301/302 | | | | | 44.42 | | RW303 | |
| QT63X | 255/355 | 2015 | 108-100 | 1032 | T-541 | 34.40 | 206H | RW252 | SC4 |
| QT763X | 255SW | 2014 | 108-500 | 1034 | S-541 | | 206C | RW272 | SC3 |
| 73CL | 222/220 | 2004 | 102-100 | 712 | T-522 | 526.40 | 204F | RW503 | BD3F |
| 74CL | 221/223 | 2003 | 102-000 | 710 | T-521 | 526.42 | 204M | RW502 | BD1 |
| SI3 | | 2050S | 101-500 | 968 | S-451 | | 521C | 247 | WCVS |
| TI3 | | 2050T | 101-000 | 967 | T-451 | | 521T | 246 | WCVS |
| S480 | | | | 947 | S-455 | | | | |
| T480 | | | | 943 | T-455 | | | | |
| SI8 | | 2035T | 100-500 | 668 | S-401 | | 514C | 268 | WGVS |
| TI8 | | 2035S | 100-000 | 667 | T-401 | | 514T | 267 | WGV |
| S29 | | | | | | | | | |
| T29 | | | | | | | | | |

‡ Indicates Valve Line is Import ONLY.

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NIBCO® Plumbing Specialty Products Warranty

NIBCO INC. LIMITED WARRANTY

Applicable to NIBCO INC. Plumbing Specialty Products Only

NIBCO INC. warrants each NIBCO plumbing and heating valve to be free from defects in materials and workmanship under normal use and service for a period of two (2) years from date of purchase.

In the event any defect occurs which the owner believes is covered by this warranty, the owner should immediately contact NIBCO Technical Services, either in writing or by telephone at 1.888.446.4226 or 1.574.295.3000. The owner will be instructed to return said valve, at the owner's expense, to NIBCO INC., or an authorized representative for inspection. In the event said inspection discloses to the satisfaction of NIBCO INC. that said valve is defective, a replacement shall be mailed free of charge to the owner, and NIBCO INC. shall further pay the installing contractor the sum of fifty (\$50.00) dollars to be applied toward the cost of installation of the replacement valve.

TO THE EXTENT PERMITTED BY LAW, THIS WARRANTY SPECIFICALLY EXCLUDES INCIDENTAL AND CONSEQUENTIAL DAMAGES OF EVERY TYPE AND DESCRIPTION RESULTING FROM ANY CLAIMED DEFECT IN MATERIAL OR WORKMANSHIP, INCLUDING BUT NOT LIMITED TO, PERSONAL INJURIES AND PROPERTY DAMAGES.

Some states or countries do not allow the exclusion or limitation of incidental or consequential damages so these limitations may not apply to you.

TO THE EXTENT PERMITTED BY LAW, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED IN DURATION.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state and country to country.



How to Order

State quantity, figure number and size for each valve or fitting you wish to order. See individual catalog pages for specific or special product designations.

HOW MANY TO ORDER

NIBCO valves and fittings are decimal packed for your convenience in handling, shipping and stock-keeping. Number in master carton varies with item.

POLICY ON RETURNS TO FACTORY

No NIBCO valves and fittings are to be returned without prior written agreement. Transportation must be prepaid. A 20% charge will be made to cover cost of rehandling and reinspection.

TECHNICAL ASSISTANCE

Engineers, contractors, wholesalers or manufacturers may obtain special or technical assistance from any factory representative of NIBCO. Write, fax or phone.

NIBCO INC.
World Headquarters
1516 Middlebury Street
Elkhart, IN 46516-4740
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NIBCO® PEX

RADIANT SYSTEMS



Visit our website for the most current information.

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Material Selection

Plastic Piping Standards

Many commercial, industrial, and governmental standards or specifications are available to assist the design engineer in specifying plastic piping systems. Standards most frequently specified in plastic piping systems are American Society for Testing and Materials (ASTM) Standards. Below is a list and description of those standards most typically applied to industrial plastic piping.

Polyethylene (PE)

Polyethylene is the most common olefin material and is typically used in transporting water. Because olefins cannot be joined with cements, barbed insert fittings are used for mechanical assembly. PE is light weight, low cost, has excellent chemical resistance, low coefficient of friction, and is non-toxic.

Cross-Linked Polyethylene (PEX)

PEX is the common name for cross-linked polyethylene. PEX tubing is predominantly used in water distribution systems, hydronic radiant heating systems, and natural gas systems.

Almost all PEX is made from high density polyethylene (HDPE). PEX contains cross-linked bonds that are introduced into the polymer structure, changing the thermoplastic into a thermoset. Cross-linking is accomplished during or after the extrusion of the tubing. The required degree of cross-linking, according to ASTM F 876, is between 65 to 89 percent.

The cross-linking process improves high-temperature mechanical properties, low-temperature impact, tensile strength, resistance to brittle fracture, and scratch resistance properties.

Cross-linking may be done by the peroxide (Engel) method, silane (moisture cure) method, or electron beam method.

Polyphenylsulfone (PPSU)

Polyphenylsulfone is a thermoplastic that is tough, rigid, high-strength, and retains its properties between -148° F and 302° F (-100° C and 150° C). PPSU has very high dimensional stability; the size change when exposed to boiling water or 302° F (150° C) air generally falls below 0.1 percent. Polyphenylsulfone is highly resistant to mineral acids, alkali, and electrolytes, in pH ranging from 2 to 13. PPSU is resistant to oxidizing agents; therefore, can be cleaned by bleaches. Also, PPSU is resistant to surfactants and hydrocarbon oils. However, PPSU is not resistant to low-polar organic solvents (e.g., ketones and chlorinated hydrocarbons) and aromatic hydrocarbons. In addition, PPSU is often chosen for difficult applications including high water temperatures, chlorides, or when water quality may increase the risk of dezincification, a type of corrosion that can adversely affect metal fittings.

Brass

Brass is the term used for copper alloys where zinc is the principle alloying element along with copper. Brass has a yellow color, somewhat similar to gold. Brass plumbing components may be machined from extruded shapes, forged, or cast. This alloy is mainly used for decorative fixtures, plumbing components, and electrical applications. Today, almost 90% of all brass alloys are recycled.

Copper (Cu)

Copper (Cu) is a natural element that has historically been the dominant material used in plumbing, heating, cooling, and other piping applications. Copper is a ductile metal with excellent thermal conductivity and is corrosion resistant. The materials used in copper piping products comply with the requirements of specifications established by the American Society for Testing and Materials (ASTM). The alloy customarily used for copper tube and copper fittings is designated as C12200 (Copper No. 122). This alloy contains a minimum of 99.9% pure copper and is deoxidized by the addition of phosphorus. Other copper alloys may be used.

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Material Selection

Plastic Piping Standards

NSF/ANSI 61

Drinking Water System Components - Health Effects. This is the American National Standard for health effects of drinking water system components. This standard establishes the health effects requirements for the chemical contaminants and impurities that are indirectly imparted to drinking water from products, components and materials used in drinking water systems. This Standard is maintained by a Joint Committee with equal representation from regulators (such as; EPA, Health Canada, and state drinking water officials), users (such as; water purveyors, utilities, and engineers) and manufacturers. NSF/ANSI Standard 61 is approved by the American National Standards Institute, which ensures the standard is developed and maintained using an open consensus process and has representation by all stakeholders.

NSF/ANSI 14

Plastics Piping System Components and Related Materials. NSF/ANSI Standard 14 establishes minimum physical, performance, health effects, quality assurance, marking, and record keeping requirements for plastic piping components and related materials such as: Thermoplastic Materials, Thermoset Materials, Non-plastic Components, Piping and Tubing, Fittings and Valves, Appurtenances, Joining Materials, and Gaskets, Ingredients of Materials and Special Engineered Products and Materials. Standard 14 outlines production facility inspection, quality control, short-term performance testing, long-term performance evaluation, and chemical extraction testing of the products to ensure continued compliance. The NSF Mark for these certified products include such things as the manufacturer name or trademark; the certification agency/laboratory name or trademark; the reference performance standard (such as ASTM F 876 and F 877); product end use (pw or rfh), material type designation such as PEX or PEX/AL/PEX; product size, date of production and manufacturer identification code for tubing. For products with size constraints that do not accommodate complete marking, the manufacturer must include all such details on the product packaging.

ASTM Standard F 876

Standard Specification for Cross-linked Polyethylene (PEX) Tubing. This Standard contains finite dimensional requirements for tubing in addition to burst, sustained pressure, and other relevant performance tests at different water temperatures. Other tubing products that are partially comprised of a PEX material are known as composites. These products usually have a PEX or PE outer layer bound to aluminum or an aluminum alloy, and an inner layer of PEX. The aluminum layer in the core of composite tubing involves additional installation and handling considerations. There are currently two ASTM standards that address performance requirements for such products: ASTM F 1281 and ASTM F 1335.

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ASTM Standard F 877

Standard Specification for Cross-linked Polyethylene (PEX) Plastic Hot- and Cold-Water Distribution Systems. This Standard contains performance requirements for PEX tubing and fittings systems. Also, this Standard contains test methods and methods of marking for components used in PEX hot- and cold-water distribution systems intended for 100 psi (0.69 MPa) water service up to and including 180°F (82°C).

ASTM Standard F 1807

Standard Specification for Metal Insert Fittings Utilizing a Copper Crimp Ring for SDR9 Cross-linked Polyethylene (PEX) Tubing. This Standard contains material and dimensional requirements for the insert fittings and crimp rings used with PEX tubing. The performance requirements for these products are defined within ASTM F 877.

ASTM Standard F 2098

Specification for Stainless Steel Clamps for Securing SDR9 Cross-Linked Polyethylene (PEX) Tubing to Metal Insert Fittings. This standard covers stainless steel clamps for use with insert fittings that comply with ASTM F 1807, and cross-linked polyethylene (PEX) tubing that complies with ASTM F 876. These clamps are intended as an alternative to the copper-alloy crimp-rings defined in ASTM F 1807 or ASTM F 2159 and for use in 100 psi (689.5 kPa) hot- and cold-water distribution systems operating at temperatures up to and including 180°F (82°C). This Standard includes requirements for materials, workmanship, dimensions, and marking of the stainless steel clamps. Also, these clamps are covered by international patents held by Oetiker International.

ASTM Standard F 2159

Specification for Plastic Insert Fittings Utilizing a Copper Crimp Ring for SDR9 Cross-linked Polyethylene (PEX) Tubing. This Standard covers Polyphenylsulfone insert fittings and copper crimp rings for use with cross-linked polyethylene (PEX) tubing. These fittings are intended for use in 100 psi (689.5 kPa) hot- and cold-water distribution systems operating at temperatures up to and including 180°F (82°C). This Standard includes requirements for material, molded part properties, performance, workmanship, dimensions, and markings for the fittings and rings.

Material Selection

Plastic Piping Standards

ASSE Standard 1061

Removable and Non-Removable Push-Fit Fittings. This Standard covers removable and non-removable push-fit fittings that employ a quick assembly push-fit connector, as well as push-fit connectors integrated into plumbing devices. This Standard applies to fittings that may be approved for use with PEX tubing that conforms to ASTM F 876, Type K, L, and M seamless copper tubing that conforms to ASTM B 88, and CPVC tubing that conforms to ASTM D 2846. The standard includes minimum requirements for materials, performance for the fitting joints, marking, and identification requirements. When this type of fitting connection is used with PEX tubing, a tube liner must be inserted into the end of the tubing before assembly.

NSF-pw

Identification mark for products that meet all applicable performance standards for pressure-rated potable water applications as required by NSF/ANSI Standard 14 and that comply with NSF/ANSI Standard 61 for health effects.

NSF-rfh

Identification mark for products that meet all applicable performance standards for a pressure-rated in-floor heating application as required by NSF/ANSI Standard 14. No health effects evaluation is required.

NSF-61

Identification mark for products that meet the applicable requirements of NSF/ANSI 61.

California Proposition 65

In November 1986, California voters approved a ballot initiative to address concerns about exposures to toxic chemicals. That initiative became The Safe Drinking Water and Toxic Enforcement Act of 1986, better known by its original name, Proposition 65. This Proposition requires the Governor of California to publish a list of chemicals that are known to the State of California to cause cancer, birth defects or other reproductive harm. Over 750 chemicals and materials, including many metals and plastics, have been listed as of December 12, 2006. Second, Manufacturers are required to provide a "clear and reasonable" warning before exposing anyone to a listed chemical. This warning can be given by a variety of means, such as by labeling a consumer product, by posting signs at the workplace, or by publishing notices in a newspaper. A Proposition 65 warning means that the Manufacturer issuing the warning believes that one or more listed chemicals is present in its product, even if it is only present in trace quantities.

Kentucky

Metal insert fittings utilizing a copper crimp ring for cross-linked polyethylene (PEX) tubing must be produced and labeled as ASTM F 1807. Stainless steel clamps substituted for the copper crimp ring must be produced and labeled as ASTM F 2098. Methods of joining other than mentioned above shall be prohibited unless documentation is provided, from the systems manufacturer, honoring full warranty of the system installed. Fittings which have a smaller ID (inside diameter) other than what is required for the insert portion of the fitting shall not be permitted. A system consisting of material from multiple manufacturers (i.e. fittings, tubing and crimp rings) shall be prohibited unless documentation from manufacturers is produced providing full warranty. Connections for PEX systems other than those in section 1 of this regulation will be prohibited.

Visit our website for the most current information.

NIBCO® PEX Tube

RADIANT HEAT

NP75

BARRIER-PEX Coil



| FIGURE NO. | MATERIAL NO. | SIZE | WEIGHT/ FOOT | WEIGHT/ COIL | FEET/ PALLET | COILS/ PALLET |
|------------|--------------|---------------|--------------|--------------|--------------|---------------|
| NP75 | PX50014 | 1/2" x 100' | 0.0535 | 5.40 | 2,000 | 20 |
| NP75 | PX50018 | 1/2" x 250' | 0.0535 | 13.50 | 2,500 | 10 |
| NP75 | PX50019 | 1/2" x 300' | 0.0535 | 16.20 | 3,000 | 10 |
| NP75 | PX50020 | 1/2" x 500' | 0.0535 | 27.00 | 4,000 | 8 |
| NP75 | PX50021 | 1/2" x 600' | 0.0535 | 32.40 | 4,200 | 7 |
| NP75 | PX50022 | 1/2" x 1000' | 0.0535 | 54.00 | 3,000 | 3 |
| NP75 | PX50023 | 1/2" x 1200' | 0.0535 | 64.80 | 2,400 | 2 |
| NP75 | PX50029 | 5/8" x 100' | 0.0760 | 7.60 | 2,000 | 20 |
| NP75 | PX50024 | 5/8" x 250' | 0.0760 | 19.00 | 2,500 | 10 |
| NP75 | PX50026 | 5/8" x 500' | 0.0760 | 38.00 | 3,500 | 7 |
| NP75 | PX50028 | 5/8" x 1000' | 0.0760 | 76.00 | 3,000 | 3 |
| NP75 | PX50030 | 3/4" x 100' | 0.1030 | 10.30 | 1,300 | 13 |
| NP75 | PX50034 | 3/4" x 250' | 0.1030 | 25.75 | 2,250 | 9 |
| NP75 | PX50035 | 3/4" x 300' | 0.1030 | 30.90 | 2,100 | 7 |
| NP75 | PX50038 | 3/4" x 500' | 0.1030 | 51.50 | 2,500 | 5 |
| NP75 | PX50039 | 3/4" x 600' | 0.1030 | 61.80 | 1,800 | 3 |
| NP75 | PX50040 | 3/4" x 1000' | 0.1030 | 103.00 | 2,000 | 2 |
| NP75 | PX50041 | 3/4" x 1,200' | 0.1030 | 123.60 | 2,400 | 2 |
| NP75 | PX50042 | 1" x 100' | 0.1670 | 16.70 | 800 | 8 |
| NP75 | PX50048 | 1" x 300' | 0.1670 | 50.10 | 900 | 3 |
| NP75 | PX50051 | 1" x 500' | 0.1670 | 83.50 | 1,000 | 2 |

NP75

BARRIER-PEX Sticks



| FIGURE NO. | MATERIAL NO. | SIZE | WEIGHT/ FOOT | WEIGHT/ STICK | FEET/ BUNDLE | PIECES/ BUNDLE |
|------------|--------------|------------|--------------|---------------|--------------|----------------|
| NP75 | PX50066* | 1/2" x 5' | 0.0535 | 0.285 | 500 | 100 |
| NP75 | PX50068 | 1/2" x 20' | 0.0535 | 1.140 | 500 | 25 |
| NP75 | PX50061* | 3/4" x 5' | 0.1023 | 0.525 | 200 | 40 |
| NP75 | PX50069 | 3/4" x 20' | 0.1023 | 2.100 | 200 | 10 |
| NP75 | PX50073* | 1" x 5' | 0.1670 | 0.835 | 100 | 20 |
| NP75 | PX50064 | 1" x 20' | 0.1670 | 3.340 | 100 | 5 |

*BARRIER-PEX is used for radiant systems with ferrous components (e.g. cast iron boiler).
The oxygen barrier layer meets the standard DIN 4276.*

INSULATED TUBING

NP90

Insulated PEX Tubing



| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT/ FOOT (EA.) | WEIGHT/ COIL | FEET/ PALLET | COILS/ PALLET |
|------------|--------------|-----------------------------|--------------------|--------------|--------------|---------------|
| NP90 | PX41010 | 2 x 1" x 75' Insulated PEX | 0.8000 | 60 | 75 | 1 |
| NP90 | PX41015 | 2 x 1" x 100' Insulated PEX | 0.8000 | 80 | 100 | 1 |
| NP90 | PX41020 | 2 x 1" x 125' Insulated PEX | 0.8000 | 100 | 125 | 1 |
| NP90 | PX41025 | 2 x 1" x 150' Insulated PEX | 0.8000 | 120 | 150 | 1 |

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NIBCO® PEX Tube

INSULATED TUBING CONTINUED

NP90CAP



Insulated PEX Tubing Accessories

| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT/PIECE | BAG QTY. | MASTER CTN. QTY. |
|------------|--------------|------------------------------|--------------|----------|------------------|
| NP90CAP | PX41005 | Insulated PEX End Cap 2 x 1" | 0.4000 | 1 | 25 |

NIBCO® PEX Metal Insert Fittings

COUPLINGS

NP01-LF NP01R-LF



PEX Lead-Free* Performance Bronze® Insert Couplings

| FIGURE NO. | MATERIAL NO. | SIZE | WEIGHT | BAG QTY. | MASTER CTN. QTY. |
|------------|--------------|--------------|--------|----------|------------------|
| NP01-LF | PX80521A | 1/2 " | 0.032 | 50 | 1,000 |
| NP01R-LF | PX80540A | 3/4 x 1/2 " | 0.056 | 25 | 500 |
| NP01-LF | PX80550A | 3/4 " | 0.058 | 25 | 500 |
| NP01R-LF | PX80560E | 1 x 3/4 " | 0.093 | 15 | 120 |
| NP01-LF | PX80570A | 1 " | 0.106 | 15 | 120 |
| NP01R-LF | PX80590E | 1 1/4 x 3/4" | 0.095 | 10 | 80 |
| NP01R-LF | PX80600X | 1 1/4 x 1" | 0.126 | 10 | 80 |
| NP01-LF | PX80580E | 1 1/4" | 0.126 | 25 | 150 |

ADAPTERS

NP23-LF



PEX Lead-Free* Performance Bronze® PEX x Male Sweat Adapters

| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT | BAG QTY. | MASTER CTN. QTY. |
|------------|--------------|-----------------------------------|--------|----------|------------------|
| NP23-LF | PX81070E | 1/2 PEX x 1/2" Male Sweat Adapter | 0.032 | 50 | 500 |
| NP23-LF | PX81130A | 3/4 PEX x 3/4" Male Sweat Adapter | 0.064 | 25 | 250 |
| NP23-LF | PX81100A | 1 PEX x 1" Male Sweat Adapter | 0.116 | 15 | 120 |

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NIBCO® PEX Metal Insert Fittings

ADAPTERS CONTINUED

NP25B-LF



PEX Lead-Free* Performance Bronze® PEX x MIP Adapters

| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT | BOX QTY. | MASTER CTN. QTY. |
|------------|--------------|----------------------------------|--------|----------|------------------|
| NP25B-LF | PX81190X | 1/2 PEX x 1/2" MIP Brass Adapter | 0.084 | 50 | 500 |
| NP25B-LF | PX81200E | 1/2 PEX x 3/4" MIP Brass Adapter | 0.130 | 25 | 250 |
| NP25B-LF | PX81210E | 3/4 PEX x 1/2" MIP Brass Adapter | 0.087 | 25 | 250 |
| NP25B-LF | PX81220E | 3/4 PEX x 3/4" MIP Brass Adapter | 0.151 | 10 | 300 |
| NP25B-LF | PX81250E | 3/4 PEX x 1" MIP Brass Adapter | 0.209 | 25 | 200 |
| NP25B-LF | PX81240E | 1 PEX x 3/4" MIP Brass Adapter | 0.1370 | 15 | 120 |
| NP25B-LF | PX81260E | 1 PEX x 1" MIP Brass Adapter | 0.242 | 15 | 120 |

NP26B-LF



PEX Lead-Free* Performance Bronze® FIP Non-Swivel Adapters

| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT | BOX QTY. | MASTER CTN. QTY. |
|------------|--------------|------------------------------------|--------|----------|------------------|
| NP26B-LF | PX81270X | 1/2" x 1/2" FIP Non-Swivel Adapter | 0.1200 | 50 | 250 |
| NP26B-LF | PX81280X | 1/2" x 3/4" FIP Non-Swivel Adapter | 0.1320 | 25 | 250 |
| NP26B-LF | PX81300X | 3/4" x 3/4" FIP Non-Swivel Adapter | 0.1650 | 25 | 250 |
| NP28B-LF | PX81305X | 3/4" x 1" FIP Non-Swivel Adapter | 0.1500 | 15 | 120 |
| NP26B-LF | PX81310E | 1" x 1" FIP Non-Swivel Adapter | 0.2280 | 15 | 120 |
| NP26B-LF | PX81313E | 1 1/4" x 1" FIP Non-Swivel Adapter | 0.2290 | 10 | 60 |

MISCELLANEOUS FITTINGS

NP18-LF



PEX Lead-Free* Performance Bronze® Insert Plugs

| FIGURE NO. | MATERIAL NO. | SIZE | WEIGHT | BAG QTY. | MASTER CTN. QTY. |
|------------|--------------|--------|--------|----------|------------------|
| NP18-LF | PX81450E | 1/2" | 0.023 | 50 | 1,500 |
| NP18-LF | PX81460A | 3/4" | 0.046 | 25 | 1,000 |
| NP18-LF | PX81480E | 1" | 0.066 | 15 | 120 |
| NP18-LF | PX81470E | 1 1/4" | 0.071 | 15 | 120 |

CONNECTIONS

NP19CS



PEX Copper Crimp Sleeves

| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT | BAG QTY. | MASTER CTN. QTY. |
|------------|--------------|--------------------------|--------|----------|------------------|
| NP19CS | PX80911 | 1/2" Copper Crimp Sleeve | 0.019 | 50 | 600 |
| NP19CS | PX80921 | 3/4" Copper Crimp Sleeve | 0.028 | 50 | 500 |
| NP19CS | PX80931 | 1" Copper Crimp Sleeve | 0.031 | 50 | 250 |

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*Weighted average lead content ≤ 0.25%

NIBCO® PEX

NIBCO® PEX
RADIANT SYSTEMS

VALVES

**PXCP400-LF,
NPR50A-LF**



PEX Lead-Free* Ball Valves

| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT | BAG QTY. | MASTER CTN. QTY. |
|------------|--------------|---------------------------------|--------|----------|------------------|
| PXCP400-LF | PX01526X | 1/2" PEX Brass Ball Valve w/ LH | 0.2500 | 18 | 18 |
| PXCP400-LF | PX01546X | 3/4" PEX Brass Ball Valve w/ LH | 0.4100 | 12 | 12 |
| PXCP400-LF | PX01566X | 1" PEX Brass Ball Valve w/ LH | 0.5700 | 6 | 6 |
| NPR50A-LF | PX10297E | 1/2" PEX Mini Brass Ball Valve | 0.1500 | 20 | 200 |

RADIANT HEATING

Radiant Manifolds and Accessories



Radiant Heat Manifold

| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT | BOX QTY. |
|------------|--------------|---|---------|----------|
| NR1 | PX10502 | NR 2 PORT 1" Radiant Heat Manifold | 7.7000 | 1 |
| NR1 | PX10503 | NR 3 PORT 1" Radiant Heat Manifold | 8.9500 | 1 |
| NR1 | PX10504 | NR 4 PORT 1" Radiant Heat Manifold | 11.1600 | 1 |
| NR1 | PX10505 | NR 5 PORT 1" Radiant Heat Manifold | 12.3700 | 1 |
| NR1 | PX10506 | NR 6 PORT 1" Radiant Heat Manifold | 13.8000 | 1 |
| NR1 | PX10507 | NR 7 PORT 1" Radiant Heat Manifold | 14.7000 | 1 |
| NR1 | PX10508 | NR 8 PORT 1" Radiant Heat Manifold | 15.6700 | 1 |
| NR1 | PX10509 | NR 9 PORT 1" Radiant Heat Manifold | 18.2100 | 1 |
| NR1 | PX10510 | NR 10 PORT 1" Radiant Heat Manifold | 20.1700 | 1 |
| NR1 | PX10541 | NR Valve Set for Manifold 1" FIP Straight | 3.1700 | 1 |
| NR1 | PX10542 | NR Valve Set for Manifold 1" FIP Angle | 2.9420 | 1 |
| NR1 | PX10552 | NR Manifold 1/2" PEX Connector | 0.1280 | 10 |
| NR1 | PX10554 | NR Manifold 5/8" PEX Connector | 0.1280 | 10 |
| NR1 | PX10546 | NR Fill & Purge Set w/ Air Vents | 1.2800 | 1 |
| NR1 | PX10548 | NR Actuator 24VAC NC - 2 Wire | 0.3200 | 1 |



PEX Connector



**FIP Valve Set
Straight**
2 per set



**FIP Valve Set
Angle**
2 per set



**Fill & Purge Set
w/Air Vents**
2 per set



Actuator

Visit our website for the most current information.

NIBCO® PEX

NIBCO® PEX

RADIANT SYSTEMS

RADIANT HEATING *CONTINUED*

NPR120TP



Heat Transfer Plates

| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT | BAG QTY. | MASTER CTN. QTY. |
|------------|--------------|--|--------|----------|------------------|
| NPR120TP | PX10251 | Rad-Trax™ Easy Install Heat Transfer Plate | 1.7000 | 1 | 20 |

NPR145C, NPR150C PEX Radiant PEX Clips

NPR160C, NPR170C

NPR305FC

NPR305WMC



| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT | BAG QTY. | MASTER CTN. QTY. |
|------------|--------------|------------------------------------|---------|----------|------------------|
| NPR170C | PX10271 | 1/2" PEX Clips (Legacy) | 0.0100 | 100 | 10,000 |
| NPR170C | PX10272 | 3/4" PEX Clips (Legacy) | 0.3500 | 100 | 10,000 |
| NPR145C | PX10273 | Reddi-Strip®* Stand Up Staple Gun | 10.9500 | 1 | 1 |
| NPR150C | PX10274 | Reddi-Strip®* Staples - Box of 200 | 0.6500 | 1 | 50 |
| NPR305FC | PX71250 | 1/2" PEX Clips for Styrofoam | 0.0080 | 25 | 1,600 |
| NPR305WMC | PX71251 | 1/2" PEX Clips for Wire Mesh | 0.0160 | 25 | 1,000 |

TOOLS

NP32C

NP32S



PEX Crimp Tools - Compact

| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT | BAG QTY. | MASTER CTN. QTY. |
|------------|--------------|---------------------------------------|--------|----------|------------------|
| NP32C | PX02505 | 3/8" Compact Crimp Tool w/gauge (12") | 2.1000 | 1 | 20 |
| NP32C | PX02515 | 1/2" Compact Crimp Tool w/gauge (12") | 2.0500 | 1 | 10 |
| NP32S | PX02540 | 3/4" Compact Crimp Tool w/gauge(12") | 2.000 | 1 | 10 |
| NP32S | PX02530 | 1/2" Compact Crimp Tool | 2.0000 | 1 | 10 |

NP32CH

NP32LH



PEX Crimp Tools - Standard

| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT | BAG QTY. | MASTER CTN. QTY. |
|------------|--------------|------------------------------|--------|----------|------------------|
| NP32CH | PX02529 | Standard 3/8" PEX Crimp Tool | 3.0000 | 1 | 10 |
| NP32CH | PX02532 | Standard 1/2" PEX Crimp Tool | 3.0000 | 1 | 10 |
| NP32CH | PX02531 | Standard 3/4" PEX Crimp Tool | 3.0000 | 1 | 10 |
| NP32CH | PX02533 | Standard 1" PEX Crimp Tool | 3.2500 | 1 | 10 |

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NIBCO® PEX

TOOLS CONTINUED

NP32DC



PEX Other Tools & Accessories

| FIGURE NO. | MATERIAL NO. | DESCRIPTION | WEIGHT | BAG QTY. | MASTER CTN. QTY. |
|------------|--------------|------------------------------------|---------|----------|------------------|
| NP32DC | PX02575 | Decrimping Tool For All Size Rings | 0.6000 | 1 | 50 |
| NP34 | PX01380 | 1" Go/No Go Gauge | 0.2000 | 1 | 50 |
| NP34 | PX01381 | 1-1/4" Go/No Go Gauge | 0.1000 | 1 | |
| NP35 | PX01360 | 1/2" - 3/4" PEX Easy Cut Tool | 0.3000 | 1 | 50 |
| NP35 | PX01390 | 3/8" - 1-1/4" Pipe Cutter | 0.3400 | 1 | 50 |
| NP37 | PX01415 | Tube Uncoiler | 35.4000 | 1 | 1 |

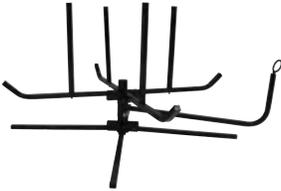
NP34



NP35



NP37



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NIBCO INC. LIMITED WARRANTY
Applicable to NIBCO INC. PEX Piping Systems

NIBCO INC. warrants that when NIBCO® PEX tube is used with NIBCO® PEX fittings, and NIBCO® valves and installation accessories, they will, under normal conditions, use and service in potable water and radiant heat systems, be free from defects in materials and workmanship for a period of twenty-five (25) years from the date of purchase when installed by a licensed professional contractor. This 25-year warranty is voided if any non-NIBCO products are used in the PEX system. NIBCO INC. warrants NIBCO PEX tube, when used under normal conditions, use and service in potable water and radiant heat systems with brass insert fittings meeting NSF/ANSI 61, ASTM F1807 and ASTM F877 to be free from defects in materials and workmanship for a period of ten (10) years from the date of purchase. NIBCO INC. warrants NIBCO PEX fittings, manifolds, transition fittings and valves under normal conditions, use and service in potable water and radiant heat systems, to be free from defects in materials and workmanship for a period of ten (10) years from the date of purchase. NIBCO INC. warrants NIBCO® associated hardware and tools for a period of 90 days from the date of purchase.

In the event any defect occurs which the owner believes is covered by this warranty, the owner should immediately contact NIBCO Technical Services, either in writing or by telephone at 1.888.446.4226 or 1.574.295.3000. The owner will be instructed to return said tube, fittings or accessories, at the owner's expense, to NIBCO INC., or an authorized representative for inspection. In the event said inspection discloses to the satisfaction of NIBCO INC. that said tube, fitting or accessory is defective, a replacement shall be mailed free of charge to the owner.

IN ORDER FOR THIS LIMITED WARRANTY TO APPLY, THE ABOVE REFERENCED PRODUCTS MUST BE INSTALLED BY A LICENSED PROFESSIONAL PLUMBER IN ACCORDANCE WITH NIBCO INSTALLATION INSTRUCTIONS AND IN COMPLIANCE WITH ALL APPLICABLE CODE REQUIREMENTS. FAILURE TO DO SO WILL VOID ALL APPLICABLE WARRANTIES.

This warranty does not apply and you do not have a right of reimbursement if the failure or resulting damage is caused by:

1. breaks, tearing, kinking, gouges, punctures or other external damages before, during, or after installation;
2. exposure to temperatures and pressures beyond the product ratings as specified on the product or in the NIBCO installation manual;
3. exposure to damaging chemicals, substances or corrosive water conditions;
4. damage from abnormal operating conditions;
5. damage due to accident, abuse, misuse, or unauthorized modification or repair;
6. improper installation due to worn, damaged, unauthorized or improperly calibrated tools;
7. components in the plumbing system other than those manufactured or sold by NIBCO;
8. not designing, installing, inspecting or testing the system in accordance with NIBCO installation instructions at the time of the installation; or
9. failure to follow applicable code requirements and good plumbing practices.

TO THE EXTENT PERMITTED BY LAW, THIS WARRANTY SPECIFICALLY EXCLUDES INCIDENTAL AND CONSEQUENTIAL DAMAGES OF EVERY TYPE AND DESCRIPTION RESULTING FROM ANY CLAIMED DEFECT IN MATERIAL OR WORKMANSHIP, INCLUDING BUT NOT LIMITED TO, PERSONAL INJURIES AND PROPERTY DAMAGES.

Some states or countries do not allow the exclusion or limitation of incidental or consequential damages so these limitations may not apply to you.

TO THE EXTENT PERMITTED BY LAW, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED IN DURATION.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state and country to country.



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It's a new age of business, and a new way at NIBCO. From Elkhart, Indiana to Lodz, Poland, and points beyond, our company has integrated manufacturing, distribution, and networked communications to provide a seamless source of information and service, 24 hours a day, 7 days a week. But this integration hasn't happened overnight. It's been part of a long-term strategic process that has pushed us to reconsider every aspect of our business. The result? We're a vertically integrated manufacturer with the products and systems in place to deliver low cost and high quality. NIBCO products are manufactured under a Quality Management System conforming to the current revision of ISO-9001 International Standards. We know the flow control industry is only going to get more demanding, and we are more than ready. We will continue to lead. That's what NIBCO is all about.



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*Denotes U.S. and International Direct Shipping Locations

VALVES



Pressure-rated bronze, iron and alloy-iron gate, globe and check valves • Pressure-rated bronze ball valves • Boiler specialty valves • Commercial and industrial butterfly valves • Lined butterfly valves • Circuit balancing valves and kits • Carbon and stainless steel ball valves • ANSI flanged steel ball valves • Lined ball valves • Pneumatic and electric actuators and controls • Grooved ball and butterfly valves • High performance butterfly valves • UL/FM fire protection valves • MSS specification valves • Bronze specialty valves • Low pressure gate, globe, check and ball valves • Frostproof sillcocks • Quarter-turn supply stops • Quarter-turn low pressure valves • PVC and CPVC plumbing and industrial ball valves • Bronze and iron y-strainers • Sample valves • Sanitary valves • Lead-free valves • Hydronic valves • Labor saving valves • Manifold systems • Water temperature control valves • System quality valves • Press x PEX transition valves

FITTINGS

Wrot and cast copper pressure and drainage fittings • Cast copper alloy flanges • Powder coated steel companion flanges • Wrot and cast press fittings • ABS and PVC DWV fittings • Schedule 40 PVC pressure fittings • CPVC CTS fittings • CPVC CTS-to-metal transition fittings • Schedule 80 PVC and CPVC systems • Lead-free fittings • Press x PEX transition fittings • Cast bronze push fittings

LEAD-FREE: Weighted average lead content $\leq 0.25\%$



FLEXIBLE PIPING SYSTEMS

PE-RT and PEX tubing for potable and radiant applications • Insulated tubing • Risers • Ice maker tubing • Silicon Performance Bronze® fittings • Poly alloy fittings • Home Run Manifold® • Radiant heat manifolds • Ball valves and supply stops • Connections, tools and accessories • Radiant heat controls and panels



INDUSTRIAL PLASTICS

PVC and Corzan® CPVC schedule 80 fittings, true union ball and ball check valves, butterfly valves, and specialty valves • Polypropylene and Kynar® PVDF schedule 80 pipe, fittings, and true union ball and ball check valves • Pneumatic and electric actuation systems

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