



**PRODUCT BULLETIN**  
**SEAL LUBE GASKET LUBRICANT**

**GENERAL DESCRIPTION**

**Weld On Seal Lube Gasket Lubricant** is designed to lubricate slip-on or “O” ring type joints. Seal Lube adheres to both wet and dry pipe, is non-toxic, and water-soluble. It conveys no taste or odor to fluids passing through pipe, and does not support the growth of bacteria. For potable water, drain waste & vent, and sewer systems. NSF Certified. Meets ANSI/AWWA 11-9.4.

**APPLICATION INSTRUCTIONS**

Follow product installation guide for complete lubrication and assembly instructions as supplied by pipe and gasket manufacturers.

**DIRECTIONS**

1. This product is ready for use. Do not alter its consistency.
2. If liquid appears on the surface, simply mix well before using.
3. Clean pipe and gasket surfaces thoroughly.
4. Make sure gasket is properly sealed.
5. Apply **Seal Lube** using a sponge, cloth, glove or brush.
6. Very little of this lubricant is needed to do a good job. Be sure to apply it evenly over the entire surface requiring lubrication, but avoid spots. Do not place lubricant in the ring groove.



**CAUTION**

This lubricant has the characteristics of soap. Prolonged contact with skin could cause irritation. Keep lubricant from coming into contact with eyes. In case of contact with eyes, flush with water for 5 minutes. If discomfort persists get medical attention.

**APPROXIMATE AMOUNT OF SEAL LUBE NEEDED TO MAKE  
THE DESIGNATED NUMBER OF CONNECTIONS**

PIPE SIZE	NUMBER OF CONNECTIONS											
	25			50			100			200		
	GAL.	QTS.	PTS.	GAL.	QTS.	PTS.	GAL.	QTS.	PTS.	GAL.	QTS.	PTS.
4"	---	---	1	---	1	---	---	2	---	---	3	---
6"	---	1	---	---	1	1	---	3	---	---	5	1
8"	---	1	---	---	2	---	1	---	1	2	1	---
10"	---	1	1	---	2	1	1	1	---	2	2	---
12"	---	1	1	---	3	1	1	2	1	3	---	---
14"	---	2	---	---	4	---	3	---	---	3	3	---
16"	---	2	1	1	1	---	2	1	---	4	3	---
18"	---	2	1	1	1	---	2	2	---	5	---	---
20"	---	3	---	1	1	1	2	3	---	5	2	---
24"	---	3	---	1	3	---	3	1	---	6	1	---



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