

The Henkel logo, consisting of the word "Henkel" in a bold, sans-serif font, enclosed within an oval border.

# Adhesin® J SA-9627

**TYPE OF ADHESIVE:** Pressure Sensitive Acrylic Adhesives

**FIELD OF APPLICATION:** Assembly > Laminating

**TYPICAL TECHNICAL DATA:**

Base:	Acrylic emulsion	
Color:	White liquid emulsion	Dries white
Flammability:	Non-Flammable	As supplied
pH:	6.5	
Solids:	64%	
Viscosity:	2,100 cps	RVT #3 @ 20rpms @ 25°C
Weight/Gal:	8.8lbs/gal	

**APPLICATION:**

**SA-9627** is a medium-viscosity, pressure-sensitive acrylic adhesive for general laminating applications. Its viscosity allows it to be applied to substrates to be bonded by spray, roll, Meyer bar, or blade coater methods. **SA-9627** is a very high solids product that exhibits high tack and moderate cohesive (shear) strength. This adhesive also has excellent adhesion to many types of plastic sheets including polyester, vinyl, and polyethylene. **SA-9627** may be forced-air dried using a typical convection oven to develop a dry film with very high tack. Its green strength (peel adhesion) is very high with the ultimate bond strength being obtained within 72 hours of mating the substrates.

**HANDLING:**

Stir before use. Apply by spray, roll, Meyer bar, or blade coater methods.

**PRECAUTIONS:**

This product is intended for industrial use only. Keep out of the reach of children.  
**Please refer to the Material Safety Data Sheet for further safety information.**

**STORAGE CONDITIONS:**

Rotate stock, using oldest material first. SA-9627 has a 12 month shelf life. Keep covered to prevent moisture loss and contamination. Do not freeze.  
Shelf Life: 12 months  
REV07