



# Technical Data Sheet

## Steel Red Layout Fluids

### FEATURES

- Provides a uniform deep color that prevents glare and eye strain.
- Allows for sharp, clear, and precise scribes.
- Provides a thin film without cracking or chipping and adds practically no thickness to work surface.
- Dries within minutes.
- Reveals defects and pinholes in a variety of surfaces.
- Great for inspection of gear tooth contact patterns.
- Detects cracks in solder joints.
- Available in multiple package sizes.
- Do not contain any reportable amounts of Xylene.

### MATERIALS COMPATIBILITY

- Safe on most surfaces.
- Removable with Dykem<sup>®</sup> Remover & Cleaner.
- Surface tests should be run to determine compatibility prior to use.

### HEALTH AND SAFETY

- Flammable liquid and vapor. Keep away from heat, sparks and flame. Use only with adequate ventilation. Avoid contact with skin and eyes.
- Refer to SDS (Safety Data Sheet) for complete information on health and safety. Visit our website to obtain SDS.

### DIRECTIONS FOR USE

- Apply to a surface that is clean, dry and free of oil and grease.
- Apply a thin film to surface.

### AVAILABLE IN:

### Part #:

16 oz. Aerosol	80096
2 oz. Felt Tip Applicator*	80296
4 oz. Brush-In-Cap*	80396
8 oz. Brush-In-Cap*	80496
1 Quart*	80696

\* Confirms to EU RoHS requirements

### PHYSICAL PROPERTIES

Appearance:	Red
Odor:	Alcohol
Specific gravity:	<1
VOC level:	92% - 94% by weight
Flash point:	53°F
Dry Time*:	< 2 minutes

\* Note: Exact drying time may vary depending on film thickness.