Revision Number: 002.2 **Issue date:** 08/17/2016

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: **BONDERITE L-FG 658 GRAPHITE FORGING LUBRICANT ACHESON known as DELTAFORG E 658**

IDH number: 1224618

Product type: Lubricant

Restriction of Use: None identified

Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
NOT CLASSIFIED. READ ENTIRE SAFETY DATA SHEET.

HAZARD CLASS	HAZARD CATEGORY
None	None

PICTOGRAM(S)
None

Precautionary Statements

Prevention: Not prescribed
Response: Not prescribed
Storage: Not prescribed
Disposal: Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Graphite	7782-42-5	10 - 30

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.

Eye contact: Immediately flush eyes with water for at least 15 minutes, while holding eyelids open. Seek medical attention at once.

Ingestion: Get immediate medical attention. DO NOT induce vomiting unless directed to do so by medical personnel.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear full protective clothing. Wear self-contained breathing apparatus.

Unusual fire or explosion hazards: Not a fire hazard.

Hazardous combustion products: Thermal decomposition can lead to release of irritating gases and vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Isolate area. Keep unnecessary personnel away.

Clean-up methods: Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. Use only with adequate ventilation. Do not take internally. For industrial use only.

Storage: For safe storage, store between 5.0 °C (41°F) and 30.0 °C (86°F)
Keep container closed. Store in a cool, dry, well-ventilated area. Storage within given temperature limit Outside temperature limits, the properties of the product will change. Store in original container until ready to use. Protect from direct sunlight.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Graphite	2 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 15 MPPCF TWA	None	None

Engineering controls: Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection: Gloves should be tested to determine suitability for prolonged contact. Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Black
Odor: Mild
Odor threshold: Not available.
pH: 10.7 - 11.49
Vapor pressure: 17 mm hg calculated
Boiling point/range: >= 100 °C (>= 212°F)
Melting point/ range: <= 0 °C (<= 32°F)
Specific gravity: 1.1273 - 1.152
Vapor density: Not determined
Flash point: Not applicable
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not applicable
Flammability: Not applicable
Evaporation rate: 1 (Water = 1)
Solubility in water: Disperses in water as a suspension
Partition coefficient (n-octanol/water): Not determined
VOC content: 0 g/l
Viscosity: 500 - 2,000 cp
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions.

Hazardous reactions: None under normal processing.

Hazardous decomposition products: Thermal decomposition can lead to release of irritating gases and vapors.

Incompatible materials: Oxidizers. Acids.

Reactivity: This product may react with strong acids or oxidizing agents.

Conditions to avoid: Avoid excessive heat and ignition sources. Freezing conditions.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: This product is irritating to the respiratory system.
Skin contact: This product is irritating to the skin. Prolonged or repeated contact may worsen irritation.
Eye contact: This product is severely irritating to the eyes.
Ingestion: Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Graphite	None	Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Graphite	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)
Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)
Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)
Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New information added in Section(s): 9

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