

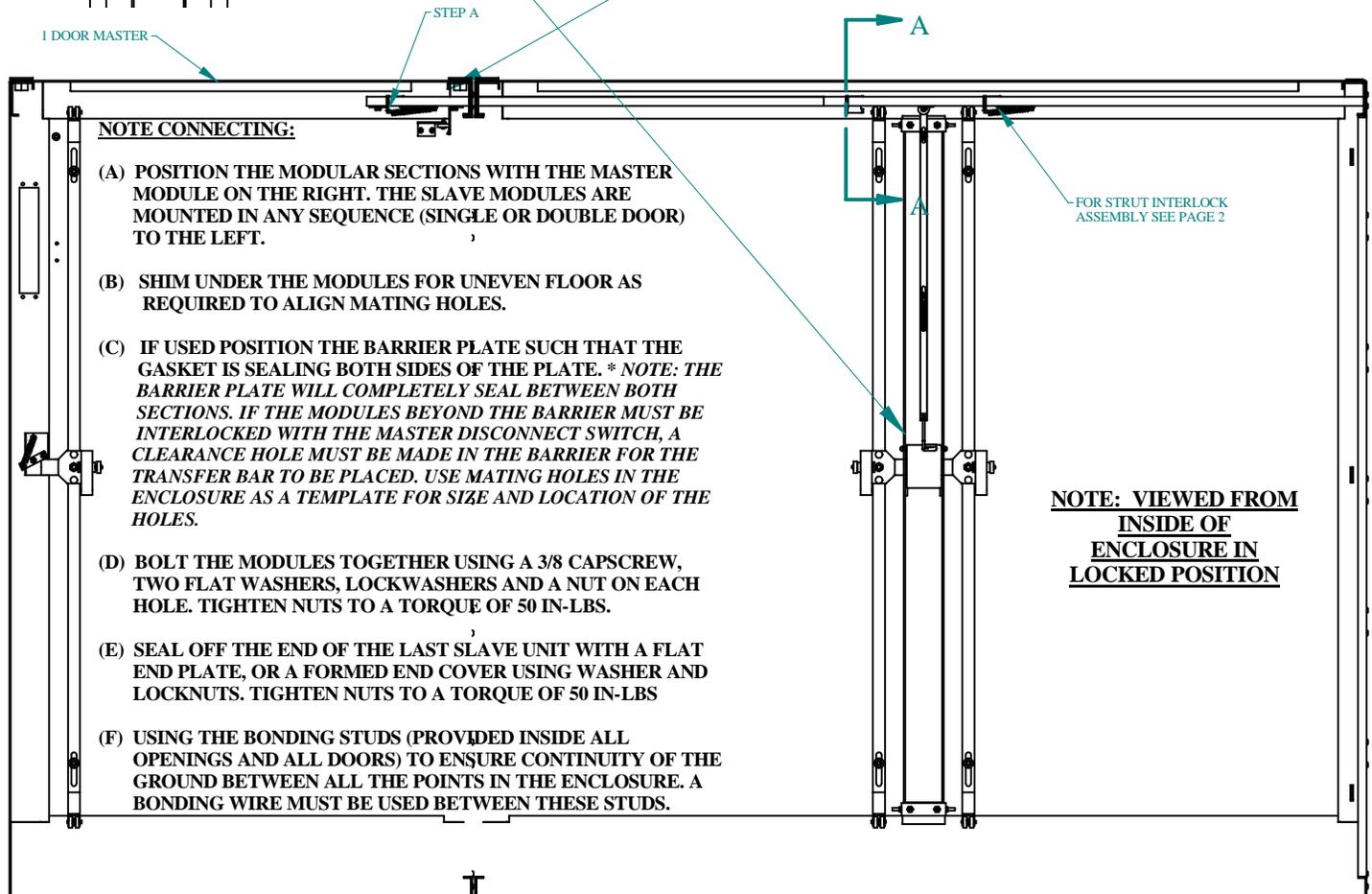
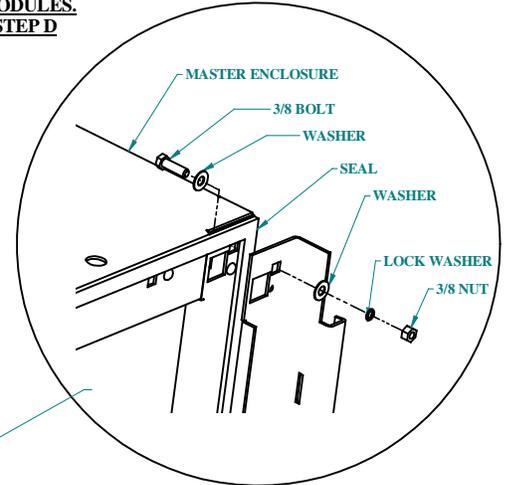
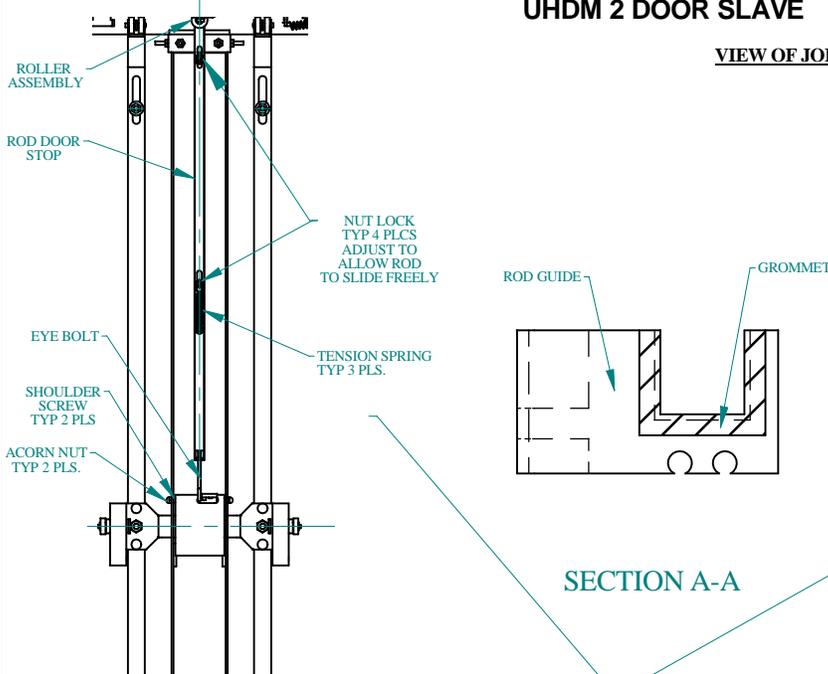
UHDM 2 DOOR SLAVE - SERIES

BUL10098

REV. C

ASSEMBLY INSTRUCTIONS FOR CONNECTING INTERLOCK INSTALLATION UHDM 2 DOOR SLAVE

VIEW OF JOINING HARDWARE AND SEAL BETWEEN
THE MODULES.
SEE STEP D



NOTE CONNECTING:

- (A) POSITION THE MODULAR SECTIONS WITH THE MASTER MODULE ON THE RIGHT. THE SLAVE MODULES ARE MOUNTED IN ANY SEQUENCE (SINGLE OR DOUBLE DOOR) TO THE LEFT.
- (B) SHIM UNDER THE MODULES FOR UNEVEN FLOOR AS REQUIRED TO ALIGN MATING HOLES.
- (C) IF USED POSITION THE BARRIER PLATE SUCH THAT THE GASKET IS SEALING BOTH SIDES OF THE PLATE. * NOTE: THE BARRIER PLATE WILL COMPLETELY SEAL BETWEEN BOTH SECTIONS. IF THE MODULES BEYOND THE BARRIER MUST BE INTERLOCKED WITH THE MASTER DISCONNECT SWITCH, A CLEARANCE HOLE MUST BE MADE IN THE BARRIER FOR THE TRANSFER BAR TO BE PLACED. USE MATING HOLES IN THE ENCLOSURE AS A TEMPLATE FOR SIZE AND LOCATION OF THE HOLES.
- (D) BOLT THE MODULES TOGETHER USING A 3/8 CAPSCREW, TWO FLAT WASHERS, LOCKWASHERS AND A NUT ON EACH HOLE. TIGHTEN NUTS TO A TORQUE OF 50 IN-LBS.
- (E) SEAL OFF THE END OF THE LAST SLAVE UNIT WITH A FLAT END PLATE, OR A FORMED END COVER USING WASHER AND LOCKNUTS. TIGHTEN NUTS TO A TORQUE OF 50 IN-LBS
- (F) USING THE BONDING STUDS (PROVIDED INSIDE ALL OPENINGS AND ALL DOORS) TO ENSURE CONTINUITY OF THE GROUND BETWEEN ALL THE POINTS IN THE ENCLOSURE. A BONDING WIRE MUST BE USED BETWEEN THESE STUDS.

**NOTE: VIEWED FROM
INSIDE OF
ENCLOSURE IN
LOCKED POSITION**

TOOL BOX



9/16" Socket Wrench



9/16 Open End Wrench



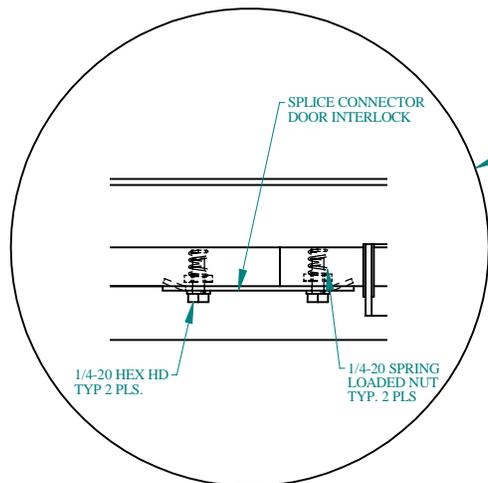
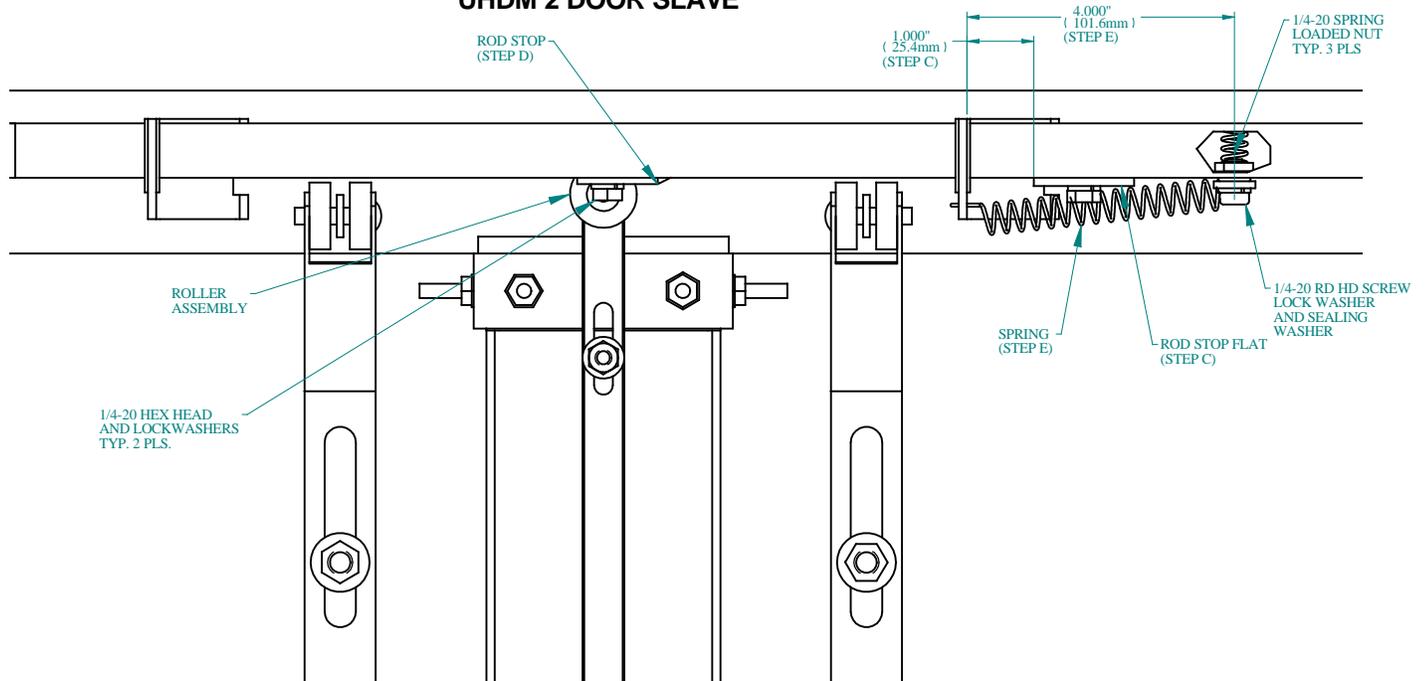
**HAMMOND
MANUFACTURING™
ENCLOSURES**

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ASSEMBLY INSTRUCTIONS FOR CONNECTING INTERLOCK INSTALLATION UHDM 2 DOOR SLAVE



NOTE: (STEP B)
REQUIRED ONLY WHEN 1 DOOR
SLAVE
CONNECTED TO A 2 DOOR MASTER
OR
CONNECTED IN LINE WITH ANOTHER

NOTE : INTERLOCK

- (A) FOLLOW THE INSTRUCTIONS ENCLOSED IN THE MASTER UNIT TO WHICH THIS UNIT IS ATTACHED TO BEFORE ANY INSTALLATION WORK ON THE INTERLOCK IS STARTED.
- (B) IF THE ENCLOSURE IS ATTACHED TO A 2 DOOR MASTER OR ANOTHER SLAVE UNIT PULL THE STEEL STRUT FORWARD AND USE A SPLICE CONNECTOR SHOWN TO ATTACH ACCORDINGLY. IF THE SPLICE IS NOT REQUIRED DISCARD IT AND THE APPROPRIATE HARDWARE.
- (C) WITH THE MASTER DOOR ON THE MASTER UNITE FULLY CLOSED. INSTALL THE ROD STOP FLAT 1.00" OVER FROM THE ROD GUIDE AS SHOWN ABOVE.
- (D) NEXT, INSTALL THE ROD STOP OVER THE ROLLER ASSEMBLY AND LOCK THE ROD WITH THE DOOR TO HOOK IN THE DEPRESSED POSITION.
- (E) INSTALL SPRING AS SHOWN ABOVE.
- (F) CYCLE THE UNIT TO ENSURE THAT THE SLAVE DOOR CANNOT BE OPENED WITH THE MASTER DOOR IN THE LOCKED POSITION.

